

PART 2

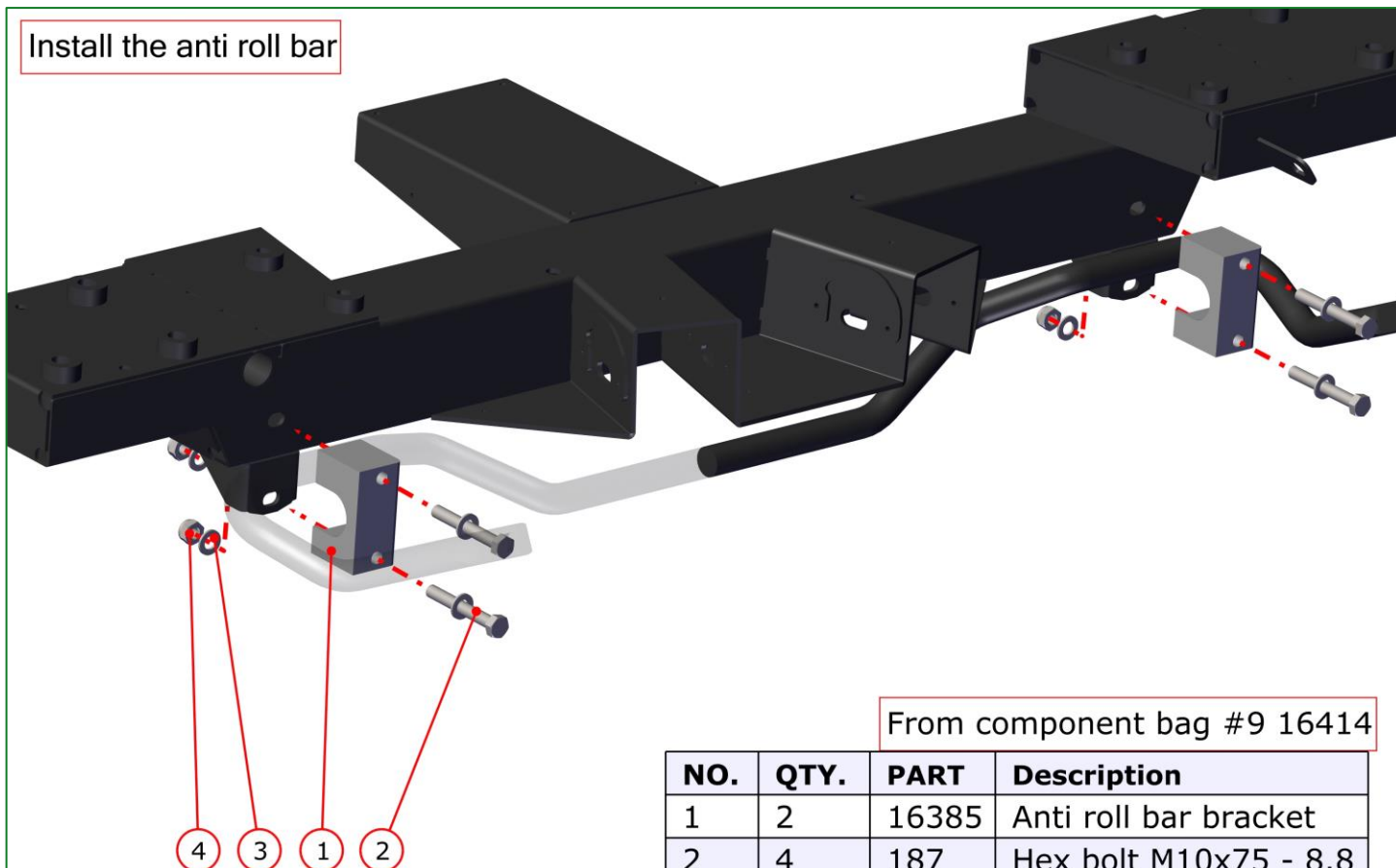
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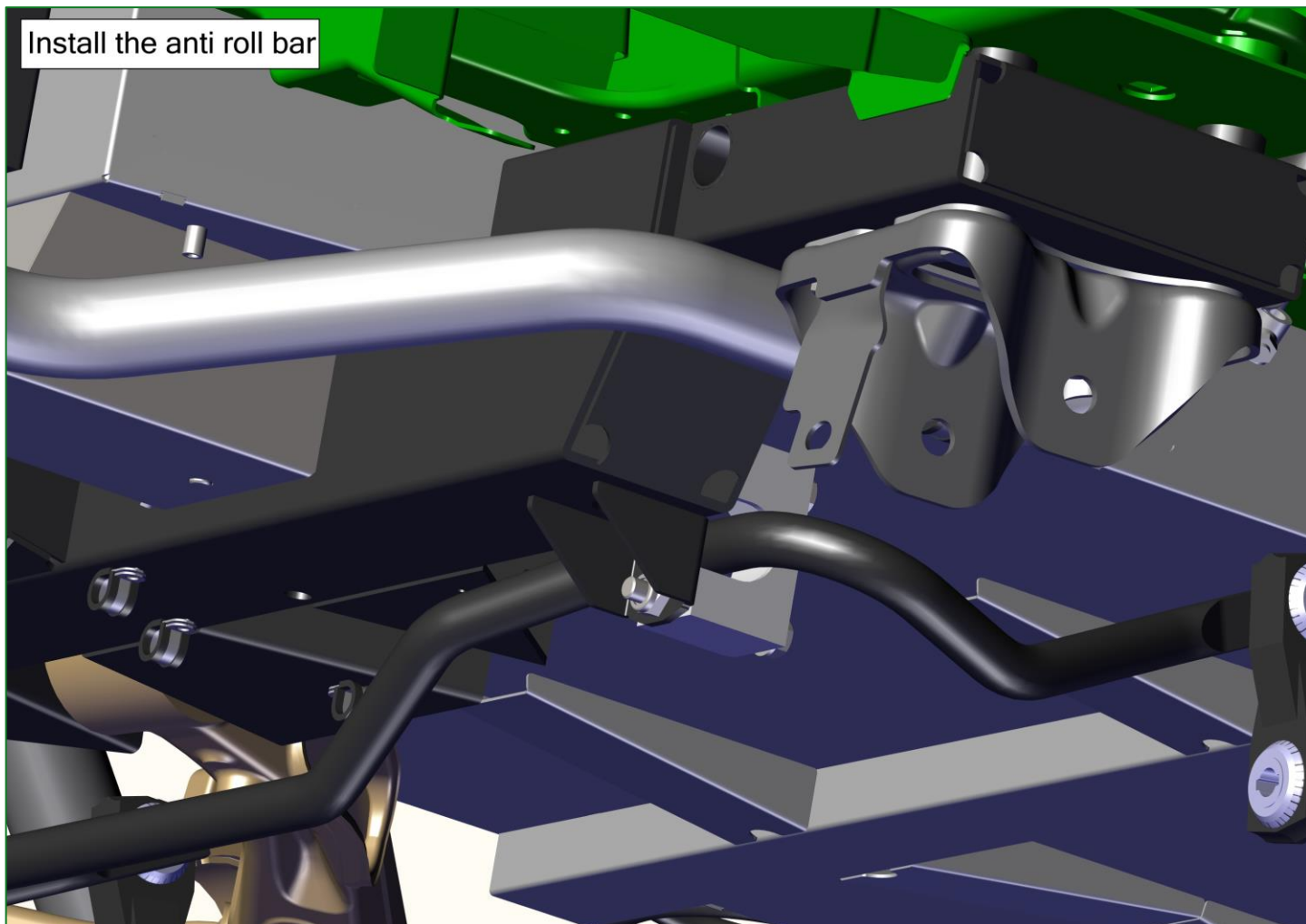
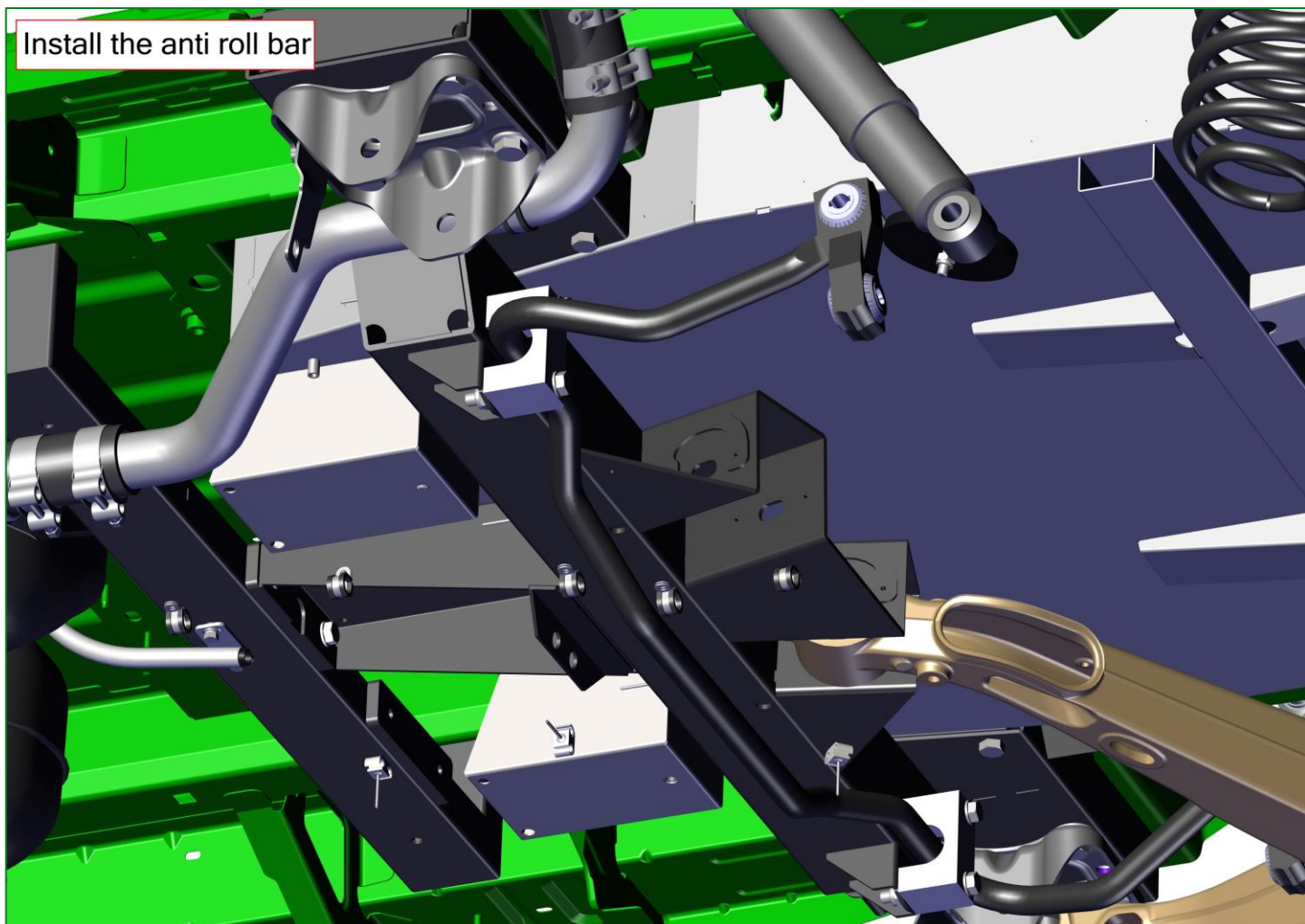
014 Anti roll bar



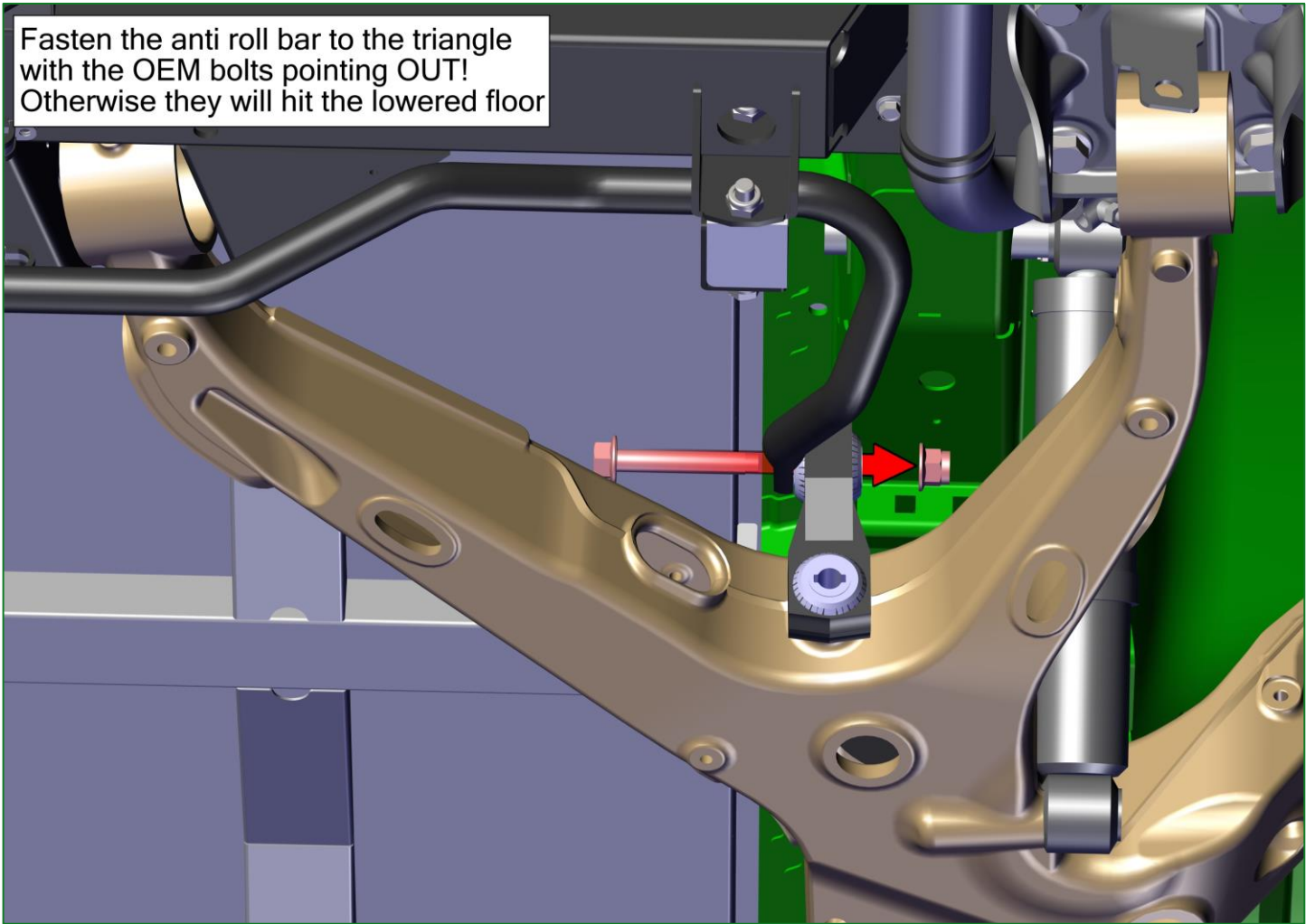
Install the anti roll bar



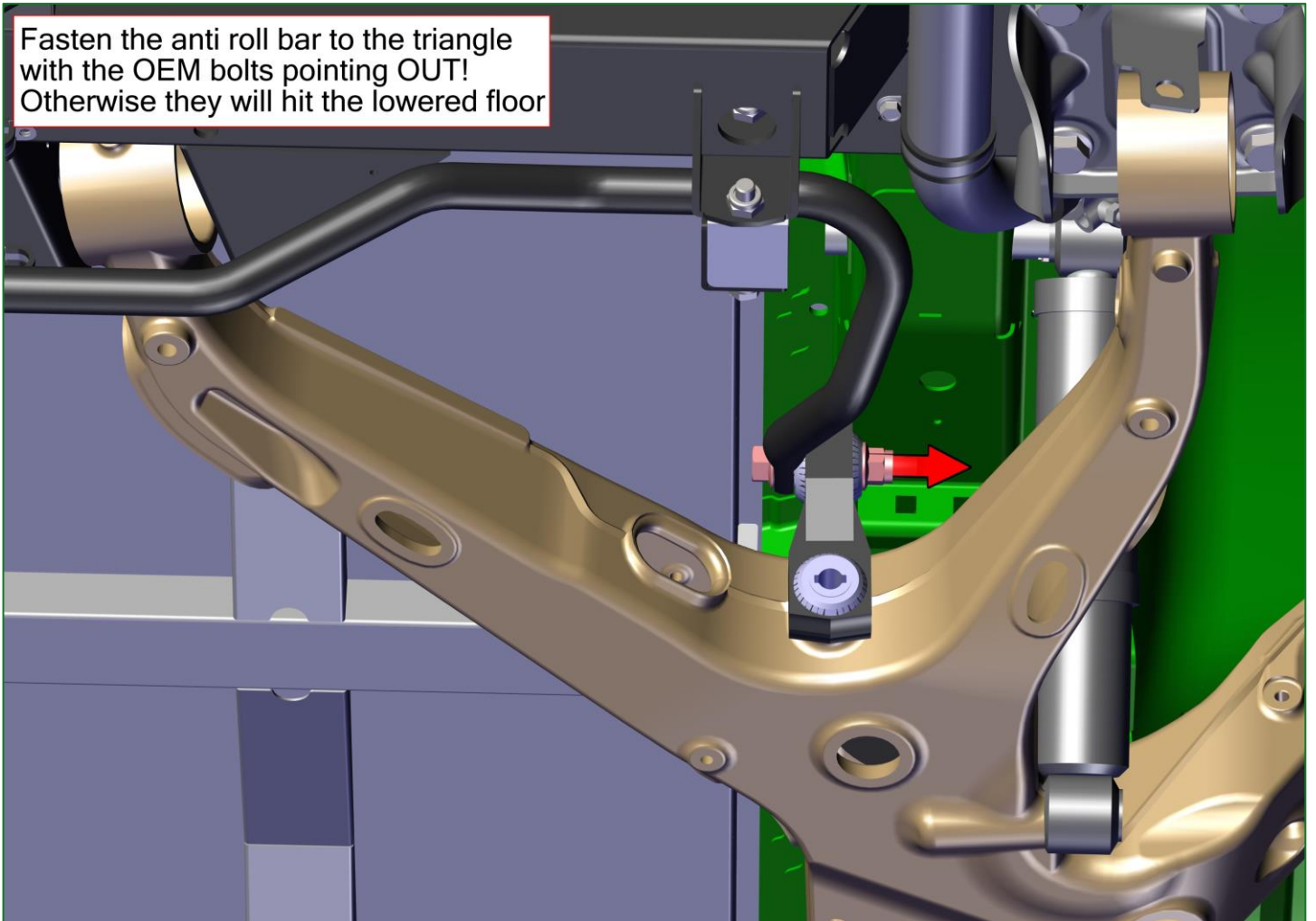
| NO. | QTY. | PART | Description |
|-----|------|-------|-----------------------|
| 1 | 2 | 16385 | Anti roll bar bracket |
| 2 | 4 | 187 | Hex bolt M10x75 - 8.8 |
| 3 | 8 | 173 | Washer M10 |
| 4 | 4 | 63 | Nyloc M10 |



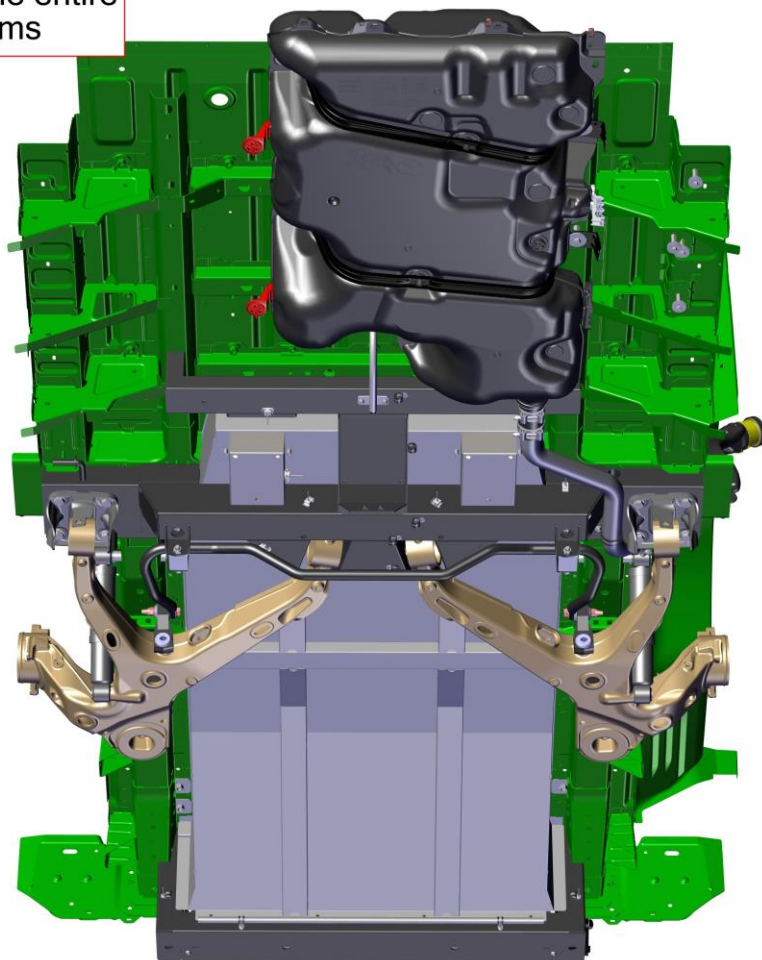
Fasten the anti roll bar to the triangle with the OEM bolts pointing OUT!
Otherwise they will hit the lowered floor



Fasten the anti roll bar to the triangle with the OEM bolts pointing OUT!
Otherwise they will hit the lowered floor

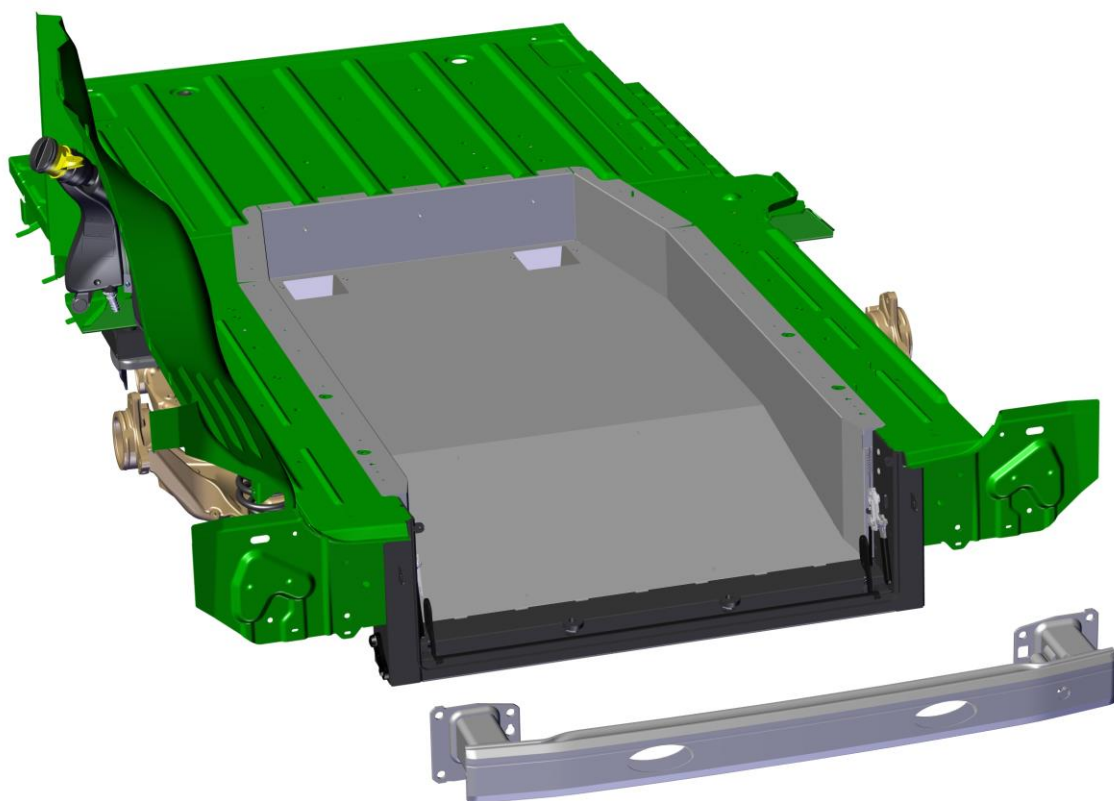


Apply bodyshoot on the entire lowered floor and beams

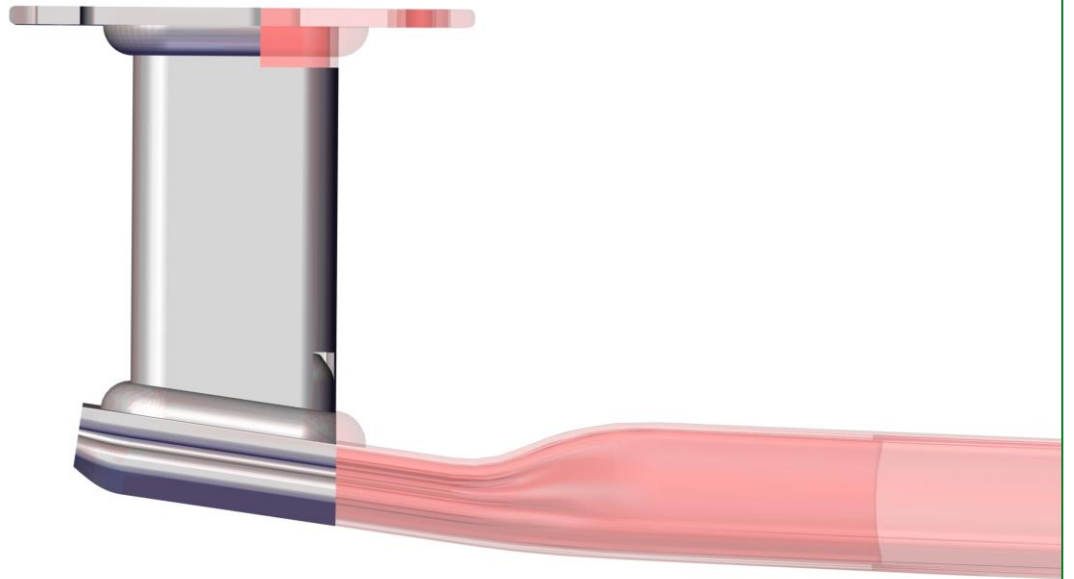


Cut the OEM inner bumper to size

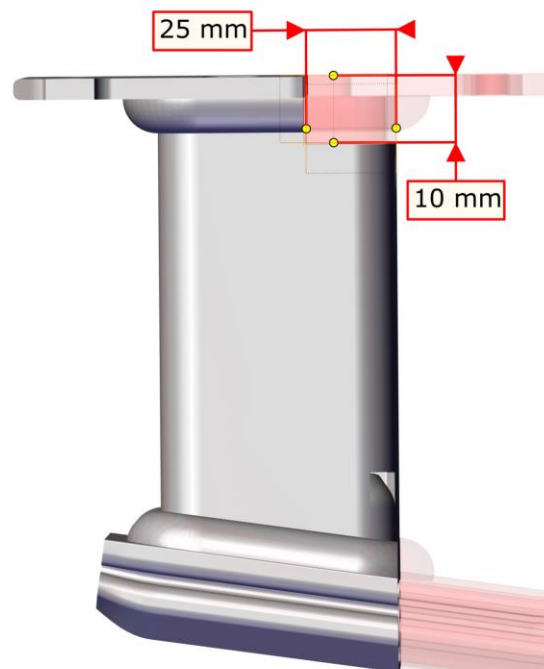
015 Bumper



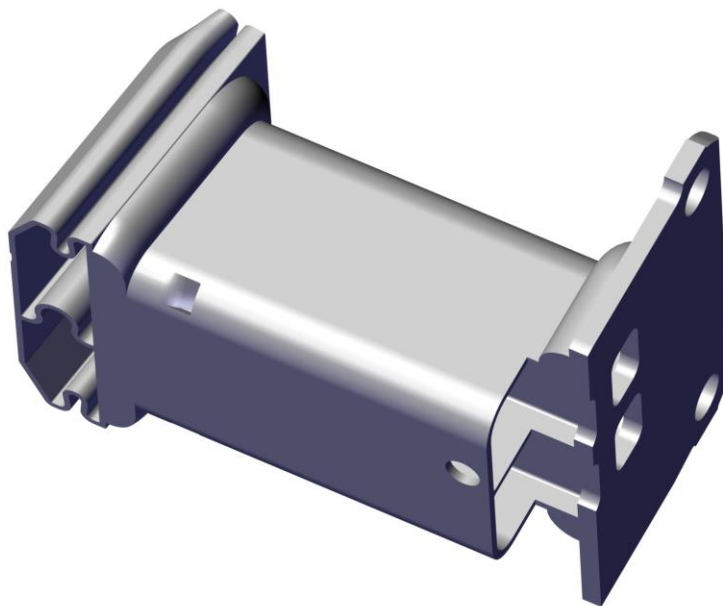
Cut the OEM inner bumper to size



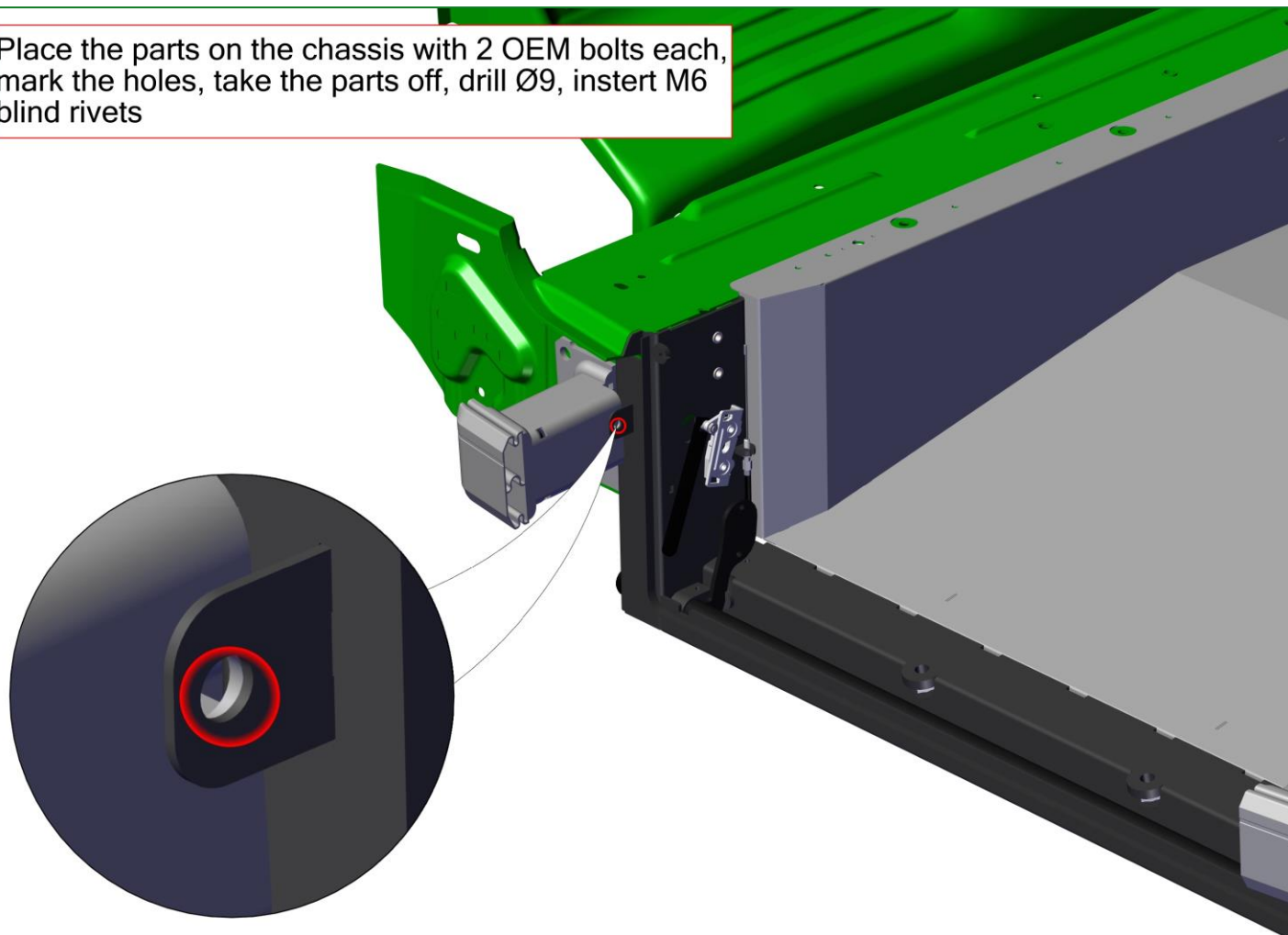
Cut the OEM inner bumper to size

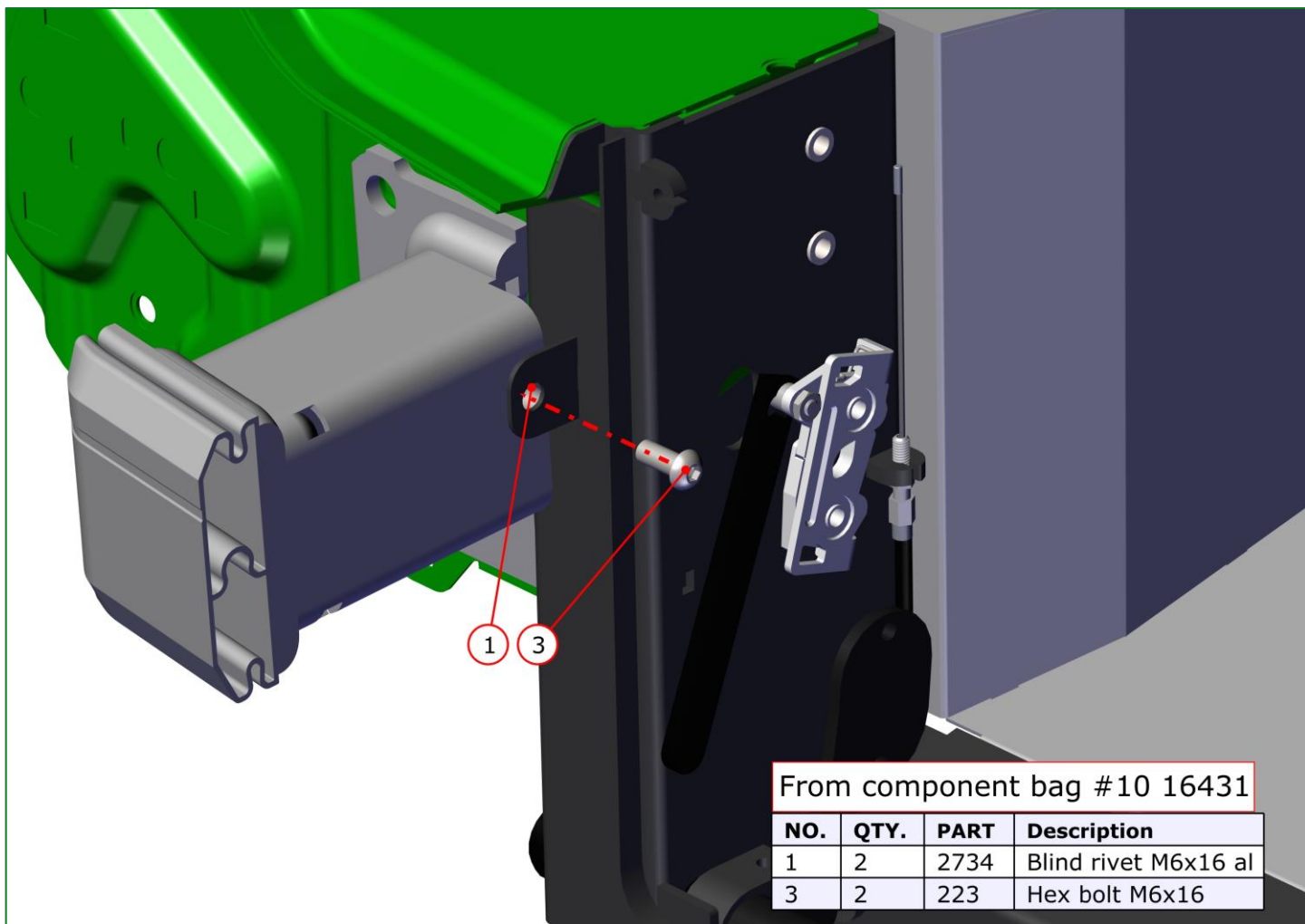


Cut the OEM inner bumper to size

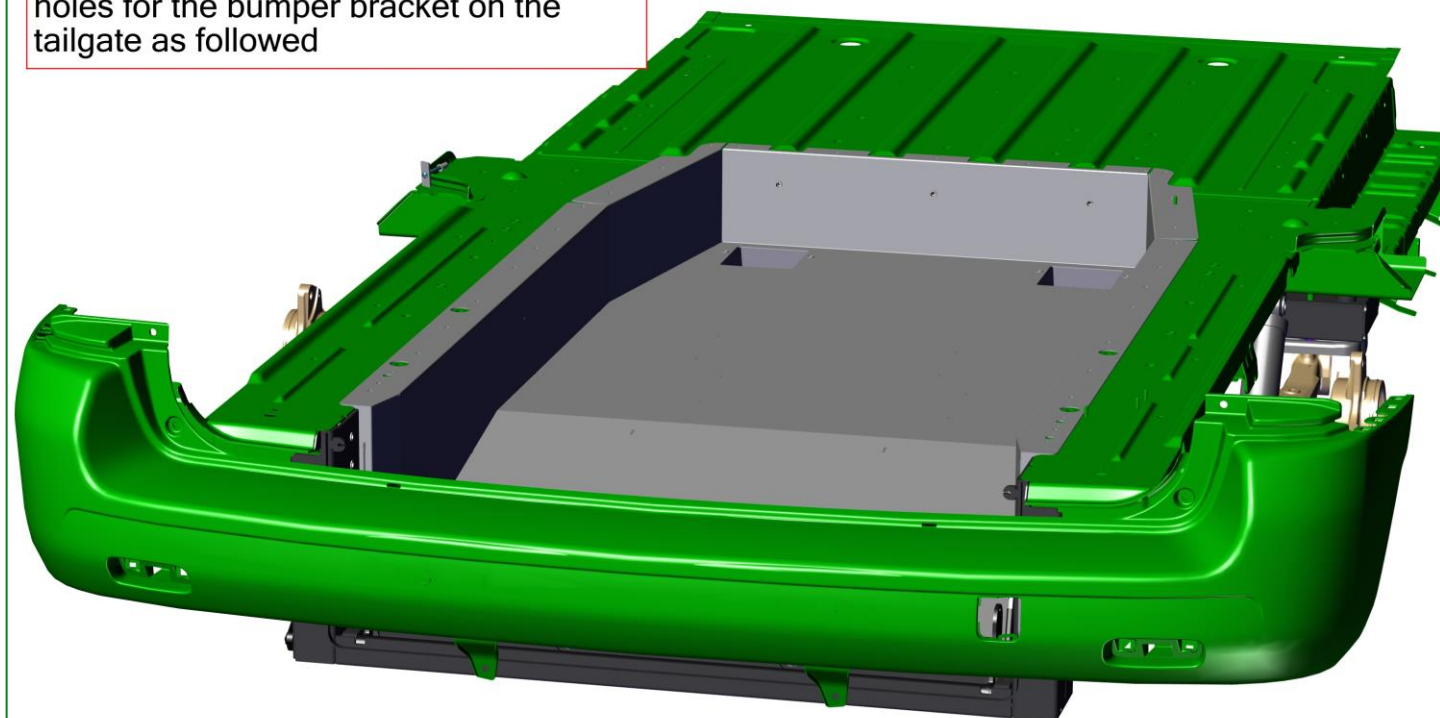


Place the parts on the chassis with 2 OEM bolts each, mark the holes, take the parts off, drill Ø9, insert M6 blind rivets

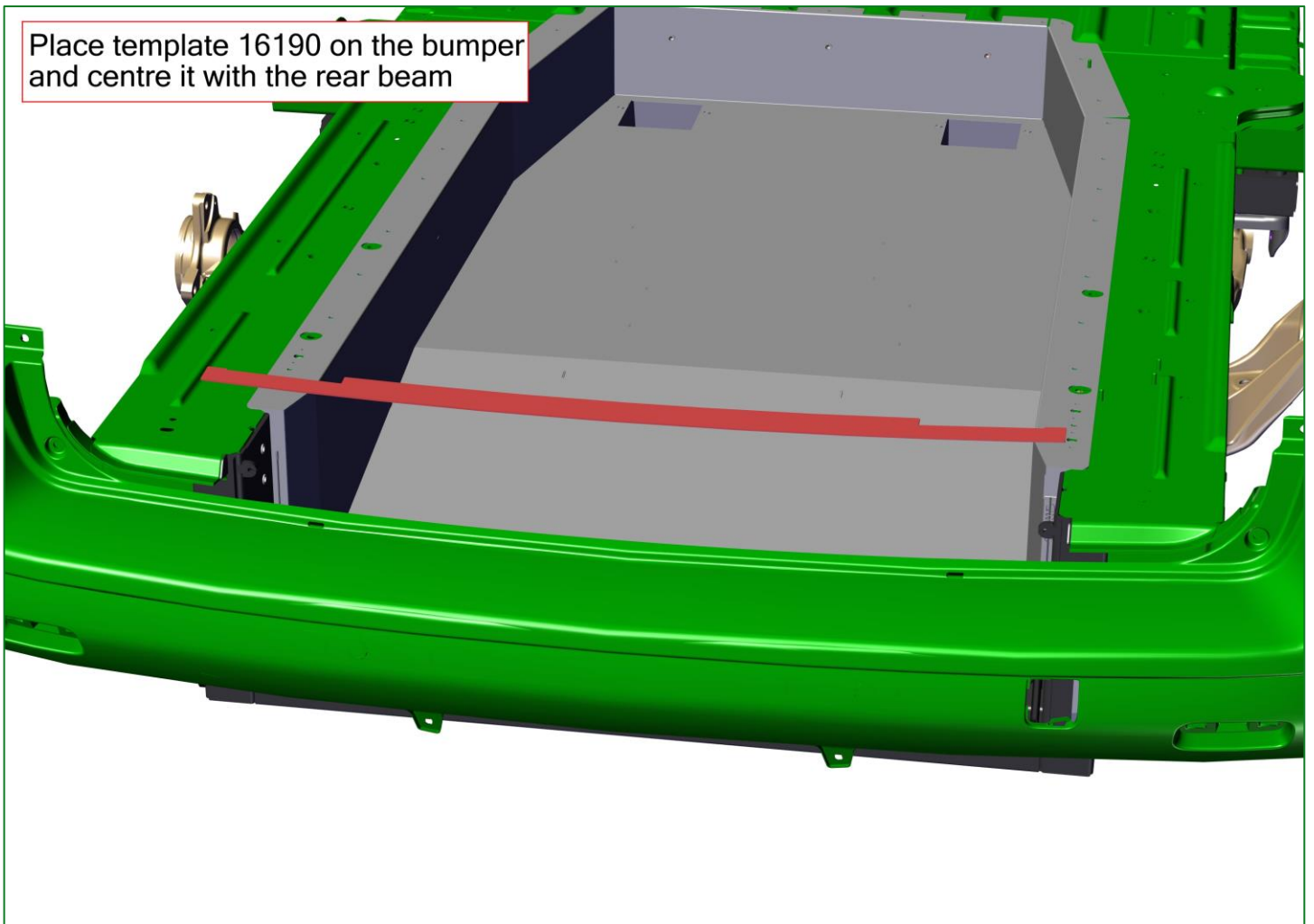




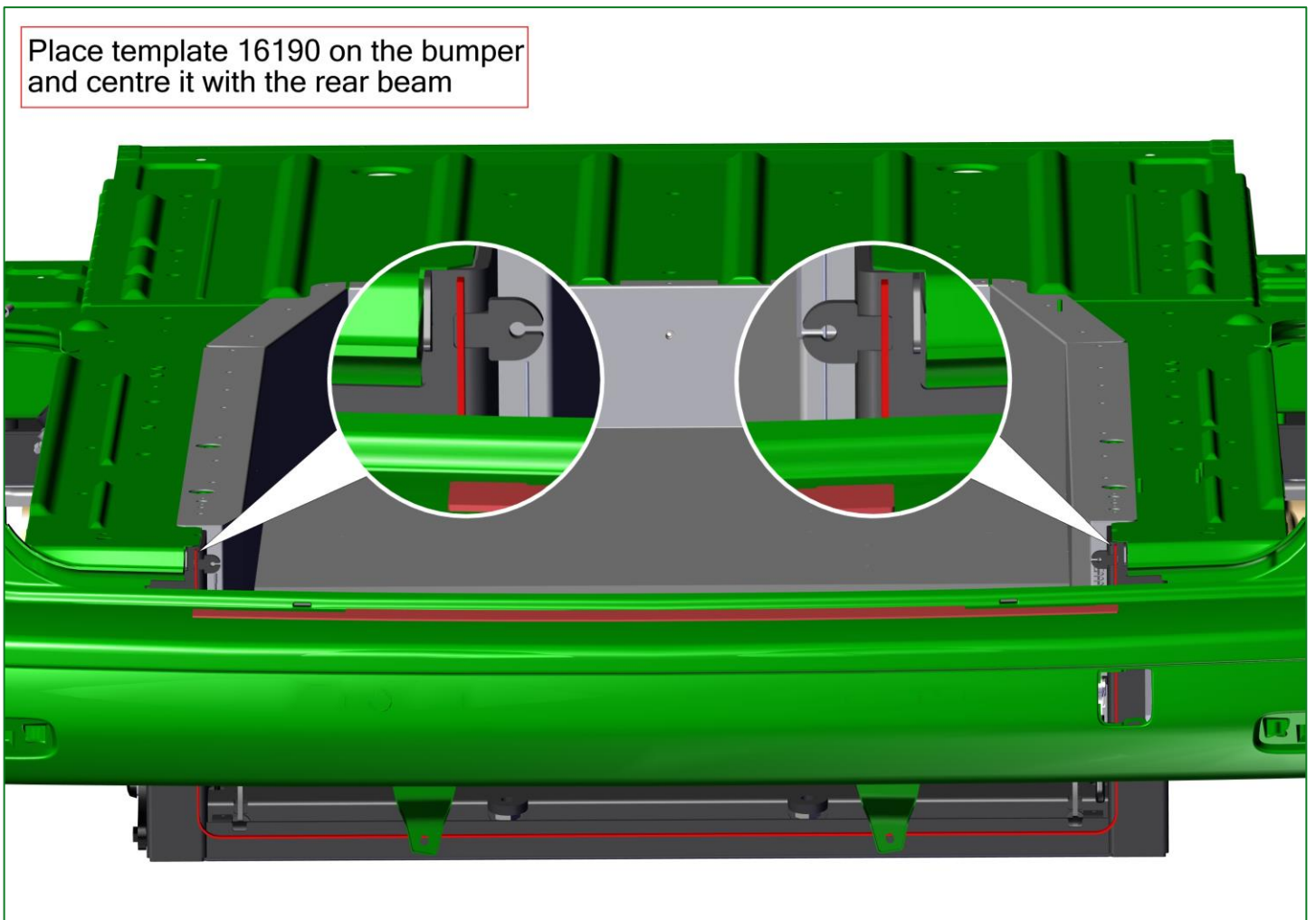
Remove the inner support of the bumper, place it back on the car and mark the holes for the bumper bracket on the tailgate as followed



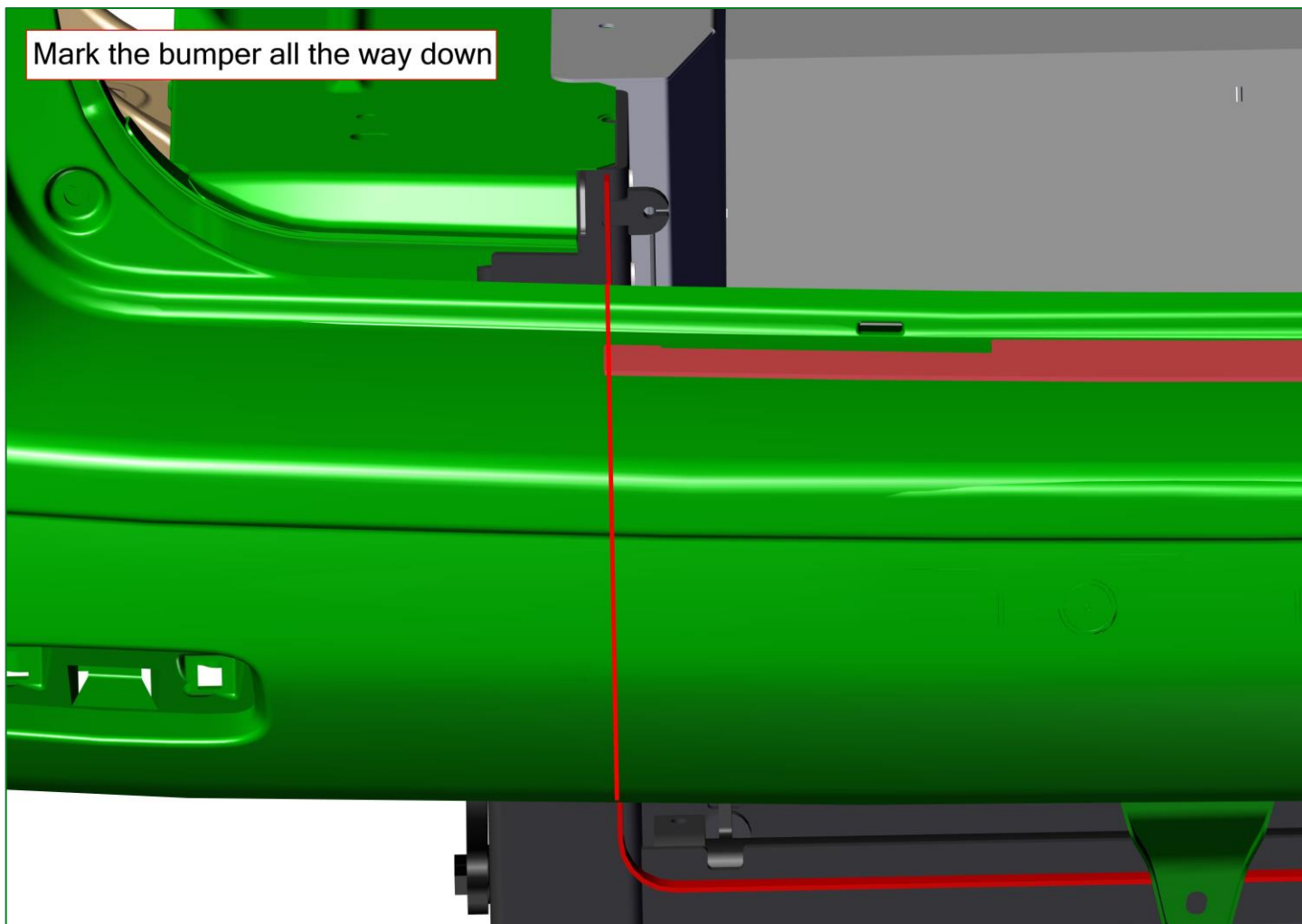
Place template 16190 on the bumper and centre it with the rear beam



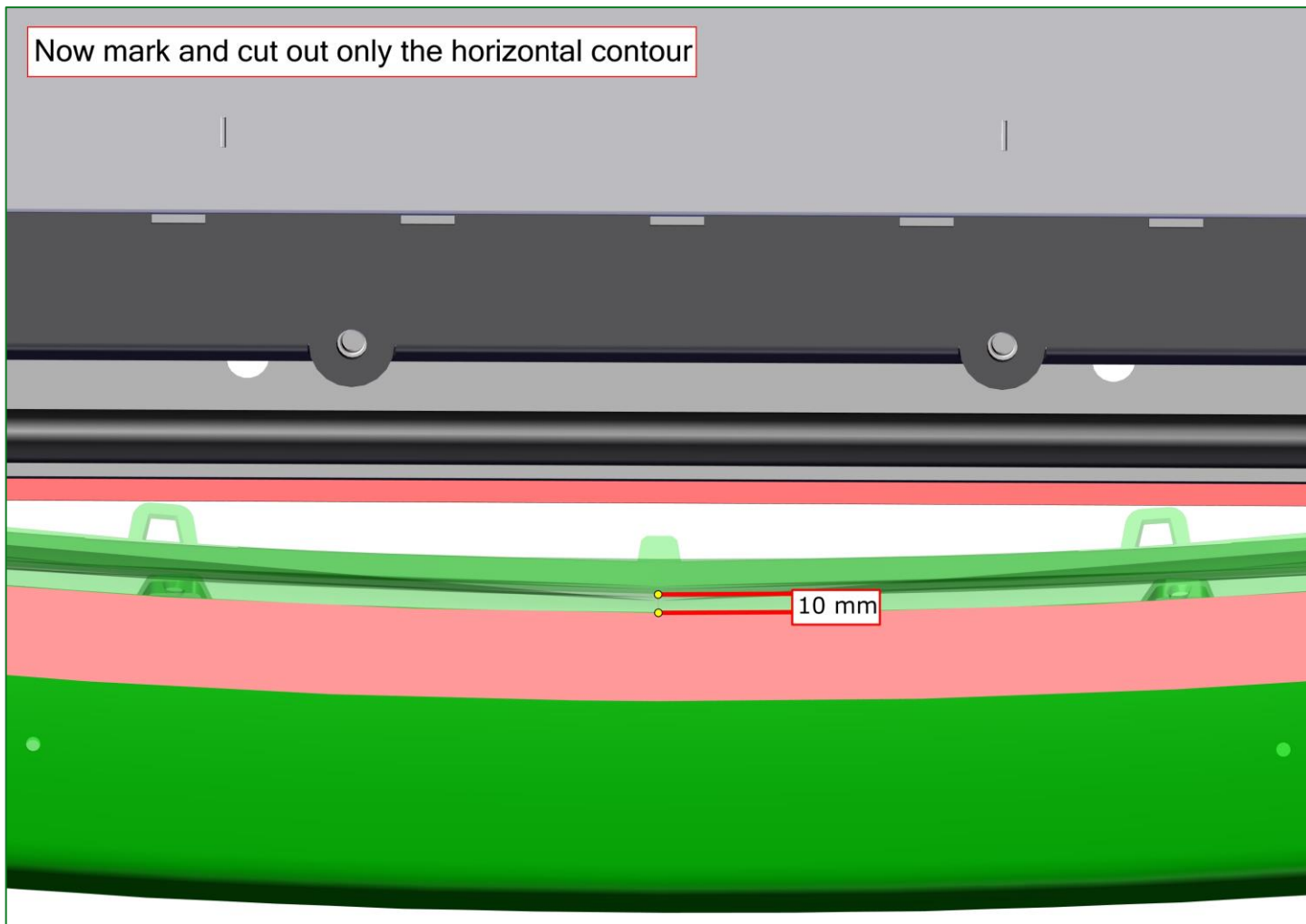
Place template 16190 on the bumper and centre it with the rear beam



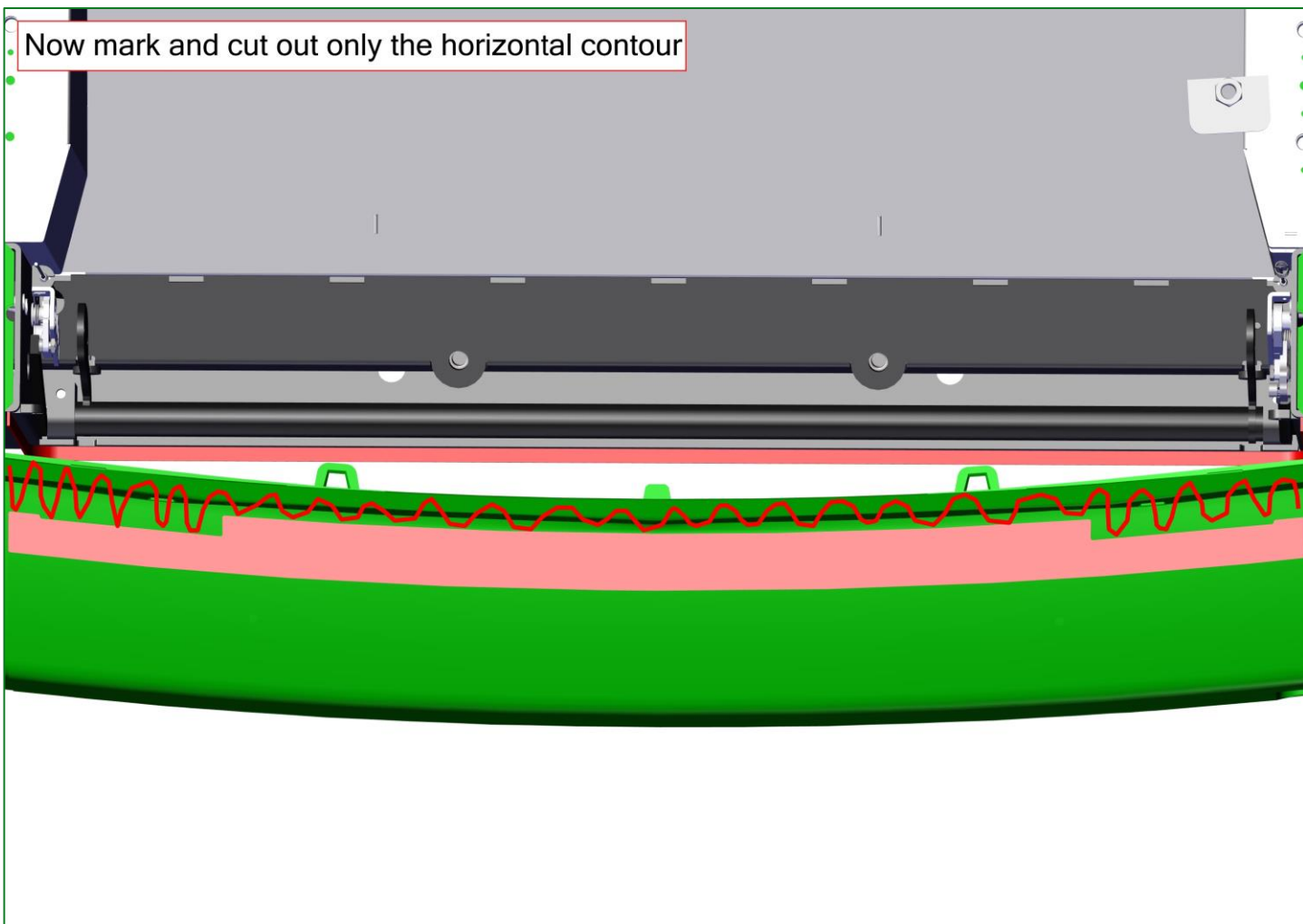
Mark the bumper all the way down



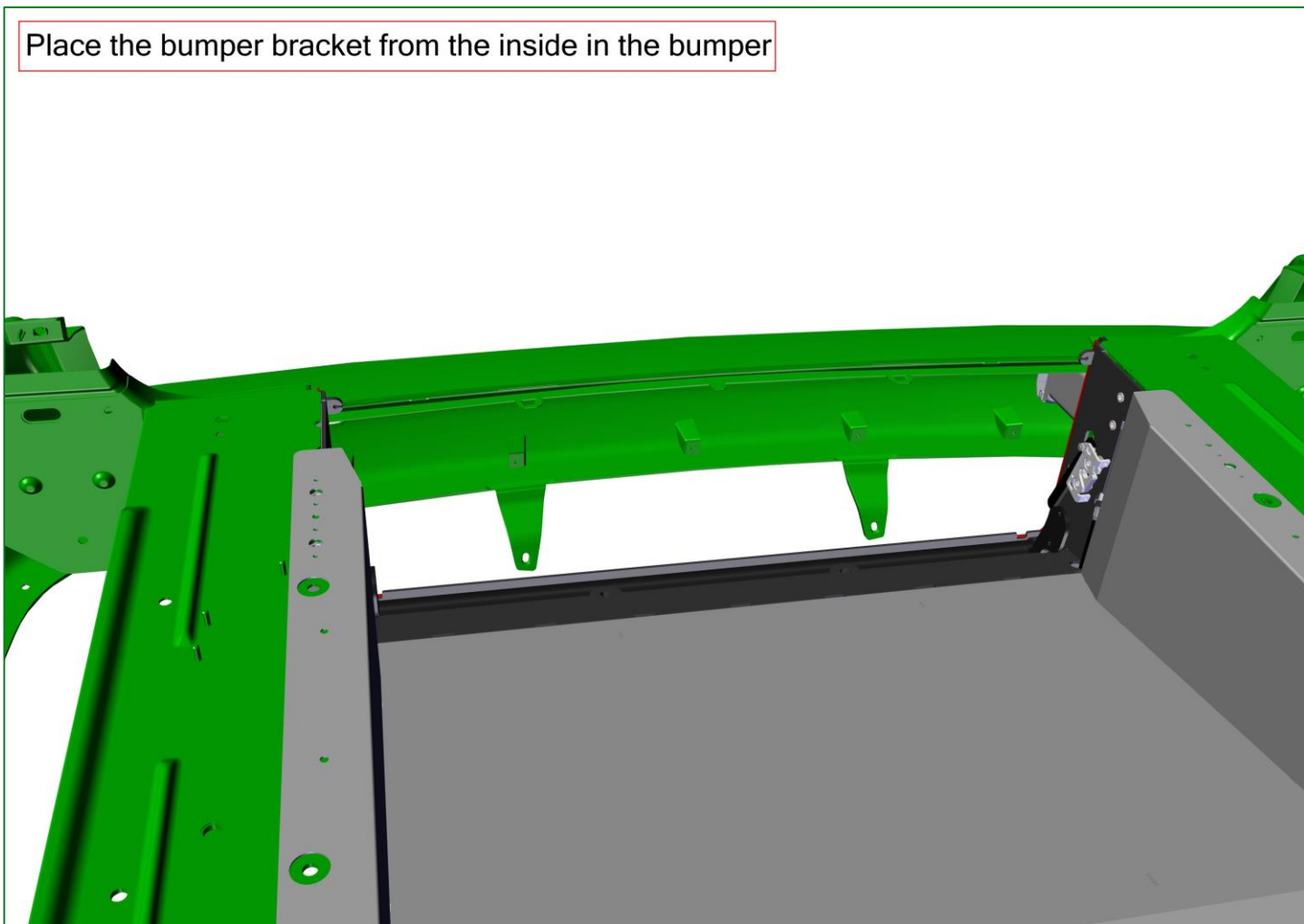
Now mark and cut out only the horizontal contour



