

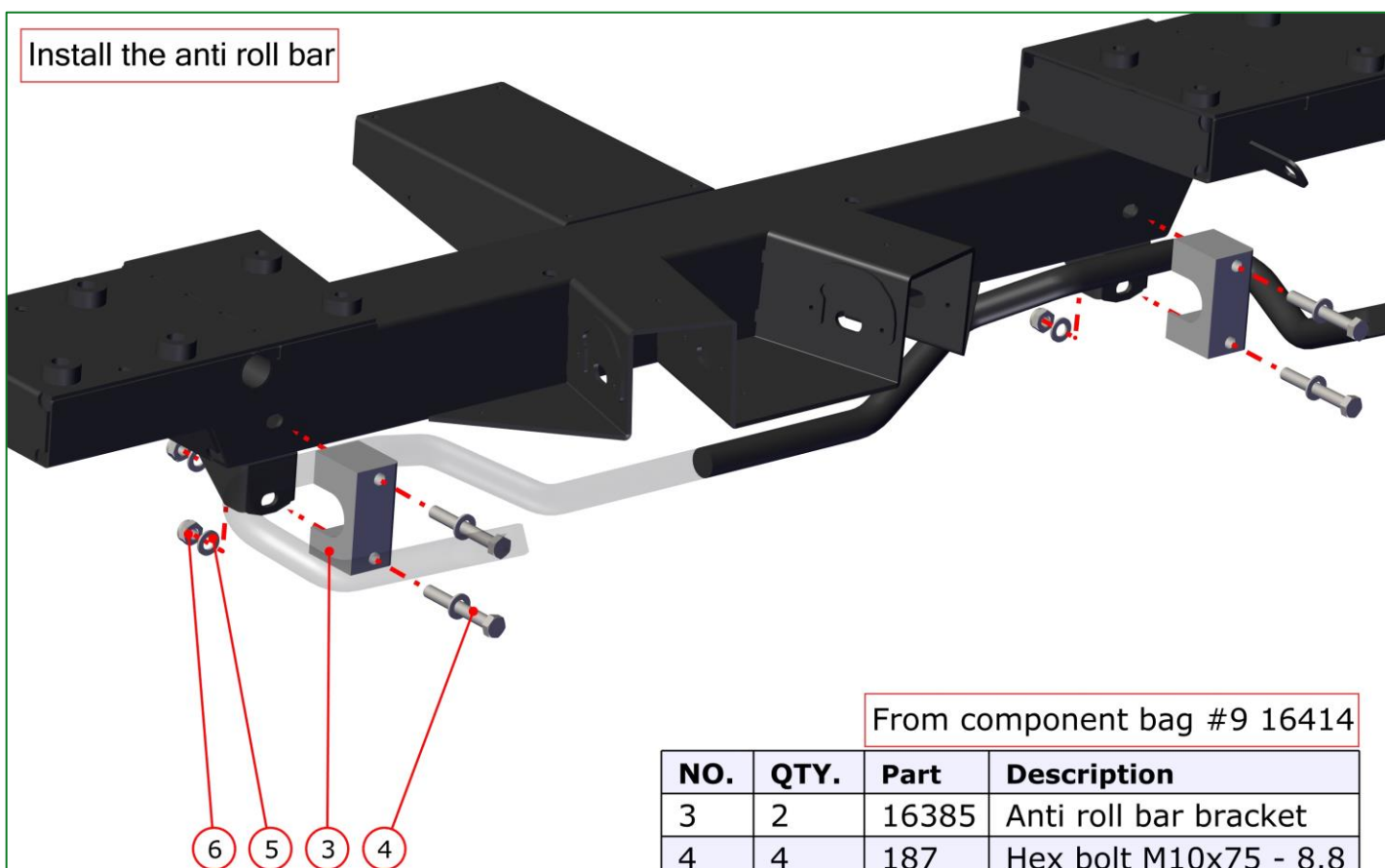
PART 2

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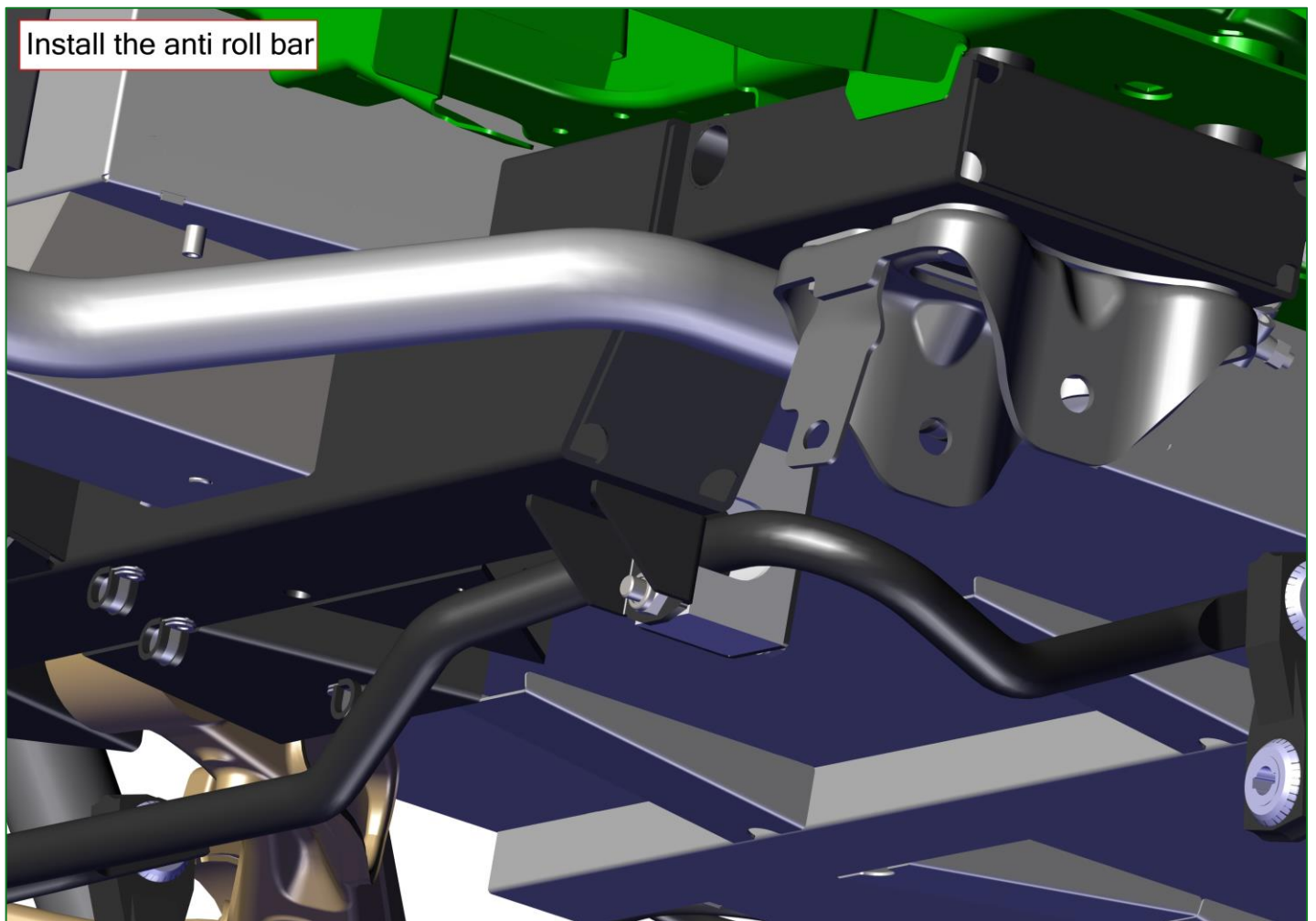
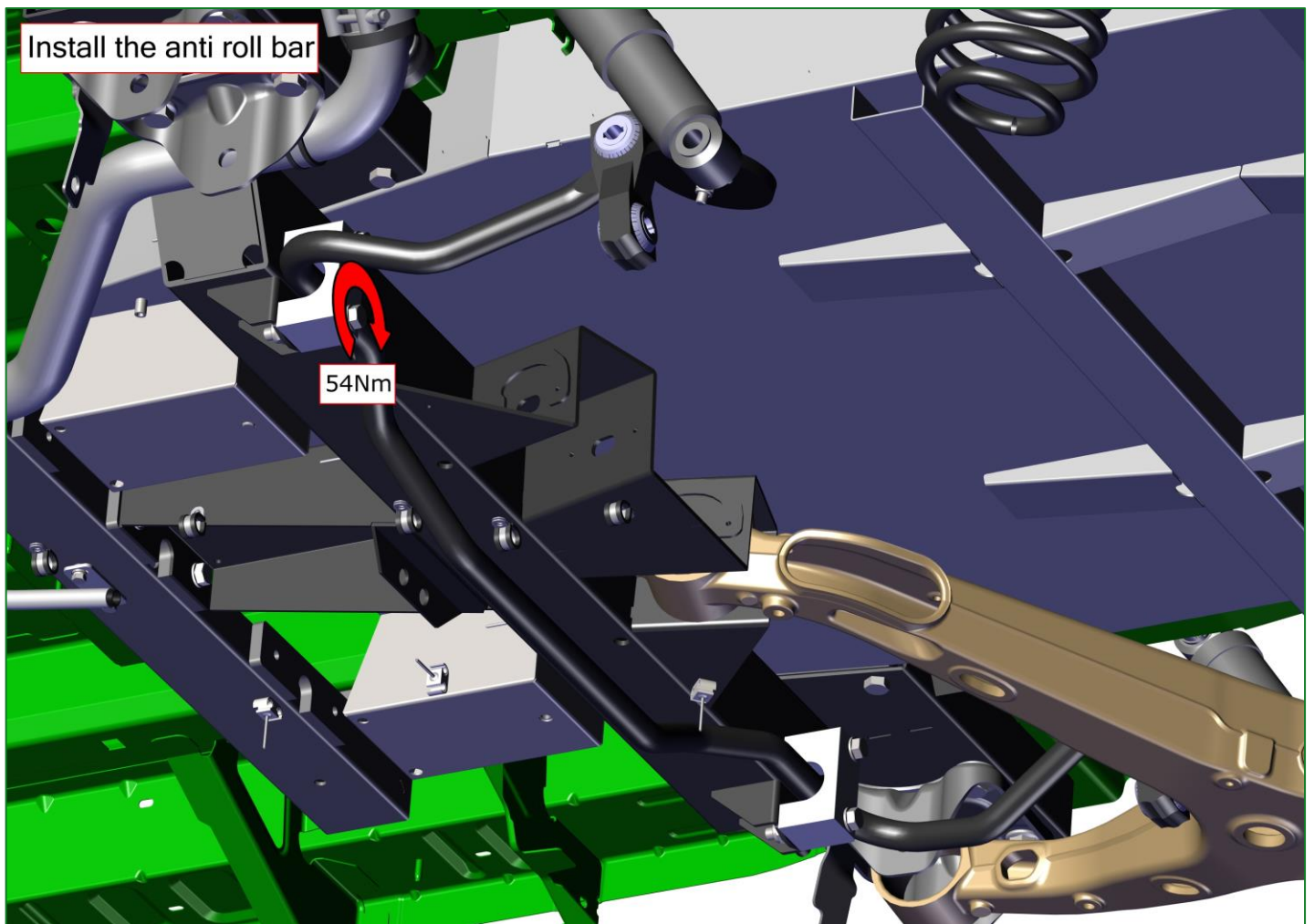
014 Anti-roll bar

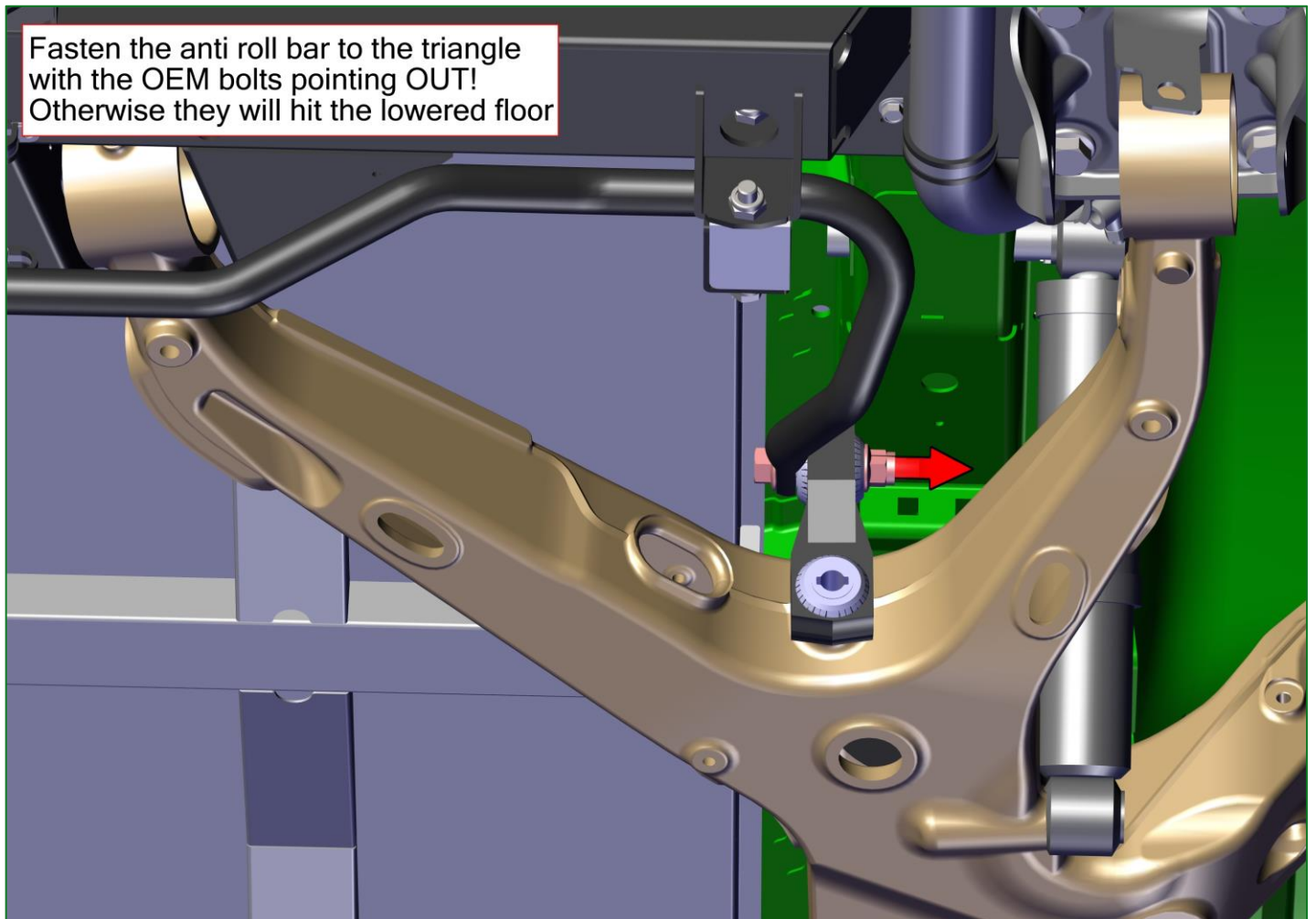
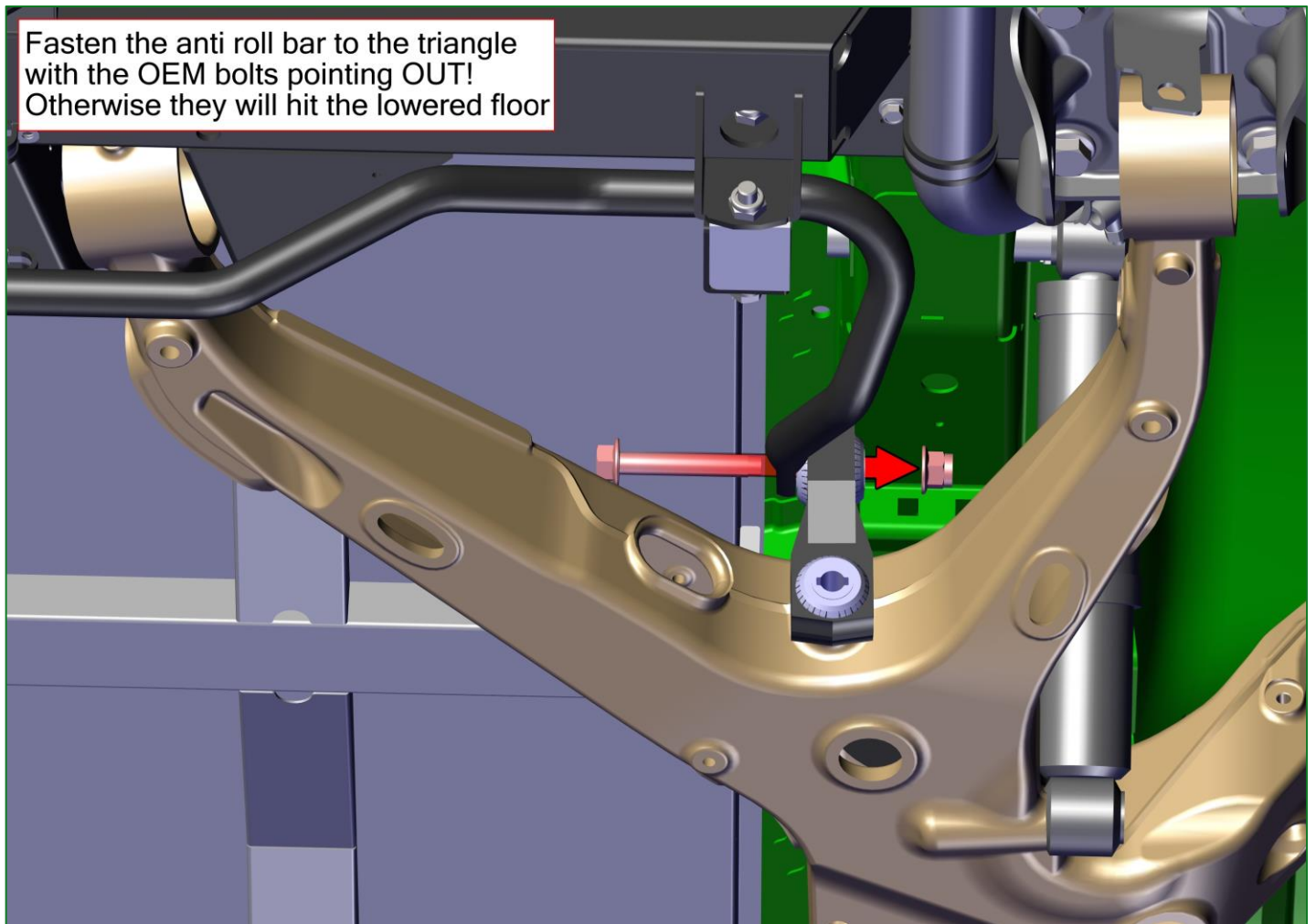


Install the anti roll bar

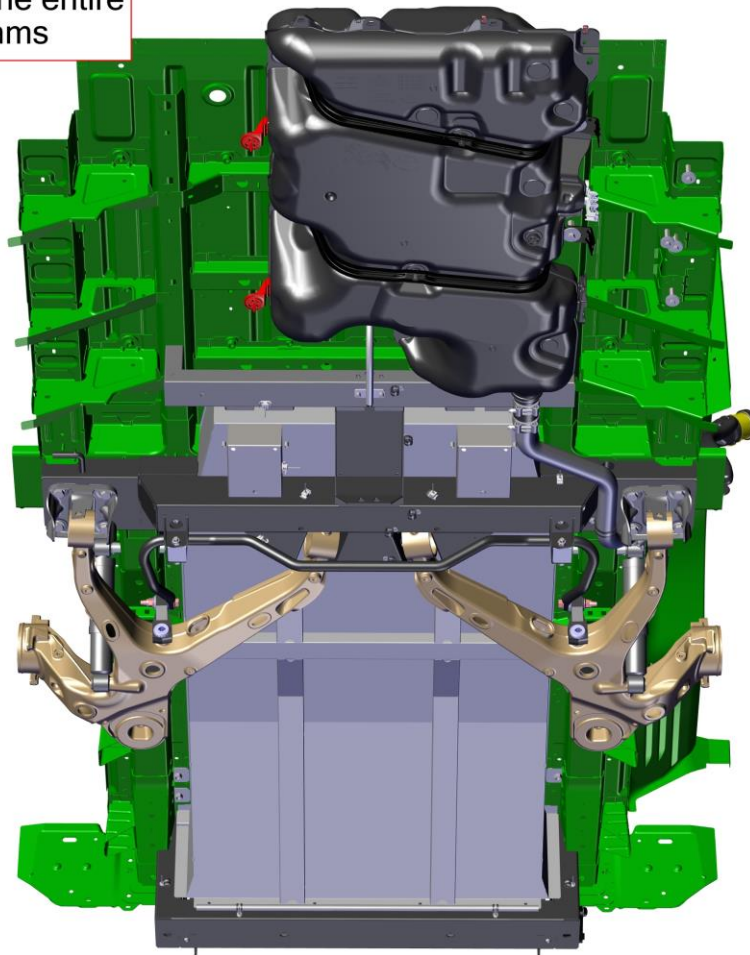


| NO. | QTY. | Part | Description |
|-----|------|-------|-----------------------|
| 3 | 2 | 16385 | Anti roll bar bracket |
| 4 | 4 | 187 | Hex bolt M10x75 - 8.8 |
| 5 | 8 | 181 | Washer M10 |
| 6 | 4 | 63 | Nyloc M10 |



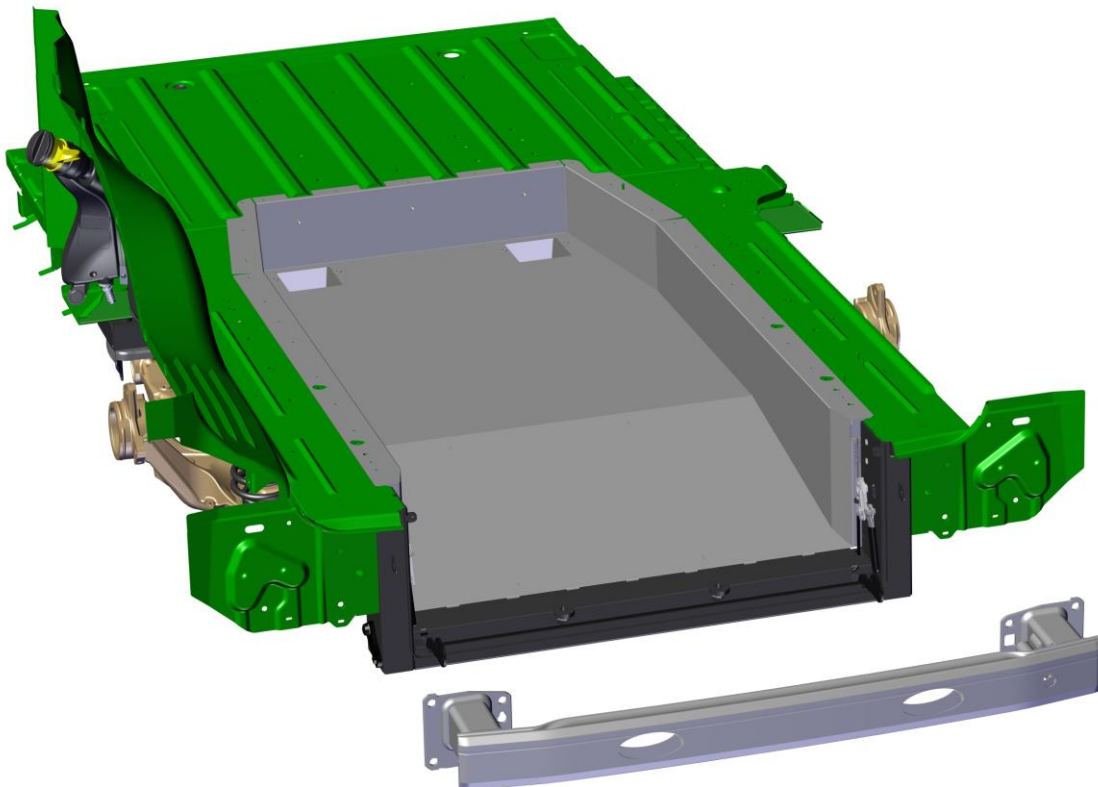


Apply bodyshoot on the entire lowered floor and beams

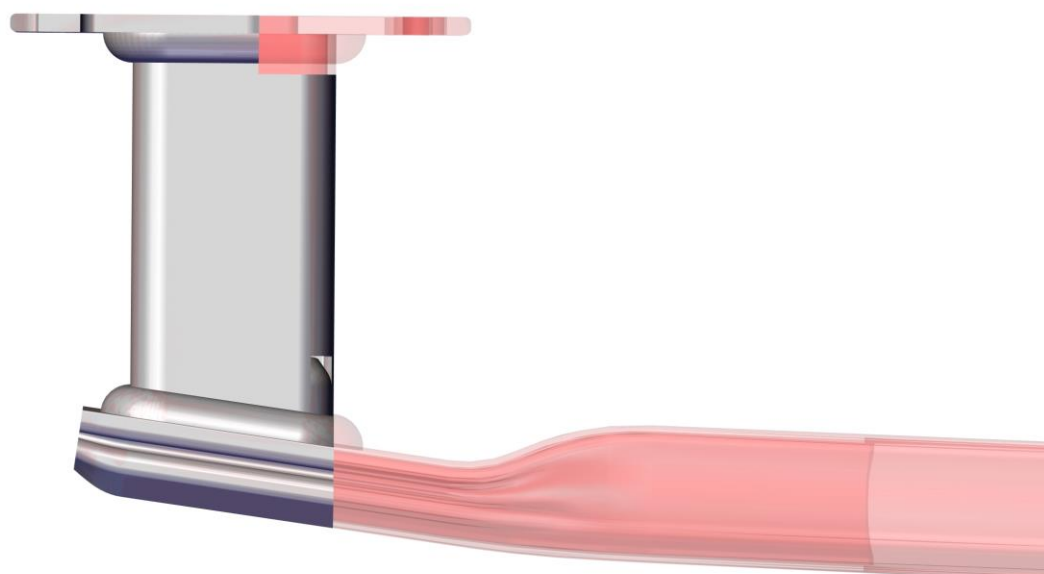


Cut the OEM inner bumper to size

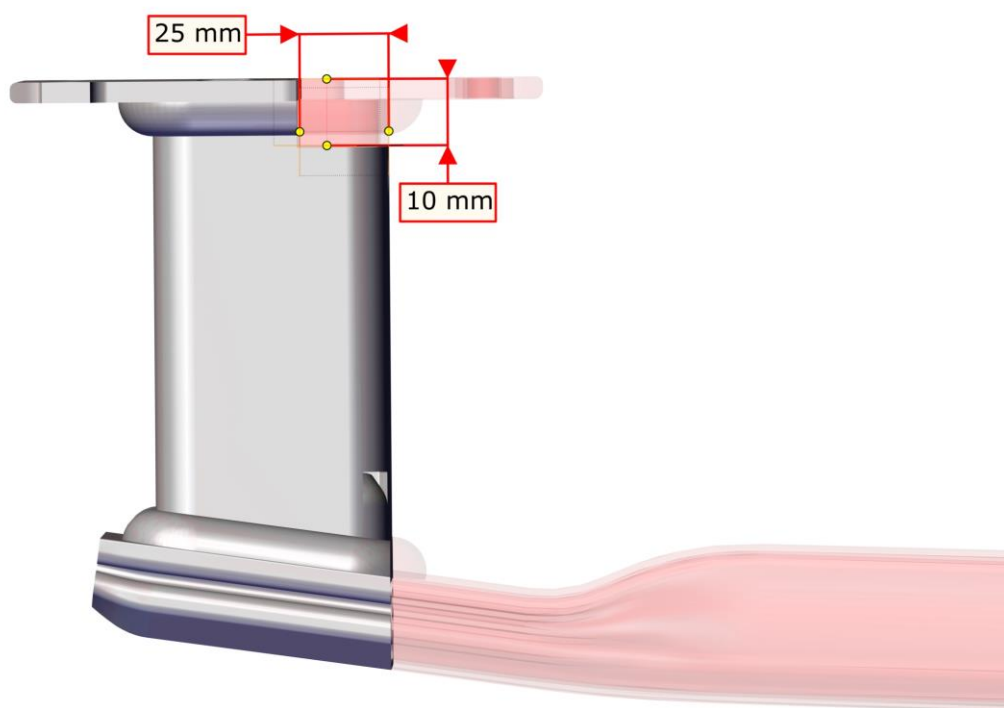
015 Bumper

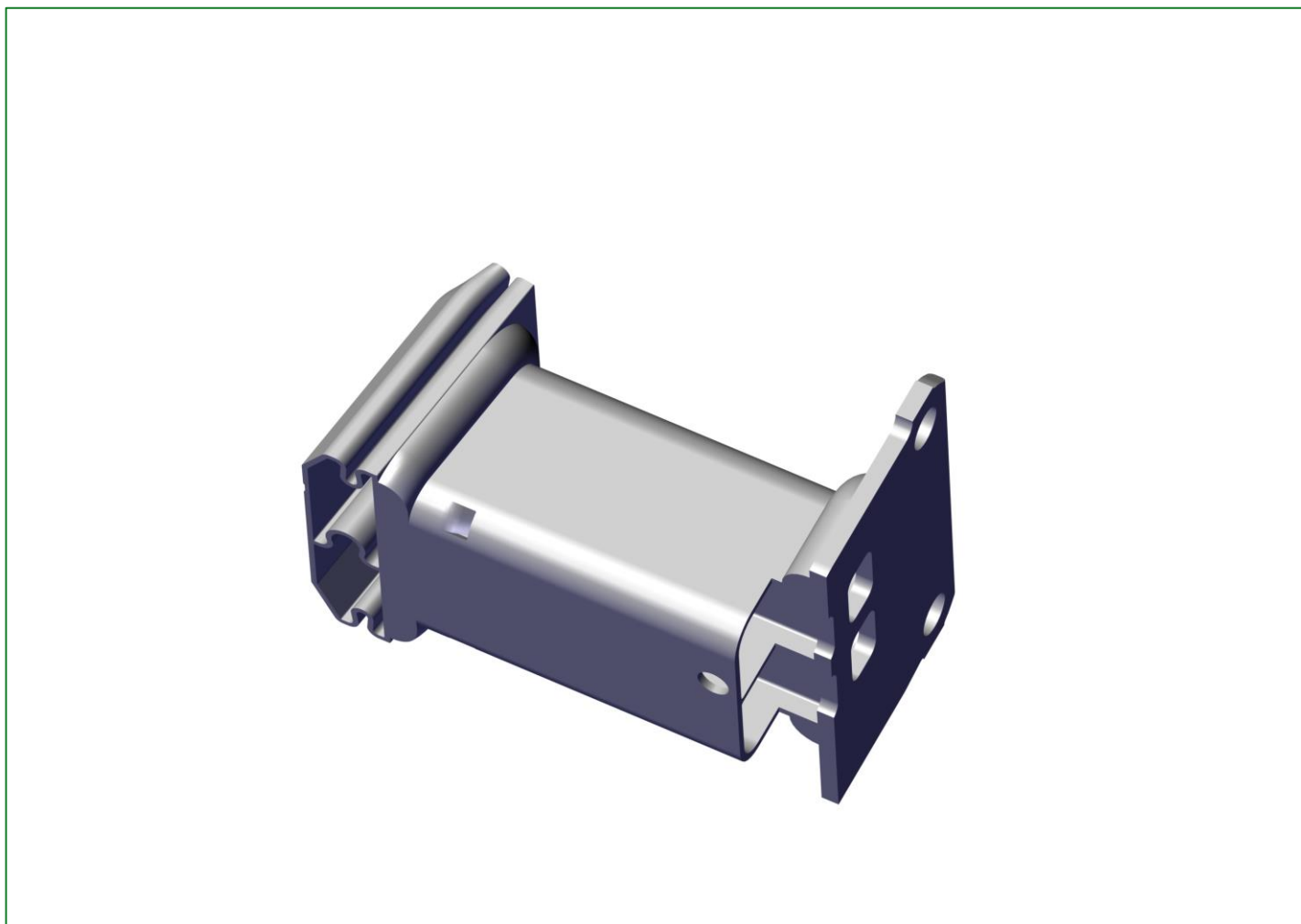
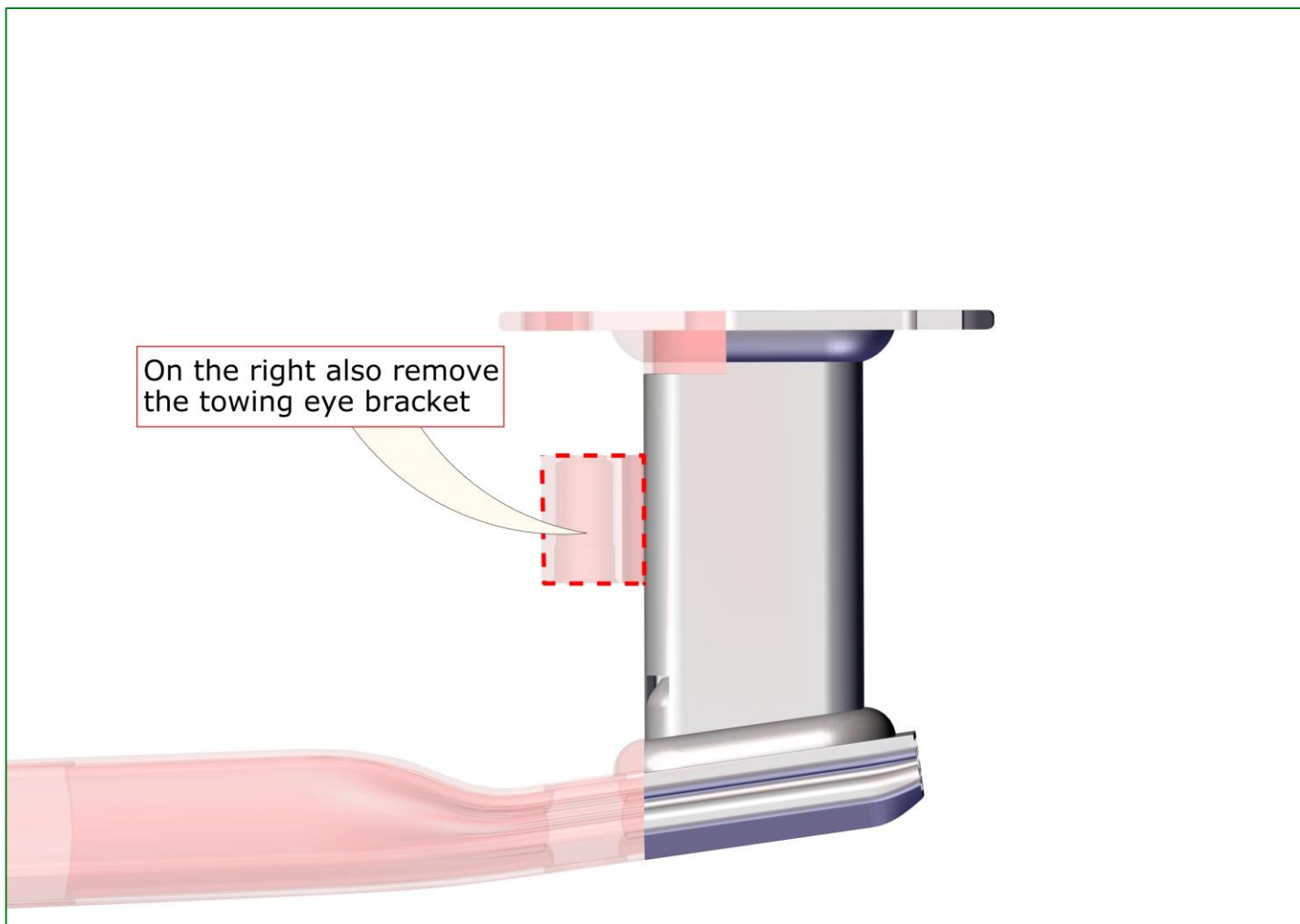


Cut the OEM inner bumper to size

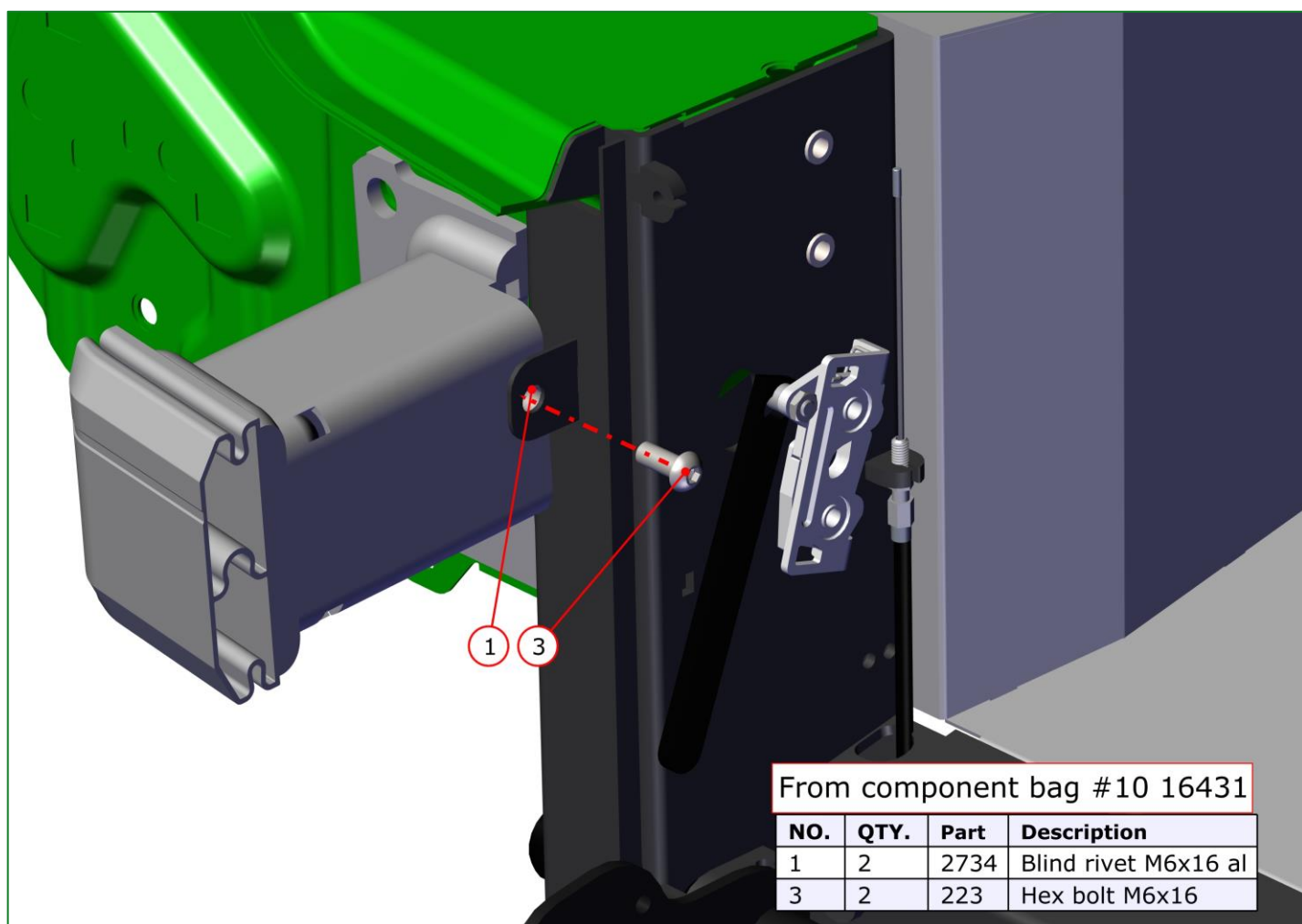
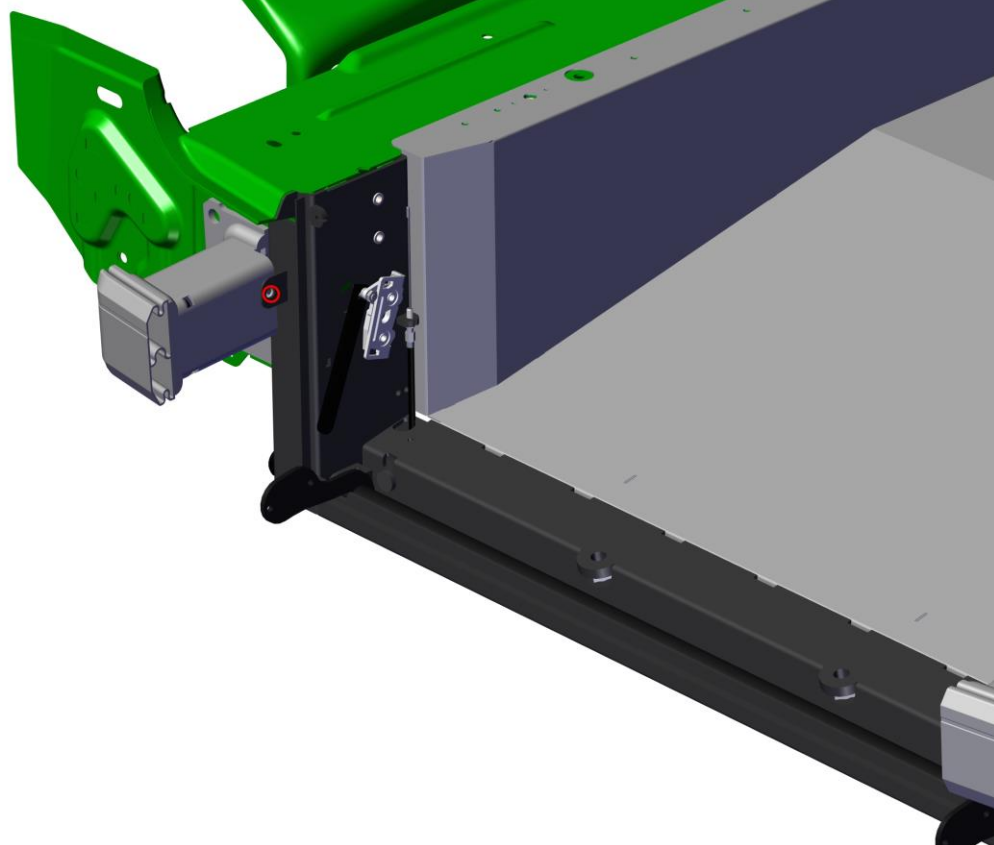