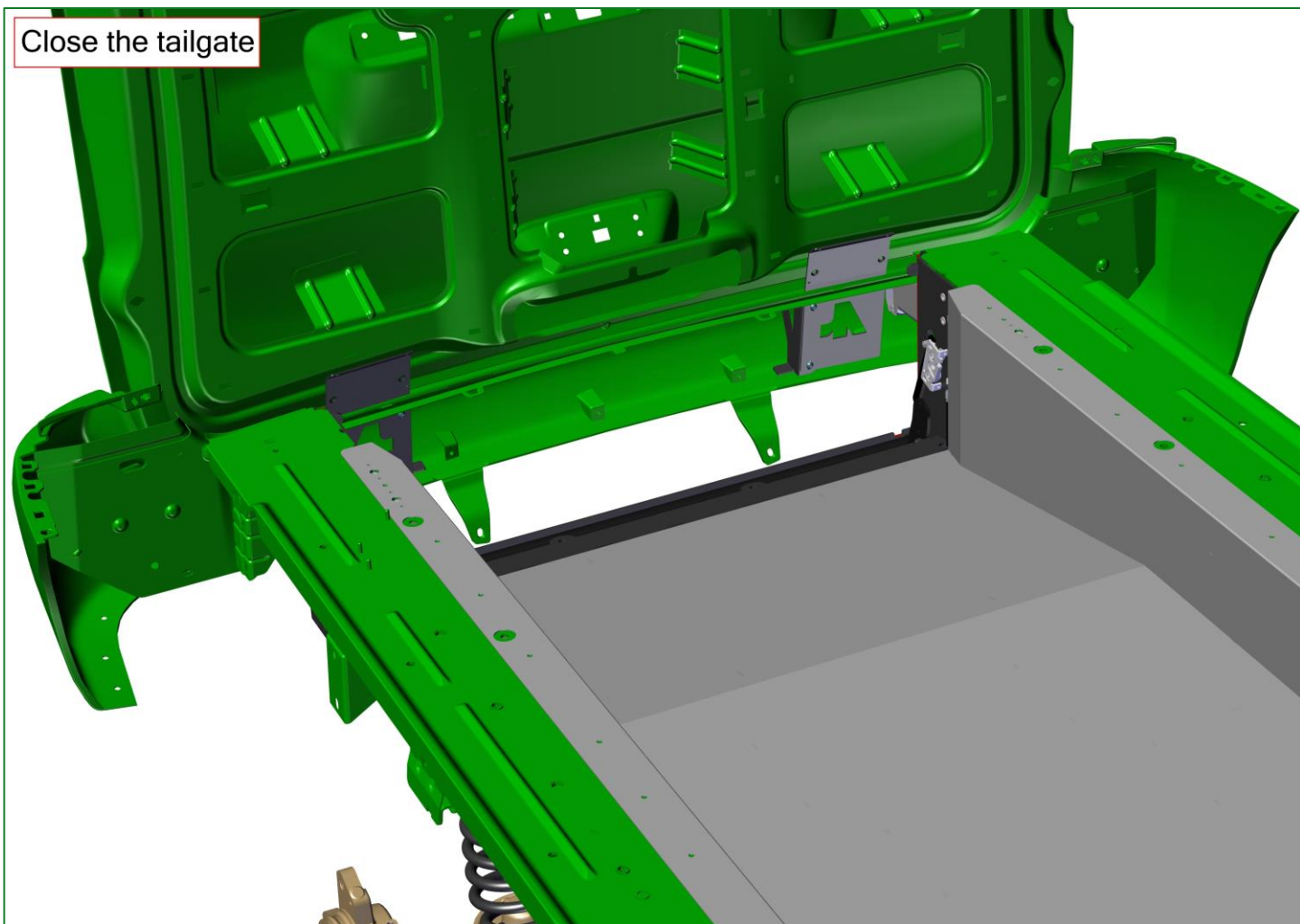
Now mark and cut out only the horizontal contour



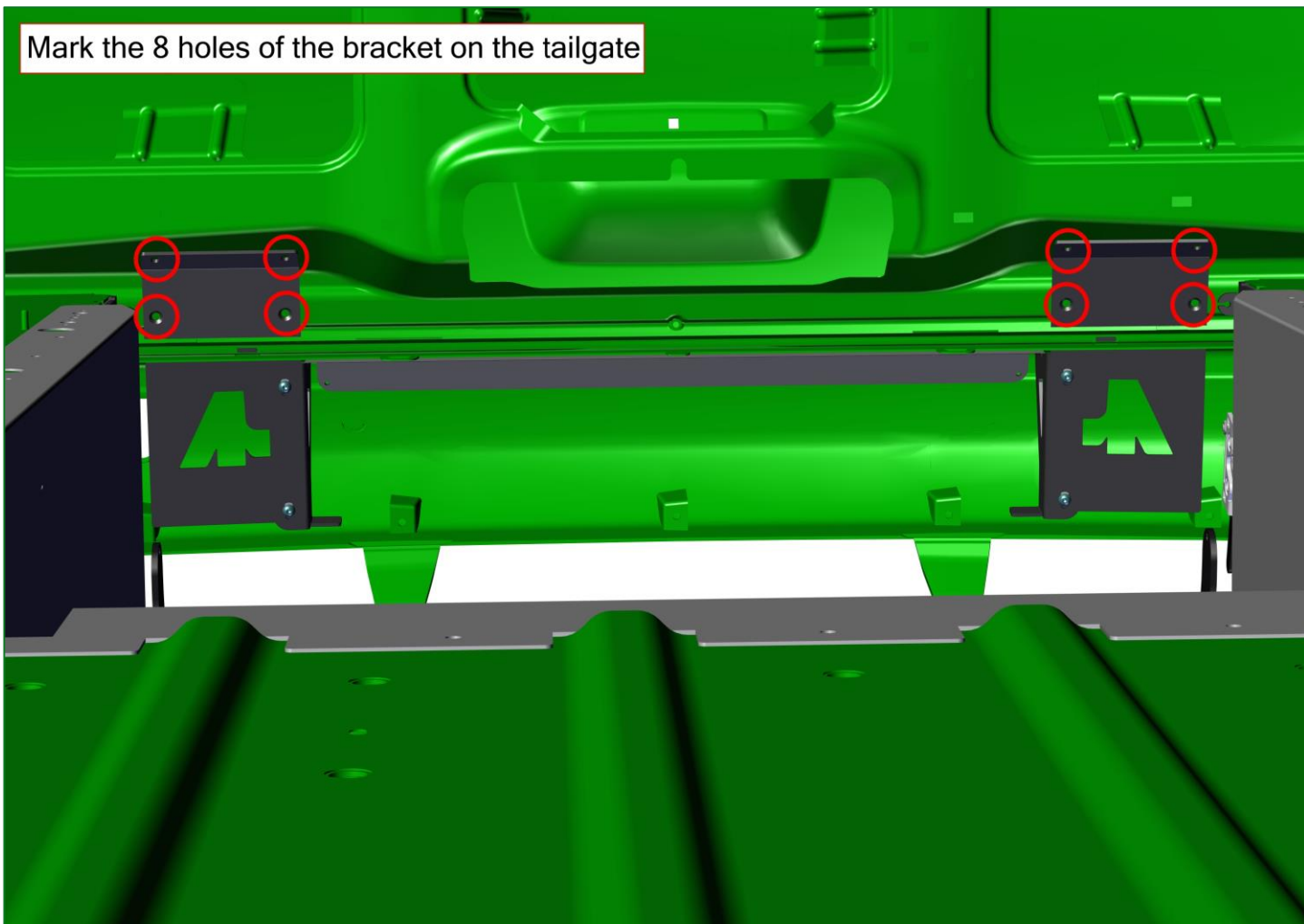
Place the bumper bracket from the inside in the bumper

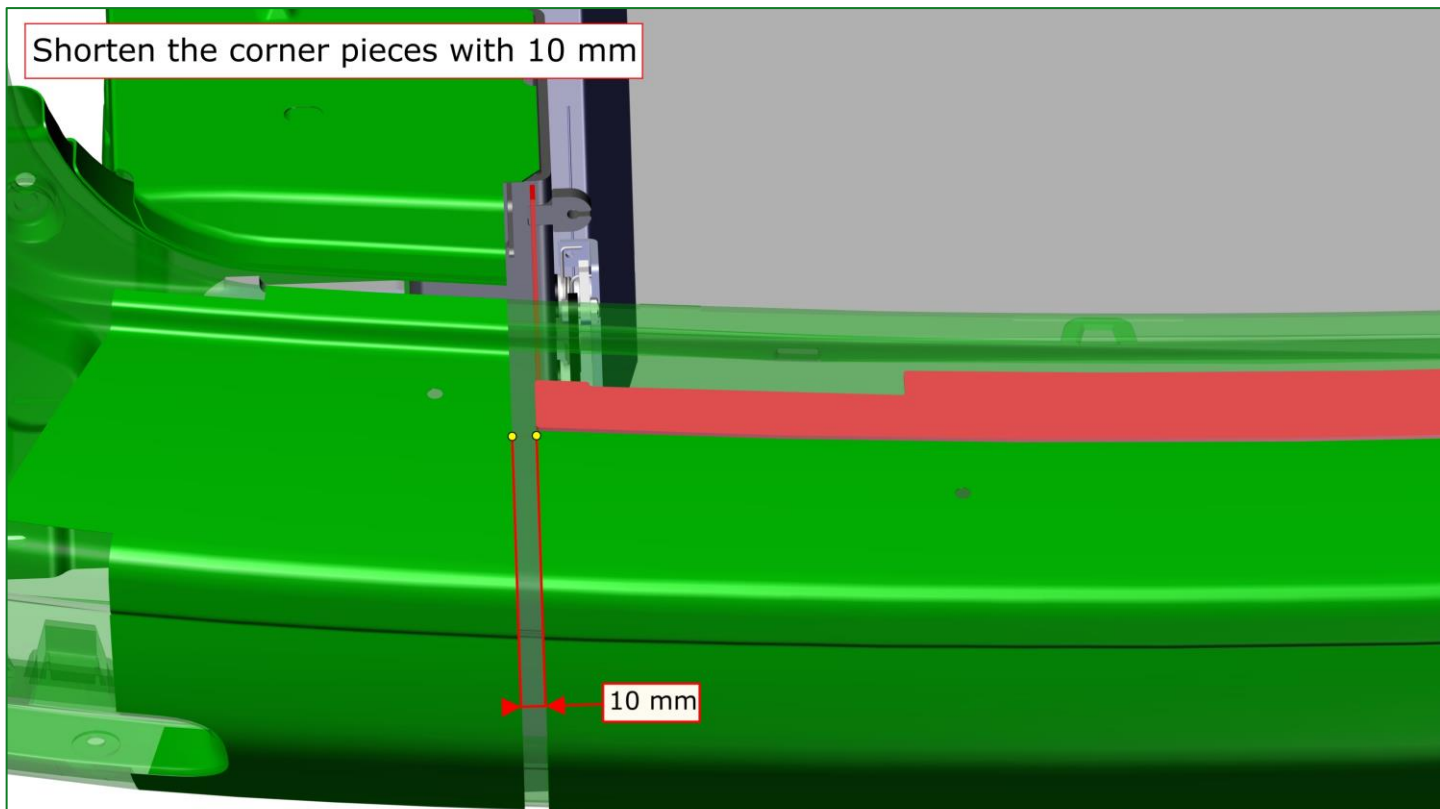
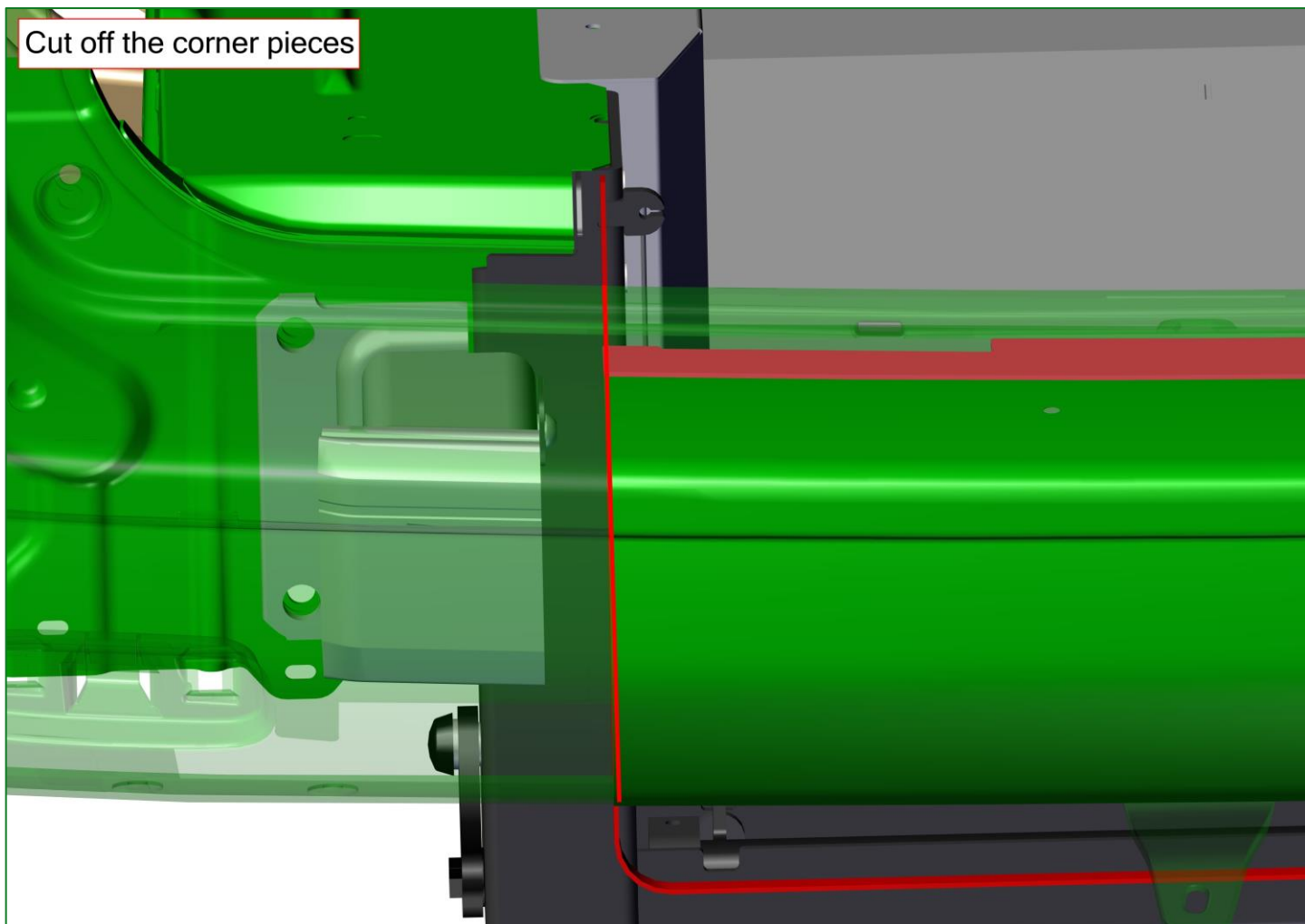


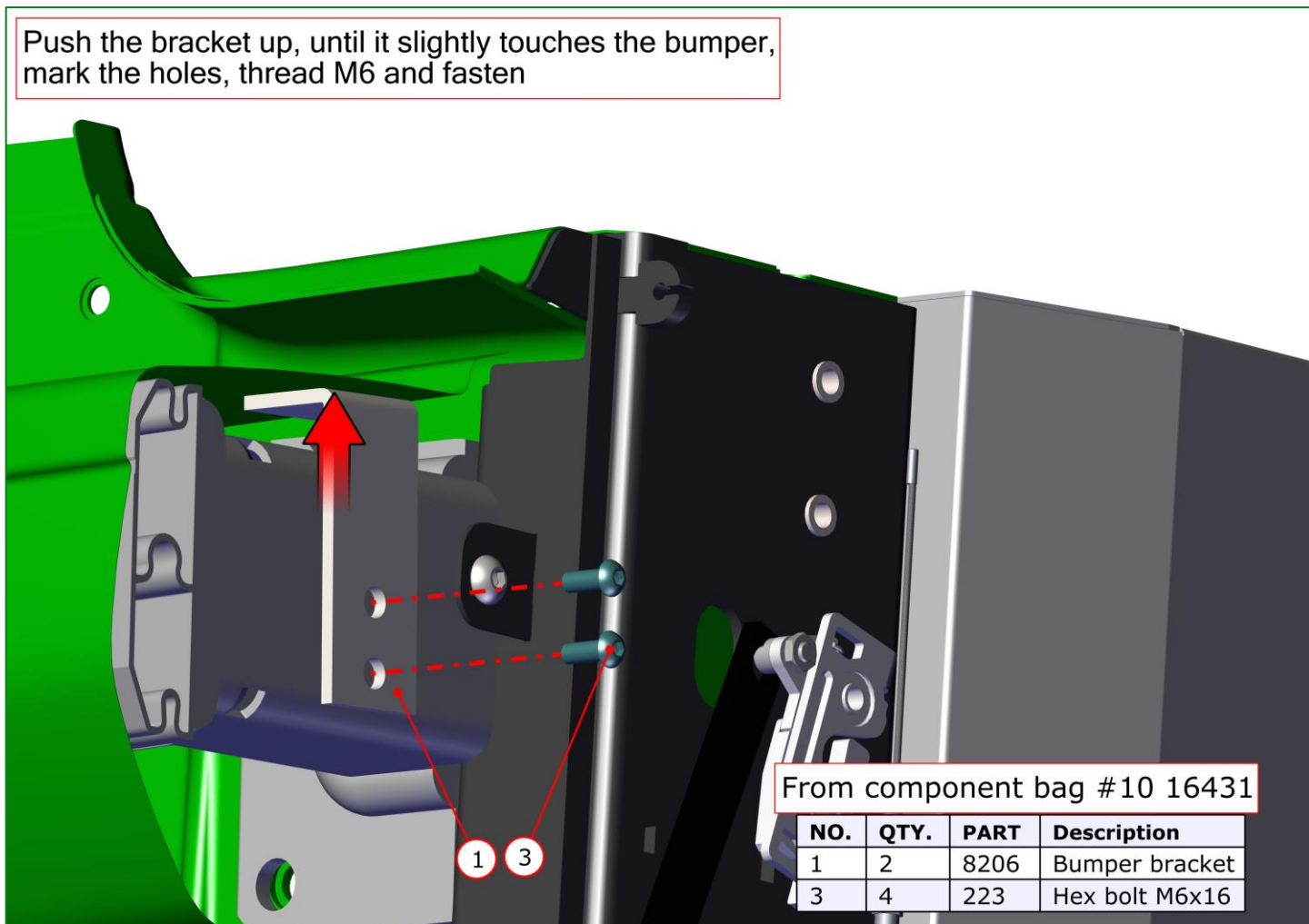
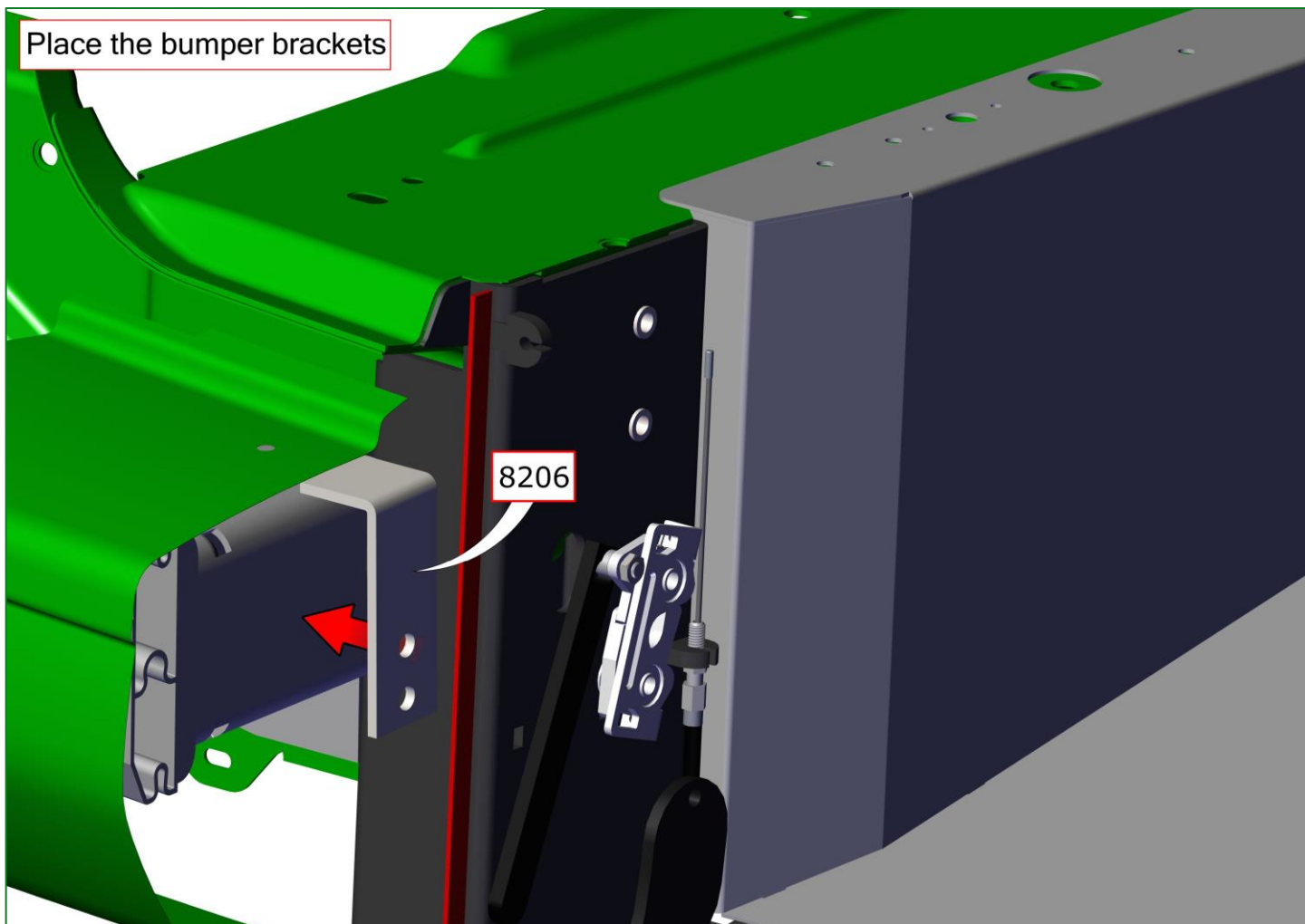
Close the tailgate



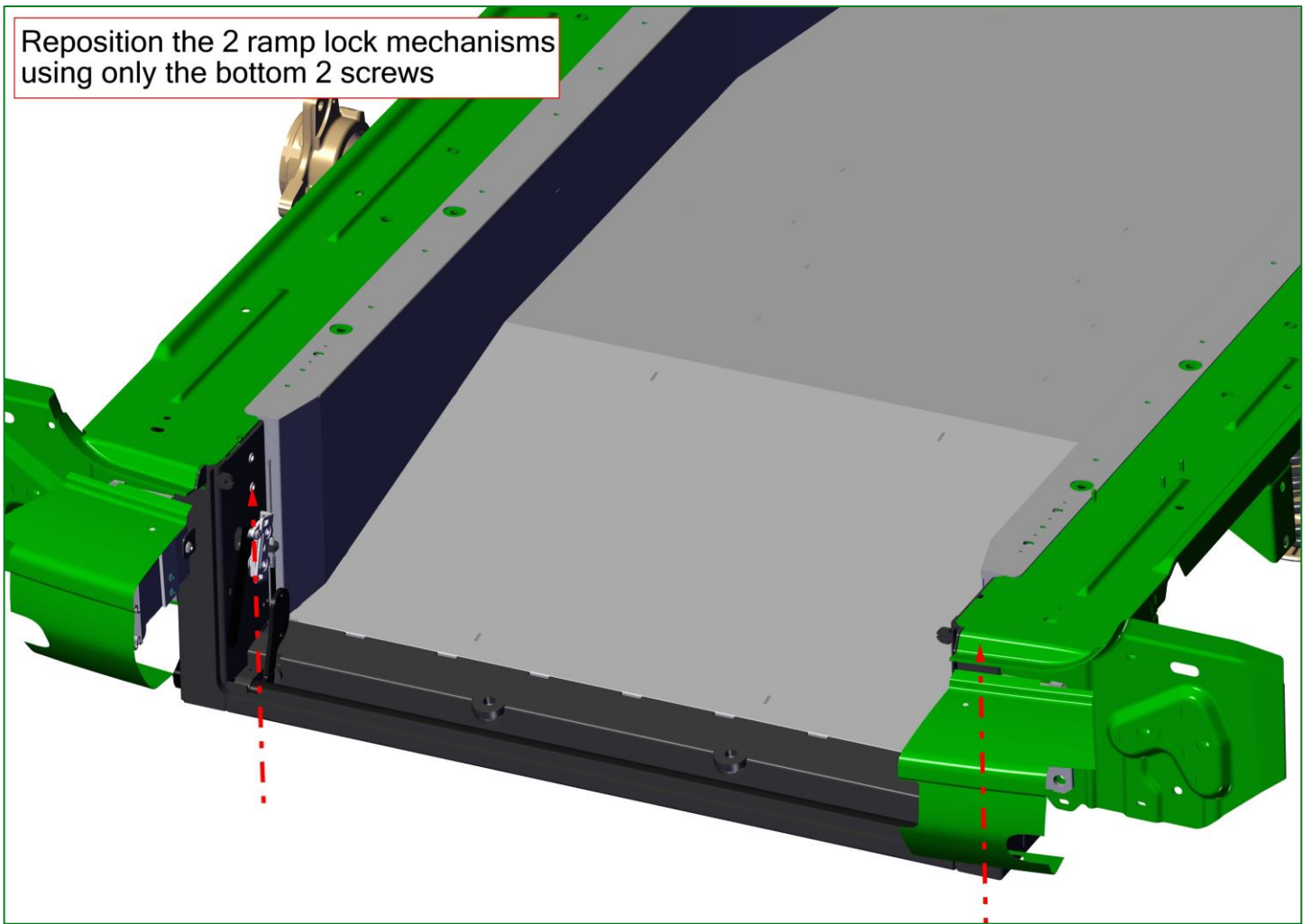
Mark the 8 holes of the bracket on the tailgate



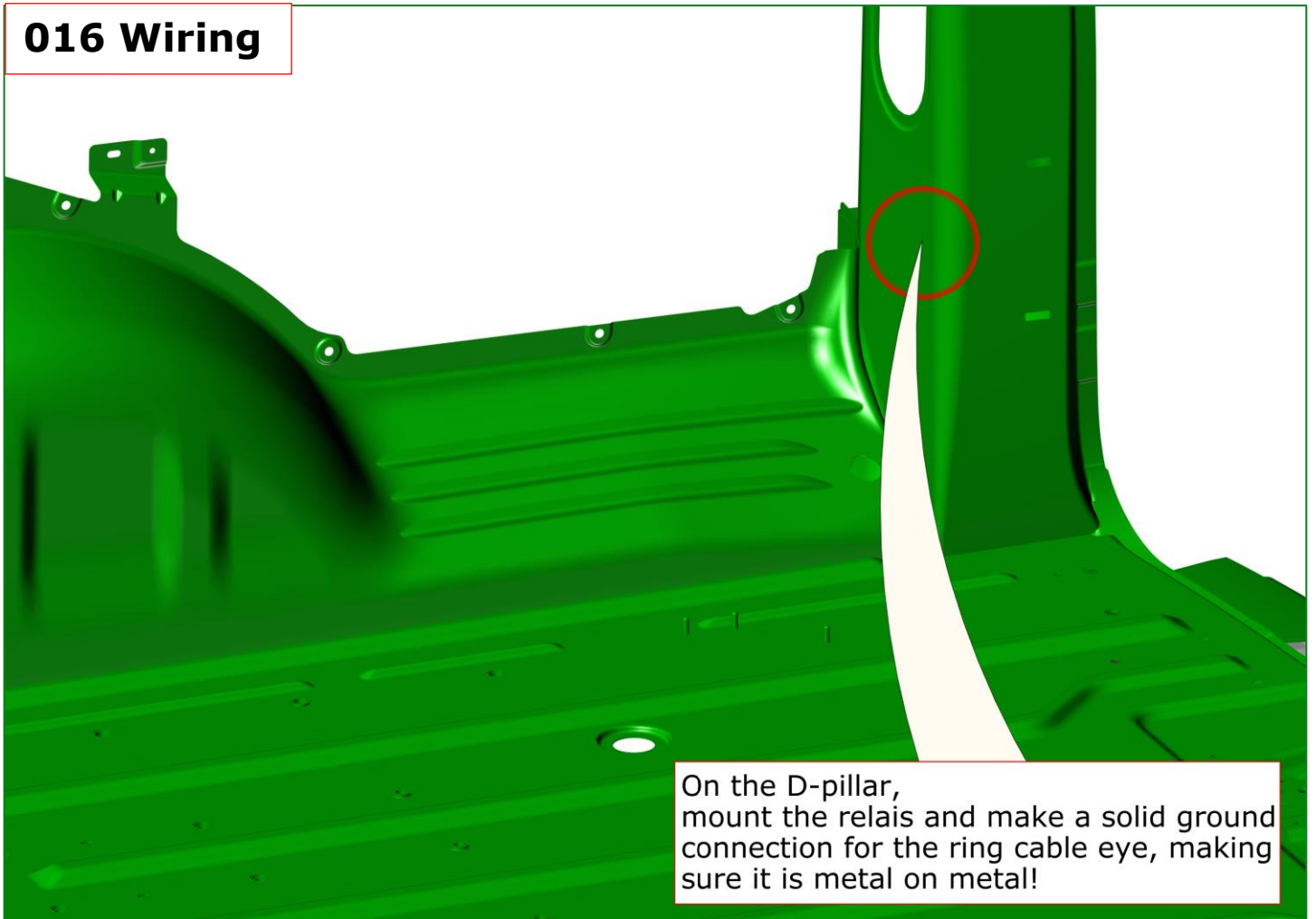




Reposition the 2 ramp lock mechanisms using only the bottom 2 screws



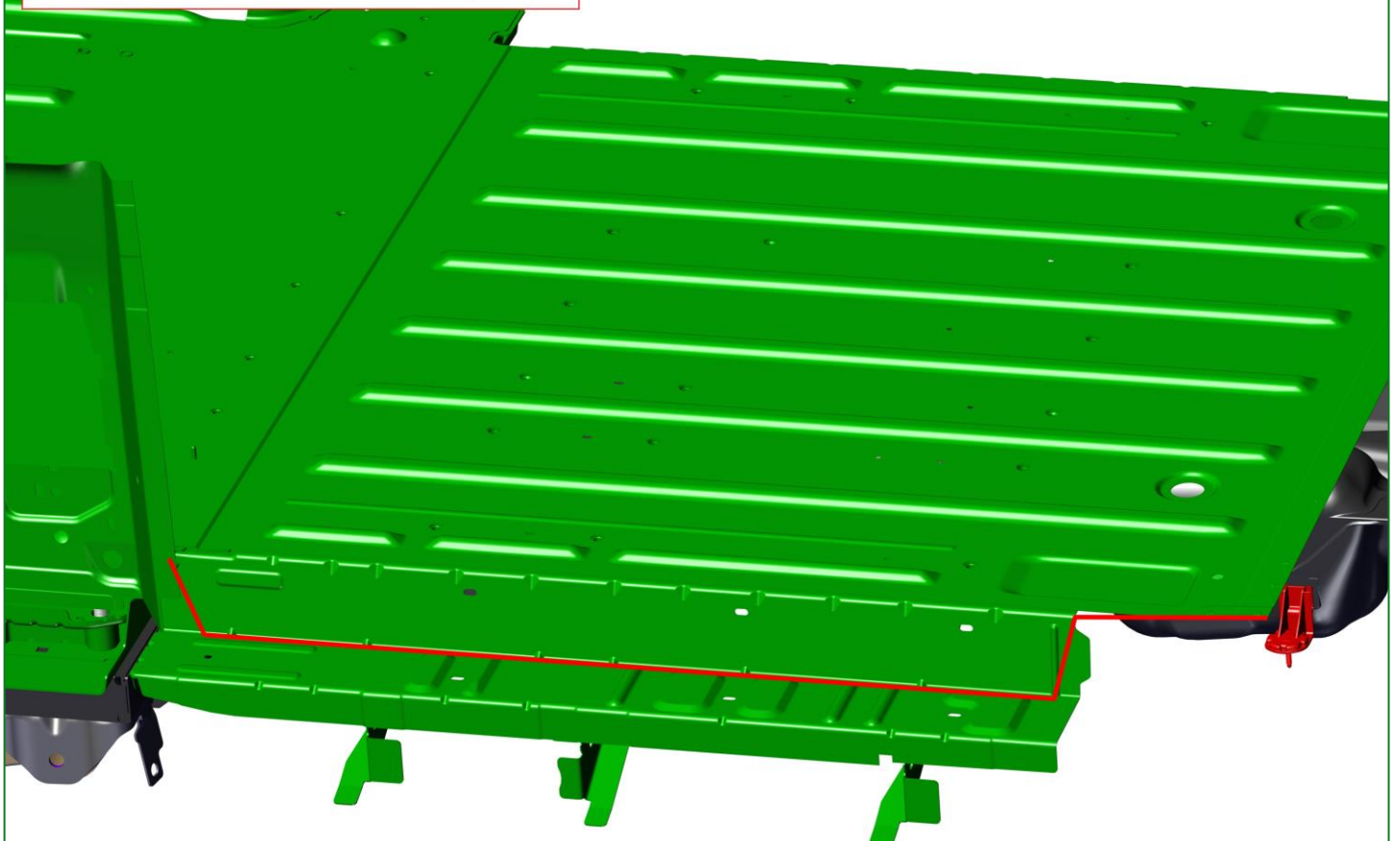
016 Wiring



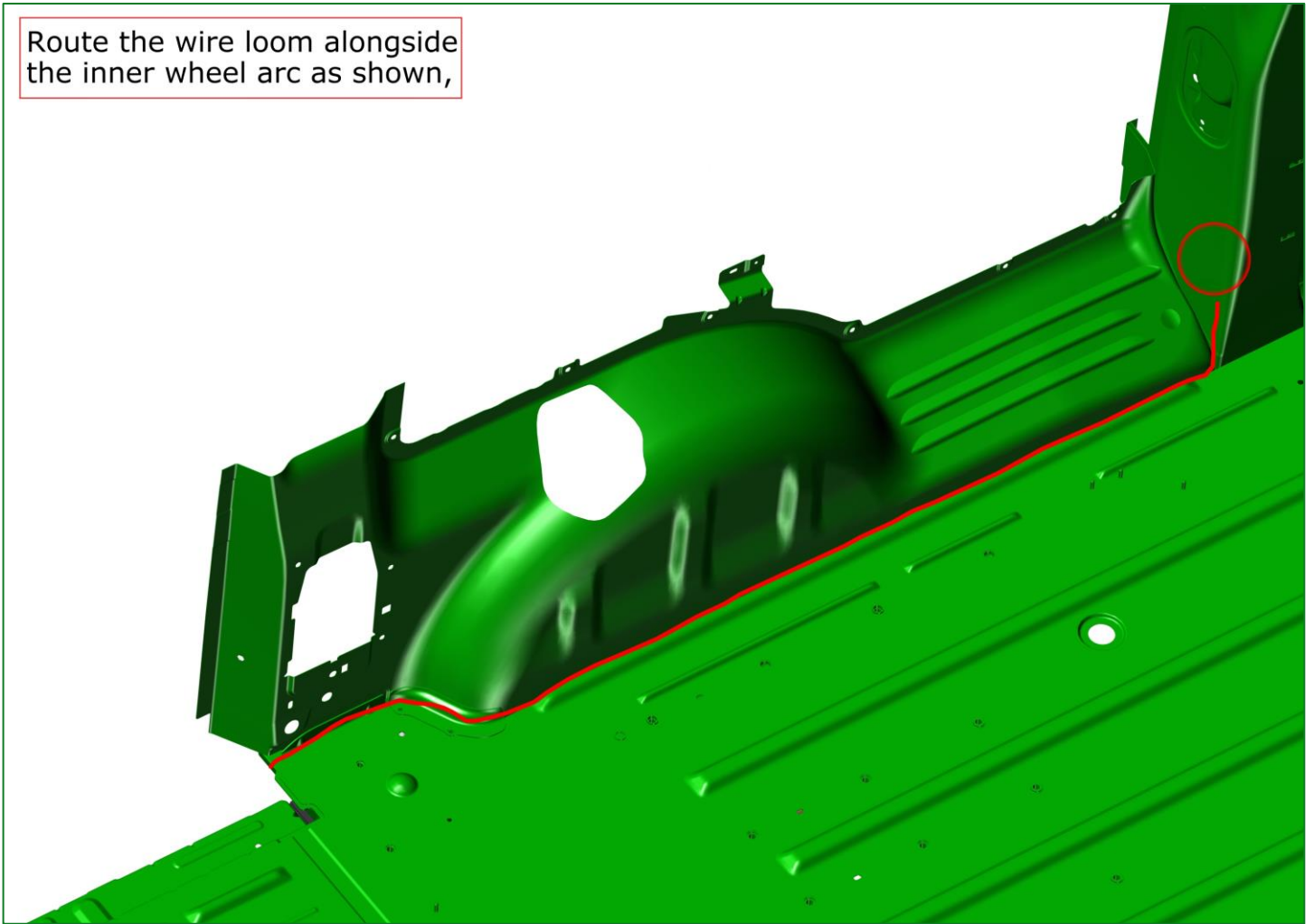
On the D-pillar, mount the relais and make a solid ground connection for the ring cable eye, making sure it is metal on metal!



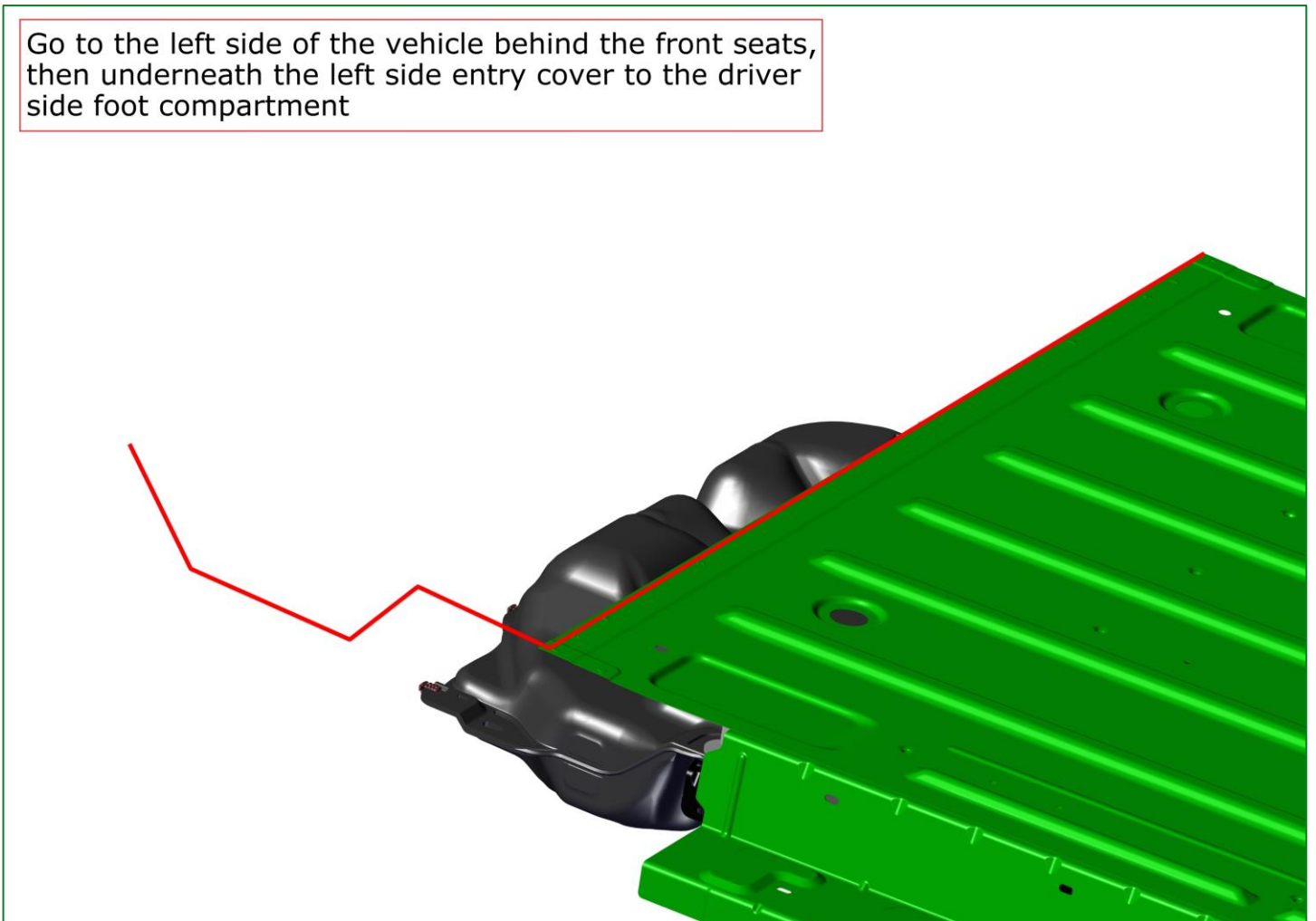
underneath the left side entry cover

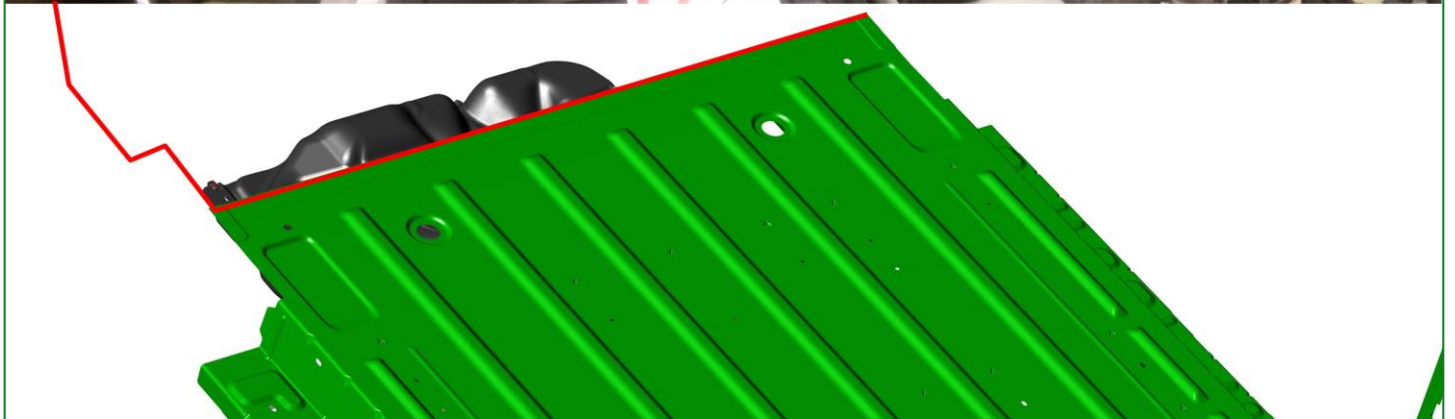
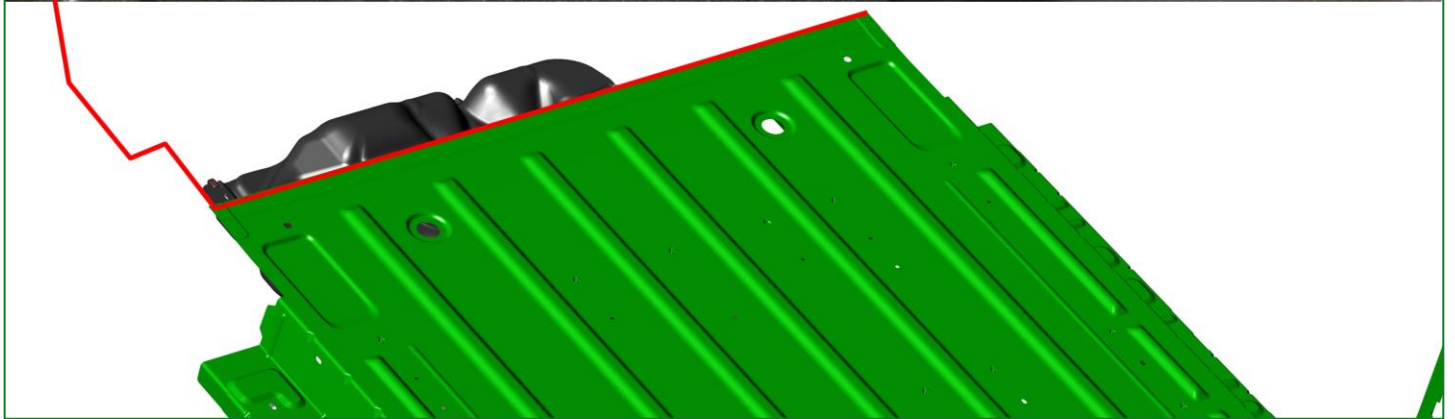


Route the wire loom alongside the inner wheel arc as shown,



Go to the left side of the vehicle behind the front seats, then underneath the left side entry cover to the driver side foot compartment

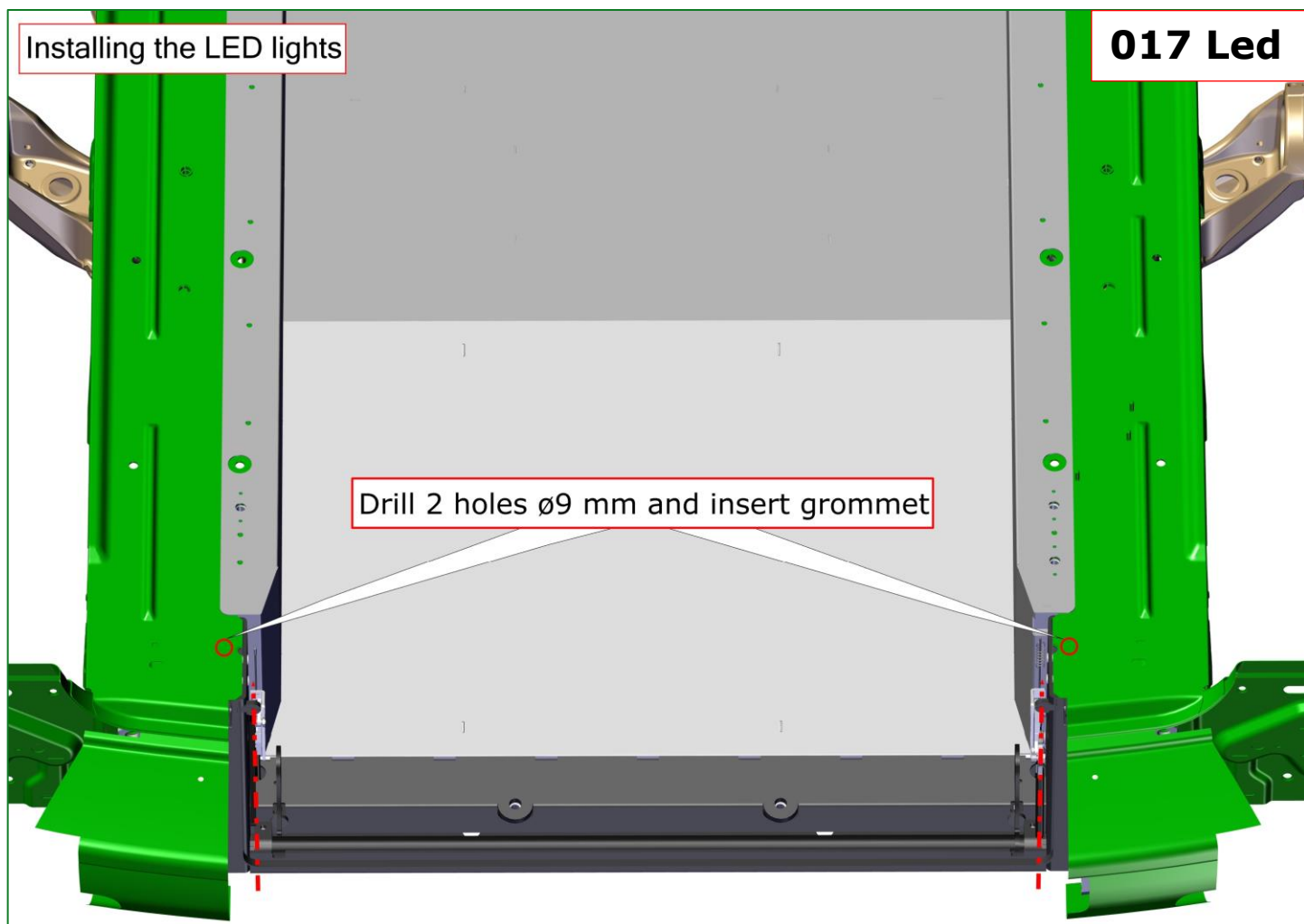




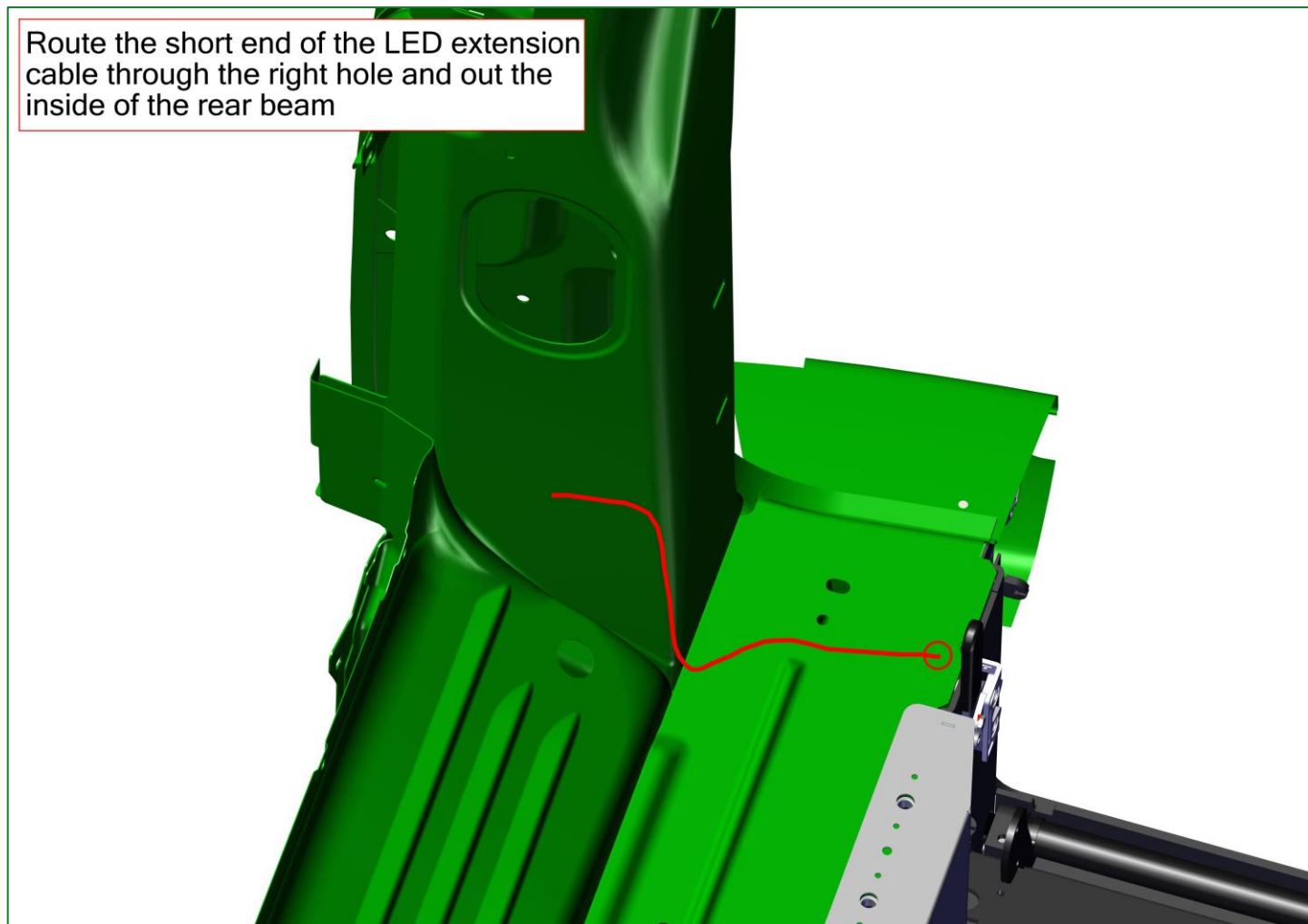
Installing the LED lights

017 Led

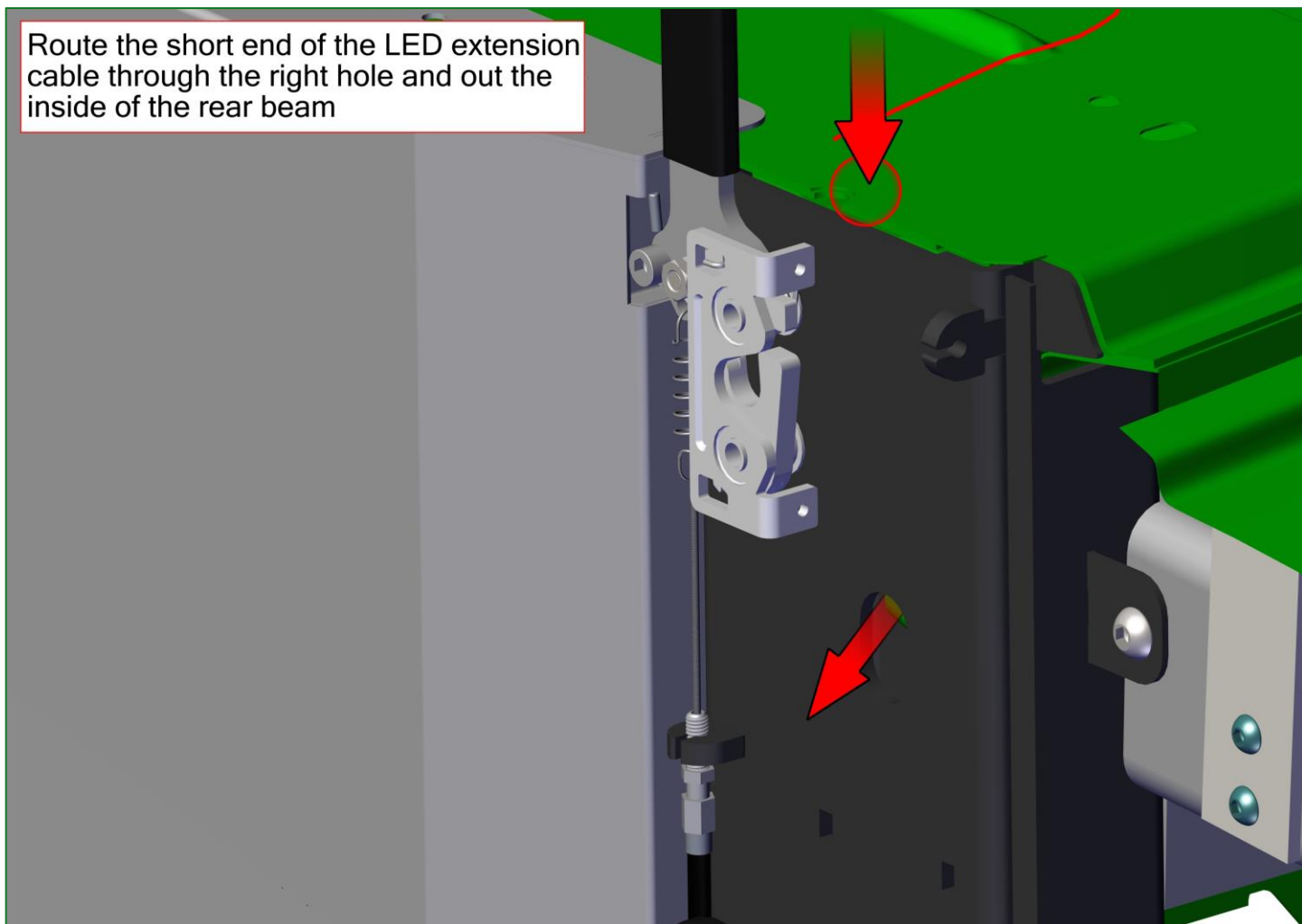
Drill 2 holes $\varnothing 9$ mm and insert grommet



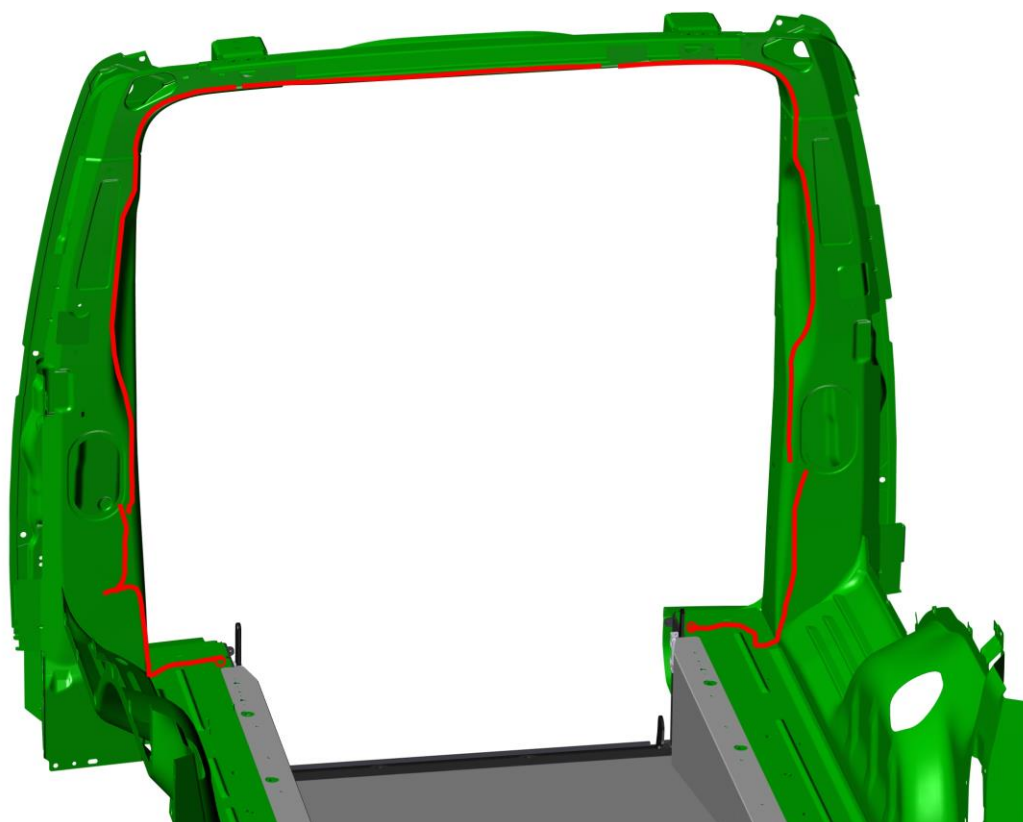
Route the short end of the LED extension cable through the right hole and out the inside of the rear beam