Cut the OEM inner bumper to size





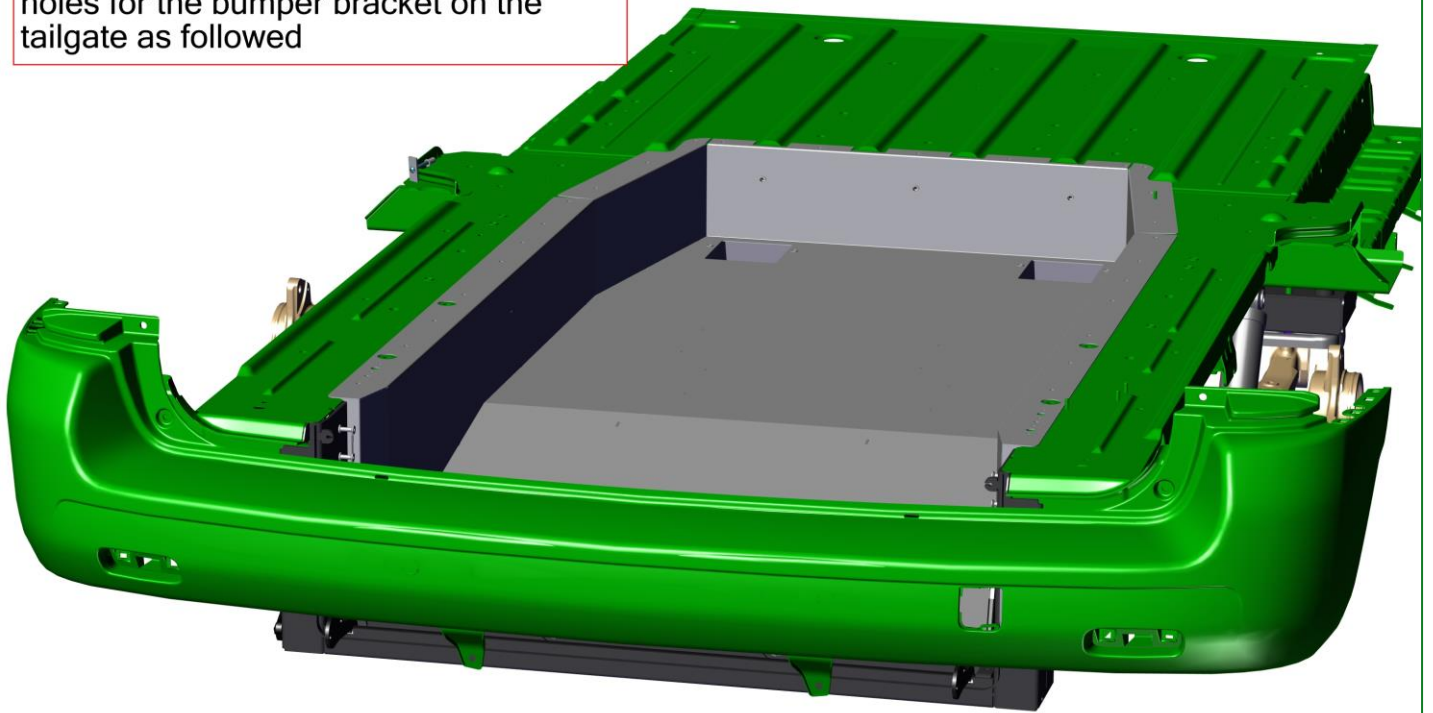
Place the parts on the chassis with 2 OEM bolts each, mark the holes, take the parts off, drill Ø9, insert M6 blind rivets and put the parts back on the chassis



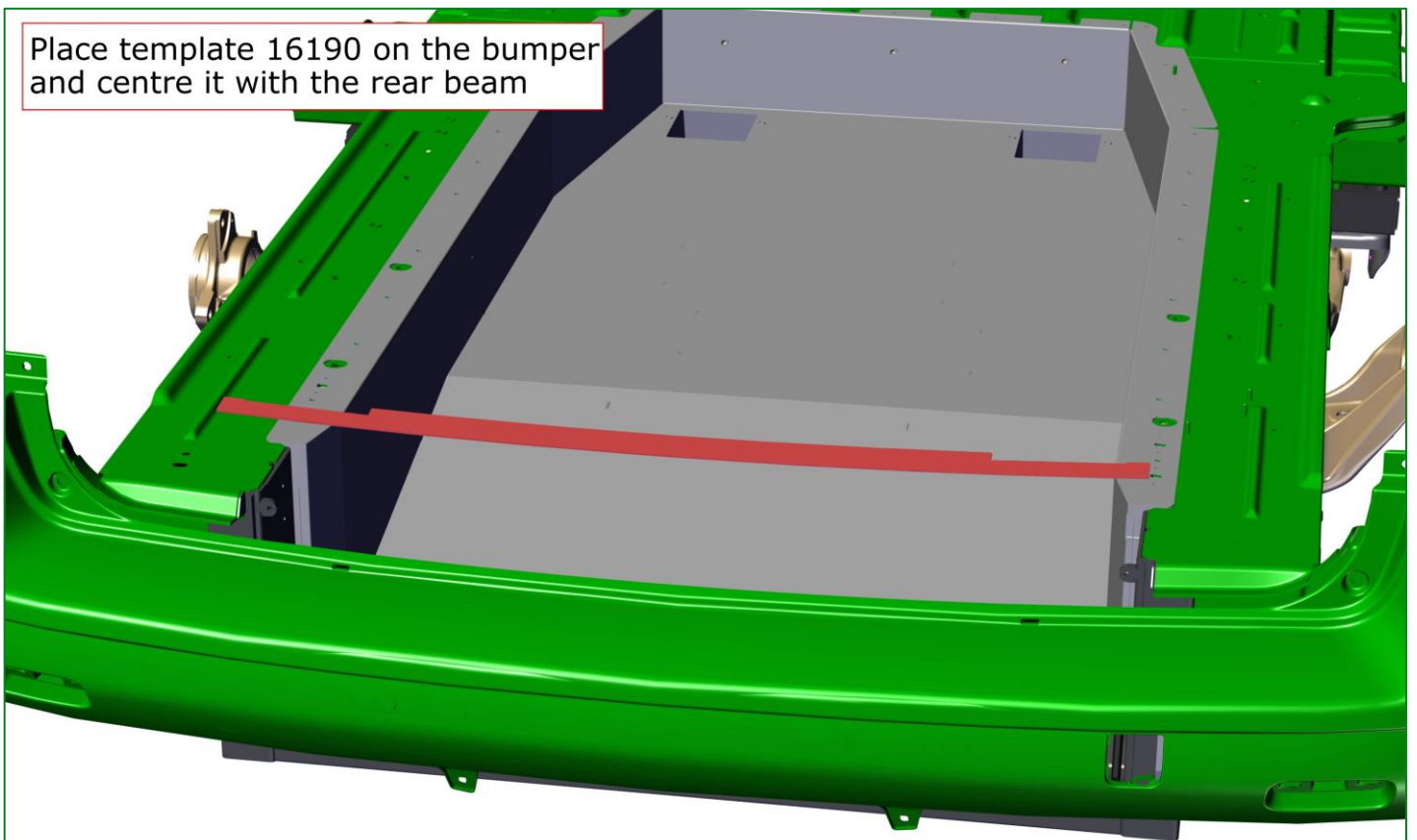
From component bag #10 16431

| NO. | QTY. | Part | Description |
|-----|------|------|----------------------|
| 1 | 2 | 2734 | Blind rivet M6x16 al |
| 3 | 2 | 223 | Hex bolt M6x16 |

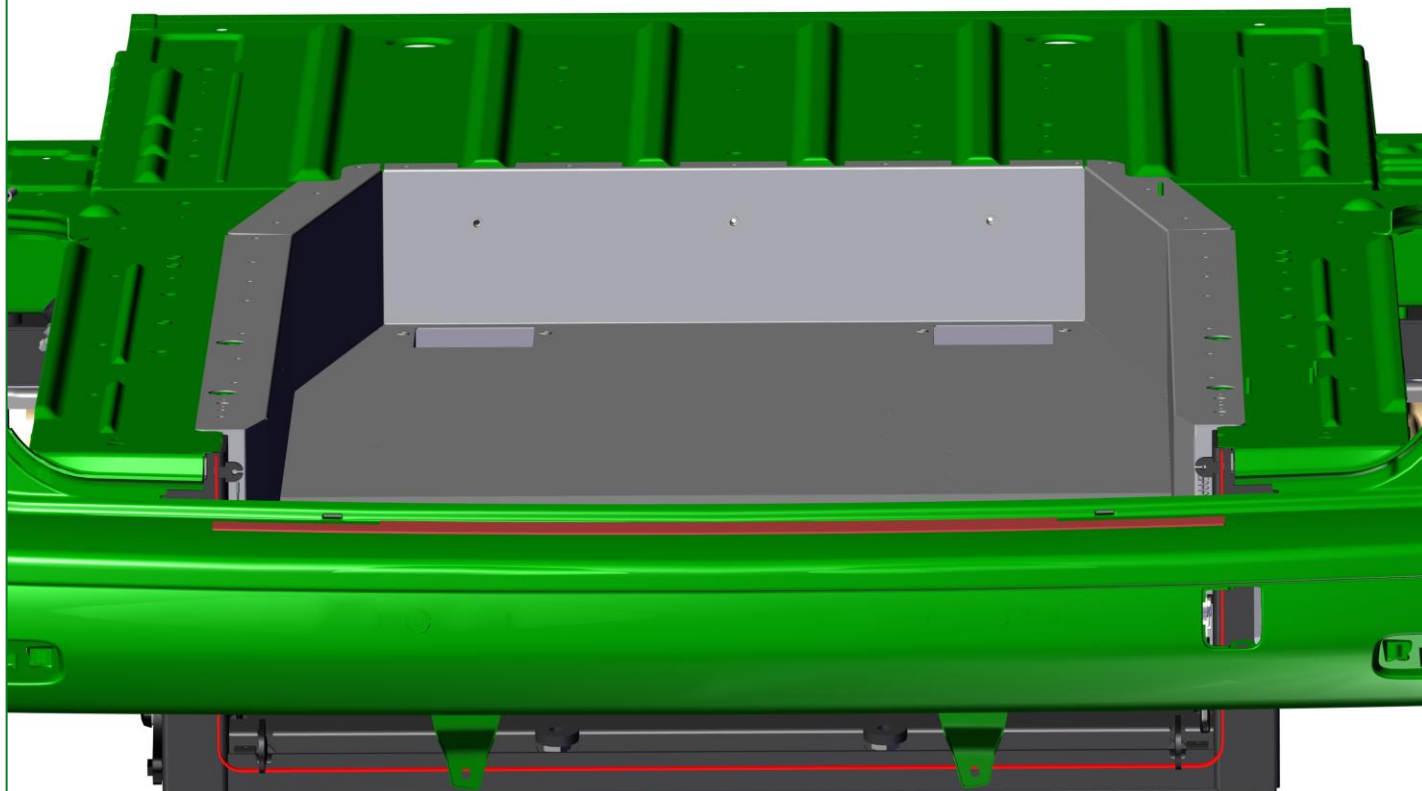
Remove the inner support of the bumper, place it back on the car and mark the holes for the bumper bracket on the tailgate as followed



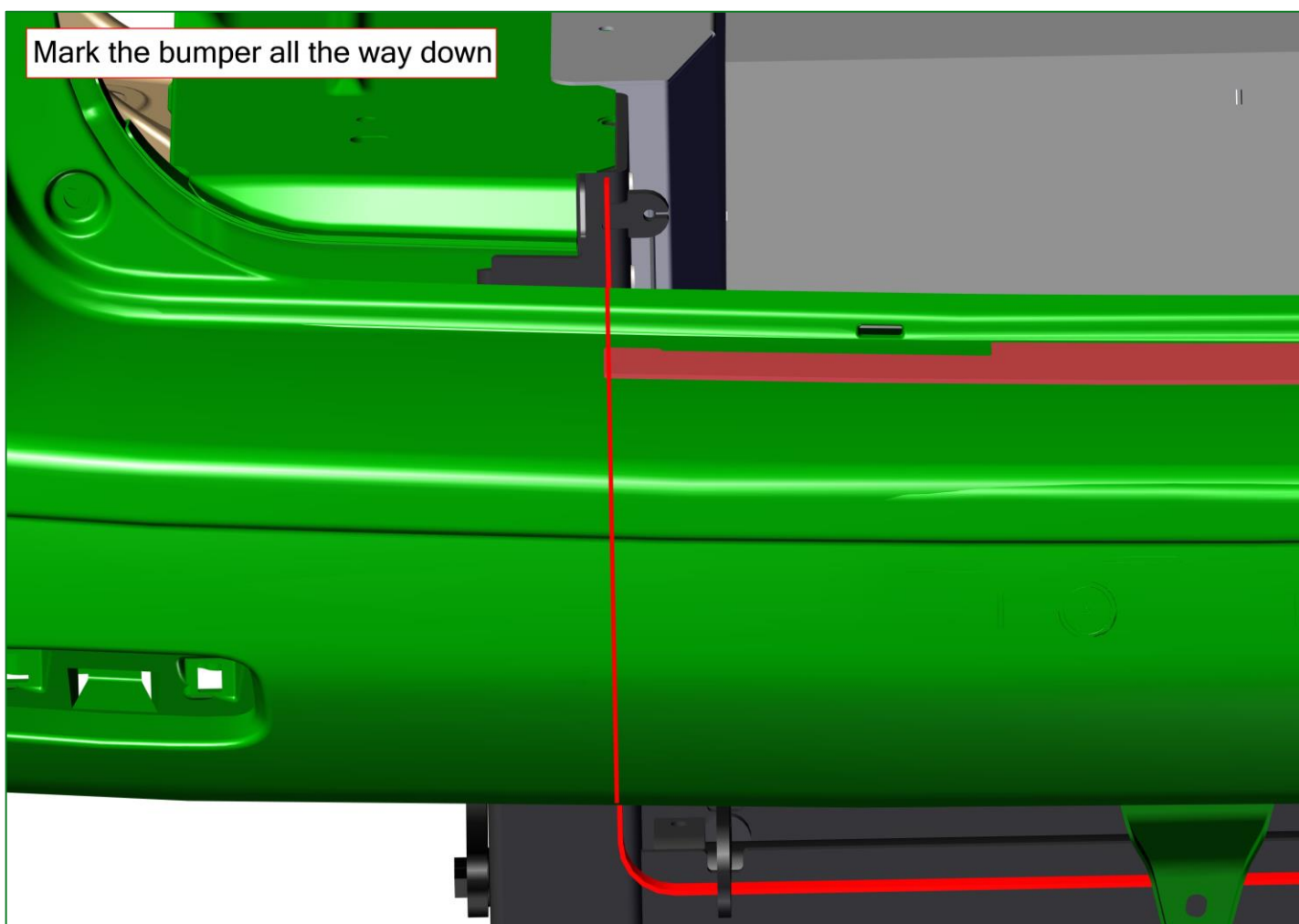
Place template 16190 on the bumper and centre it with the rear beam

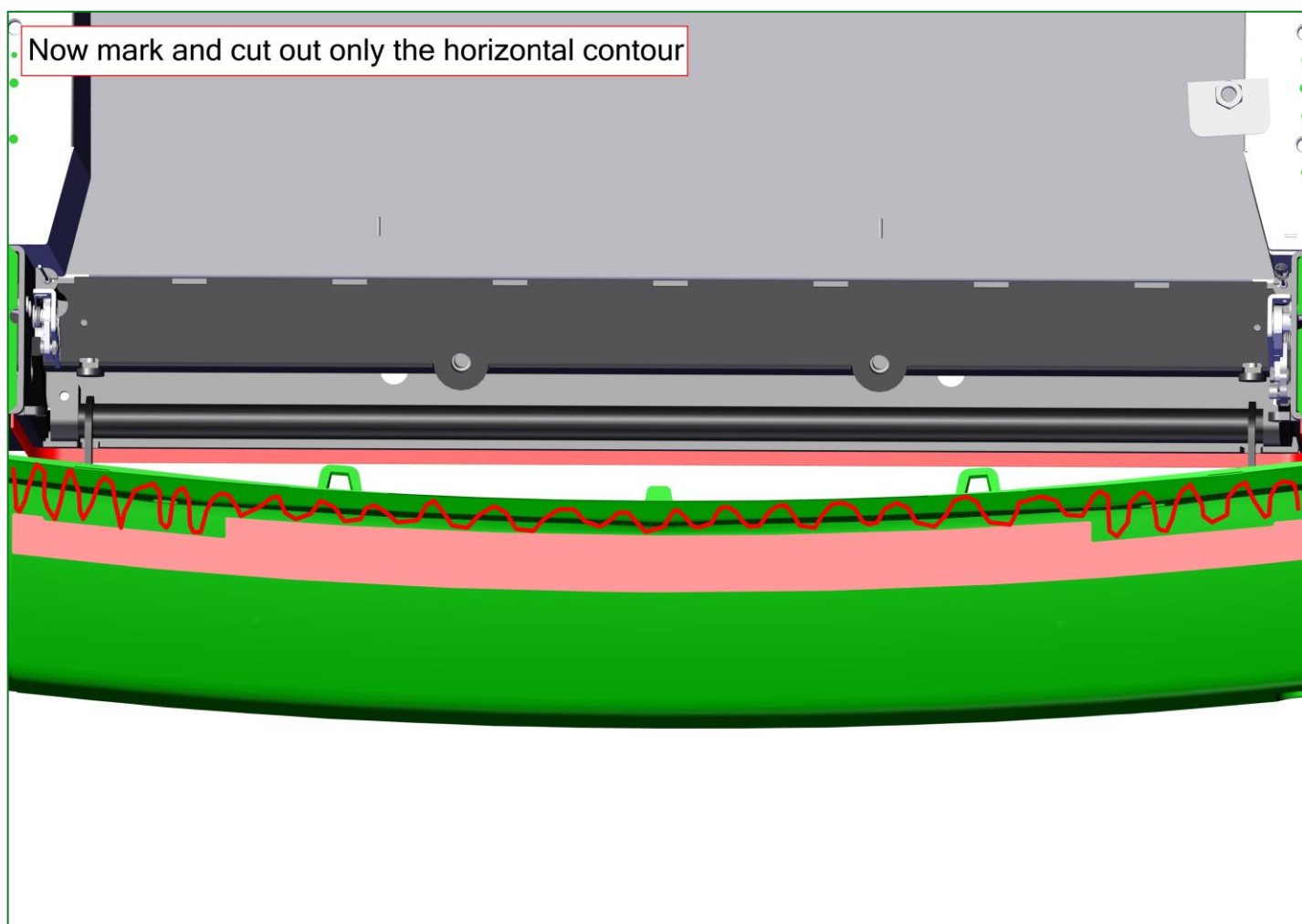
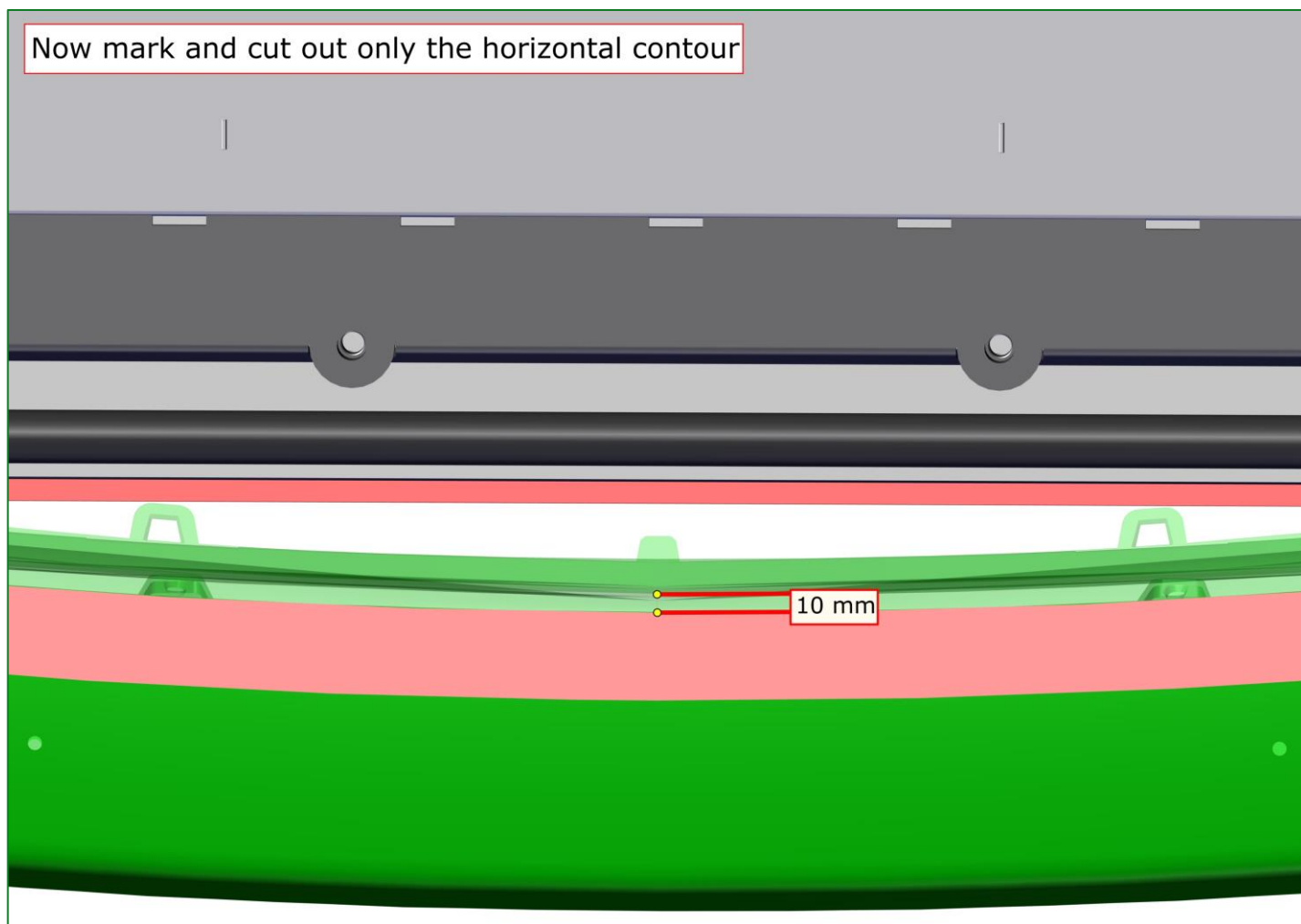


Place the 16190 on the bumper
and centre it with the rear beam

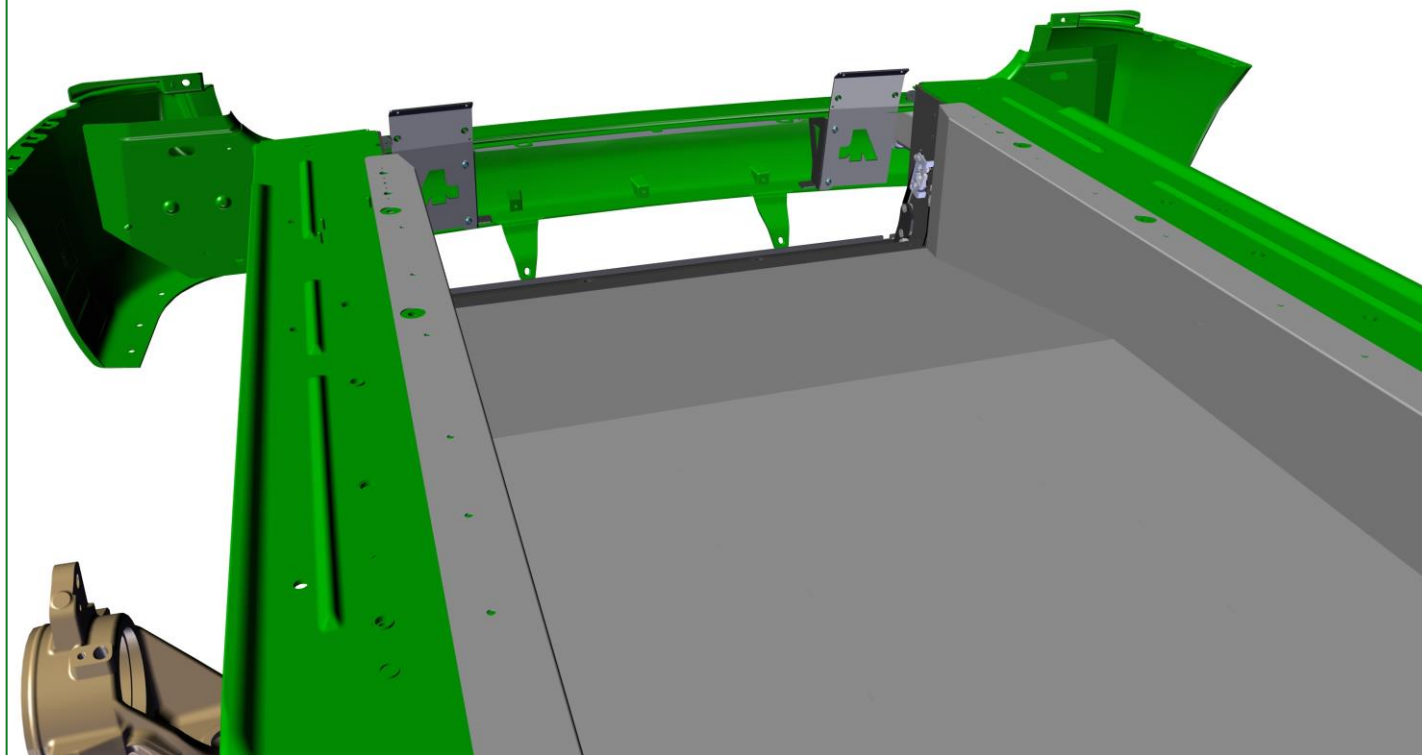


Mark the bumper all the way down

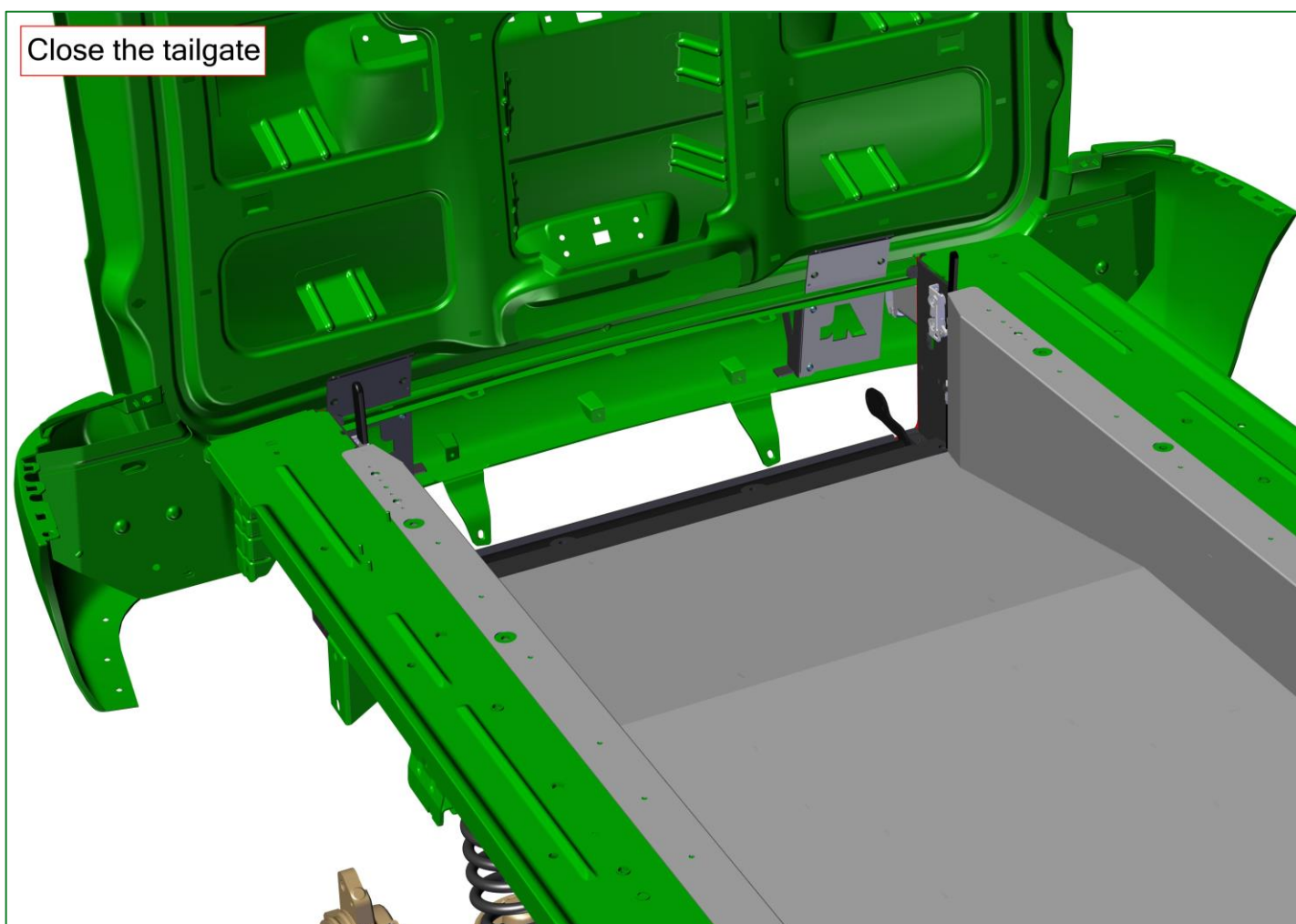




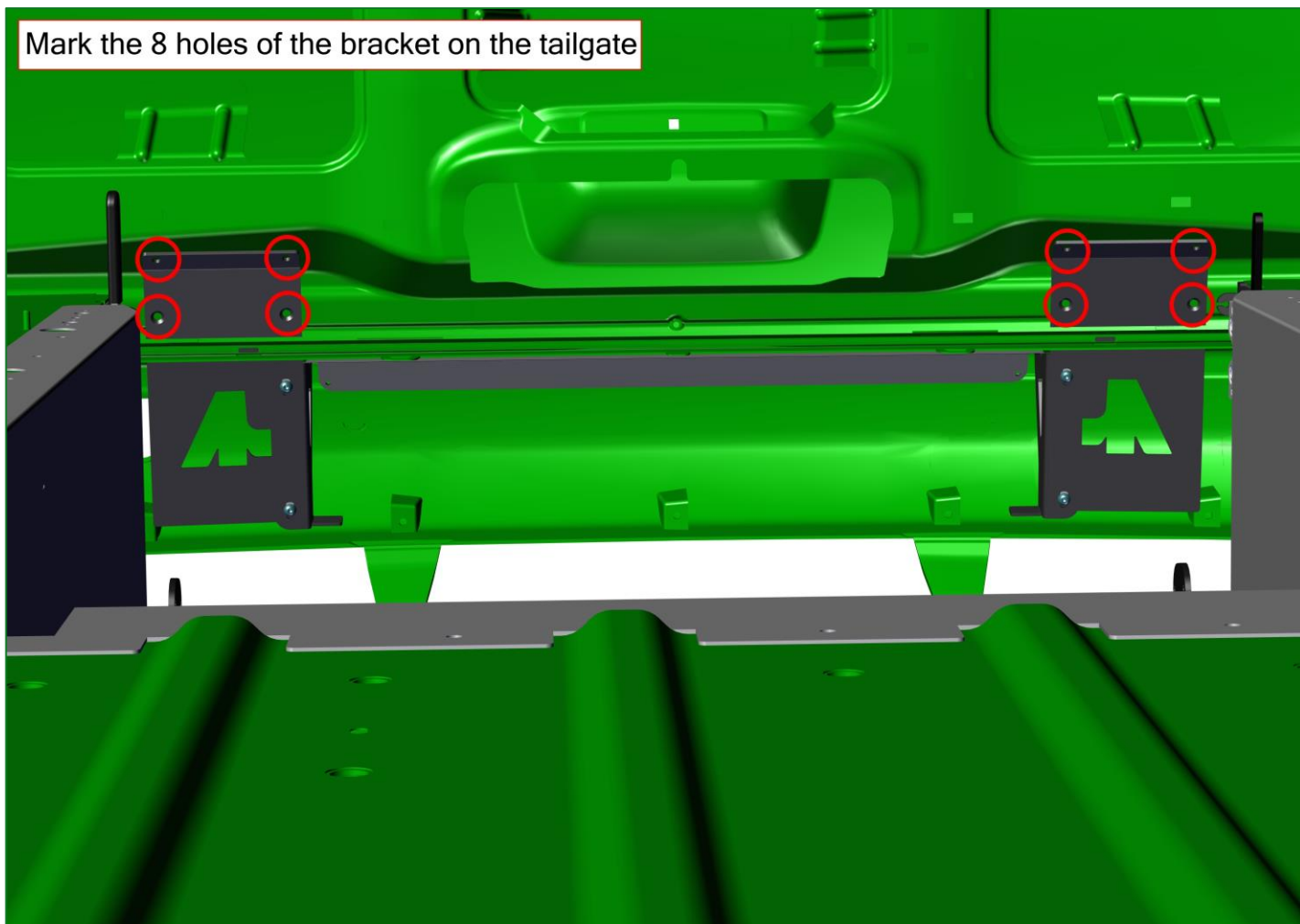
Place the bumper bracket from the inside in the bumper