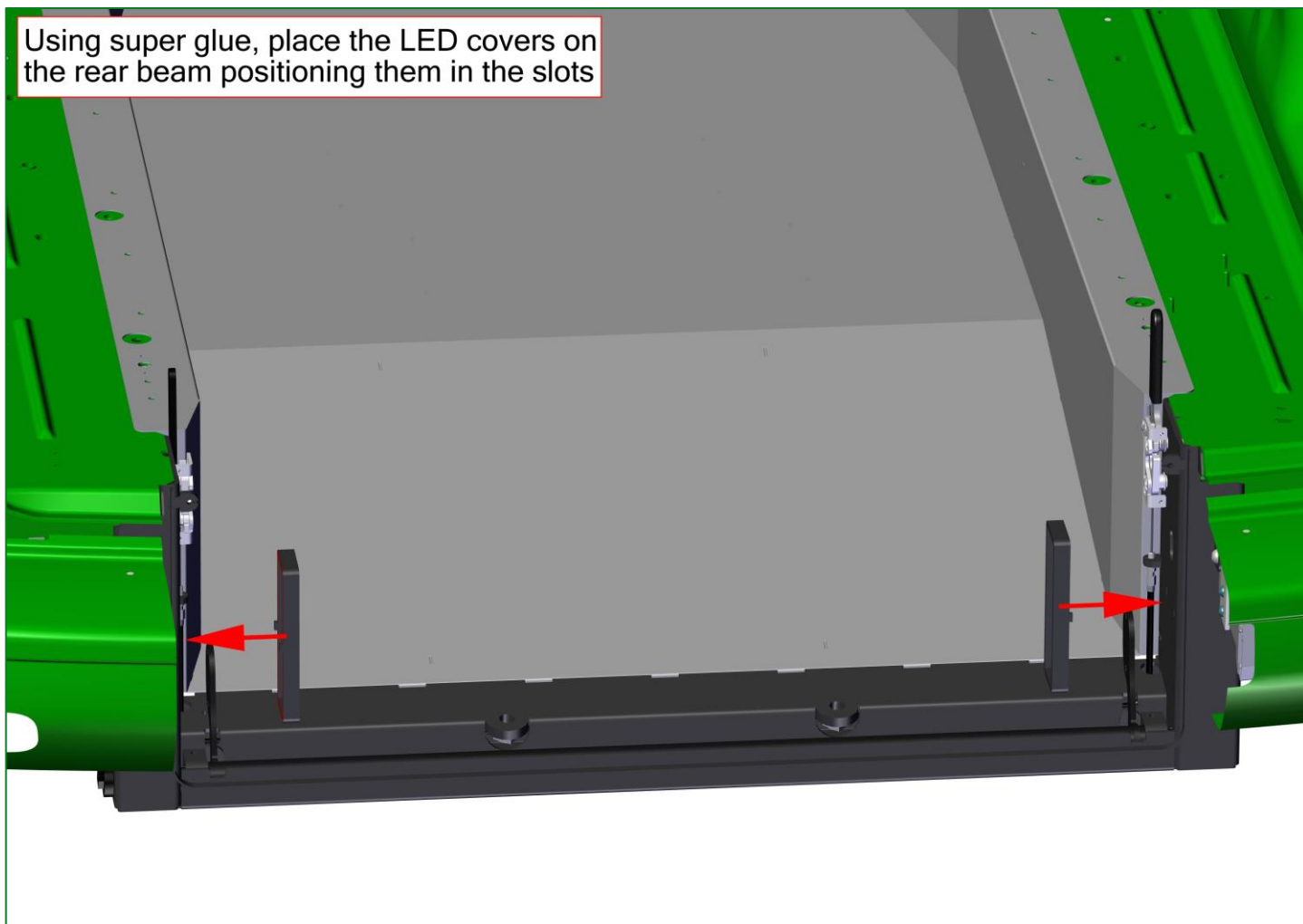
Route the short end of the LED extension cable through the right hole and out the inside of the rear beam



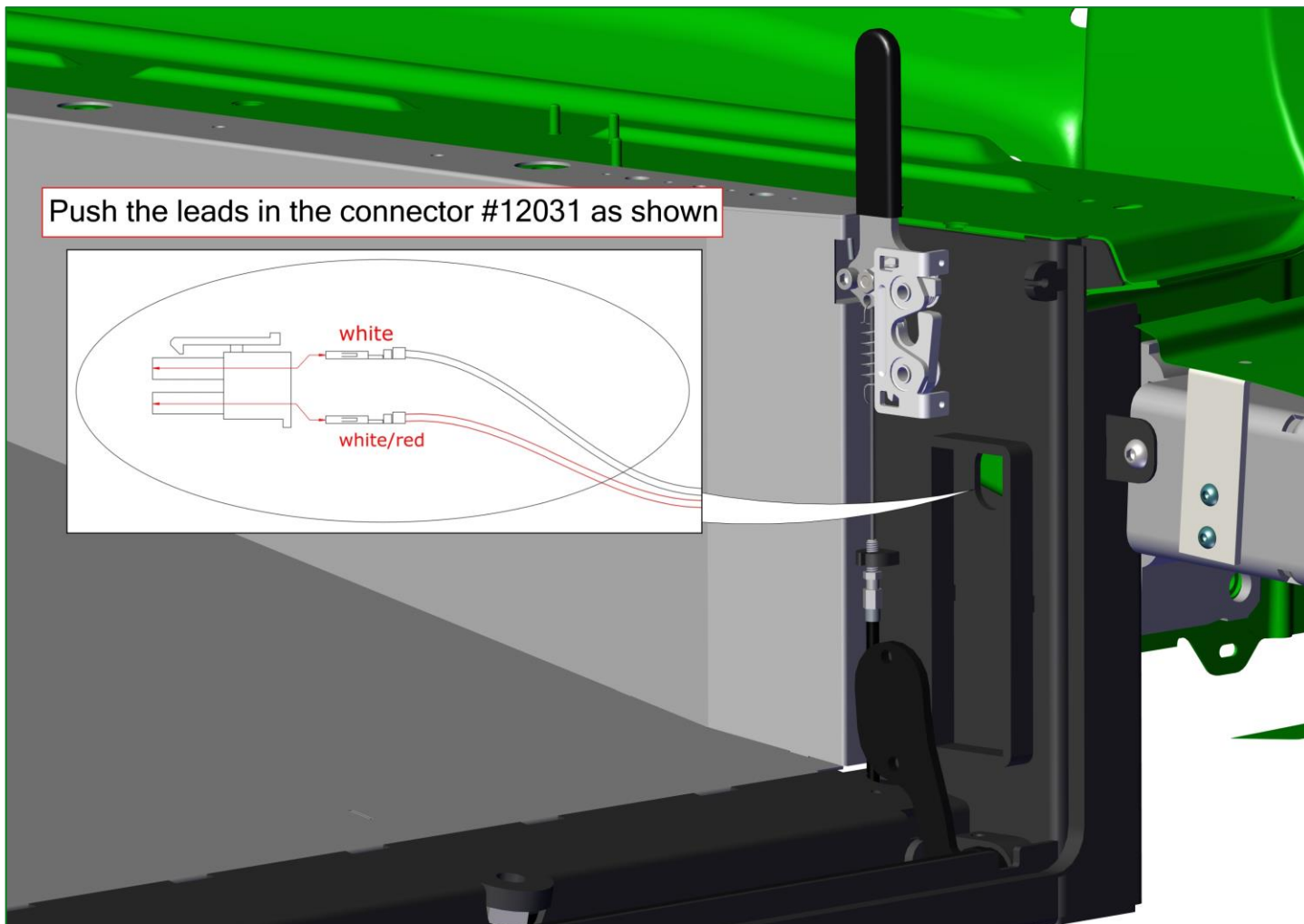
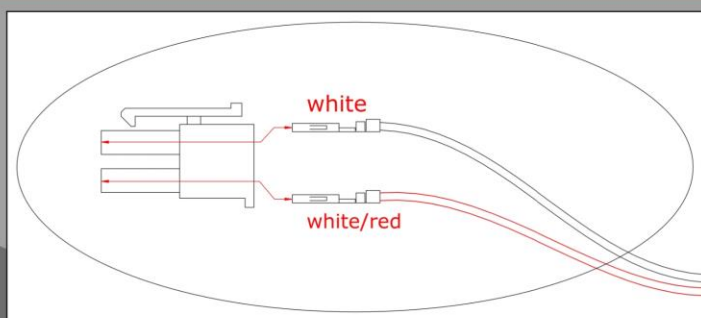
Route the long end of the LED extension cable up and over the D-pillar through the left hole and out the inside of the rear beam

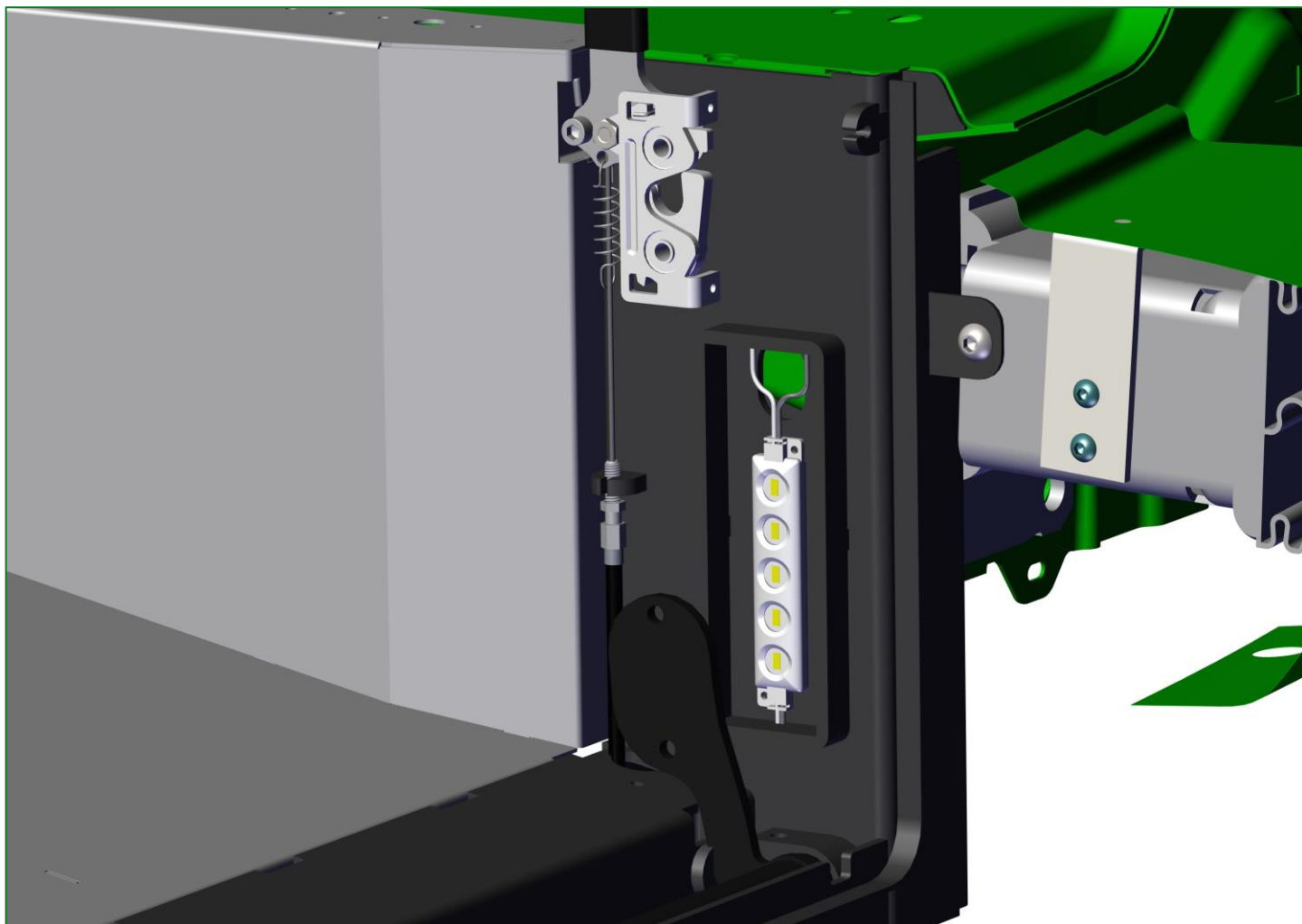
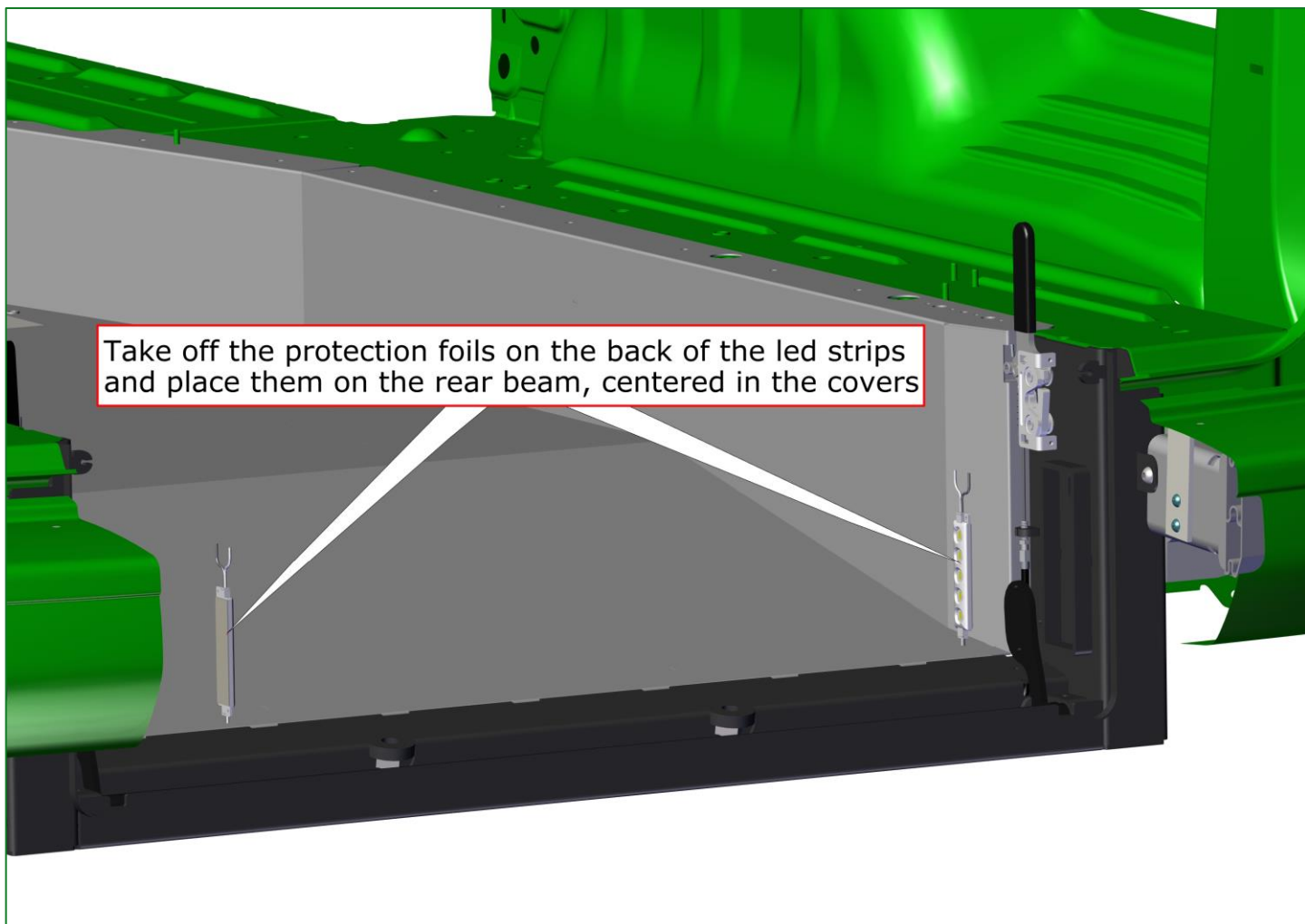


Using super glue, place the LED covers on the rear beam positioning them in the slots



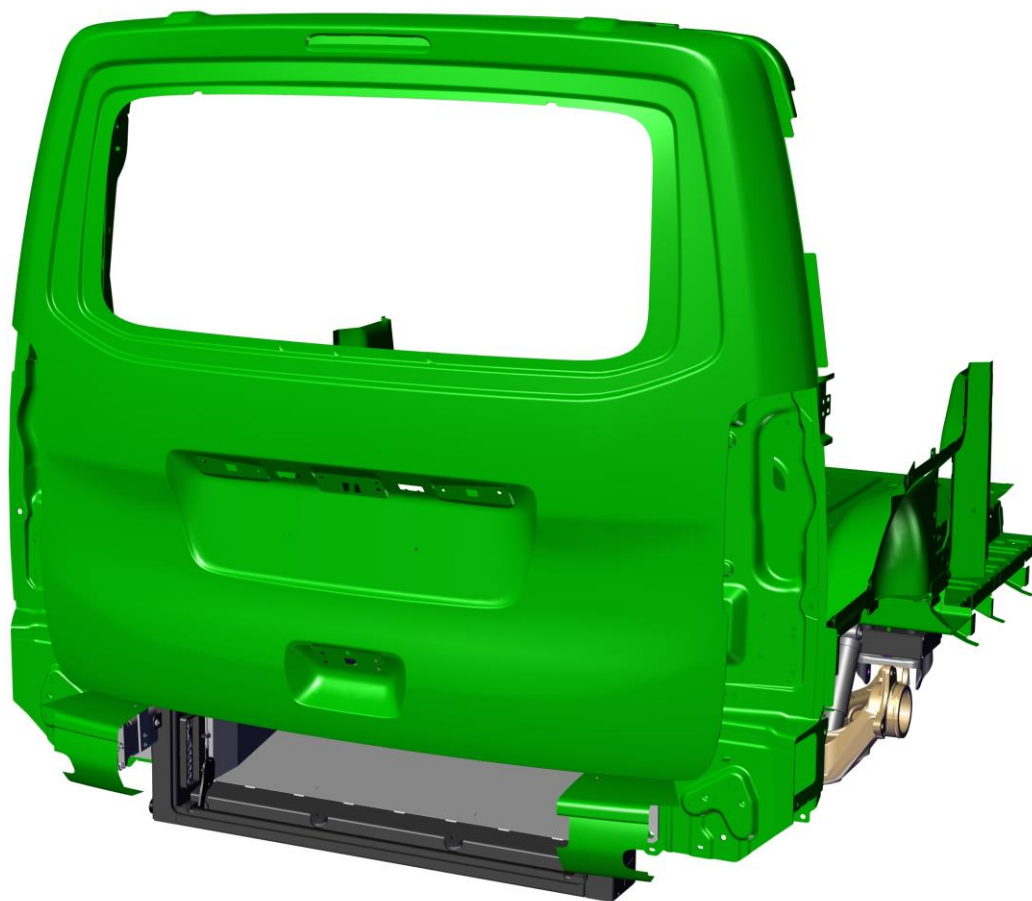
Push the leads in the connector #12031 as shown



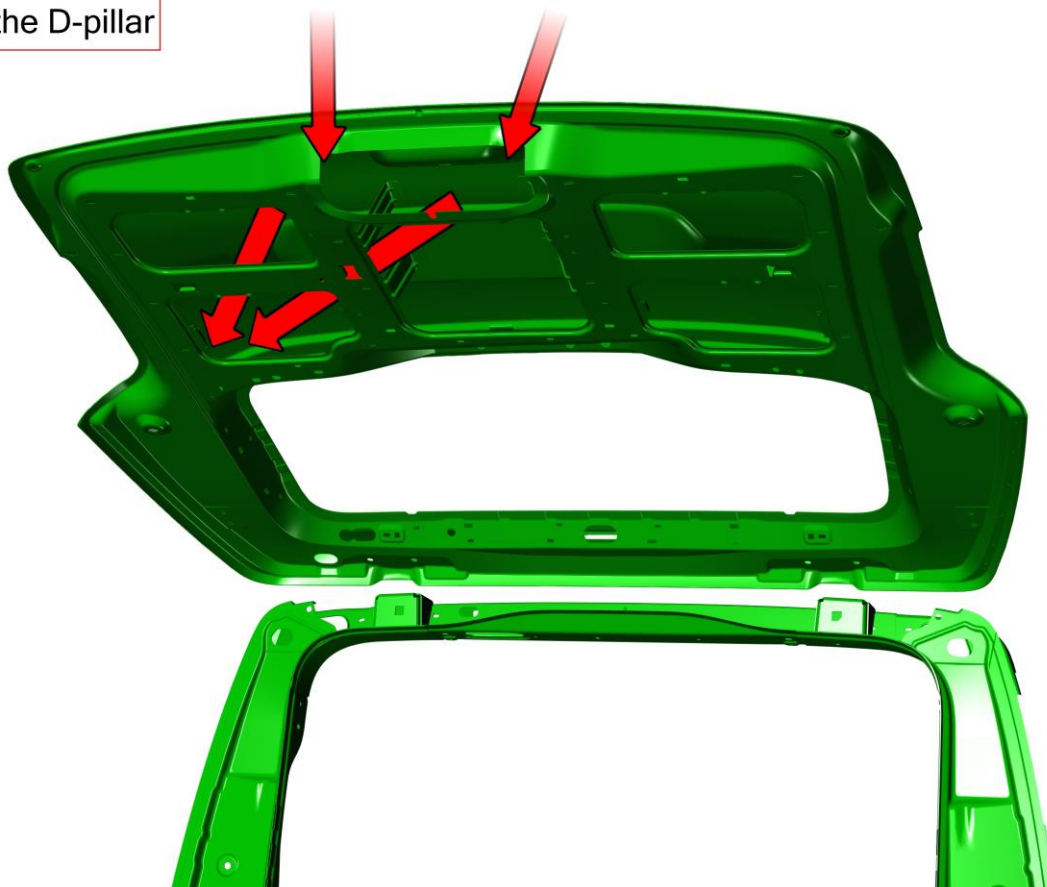


| | | |
|---|-------|-----------|
| 3 | 16492 | LED light |
| 4 | 16493 | Led light |
| 5 | 11594 | Electric |
| 6 | 3314 | 5 Amp |
| 7 | 95 | 10 Amp |

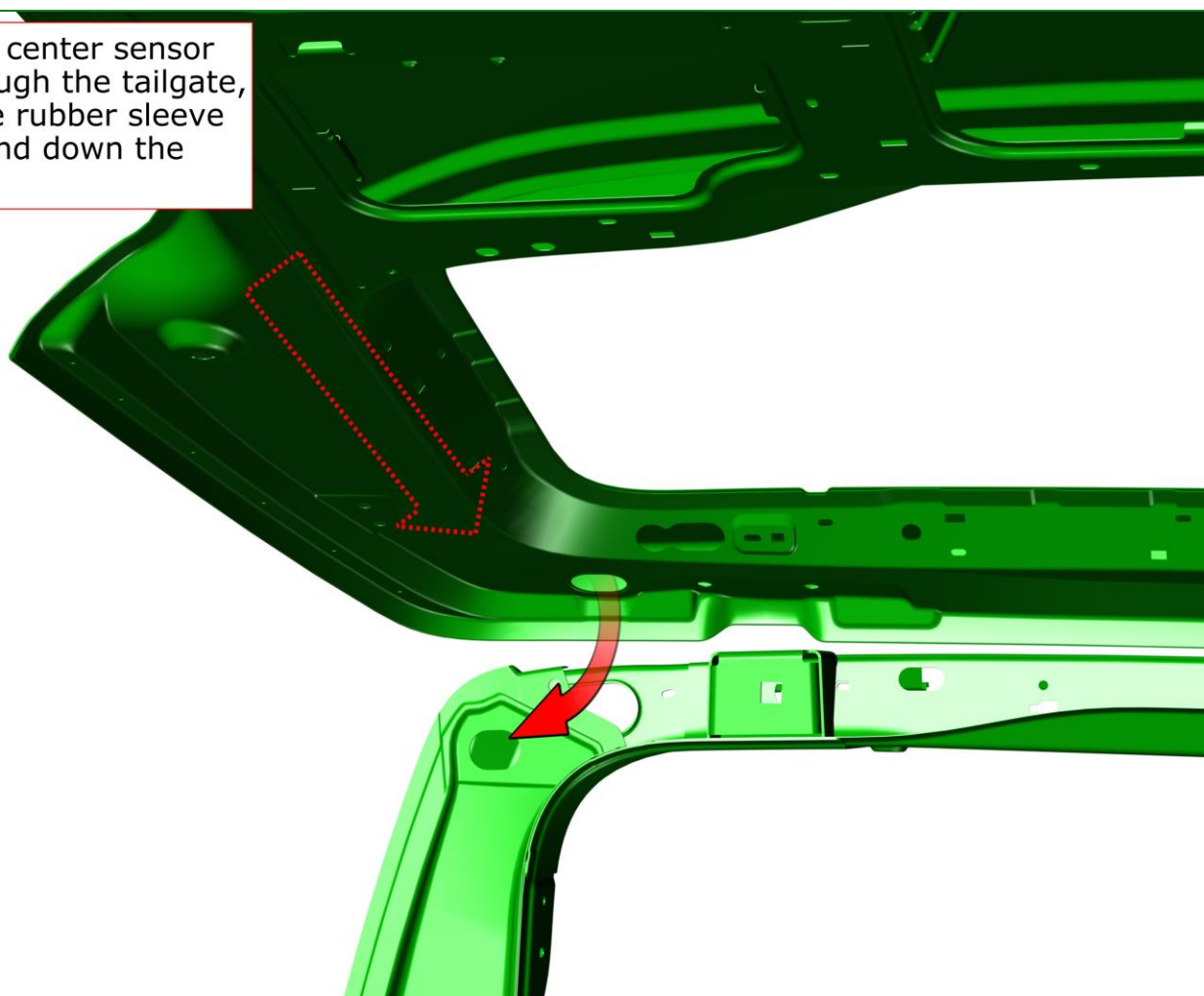
A close-up photograph of the underside of a black plastic storage bin. A red arrow points to a circular vent hole located in the center of the bin's base. The bin has a ribbed design with several radial ribs extending from the center. Other features visible include a small rectangular label on the left side and a larger rectangular opening at the bottom. The background shows a light-colored tiled floor and a metal support structure.



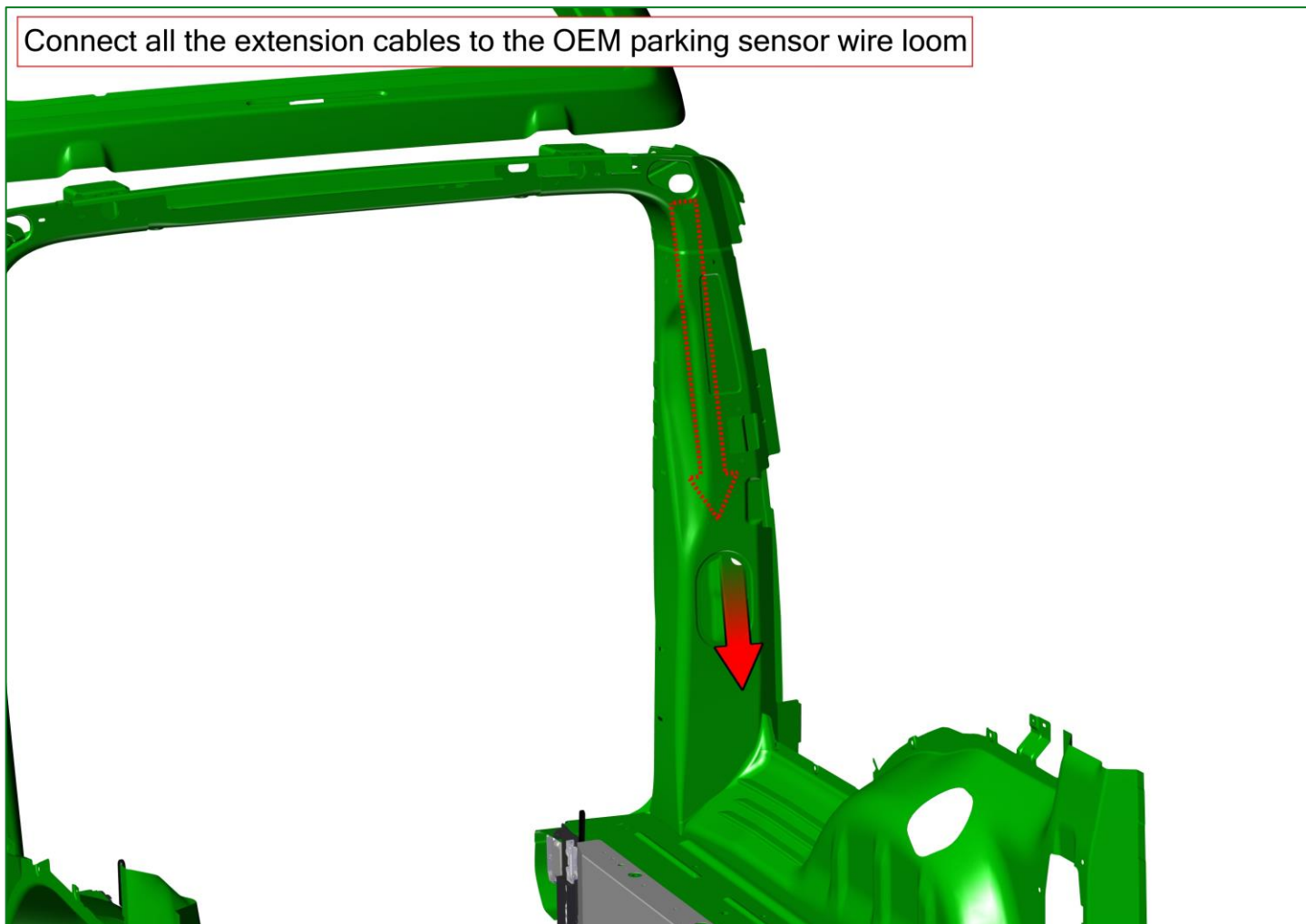
Route the 2 center sensor cables through the tailgate, through the rubber sleeve gromet and down the D-pillar



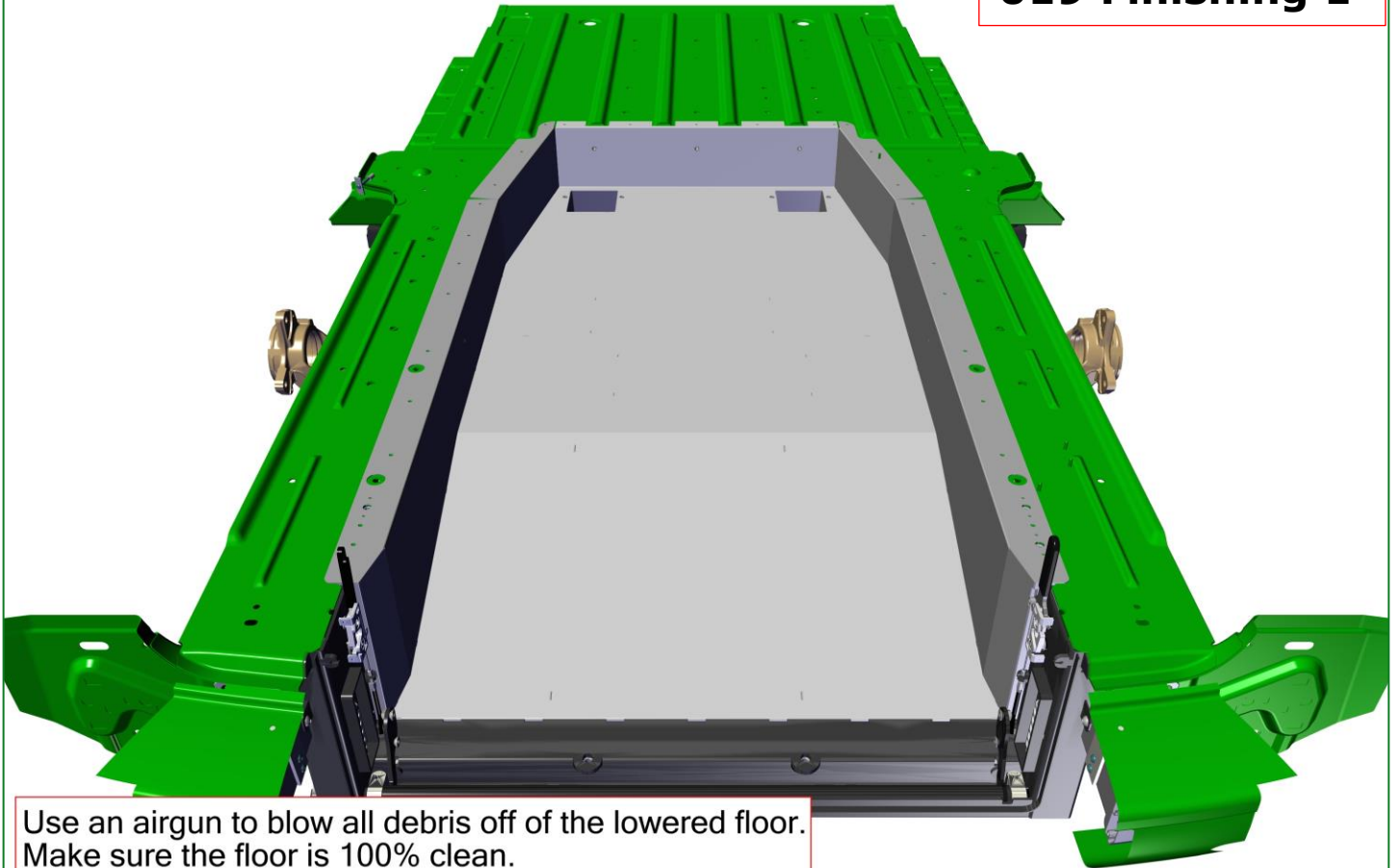
route the 2 center sensor cables through the tailgate, through the rubber sleeve grommet and down the D-pillar



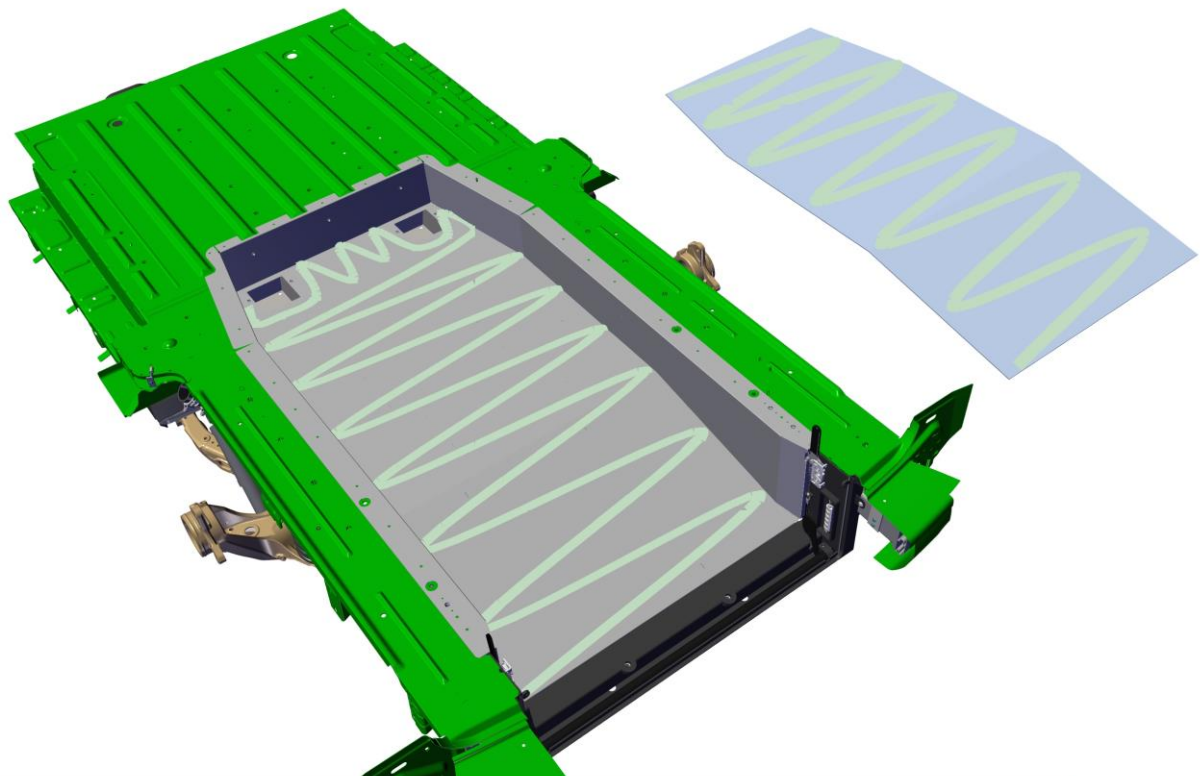
Connect all the extension cables to the OEM parking sensor wire loom



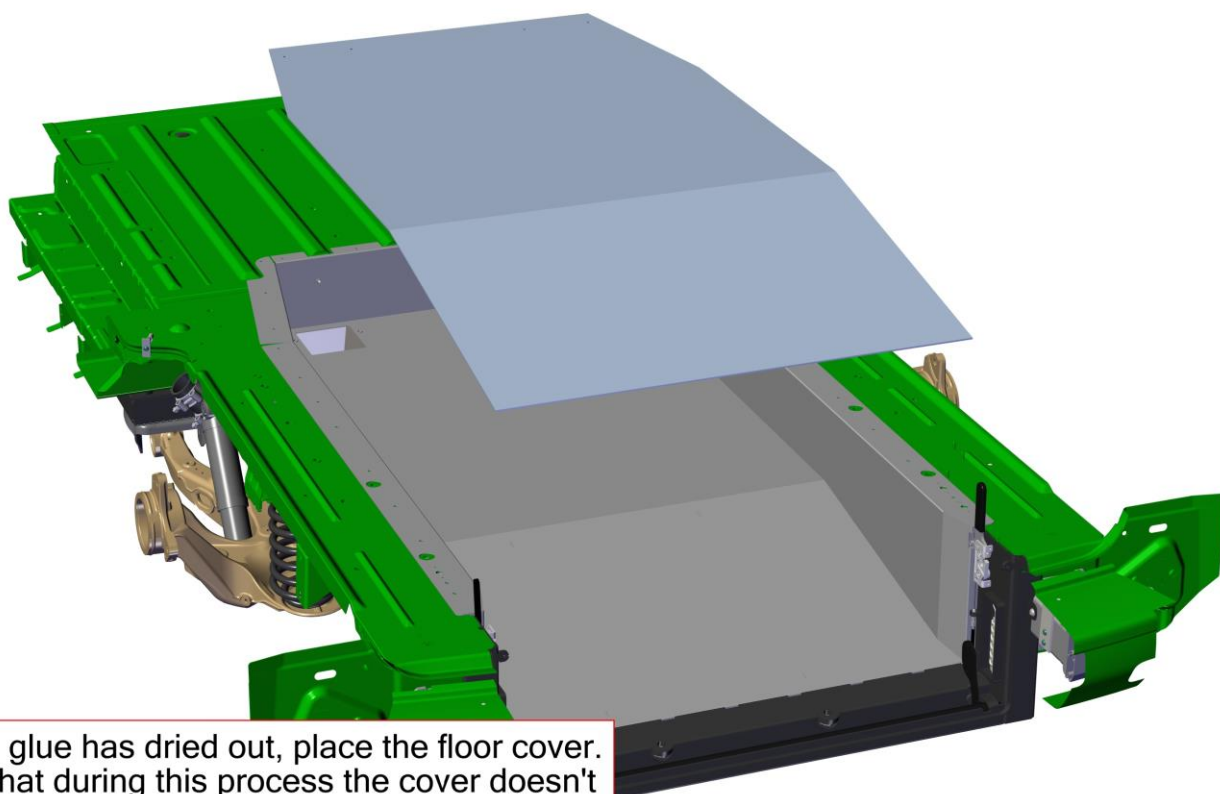
019 Finishing 1



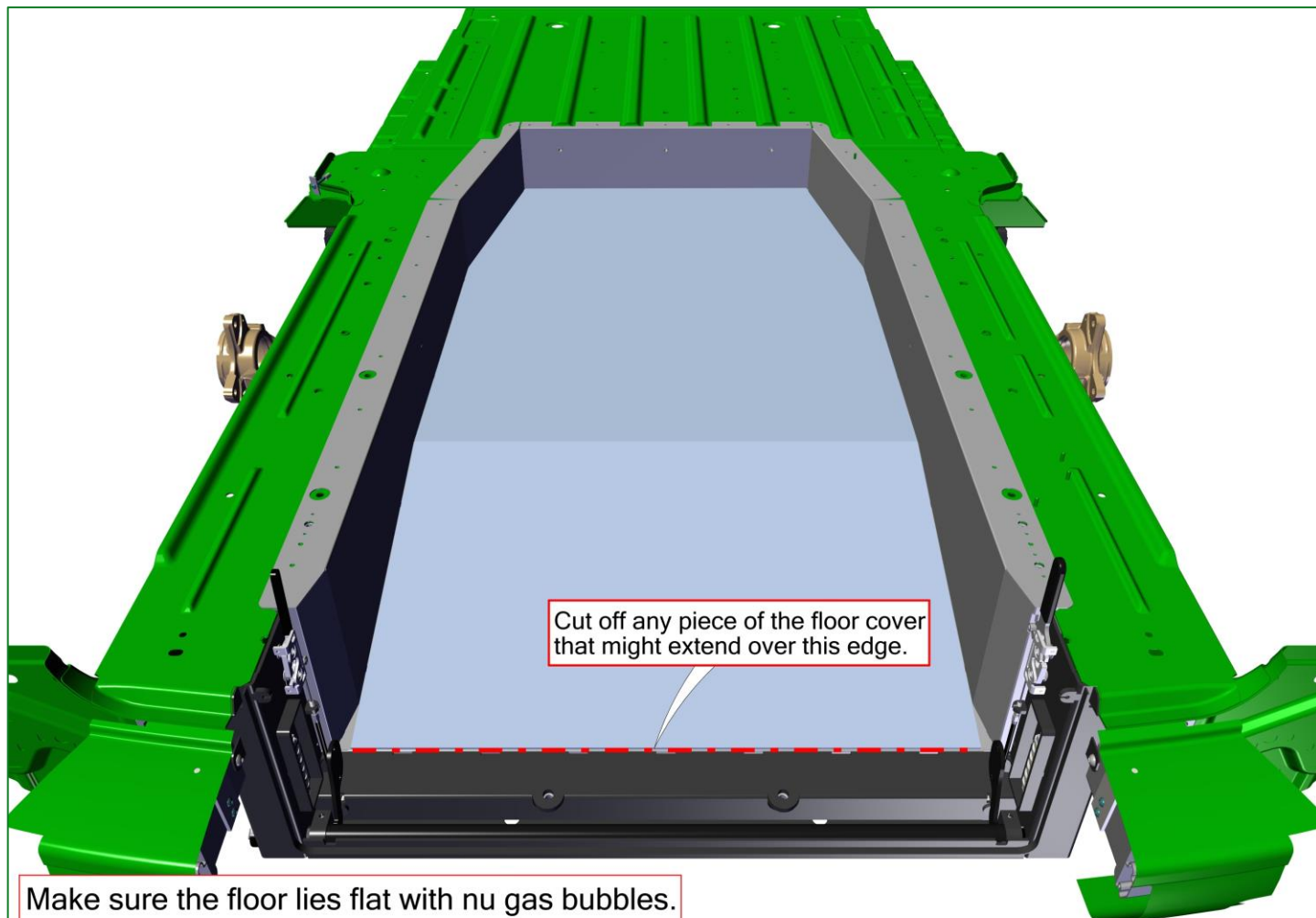
Use an airgun to blow all debris off of the lowered floor.
Make sure the floor is 100% clean.
Degrease the floor.



Cut the floor cover to the correct shape and size.
With a glue gun spray glue on the floor as well as the underside
of the floor cover, let it dry for at least 10 minutes before placing the floor cover.



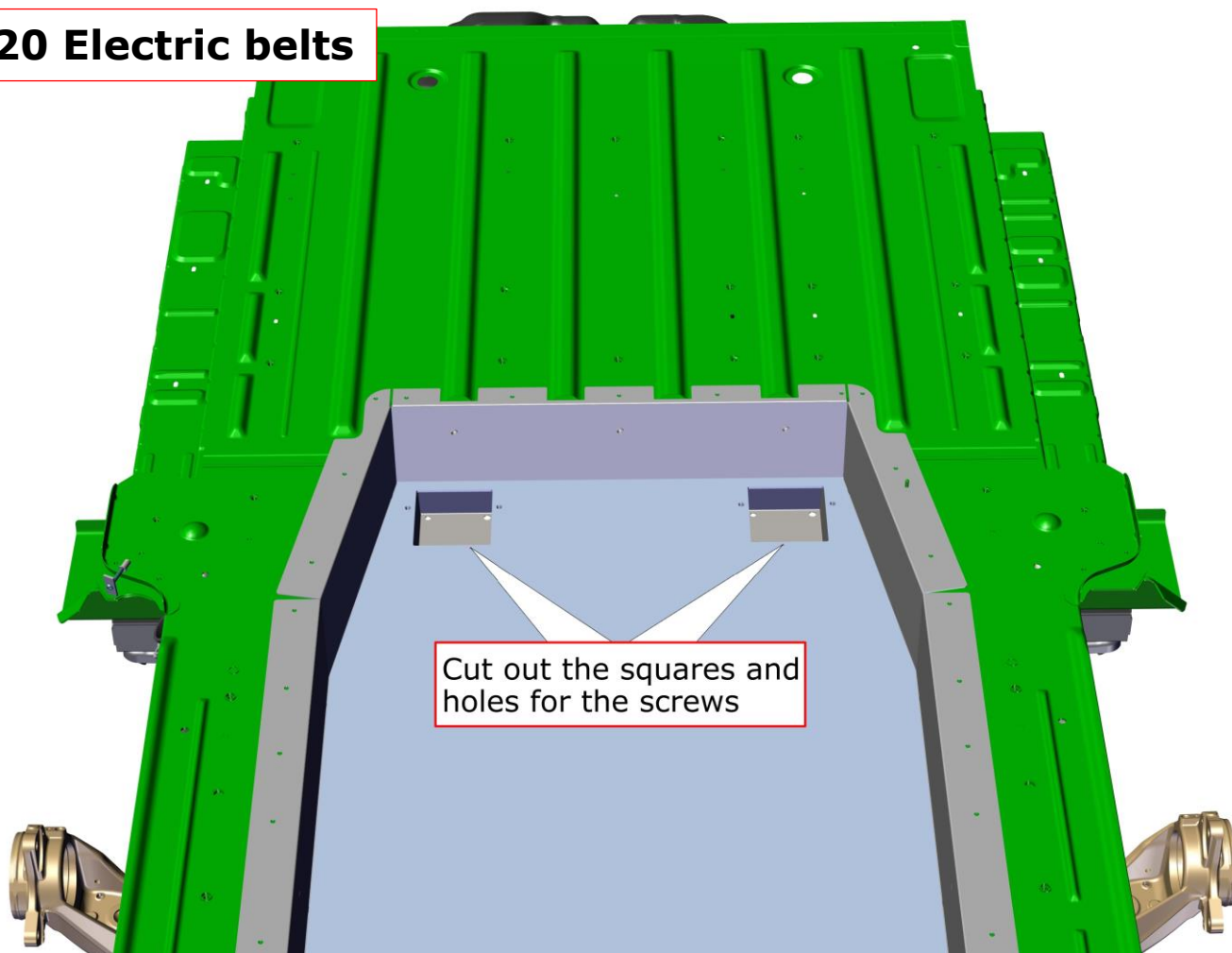
Once the glue has dried out, place the floor cover. Be sure that during this process the cover doesn't get folded too much to prevent an uneven surface.



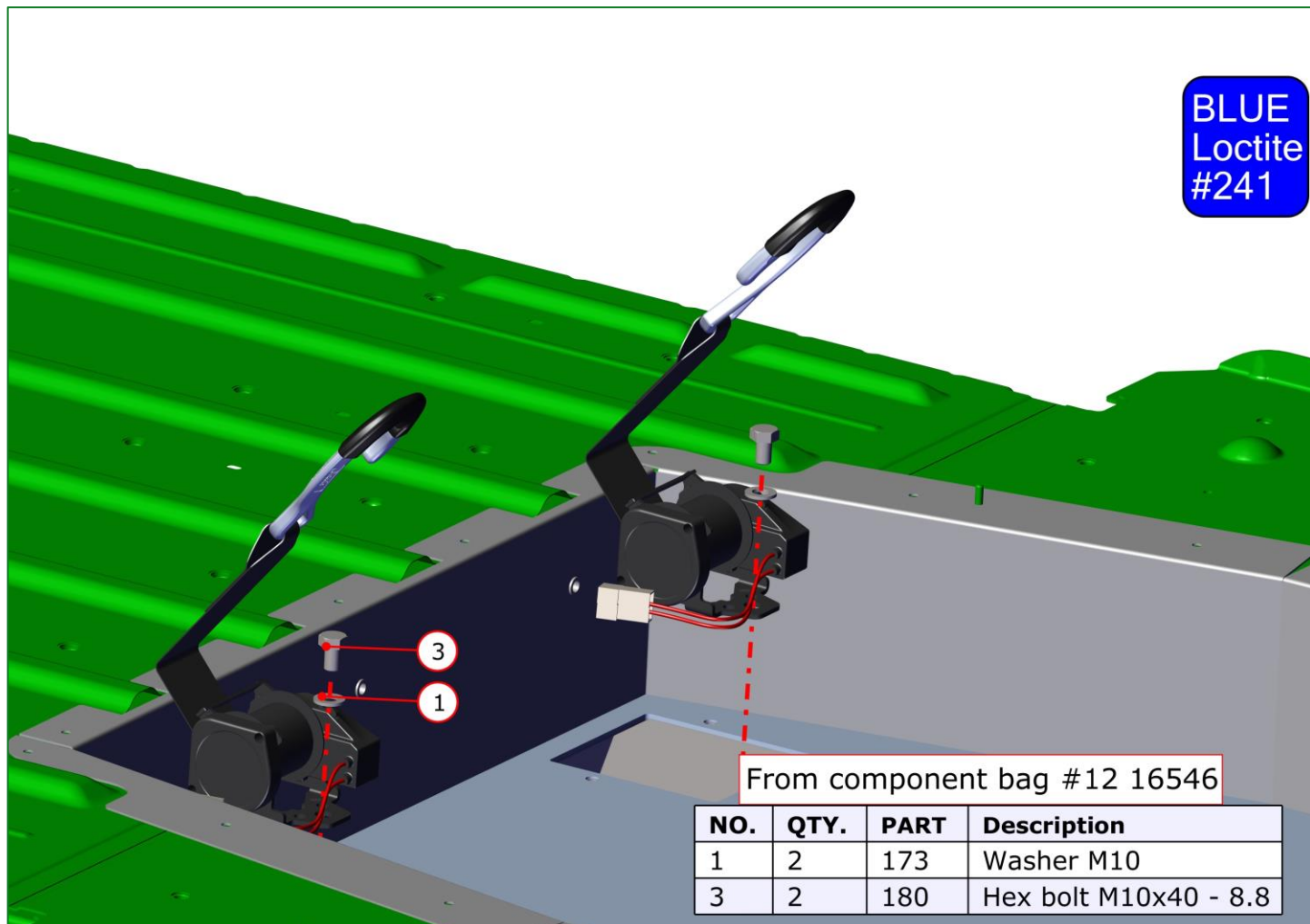
Cut off any piece of the floor cover that might extend over this edge.

Make sure the floor lies flat with no gas bubbles.

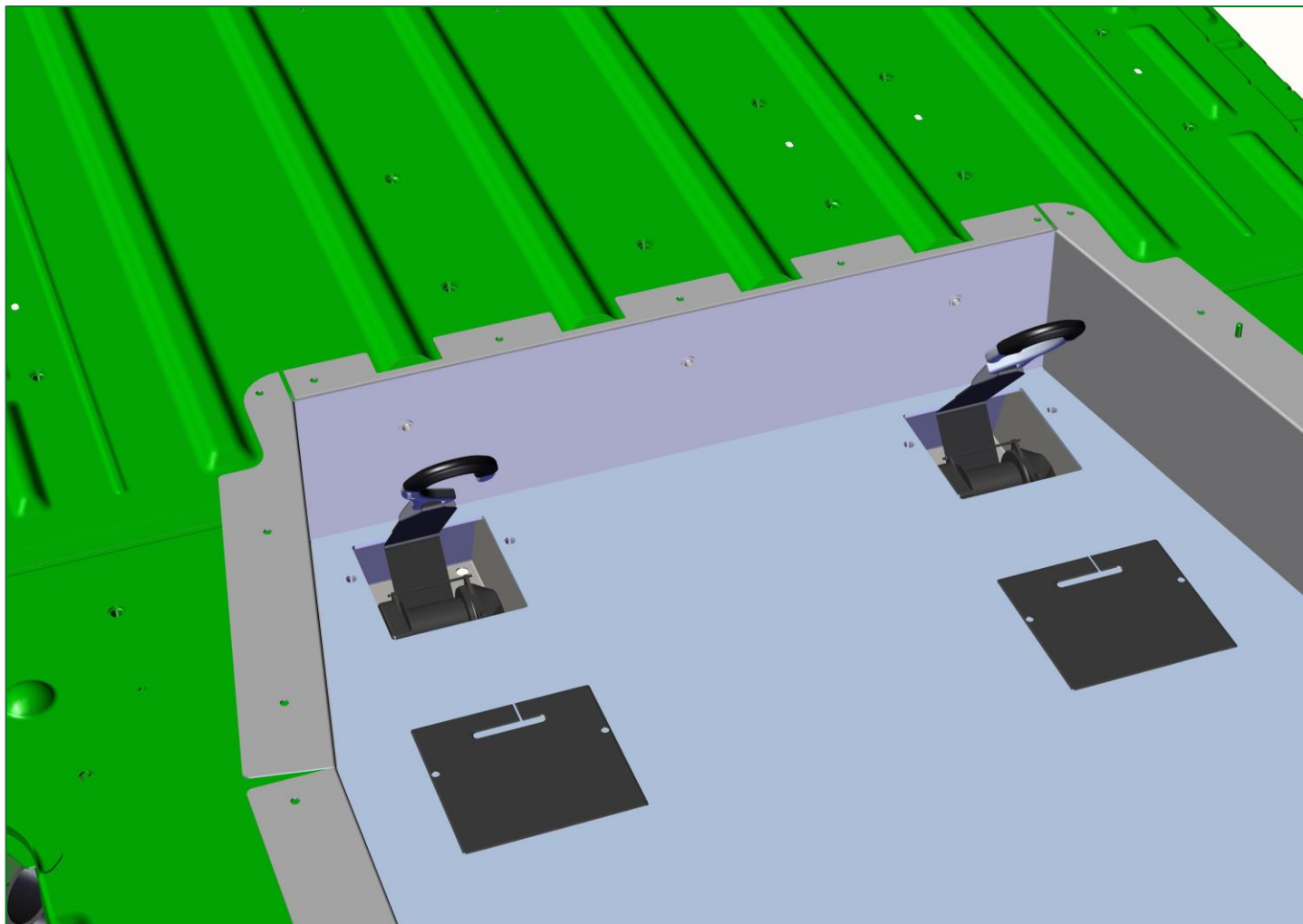
020 Electric belts



BLUE
Loctite
#241

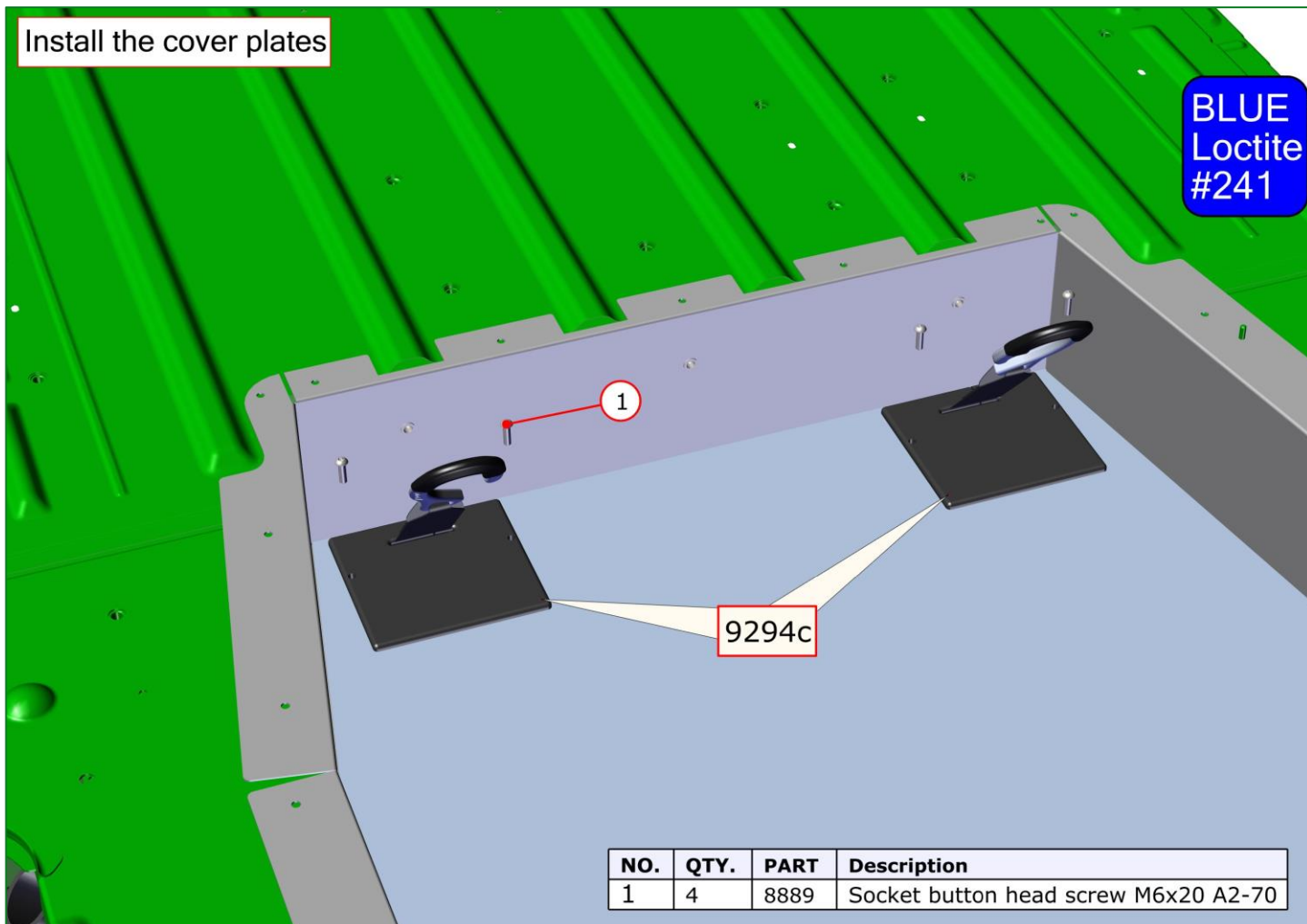


| NO. | QTY. | PART | Description |
|-----|------|------|-----------------------|
| 1 | 2 | 173 | Washer M10 |
| 3 | 2 | 180 | Hex bolt M10x40 - 8.8 |