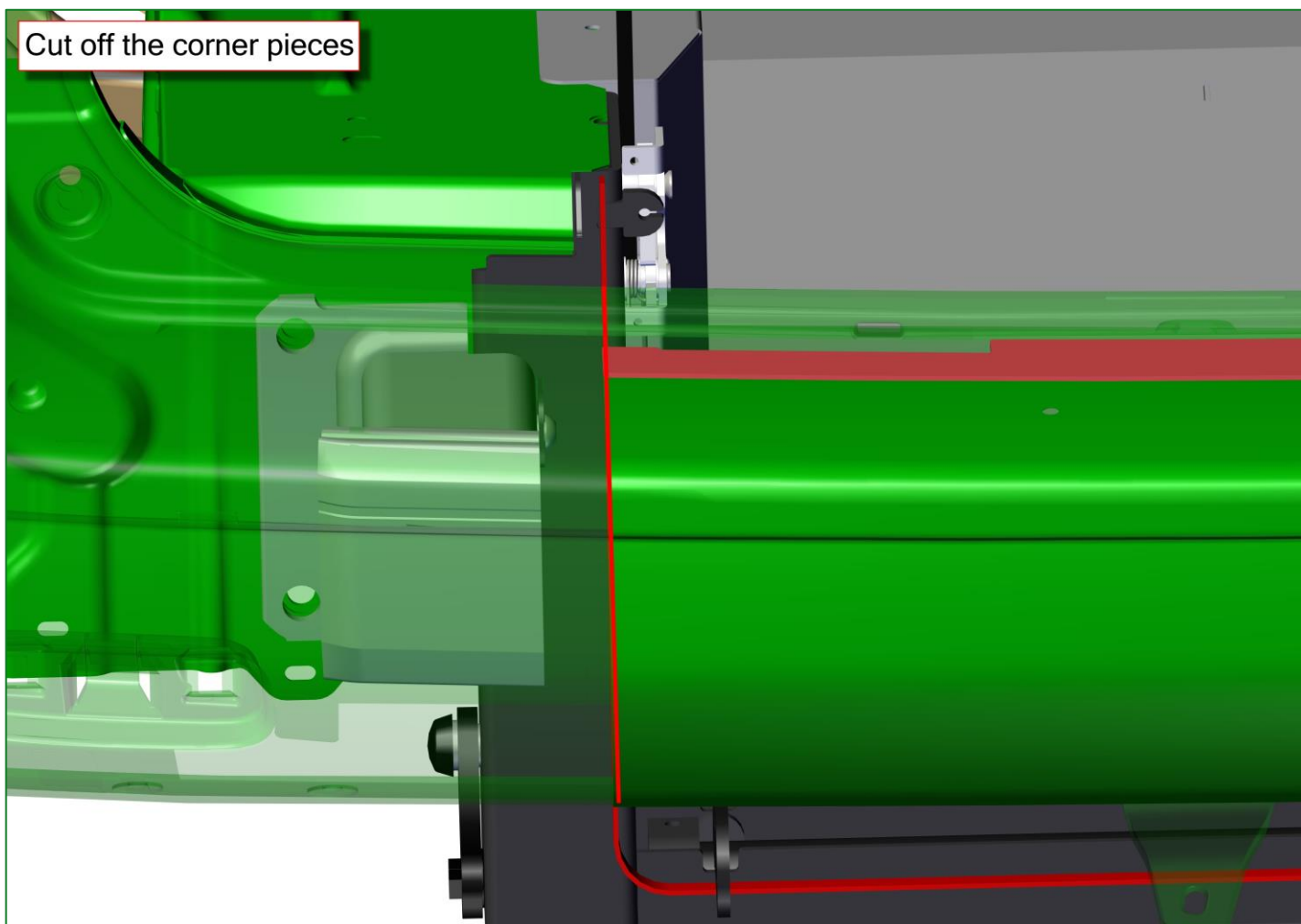
Close the tailgate

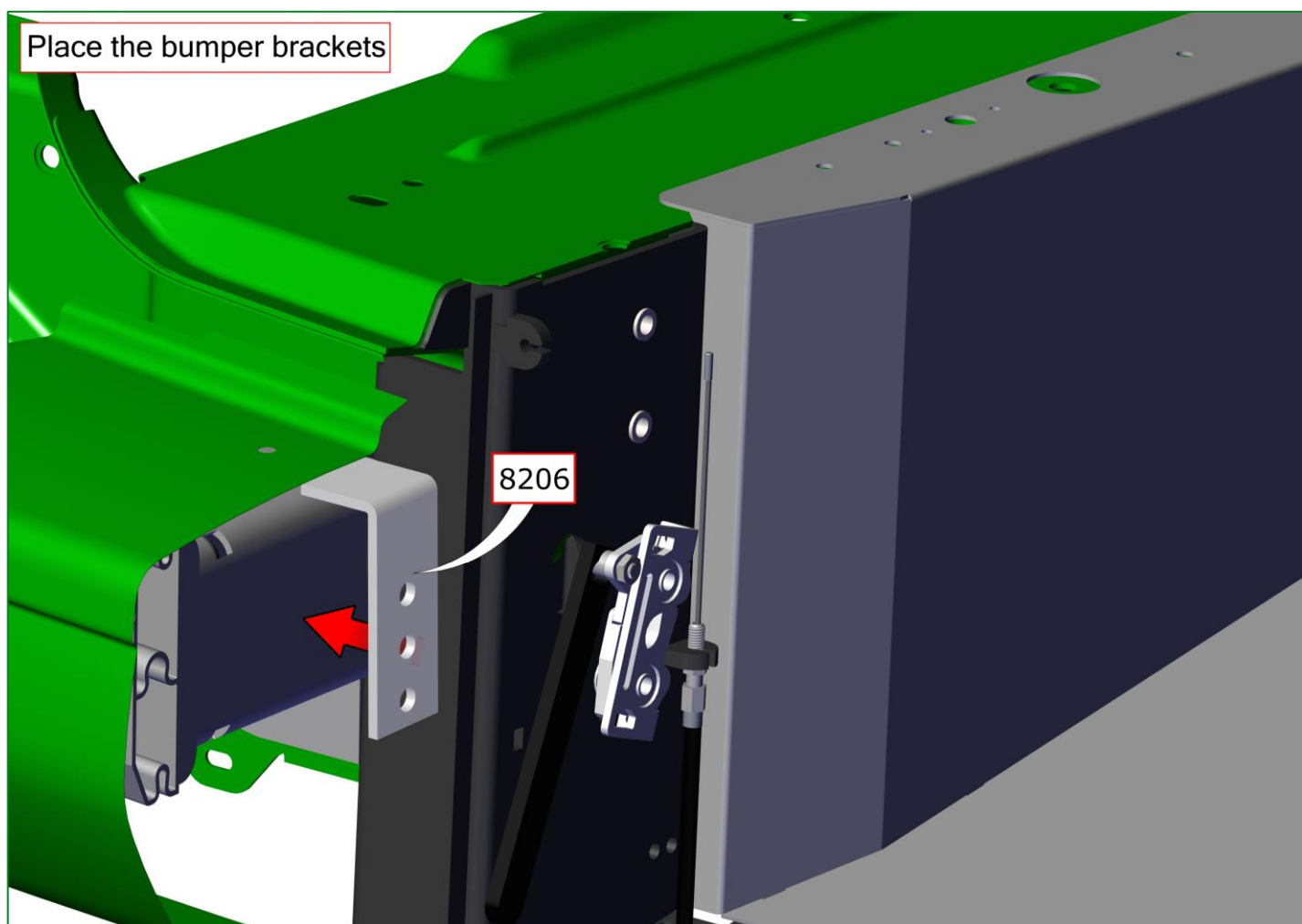
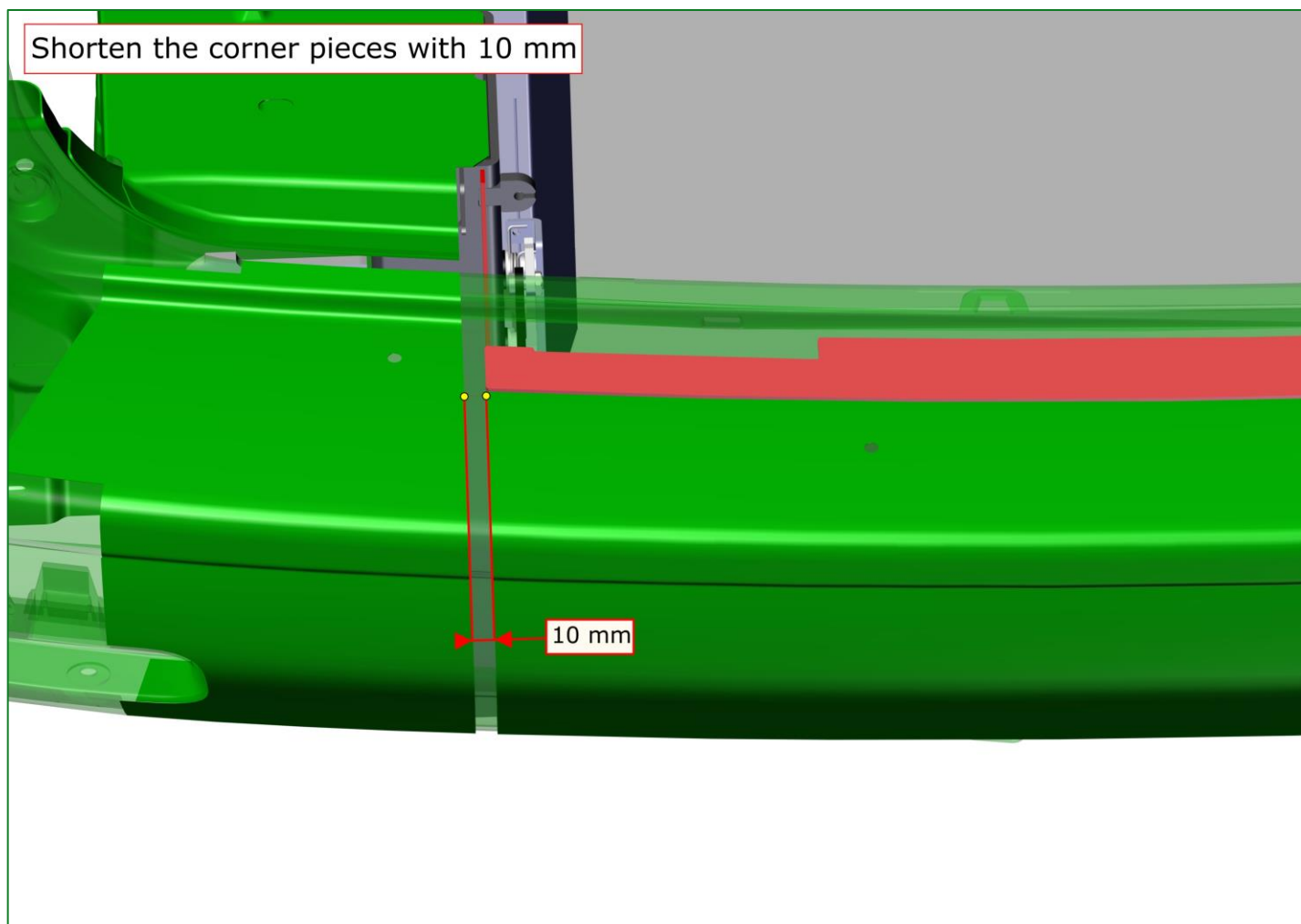


Mark the 8 holes of the bracket on the tailgate

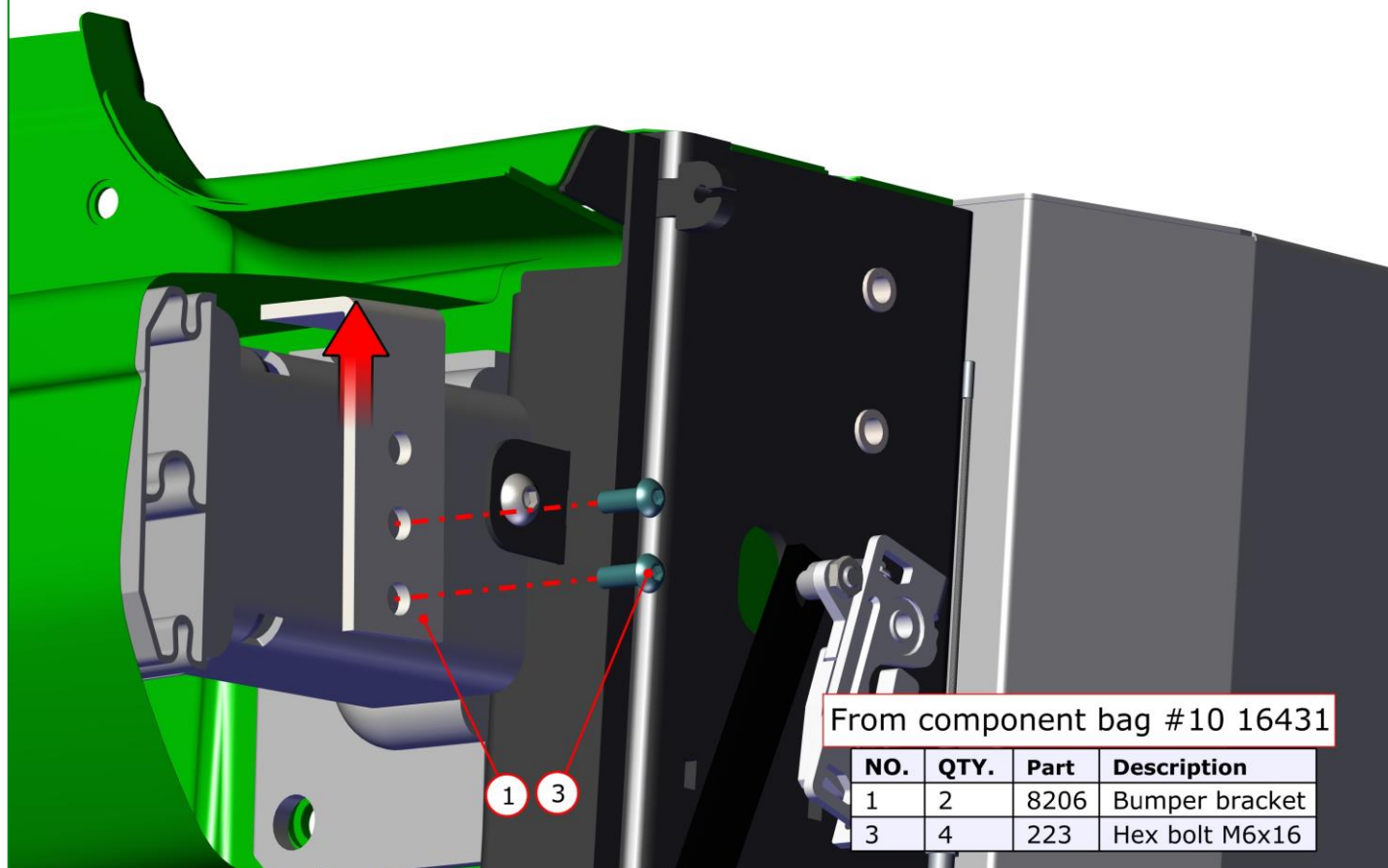


Cut off the corner pieces

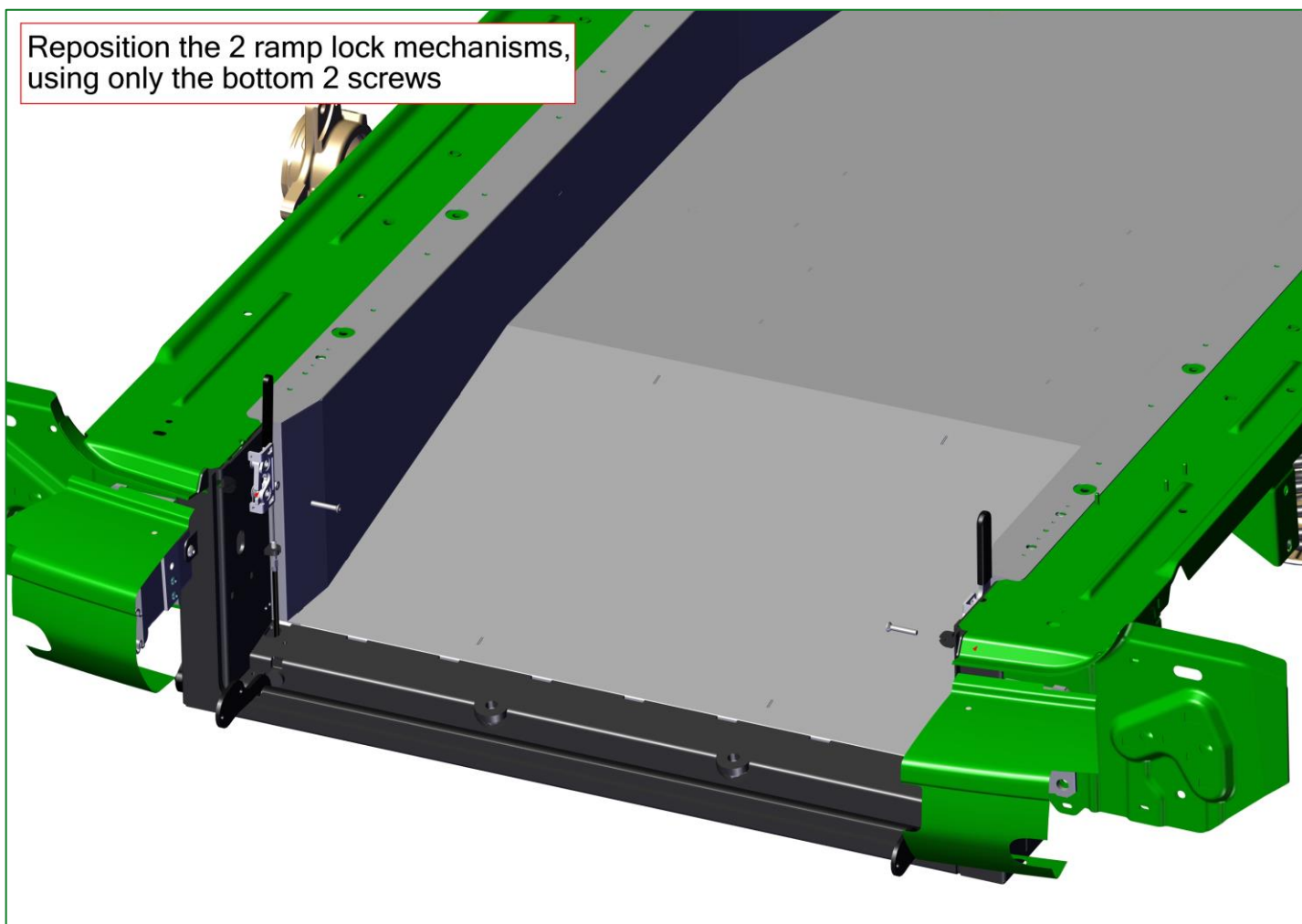




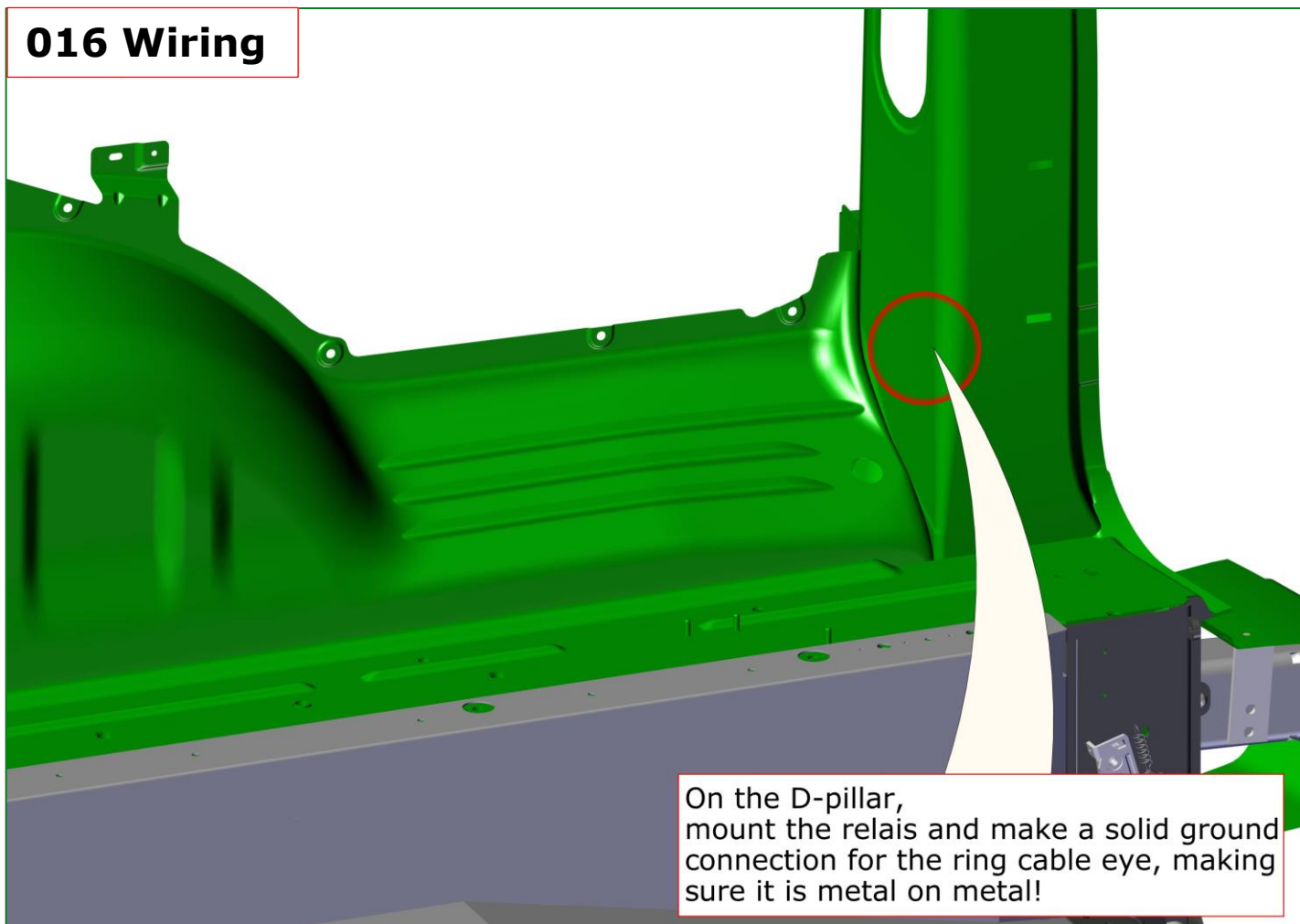
Push the bracket up, until it slightly touches the bumper, mark the holes, thread M6 and fasten



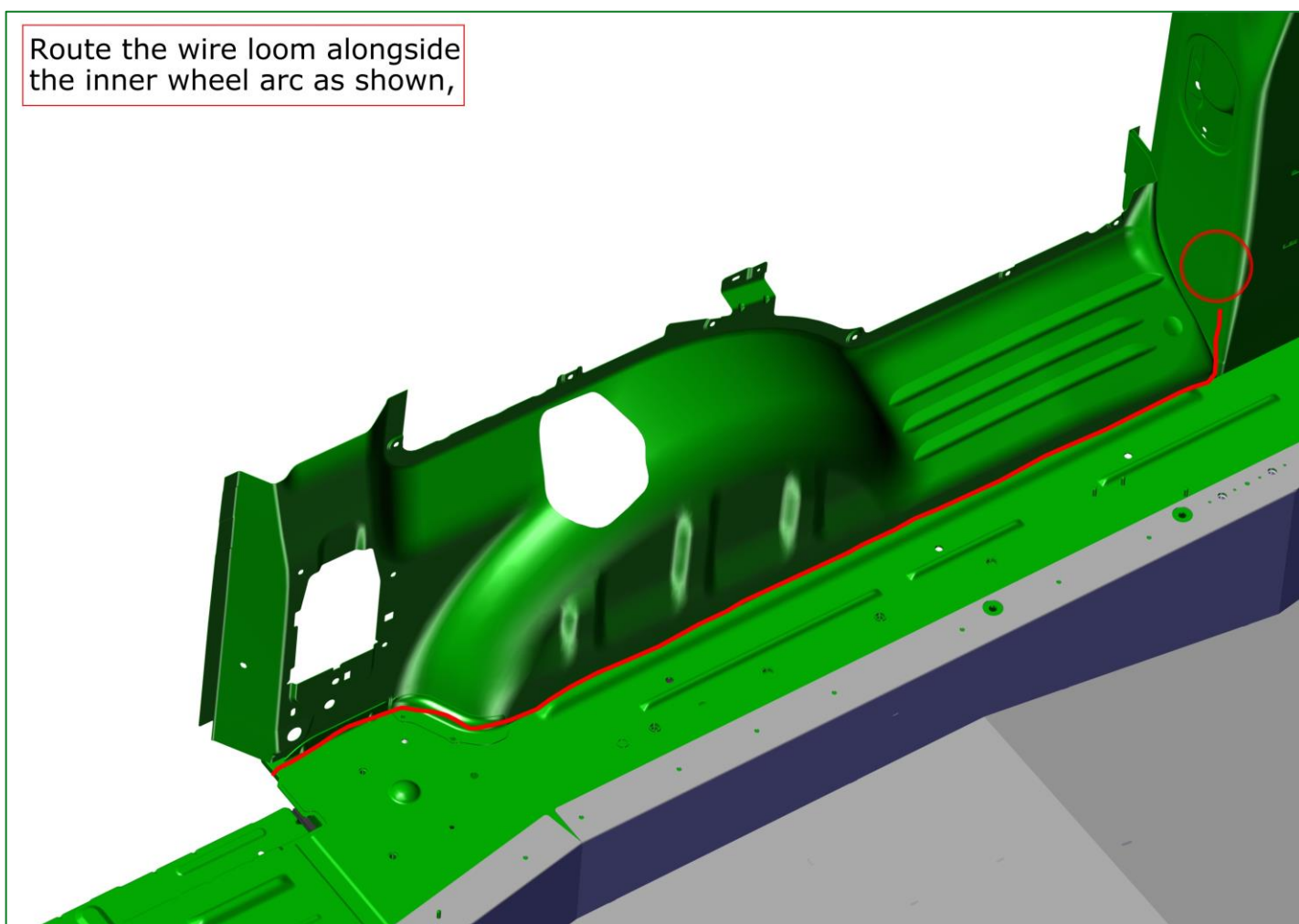
Reposition the 2 ramp lock mechanisms, using only the bottom 2 screws



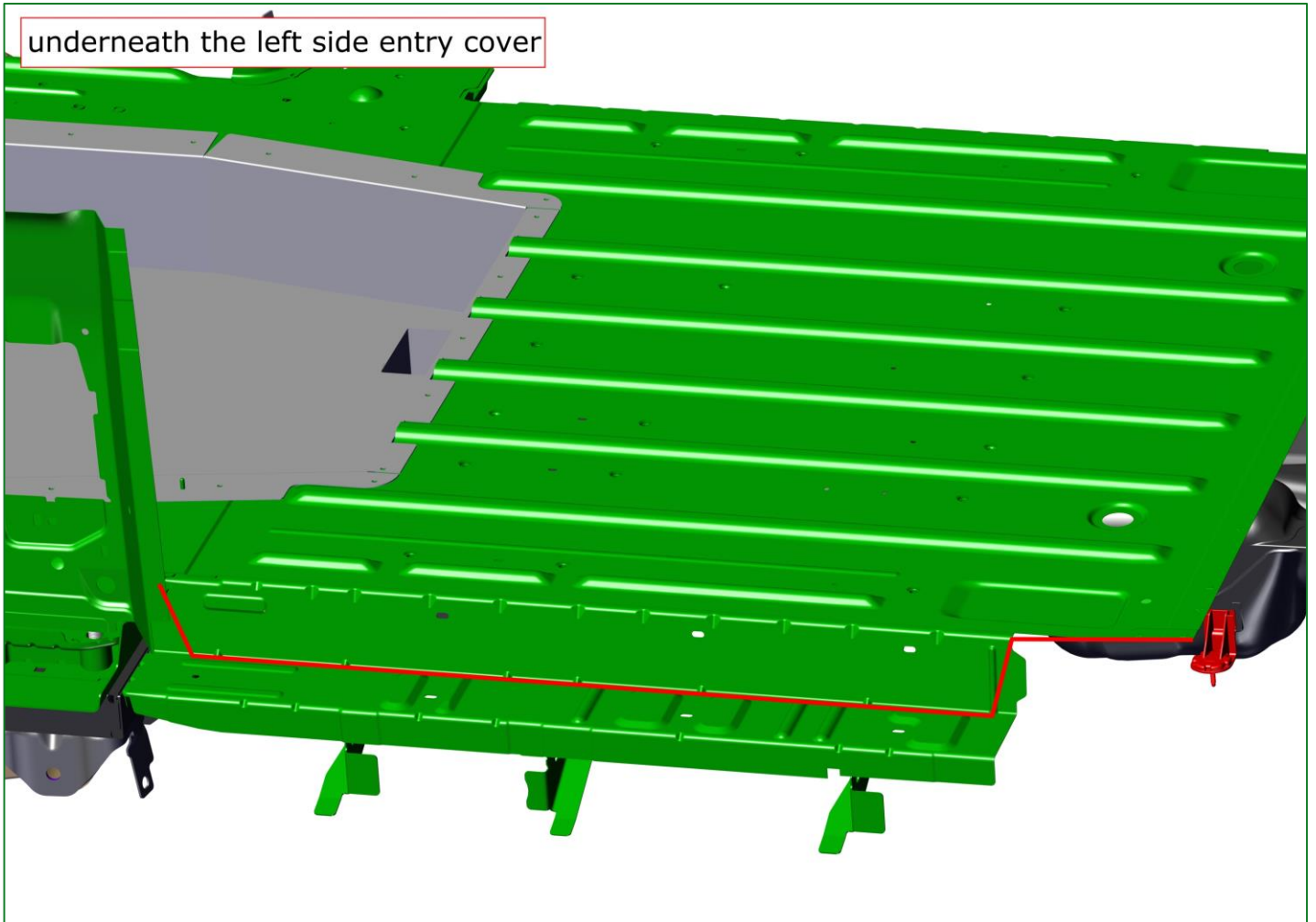
016 Wiring



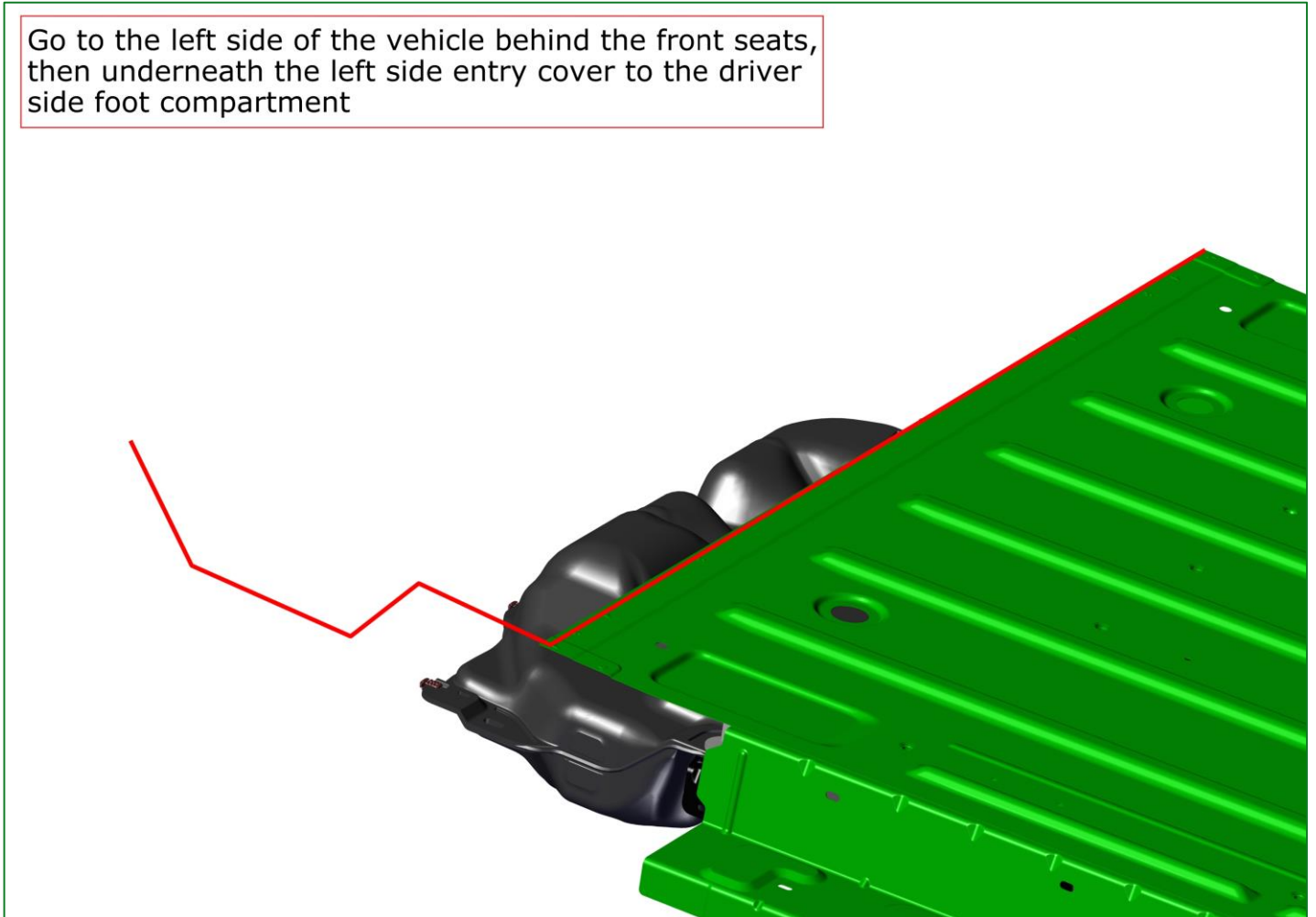
Route the wire loom alongside the inner wheel arc as shown,

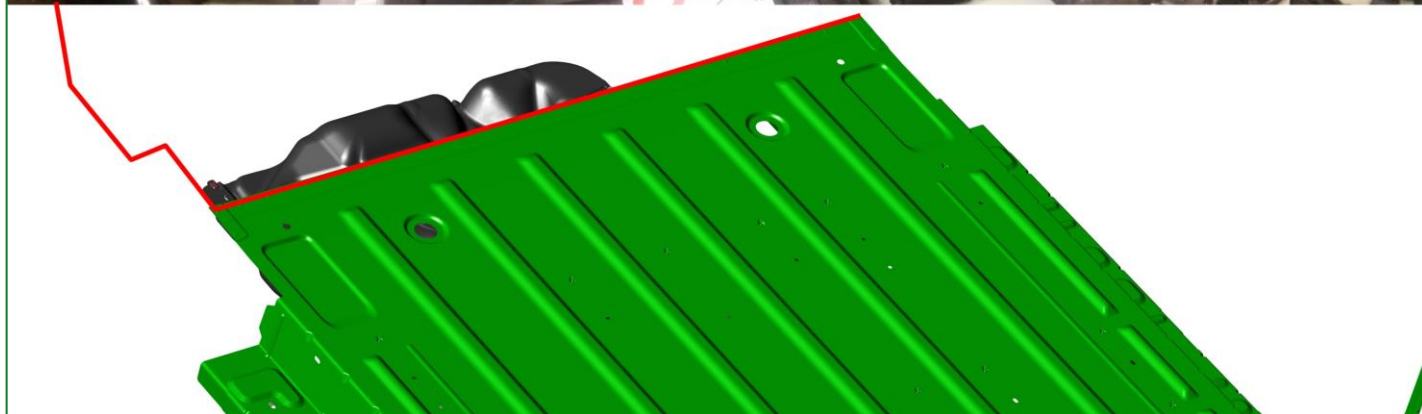
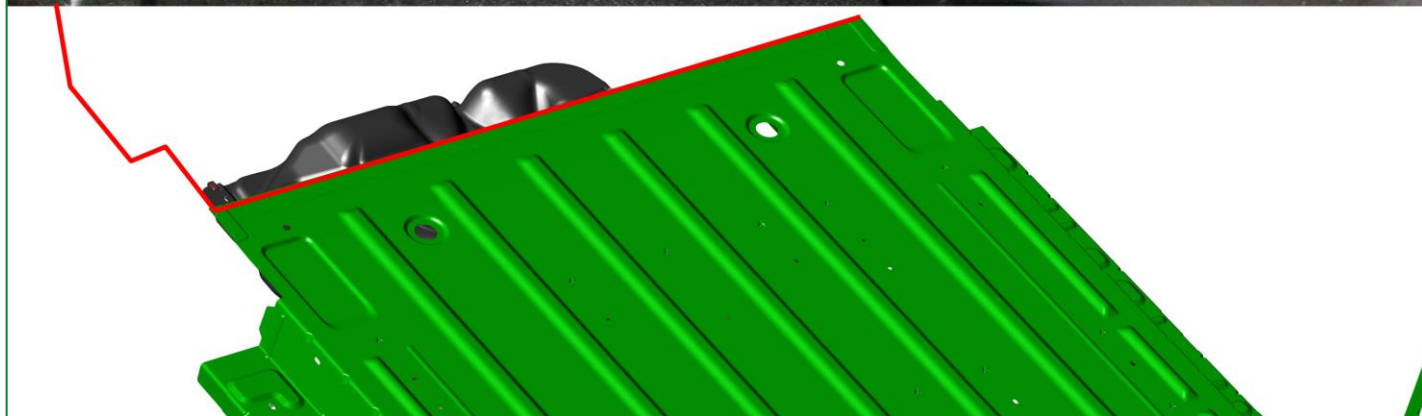


underneath the left side entry cover

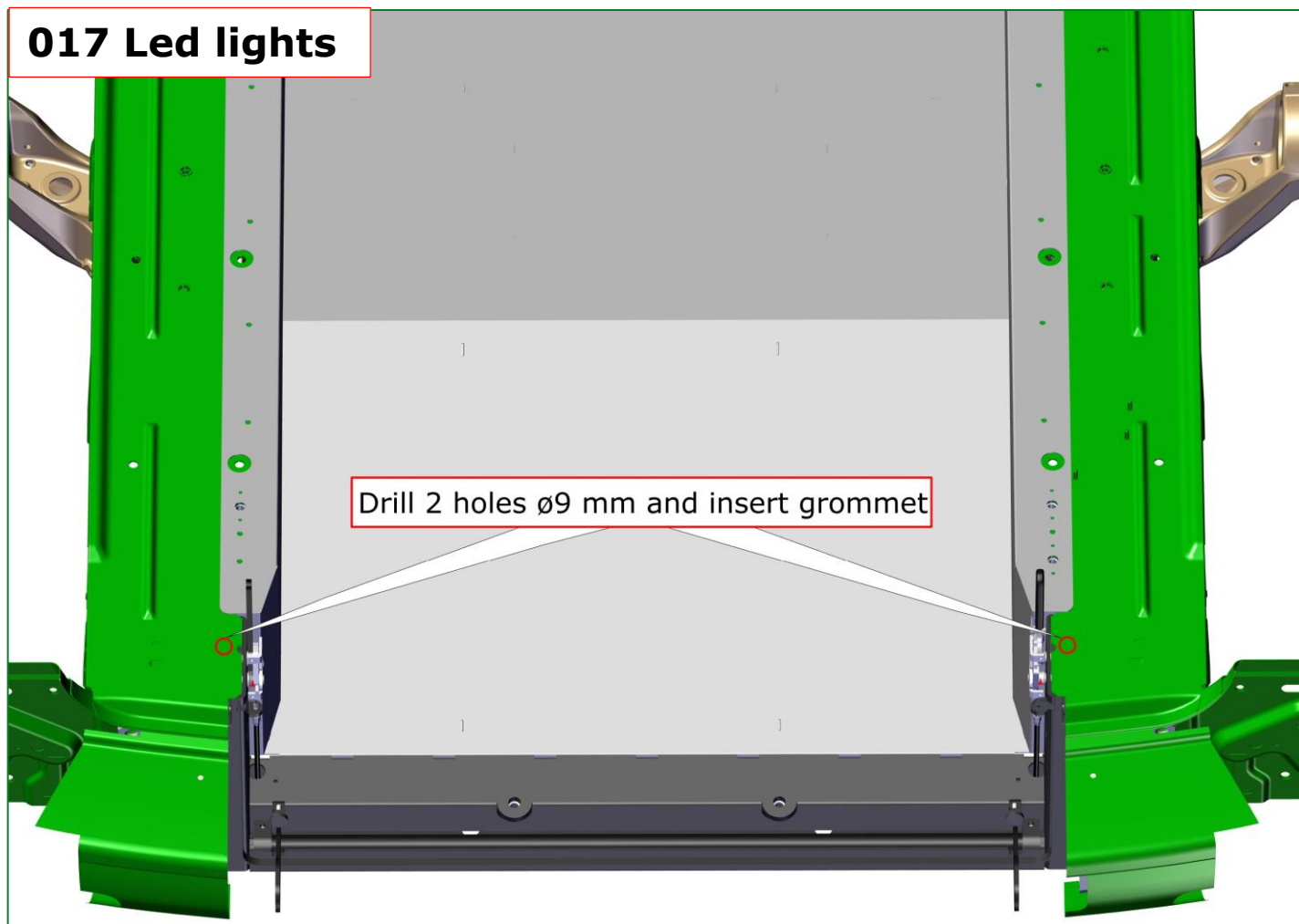


Go to the left side of the vehicle behind the front seats, then underneath the left side entry cover to the driver side foot compartment