Install the cover plates

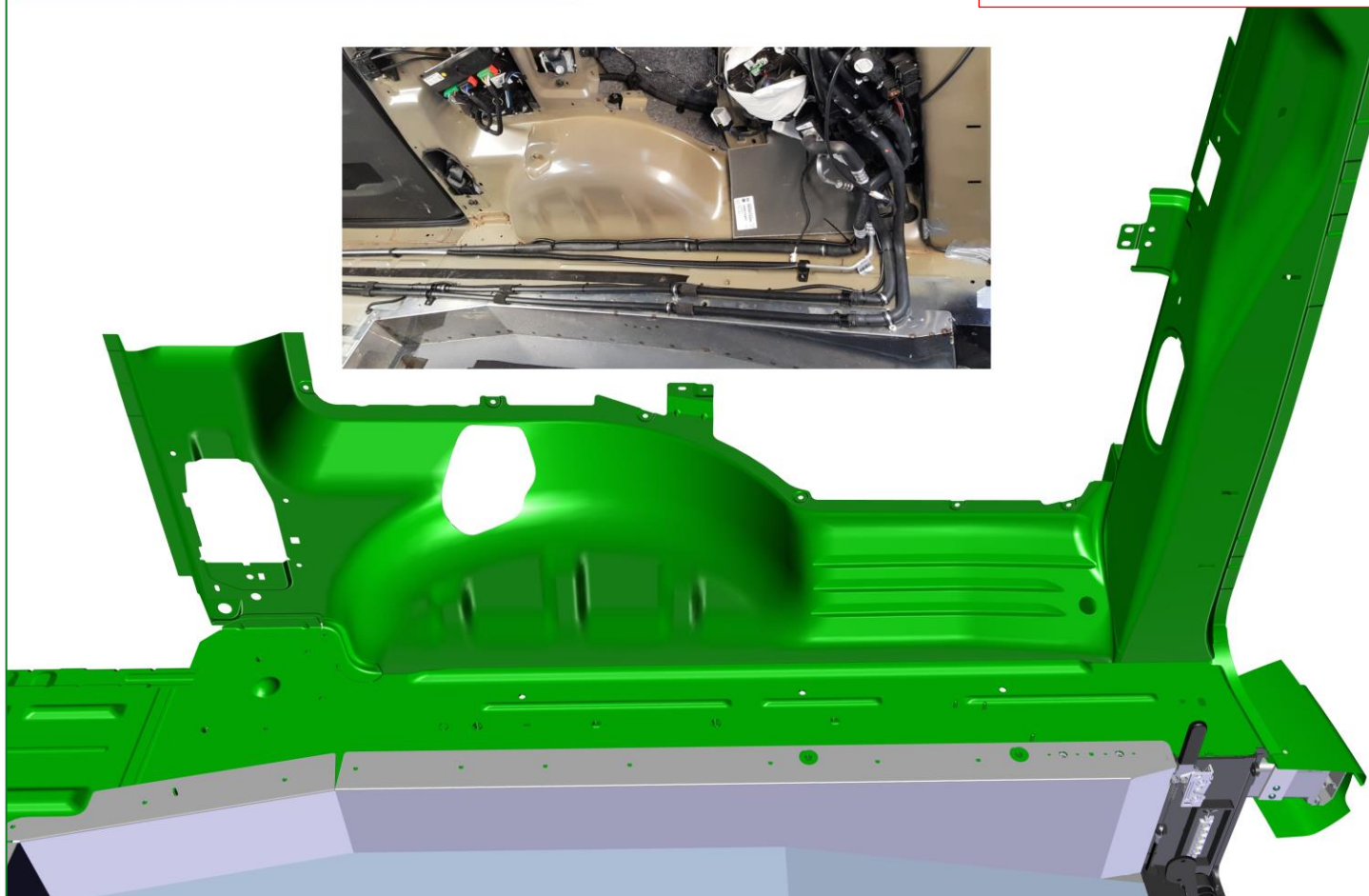
BLUE
Loctite
#241



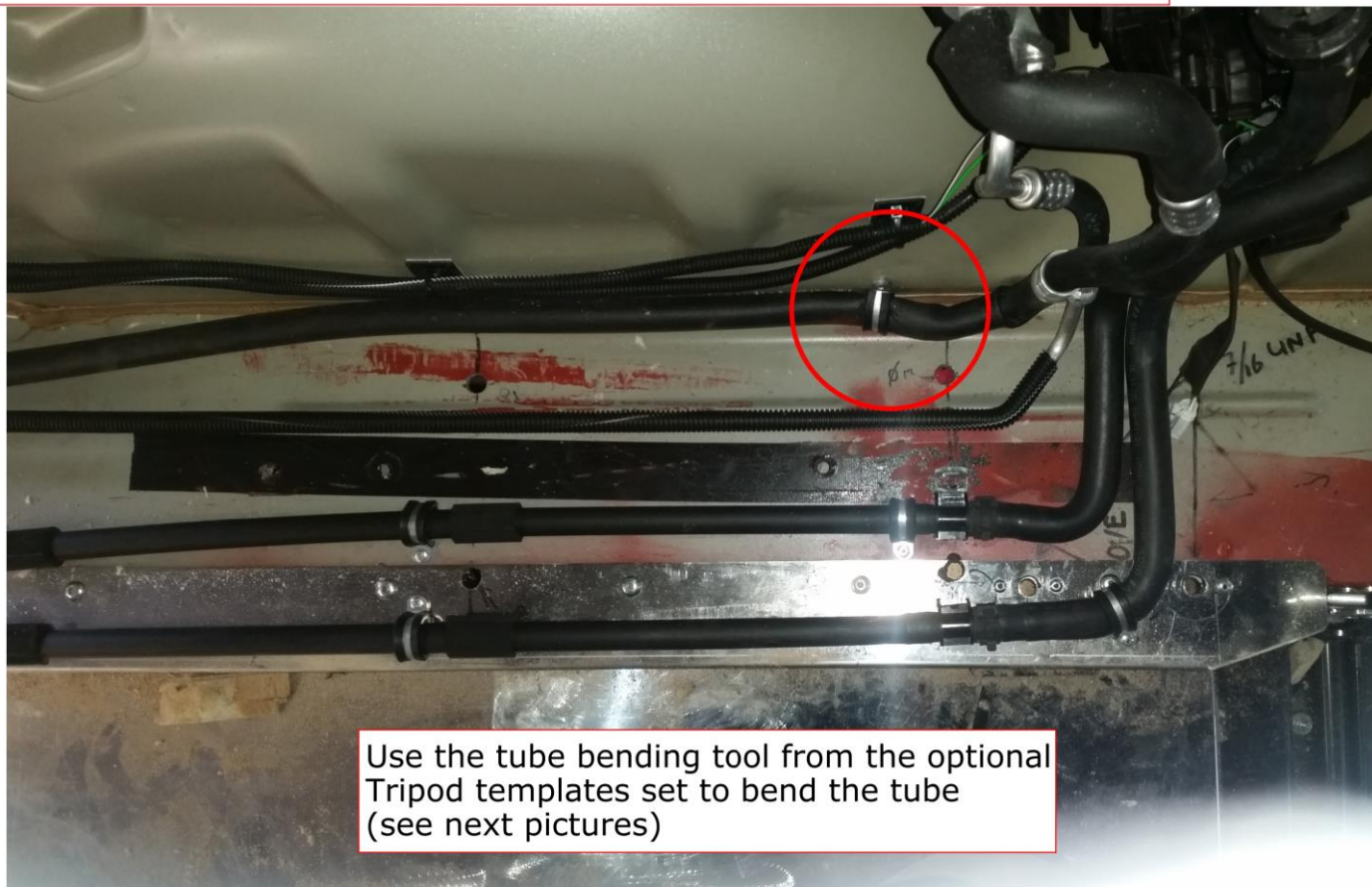
| NO. | QTY. | PART | Description |
|-----|------|------|--------------------------------------|
| 1 | 4 | 8889 | Socket button head screw M6x20 A2-70 |

Reposition the optional aircon conduits

021 Finishing 2



When the vehicle is equipped with a rear aircon unit you will have to bend an aluminum tube carefully to make room for the optional 3rd row seats

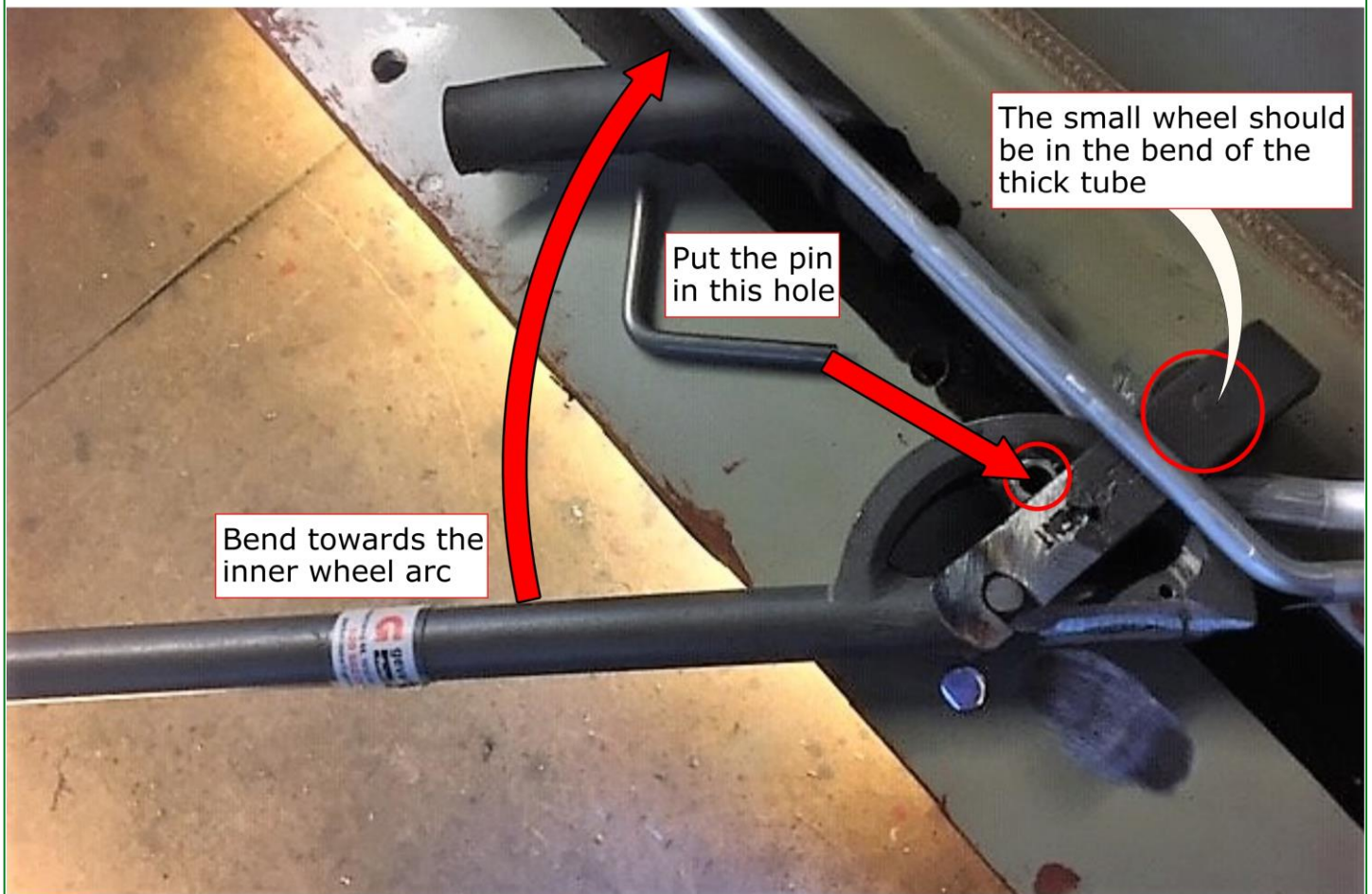


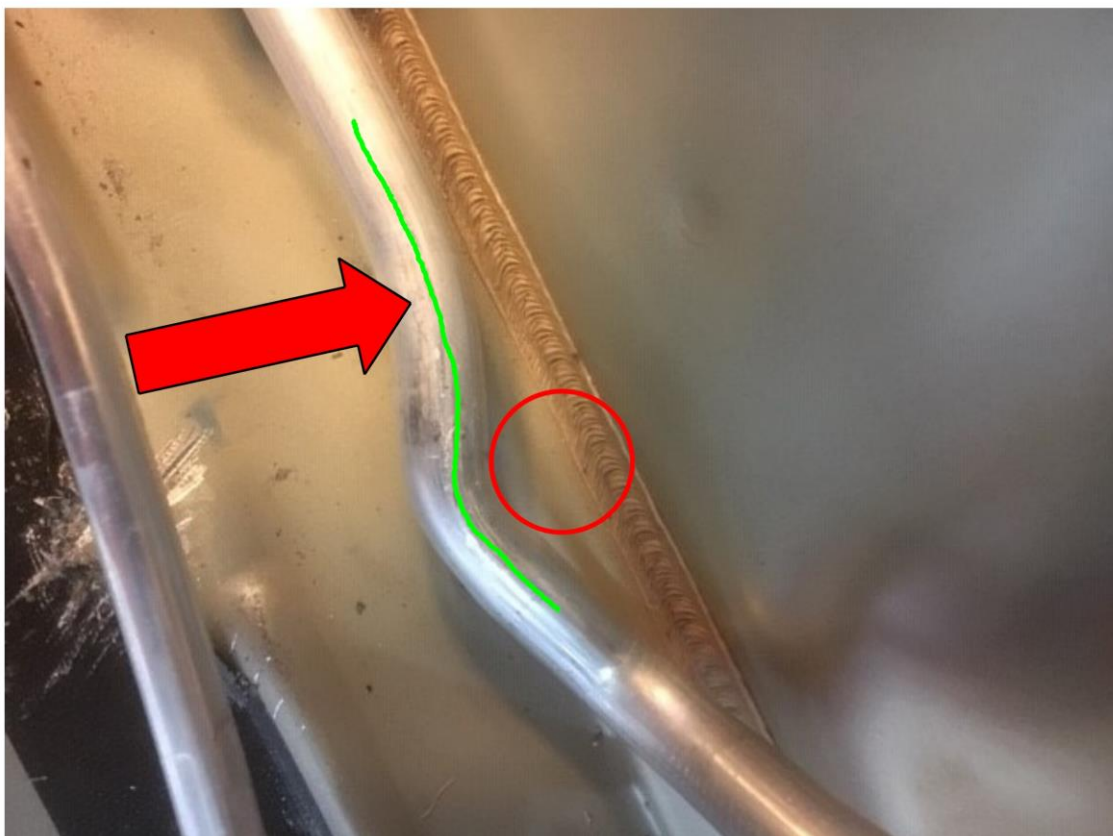
Use the tube bending tool from the optional Tripod templates set to bend the tube (see next pictures)



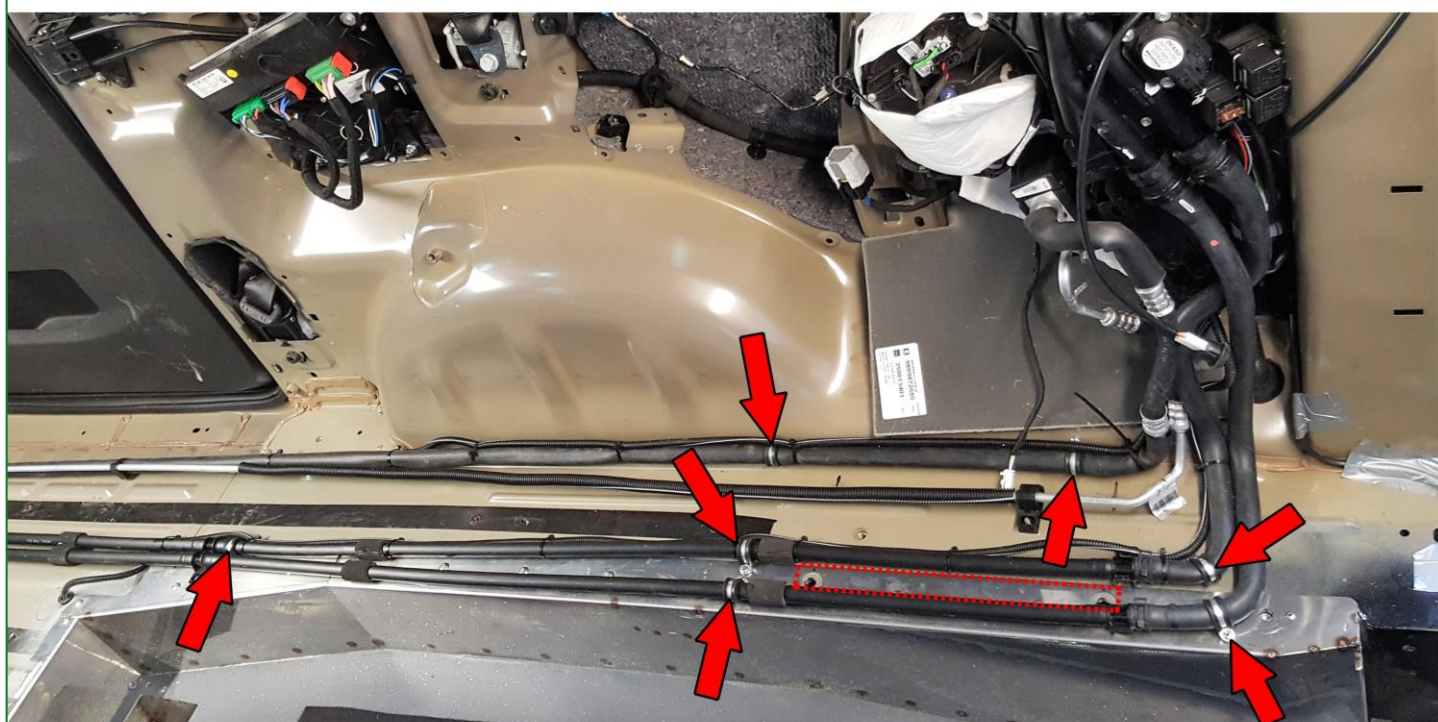
Attach the bending tool to the THICK tube as shown





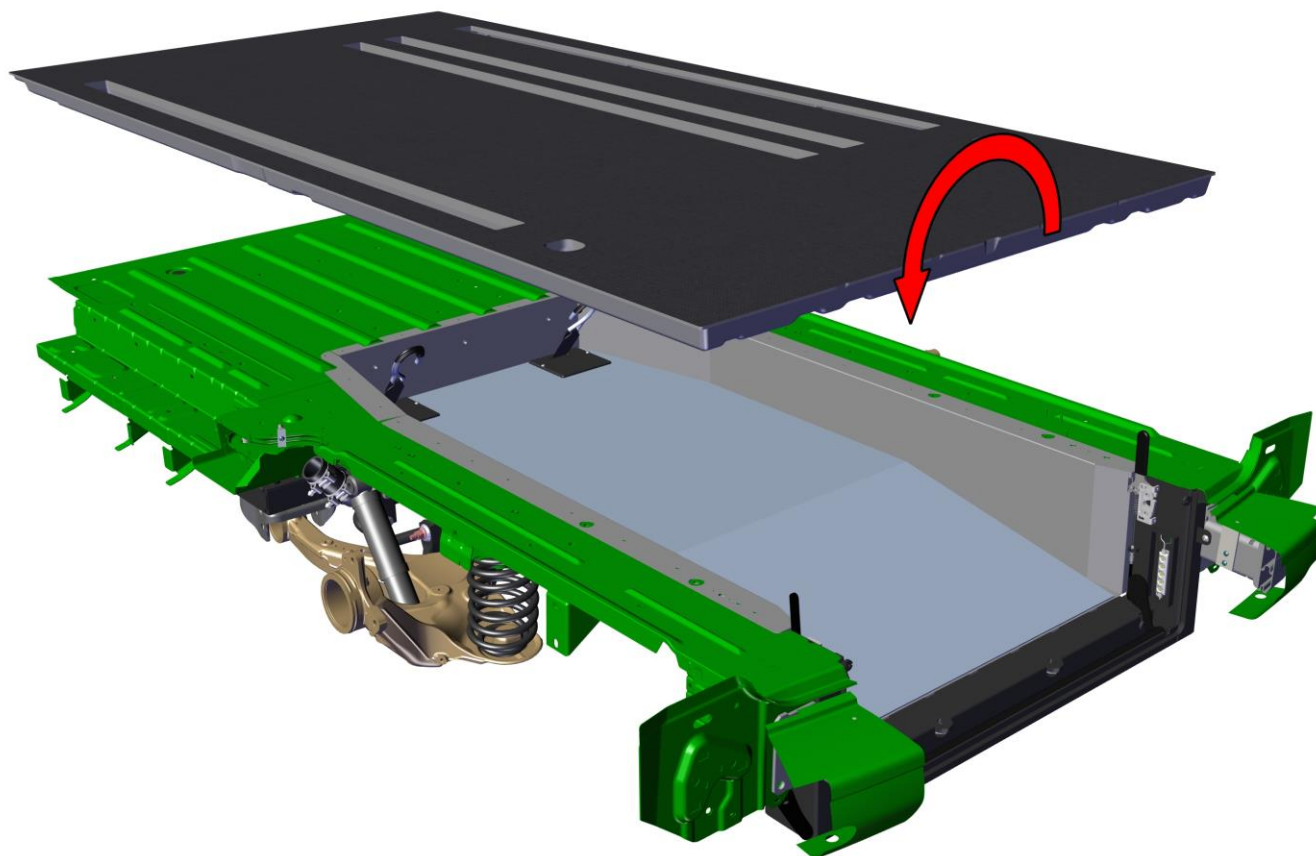


reposition the optional aircon conduits to accommodate the 4th row seat bushings

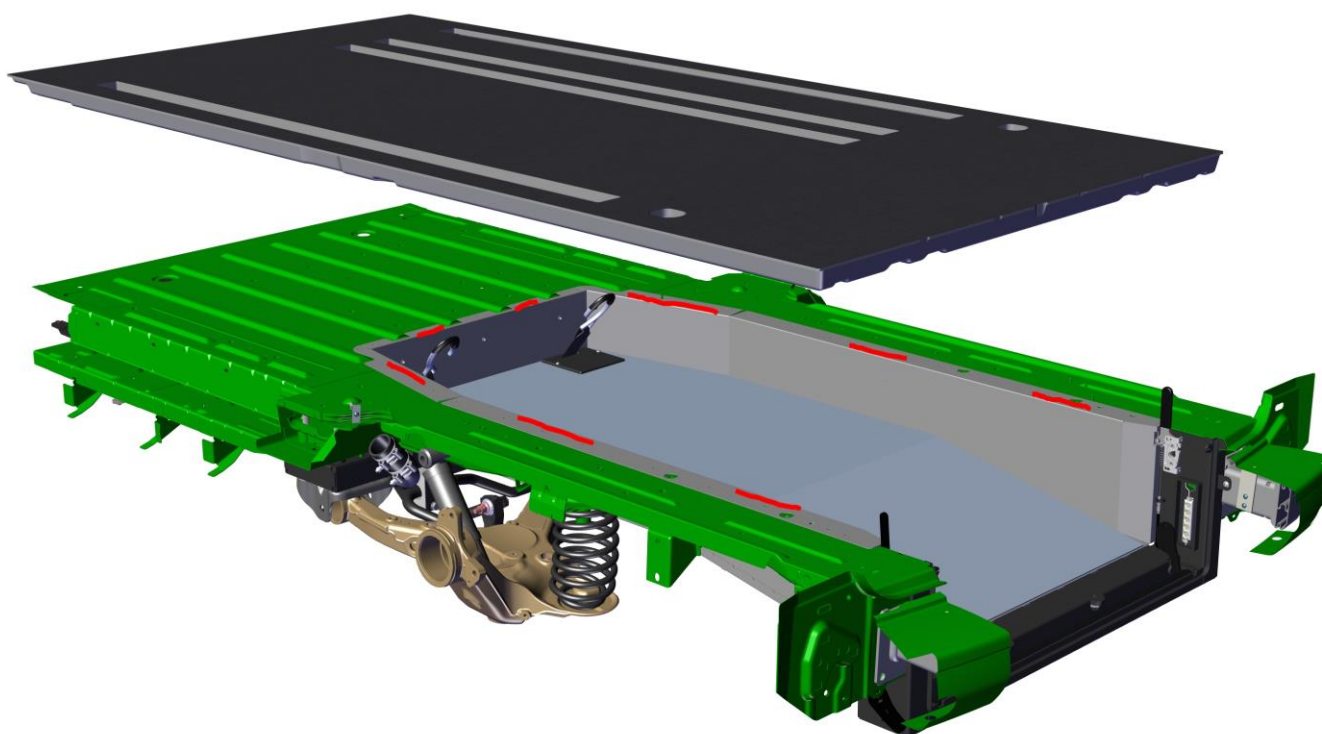


Secure the conduits with 7 RSGU hose clamps and rivets

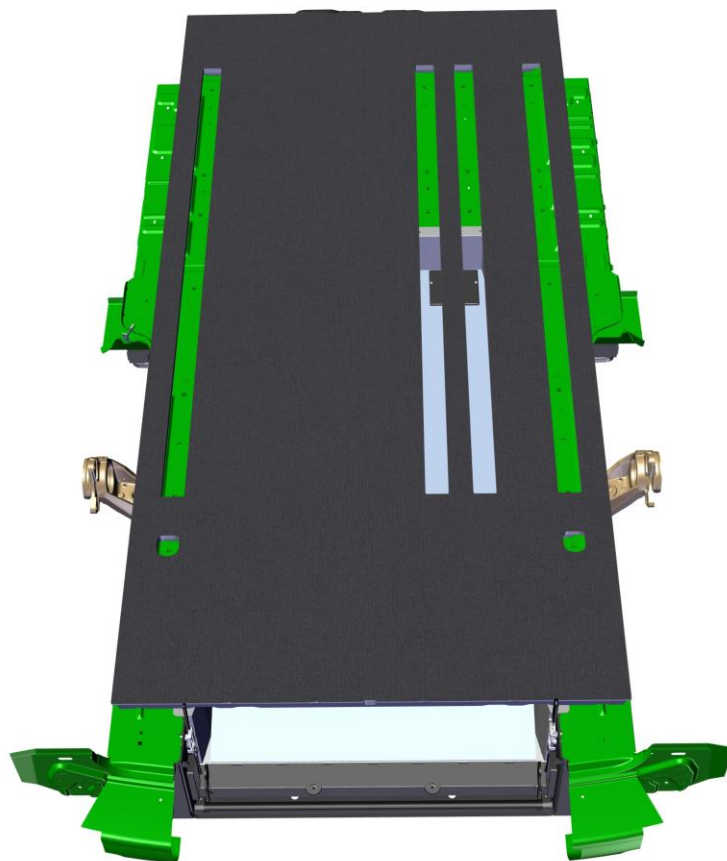
Cut the OEM floor cover to shape



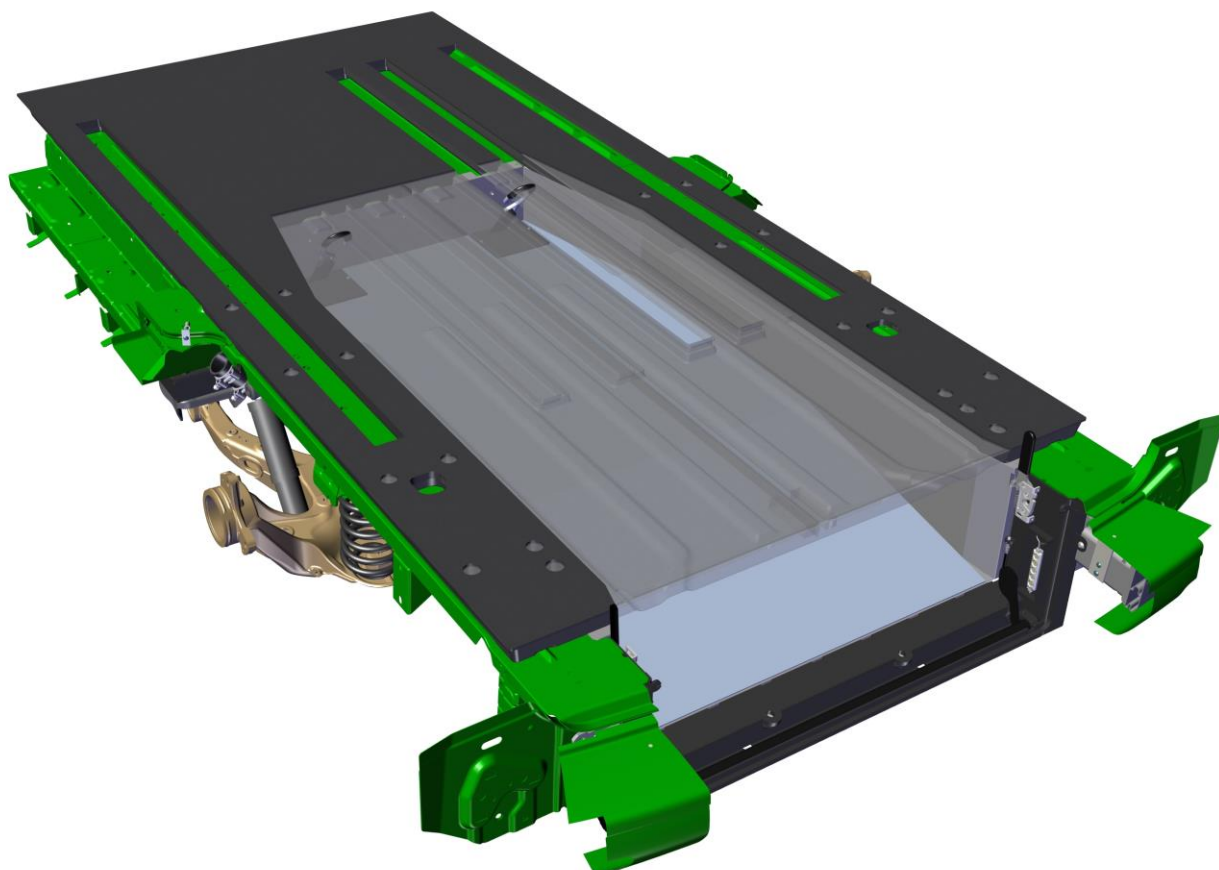
Use a little glue on the edge of the lowered floor to hold the floor cover in place while cutting



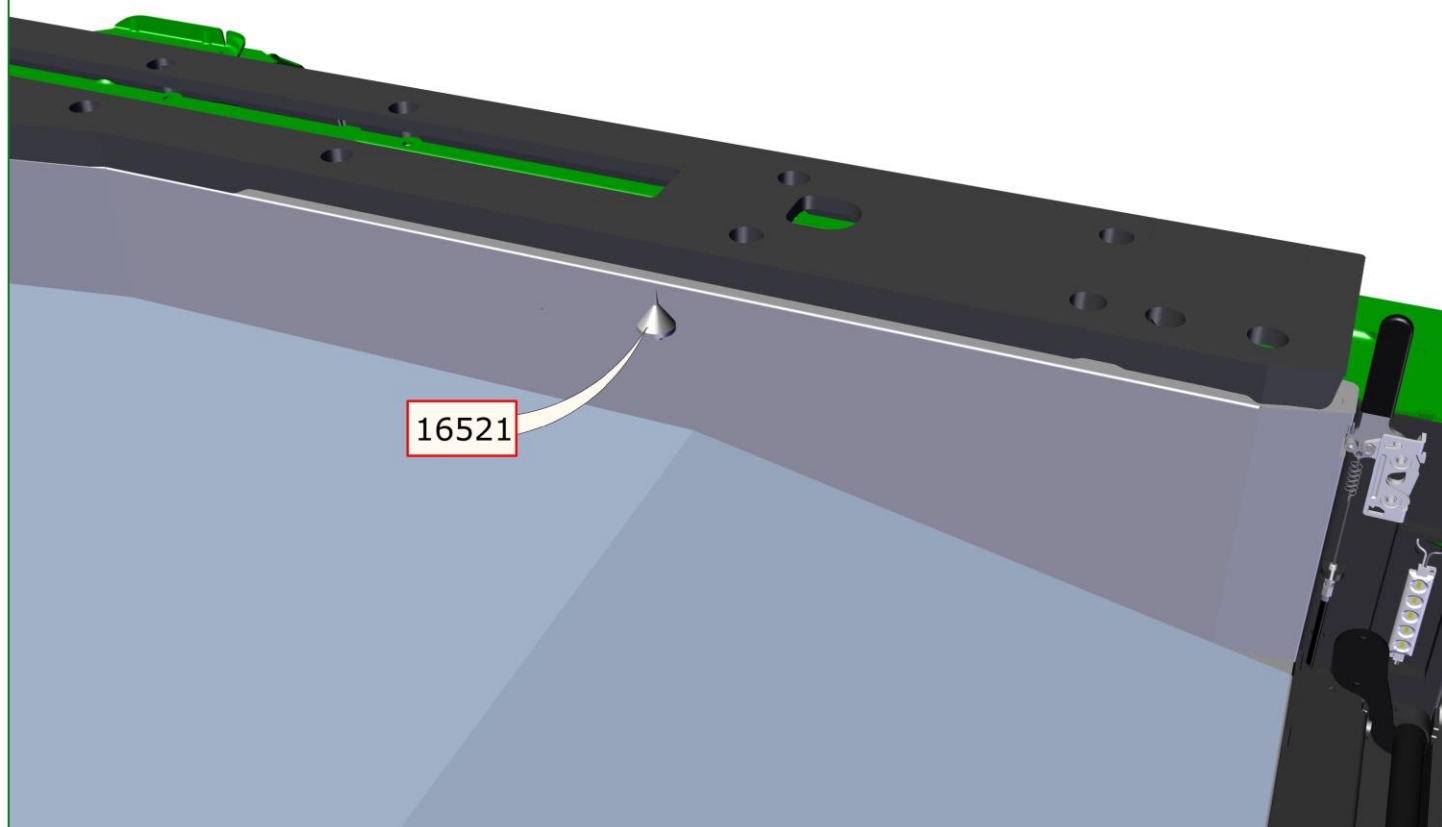
Use a little glue on the edge of the lowered floor to hold the floor cover in place while cutting



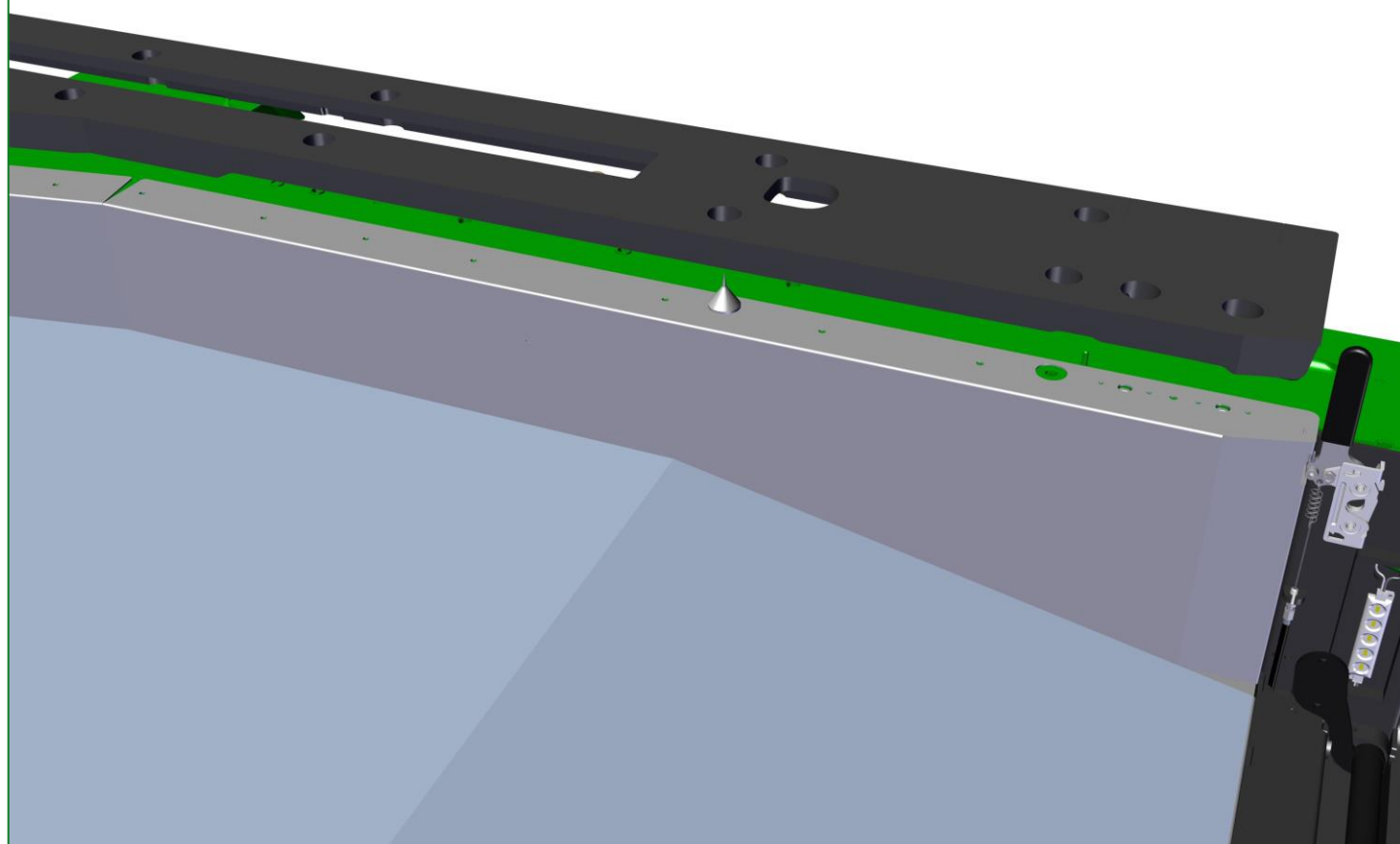
Cut out the lowered section as secure and straight as possible, do not let it stick out over the edges



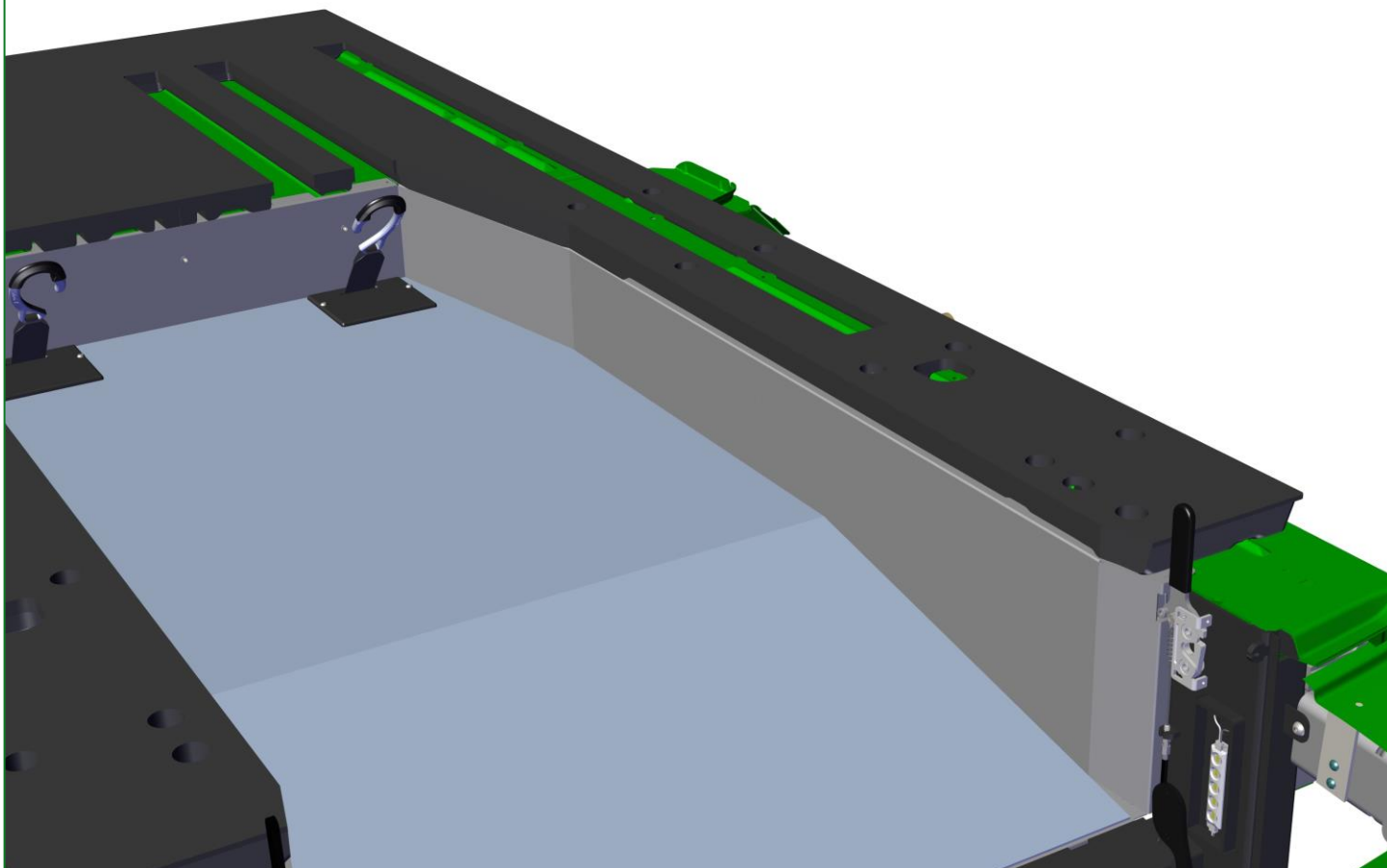
Use the spike to mark the holes for the seat belt bushings



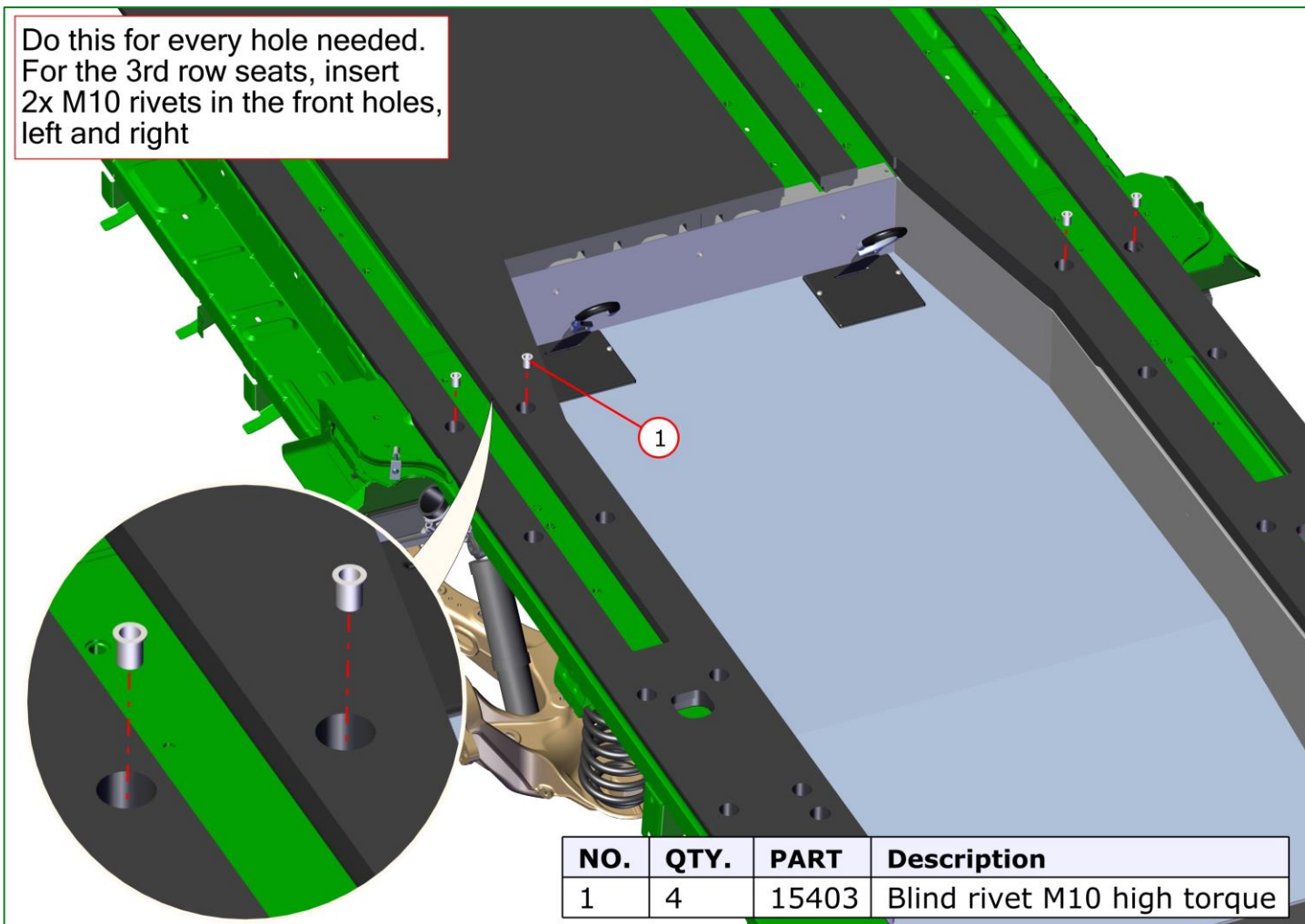
Lift the floor cover a little, place the spike on one of the holes and press down on the floor cover



With a hole saw Ø26mm, cut the holes for the bushings

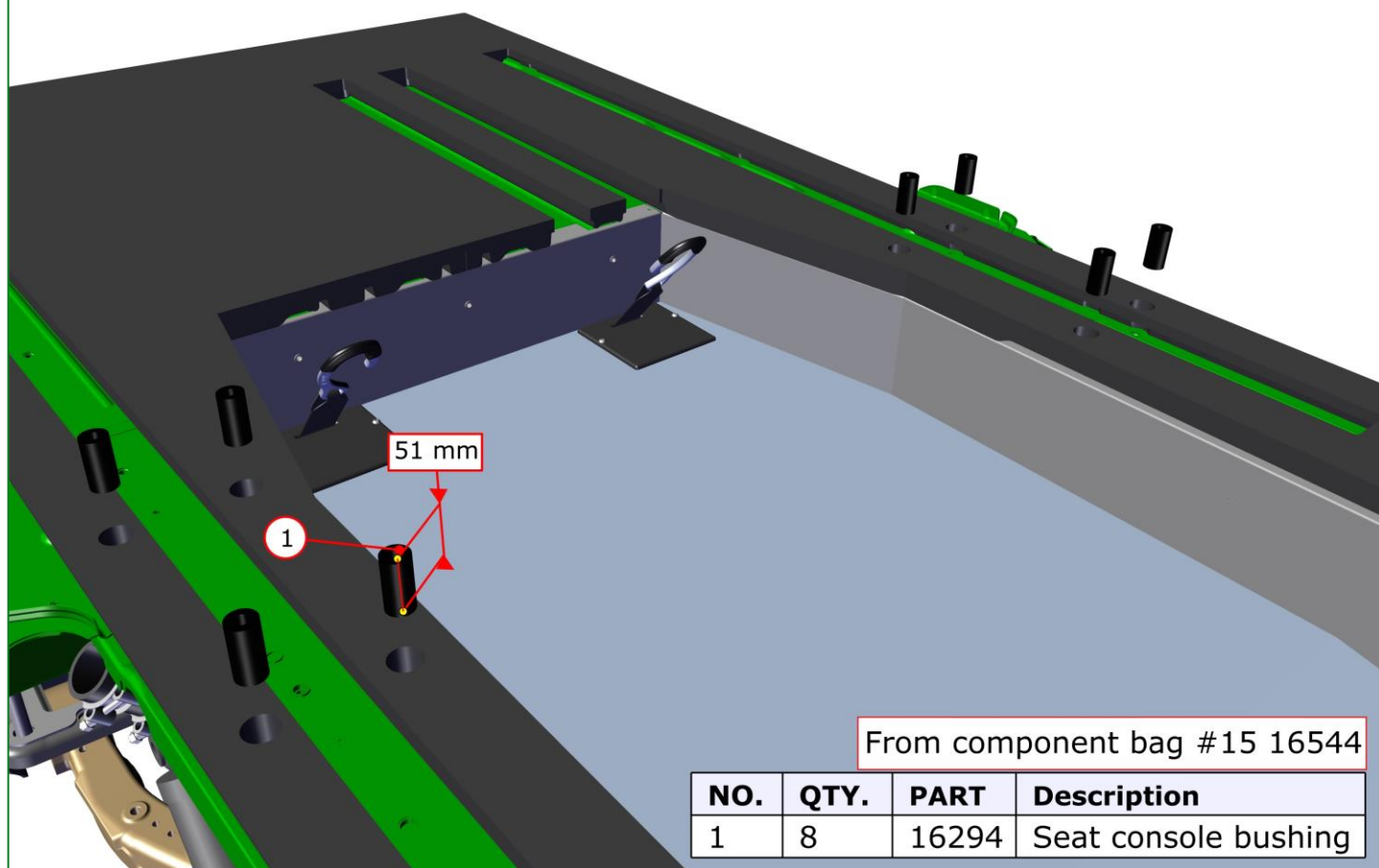


Do this for every hole needed.
For the 3rd row seats, insert
2x M10 rivets in the front holes,
left and right

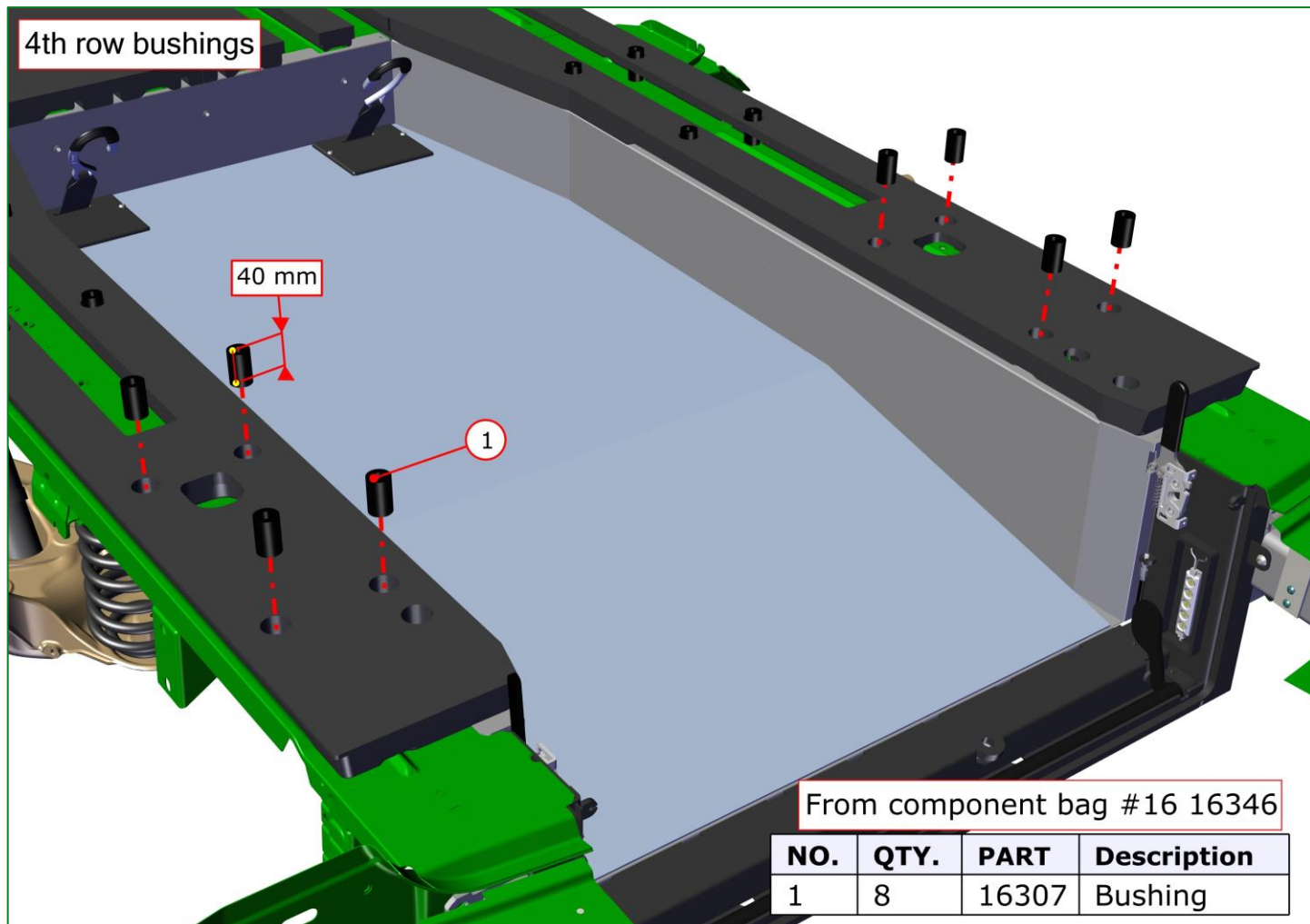


| NO. | QTY. | PART | Description |
|-----|------|-------|-----------------------------|
| 1 | 4 | 15403 | Blind rivet M10 high torque |

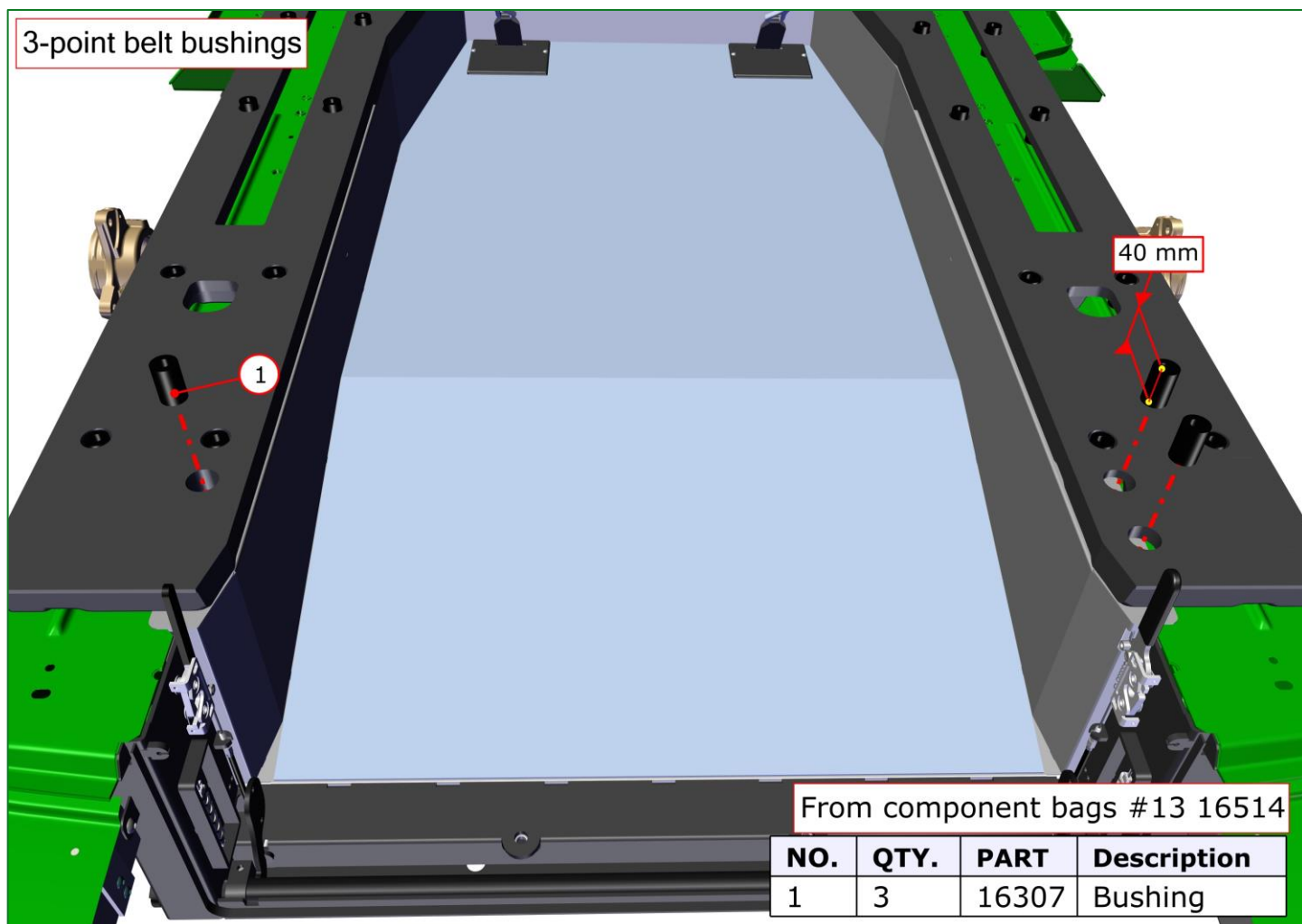
3rd row seat bushings



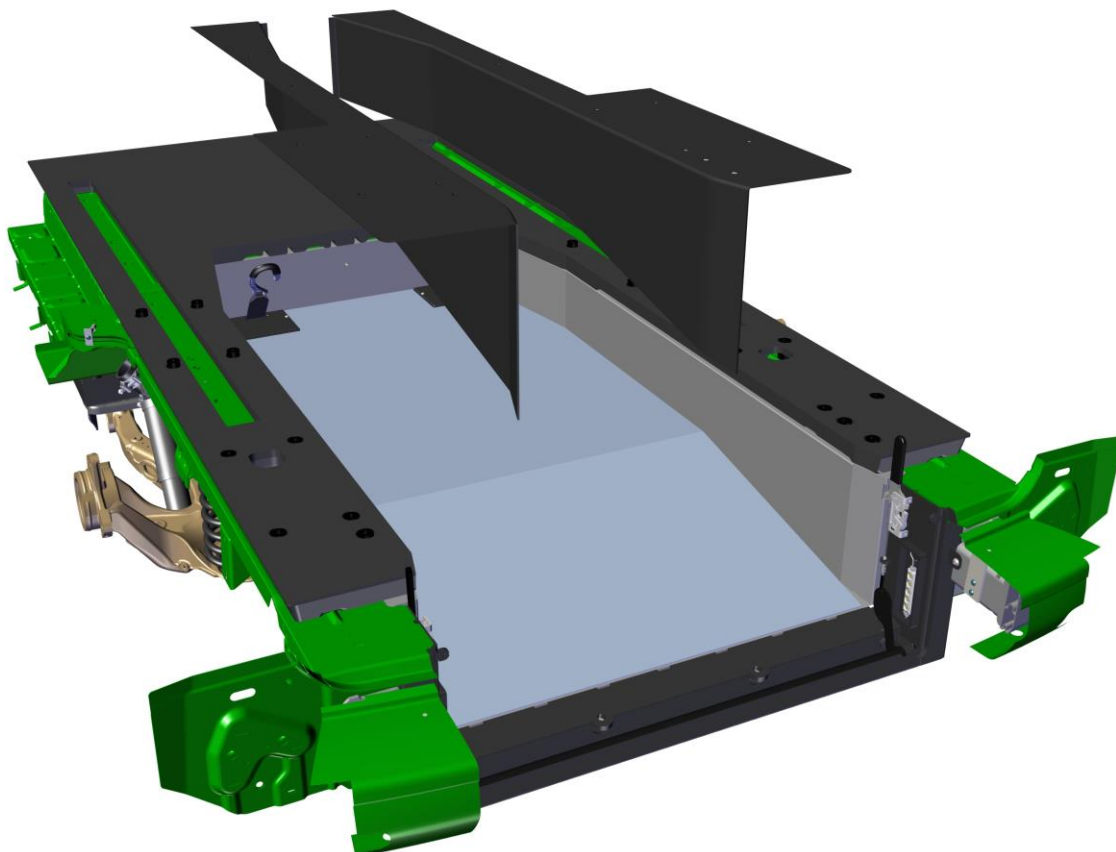
4th row bushings



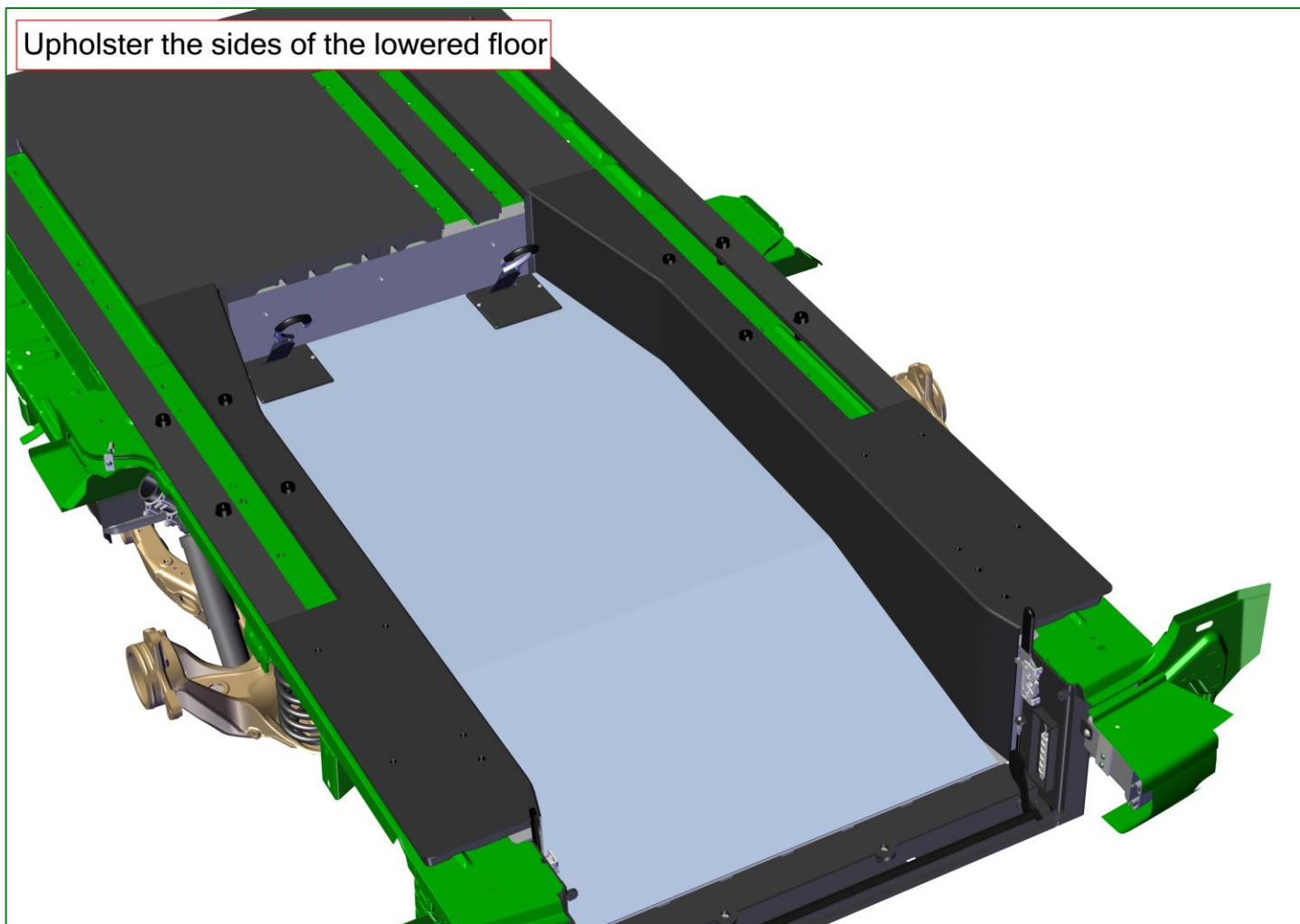
3-point belt bushings



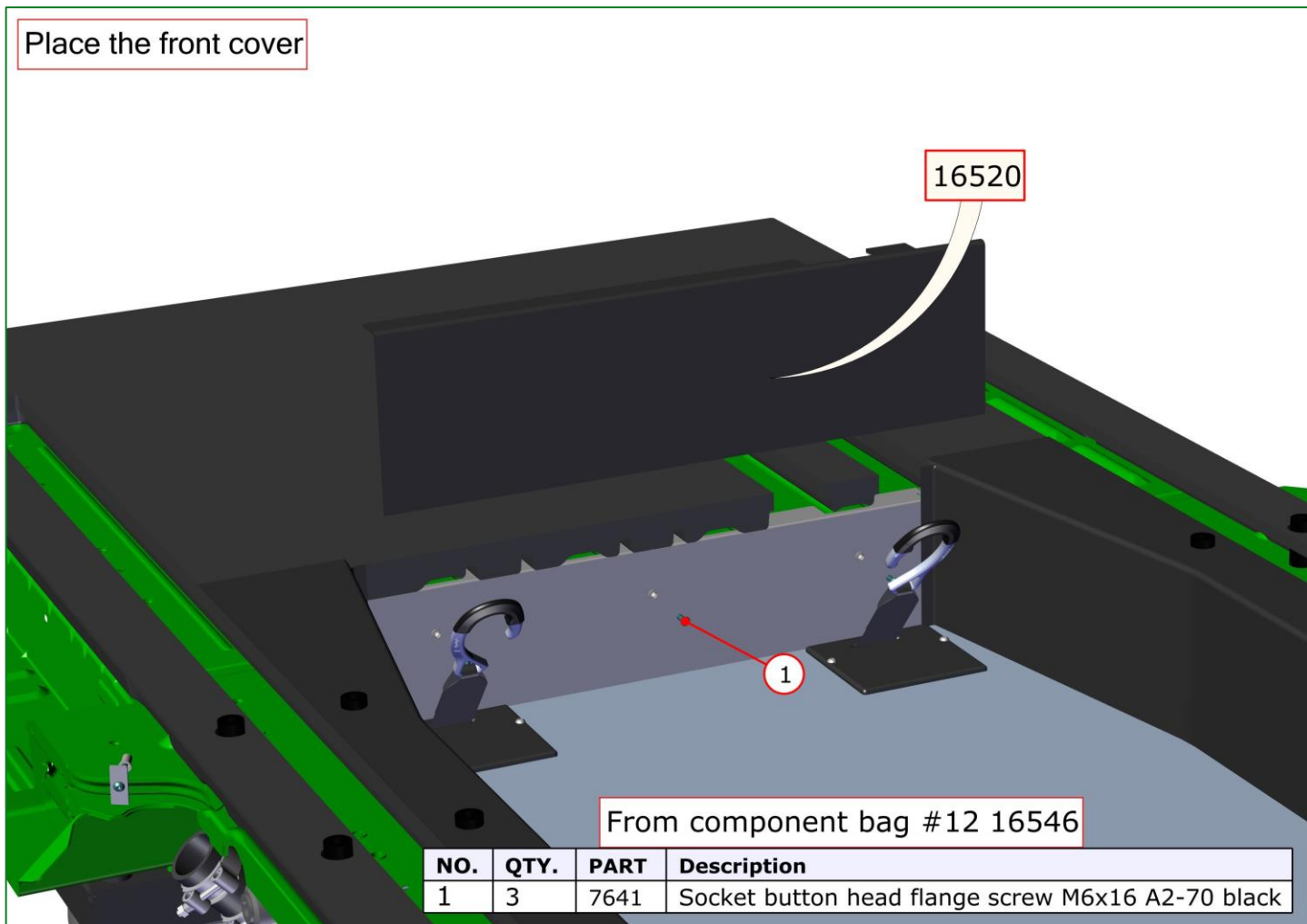
Upholster the sides of the lowered floor