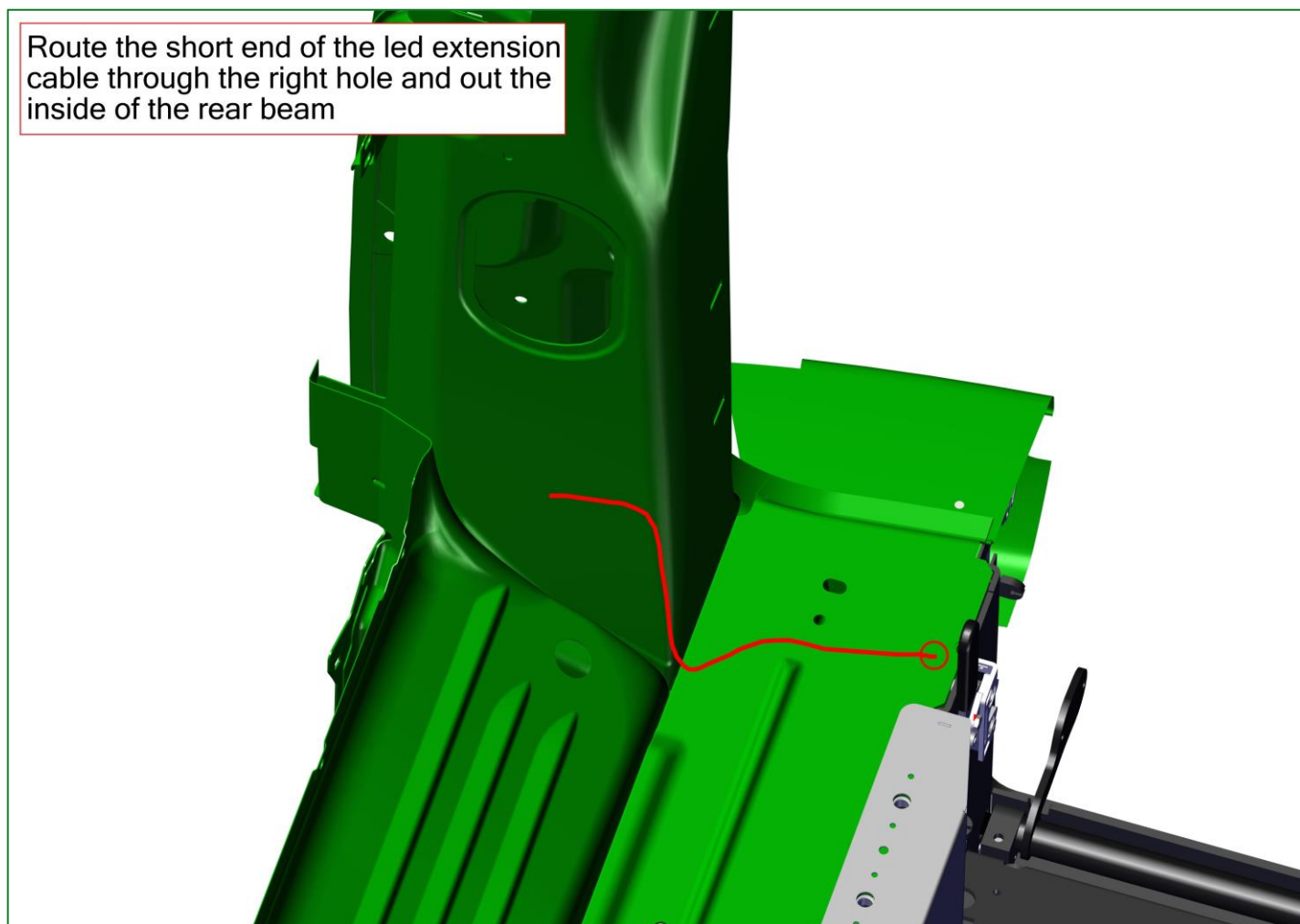




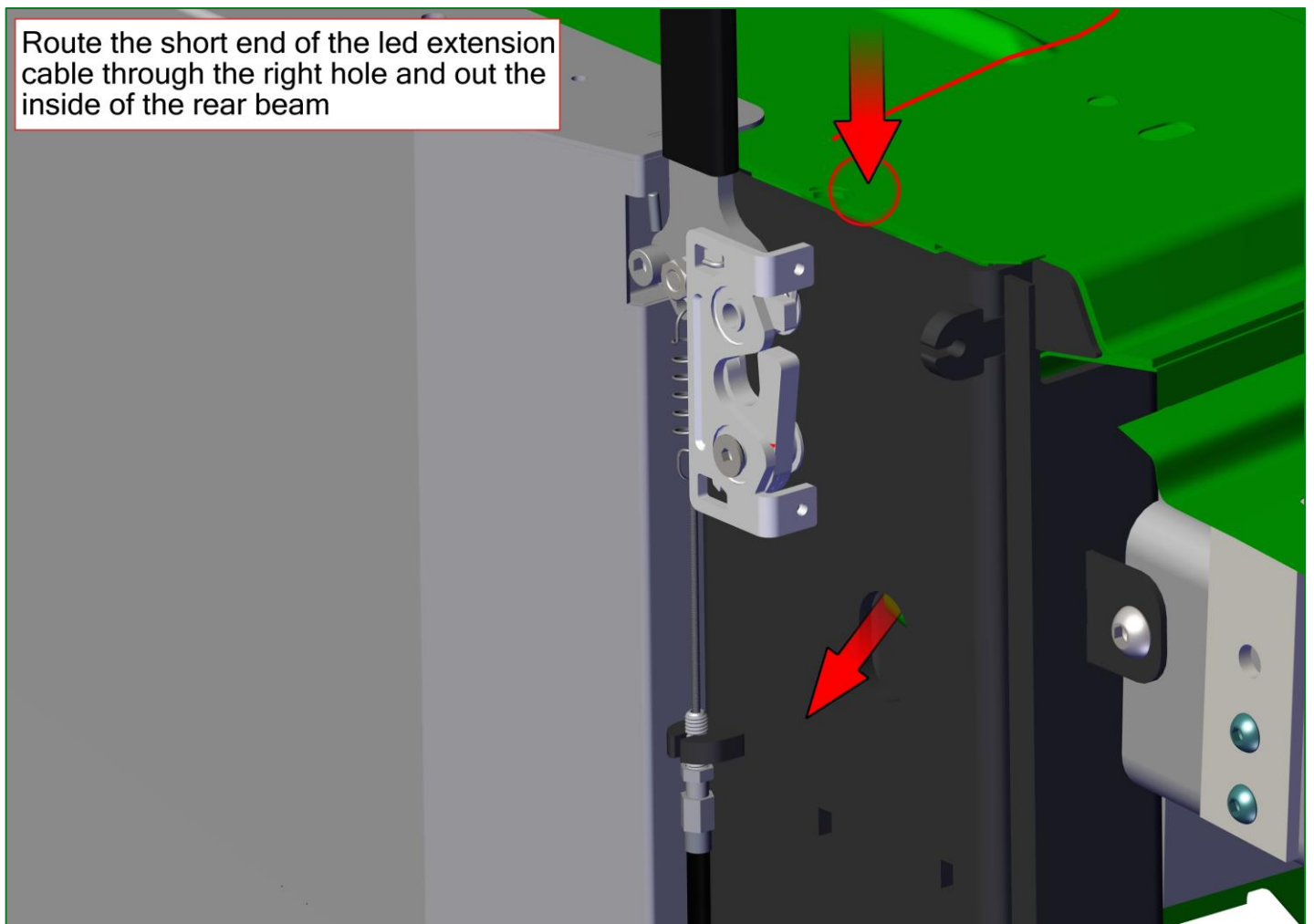
017 Led lights



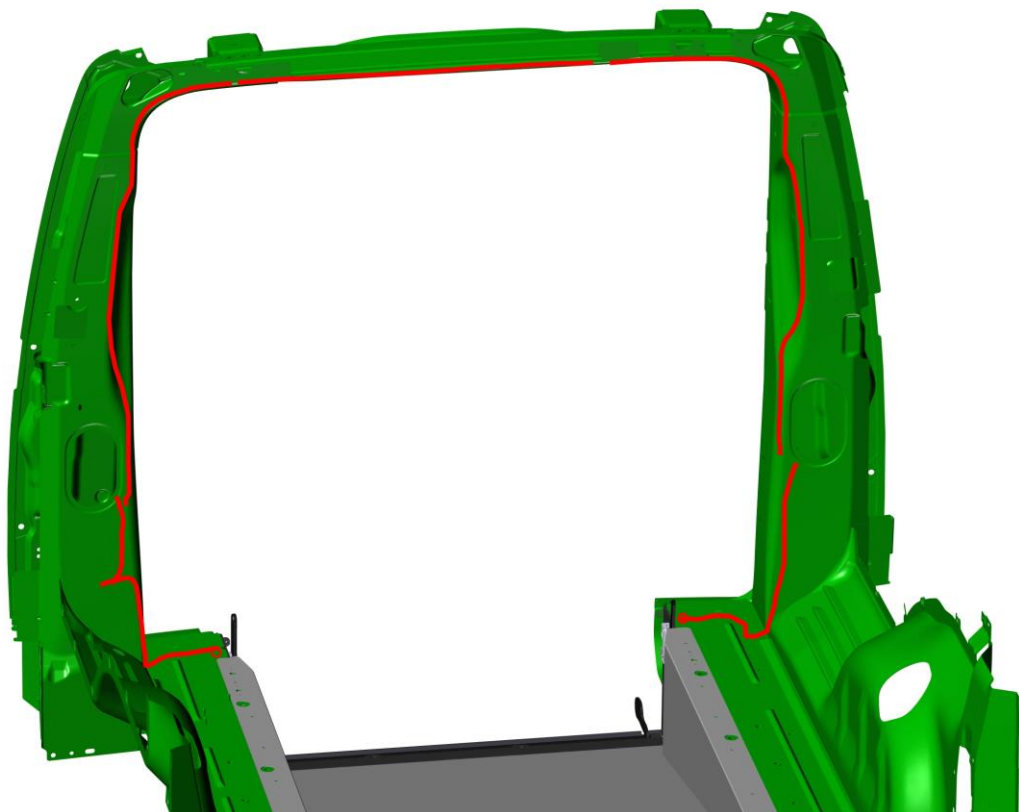
Route the short end of the led extension cable through the right hole and out the inside of the rear beam



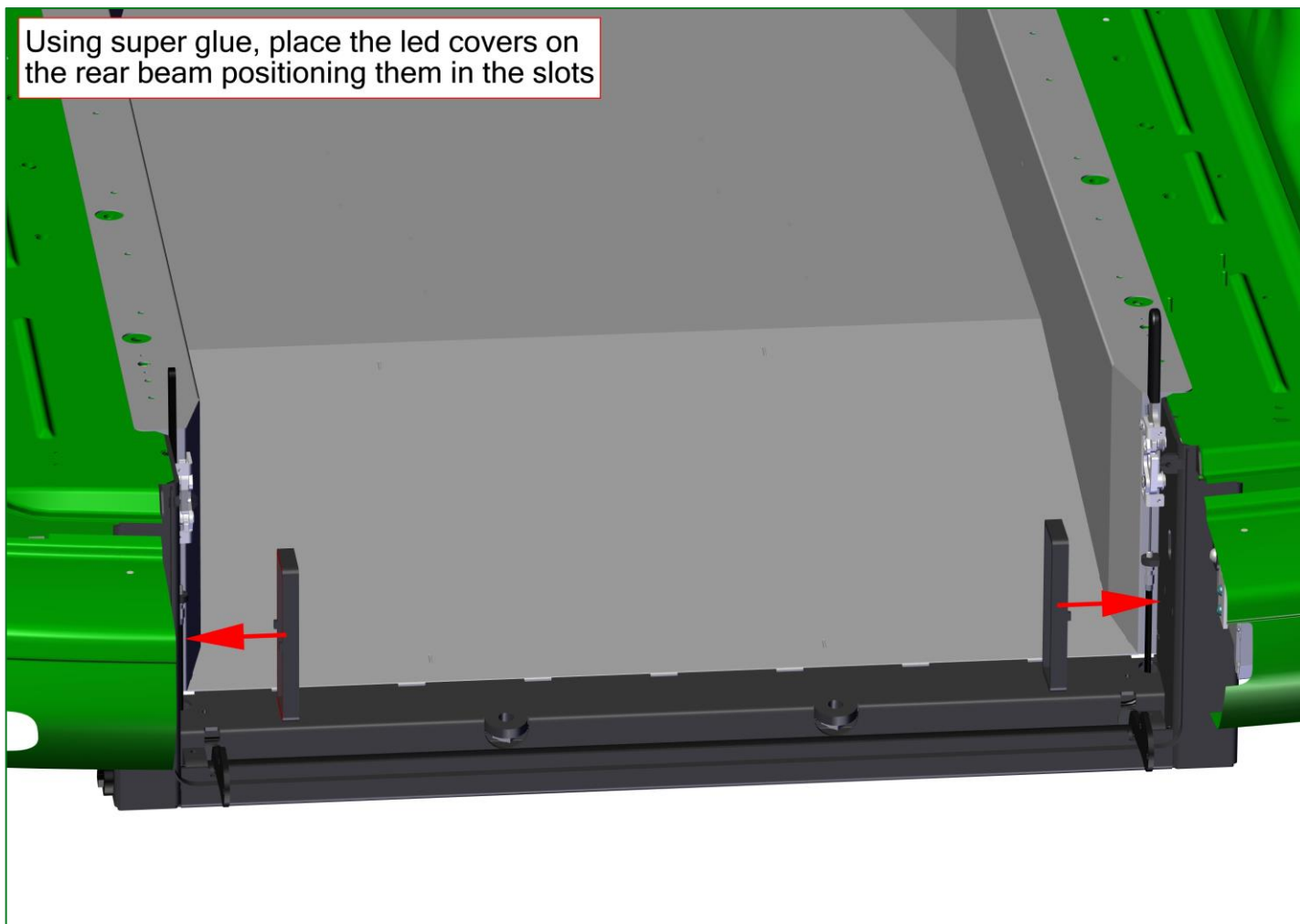
Route the short end of the led extension cable through the right hole and out the inside of the rear beam



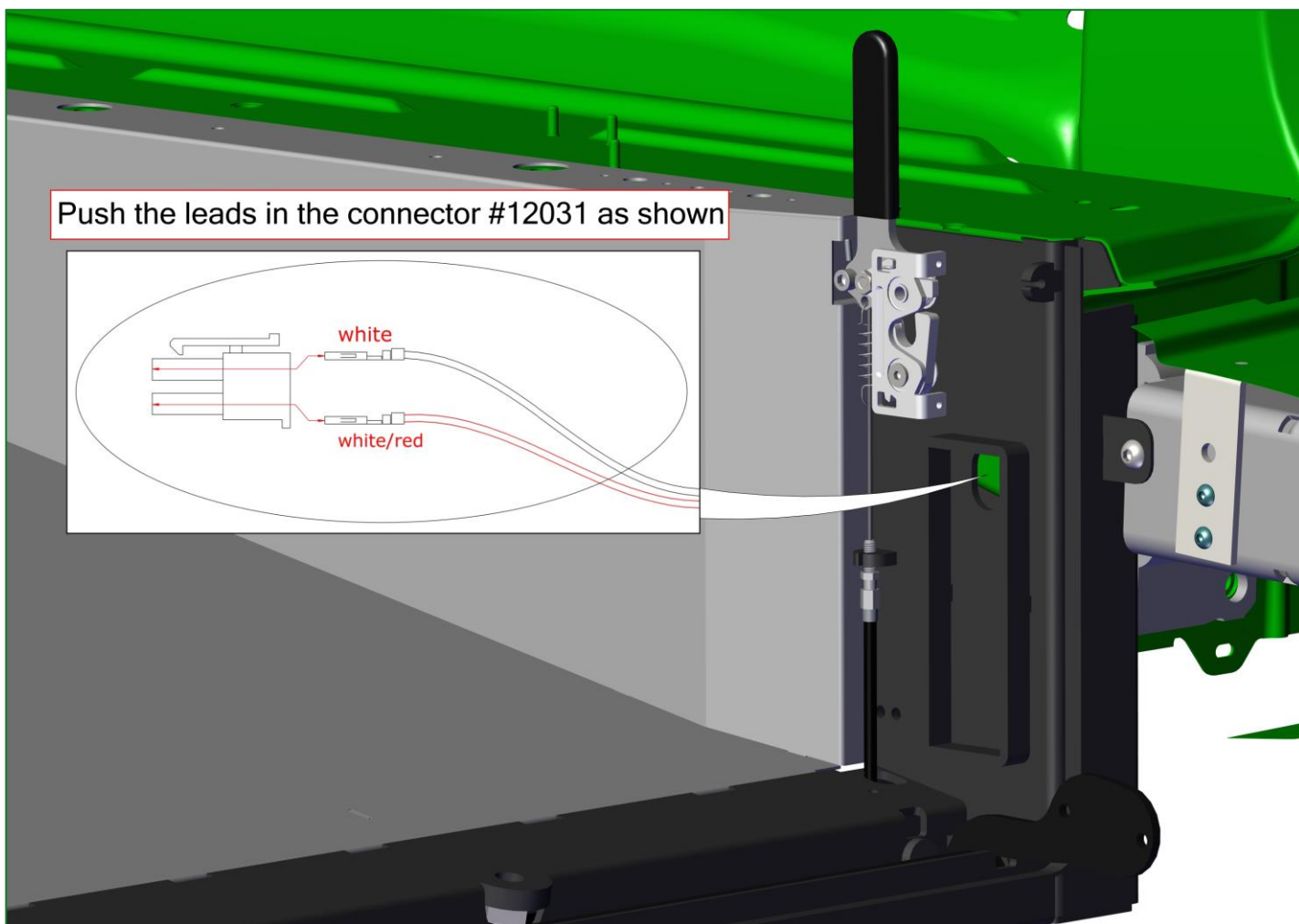
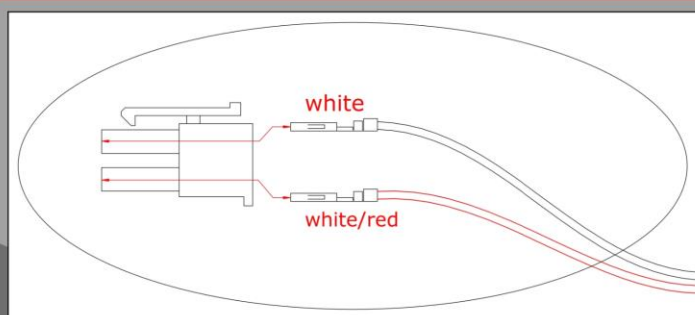
Route the long end of the led extension cable up and over the D-pillar through the left hole and out the inside of the rear beam

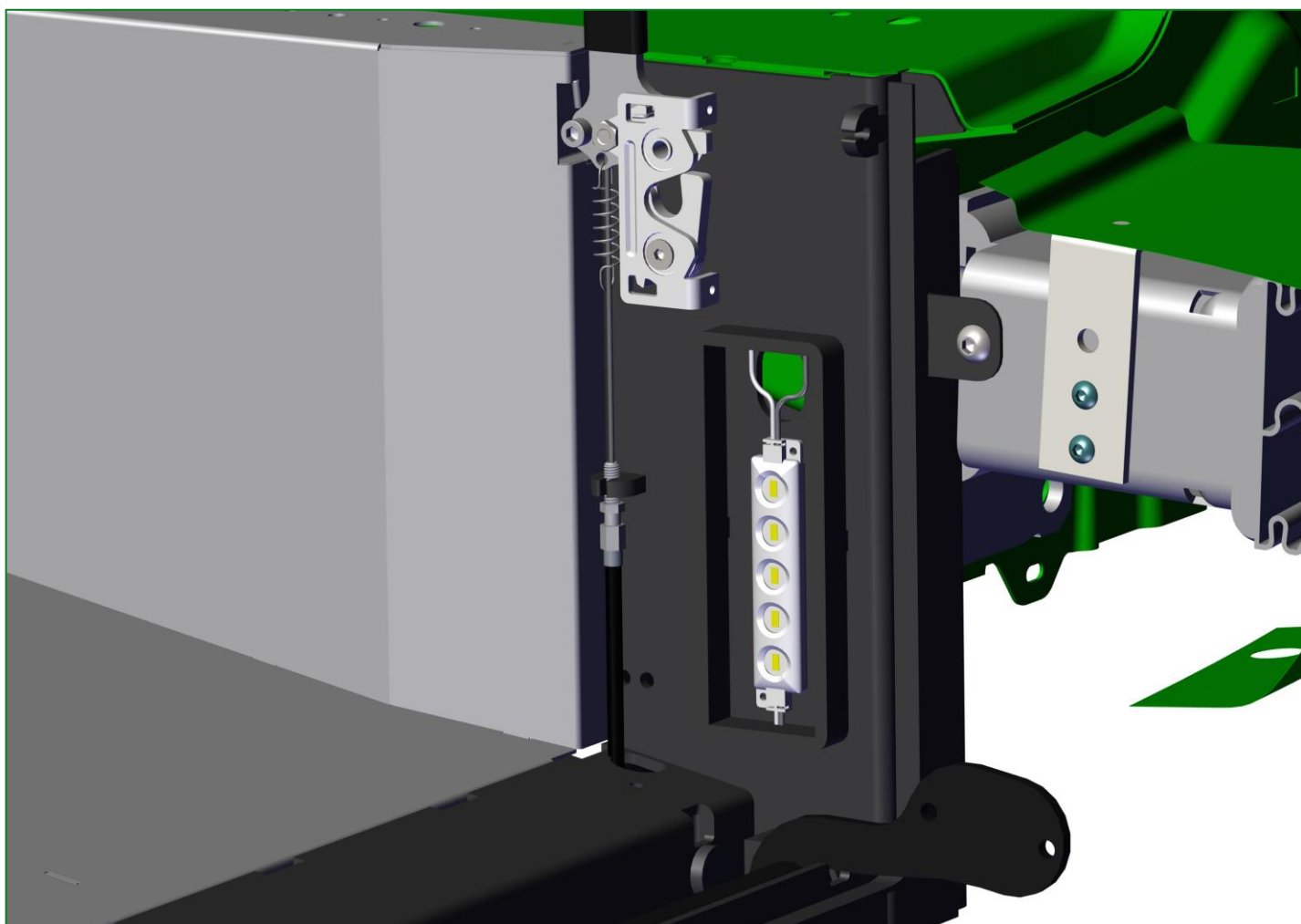
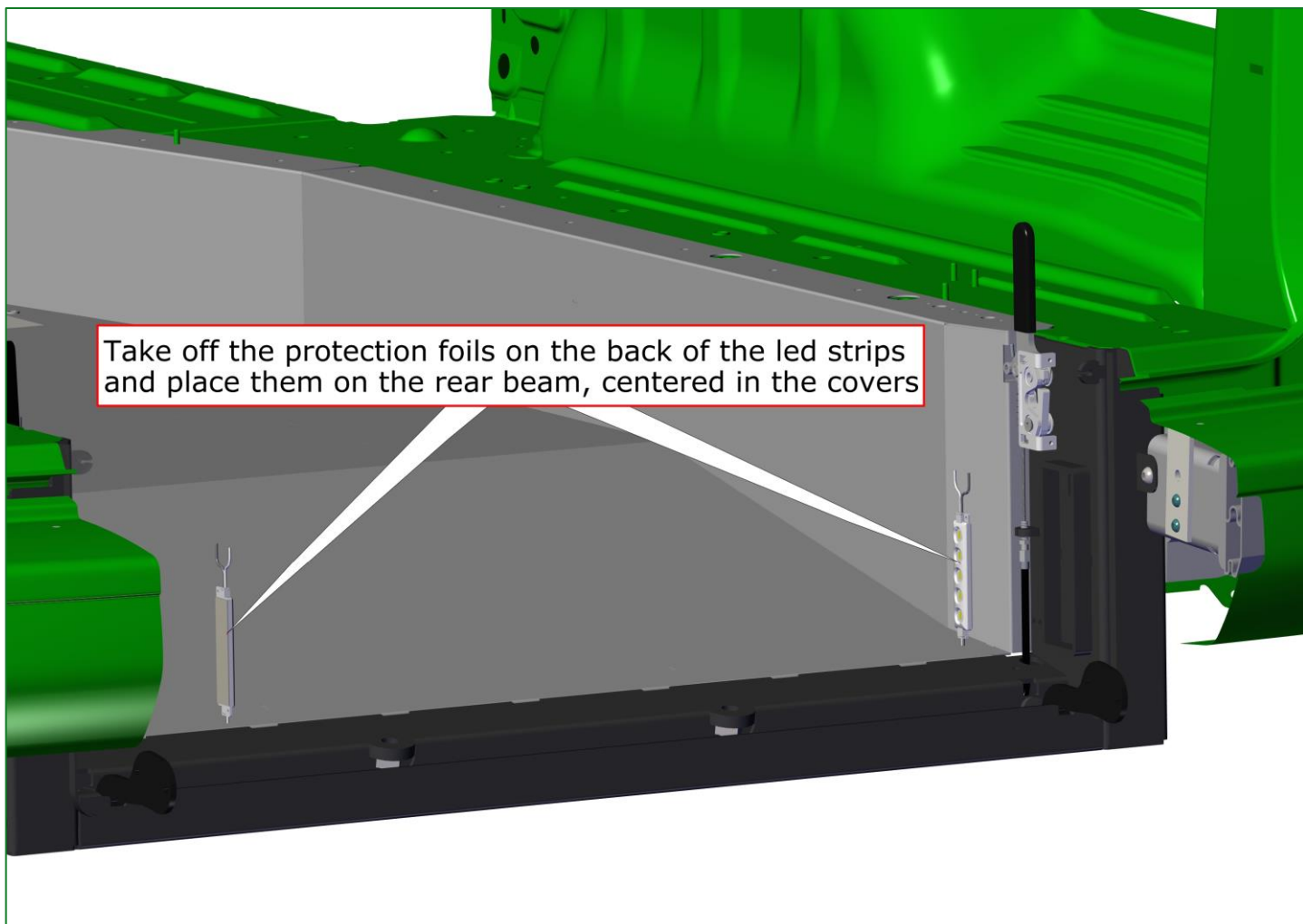


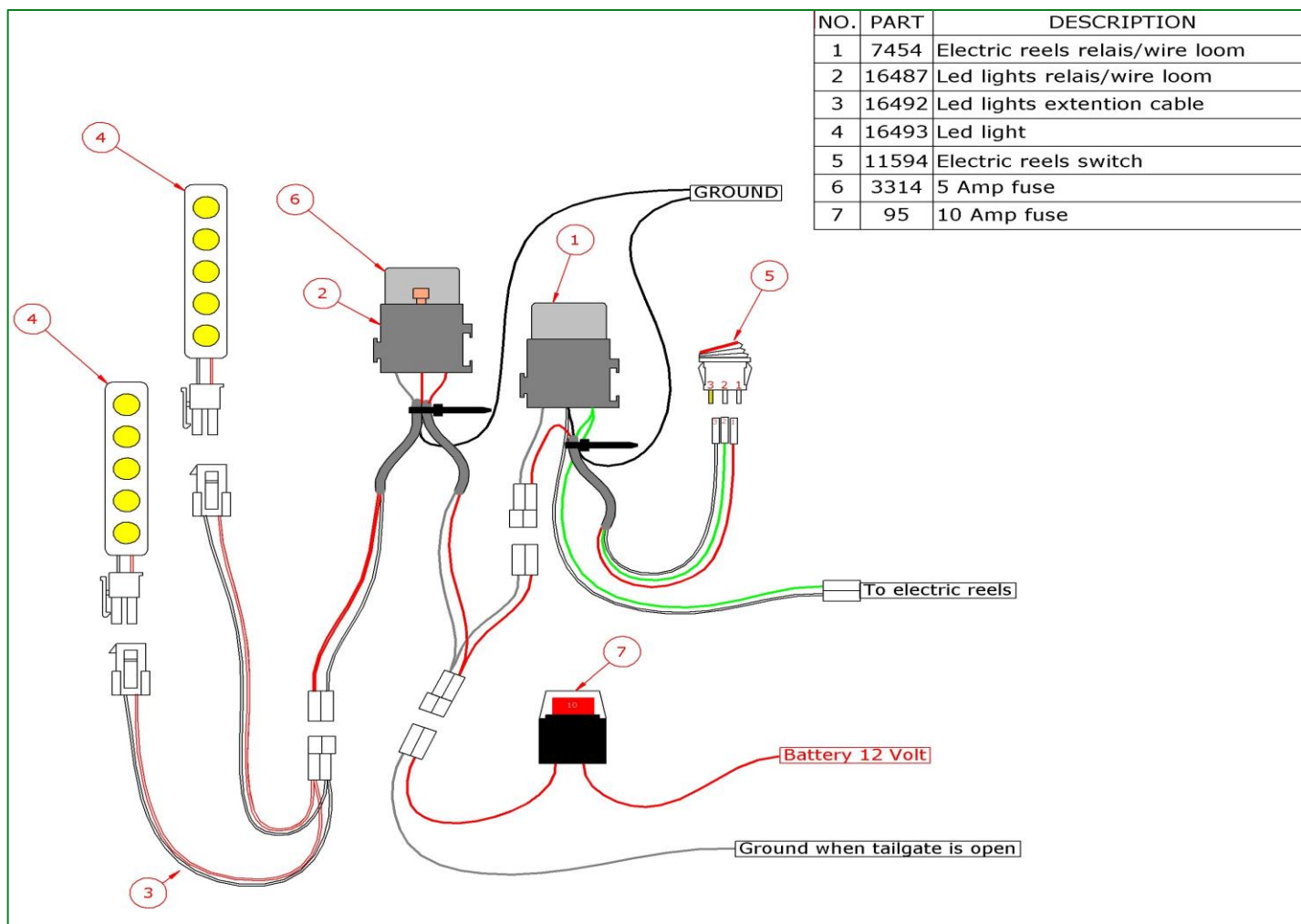
Using super glue, place the led covers on the rear beam positioning them in the slots



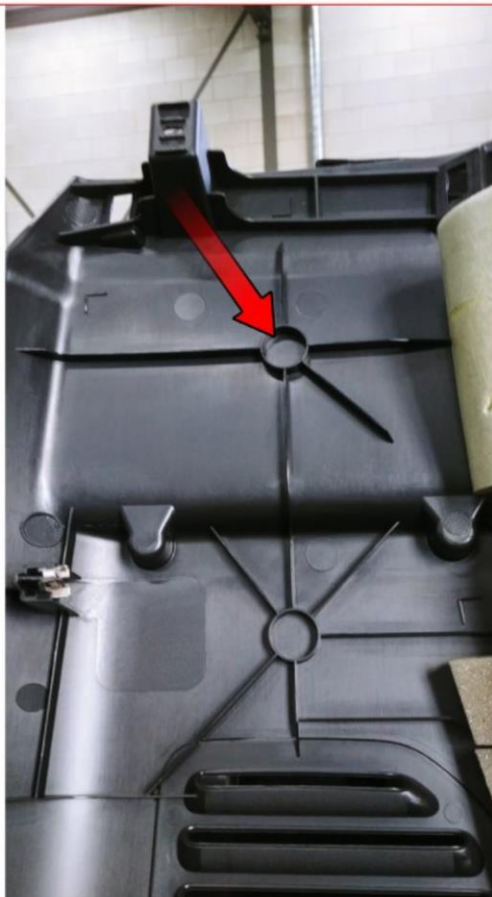
Push the leads in the connector #12031 as shown



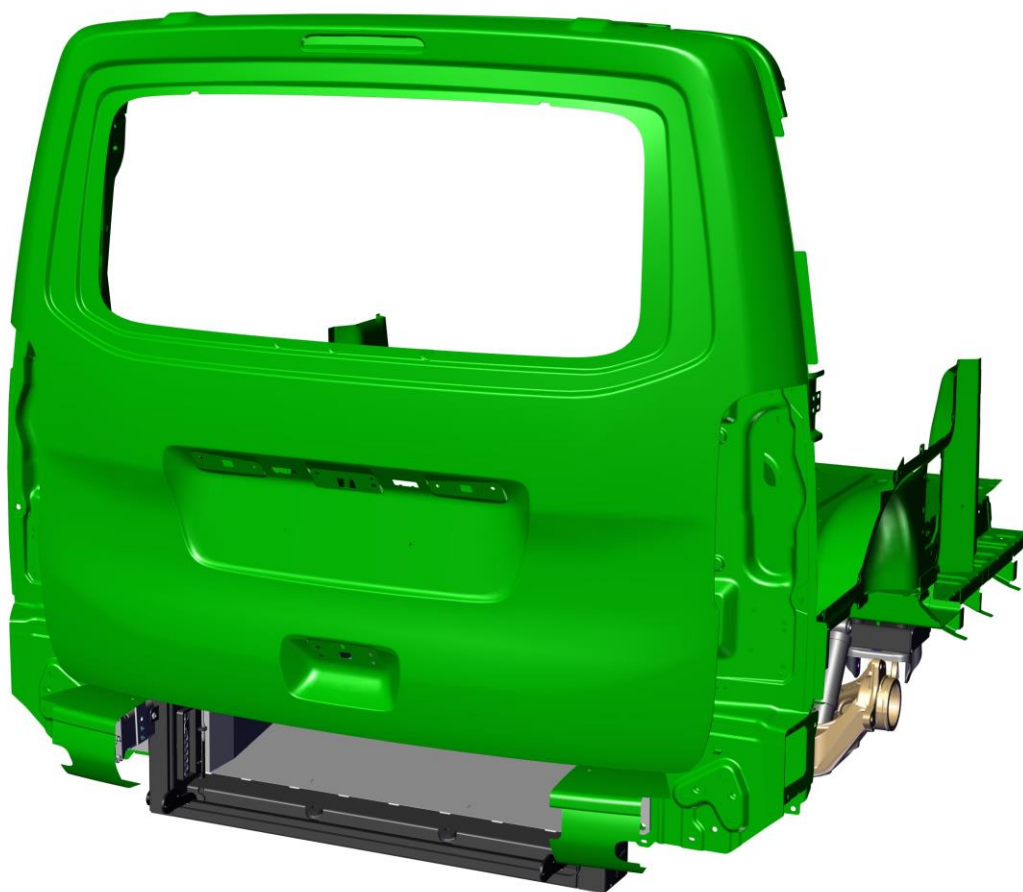




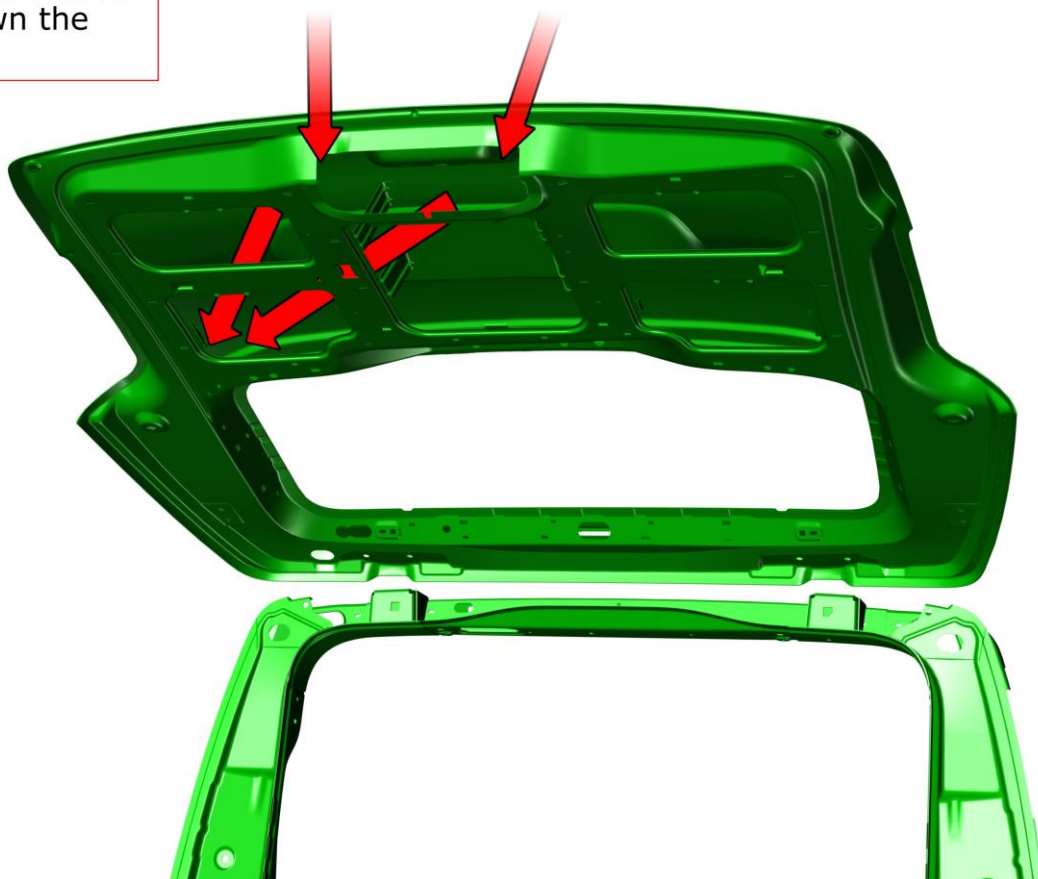
To apply the safety belt switch, drill a hole in the already existing mark. It's located at the top left from the inside of the right cover. After the hole is drilled insert the switch.



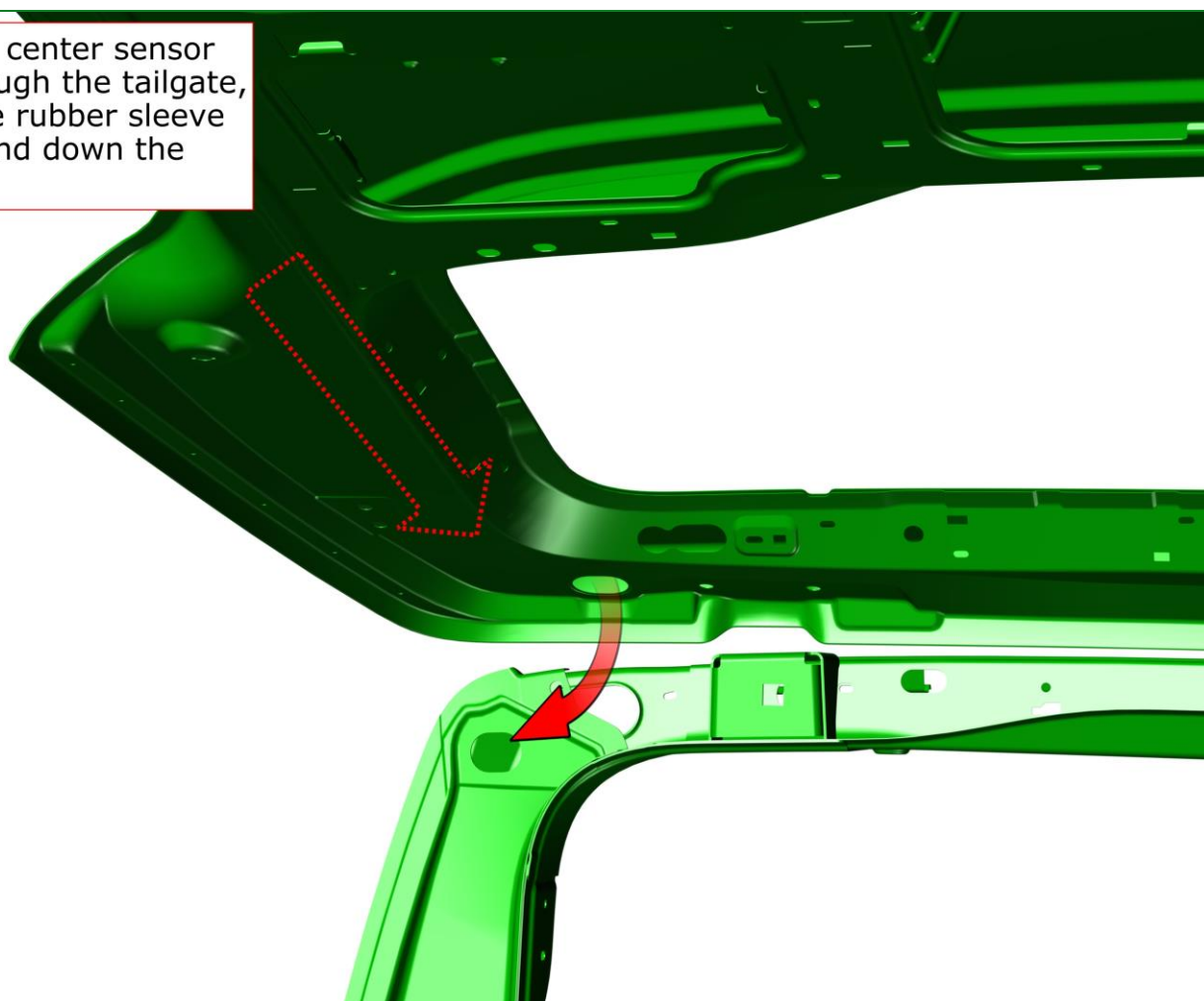
018 Parking sensors 2



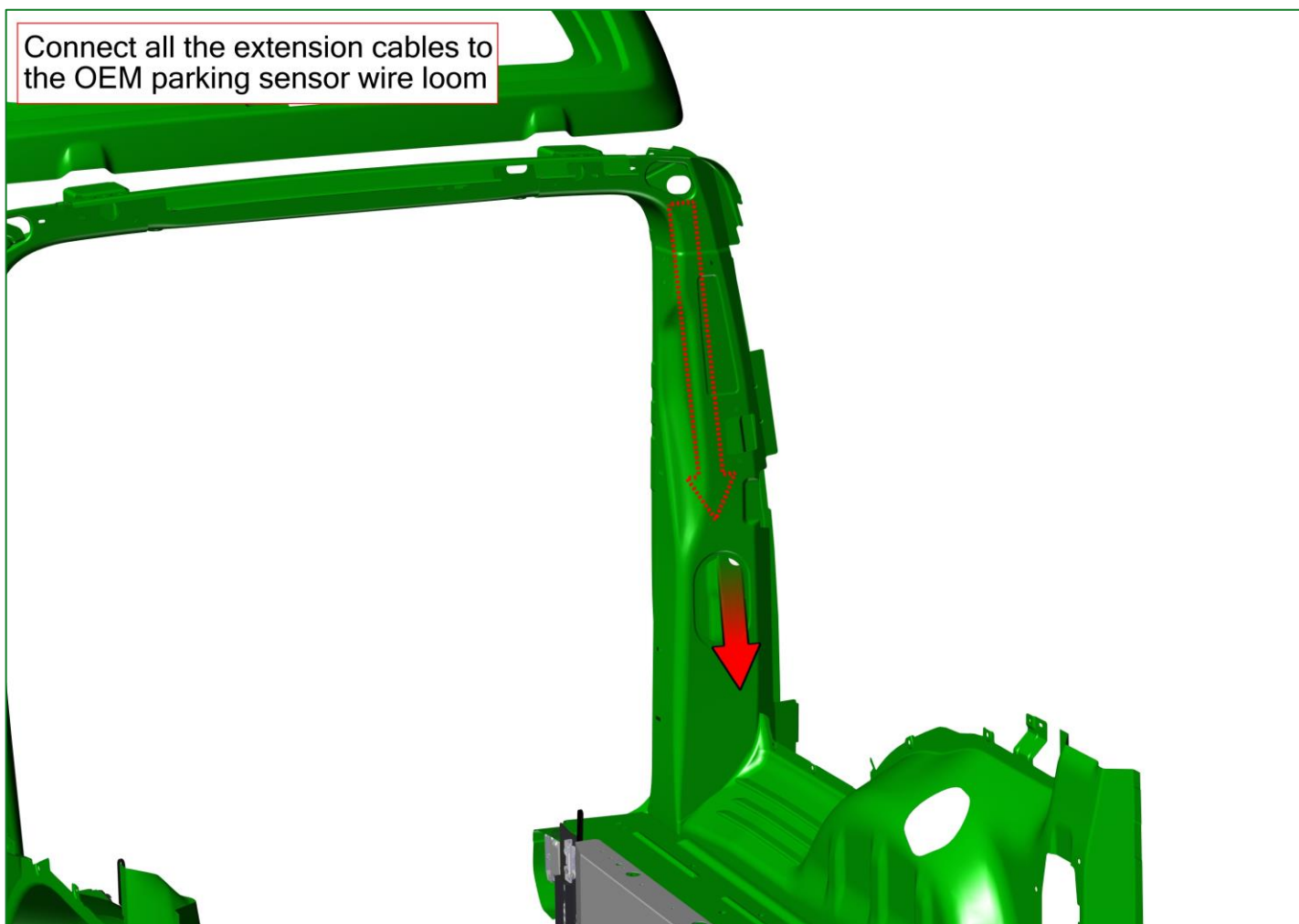
route the 2 center sensor cables through the tailgate, through the rubber sleeve grommet and down the D-pillar



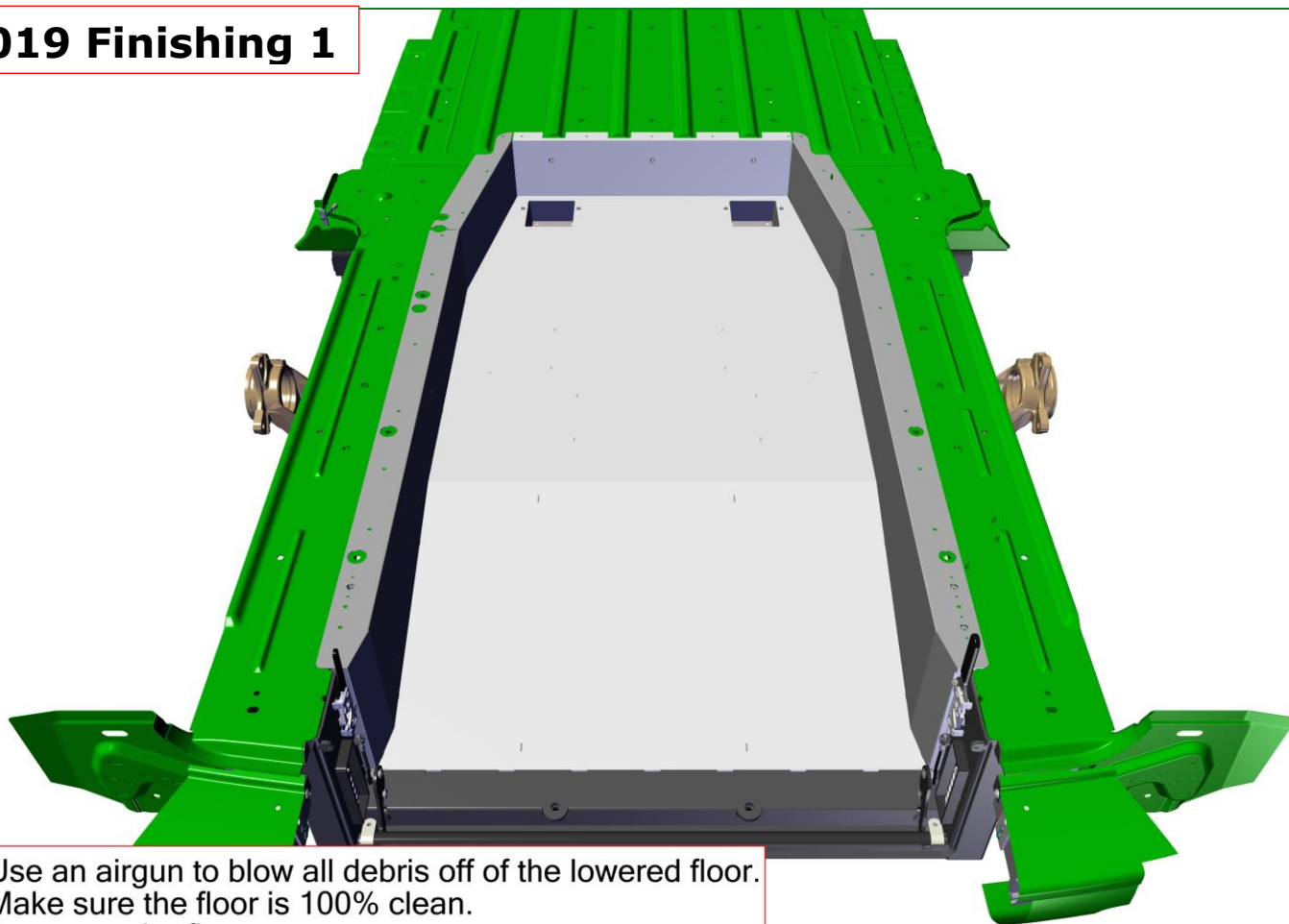
route the 2 center sensor cables through the tailgate, through the rubber sleeve grommet and down the D-pillar



Connect all the extension cables to the OEM parking sensor wire loom

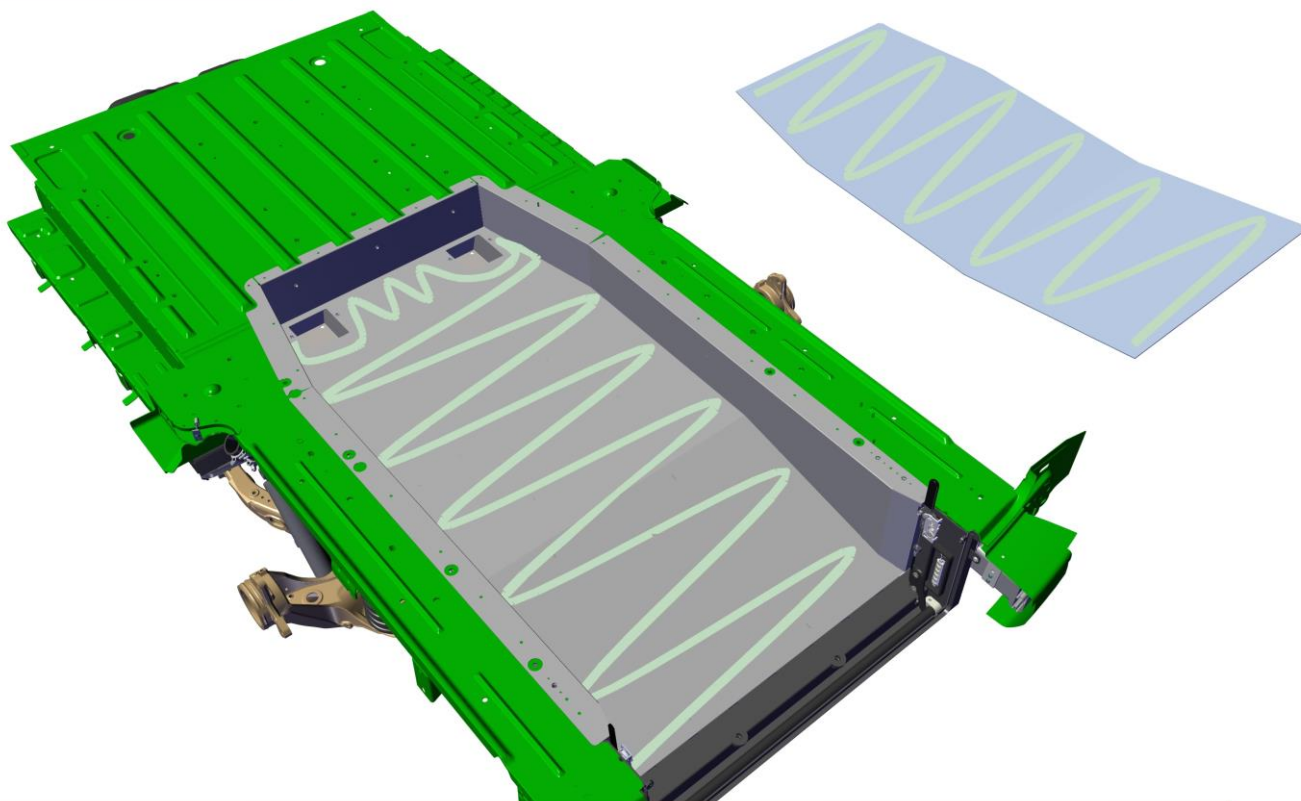


019 Finishing 1

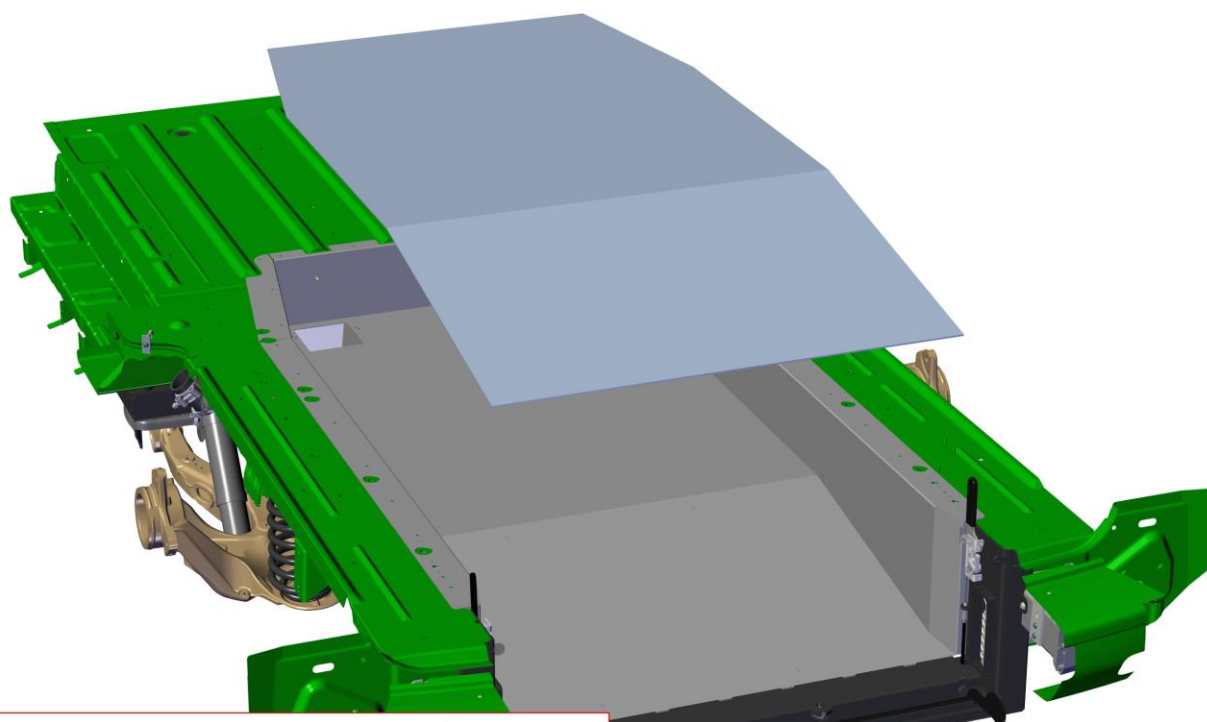


Use an airgun to blow all debris off of the lowered floor.
Make sure the floor is 100% clean.
Degrease the floor.

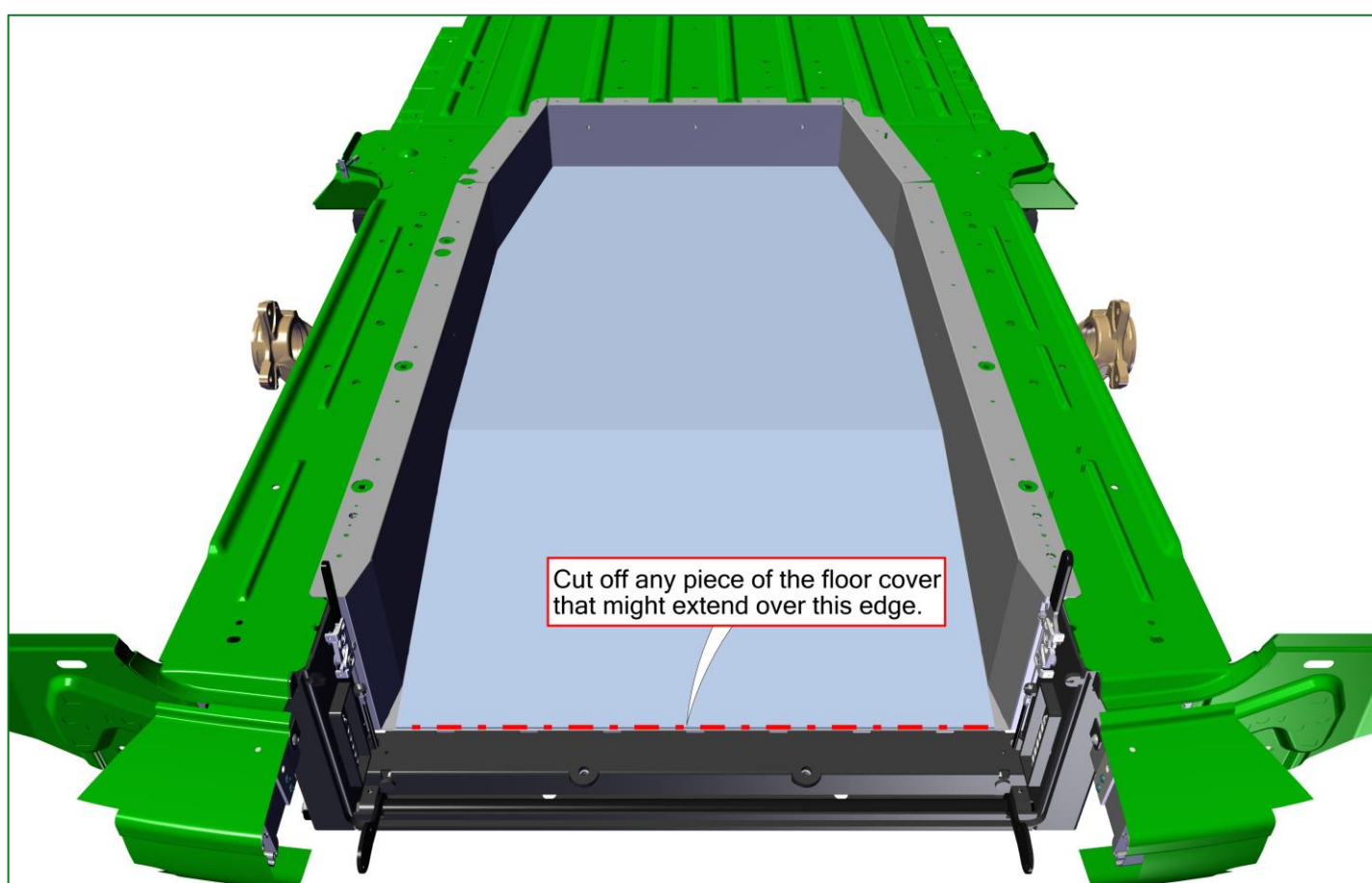
Place the floor cover



Cut the floor cover to the correct shape and size.
With a glue gun spray glue on the floor as well as the back
side of the floor cover, let it dry for at least 10 minutes before placing the floor cover.

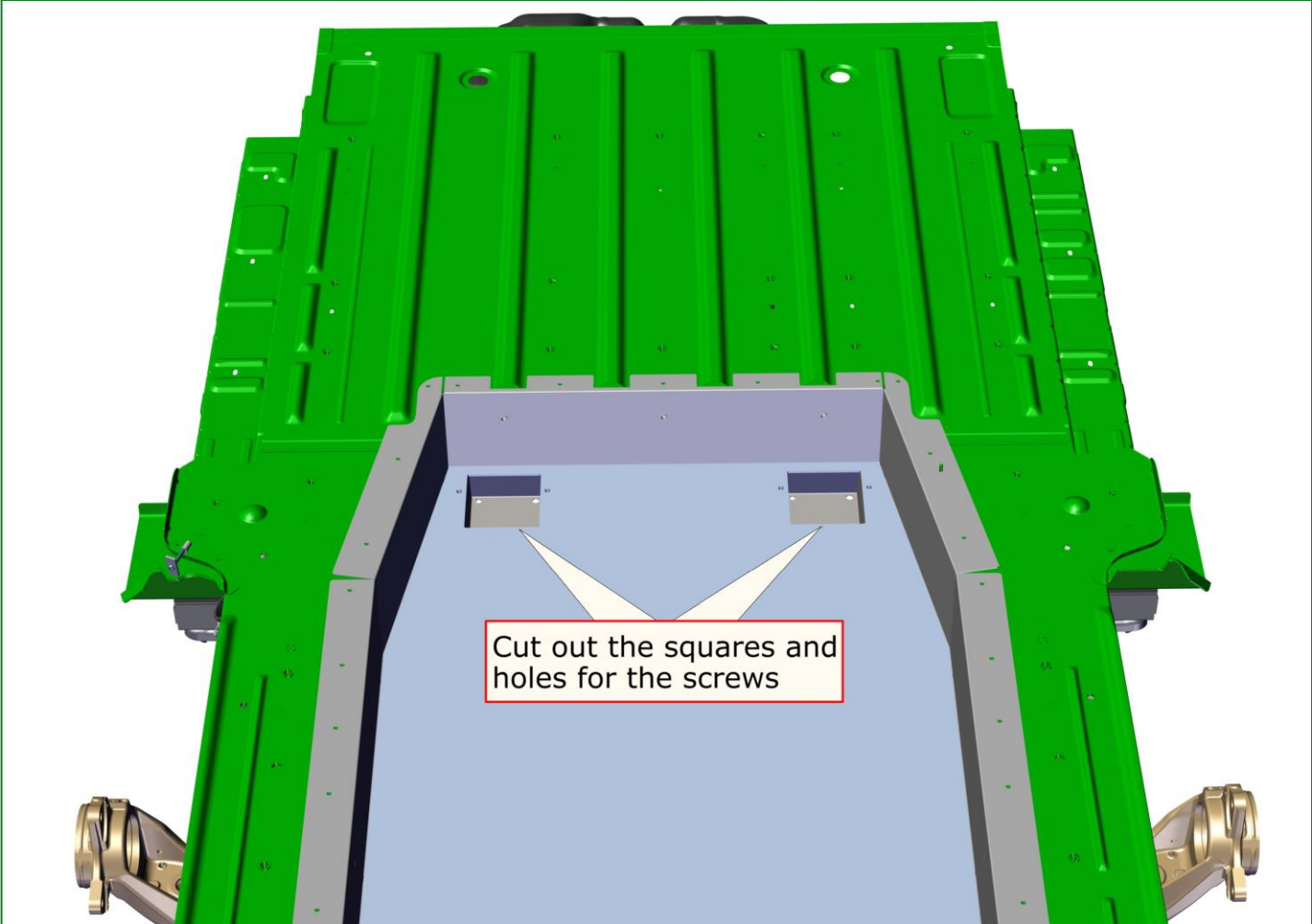


Once the glue has dried out, place the floor cover. Be sure that during this process the cover doesn't get folded too much to prevent an uneven surface.



Cut off any piece of the floor cover that might extend over this edge.

Make sure the floor lies flat with no gas bubbles.



Install electric belts

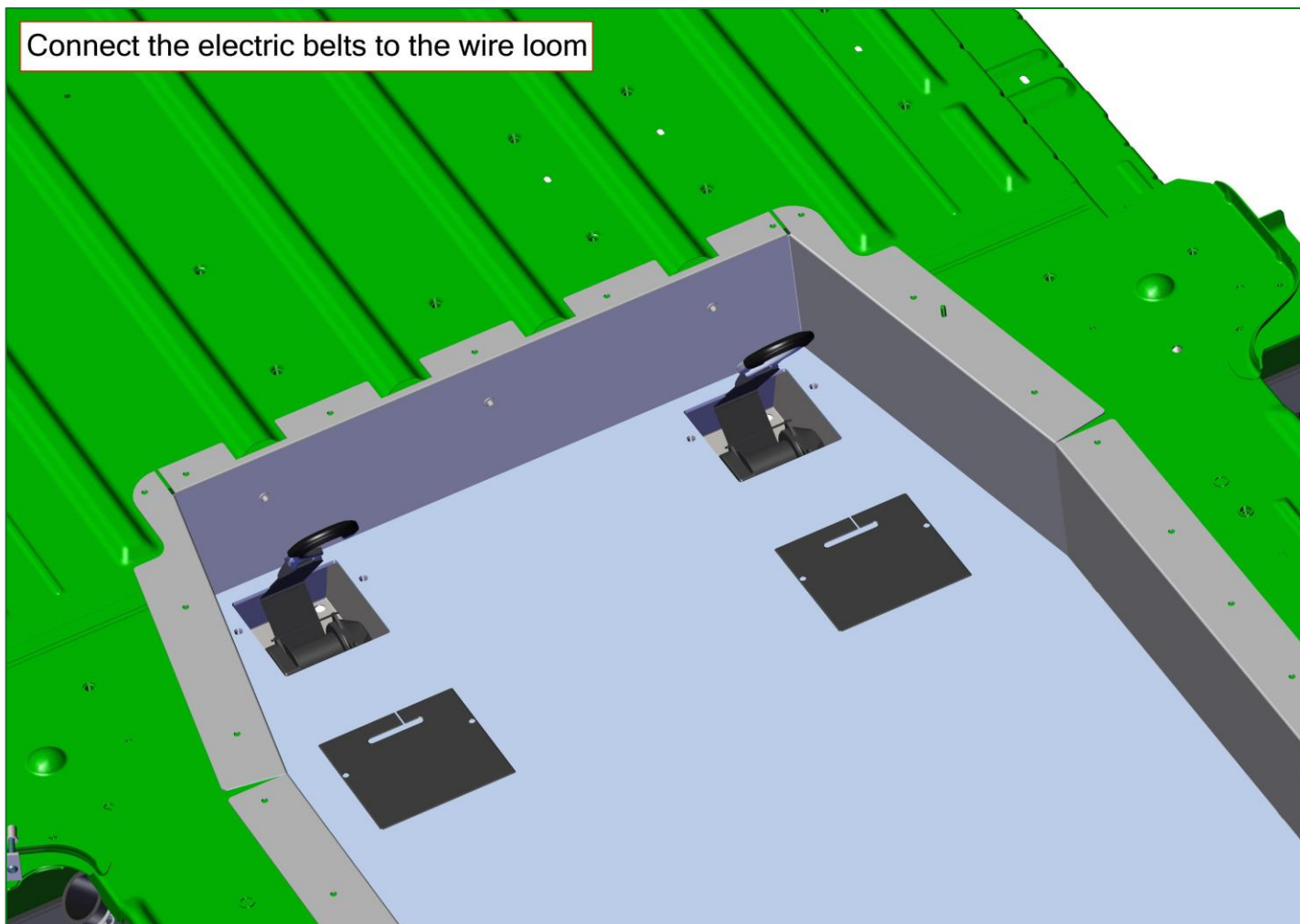
020 Electric belts

BLUE
Loctite
#241

From component bag #12 16546

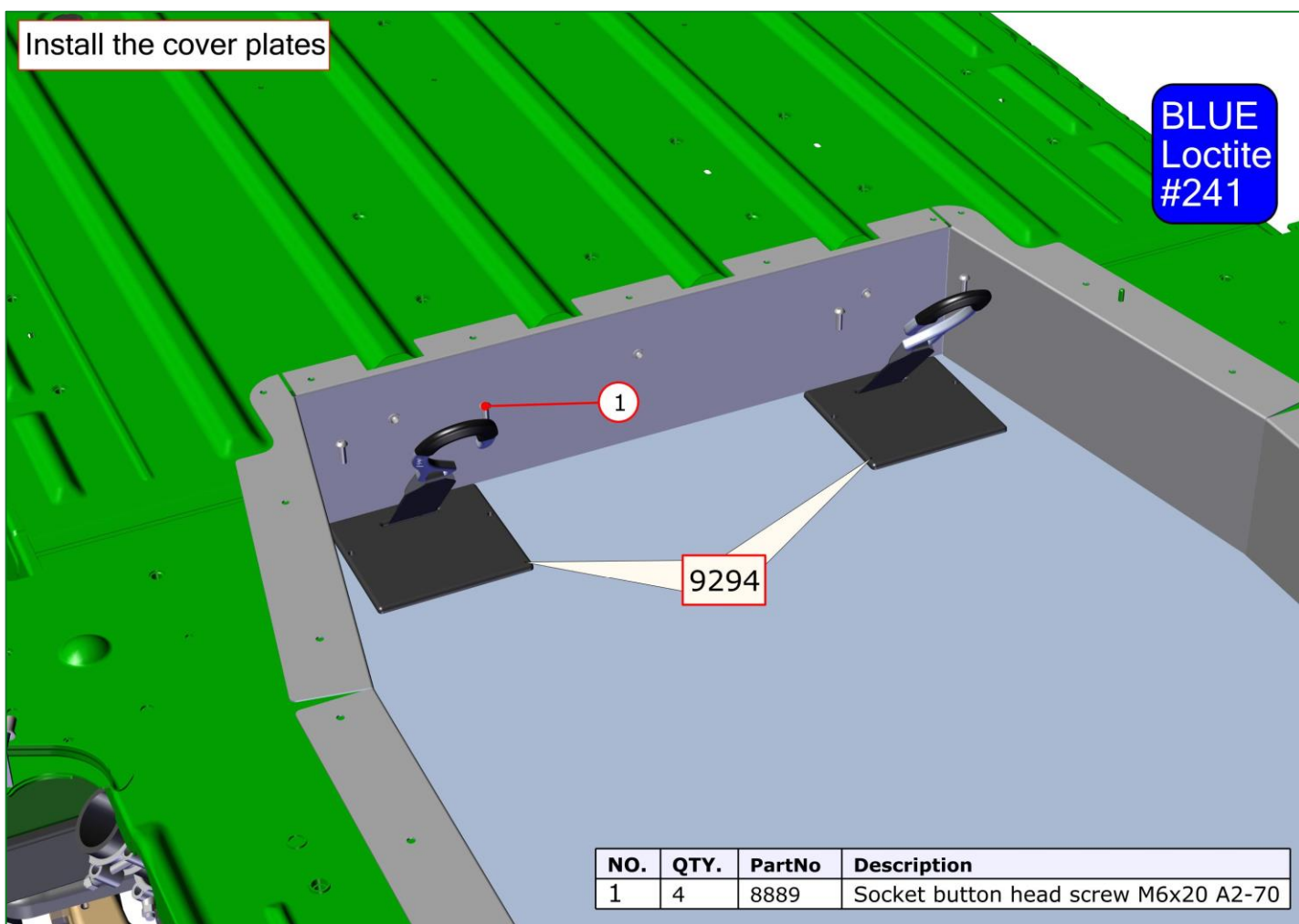
| NO. | QTY. | PartNo | Description |
|-----|------|--------|-----------------------|
| 1 | 2 | 173 | Washer M10 |
| 3 | 2 | 180 | Hex bolt M10x40 - 8.8 |

Connect the electric belts to the wire loom



Install the cover plates

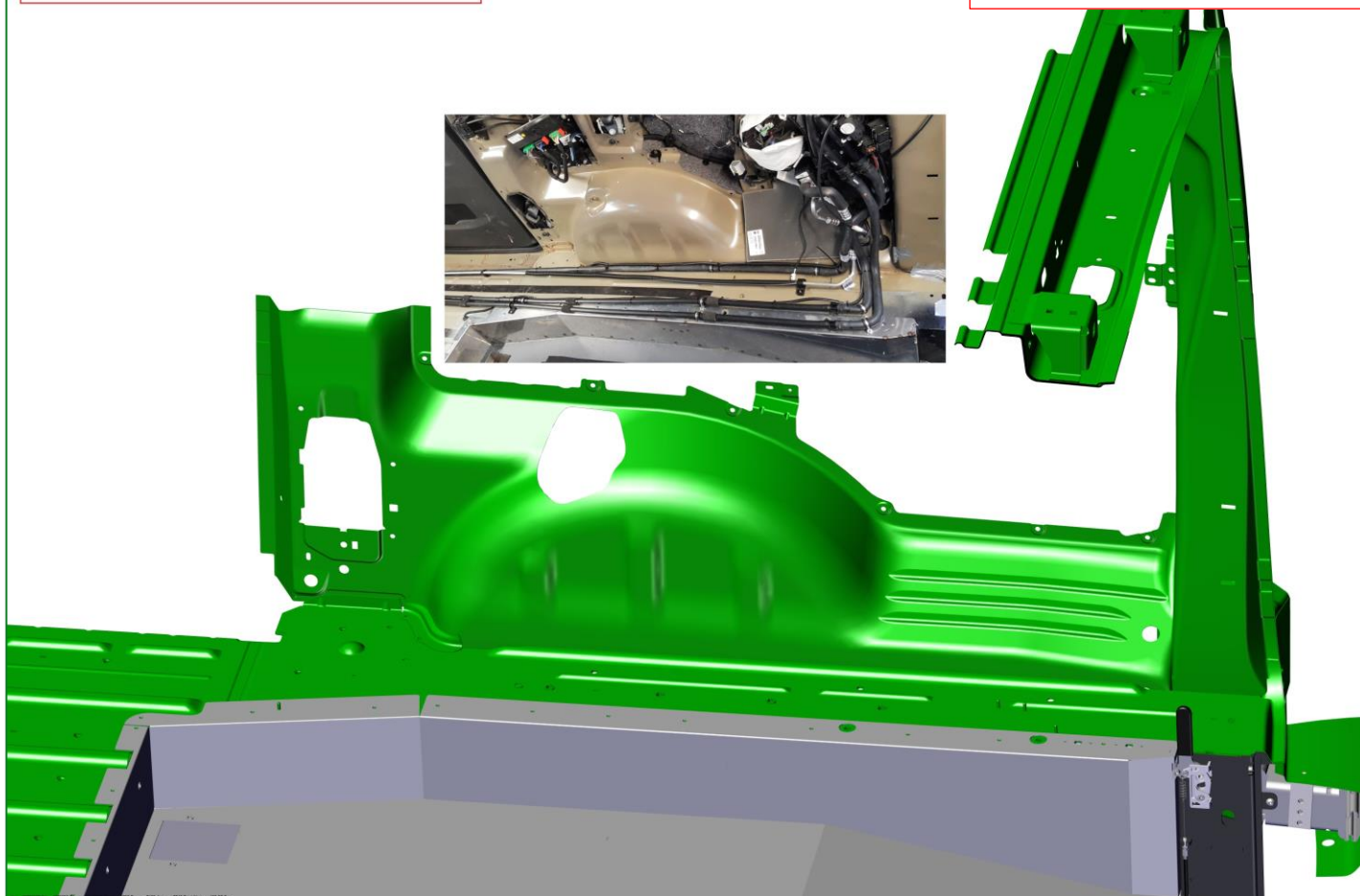
BLUE
Loctite
#241



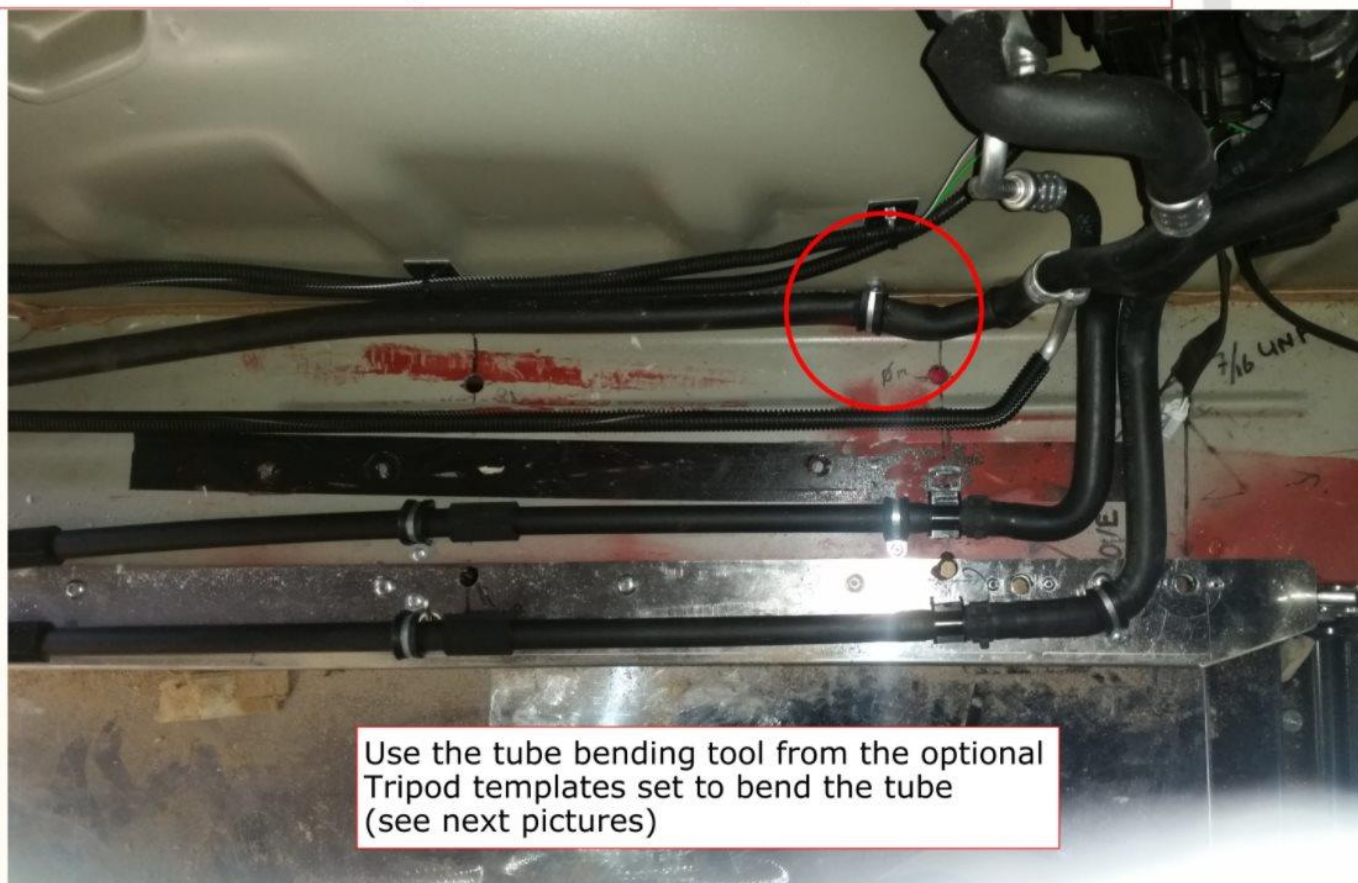
| NO. | QTY. | PartNo | Description |
|-----|------|--------|--------------------------------------|
| 1 | 4 | 8889 | Socket button head screw M6x20 A2-70 |

Reposition the optional conduits

021 Finishing 2



When the vehicle is equipped with a rear aircon unit you will have to bend an aluminum tube carefully to make room for the optional 3rd row seats