Upholster the sides of the lowered floor

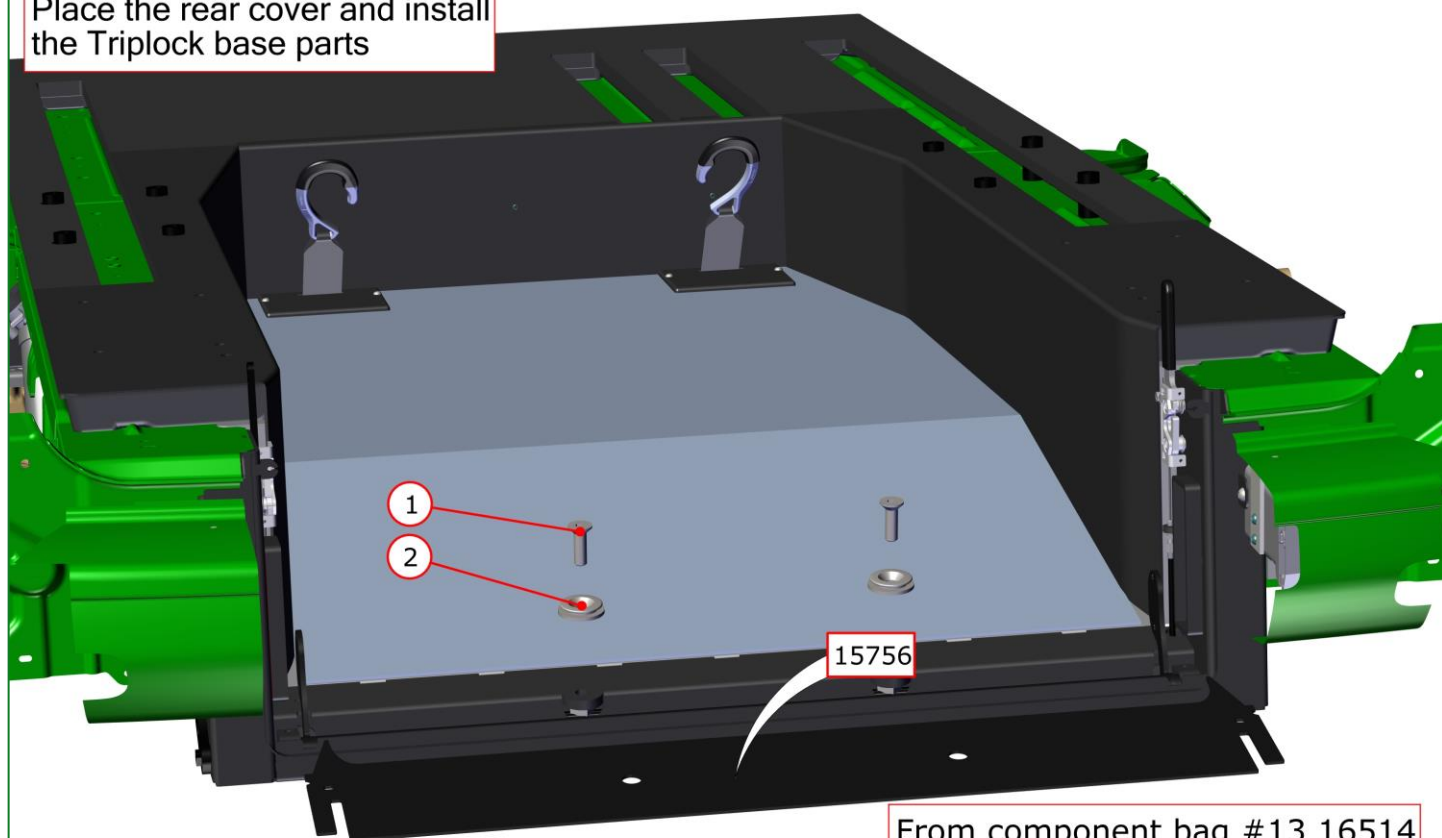


Place the front cover



| NO. | QTY. | PART | Description |
|-----|------|------|---|
| 1 | 3 | 7641 | Socket button head flange screw M6x16 A2-70 black |

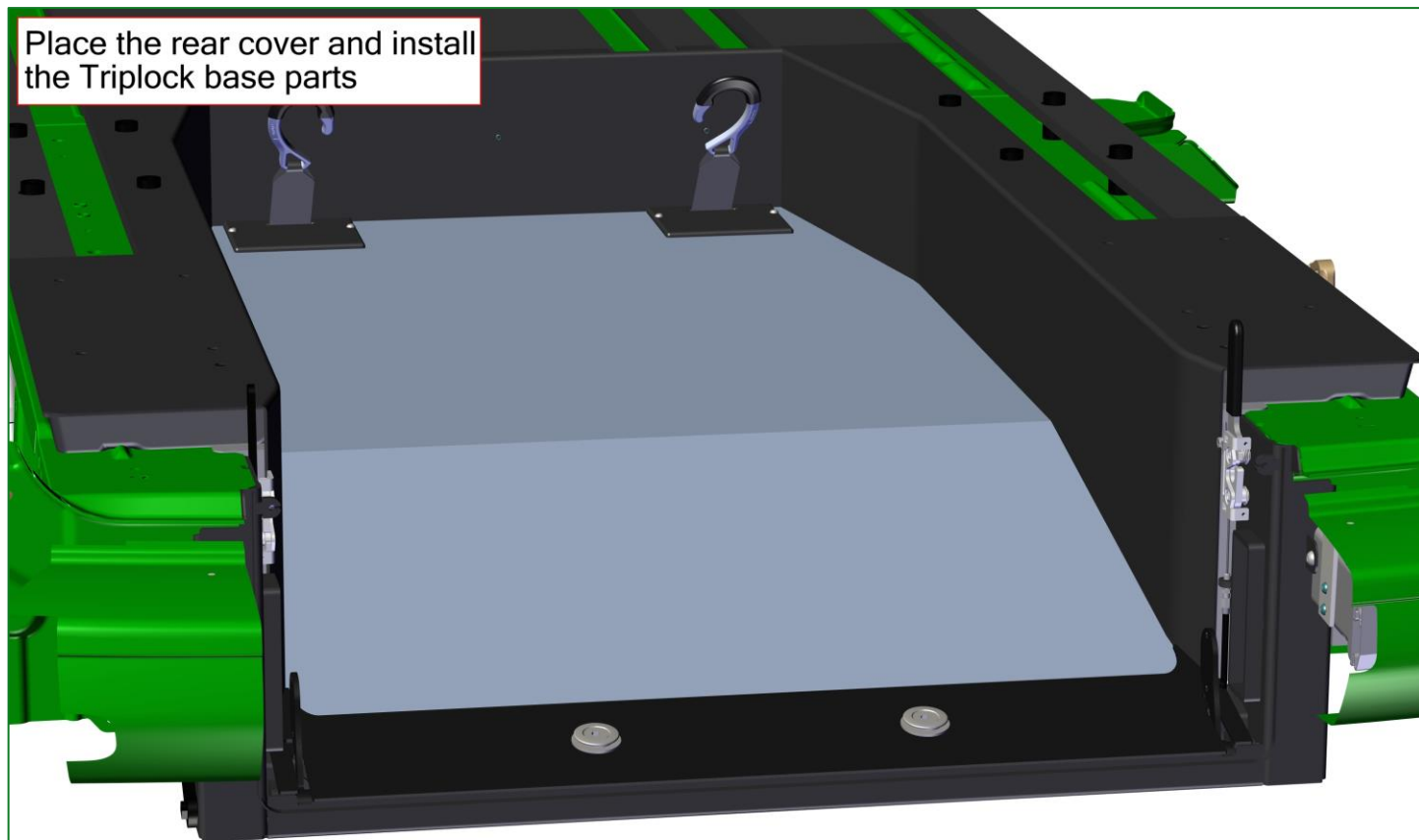
Place the rear cover and install the Triplock base parts

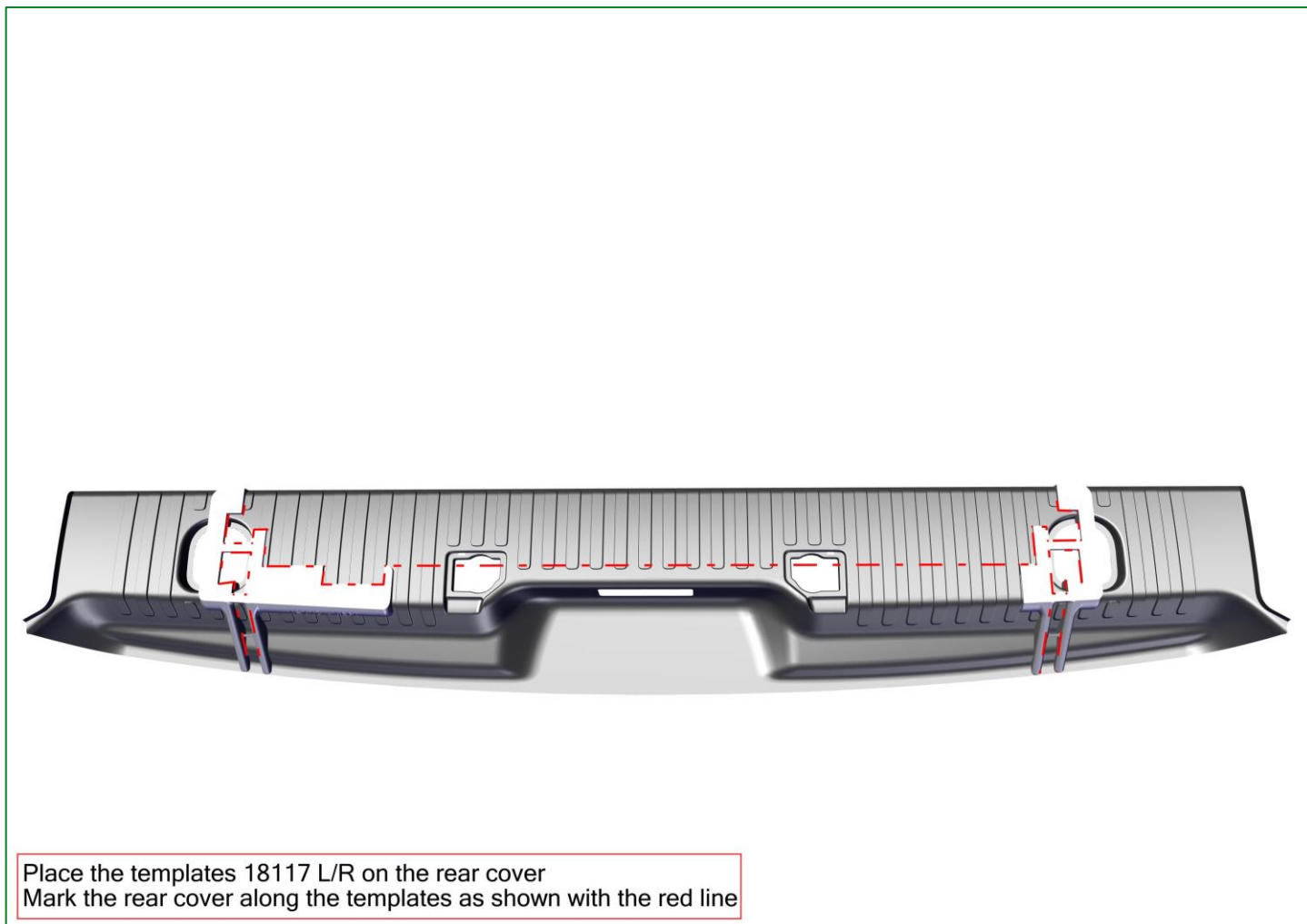
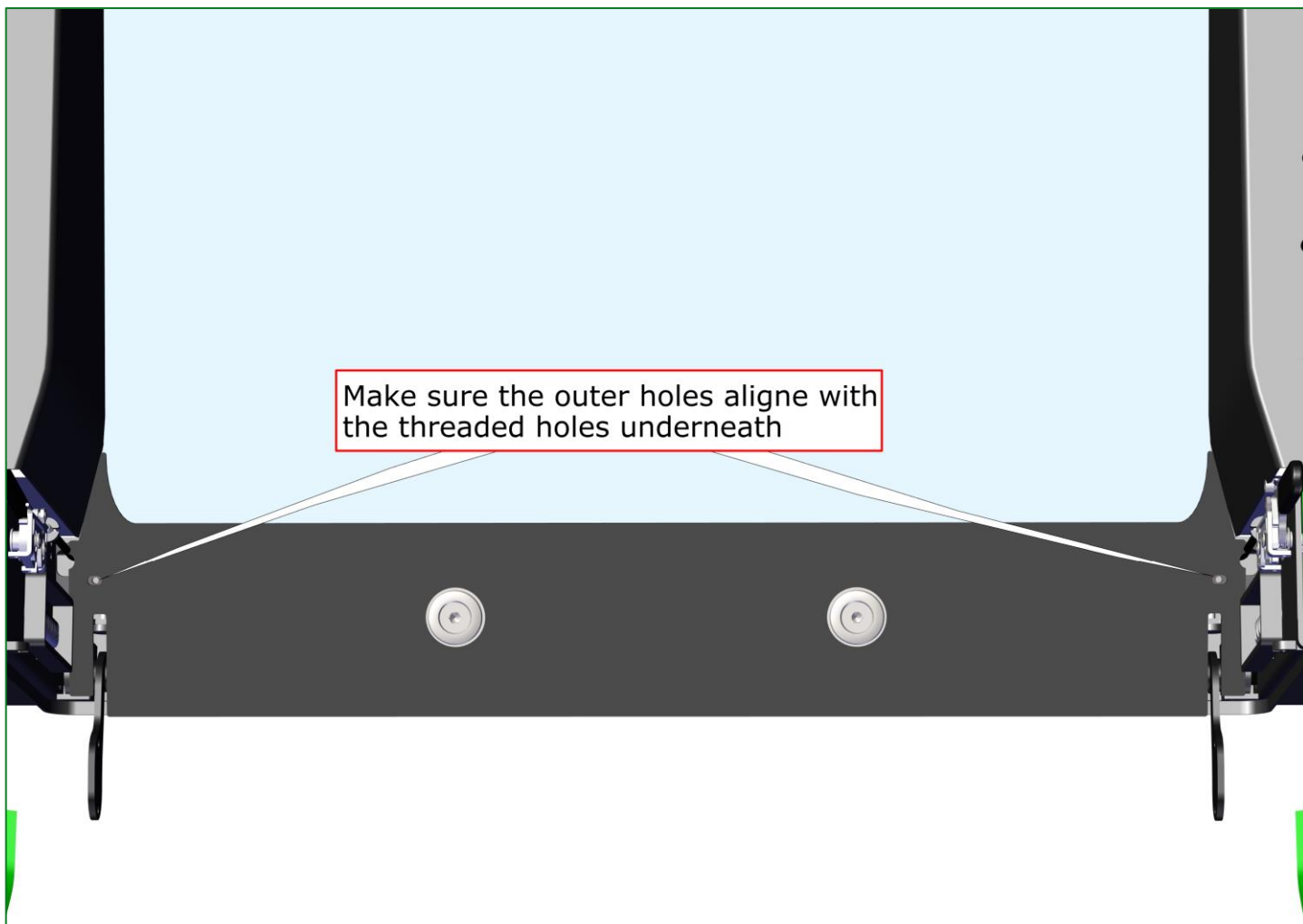


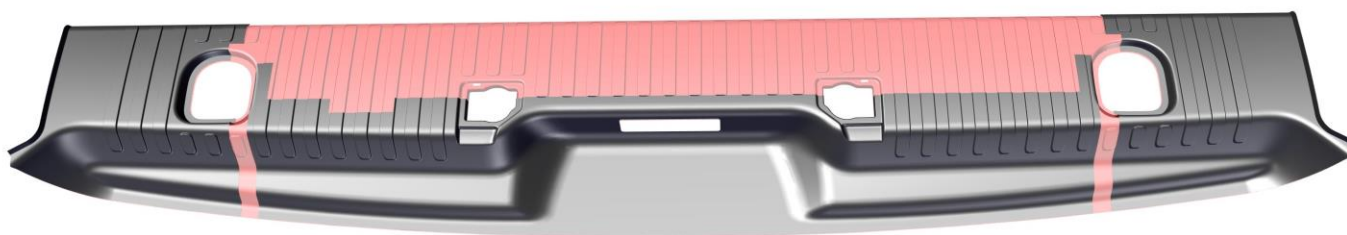
From component bag #13 16514

| NO. | QTY. | PART | Description |
|-----|------|-------|--------------------|
| 1 | 2 | 5795 | CSK M12x40 10.9 |
| 2 | 2 | 5562a | Triplock base part |

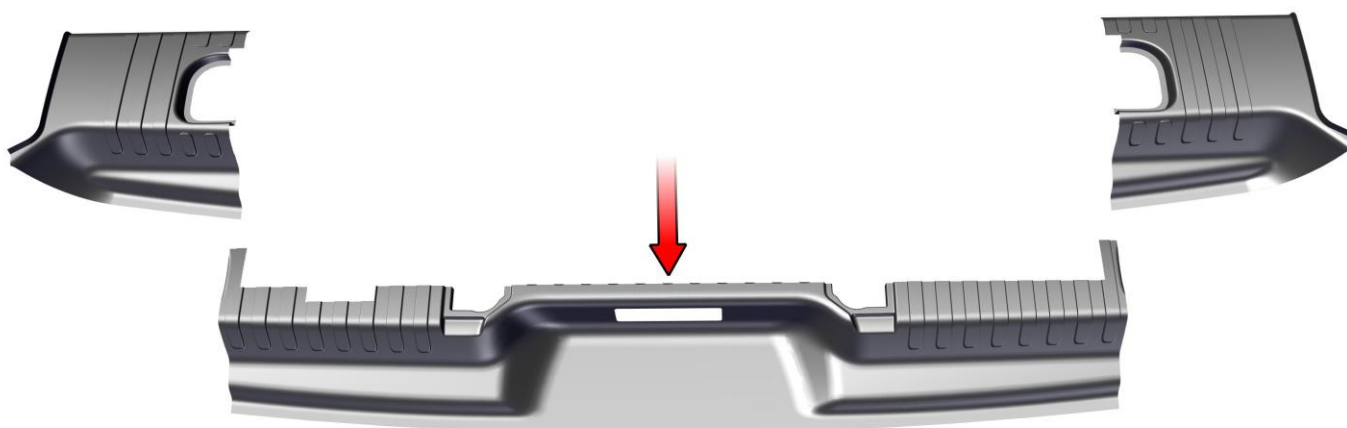
Place the rear cover and install the Triplock base parts





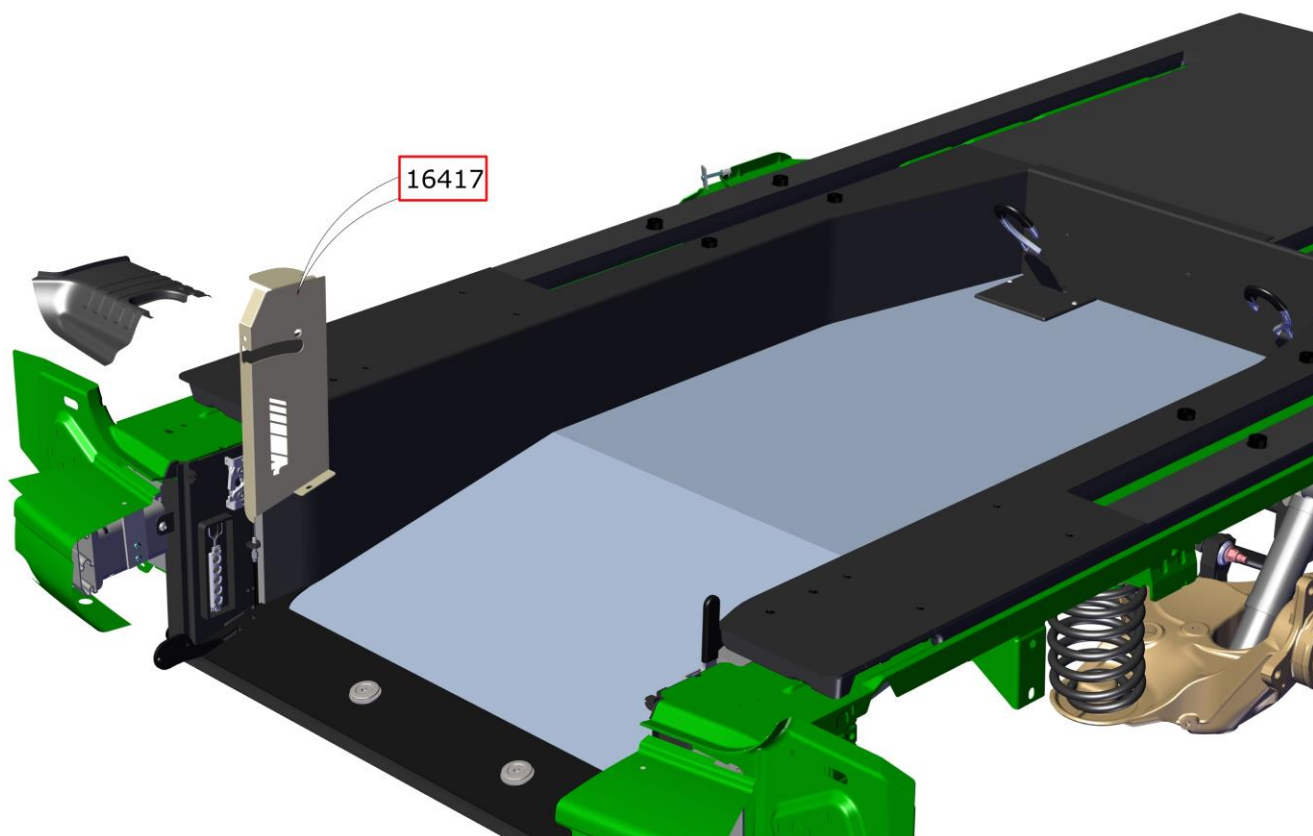


Take away the templates
Cut out the marked area, max 1/2mm out of the markings
Smoothen the edges

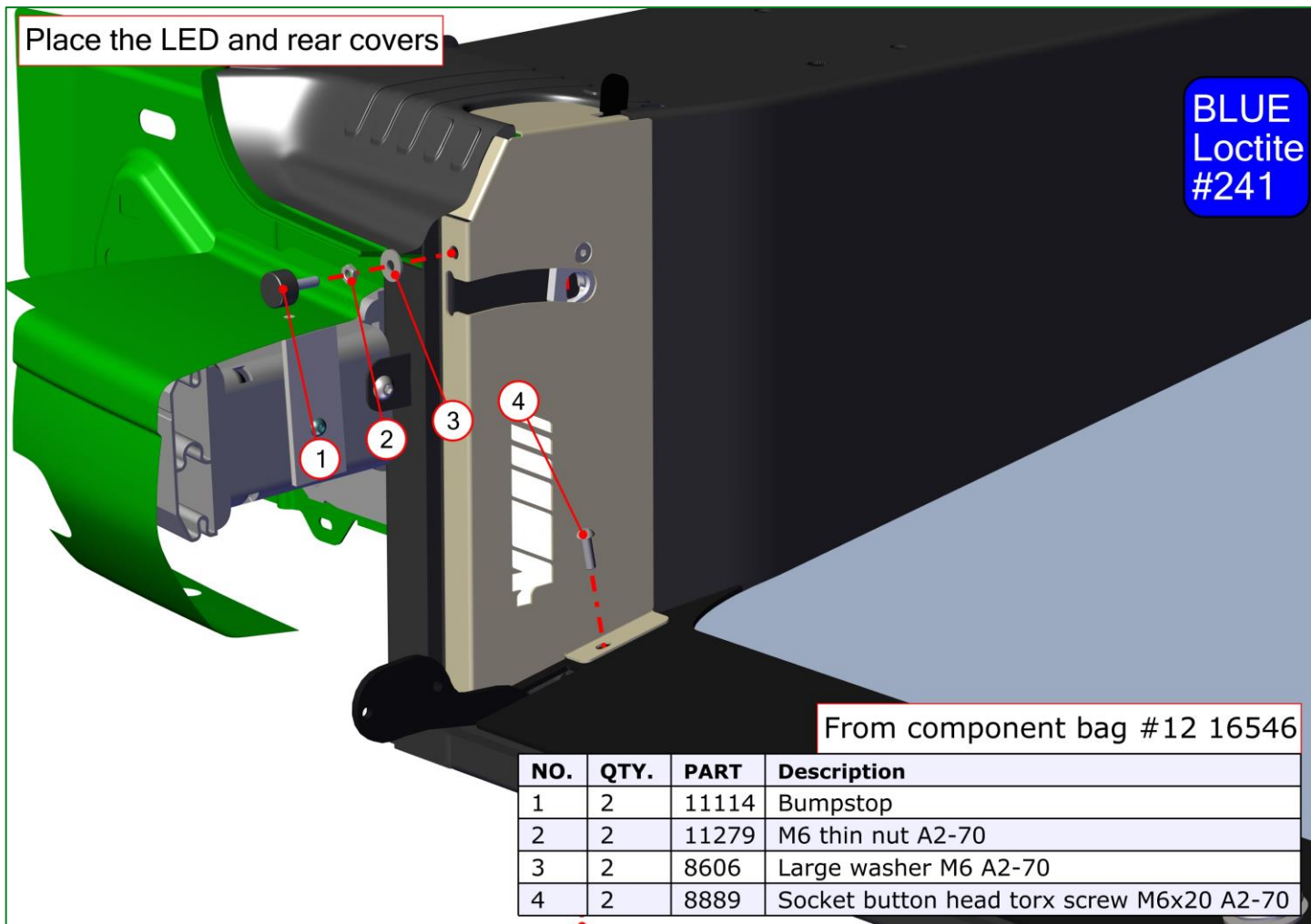


When cut, take away the mid part and save it for later

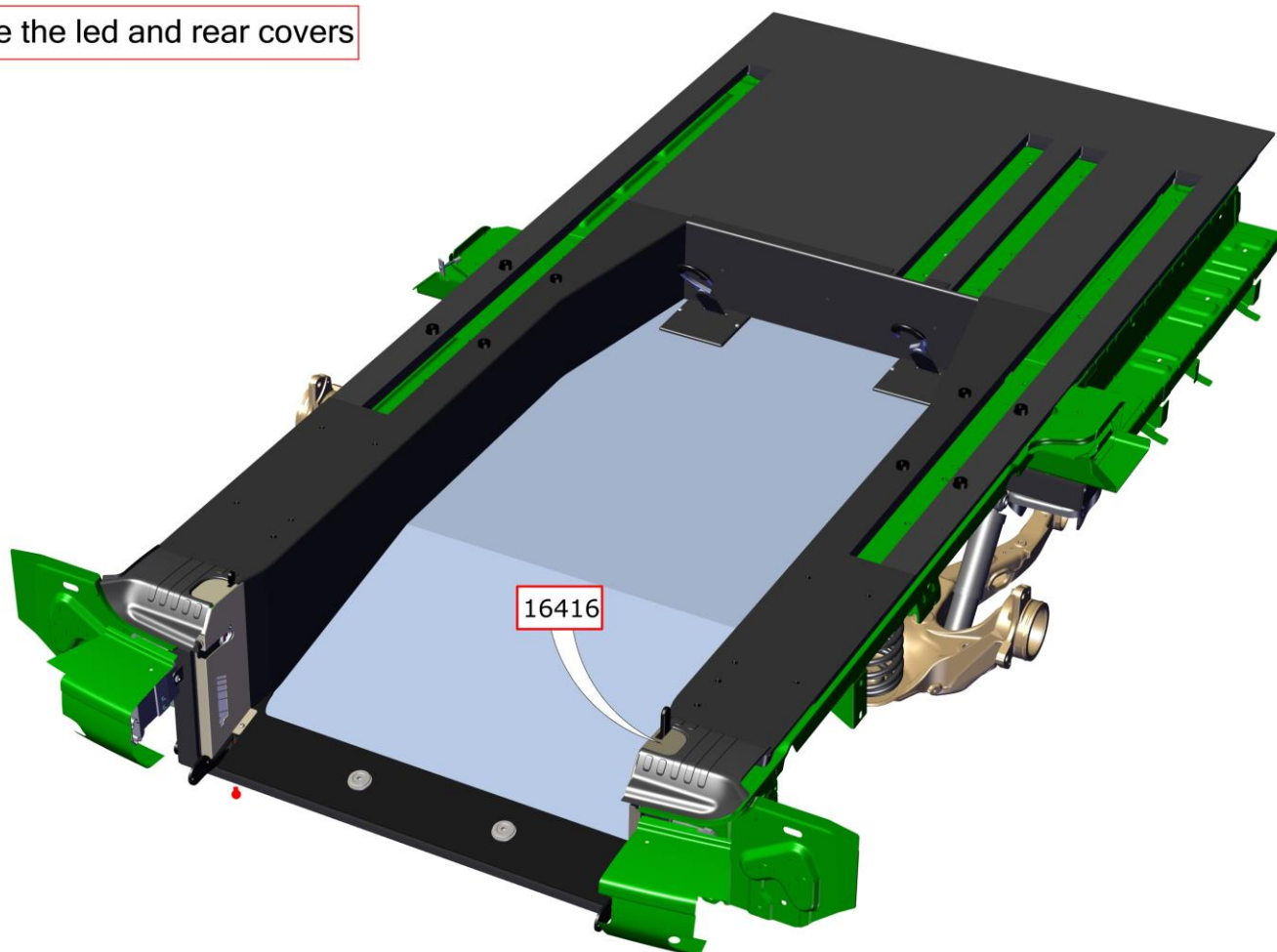
Place the led and rear covers



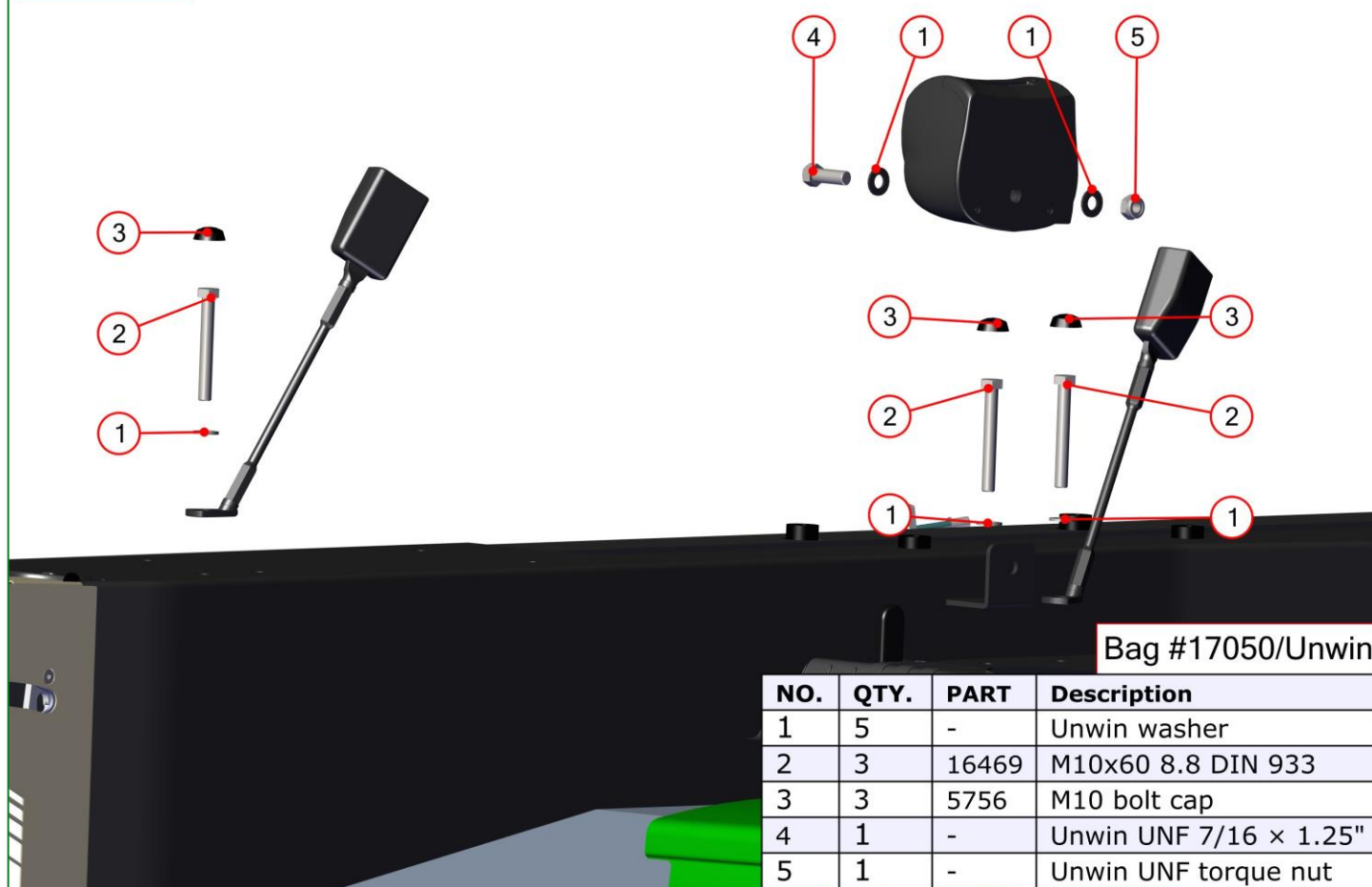
Place the LED and rear covers



Place the led and rear covers

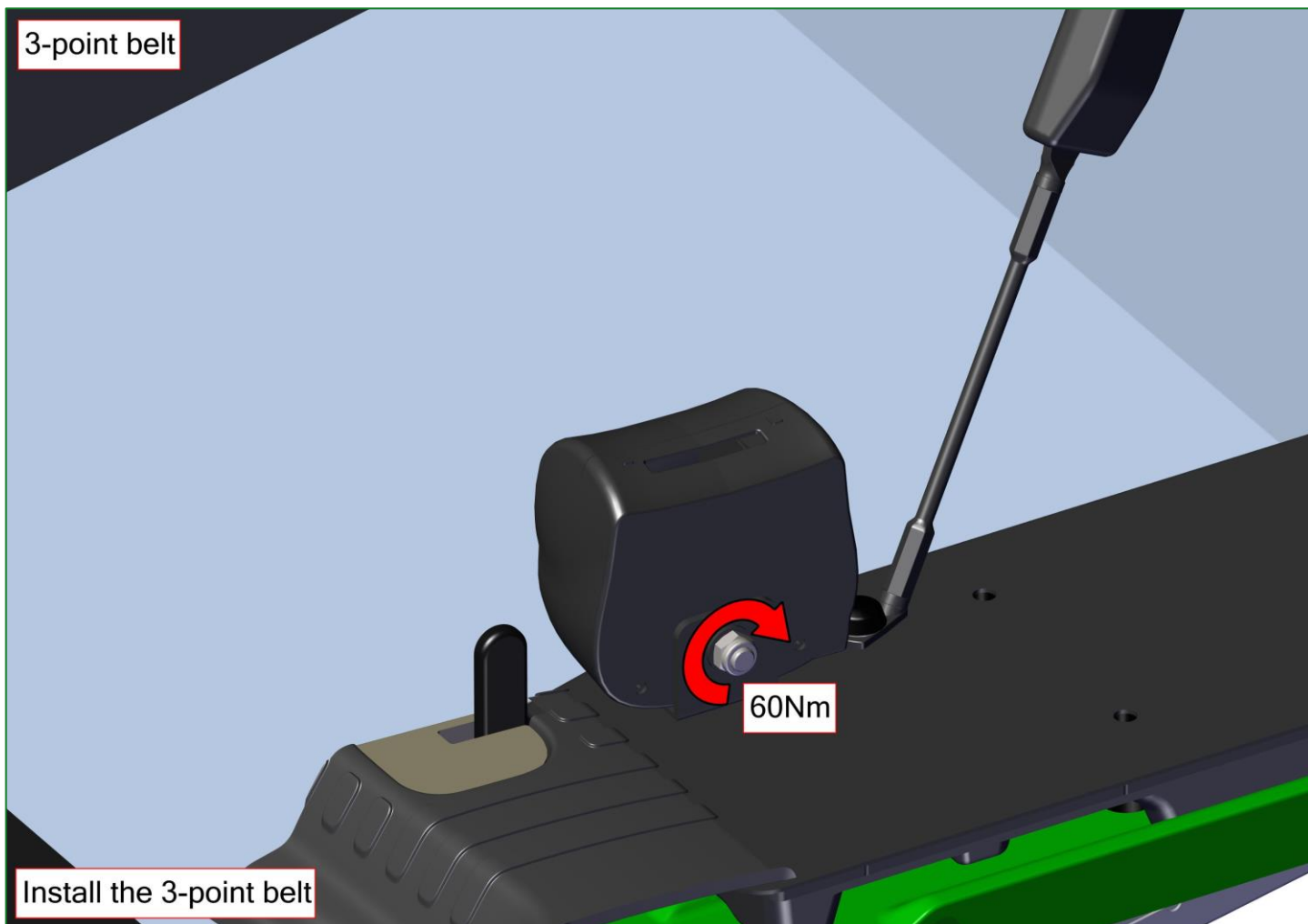
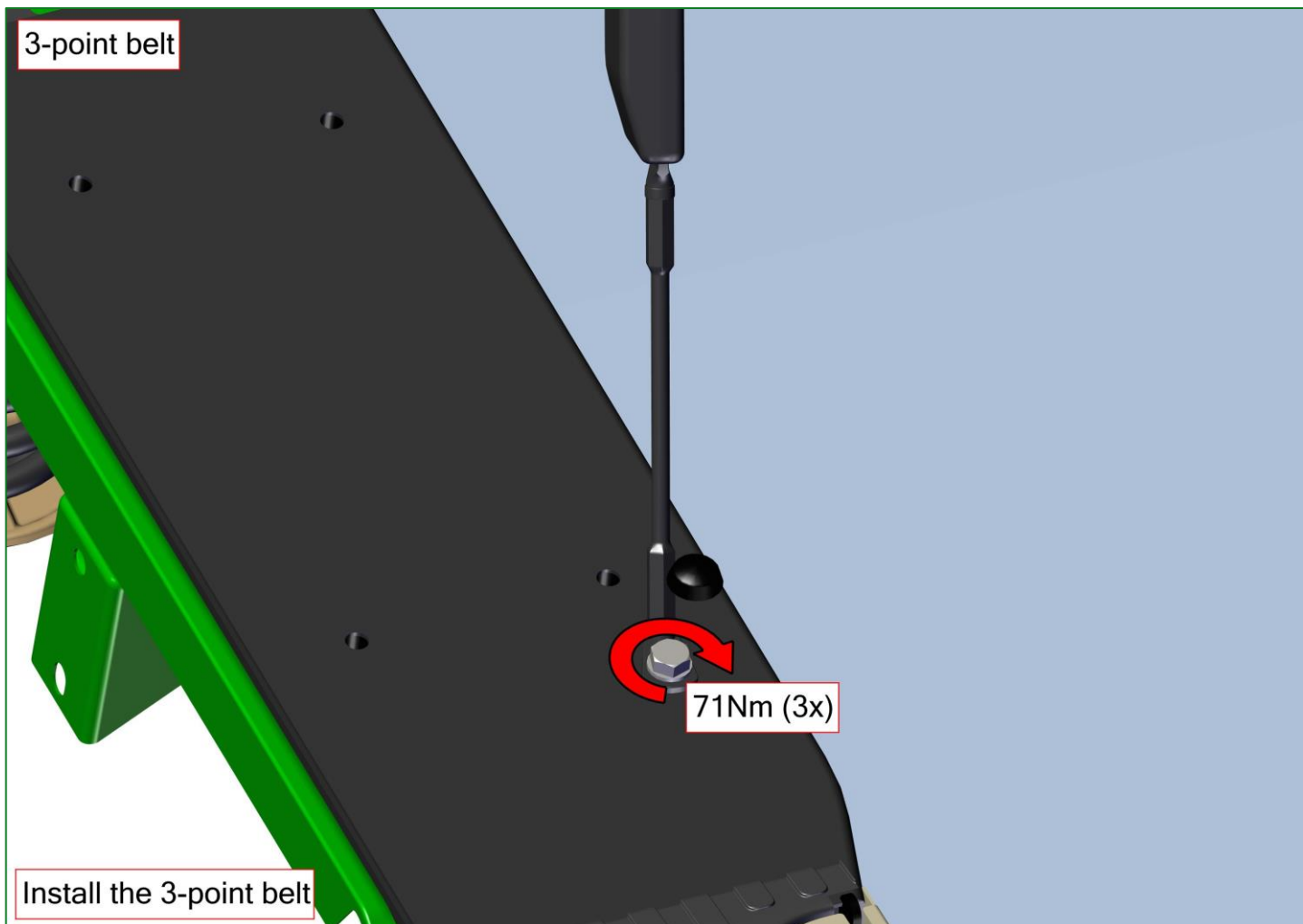


022 3-point belt

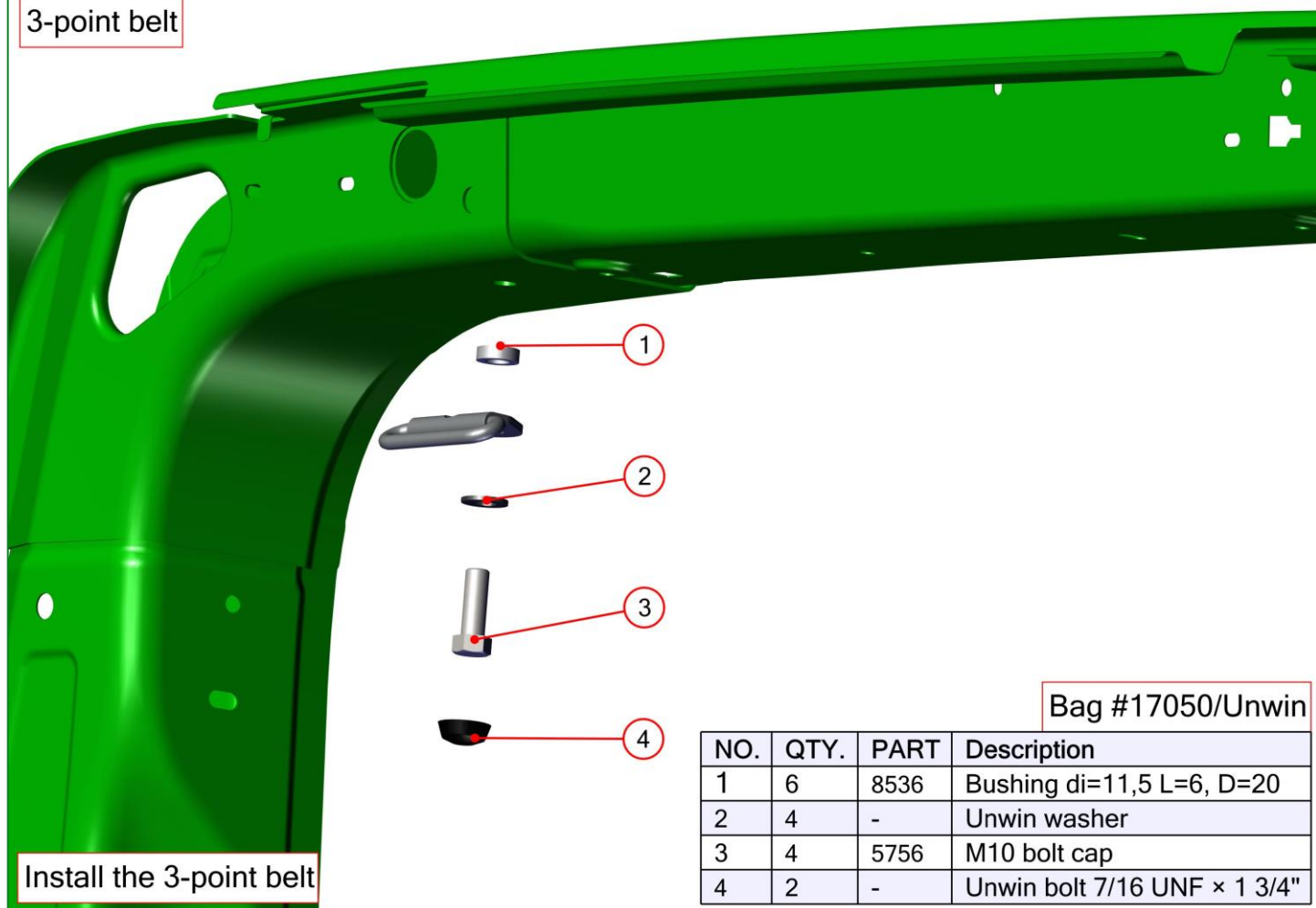


Bag #17050/Unwin

| NO. | QTY. | PART | Description |
|-----|------|-------|------------------------|
| 1 | 5 | - | Unwin washer |
| 2 | 3 | 16469 | M10x60 8.8 DIN 933 |
| 3 | 3 | 5756 | M10 bolt cap |
| 4 | 1 | - | Unwin UNF 7/16 × 1.25" |
| 5 | 1 | - | Unwin UNF torque nut |



3-point belt



3-point belt



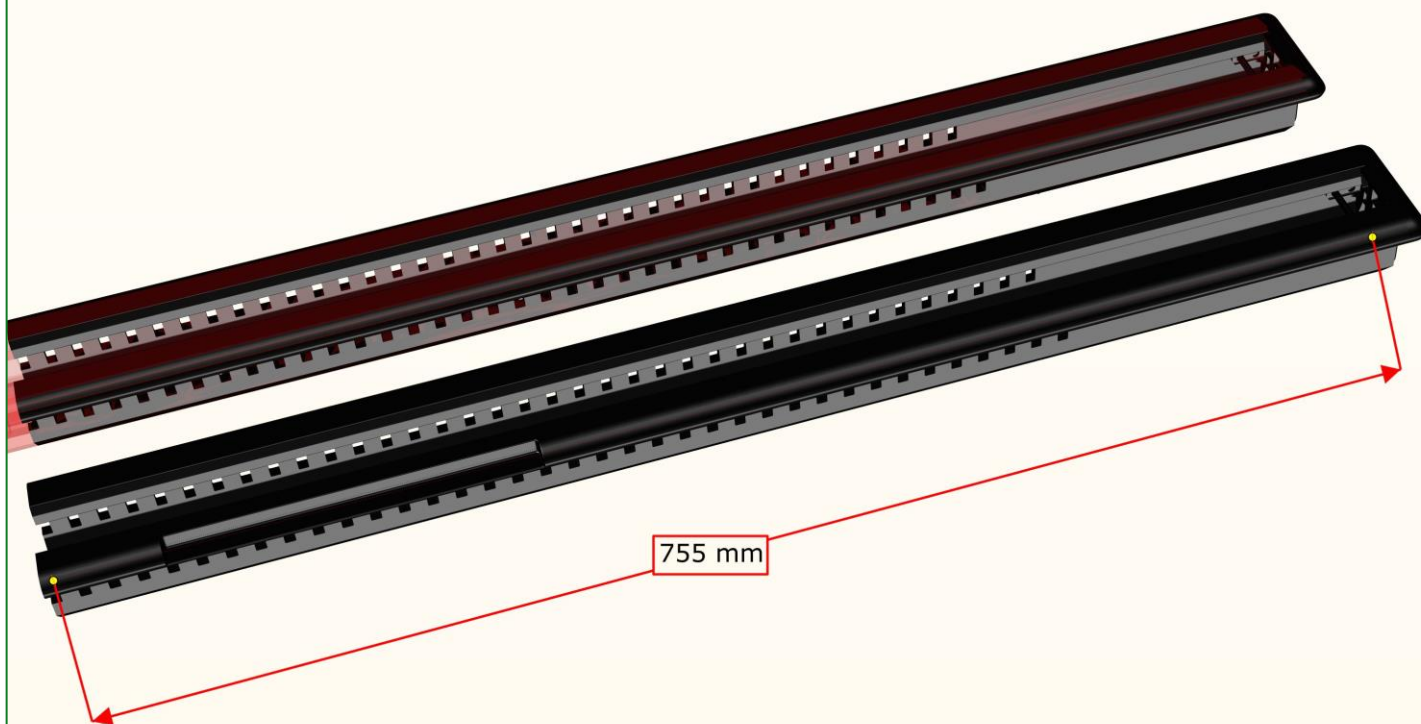
Shorten the 2 center rails

023 OEM seating attachments

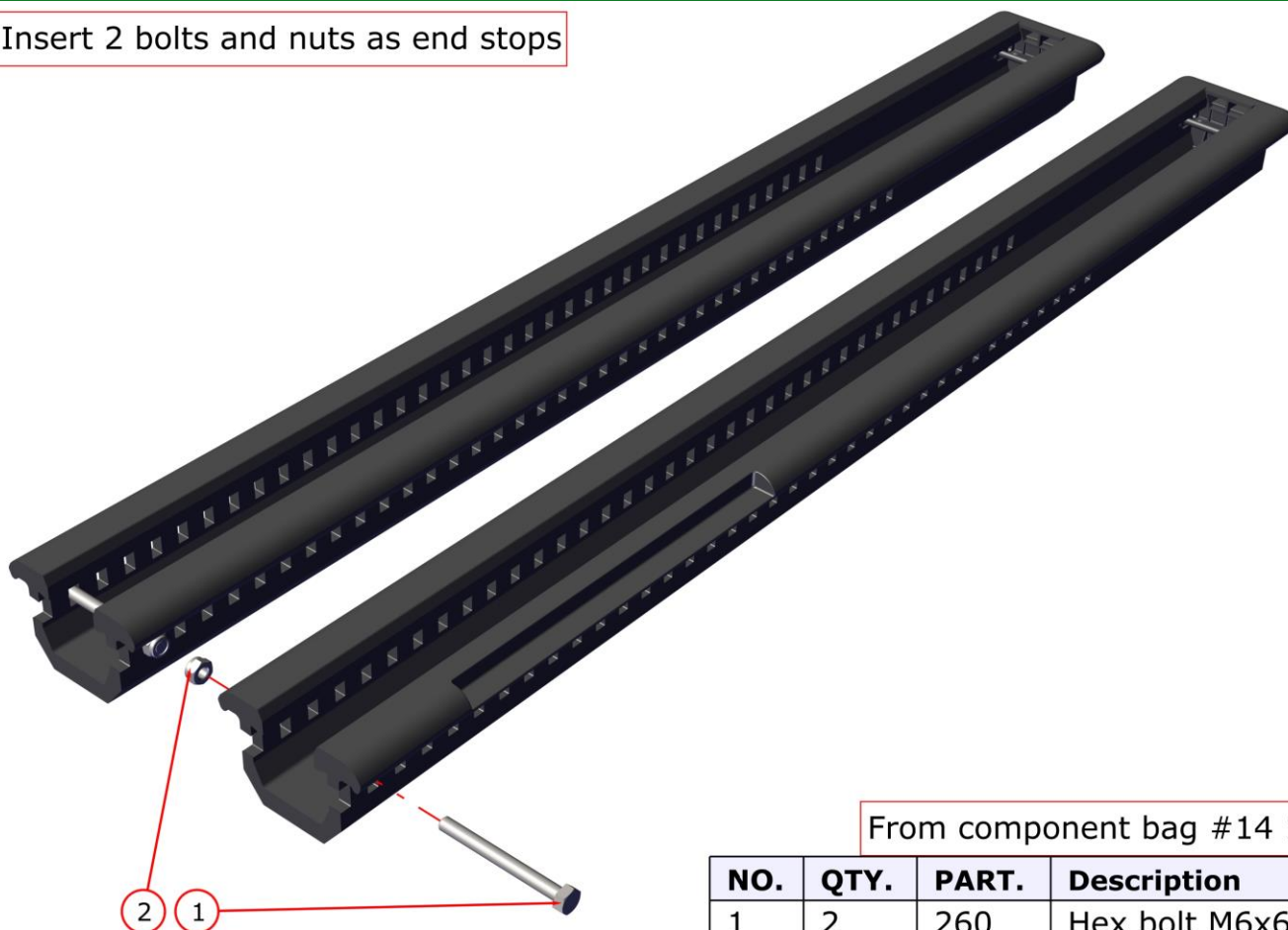


When the seating configuration includes the 2 OEM individual VIP seats, shorten all 4 center rails

Shorten the 2 center rails



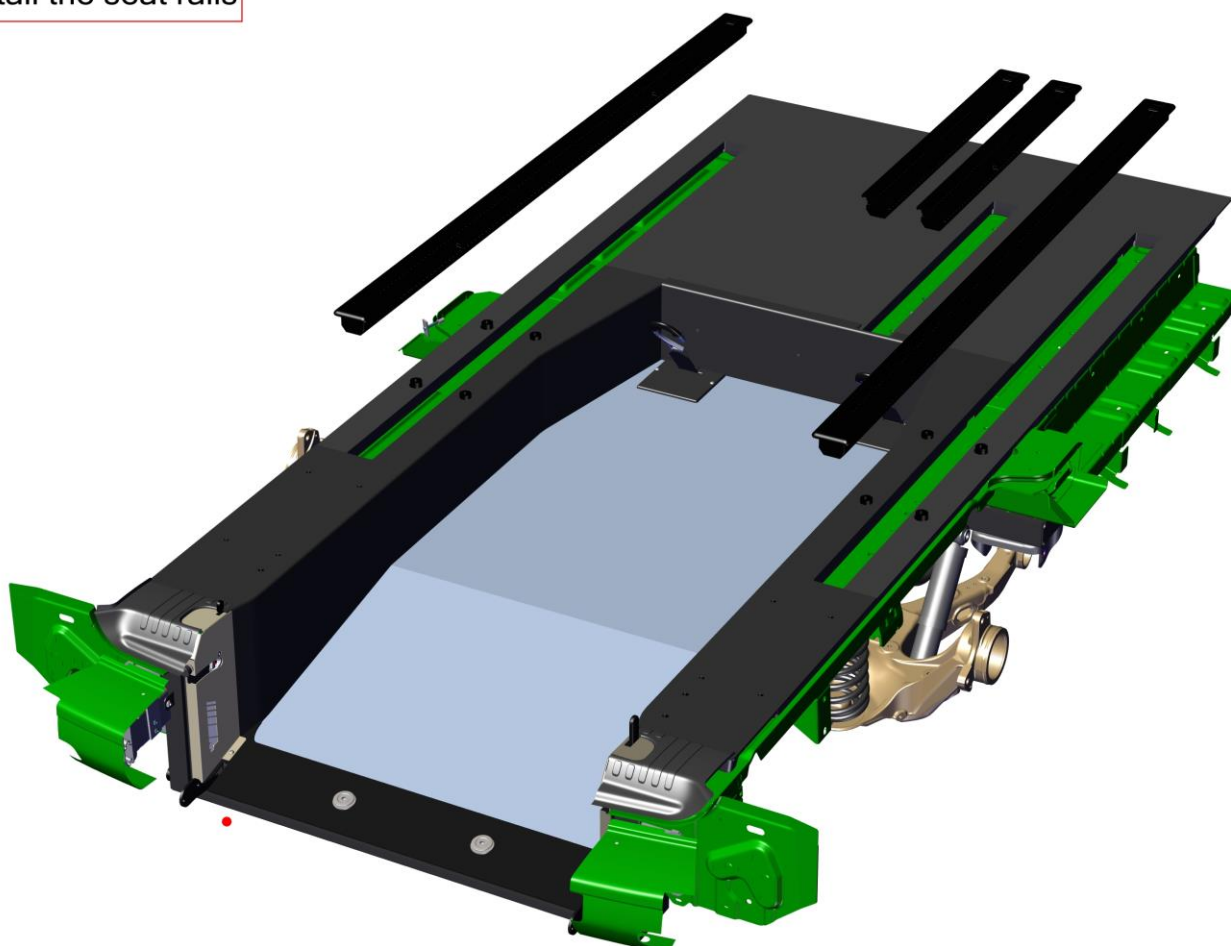
Insert 2 bolts and nuts as end stops



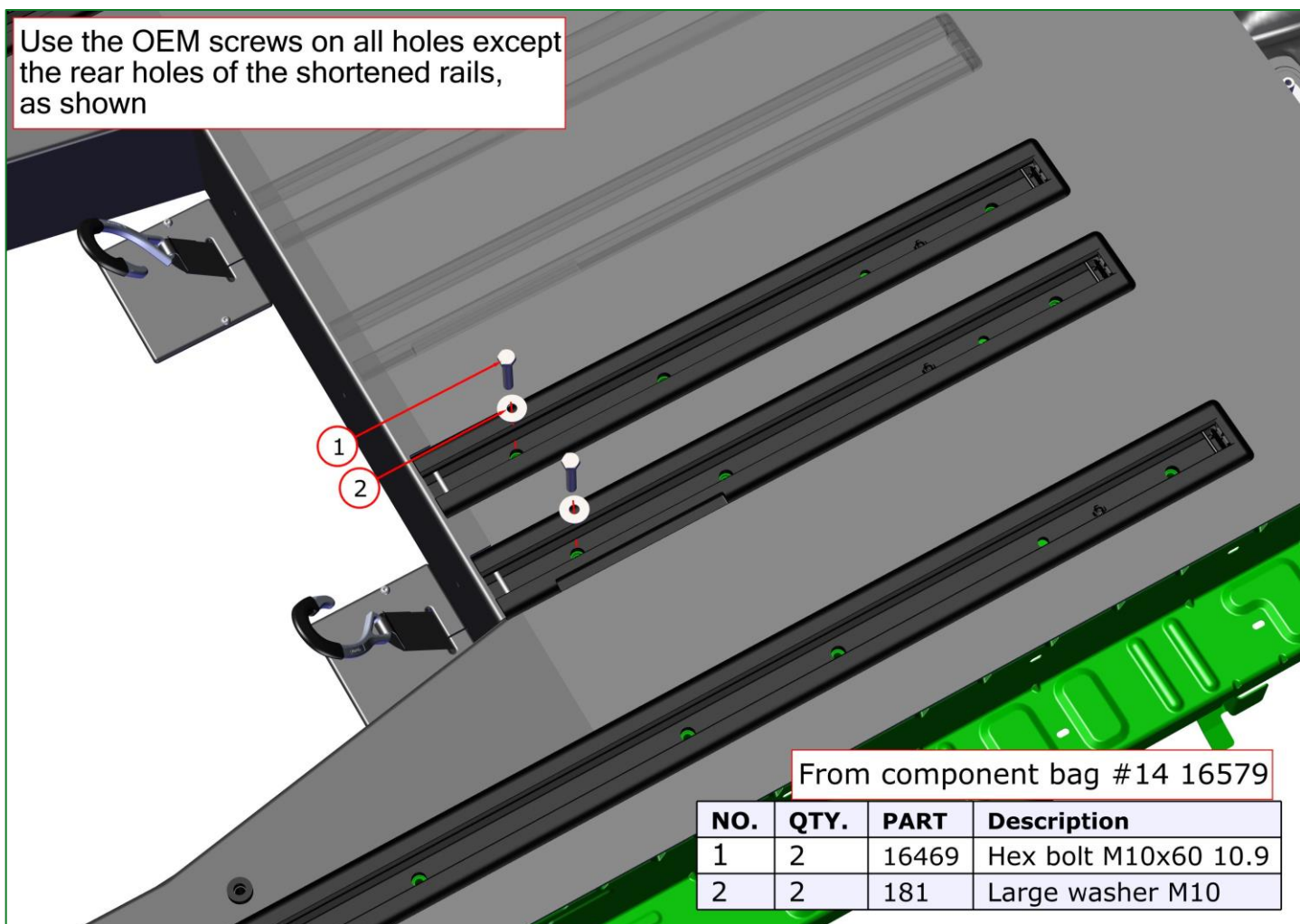
From component bag #14 16579

| NO. | QTY. | PART. | Description |
|-----|------|-------|--------------------|
| 1 | 2 | 260 | Hex bolt M6x60 8.8 |
| 2 | 2 | 65 | Nyloc nut M6 |