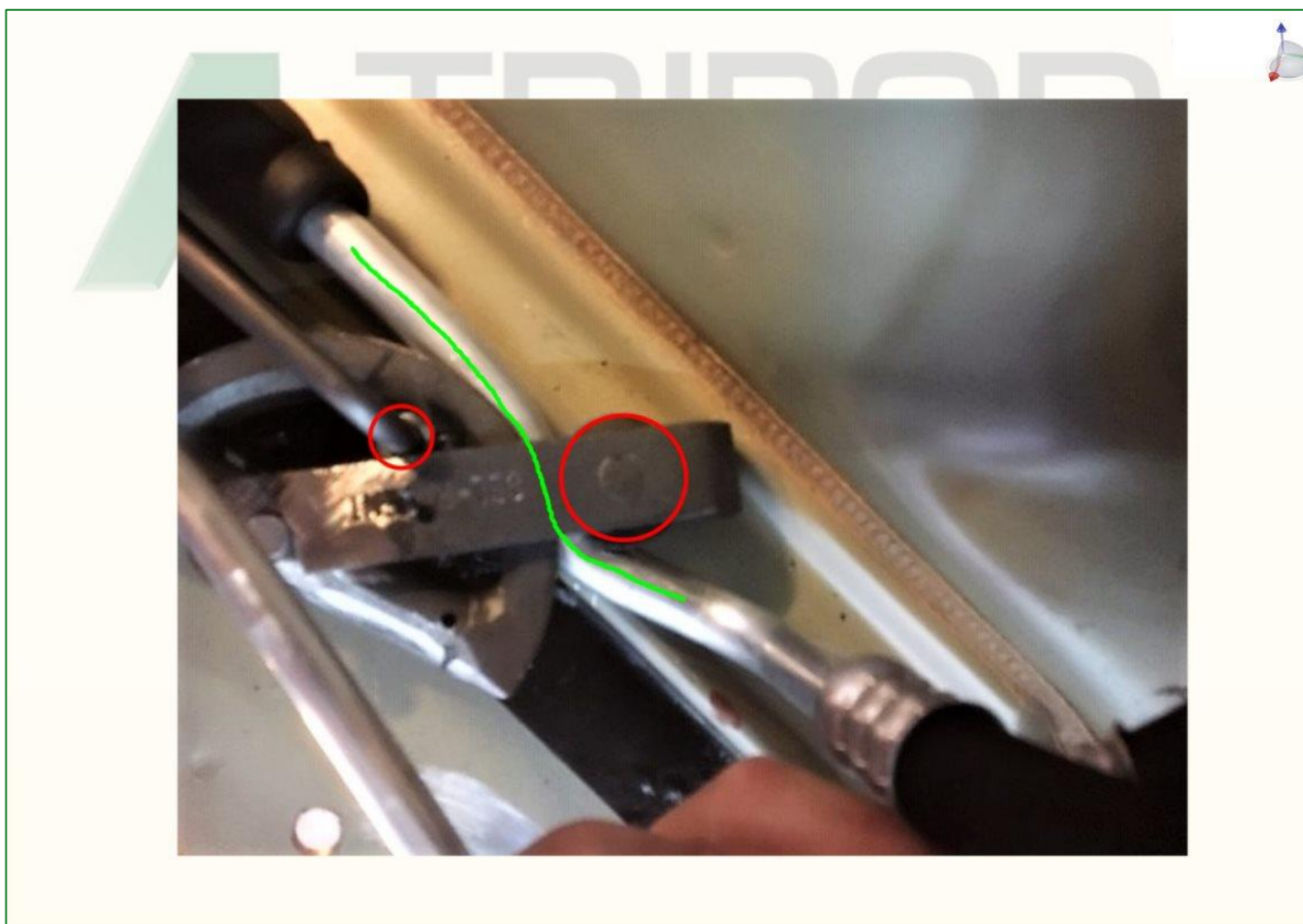
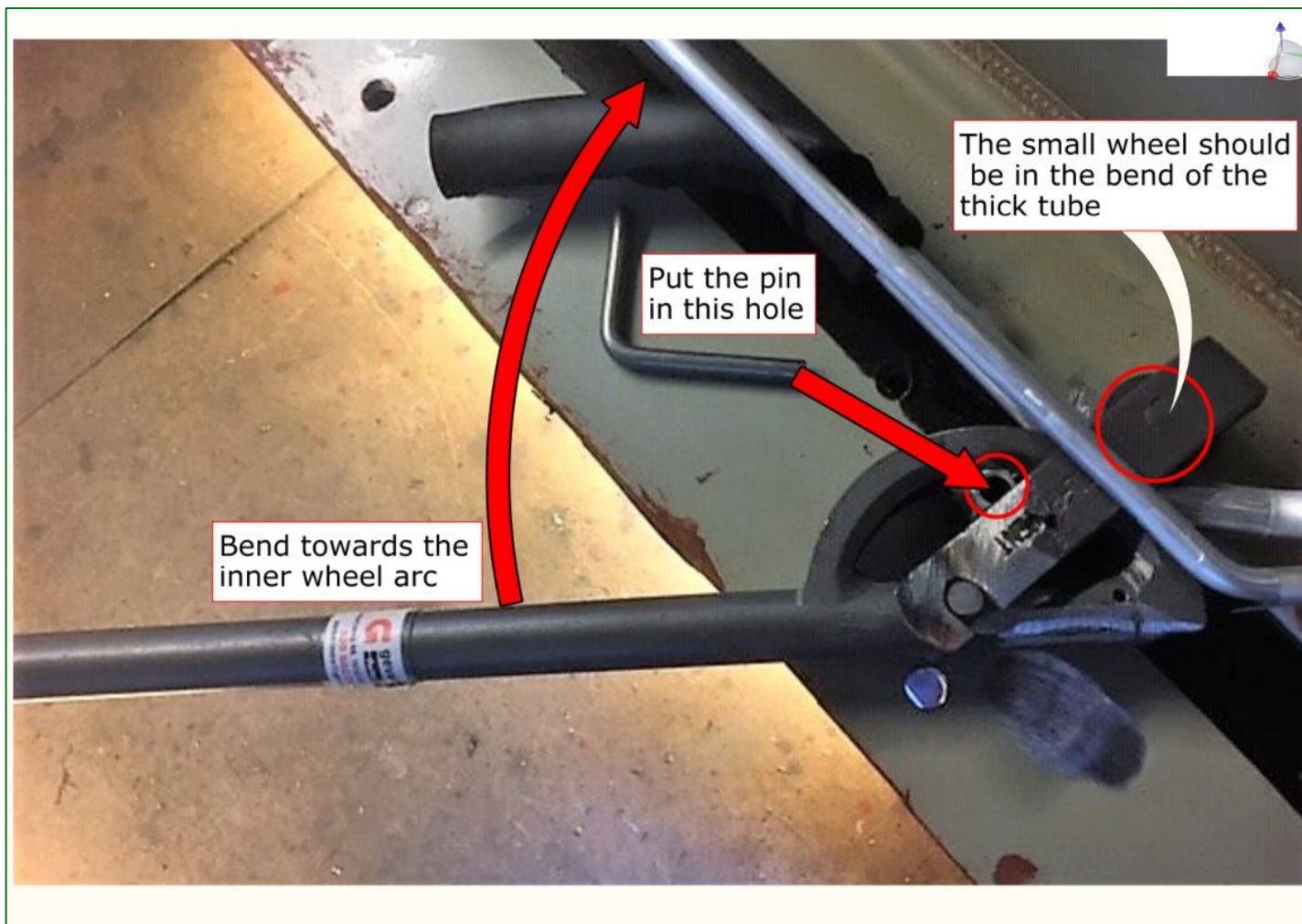


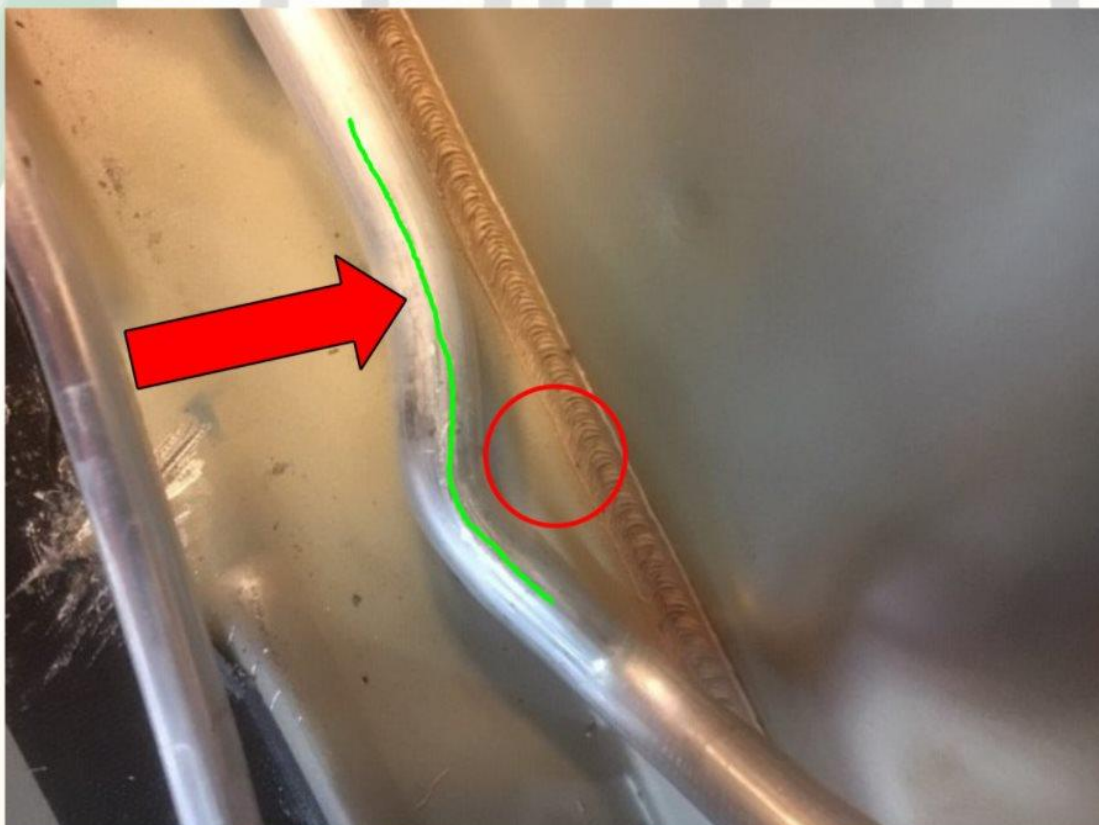
Use the tube bending tool from the optional Tripod templates set to bend the tube (see next pictures)



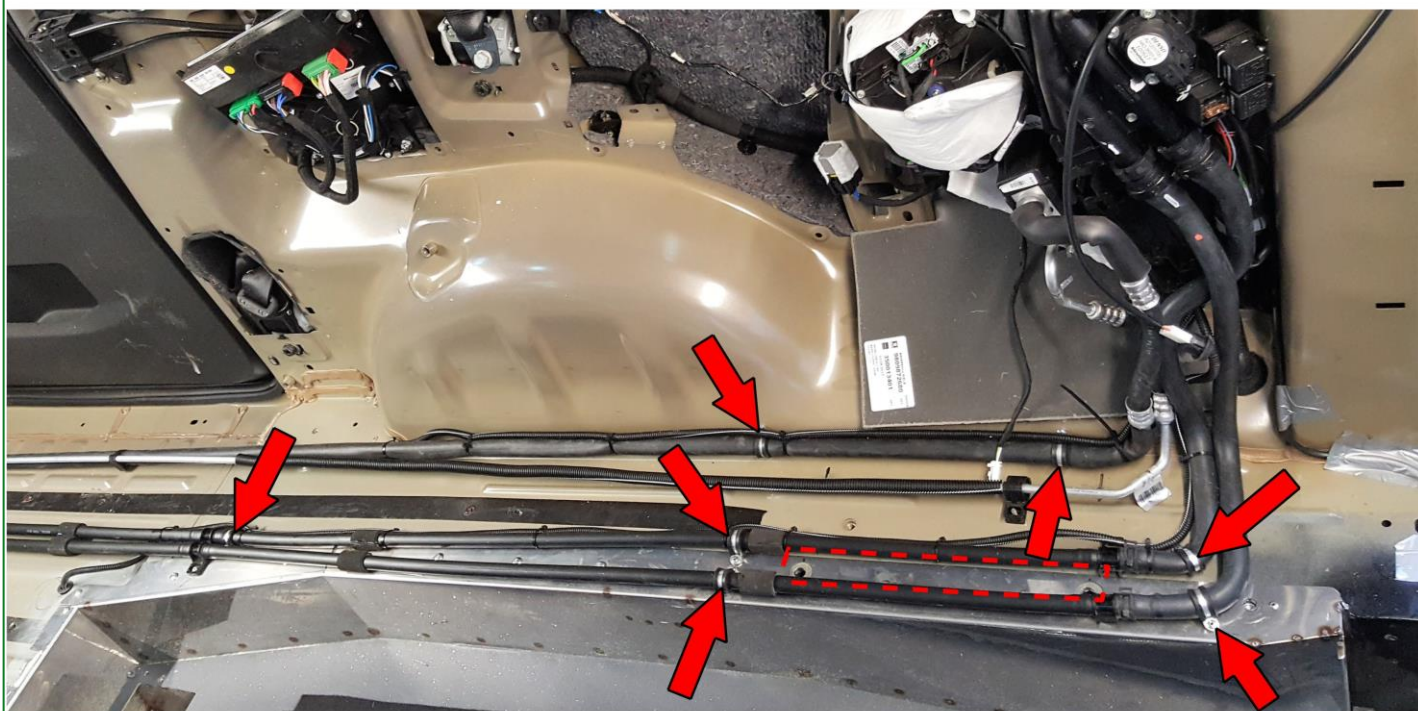
Attach the bending tool to the THICK tube as shown





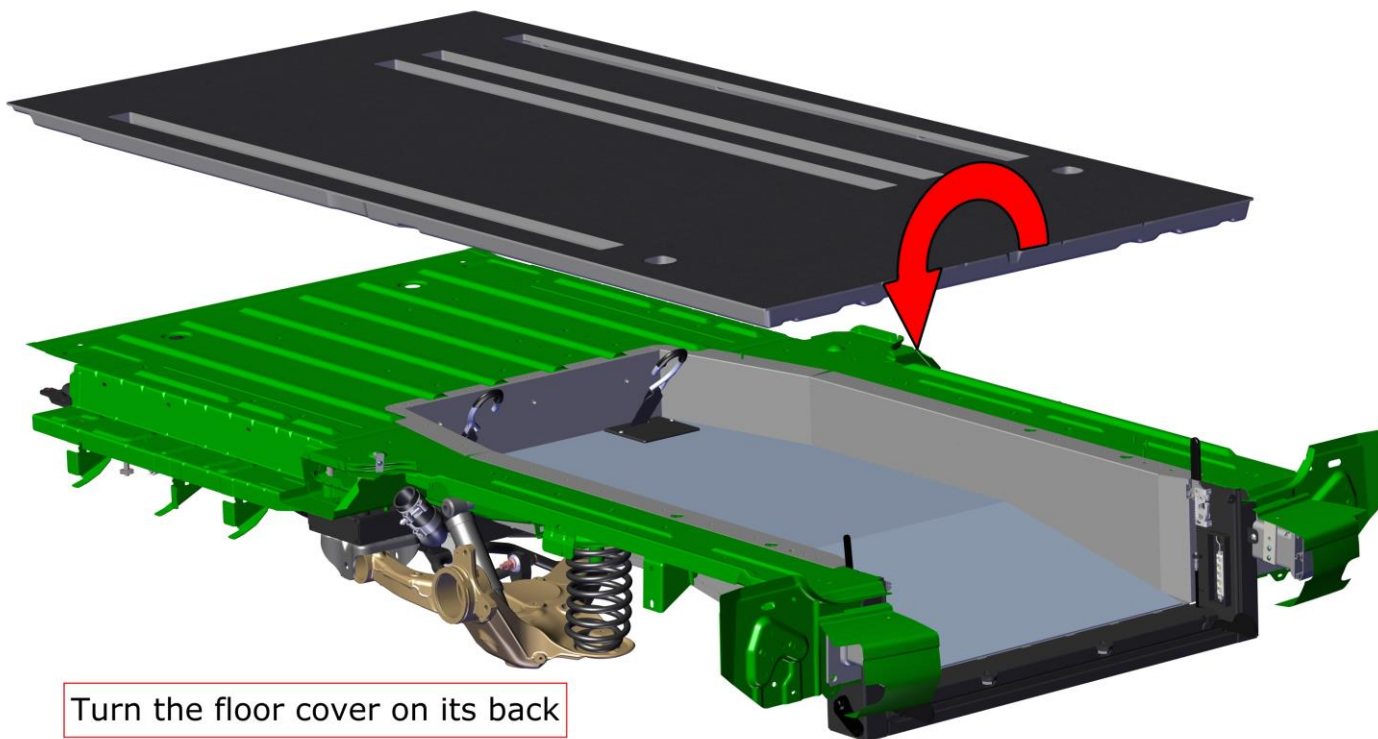


Reposition the optional aircon conduits to accommodate the 4th row seat bushings

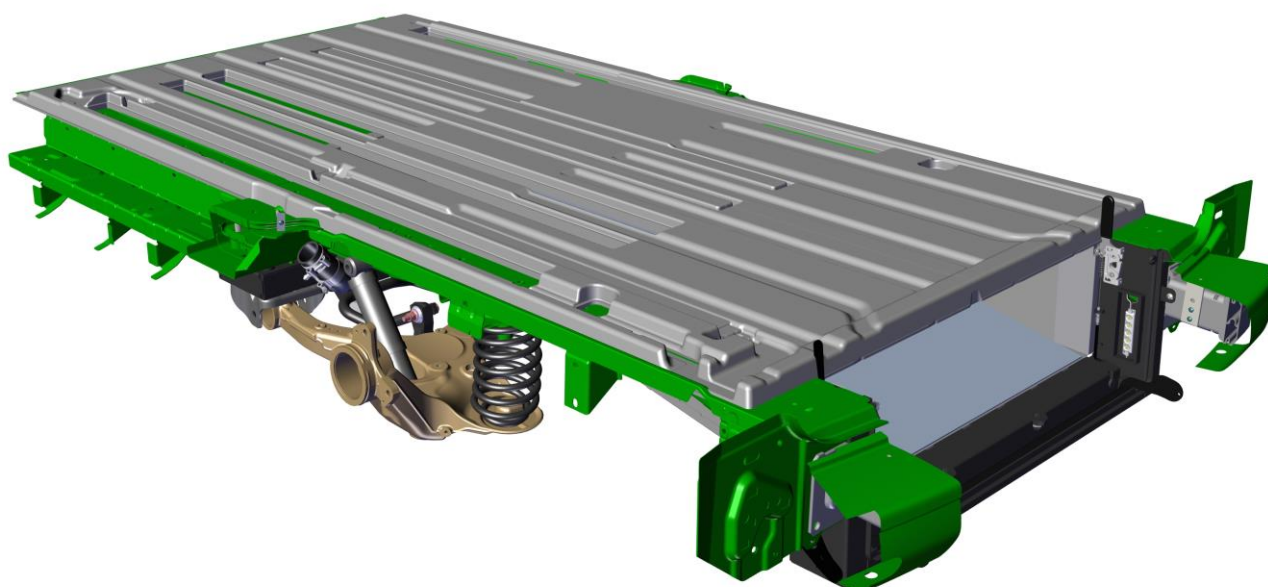


Secure the conduits with 7 RSGU clamps and rivets

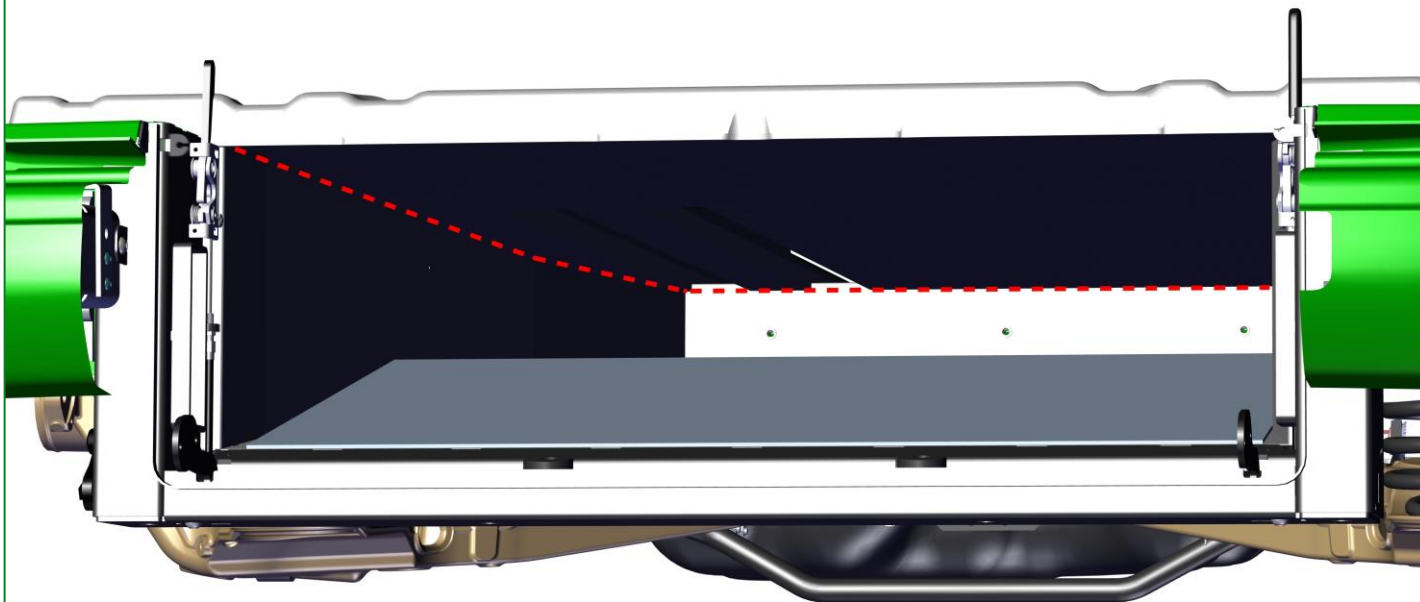
Cut the OEM floor cover to shape



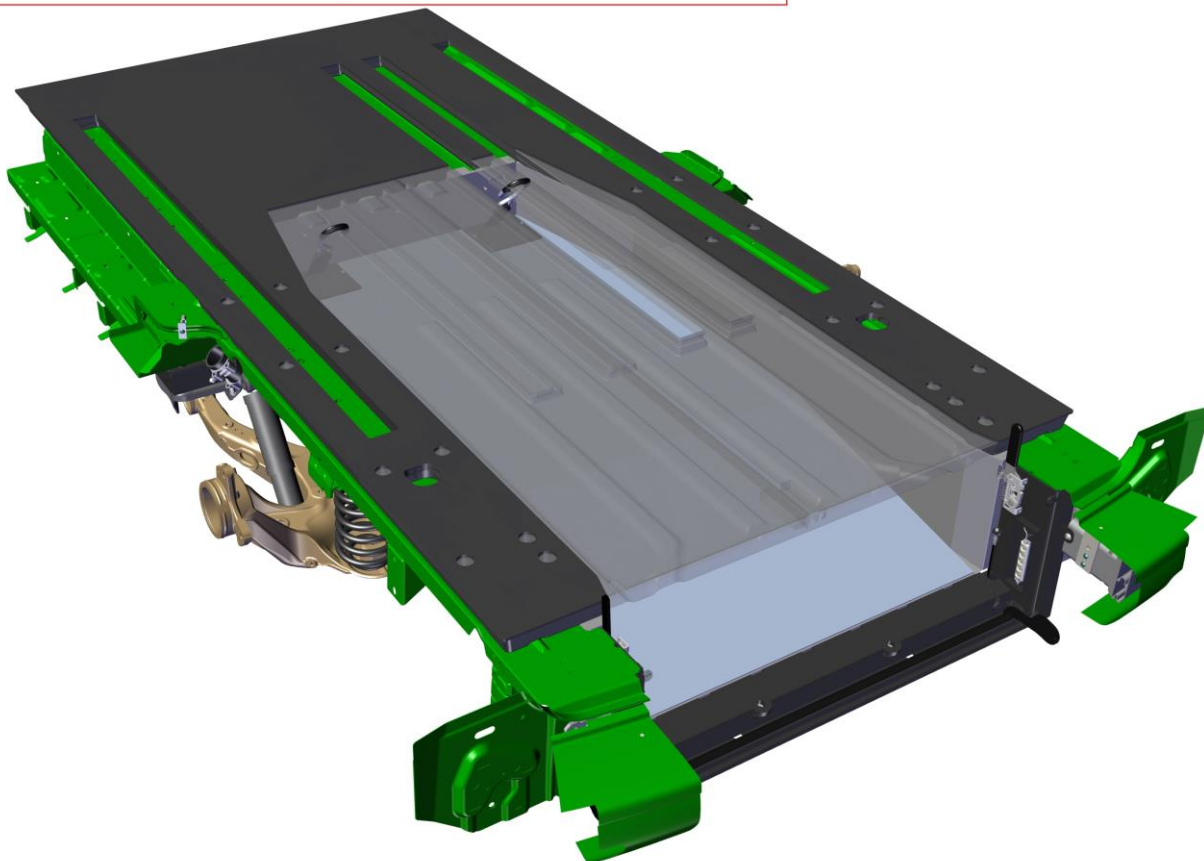
Place the cover upside down on the floor



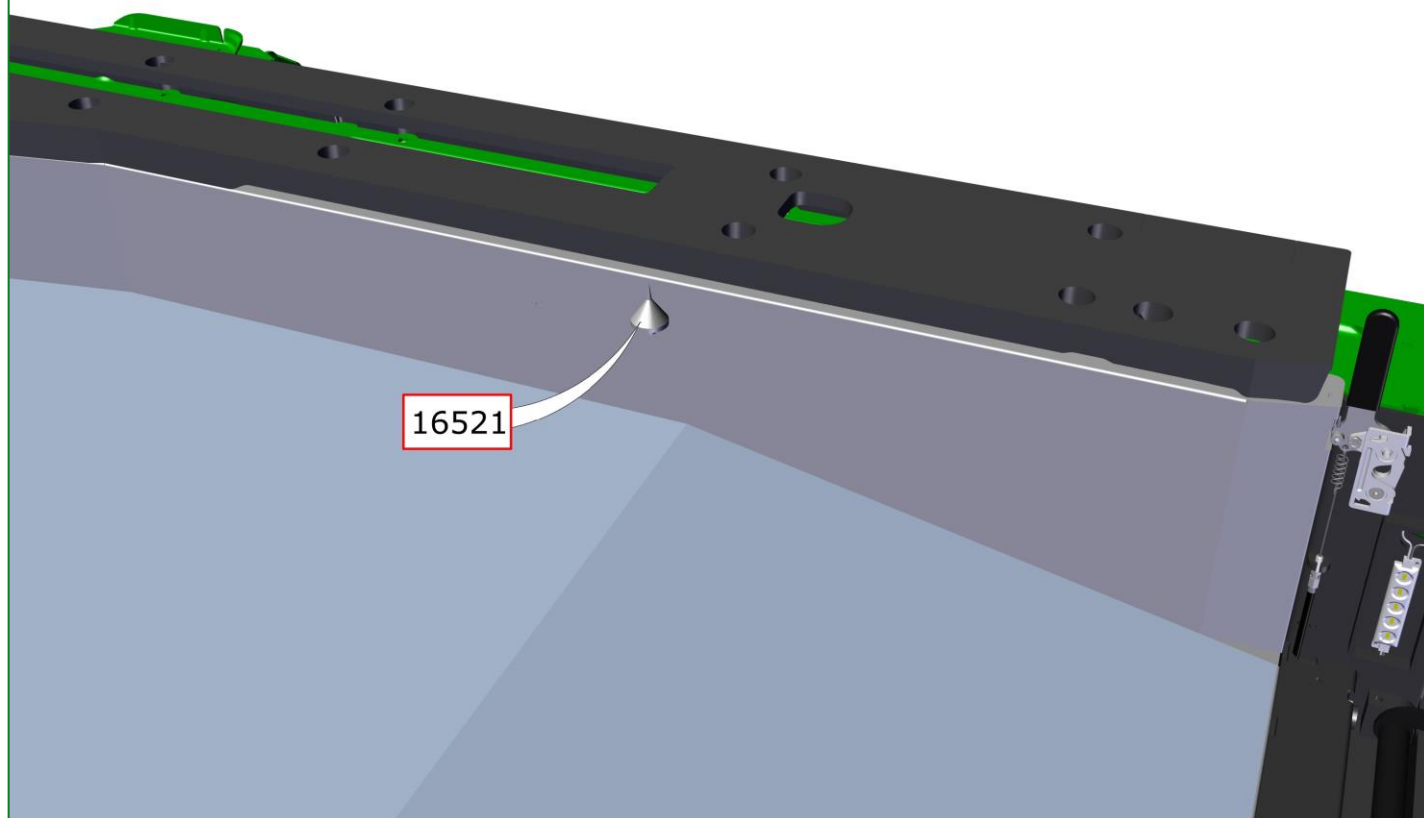
Mark the floor from the bottom and cut it



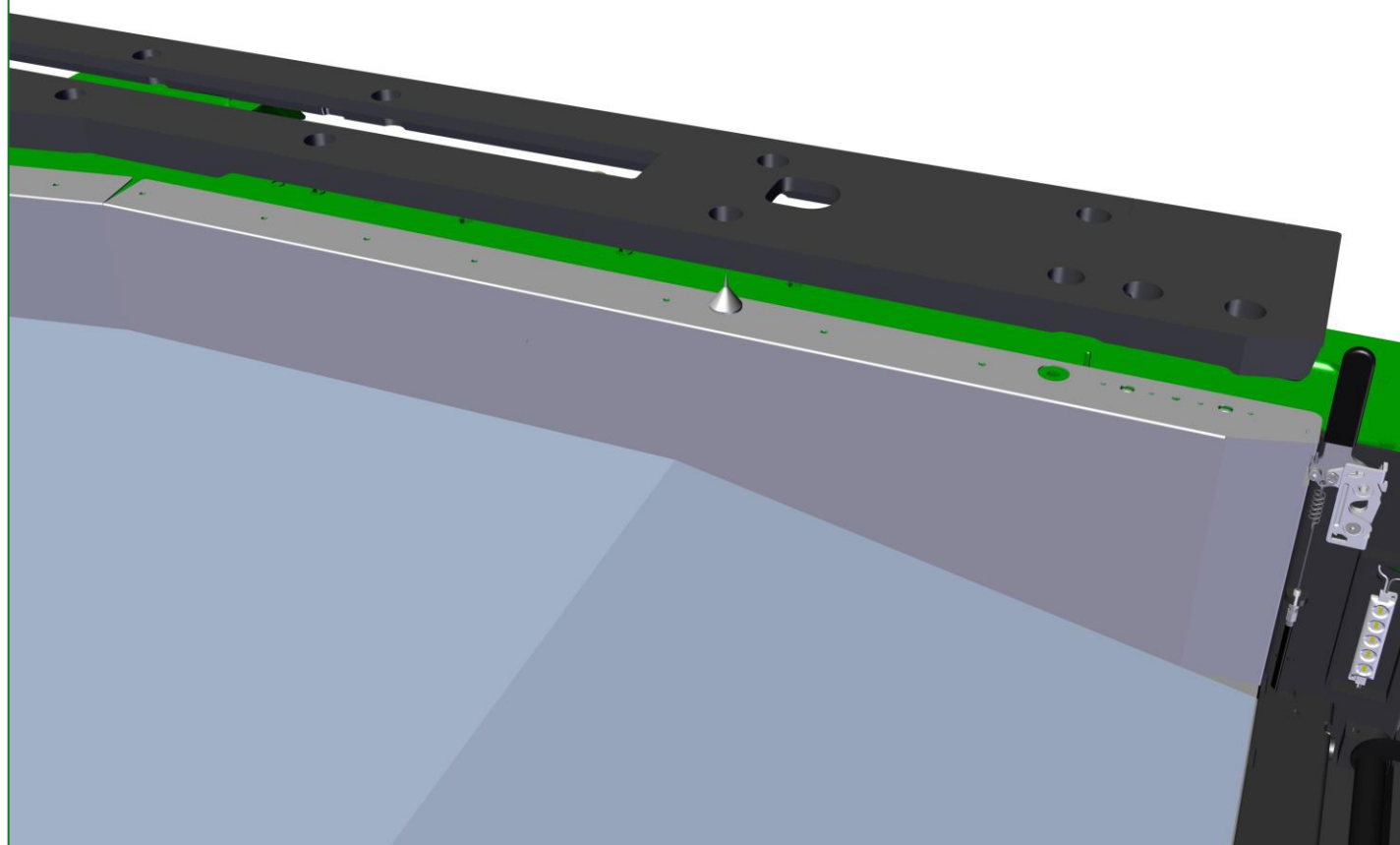
Cut out the lowered floor as secure and straight as possible, do not let it stick out over the edges. If this is done properly, the middle piece can be used as template for future conversions



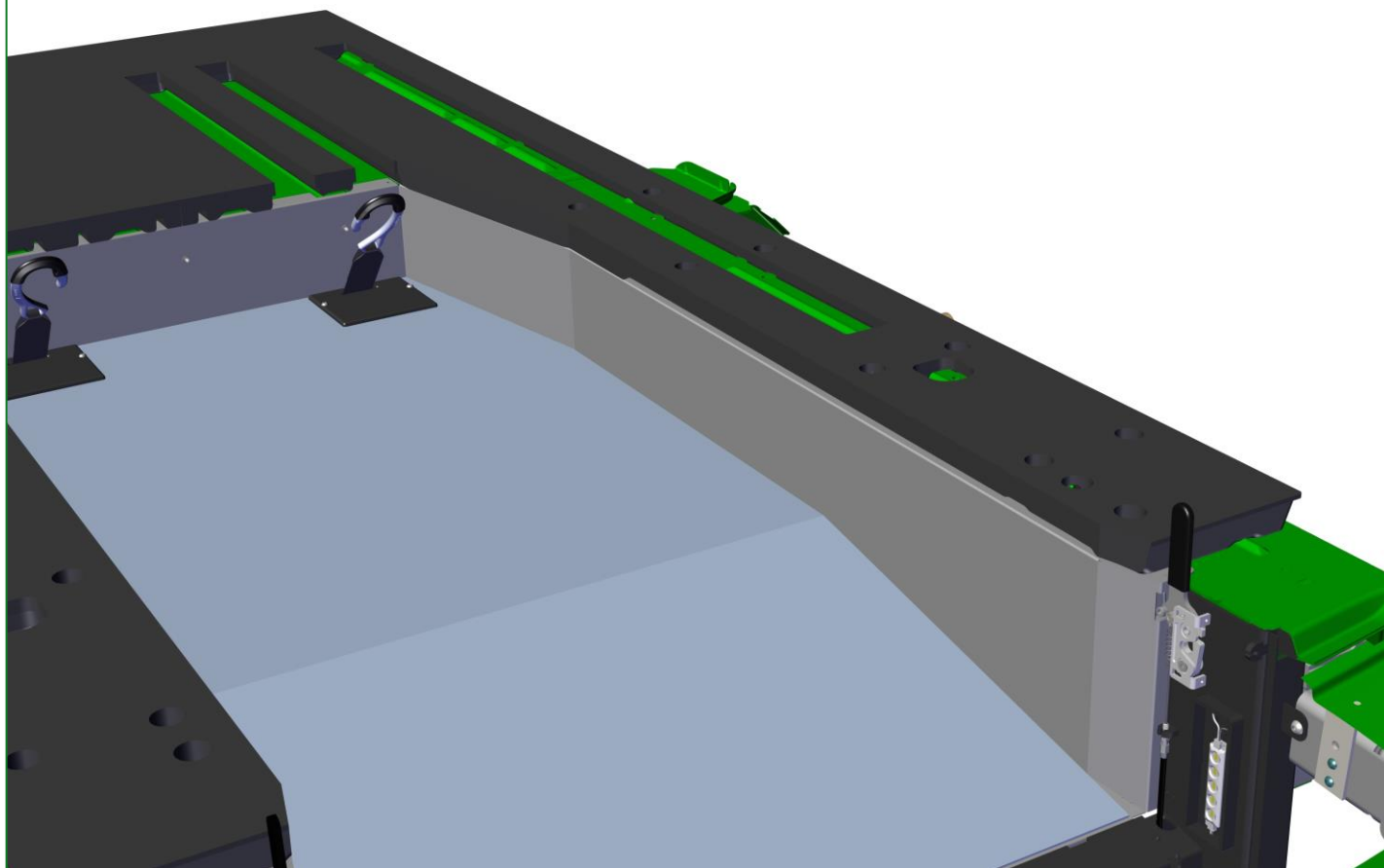
Use the spike to mark the holse for the seat and belt bushings



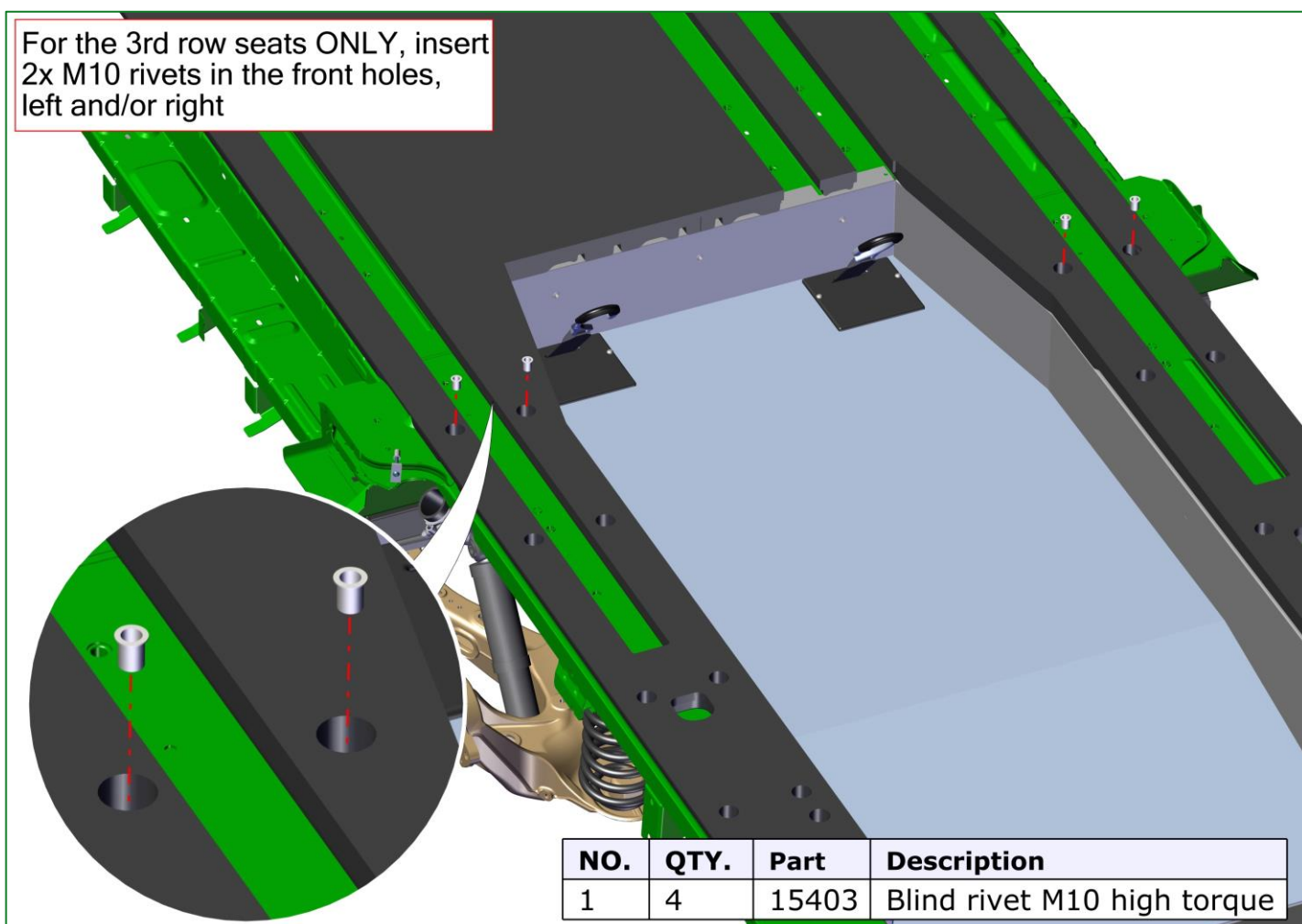
Lift the floor cover a little, place the spike on one of the holes and press down on the floor cover



With a hole saw Ø26mm, cut the holes for the bushings.
Do this for every hole needed

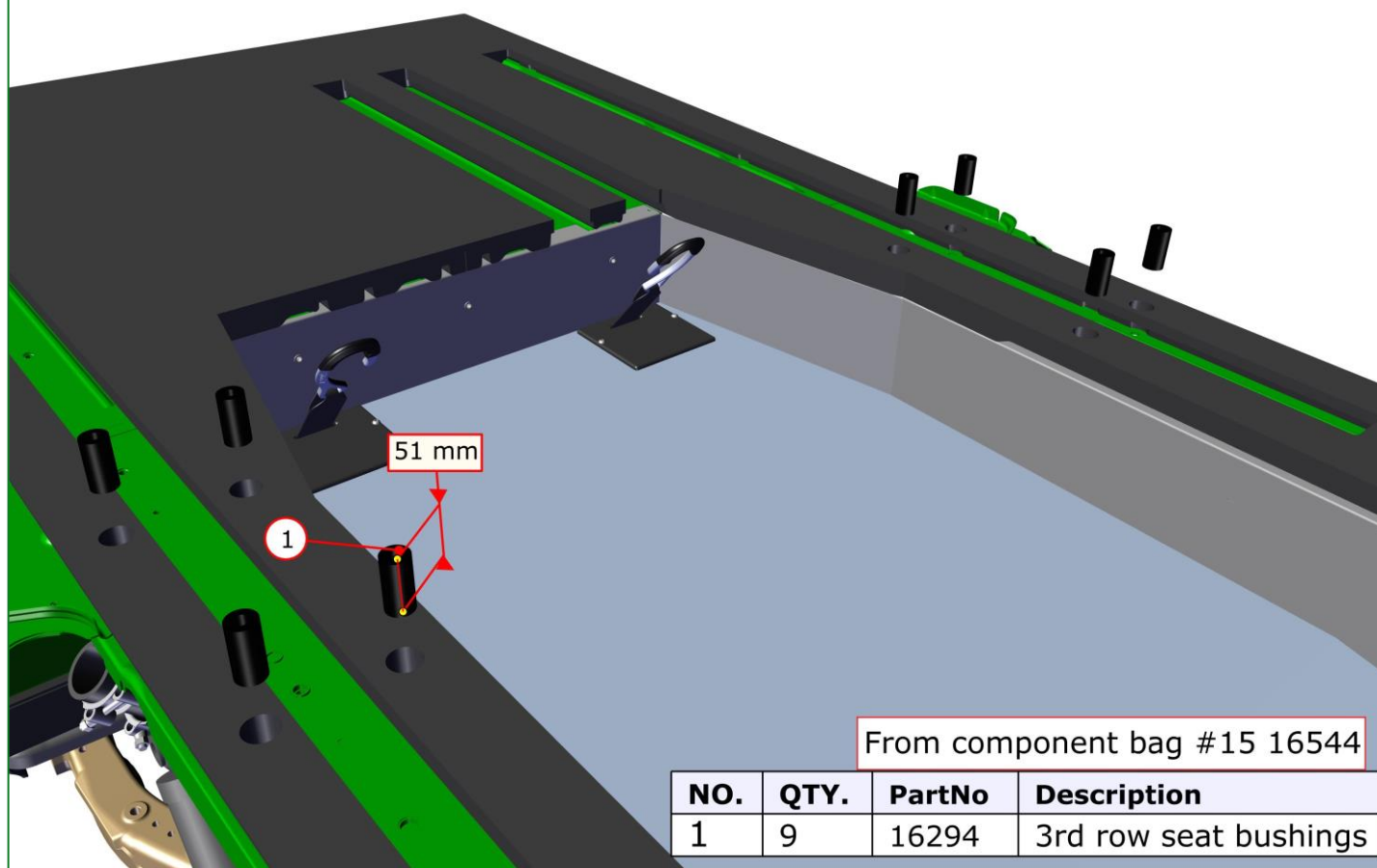


For the 3rd row seats ONLY, insert
2x M10 rivets in the front holes,
left and/or right

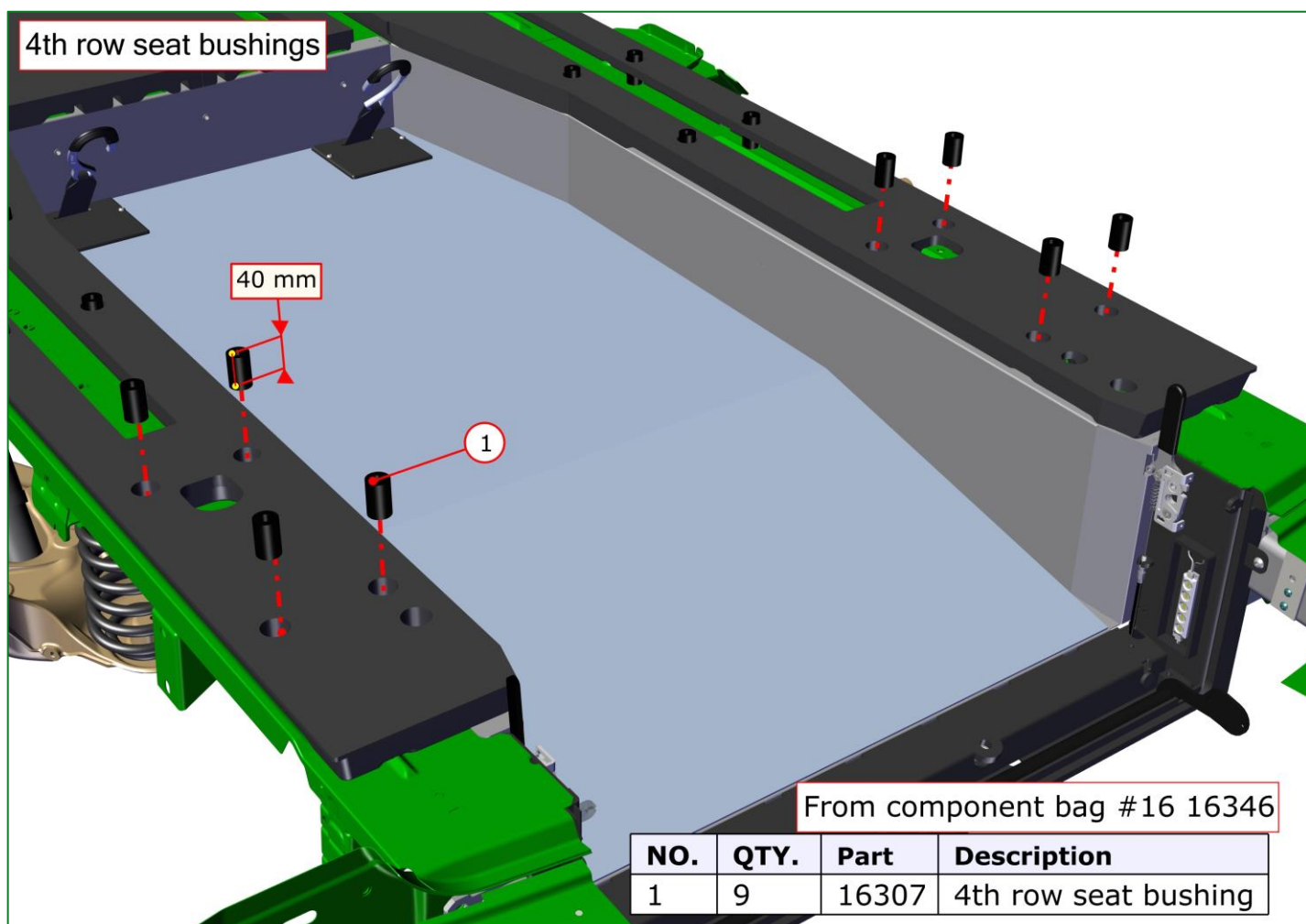


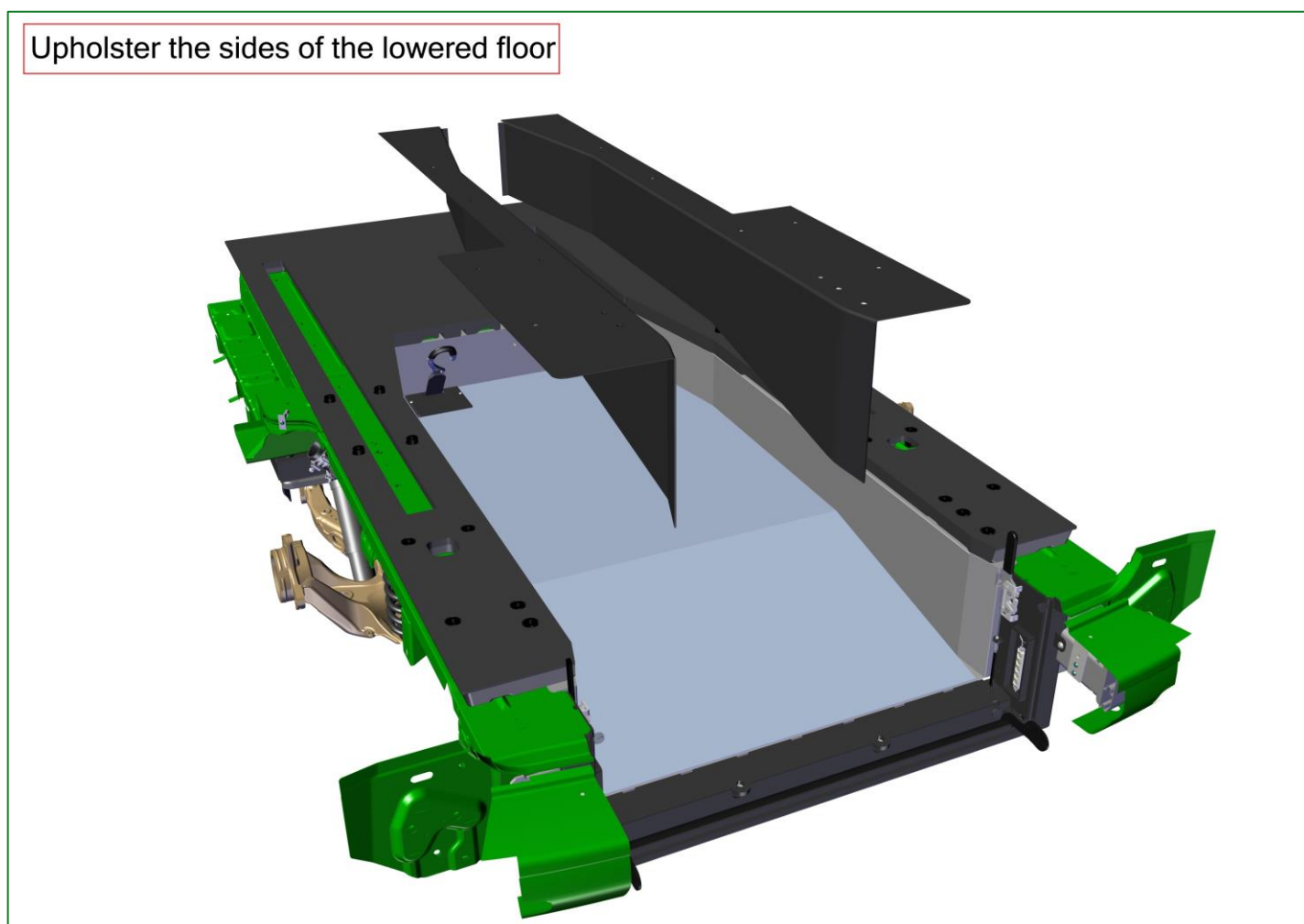
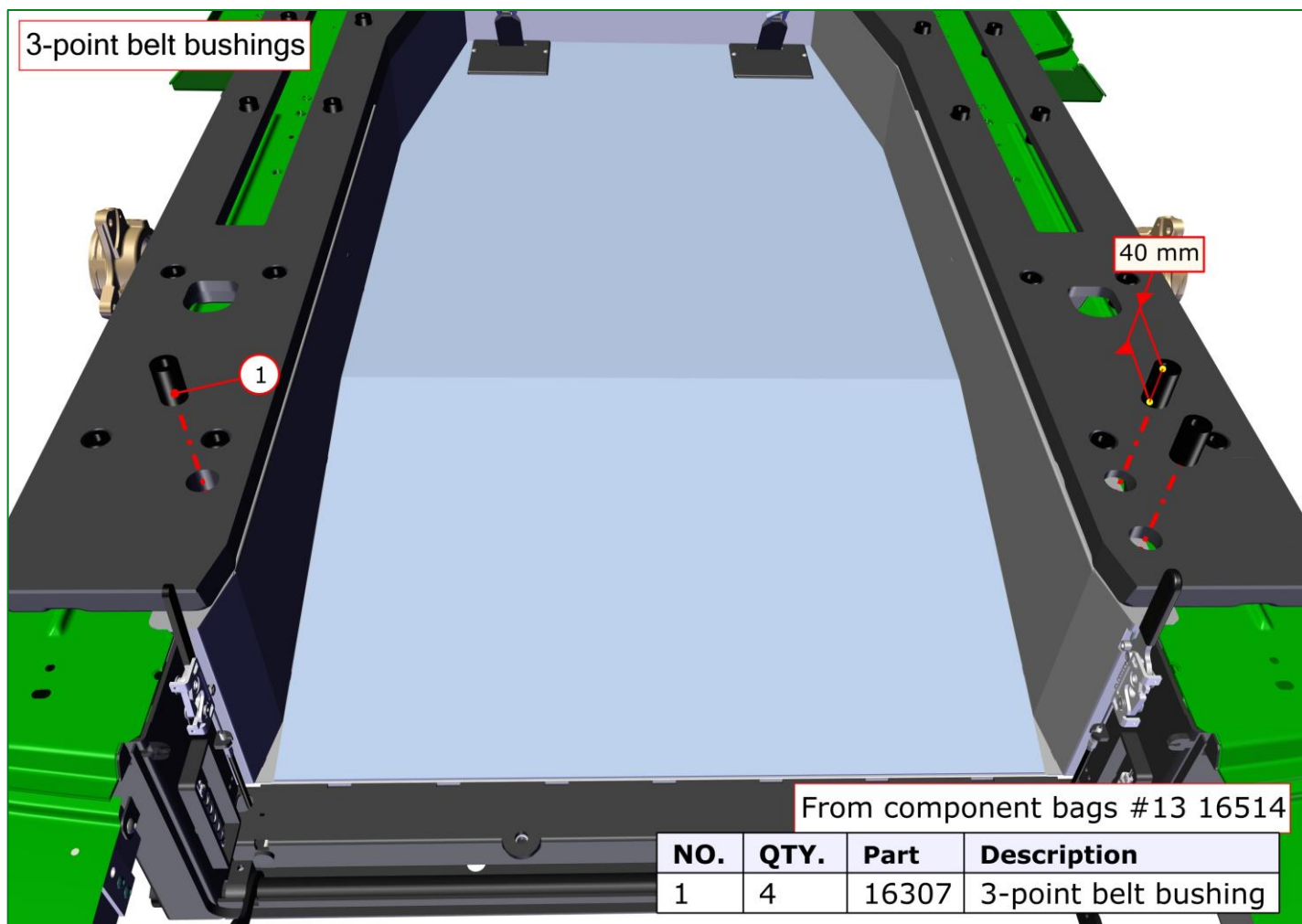
| NO. | QTY. | Part | Description |
|-----|------|-------|-----------------------------|
| 1 | 4 | 15403 | Blind rivet M10 high torque |

3rd row seat nushings

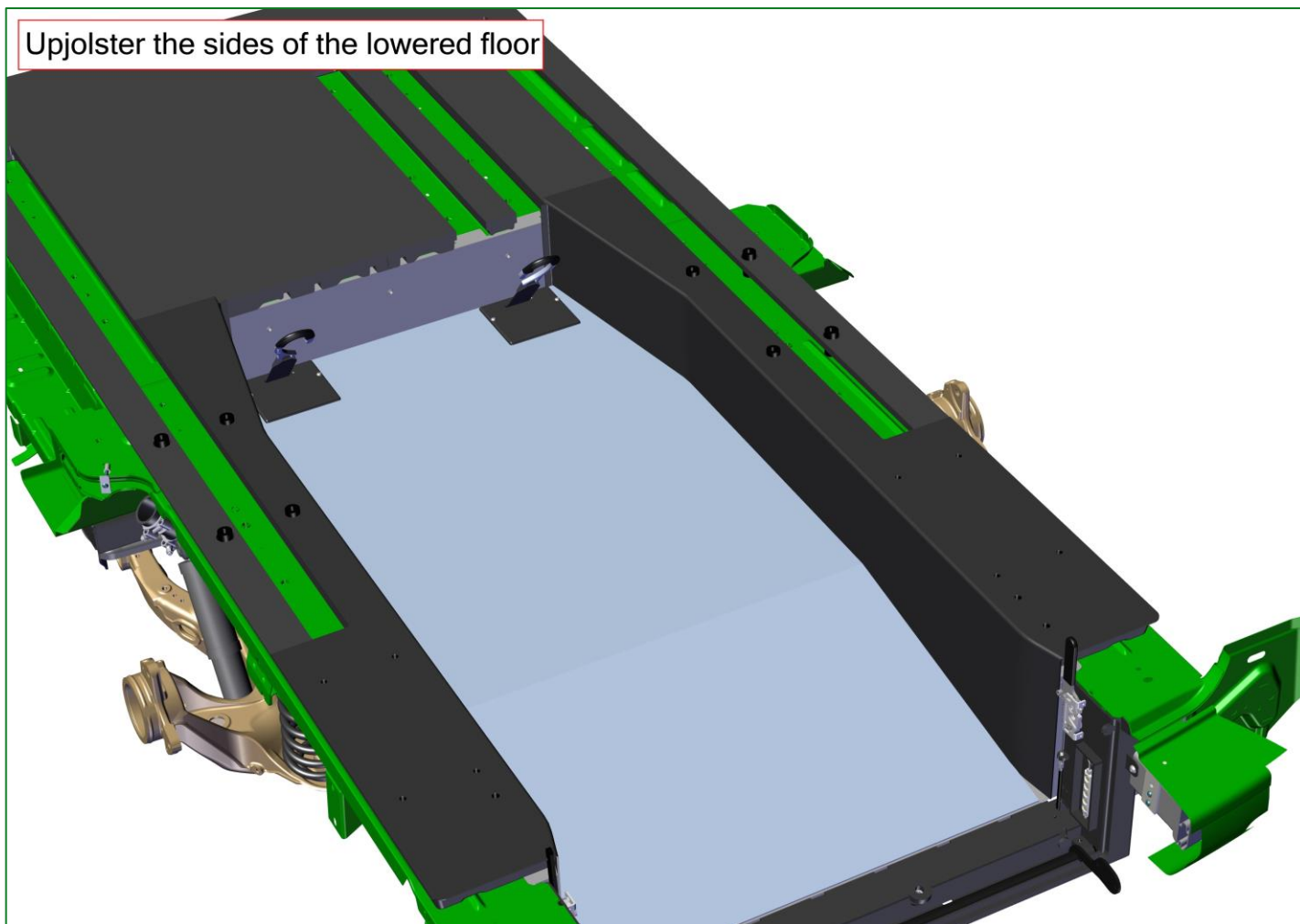


4th row seat bushings

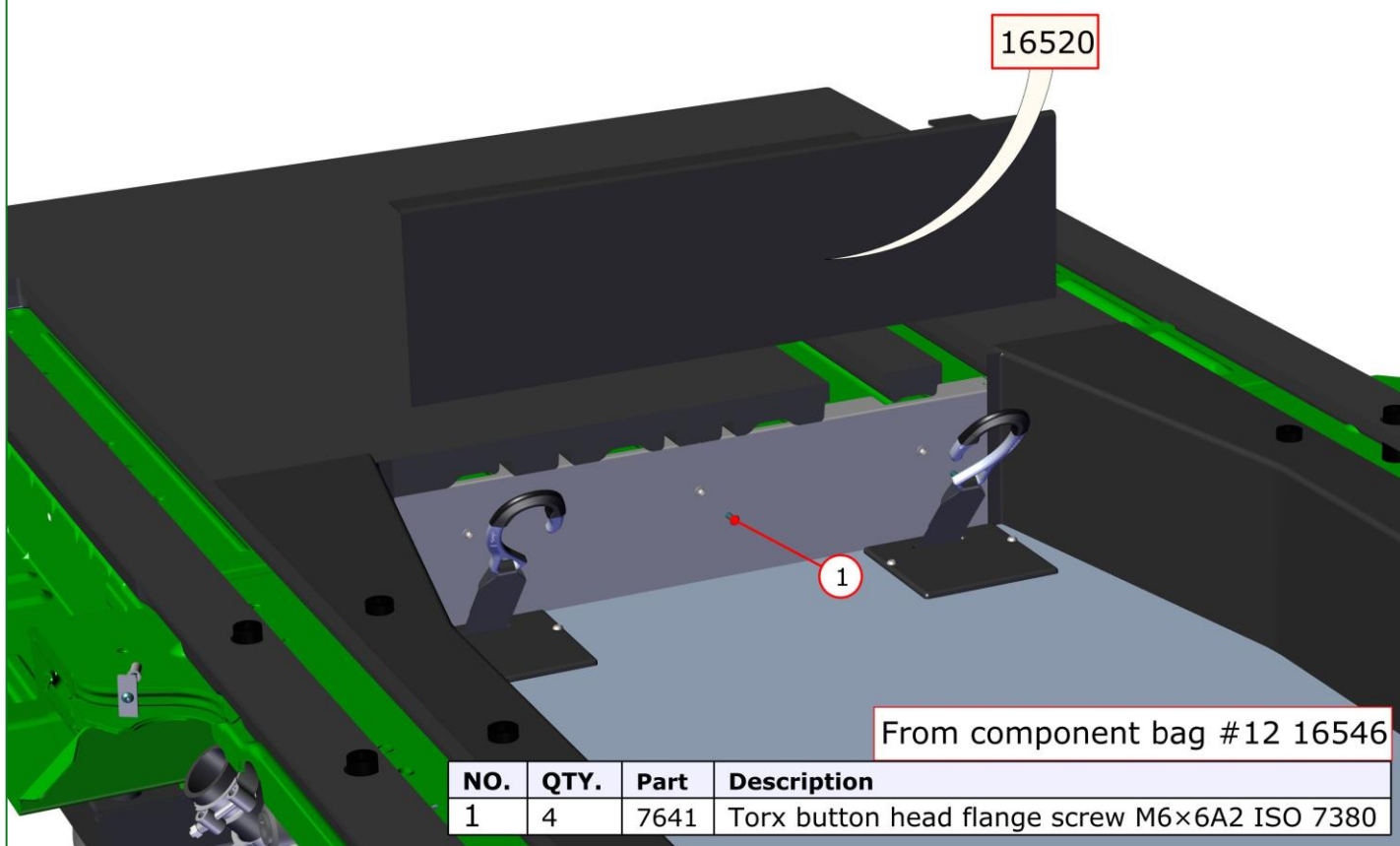




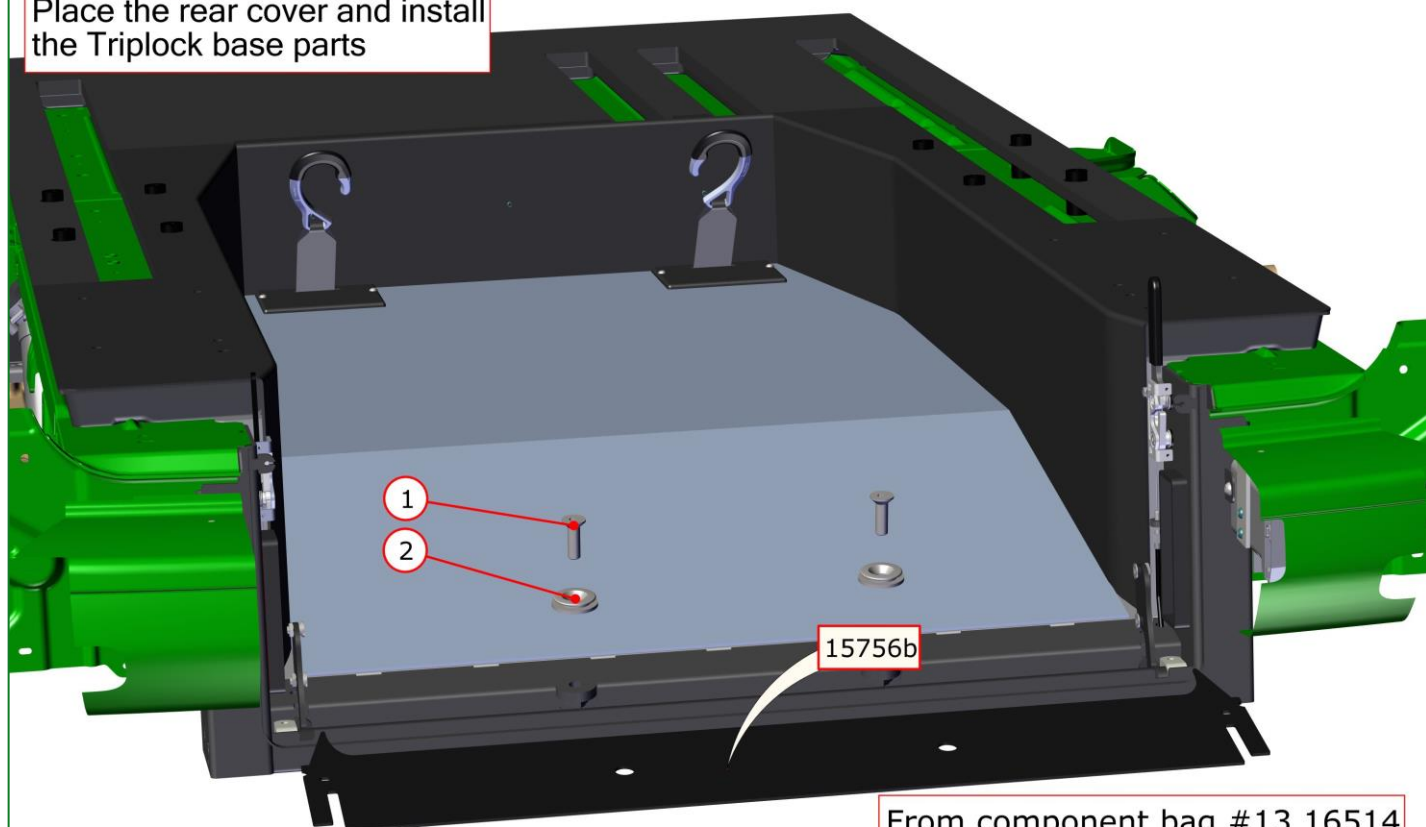
Upjolster the sides of the lowered floor



Place the front cover



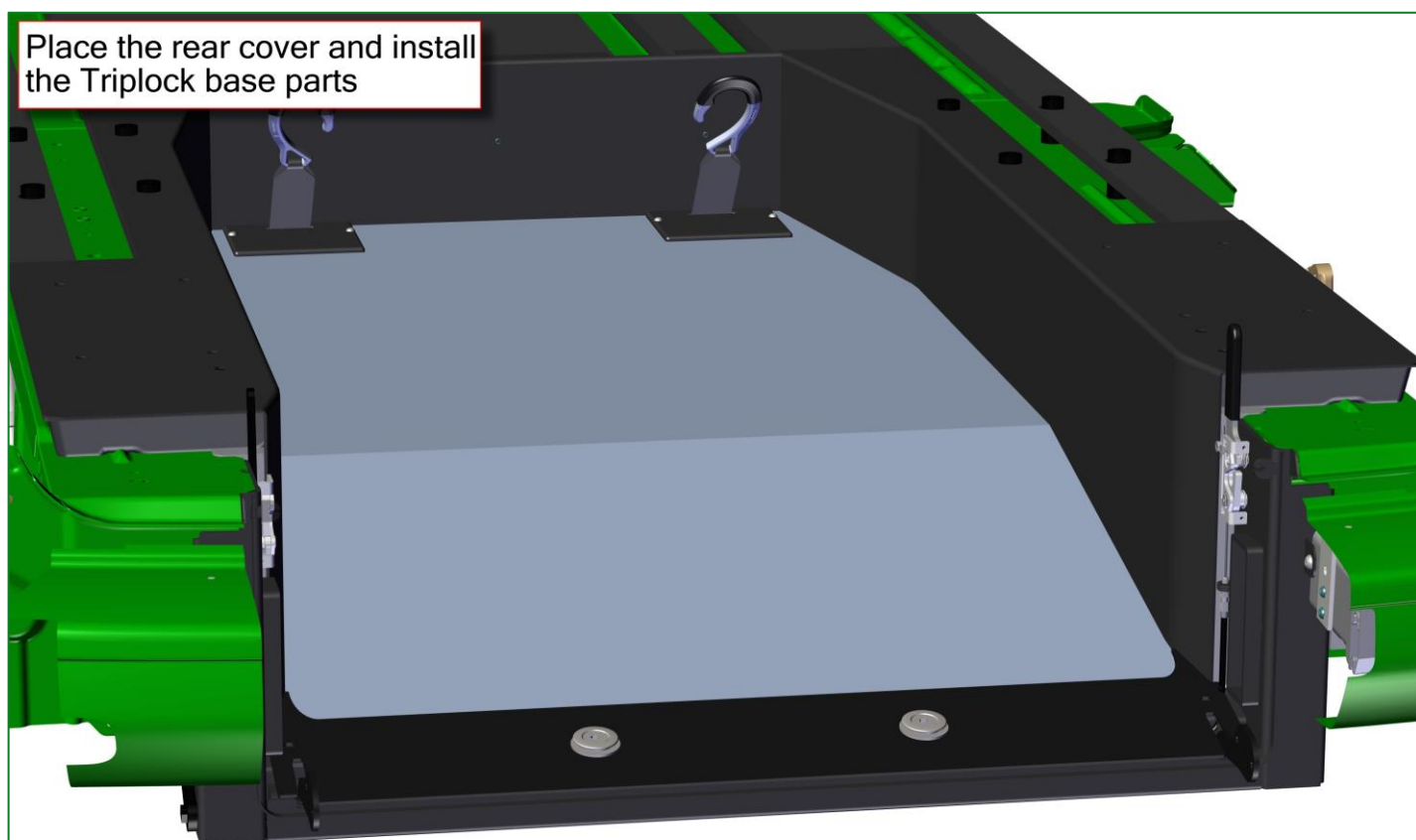
Place the rear cover and install the Triplock base parts

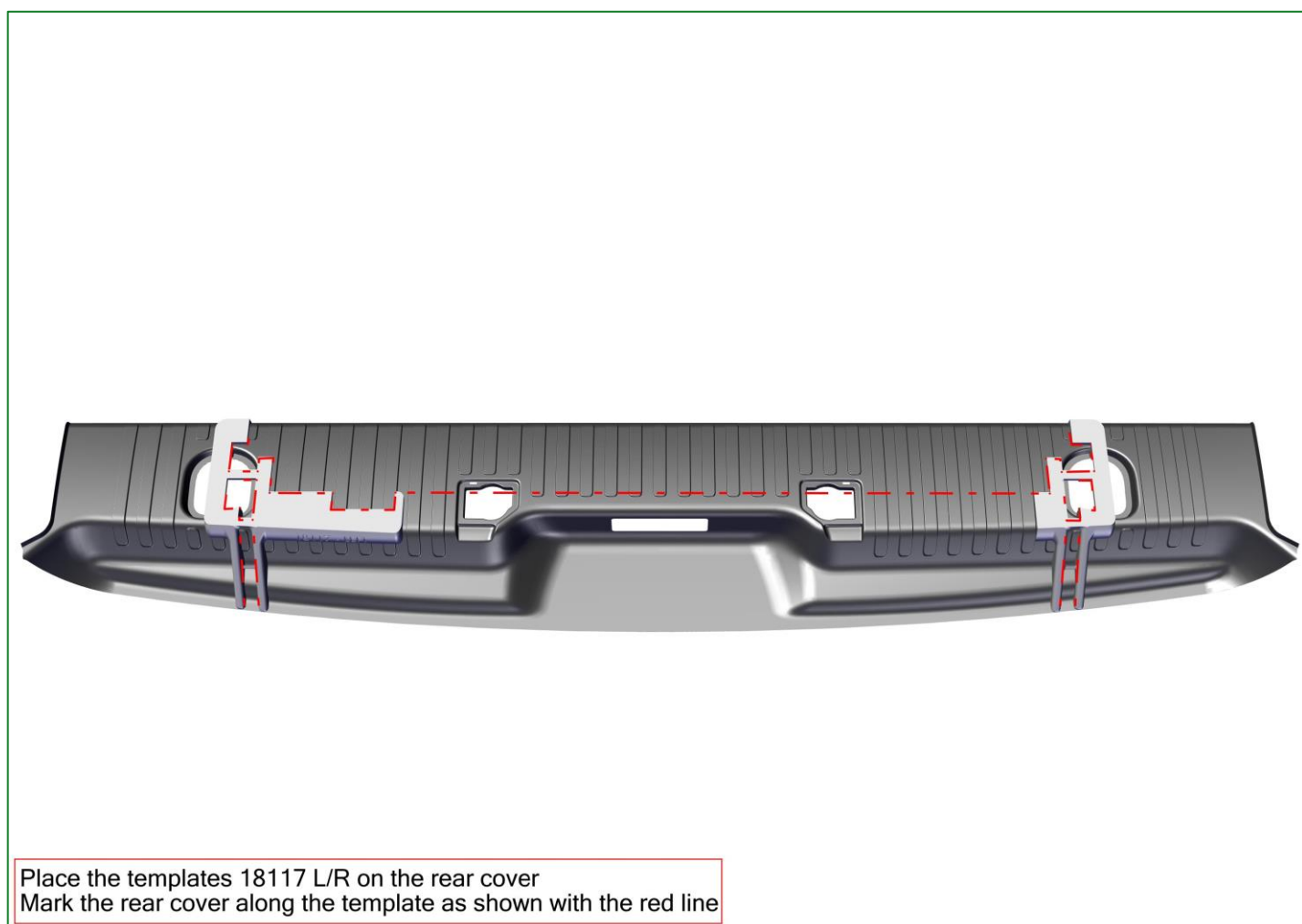
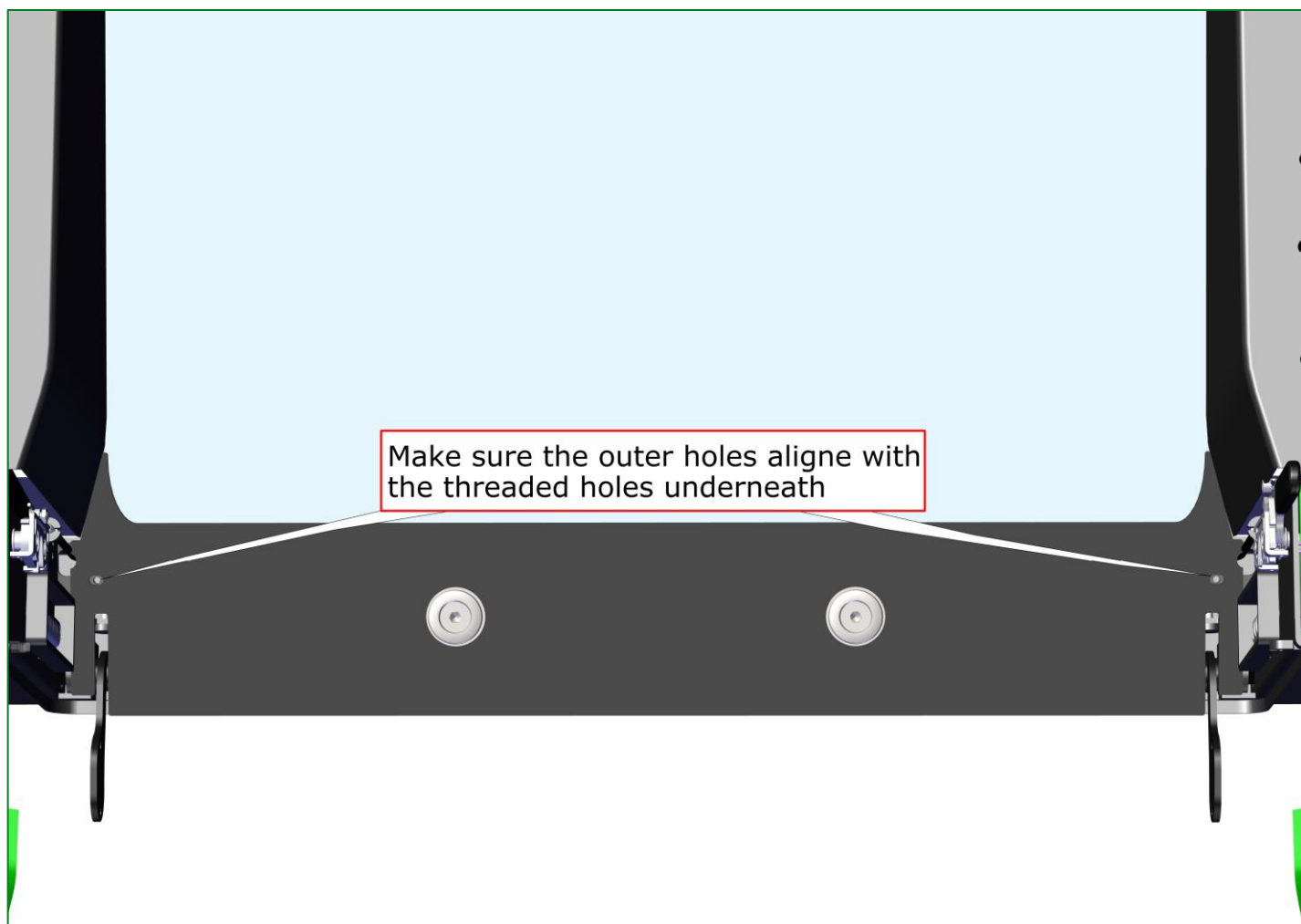


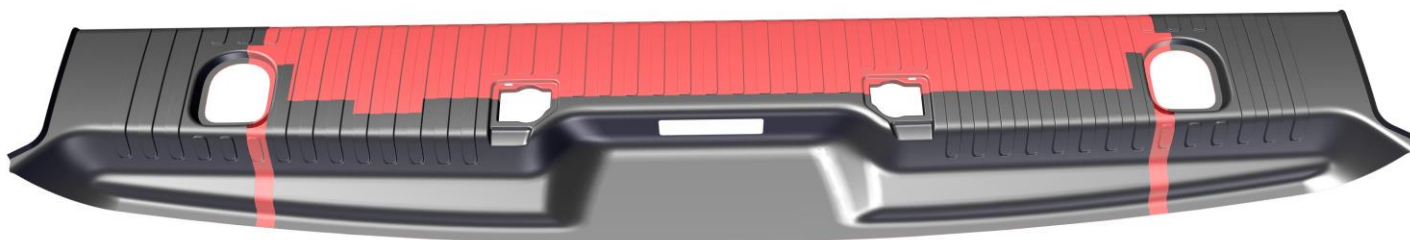
From component bag #13 16514

| NO. | QTY. | Part | Description |
|-----|------|-------|--------------------|
| 1 | 3 | 10563 | |
| 2 | 2 | 5562a | Triplock base part |

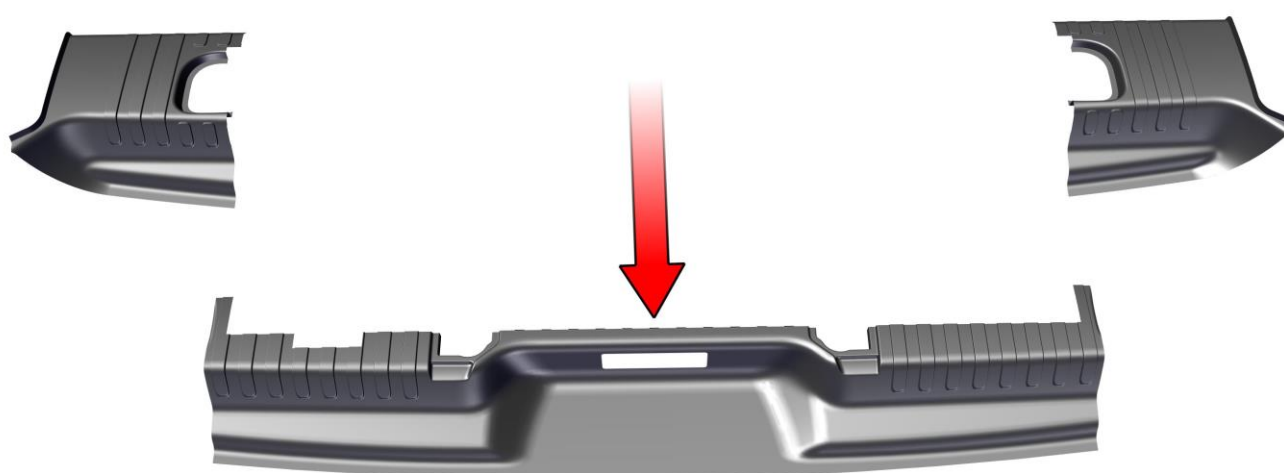
Place the rear cover and install the Triplock base parts