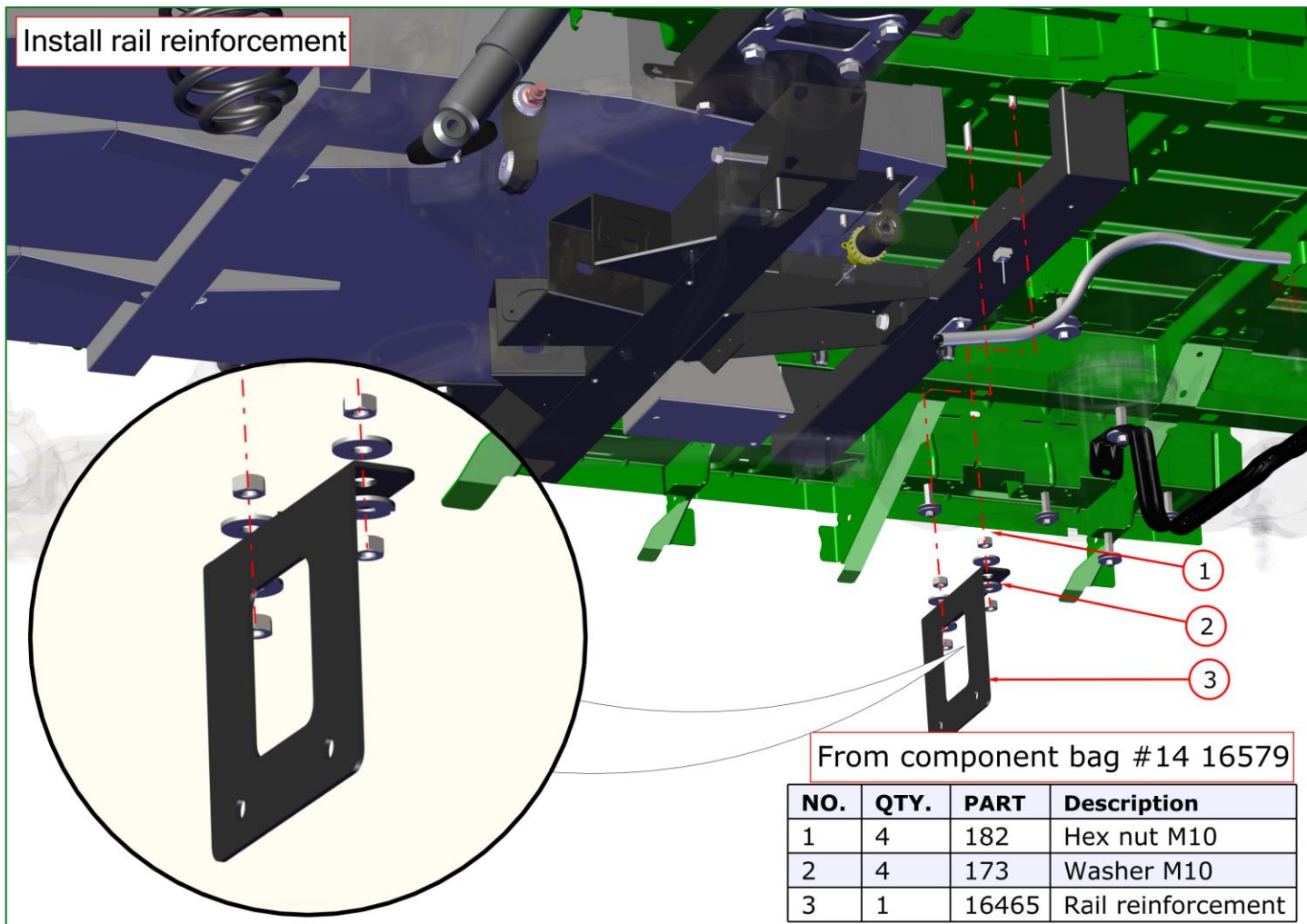
Reinstall the seat rails



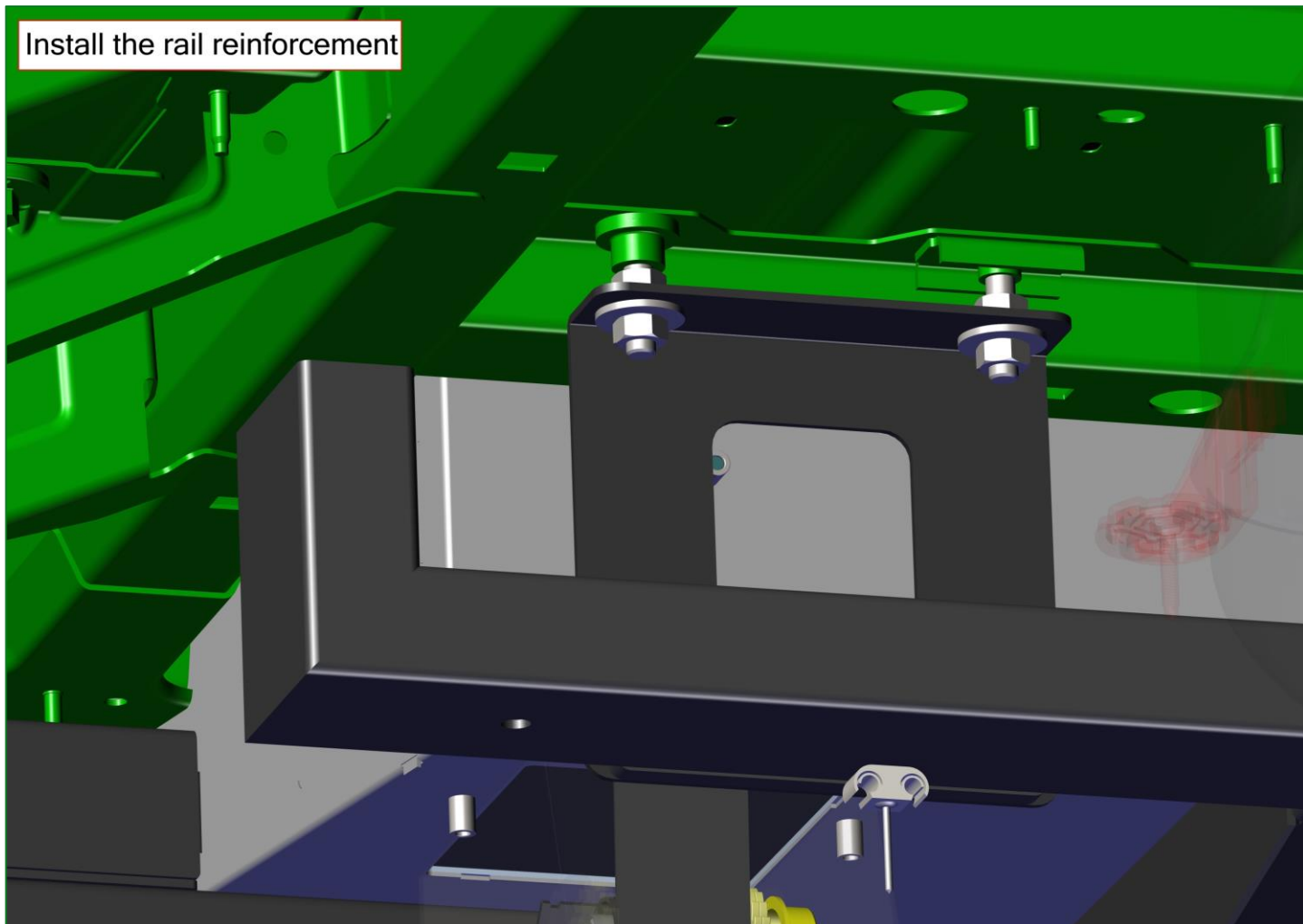
Use the OEM screws on all holes except the rear holes of the shortened rails, as shown



Install rail reinforcement

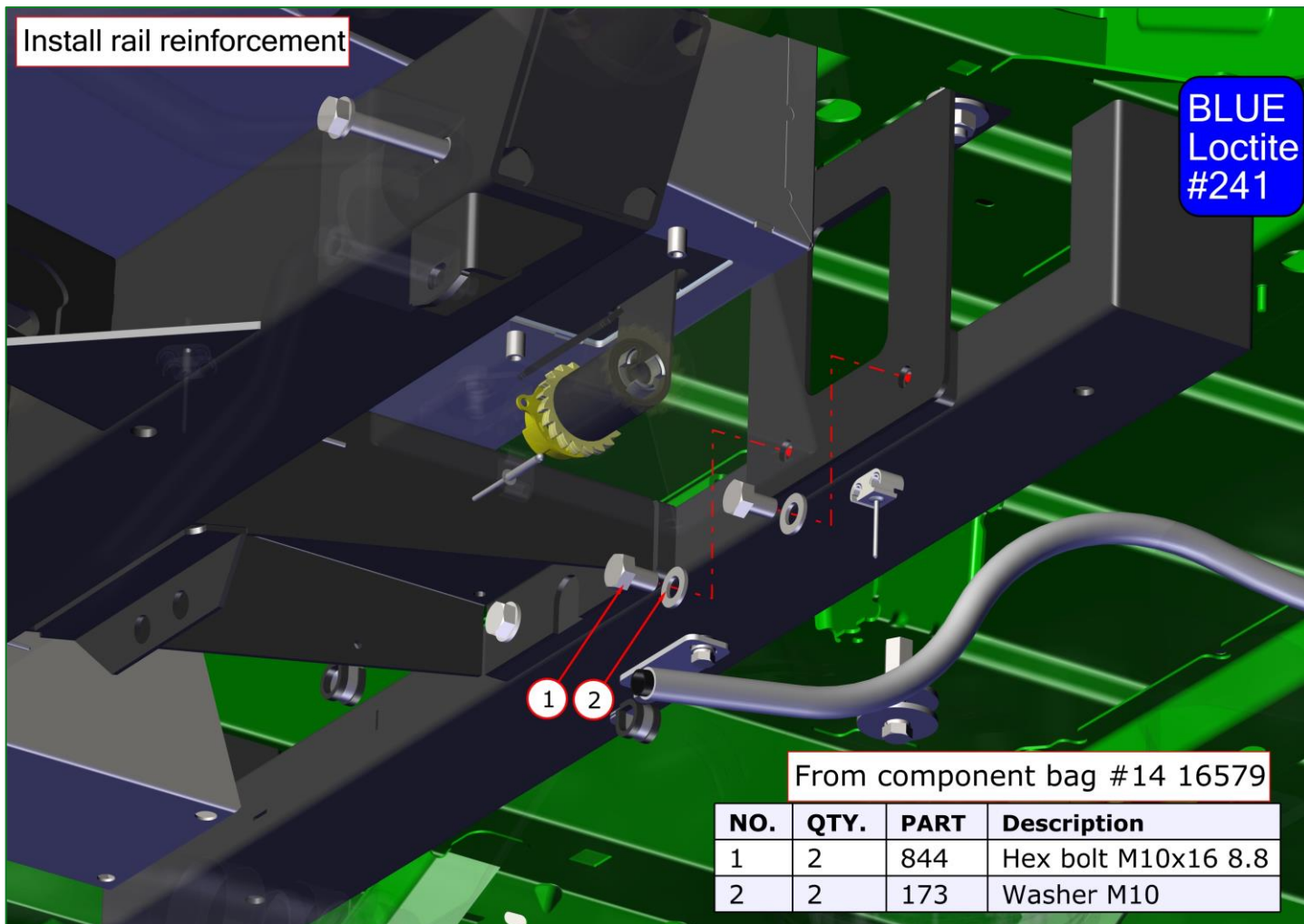


Install the rail reinforcement



Install rail reinforcement

BLUE
Loctite
#241



From component bag #14 16579

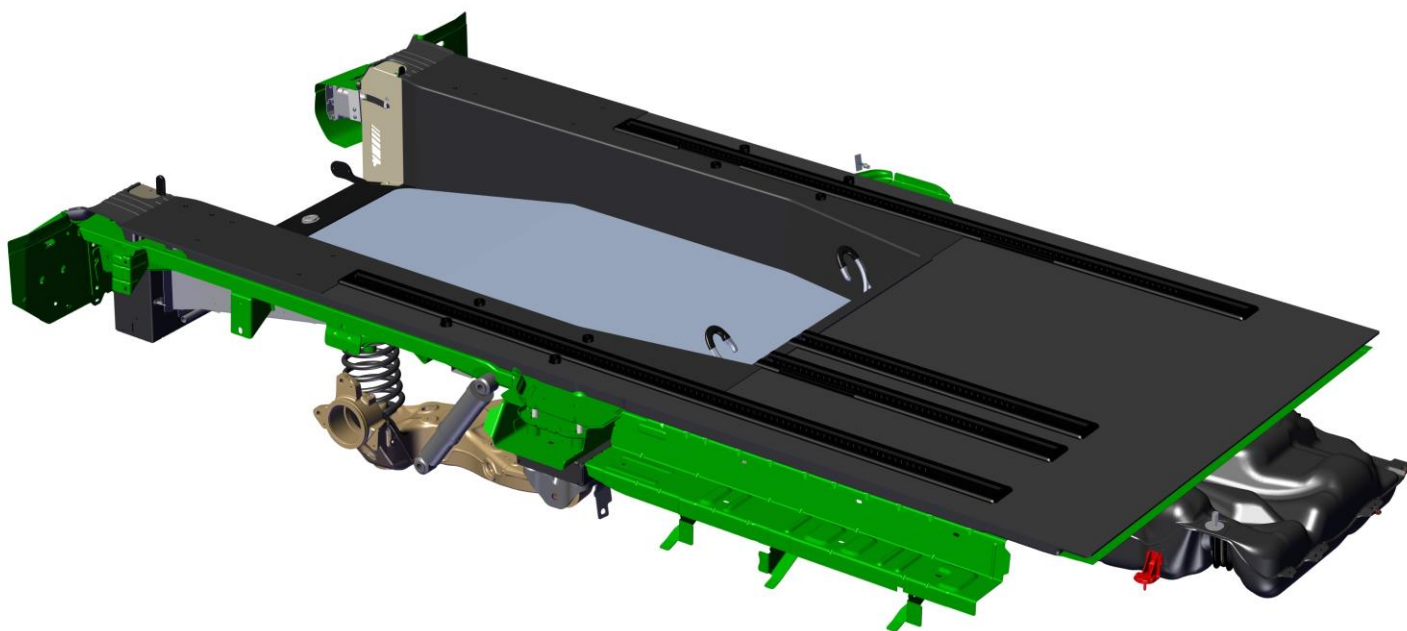
| NO. | QTY. | PART | Description |
|-----|------|------|---------------------|
| 1 | 2 | 844 | Hex bolt M10x16 8.8 |
| 2 | 2 | 173 | Washer M10 |

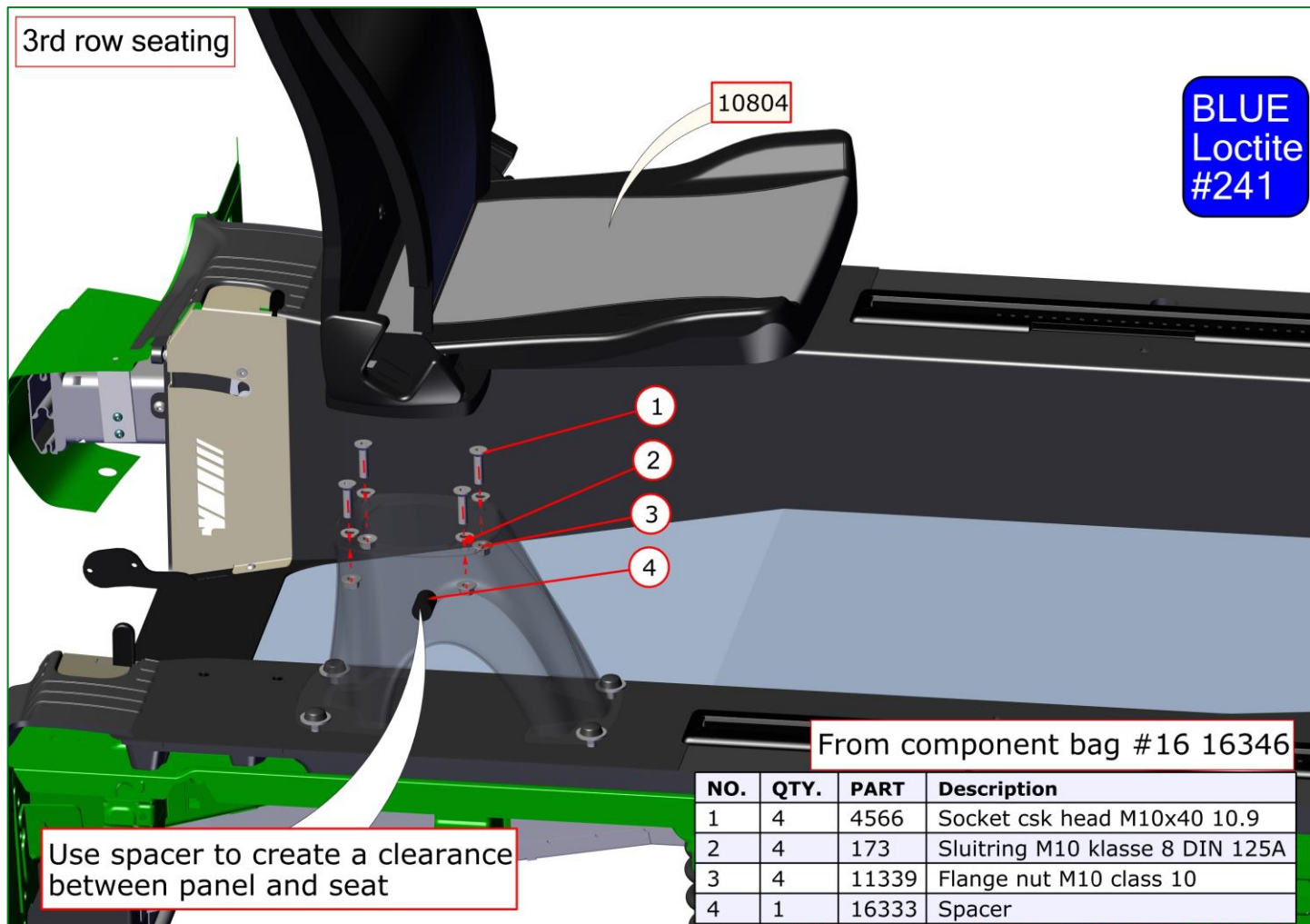
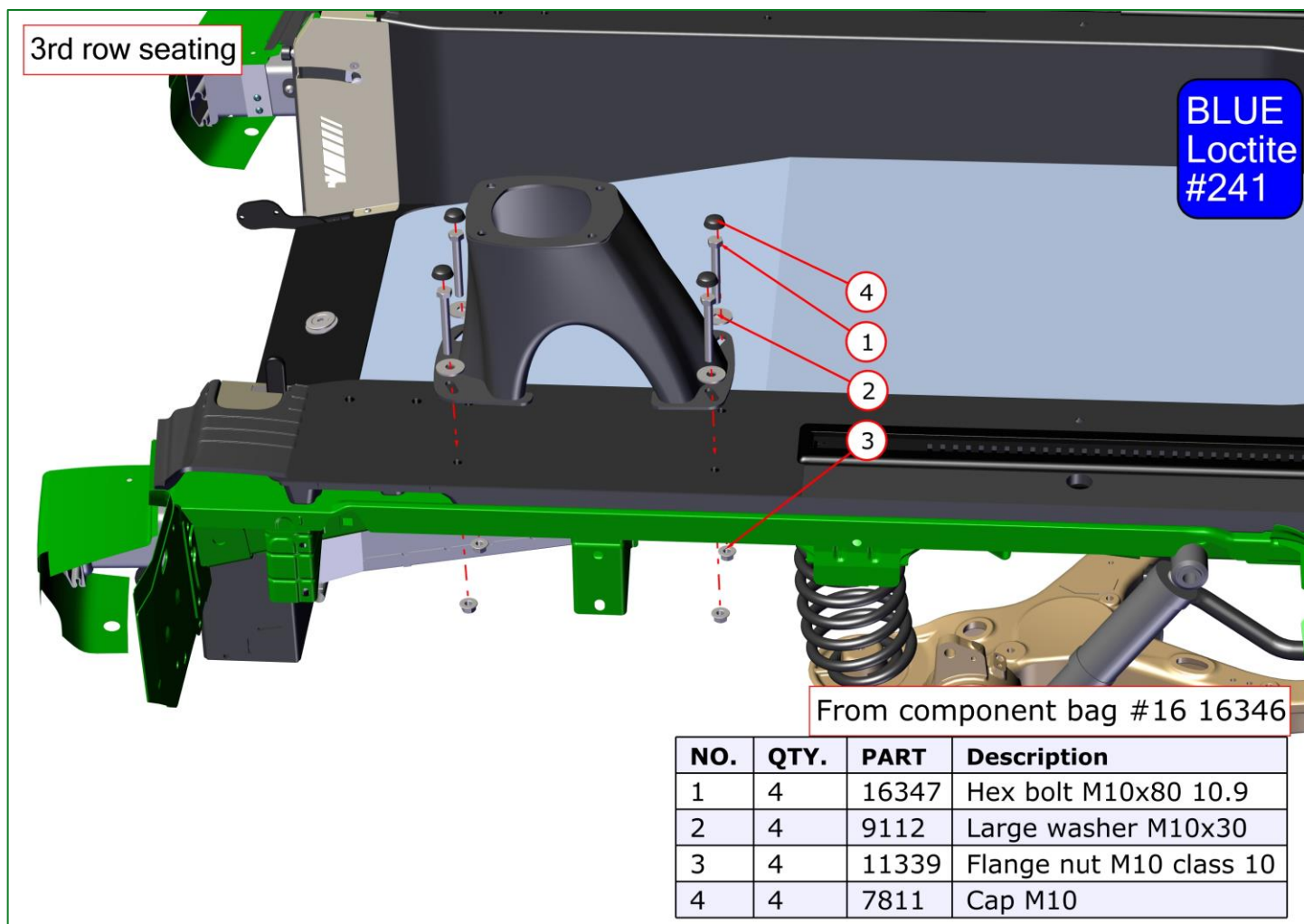
Install rail reinforcement

When the seating configuration includes the 2 OEM individual VIP seats, place a secondary rail reinforcement bracket on the left side, using just 1 anchor point for the 1 rail

Reinstall the rear interior side panels before mounting the 3rd row seats

024 3rd row TriflexAir seats

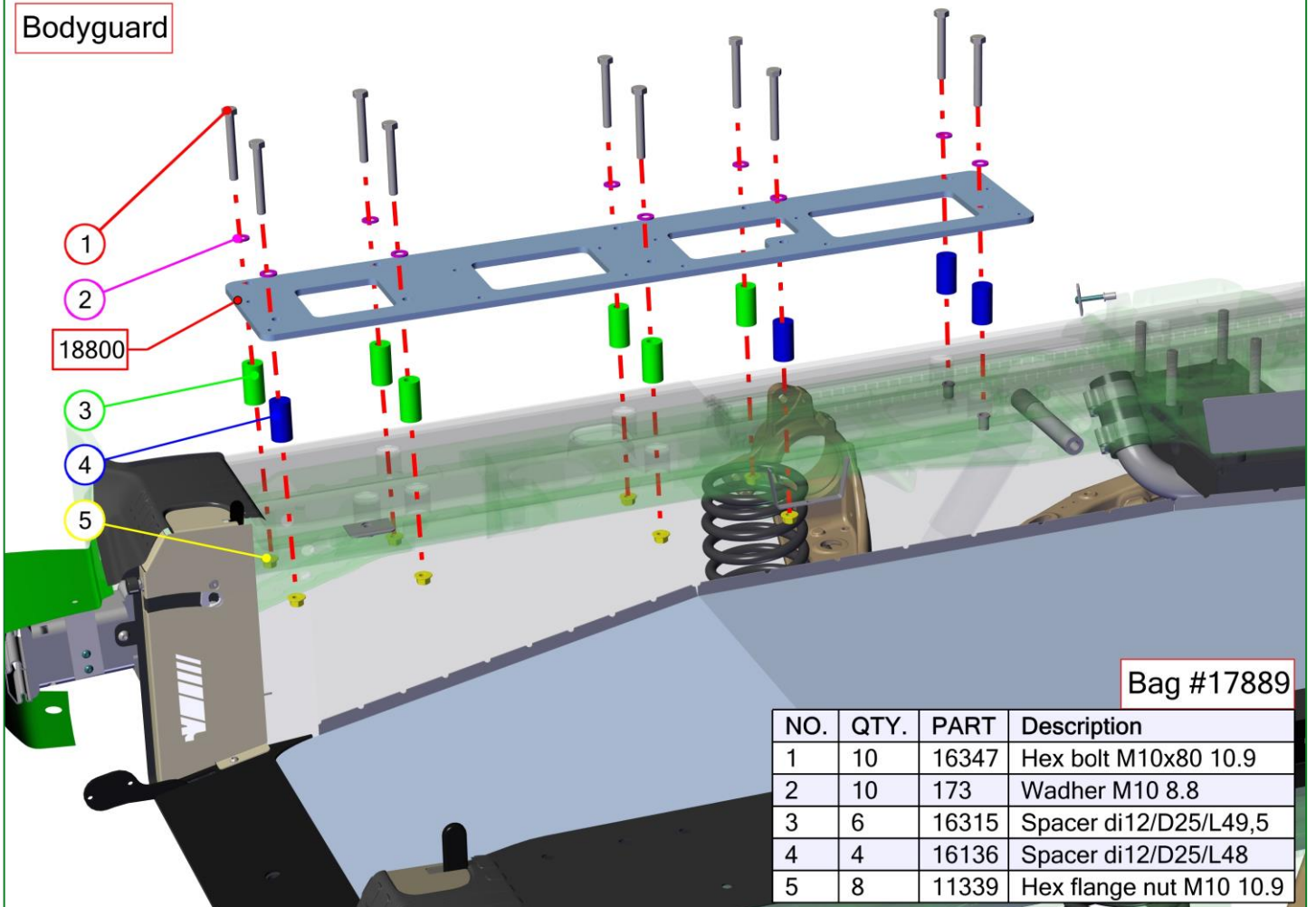




Left side is exact mirror



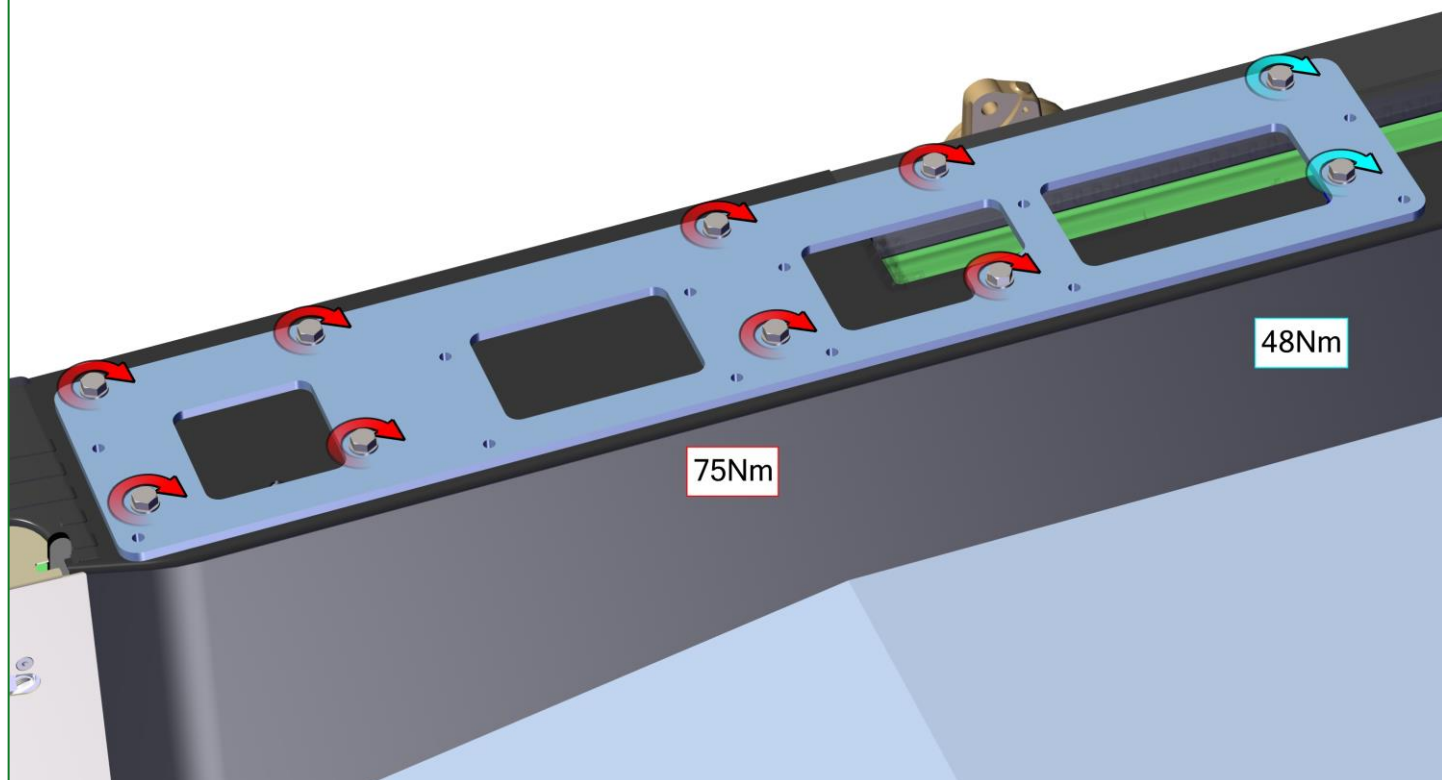
Bodyguard



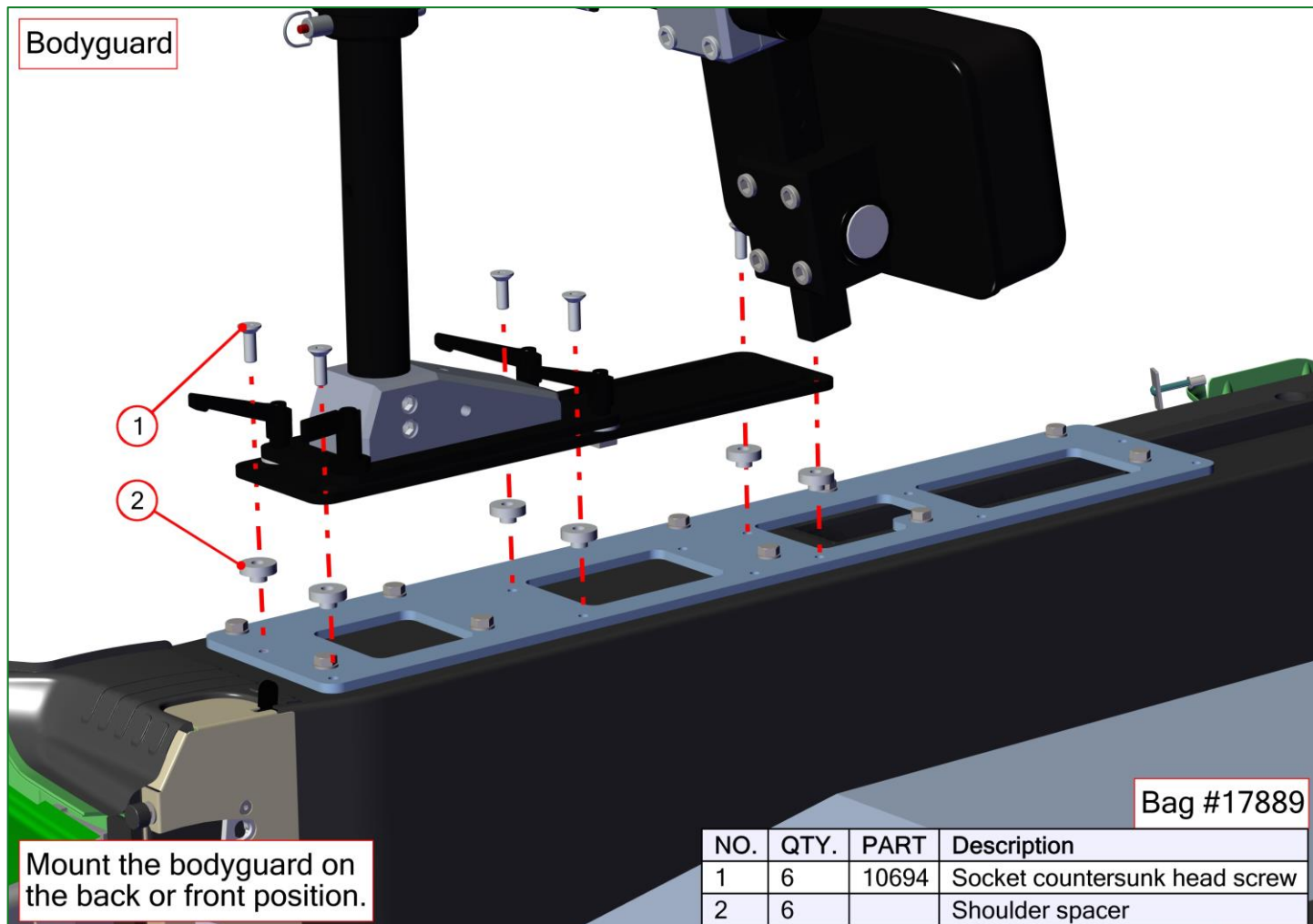
Bag #17889

| NO. | QTY. | PART | Description |
|-----|------|-------|-------------------------|
| 1 | 10 | 16347 | Hex bolt M10x80 10.9 |
| 2 | 10 | 173 | Wadher M10 8.8 |
| 3 | 6 | 16315 | Spacer di12/D25/L49,5 |
| 4 | 4 | 16136 | Spacer di12/D25/L48 |
| 5 | 8 | 11339 | Hex flange nut M10 10.9 |

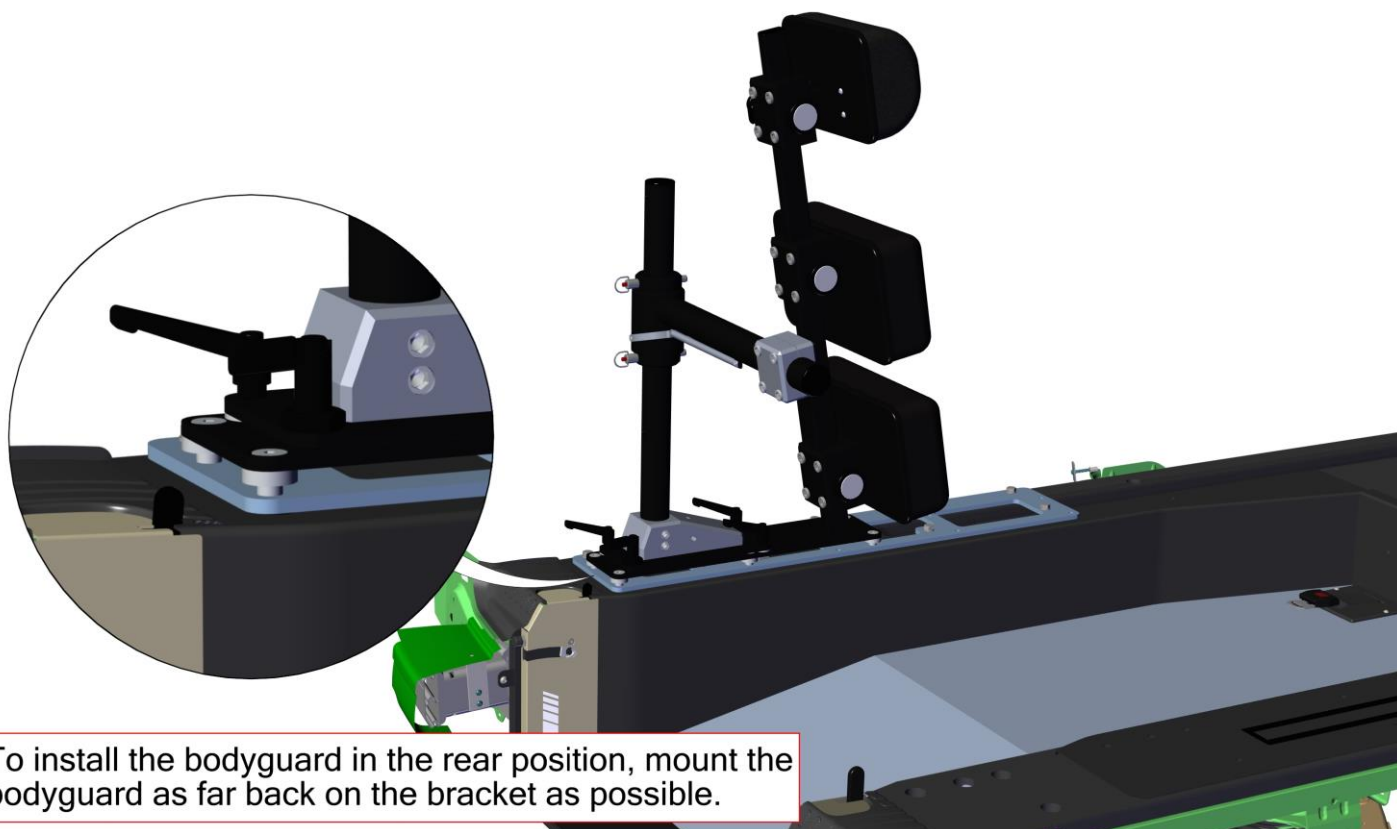
Bodyguard



Bodyguard

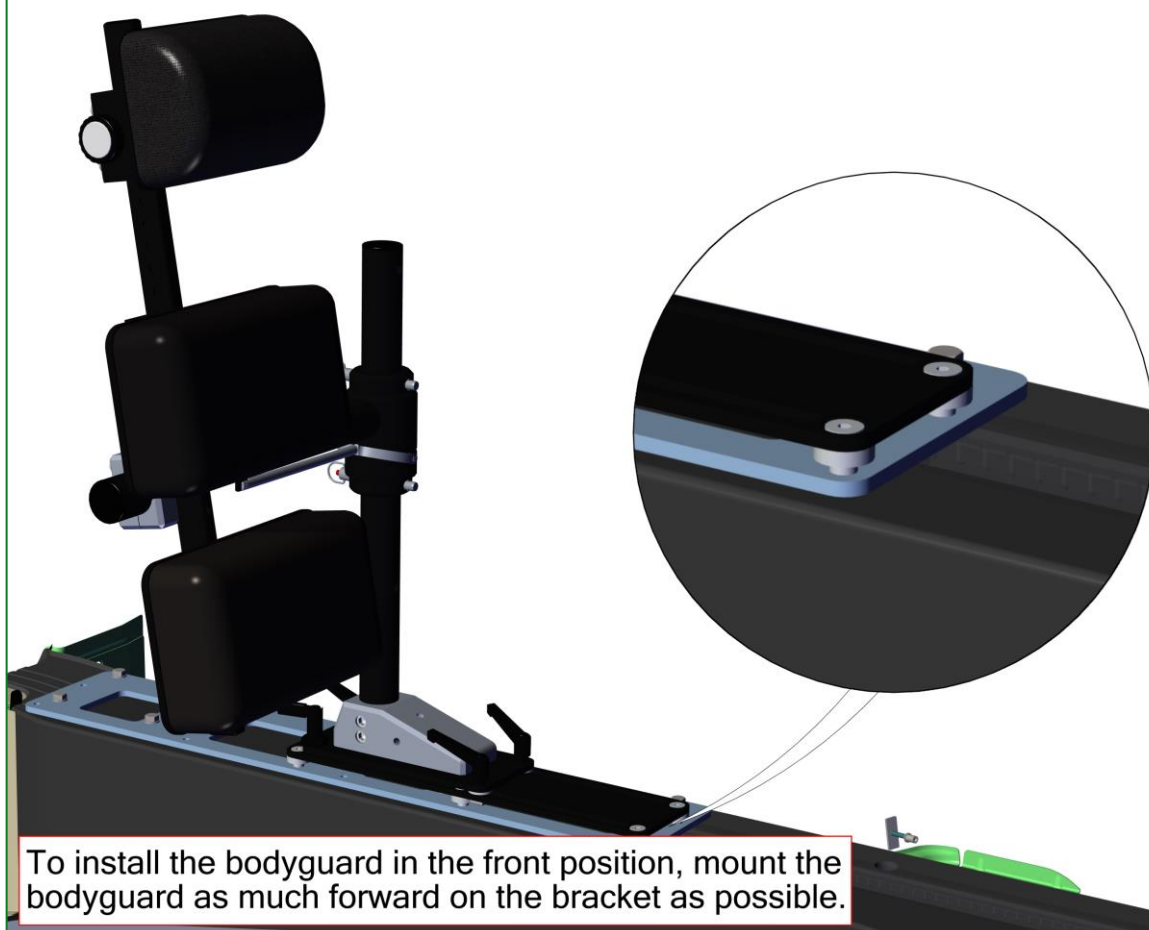


Bodyguard



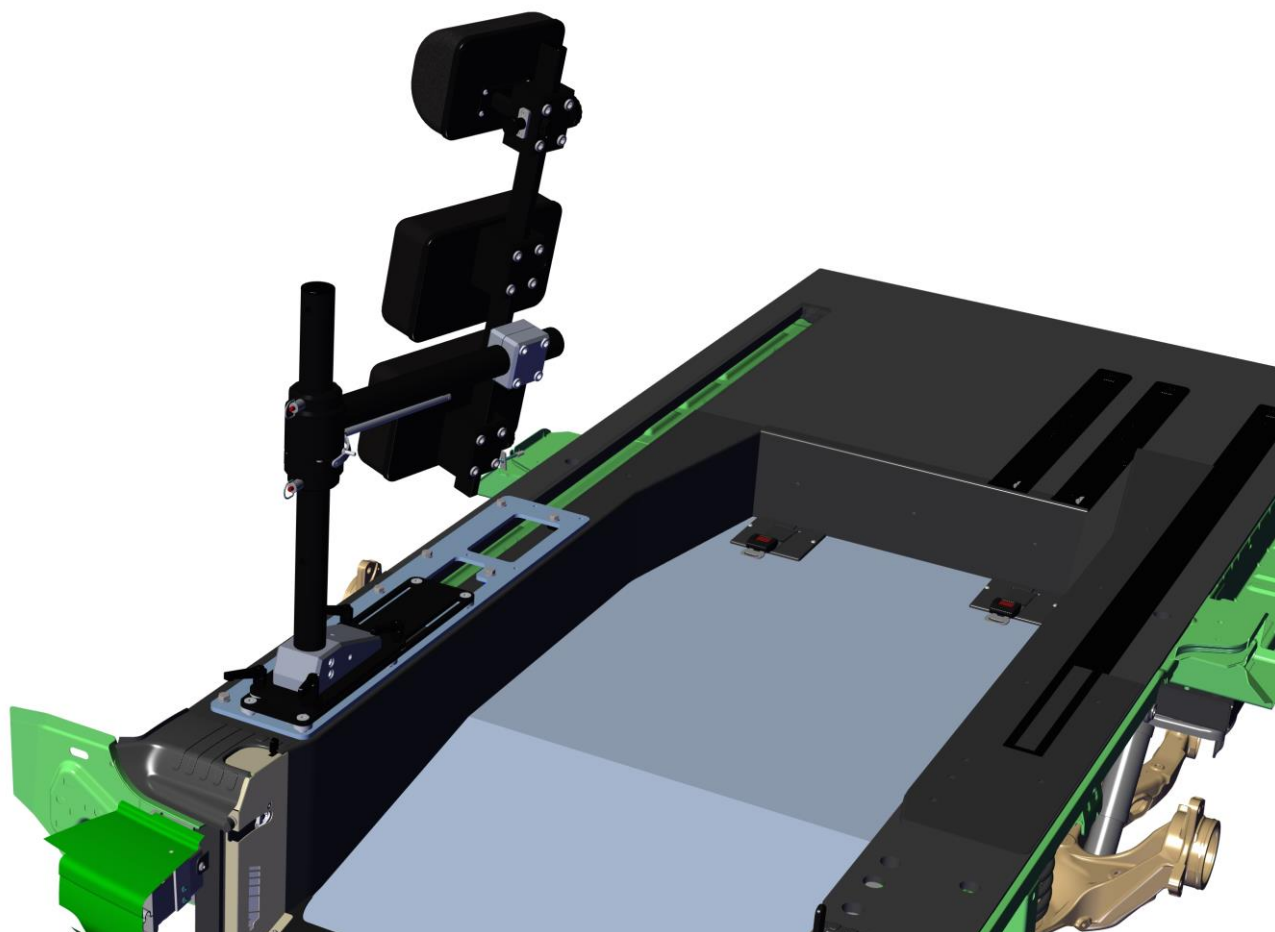
To install the bodyguard in the rear position, mount the bodyguard as far back on the bracket as possible.

Bodyguard

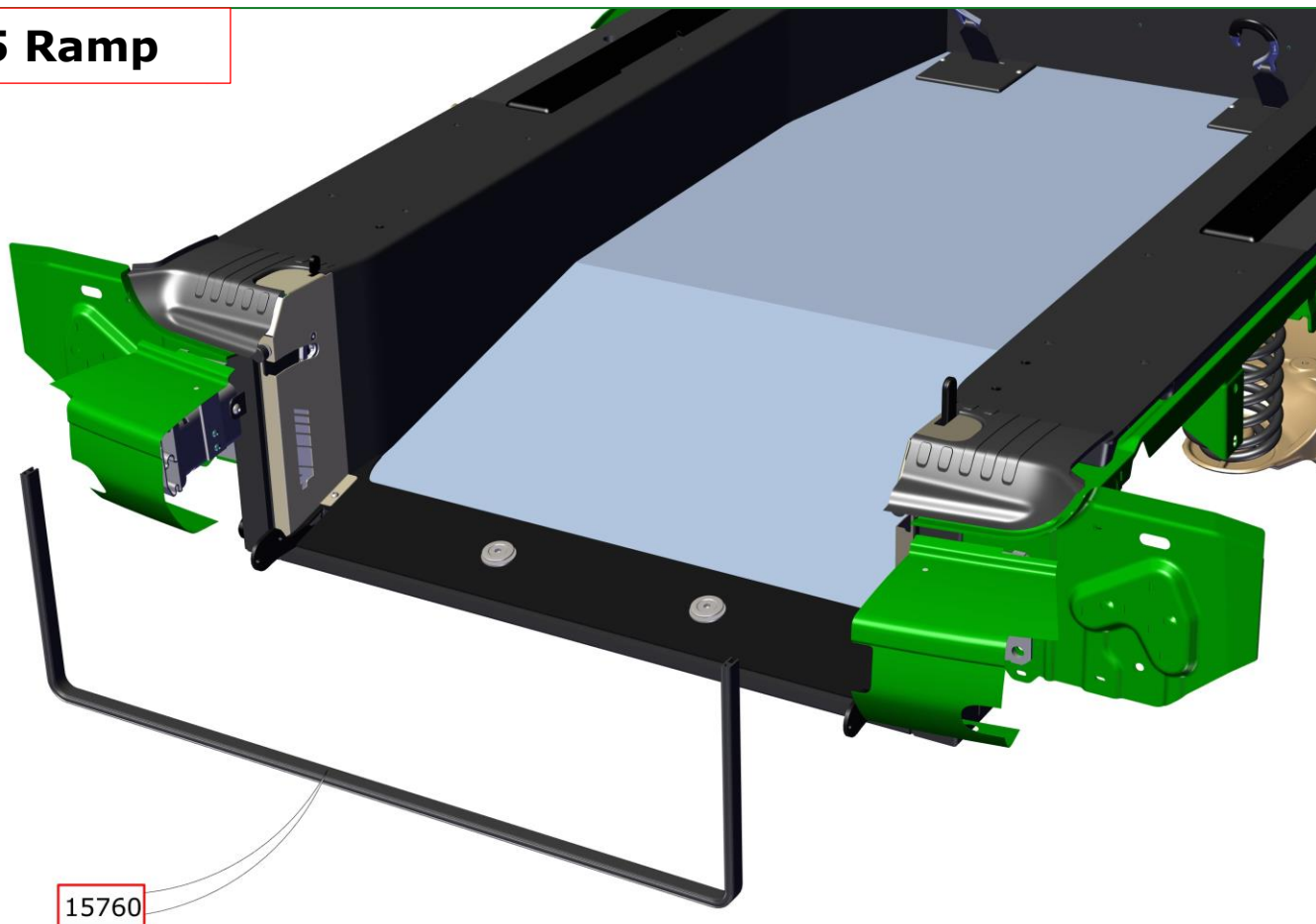


To install the bodyguard in the front position, mount the bodyguard as much forward on the bracket as possible.

Bodyguard

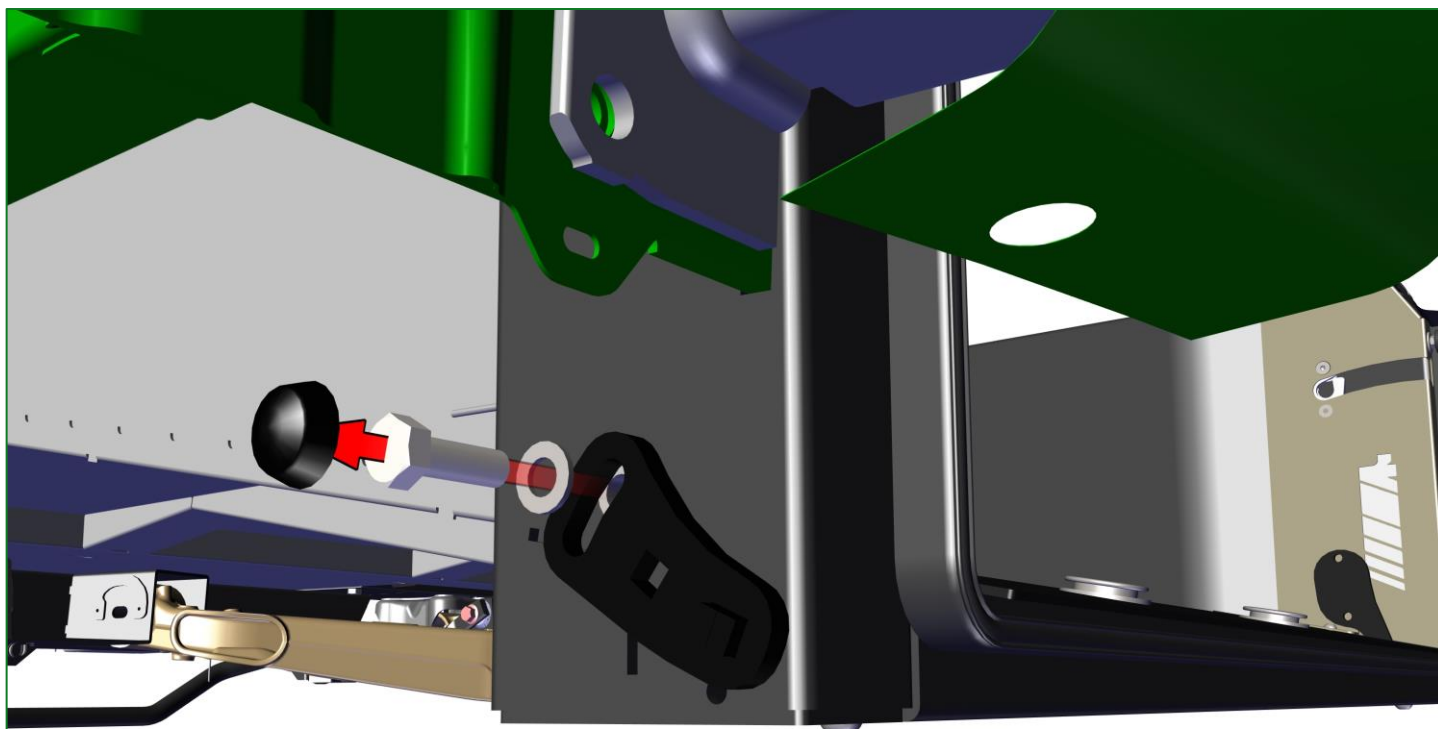


025 Ramp

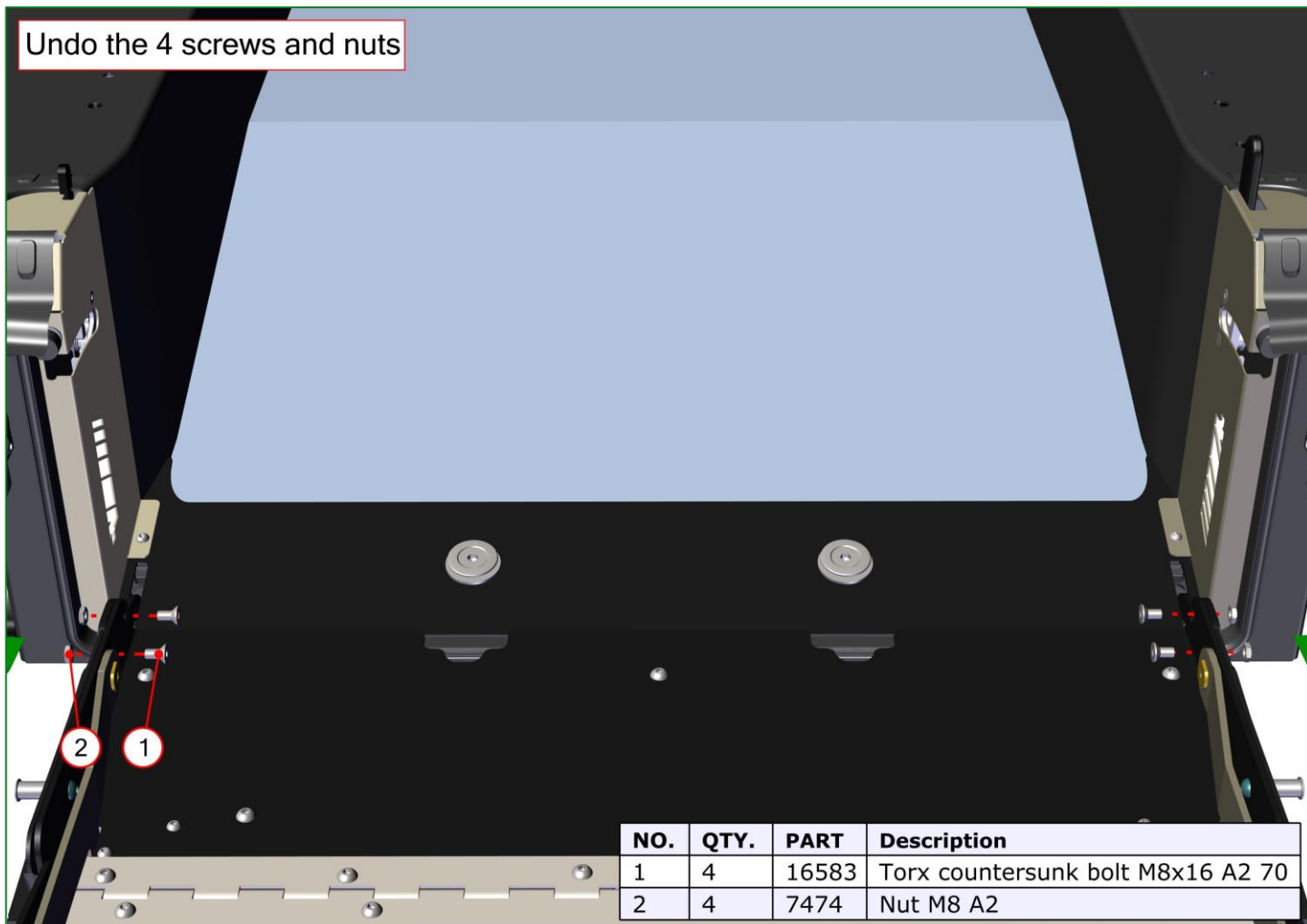


15760

Place the rubber seal profile on the rear beam

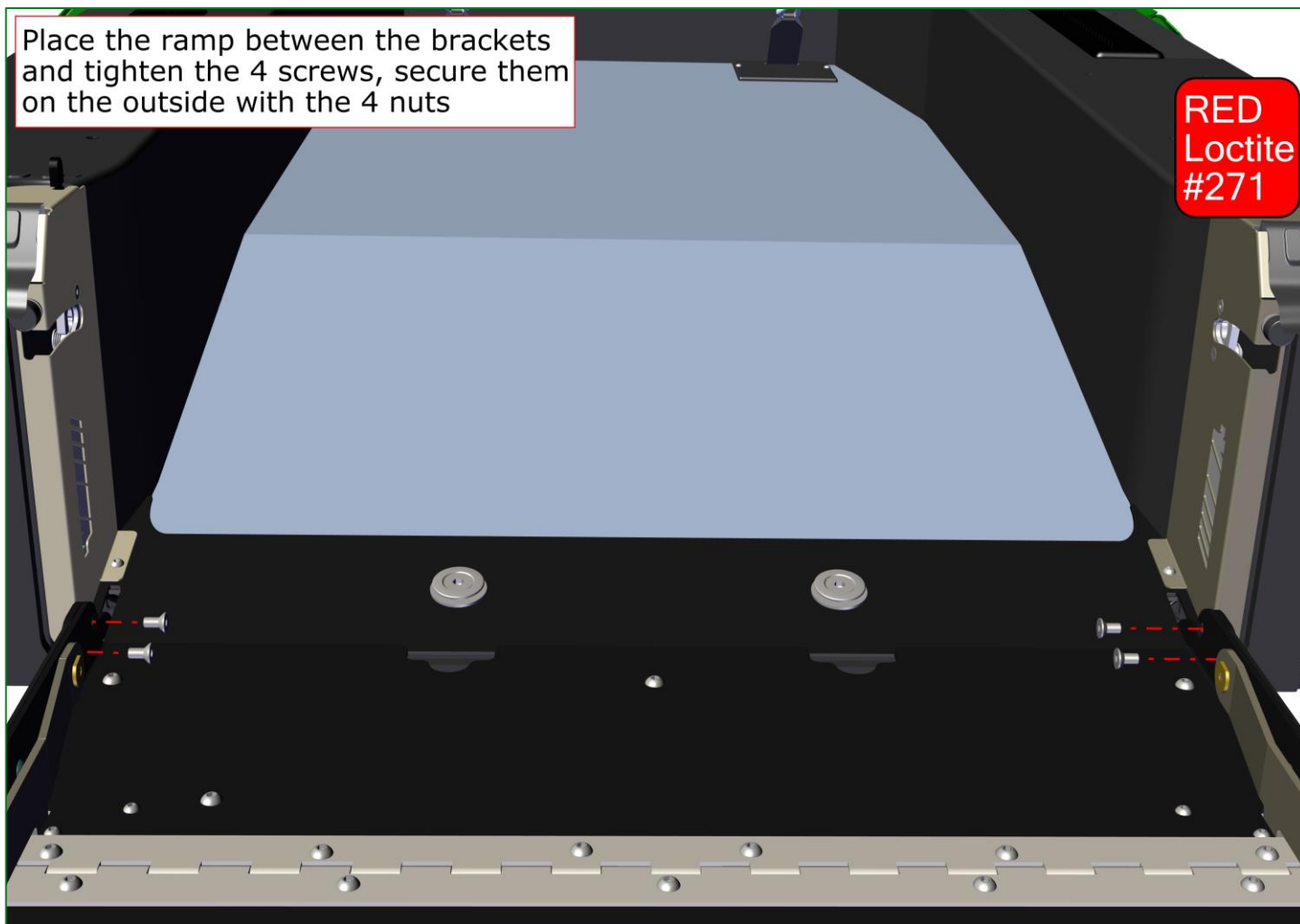


Before installing the ramp, remove these parts.

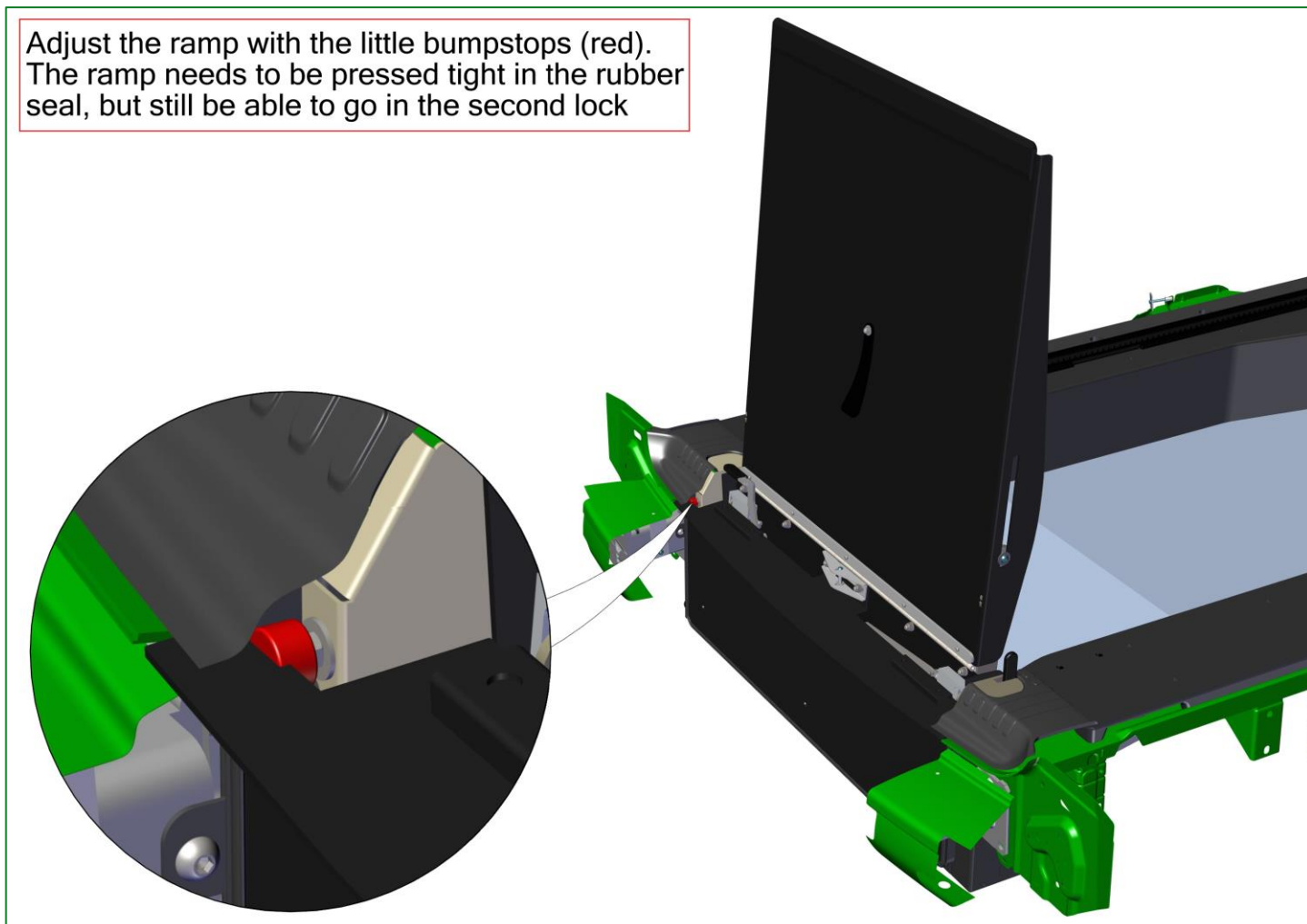


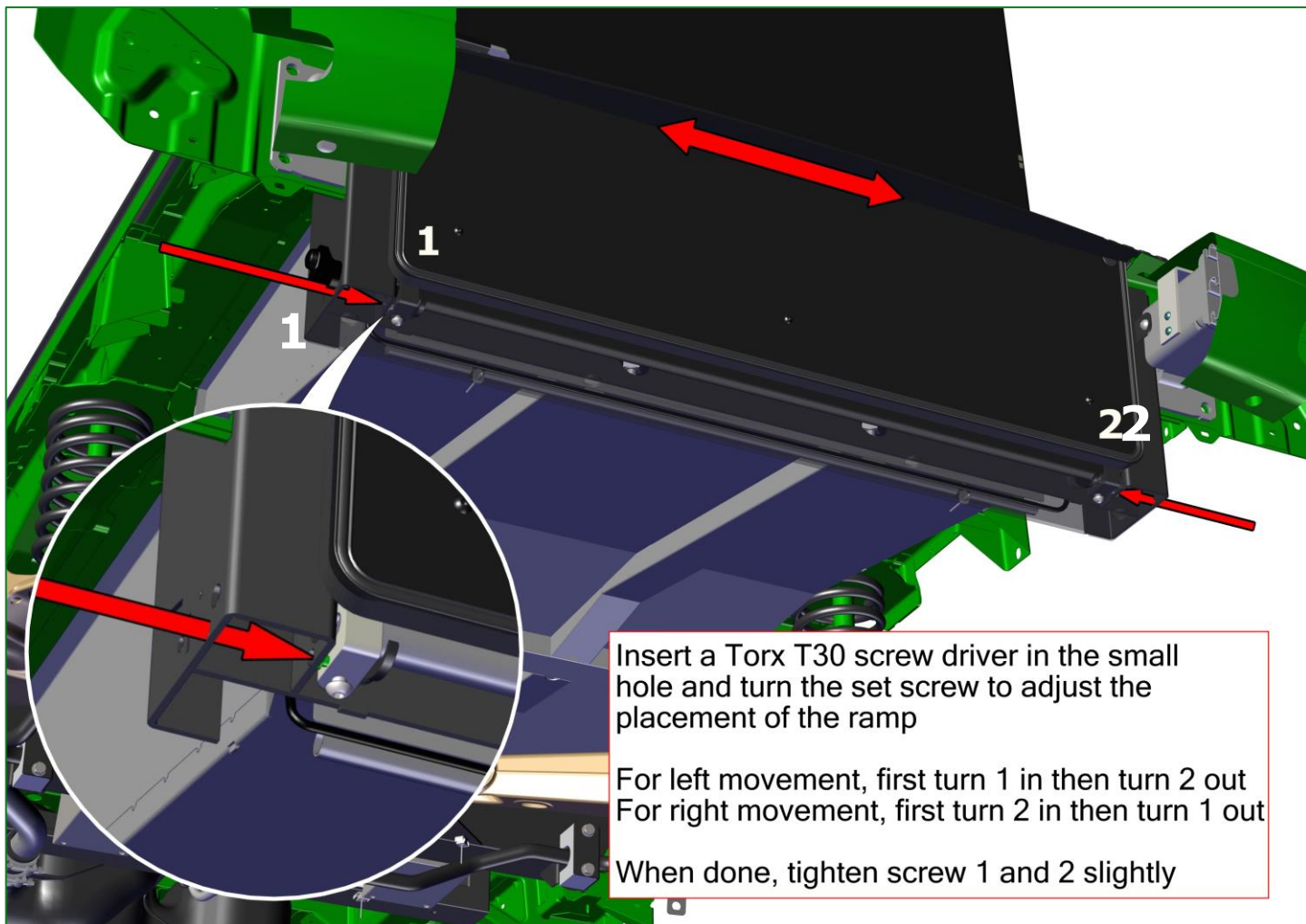
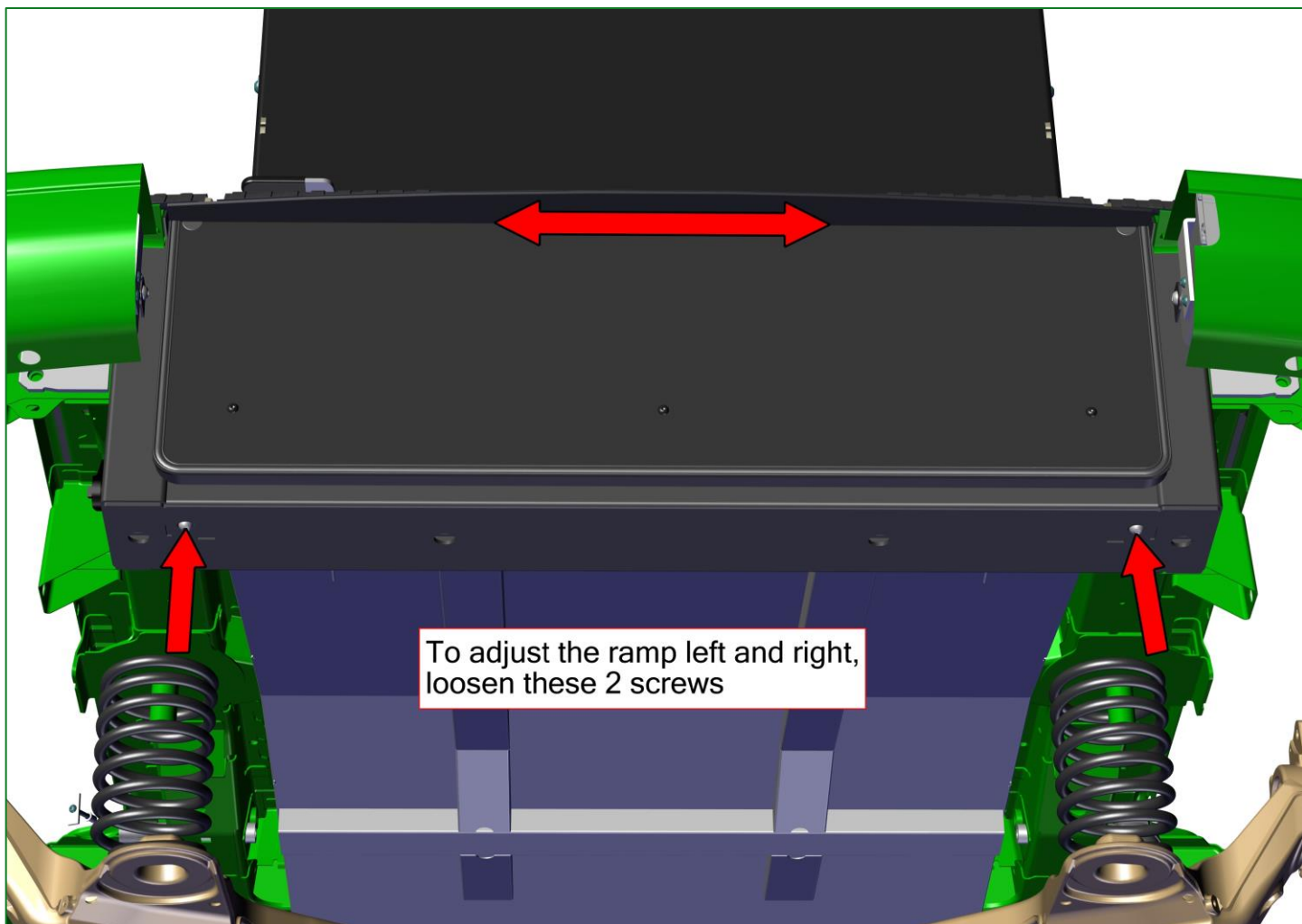
Place the ramp between the brackets and tighten the 4 screws, secure them on the outside with the 4 nuts

RED
Loctite
#271

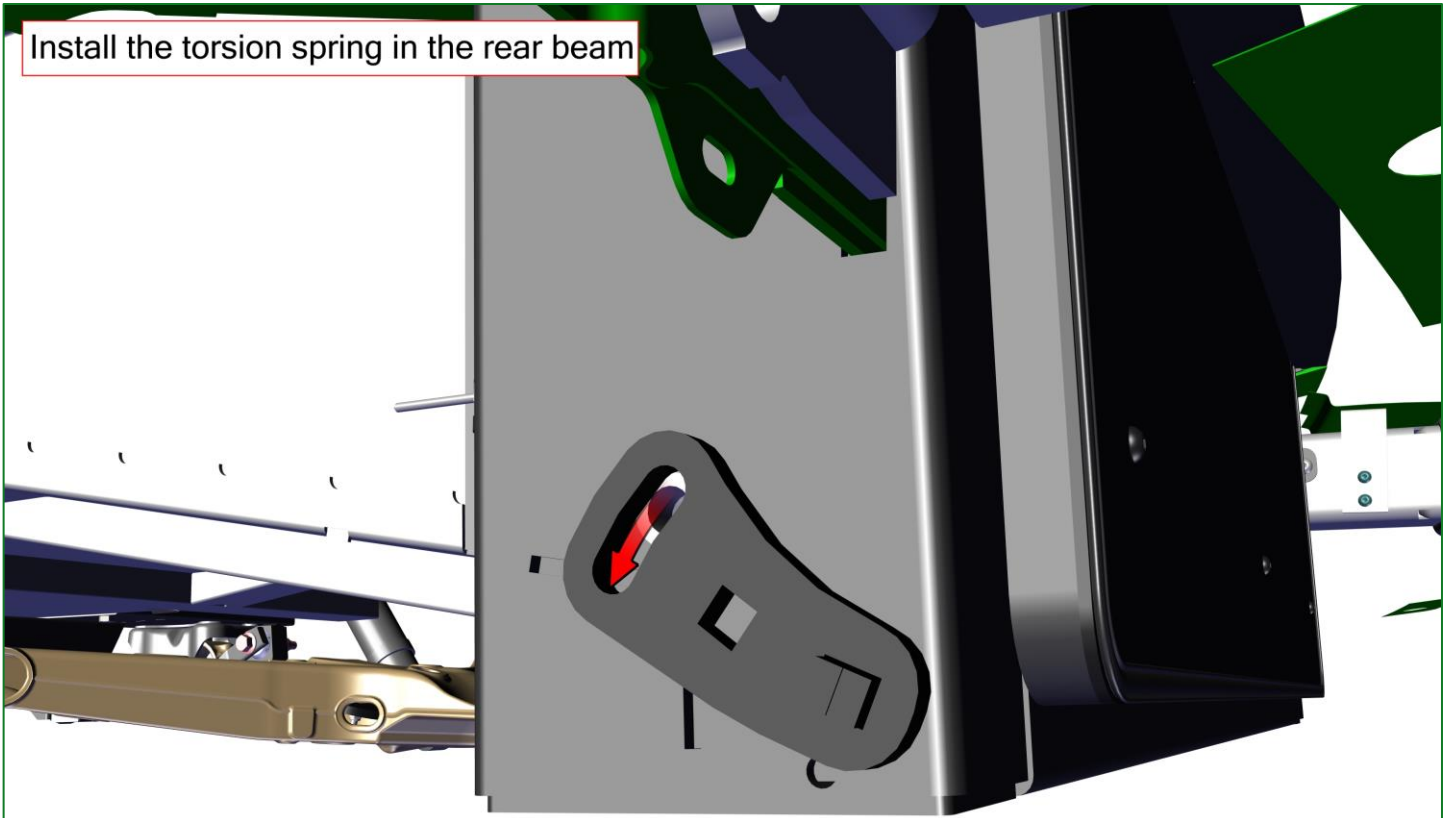


Adjust the ramp with the little bumpstops (red). The ramp needs to be pressed tight in the rubber seal, but still be able to go in the second lock



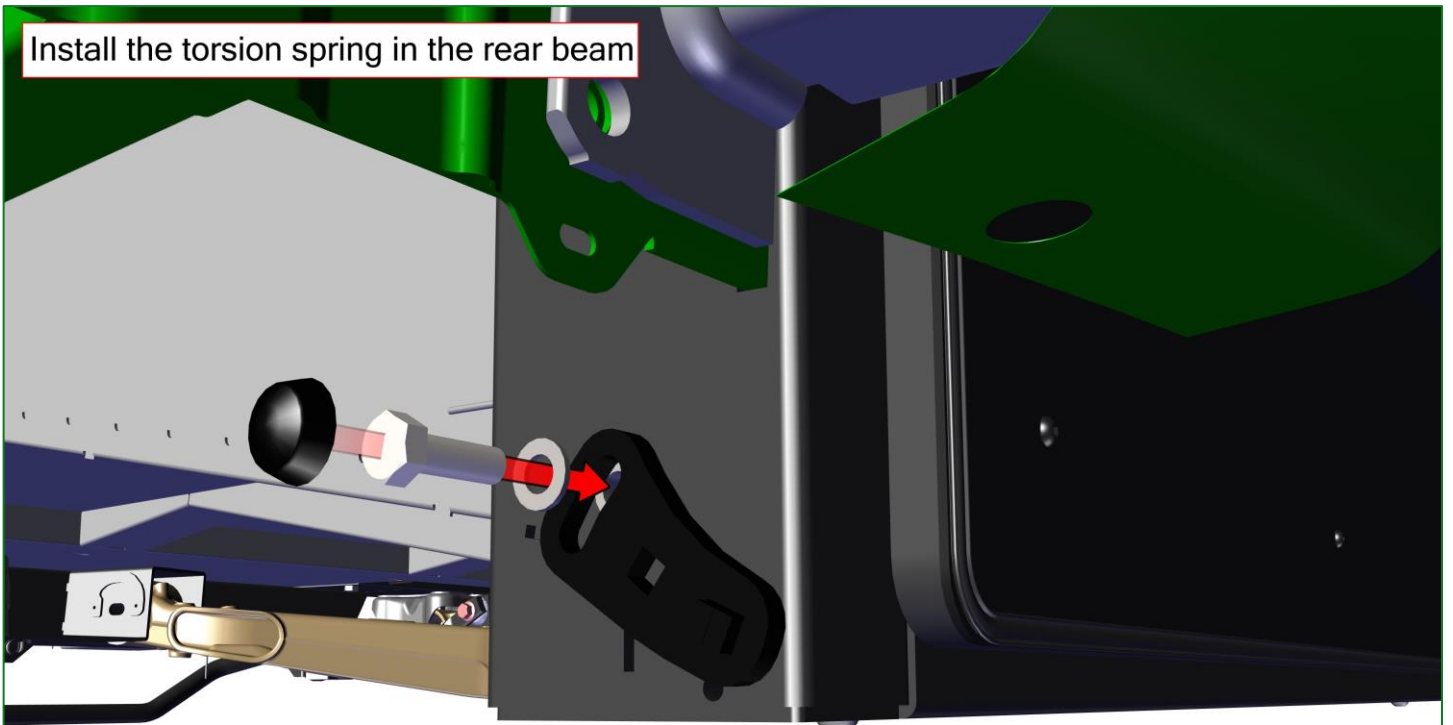


Install the torsion spring in the rear beam



With the ramp in upright position, turn the torsion spring as far counter clockwise as possible. Like shown.

Install the torsion spring in the rear beam



Install the mounting parts as shown.

Install the torsion spring in the rear beam

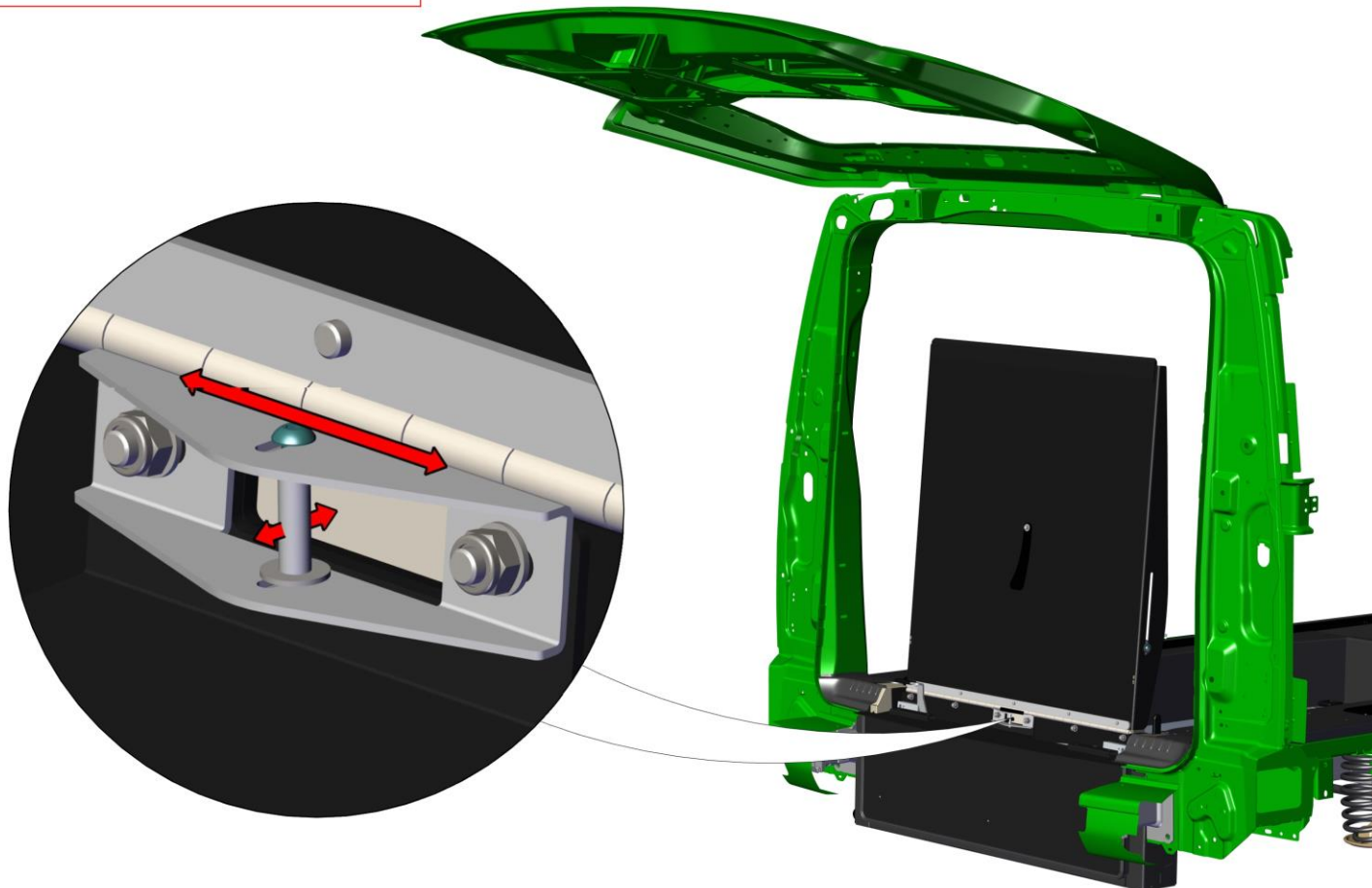


Before installing the ramp, remove these parts.

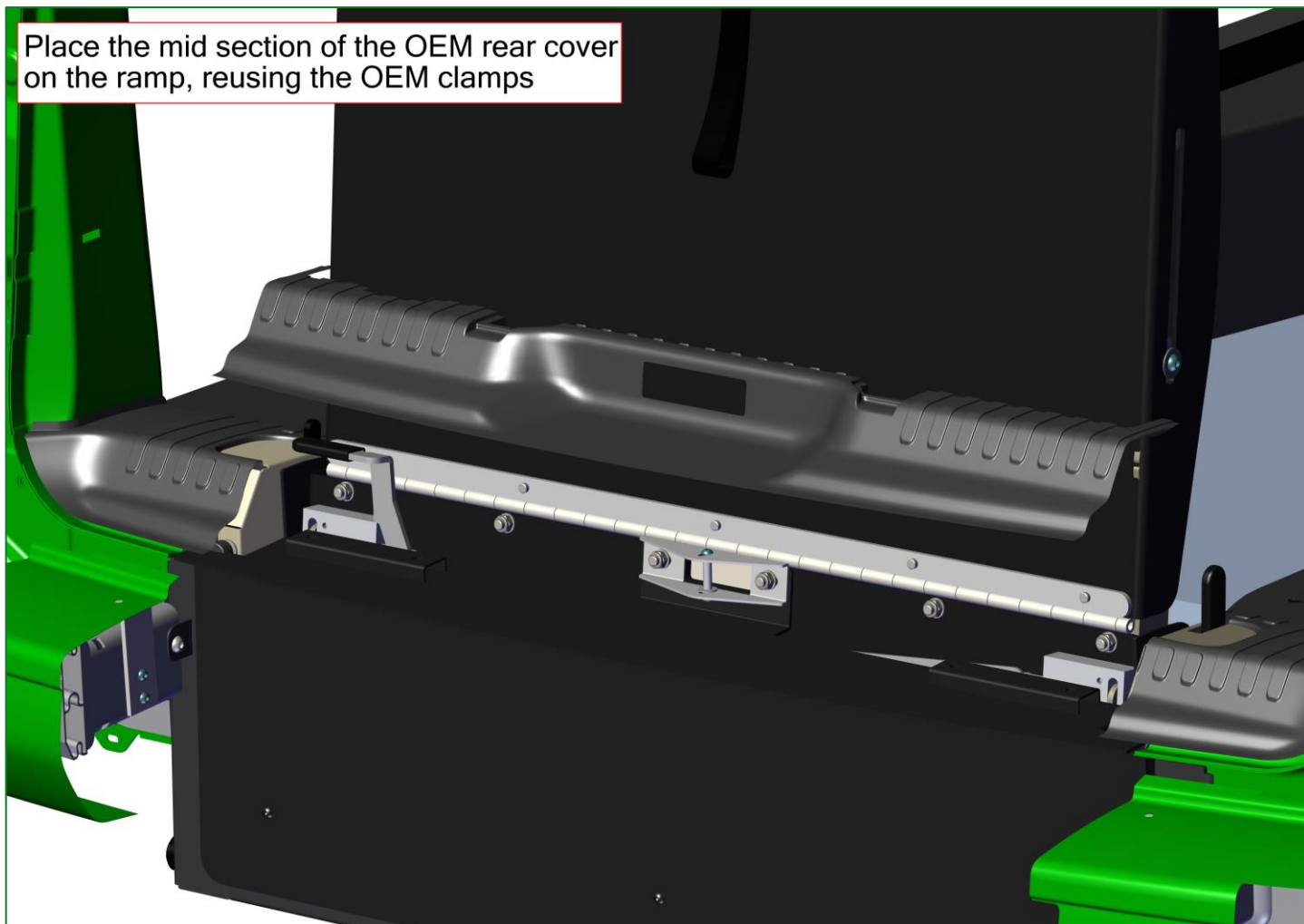
Adjust the tailgate lock catch



Adjust the tailgate lock catch



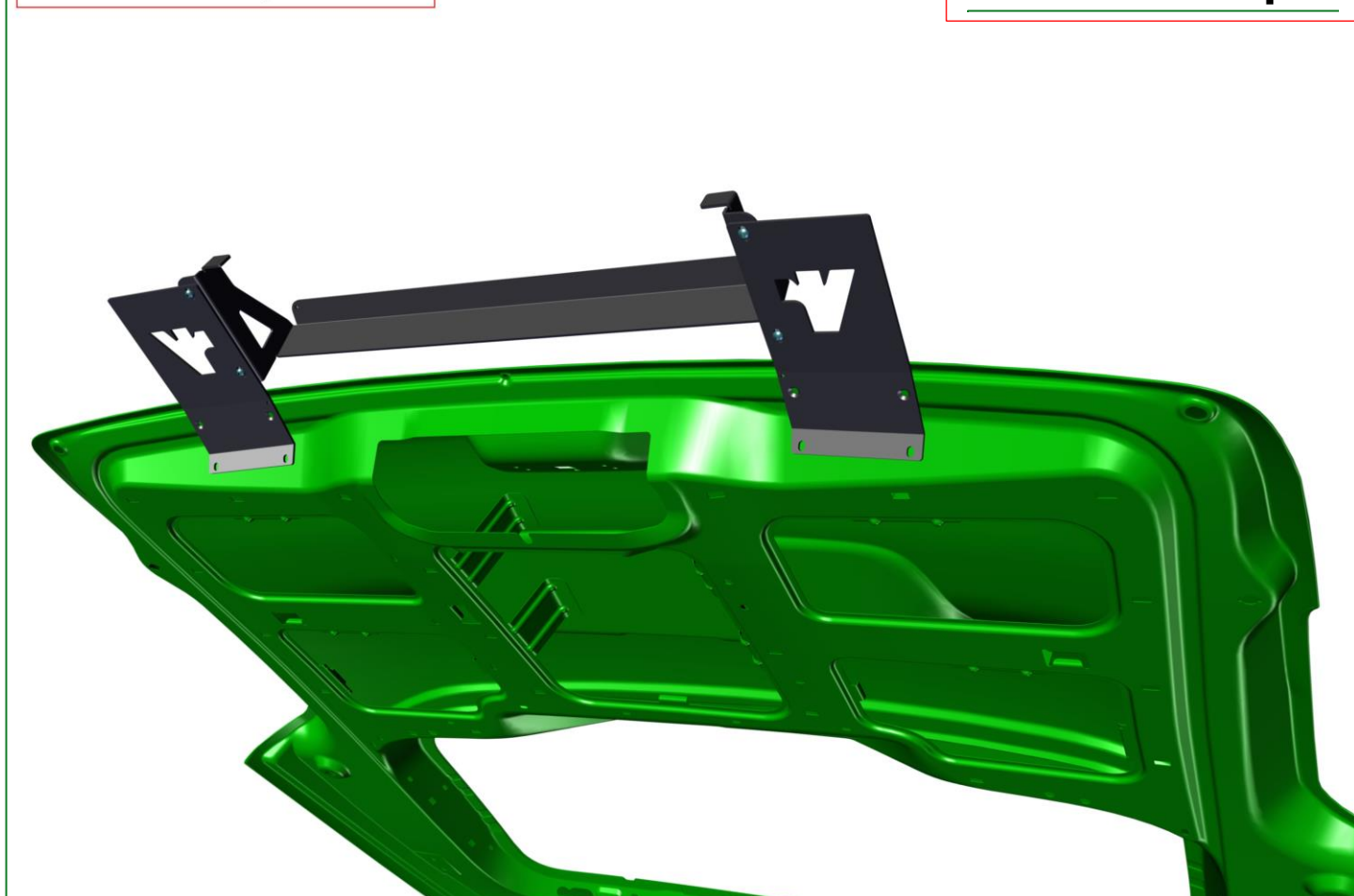
Place the mid section of the OEM rear cover on the ramp, reusing the OEM clamps



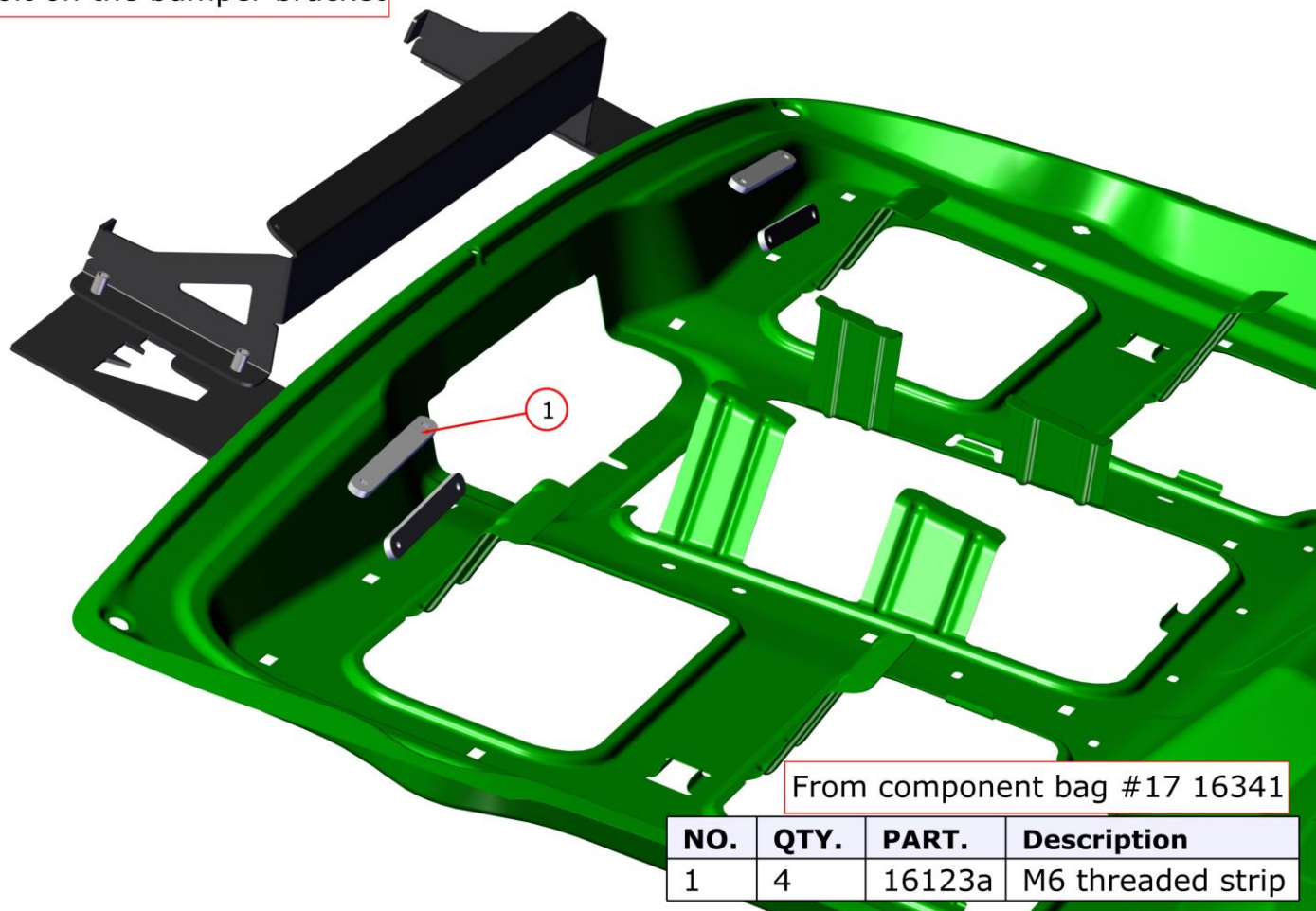


Bolt on the bumper bracket

026 Mid-bumper



Bolt on the bumper bracket



Bolt on the bumper bracket



Bolt on the bumper bracket

BLUE
Loctite
#241

2

1

From component bag #17 16341

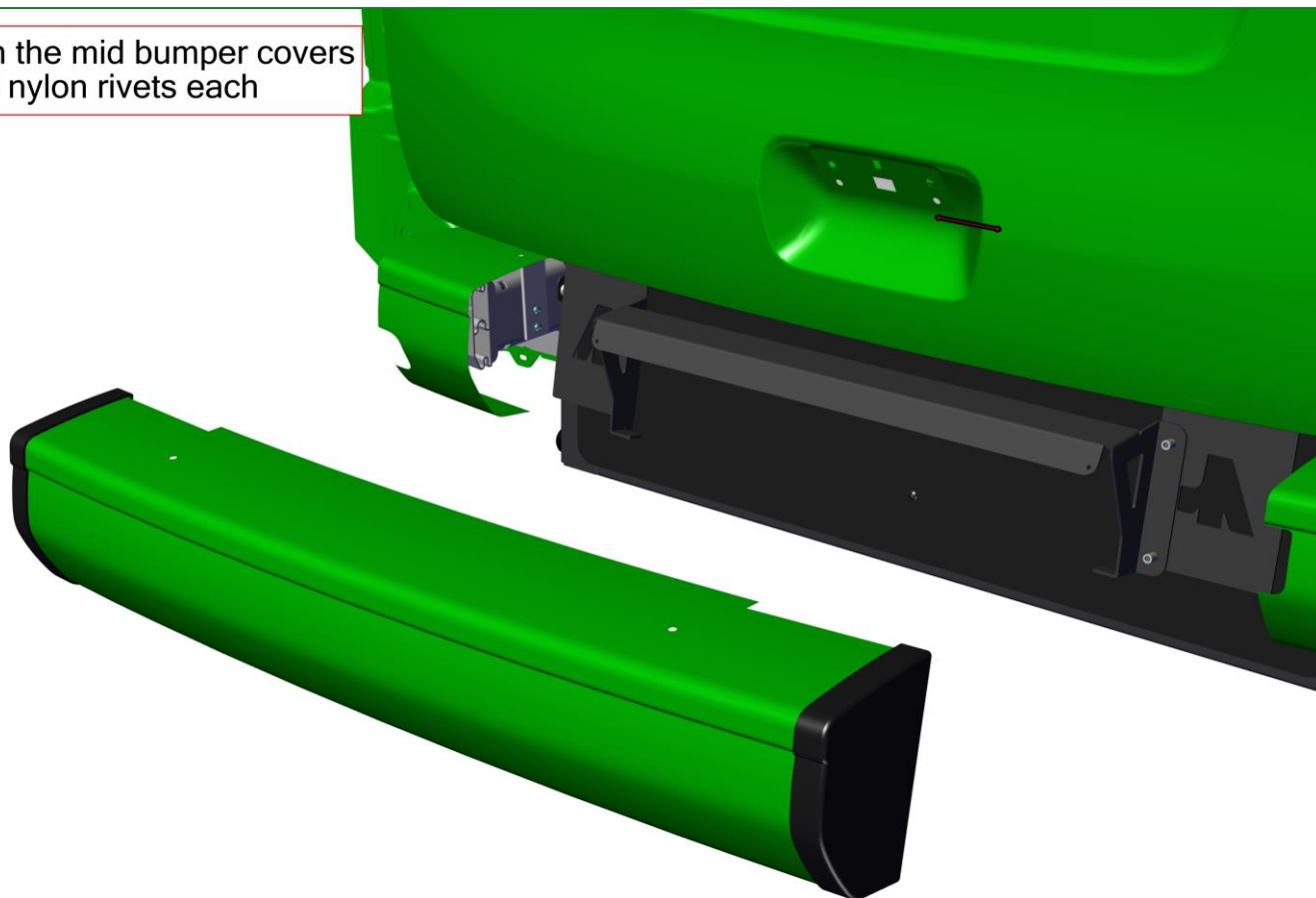
| NO. | QTY. | PART. | Description |
|-----|------|-------|-------------------------------------|
| 1 | 4 | 7641 | Socket flange head torx M6x16 A2-70 |
| 2 | 4 | 4652 | Socket csk head M6x12 8.8 |

Bolt on the bumper bracket

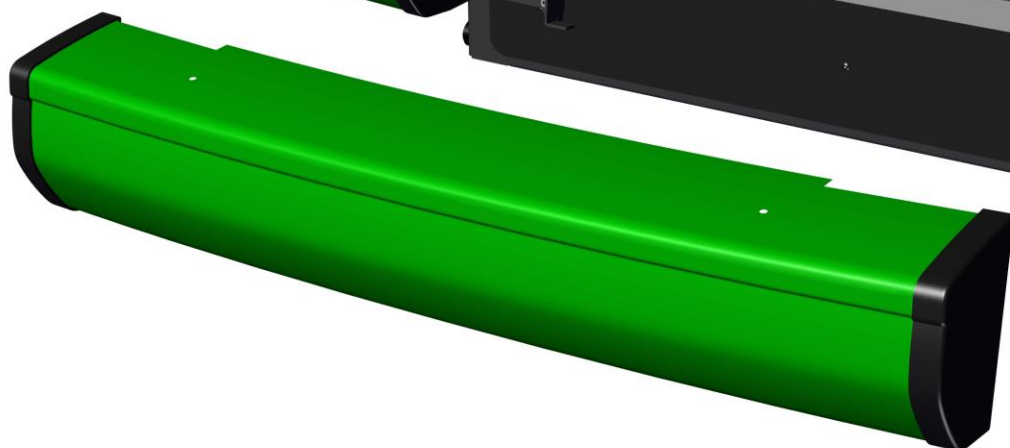
Bumper middle part



Attach the mid bumper covers with 5 nylon rivets each



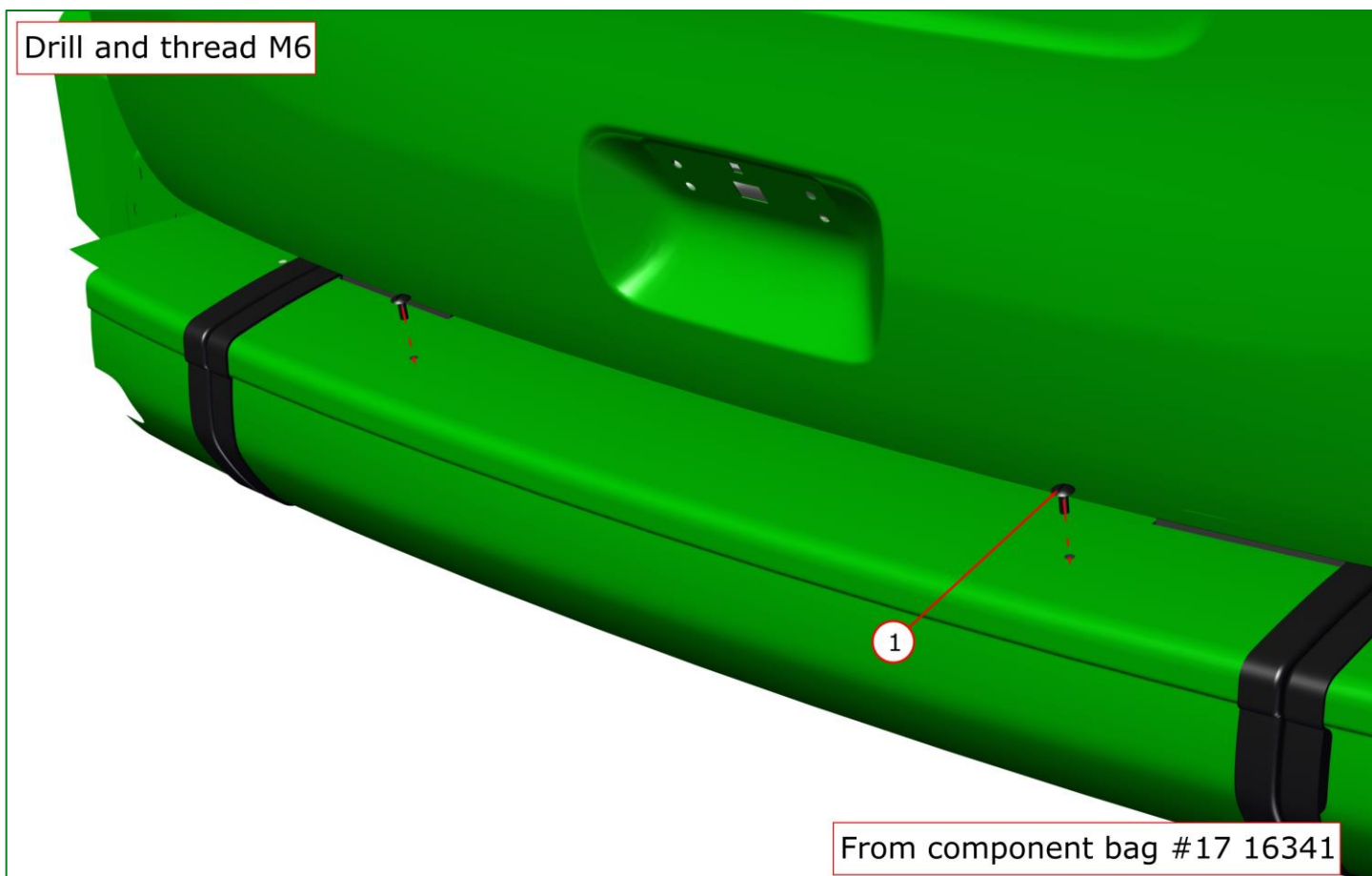
Place the outer bumper covers loose on the corner pieces



Use 2 spacers (3-4 mm thick) between the inner and outer covers to center the mid bumper



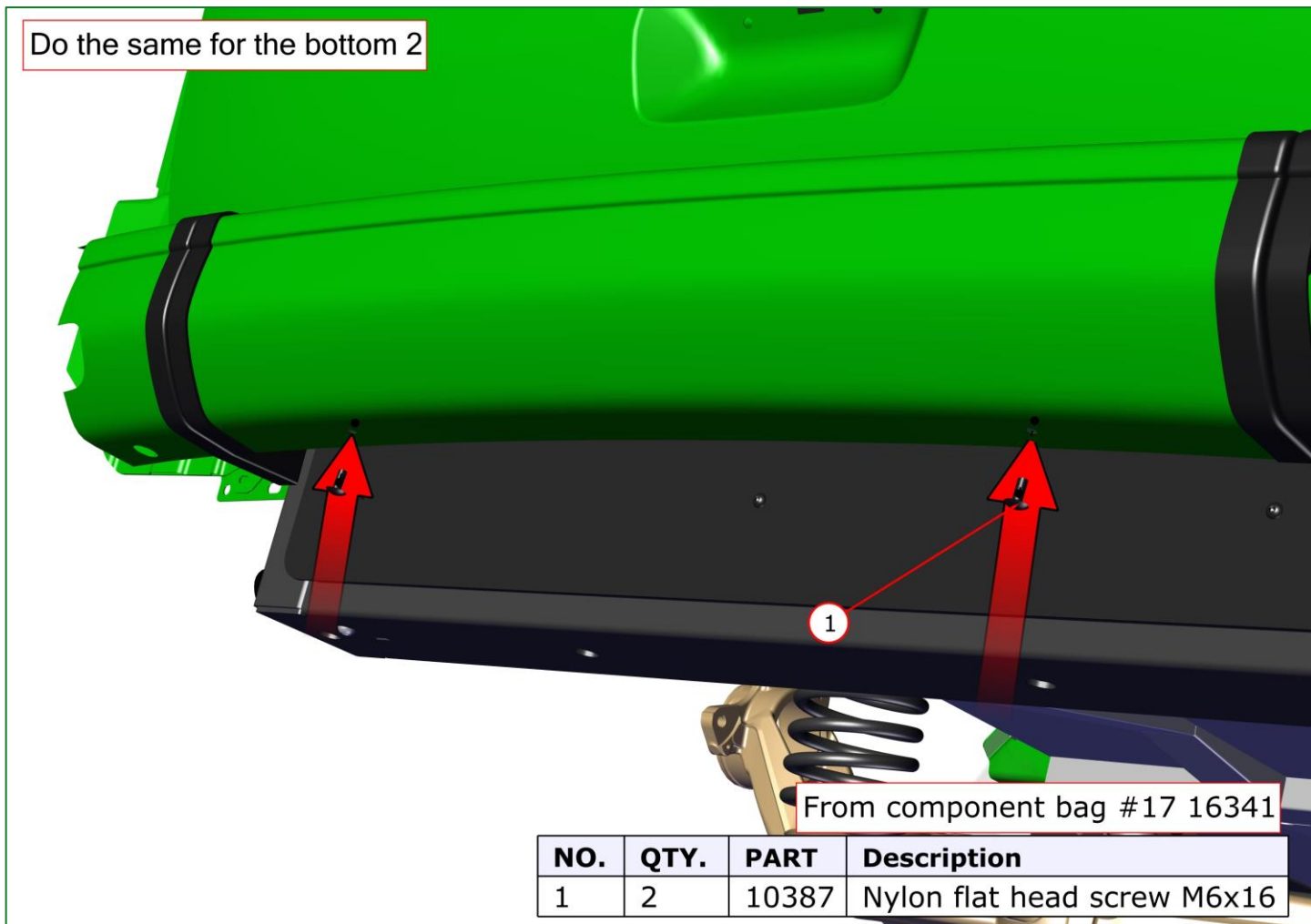
Drill and thread M6



From component bag #17 16341

| NO. | QTY. | PART. | Description |
|-----|------|-------|-----------------------------|
| 1 | 2 | 10387 | Nylon flat head screw M6x16 |

Do the same for the bottom 2



From component bag #17 16341

| NO. | QTY. | PART | Description |
|-----|------|-------|-----------------------------|
| 1 | 2 | 10387 | Nylon flat head screw M6x16 |

With the spacers still in place, fasten the outer bumper covers with 5 nylon rivets each, then drill and thread M6 to secure the corner pieces



From component bag #17 16341

| NO. | QTY. | PART. | Description |
|-----|------|-------|-----------------------------|
| 1 | 2 | 10387 | Nylon flat head screw M6x16 |

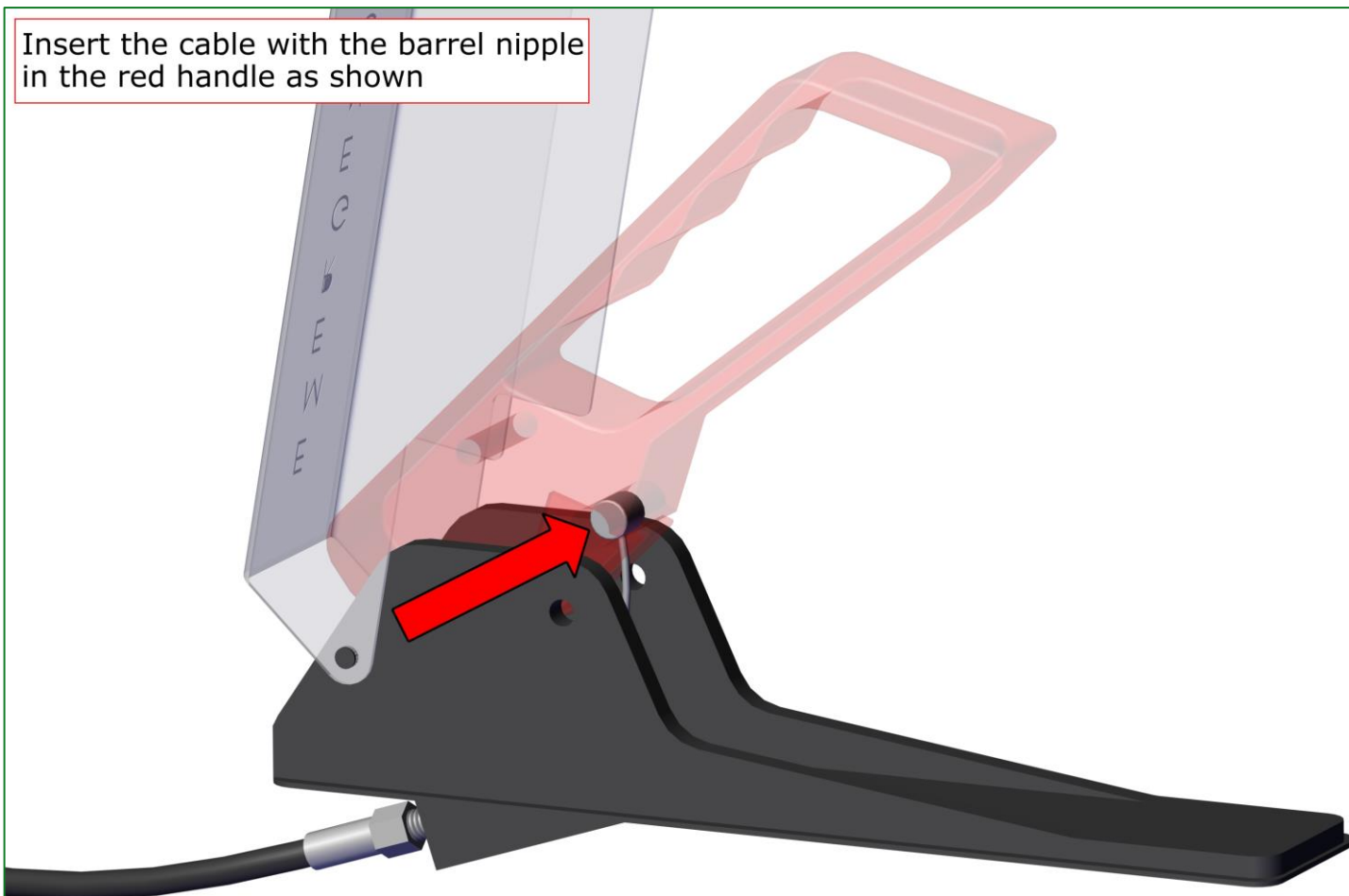
027 Emergency exit handle



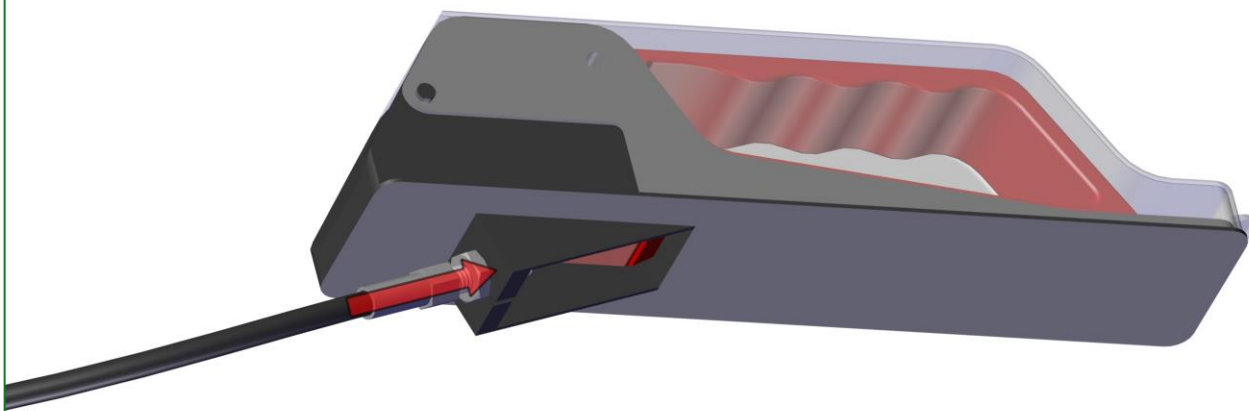
Pull out the inner cable for at least 700mm,
then cut the outer cable at 1900mm



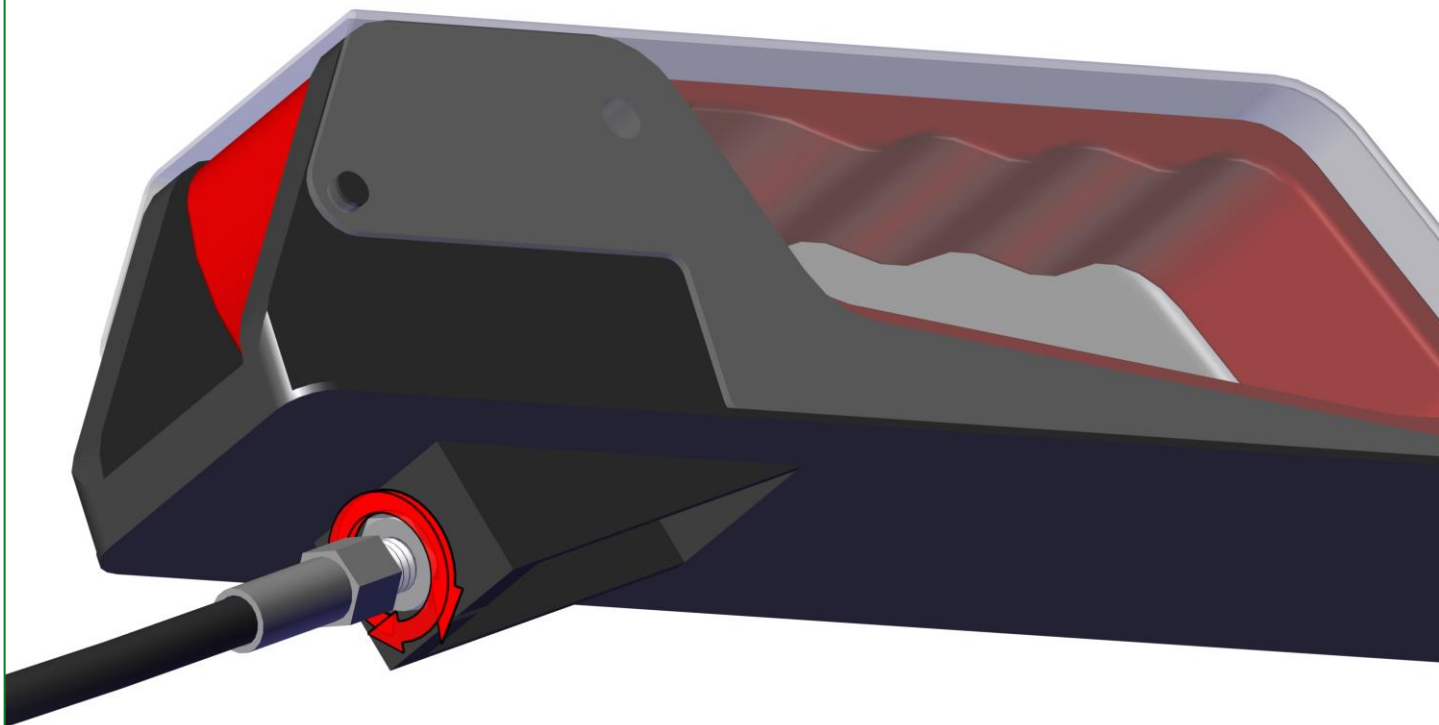
Insert the cable with the barrel nipple
in the red handle as shown



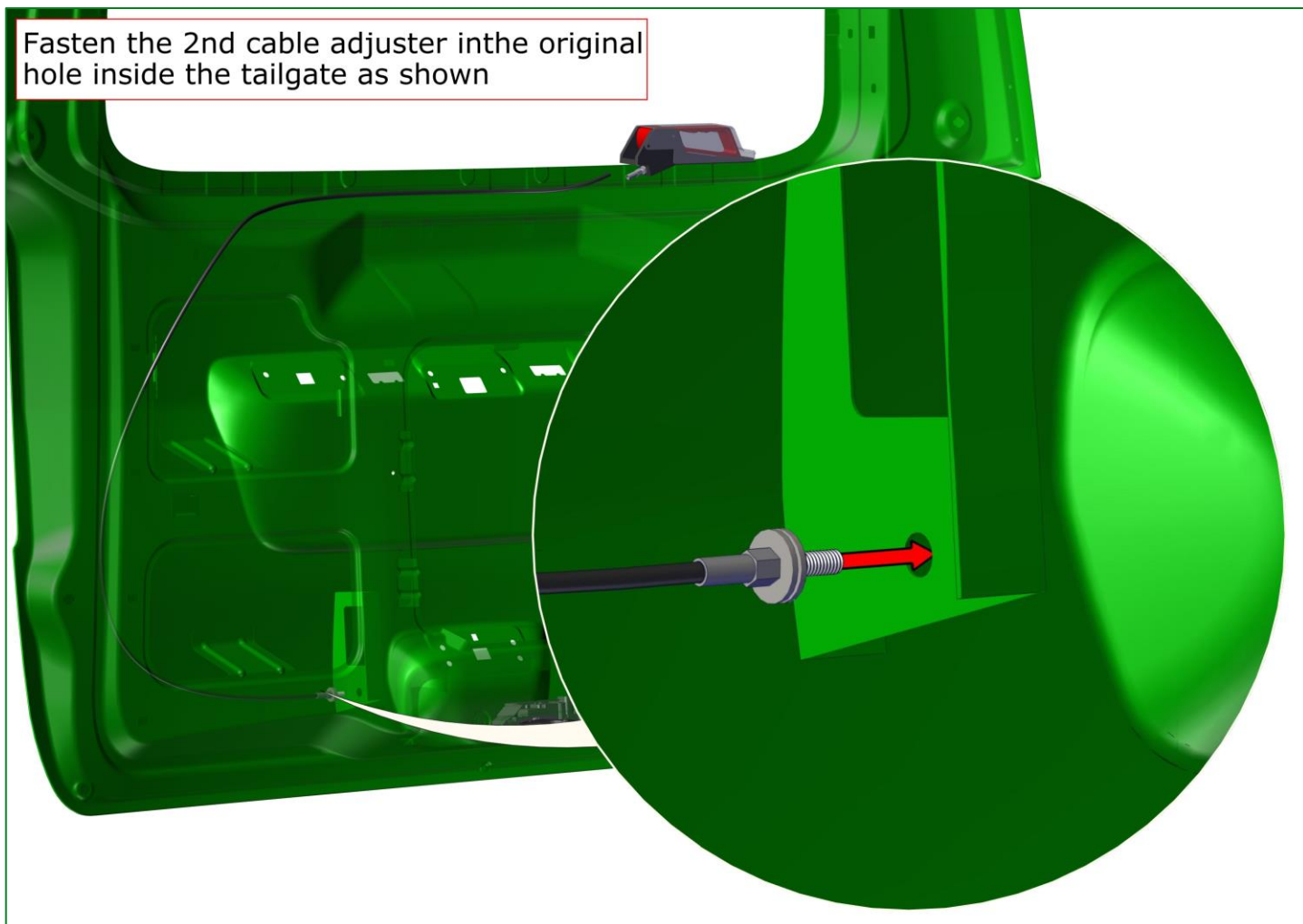
Screw the cable adjustein the black housing



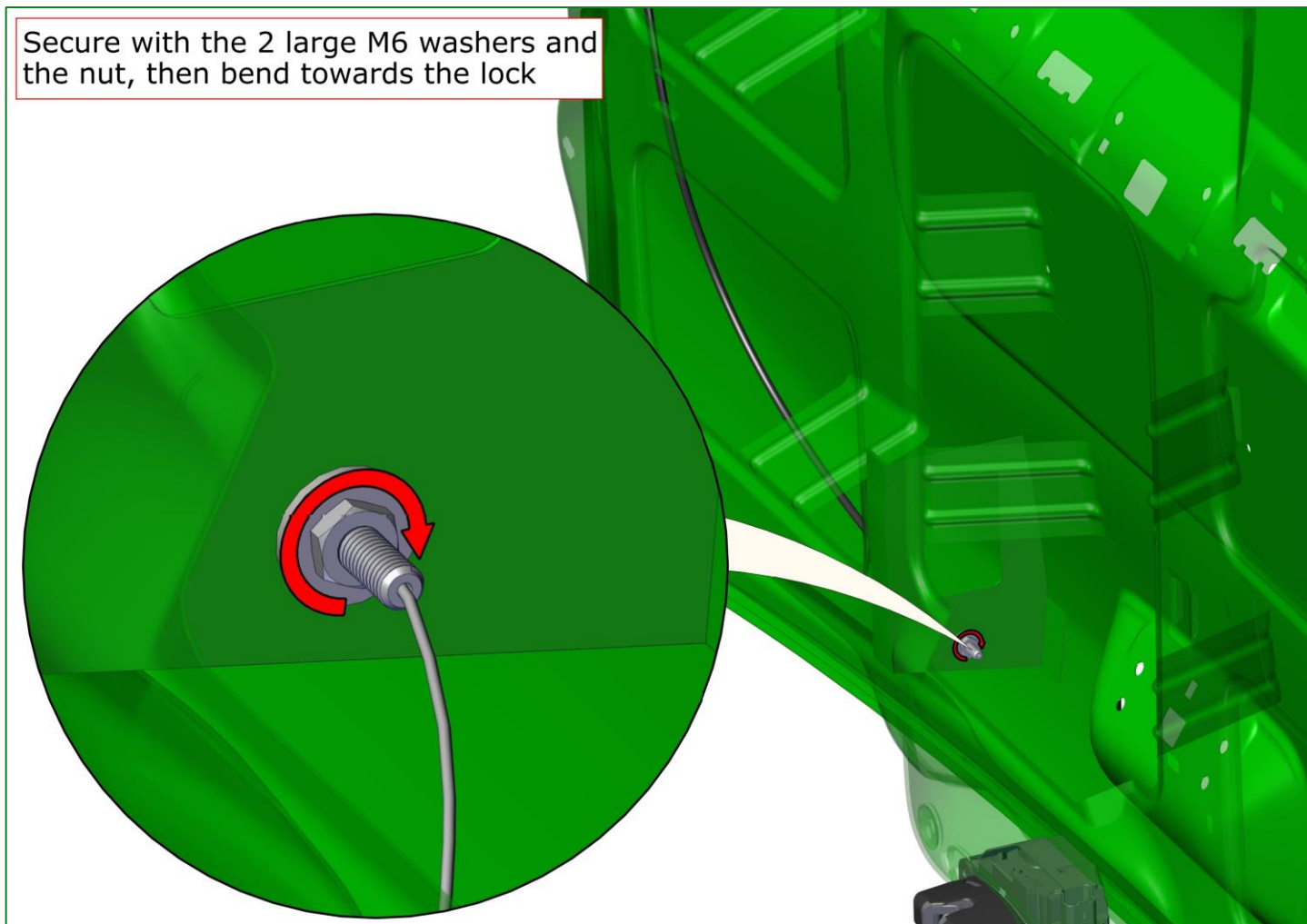
Secure with the nut



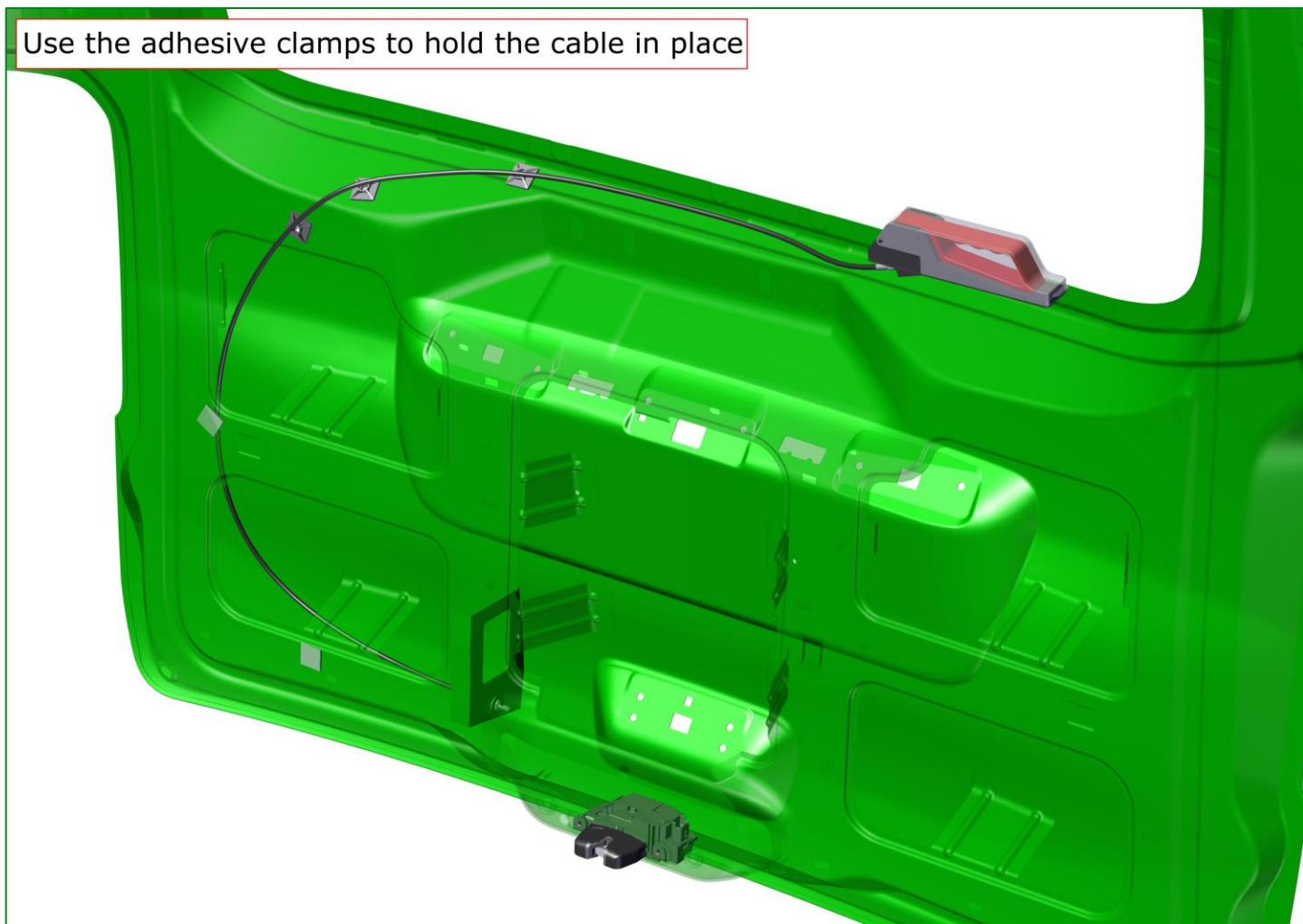
Fasten the 2nd cable adjuster in the original hole inside the tailgate as shown



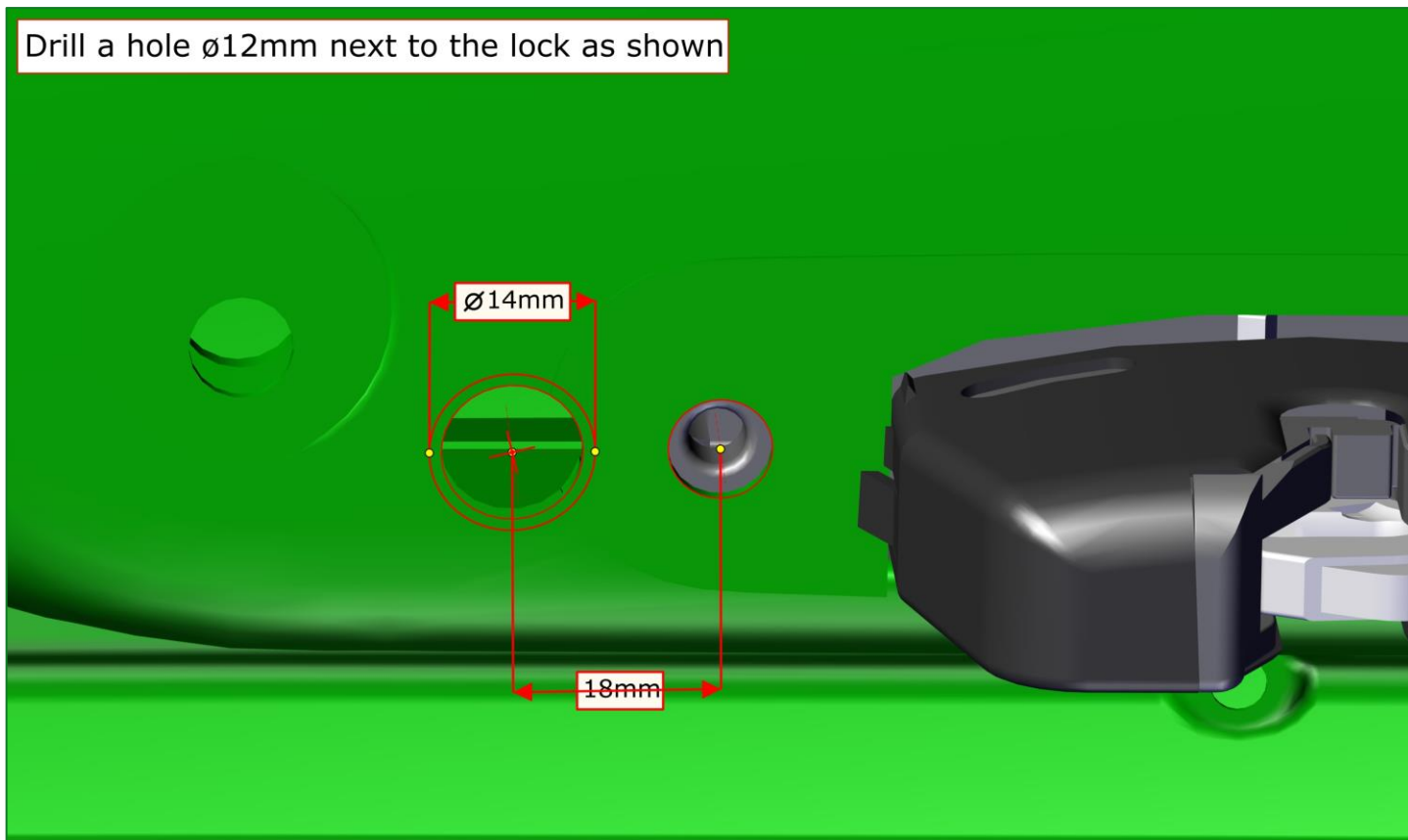
Secure with the 2 large M6 washers and the nut, then bend towards the lock



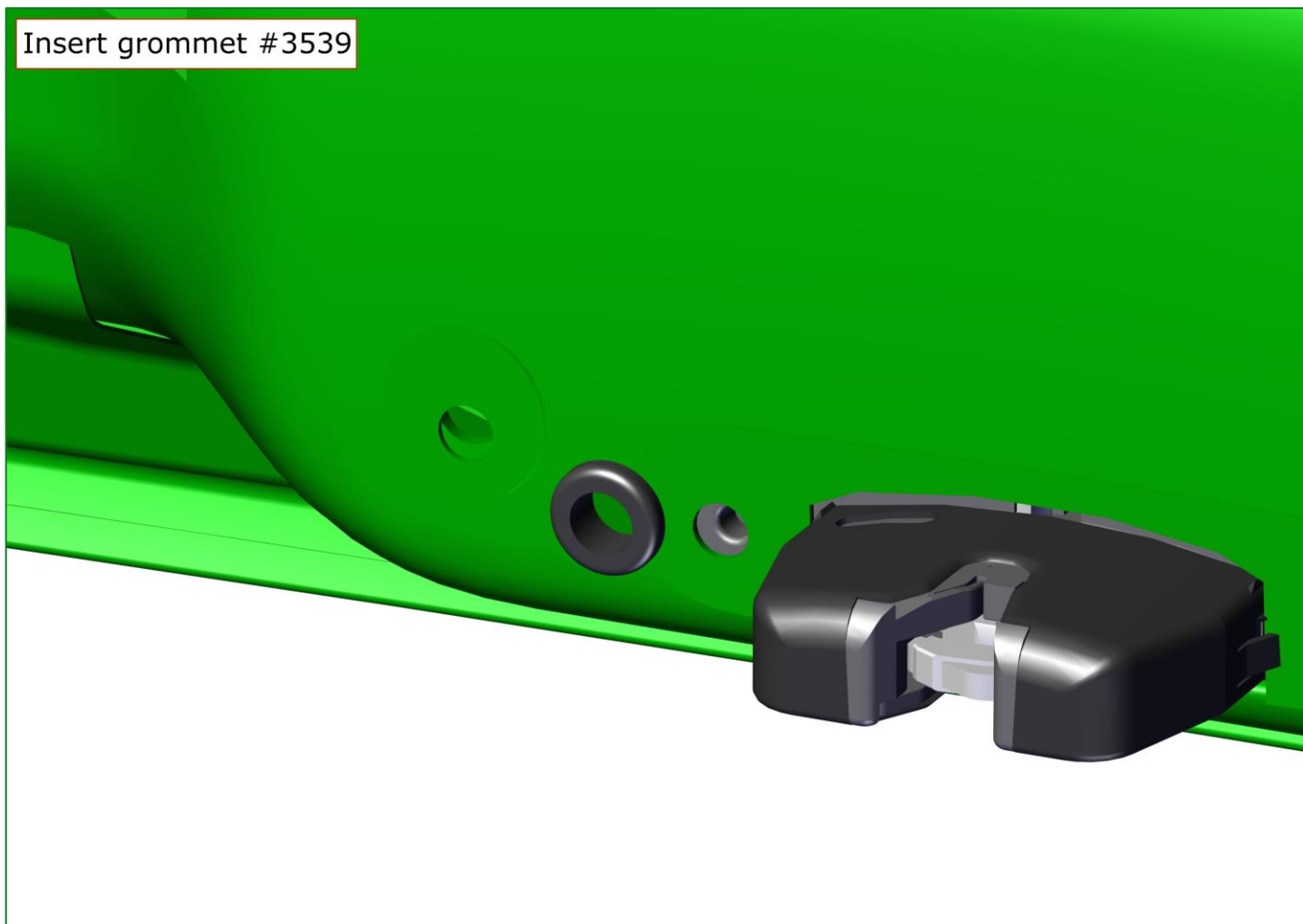
Use the adhesive clamps to hold the cable in place



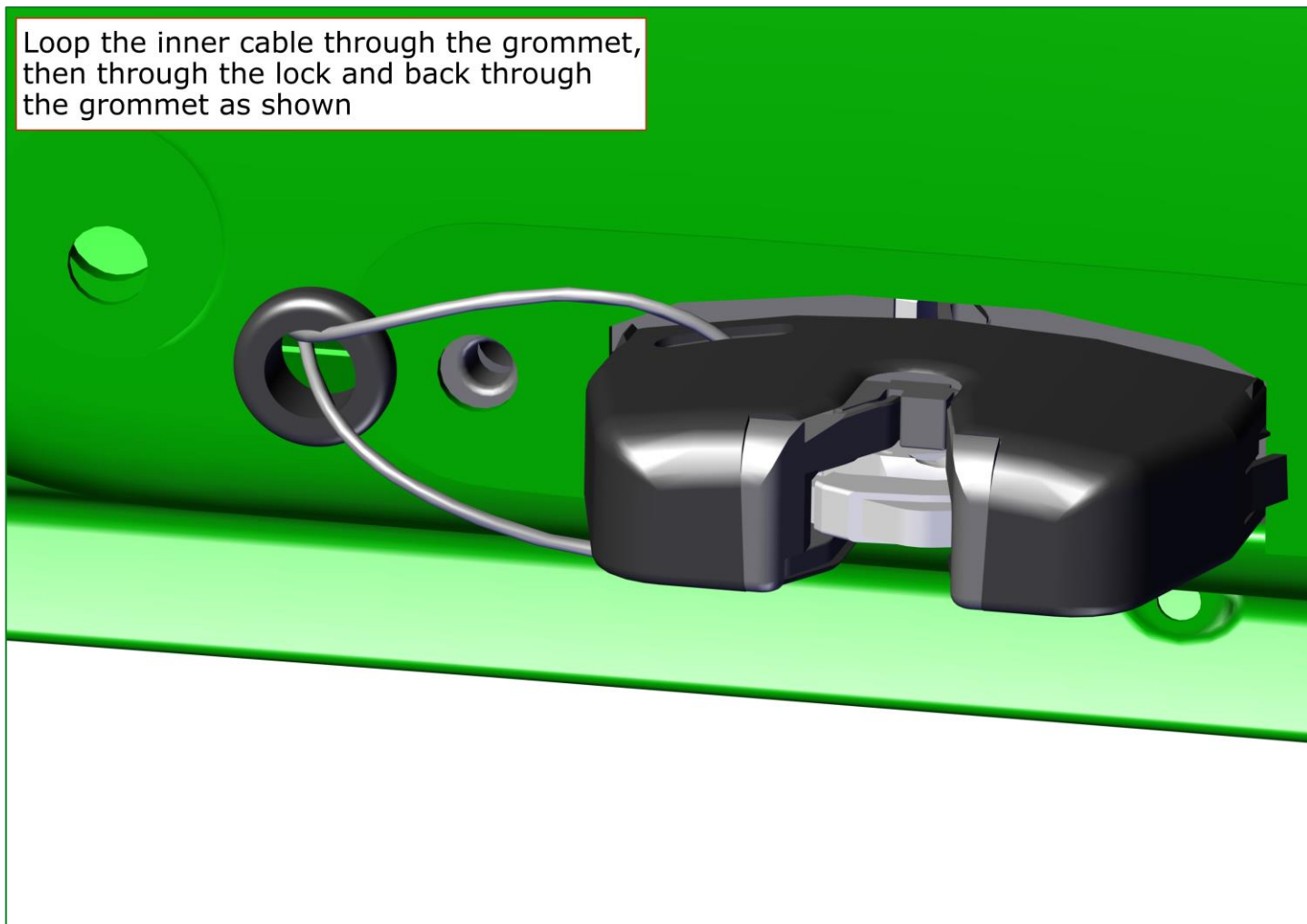
Drill a hole $\varnothing 12\text{mm}$ next to the lock as shown



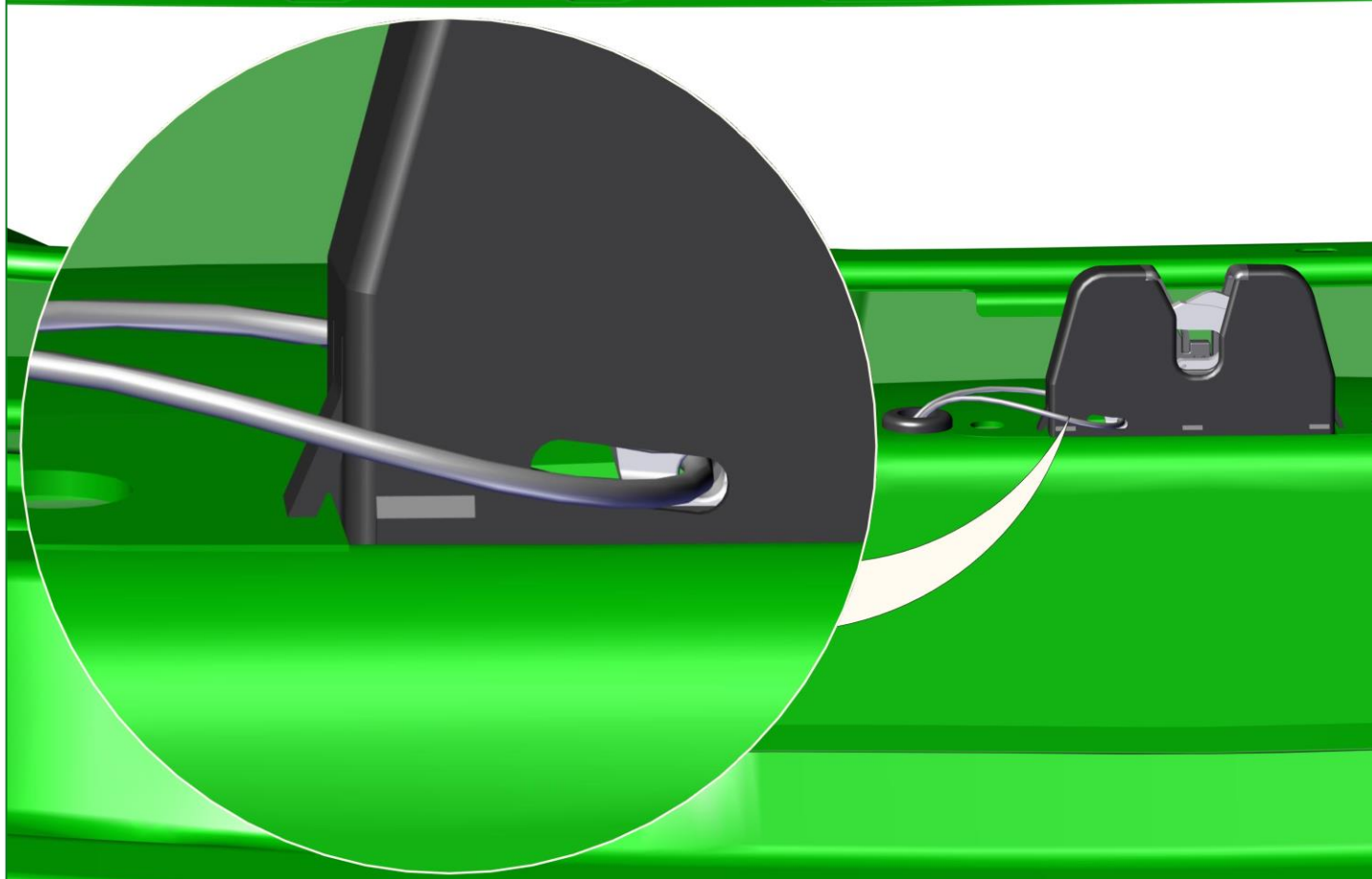
Insert grommet #3539



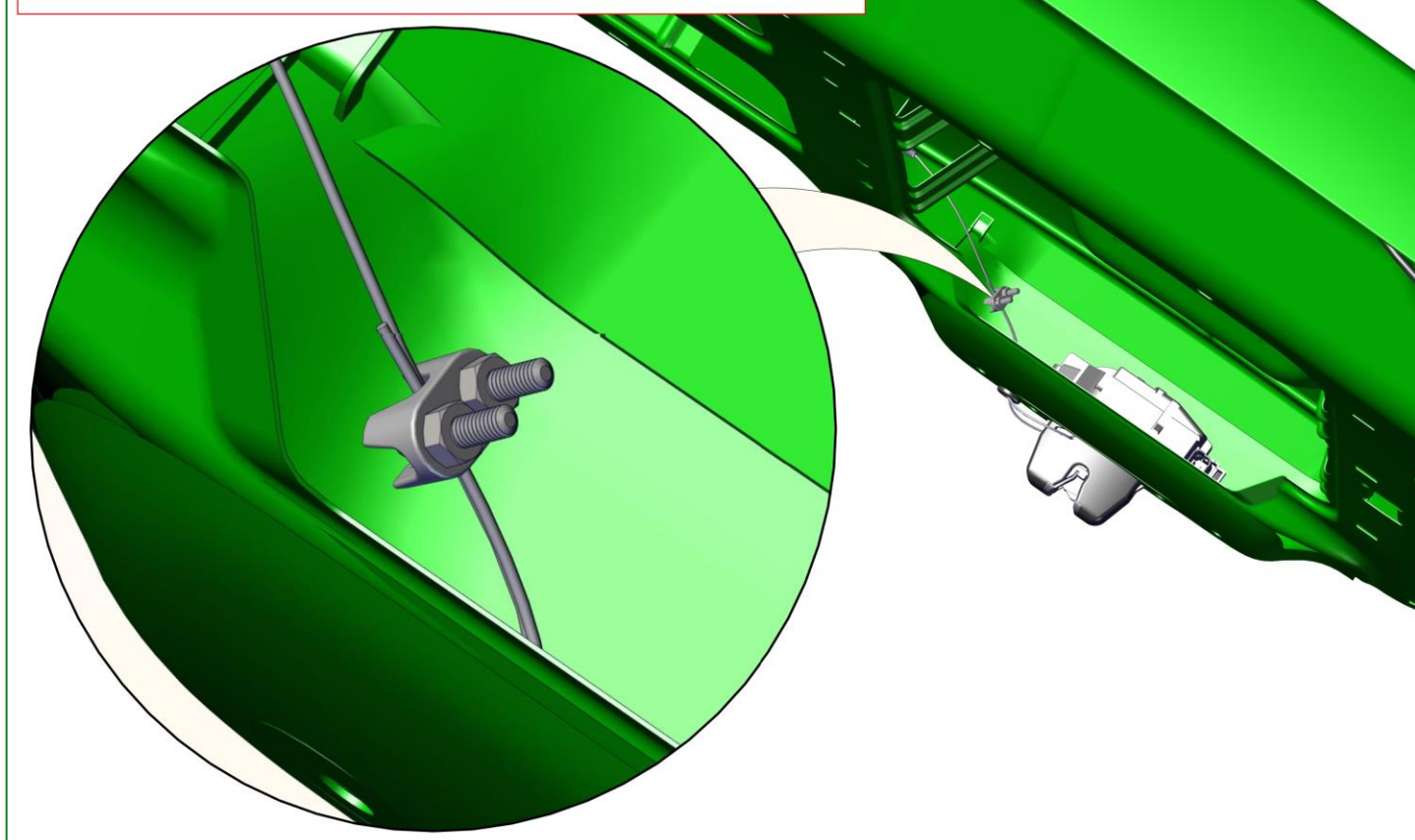
Loop the inner cable through the grommet, then through the lock and back through the grommet as shown



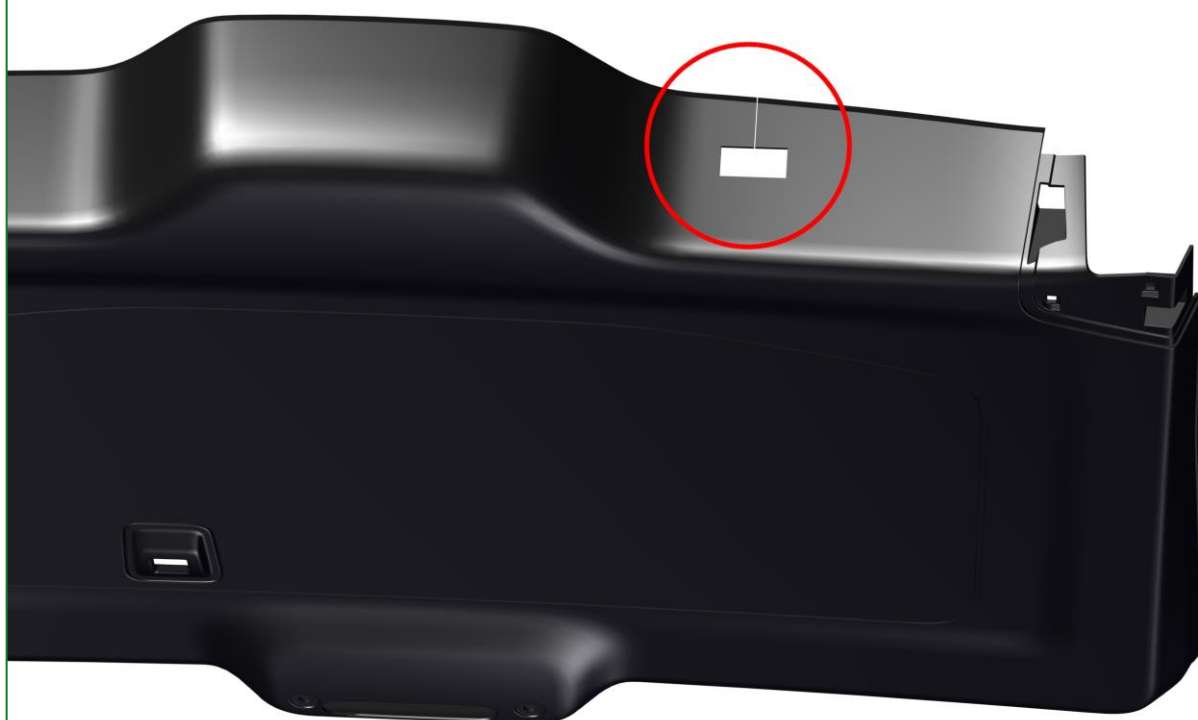
Make sure the inner cable goes through the little hole inside the lock



Use the wire clamp #8835 to fasten the cable to itself
make sure the cable has enough slack, the cable
should NOT pull on the lock otherwise the
lock will NOT close



Make the cut-outs in the tailgate cover as shown



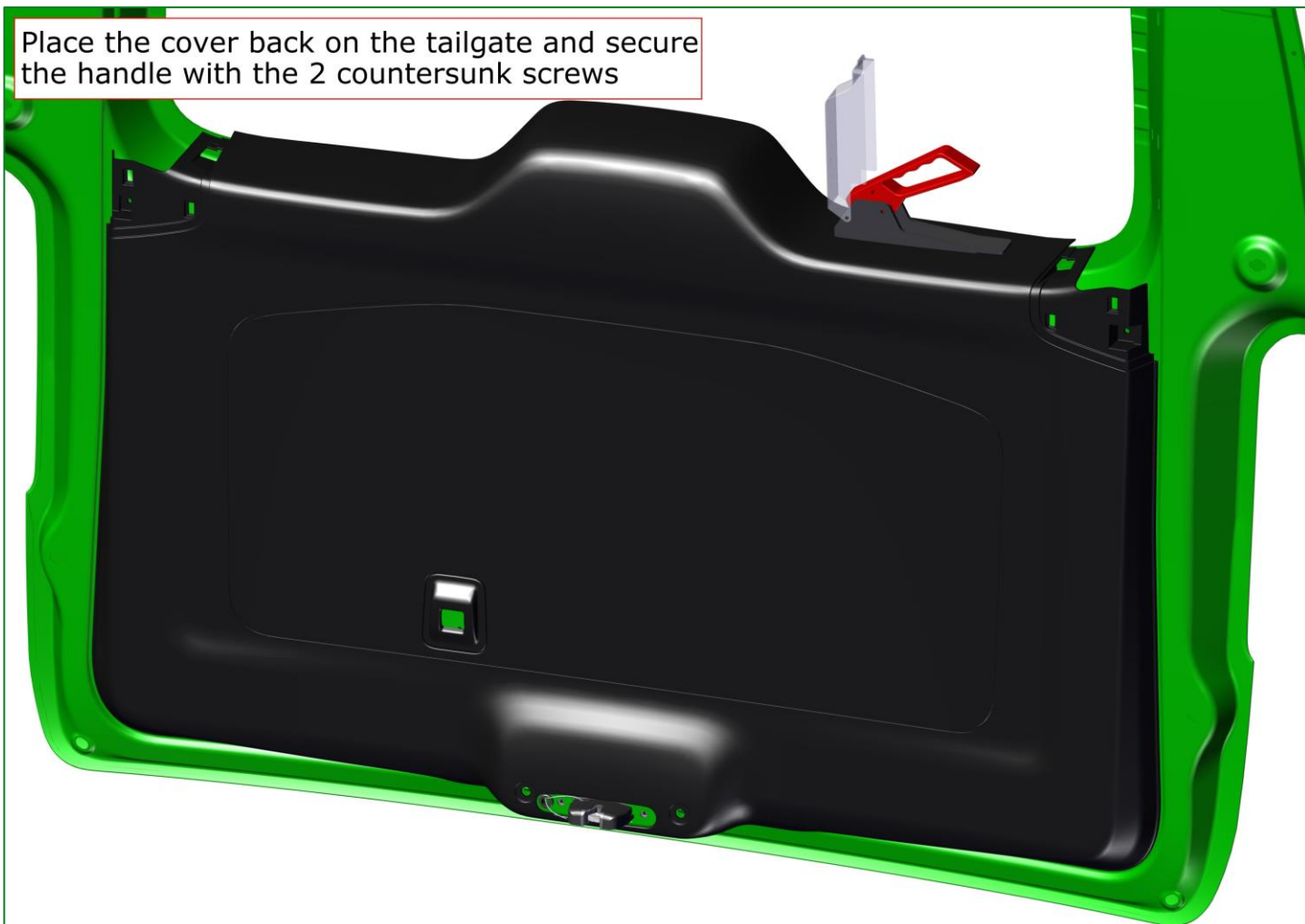
Make the cut-outs in the tailgate cover as shown



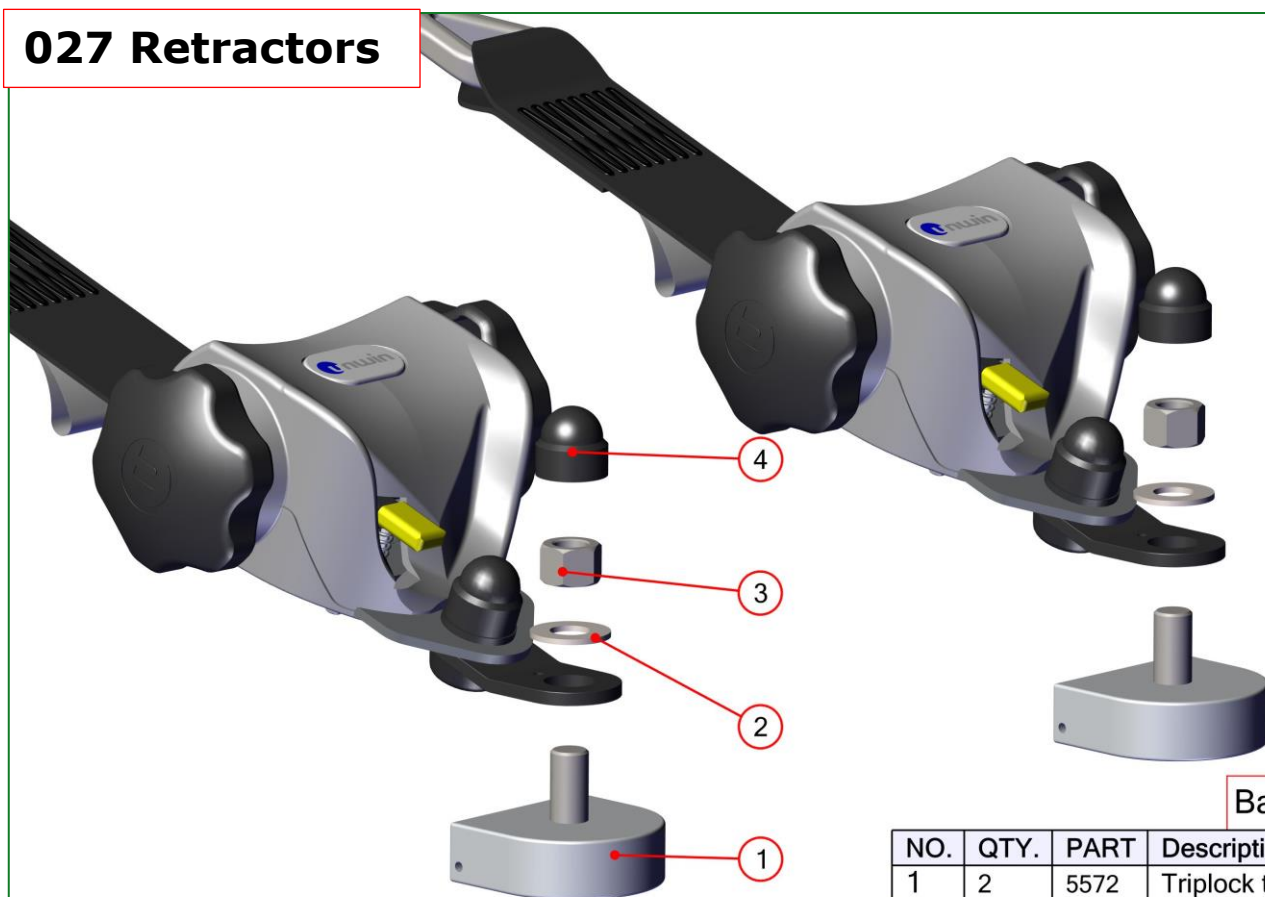
Make the cut-outs in the tailgate cover as shown



Place the cover back on the tailgate and secure the handle with the 2 countersunk screws



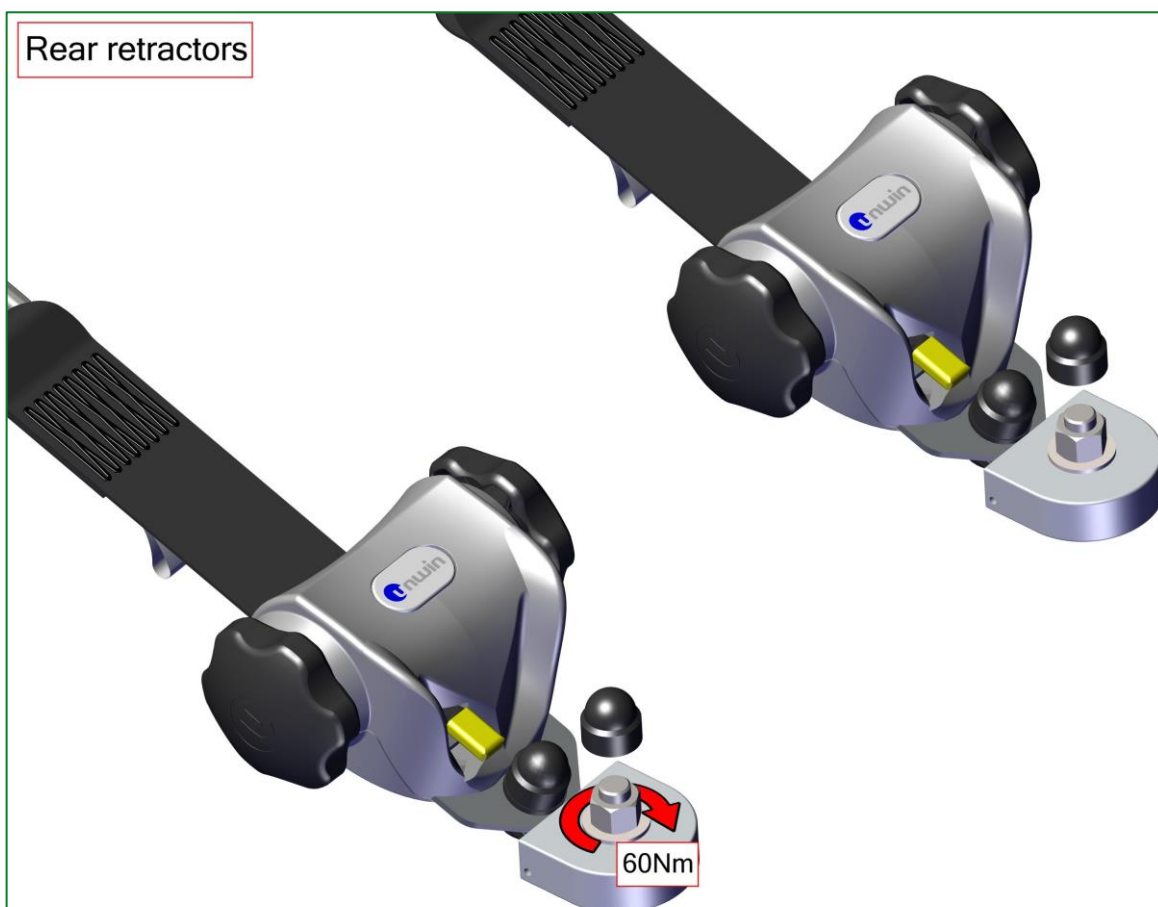
027 Retractors



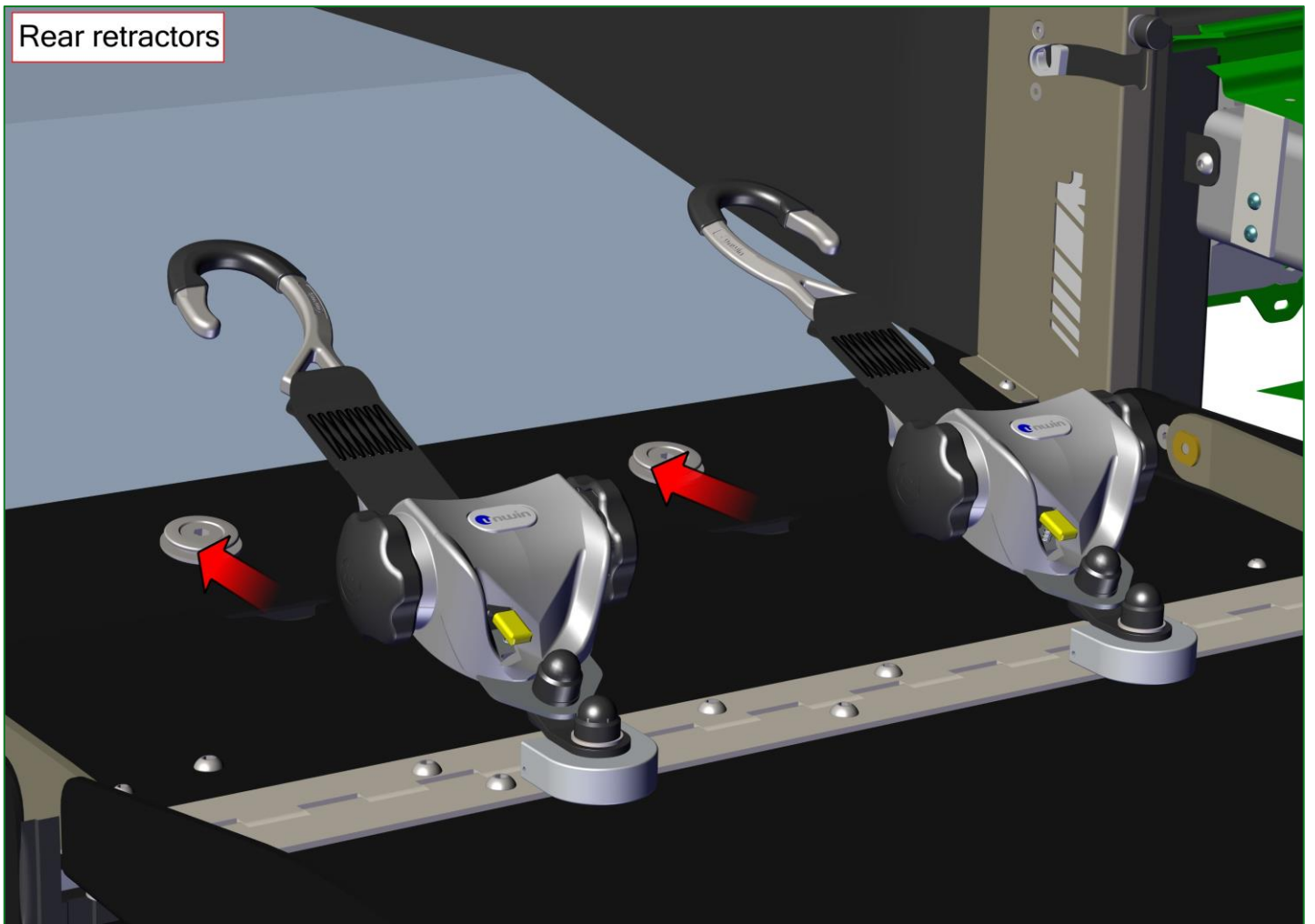
Bag #17050

| NO. | QTY. | PART | Description |
|-----|------|------|---------------------|
| 1 | 2 | 5572 | Triplock top part |
| 2 | 2 | 1387 | Washer 7/16 UNF |
| 3 | 2 | 226 | Torque nut 7/16 UNF |
| 4 | 2 | 01 | Nut cap 16mm |

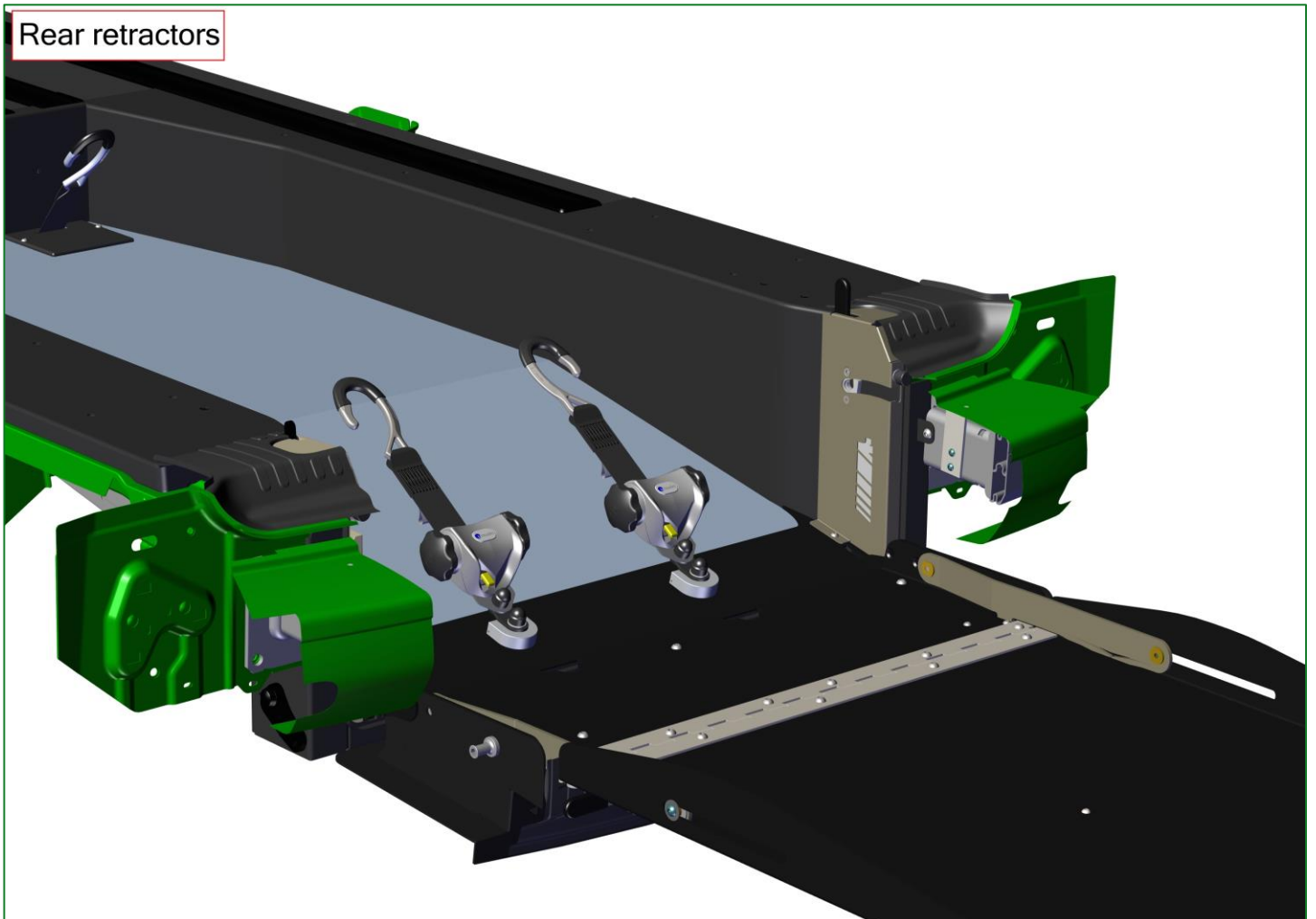
Rear retractors



Rear retractors



Rear retractors

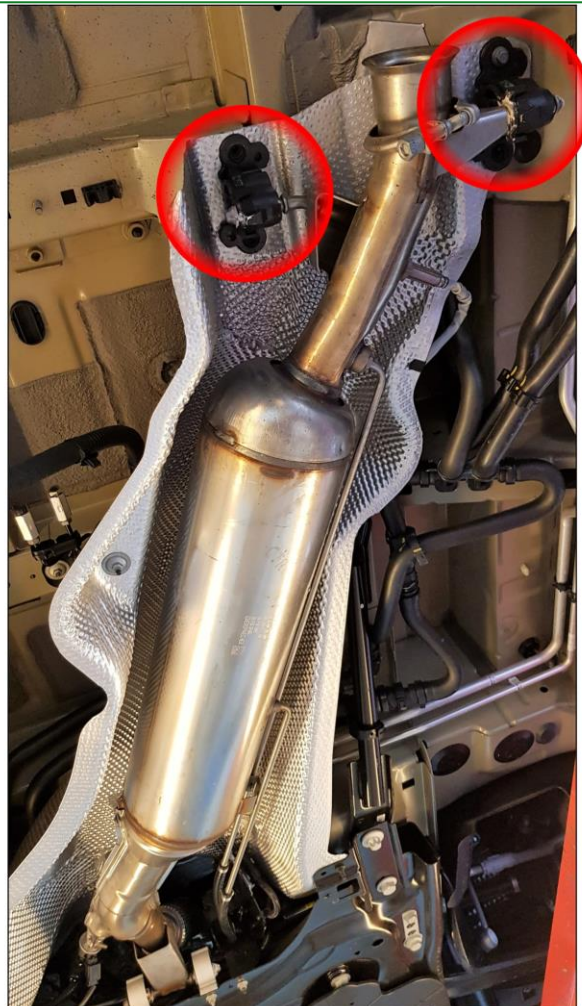
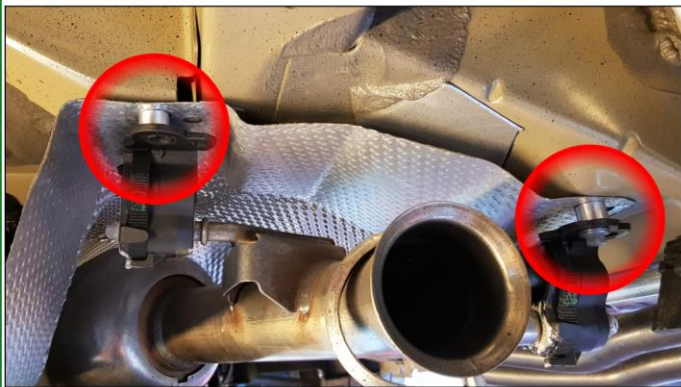


Put the wheels back on the car

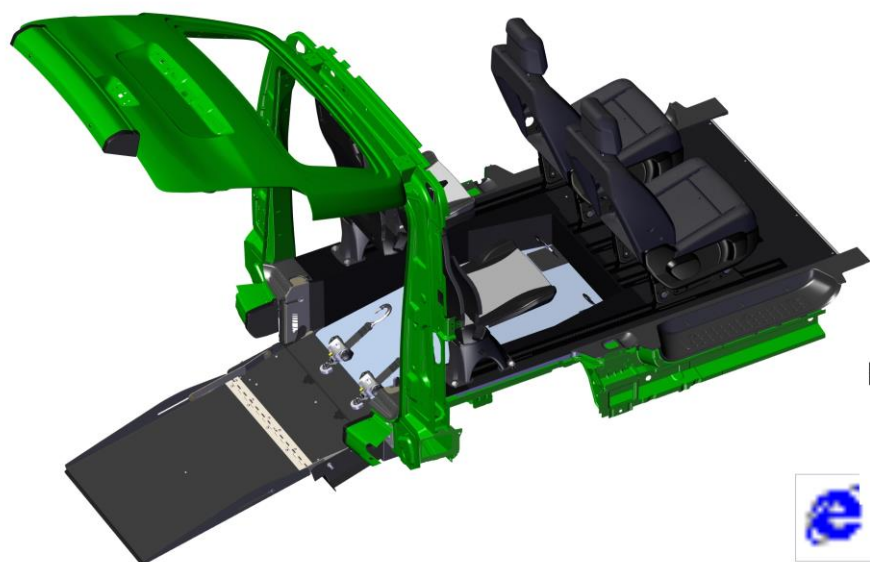
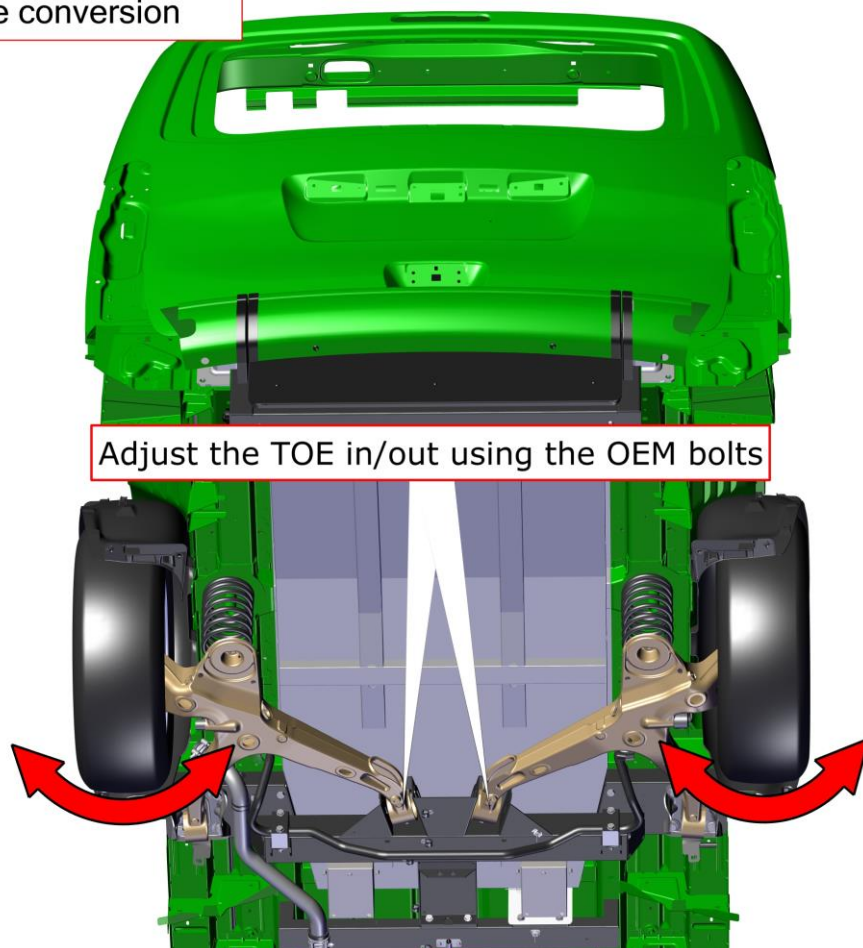
028 Alignment



Lower the 2 exhaust brackets with the 4 aluminium spacer bushings #16548. In contradiction to the pictures, the rear muffler can stay attached to the front exhaust, just remove the 4 screws of the brackets then place the spacers and fasten with the same screws



Realign the wheels to the values measured before conversion



For all tools and chemicals used by Tripod, click the link below and log on to the 'DealerWeb'



TRIPODMOBILITY.COM

Tightening torques

| | Zinc coated steel | | Stainless steel | |
|------------------------|-------------------|------------------|------------------|--------|
| | 8.8 | 10.9 | 70 | 80 |
| M4 | 3 Nm | 4 Nm | 2,5 Nm | 3,5 Nm |
| M5 | 6 Nm | 8 Nm | 5 Nm | 7 Nm |
| M6 | 10 Nm | 14 Nm | 8 Nm | 11 Nm |
| M8 | 26 Nm | 37 Nm | 21 Nm | 28 Nm |
| M10 | 54 Nm | 75 Nm | 44 Nm | 58 Nm |
| M12 | 85 Nm | 120 Nm | 71 Nm | 88 Nm |
| M12x1,5 | 89 Nm | 125 Nm | | |
| M14x1,5 | 150 Nm | 205 Nm | | |
| M16x1,5 | 220 Nm | 310 Nm | | |
| | | | | |
| UNF | | | | |
| | Grade 5 | | | |
| 7/16 CTSK Triplock | 60 Nm | | | |
| 7/16 seat belt | 35 Nm | | | |
| | | | | |
| Blind rivet nut | | | | |
| | Steel | Aluminium | Stainless | |
| M5 | 5 | 4 | 4,5 | |
| M6 | 9 | 6 | 7,5 | |
| M8 | 22 | 18 | 20 | |
| M10 | 48 | 28 | 41 | |

Always use these torques unless else is mentioned in the manual.

Tighten wheel bolts with the manufacturer's instructions.

Bolts with special attention are:

- Suspension
- Fuel tank straps
- Seats
- Seat belts

Tools and chemicals used by Tripod



Welding machine MIG/MAG
180-230A.

Always use a fume extractor
when welding!



Fume extraction arm



Brake line bending pliers



Sealant gun



Click clamp pliers



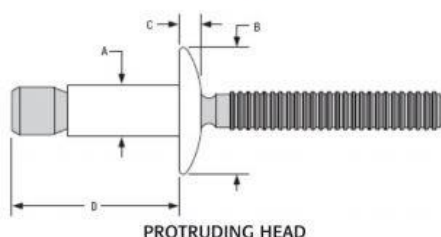
Air powered
rivet gun



Battery powered
rivet gun

MAGNA-LOK®

For installation information please refer to the tooling overview on our website www.afshuck.net.
Pour des informations sur l'installation, référez vous à la rubrique « Outils » de notre site internet www.afshuck.net.
Informationen zur Installation unserer Befestiger finden Sie auf unserer Webseite www.afshuck.net unter der Rubrik Werkzeuge.



PROTRUDING HEAD



AFTER INSTALLATION

| English | Français | Deutsch |
|---|---|--|
| Protruding head - Aluminum | Tête saillante - Aluminium | Vorstehend - Aluminium |
| Pin: 7075 Aluminium Alloy, Chromate conversion | Tige: Alliage d'aluminium 7075, chromatisation | Stift: 7075 Aluminiumlegierung, Chromat Umwandlung |
| Sleeve: 5056 Aluminium Alloy, Chromate conversion | Douille: Alliage d'aluminium 5056, chromatisation | Hülse: 5056 Aluminiumlegierung, Chromat Umwandlung |

| Nom Dia. |  |  |  |  | B Max. | C Max. | D Max. |  |  |  | Part Number |
|----------|---|---|---|---|--------|--------|--------|--|---|---|-------------|
| | Min. | Max. | Min. | Max. | | | | Kn min. | Kn min. | Kn min. | |
| 4,76 | 1.57 | 6.86 | 4.85 | 5.11 | 9,78 | 2,16 | 18,29 | 2.7 | 2.2 | 0.3 | MGLP-B6-4 |
| 4,76 | 5.44 | 11.10 | 4.85 | 5.11 | 9,78 | 2,16 | 22,35 | 2.7 | 2.2 | 0.3 | MGLP-B6-7 |
| 4,76 | 14.27 | 19.02 | 4.85 | 5.11 | 9,78 | 2,16 | 30,33 | 2.7 | 2.2 | 0.3 | MGLP-B6-12 |
| 4,76 | 1.57 | 11.10 | 4.85 | 5.11 | 9,78 | 2,16 | 25,91 | 2.7 | 2.2 | 0.3 | MGLP-B6-E |
| 6,35 | 2.03 | 6.35 | 6.63 | 6.91 | 13,44 | 3,02 | 18,29 | 5.8 | 4.0 | 0.4 | MGLP-B8-4 |
| 6,35 | 2.03 | 9.53 | 6.63 | 6.91 | 13,44 | 3,02 | 24,64 | 5.8 | 4.0 | 0.4 | MGLP-B8-6 |
| 6,35 | 8.89 | 15.88 | 6.63 | 6.91 | 13,44 | 3,02 | 30,99 | 5.8 | 4.0 | 0.4 | MGLP-B8-10 |
| 6,35 | 14.73 | 22.23 | 6.63 | 6.91 | 13,44 | 3,02 | 37,34 | 5.8 | 4.0 | 0.4 | MGLP-B8-14 |
| 6,35 | 21.08 | 28.58 | 6.63 | 6.91 | 13,44 | 3,02 | 43,69 | 5.8 | 4.0 | 0.4 | MGLP-B8-18 |
| 6,35 | 27.43 | 34.93 | 6.63 | 6.91 | 13,44 | 3,02 | 50,04 | 5.8 | 4.0 | 0.4 | MGLP-B8-22 |
| 6,35 | 2.03 | 15.88 | 6.63 | 6.91 | 13,44 | 3,02 | 35,69 | 5.8 | 4.0 | 0.4 | MGLP-B8-E |
| 9,53 | 3.05 | 14.22 | 9.96 | 10.36 | 20,14 | 4,47 | 41,91 | 13.1 | 8.5 | 1.1 | MGLP-B12-12 |
| 9,53 | 15.88 | 28.58 | 9.96 | 10.36 | 20,14 | 4,47 | 56,26 | 13.1 | 8.5 | 1.1 | MGLP-B12-18 |
| 9,53 | 25.4 | 38.10 | 9.96 | 10.36 | 20,14 | 4,47 | 65,79 | 13.1 | 8.5 | 1.1 | MGLP-B12-24 |



Crimping tool, for electrical connections



Heat gun, for bending plastic fuel lines



Step drill, for drilling variable diameter holes



Brake bleeder



Cleaning solvent, type 1



Cleaning solvent, type 2



Contact spray glue, for the upholstery



Sikaflex 221 sealant, for sealing seams



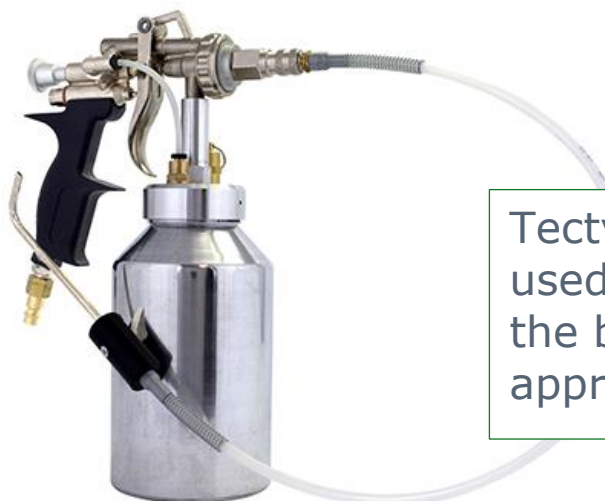
Zink spray primer, for uncoated metal.
First layer



1K epoxy primer
Second layer



Satin black spray paint
Third layer



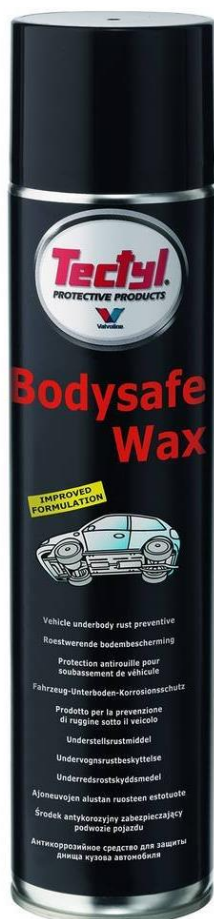
Tectyl Terotex HV450, used in all hollow parts of the body, with the appropriate spray gun



Tectyl Terotex 2000, used for protection of the underside of the chassis and lowered floor, with the appropriate spray gun



Tectyl ML, for parts where you can't use Tectyl Terotex HV450



Tectyl Bodysafe, for parts where you can't use Tectyl Terotex 2000



WHEELCHAIR ACCESSIBLE VEHICLES

If you want to receive product information (safety/data sheets) of the products mentioned in this chapter, please contact support@tripodmobility.com

Disclaimer; descriptions are based on the information available during publication and are valid until further notice.
We cannot guarantee the correctness and completeness of the information given and therefore do not accept liability.



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