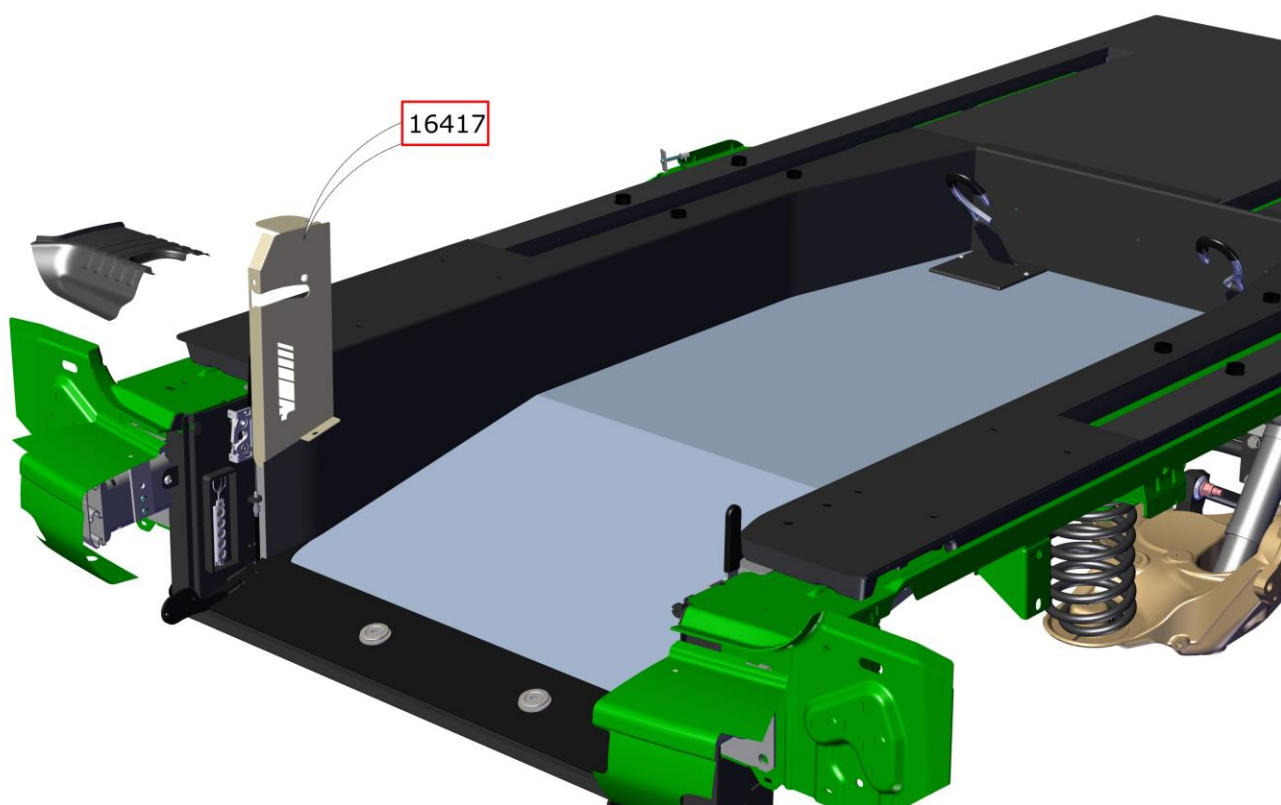


Take away the templates
Cut out the marked area, max 1/2mm out of the markings
Smoothen the edges

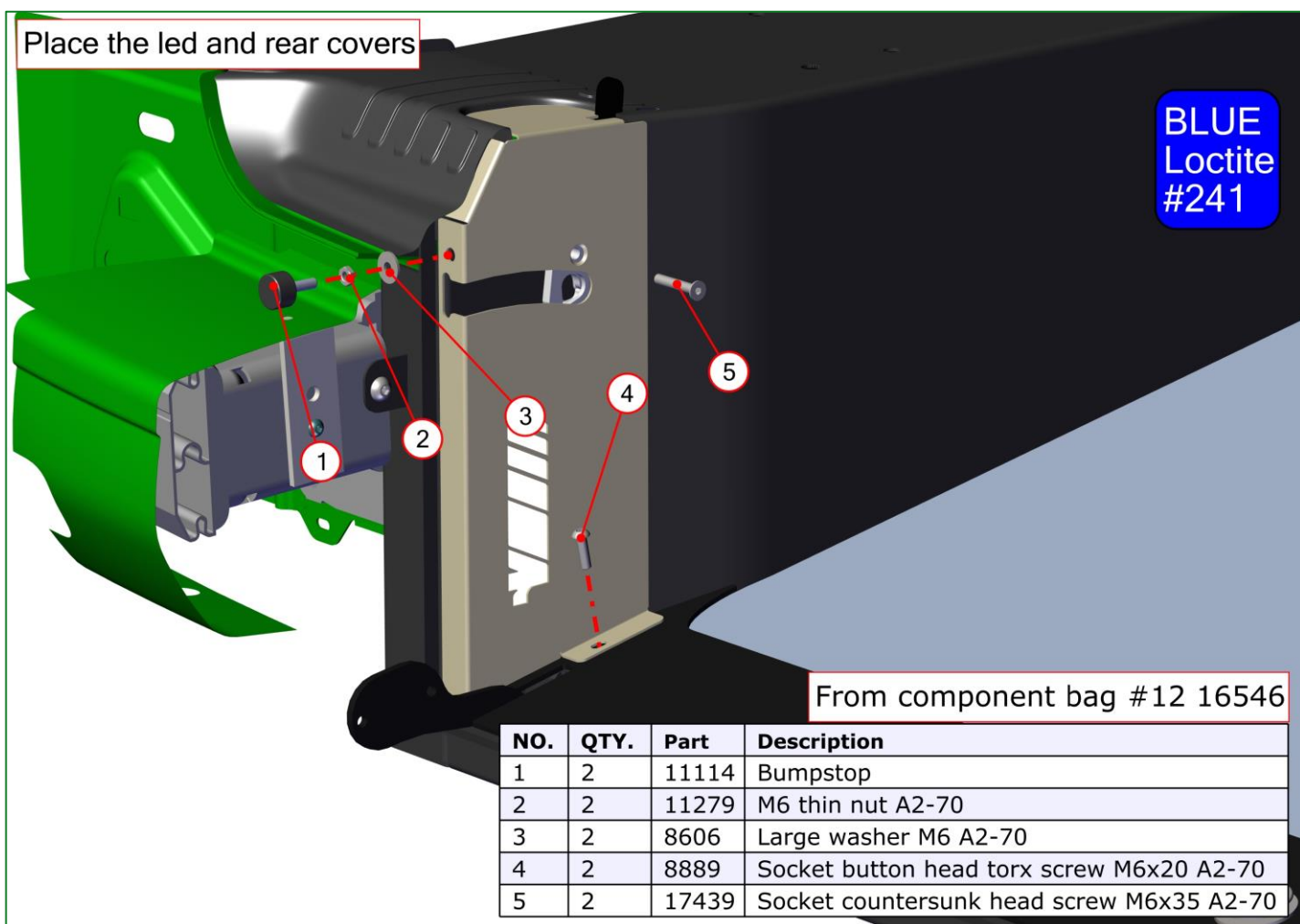


When cut, take away the mid part and save it for later

Place the led and rear covers



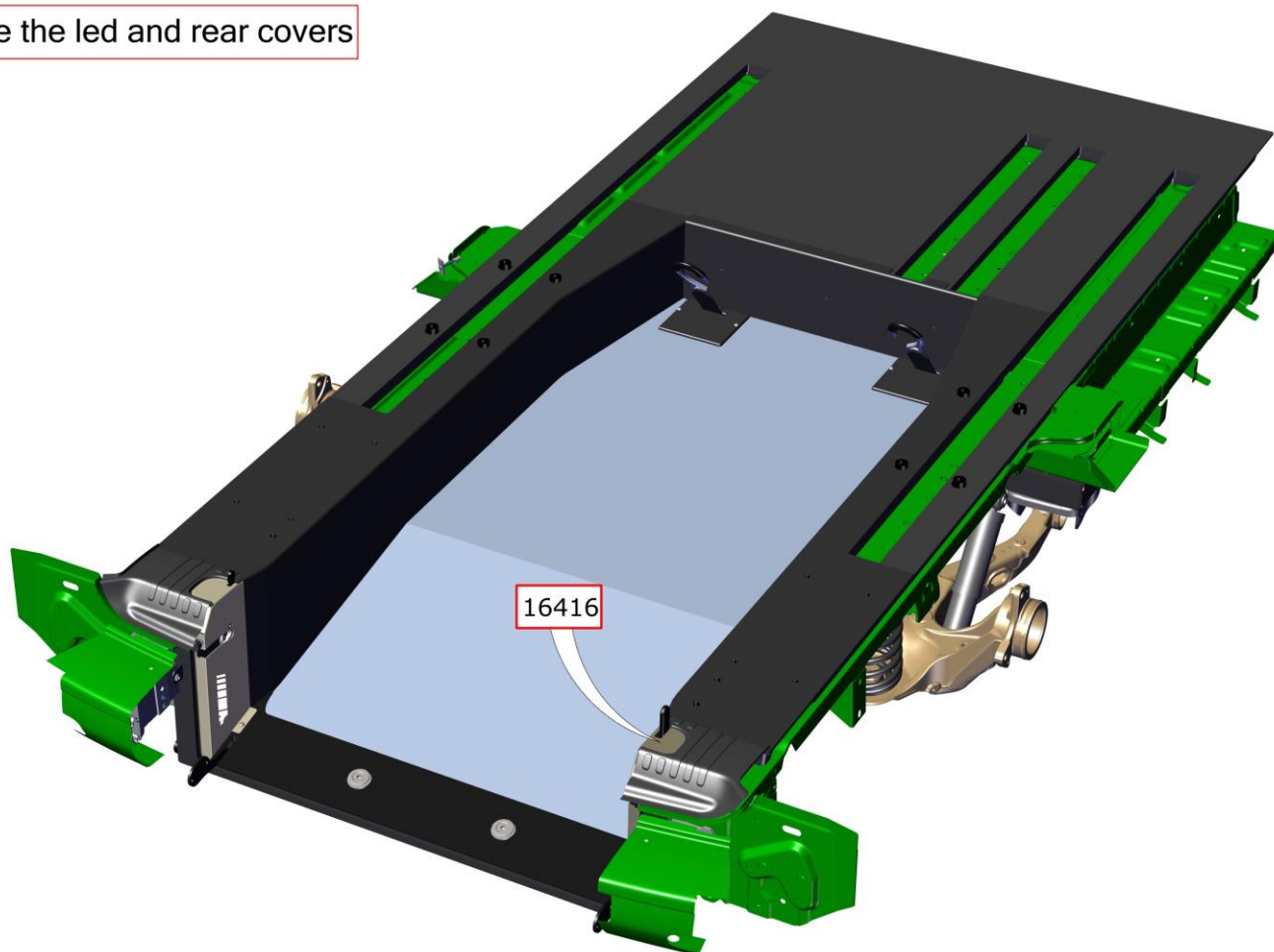
Place the led and rear covers



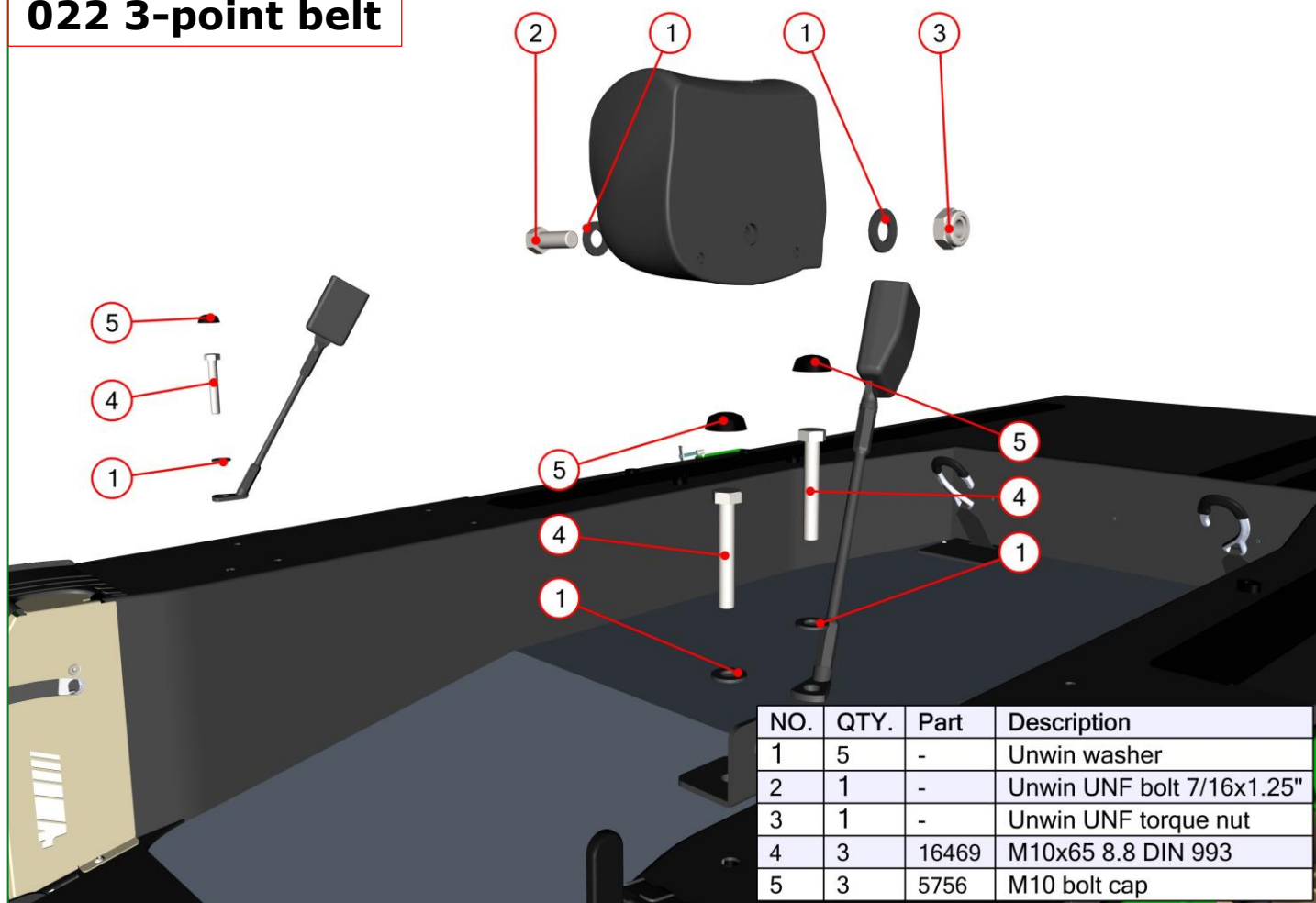
From component bag #12 16546

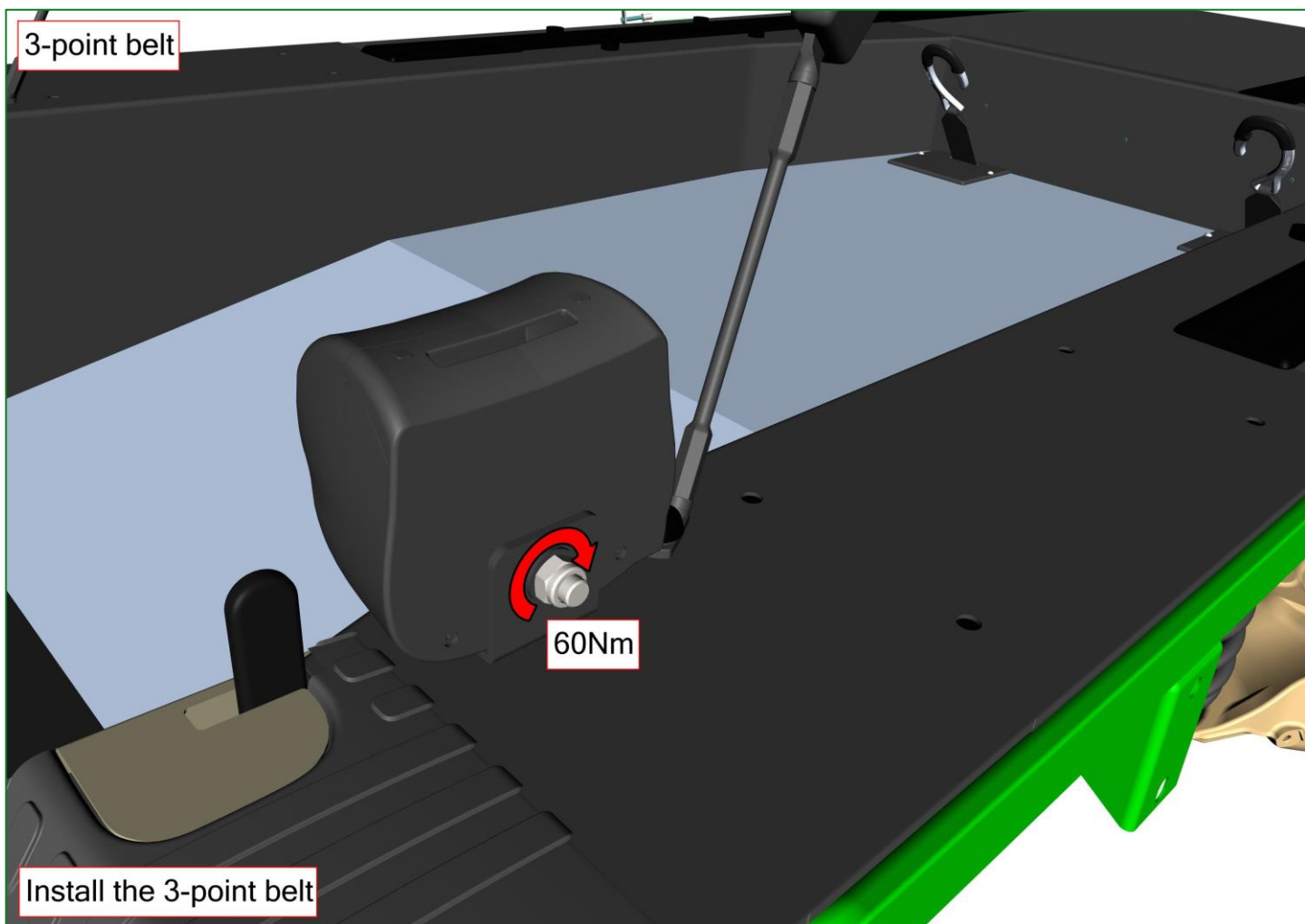
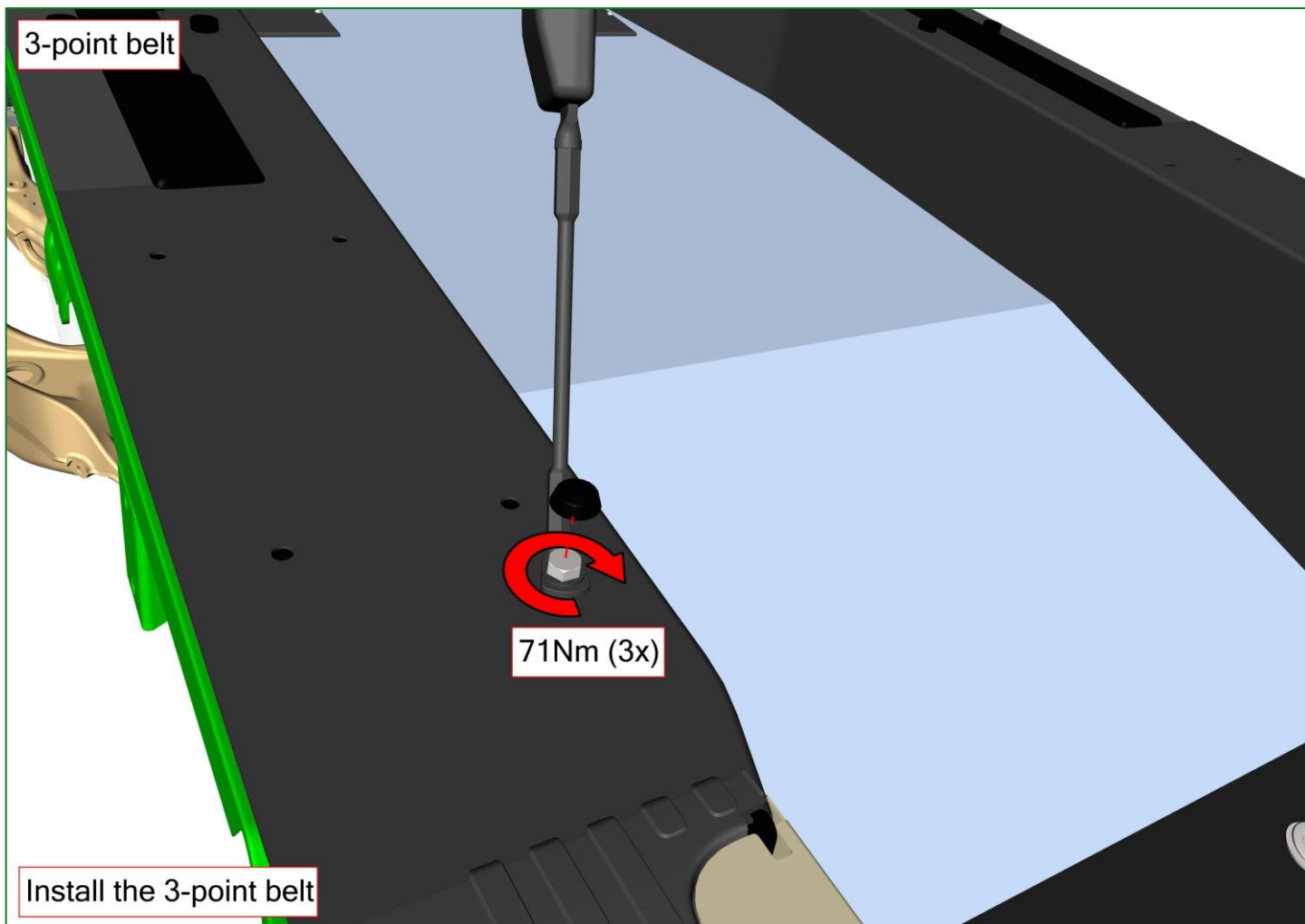
| NO. | QTY. | Part | Description |
|-----|------|-------|---|
| 1 | 2 | 11114 | Bumpstop |
| 2 | 2 | 11279 | M6 thin nut A2-70 |
| 3 | 2 | 8606 | Large washer M6 A2-70 |
| 4 | 2 | 8889 | Socket button head torx screw M6x20 A2-70 |
| 5 | 2 | 17439 | Socket countersunk head screw M6x35 A2-70 |

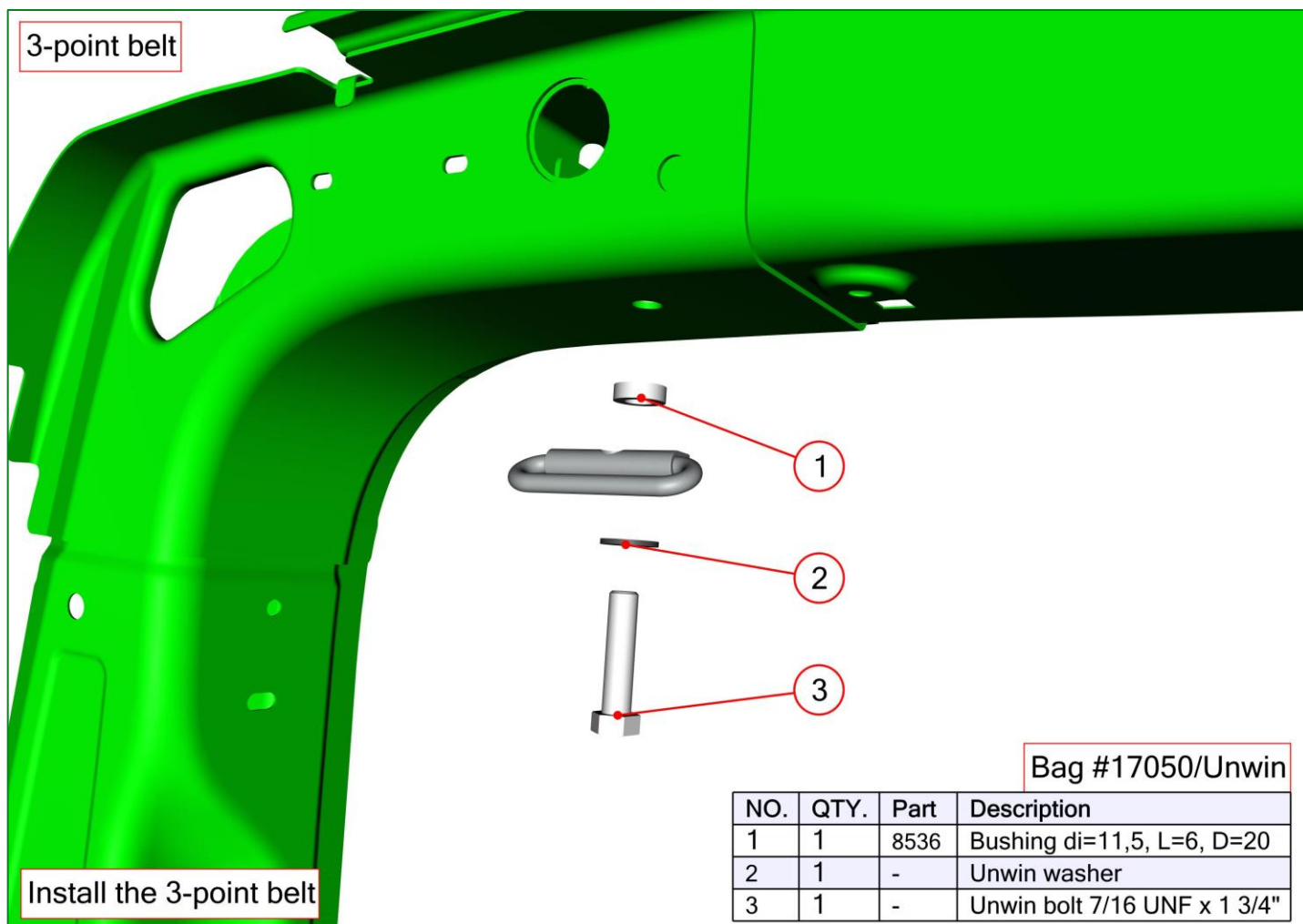
Place the led and rear covers



022 3-point belt





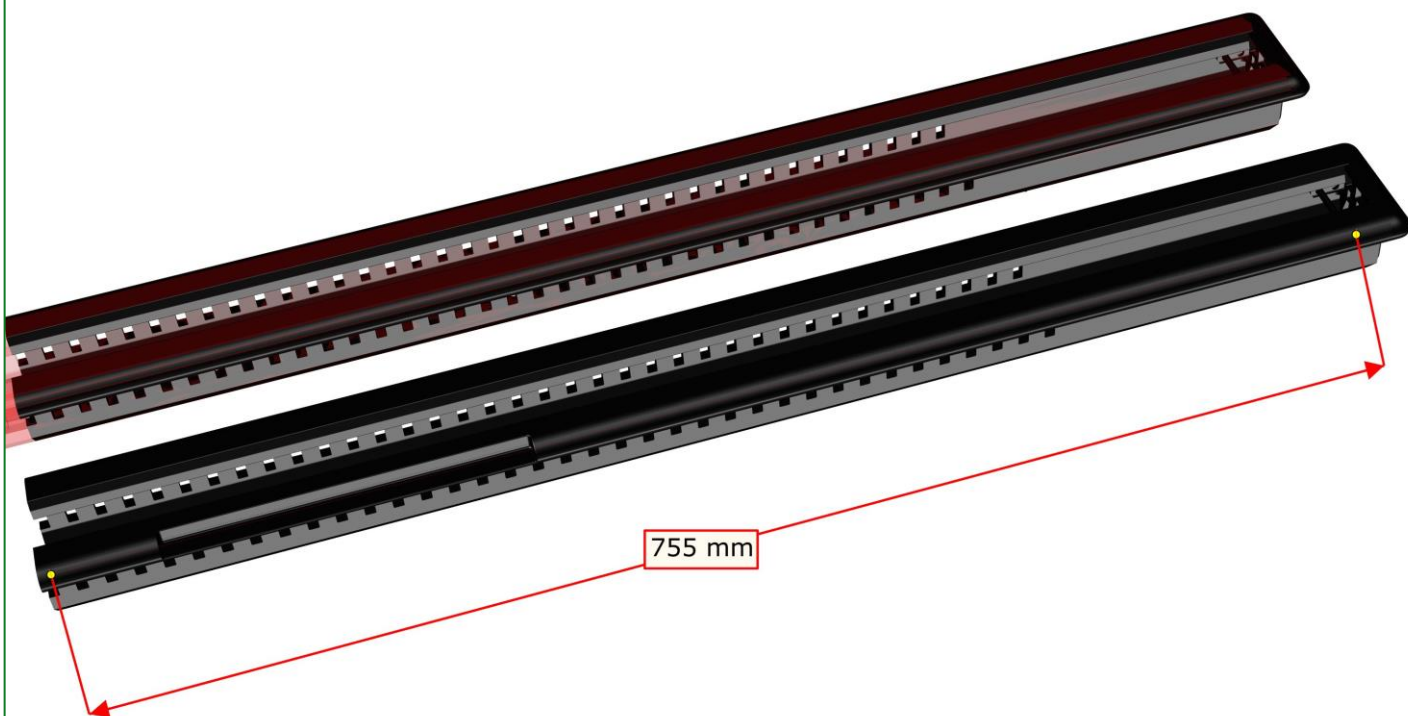


Shorten the 2 center rails

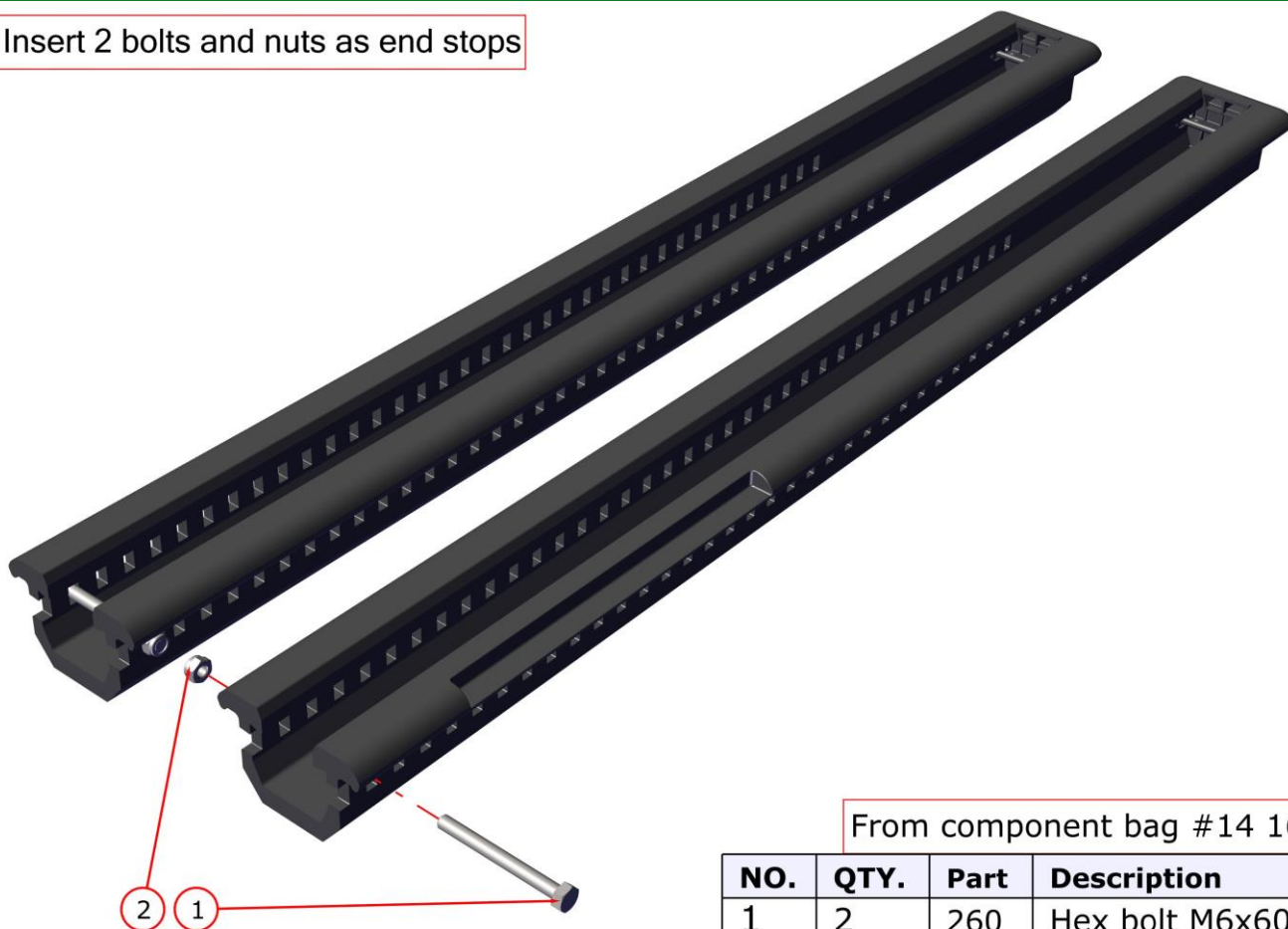
023 OEM seating attachments



Shorten the 2 center rails



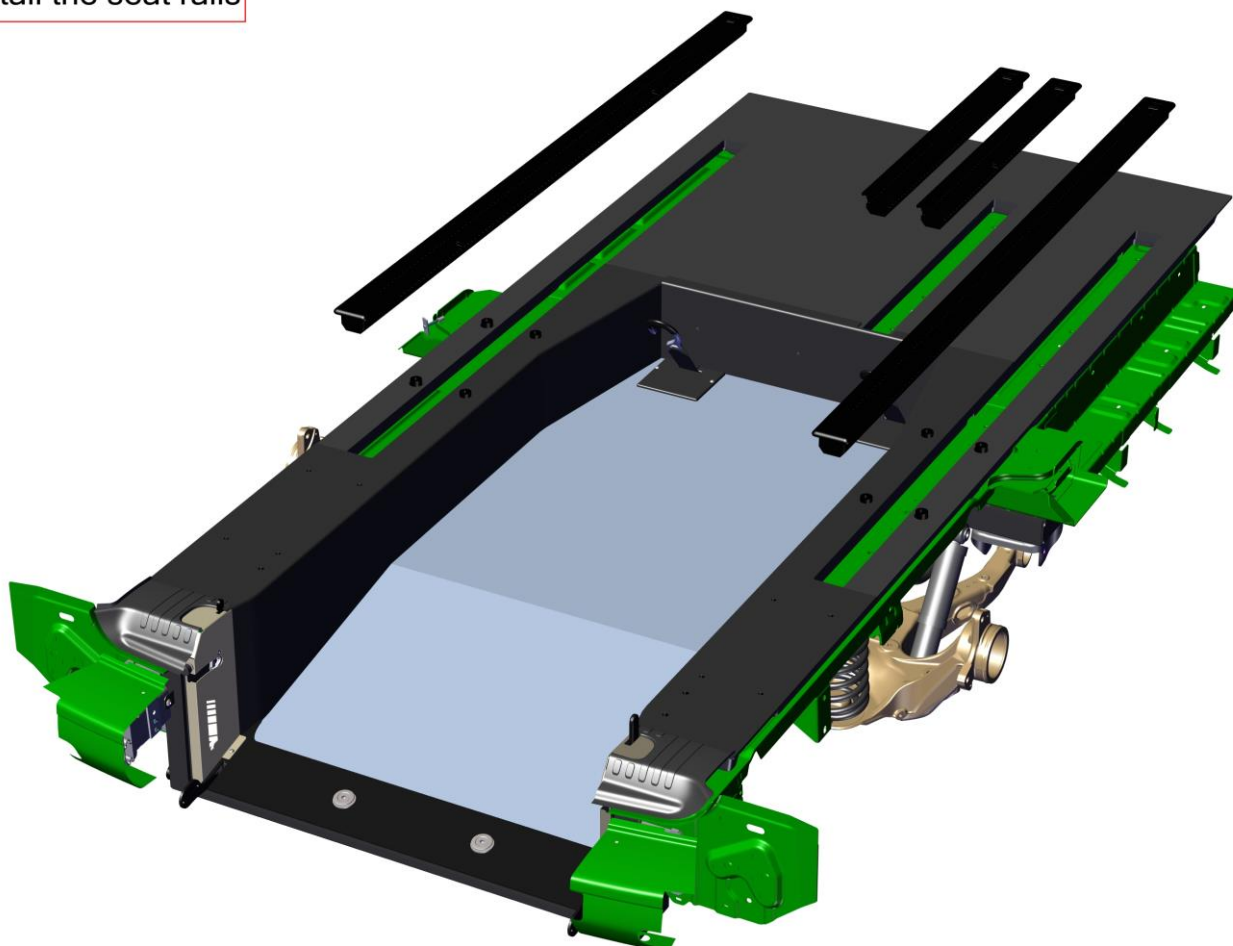
Insert 2 bolts and nuts as end stops



From component bag #14 16579

| NO. | QTY. | Part | Description |
|-----|------|------|--------------------|
| 1 | 2 | 260 | Hex bolt M6x60 8.8 |
| 2 | 2 | 65 | Nyloc nut M6 |

Reinstall the seat rails



Use the OEM screws on all holes except on the shortened rails, as shown

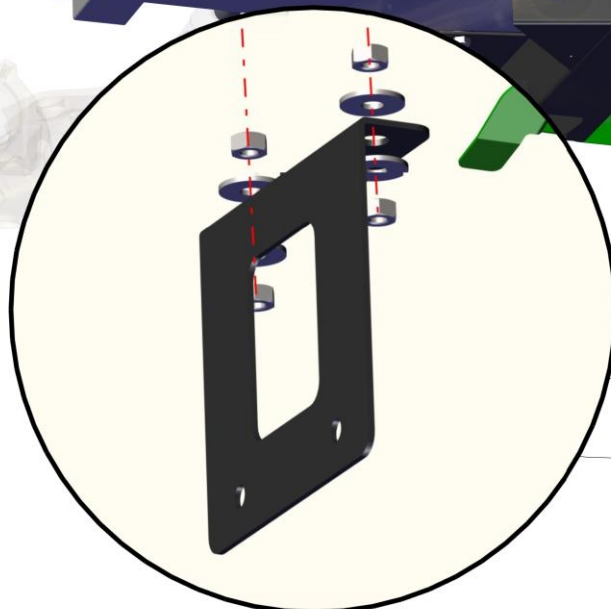
**BLUE
Loctite
#241**

1
2

From component bag #14 16579

| NO. | QTY. | Part | Description |
|-----|------|-------|----------------------|
| 1 | 2 | 16469 | Hex bolt M10x60 10.9 |
| 2 | 2 | 181 | Large washer M10 |

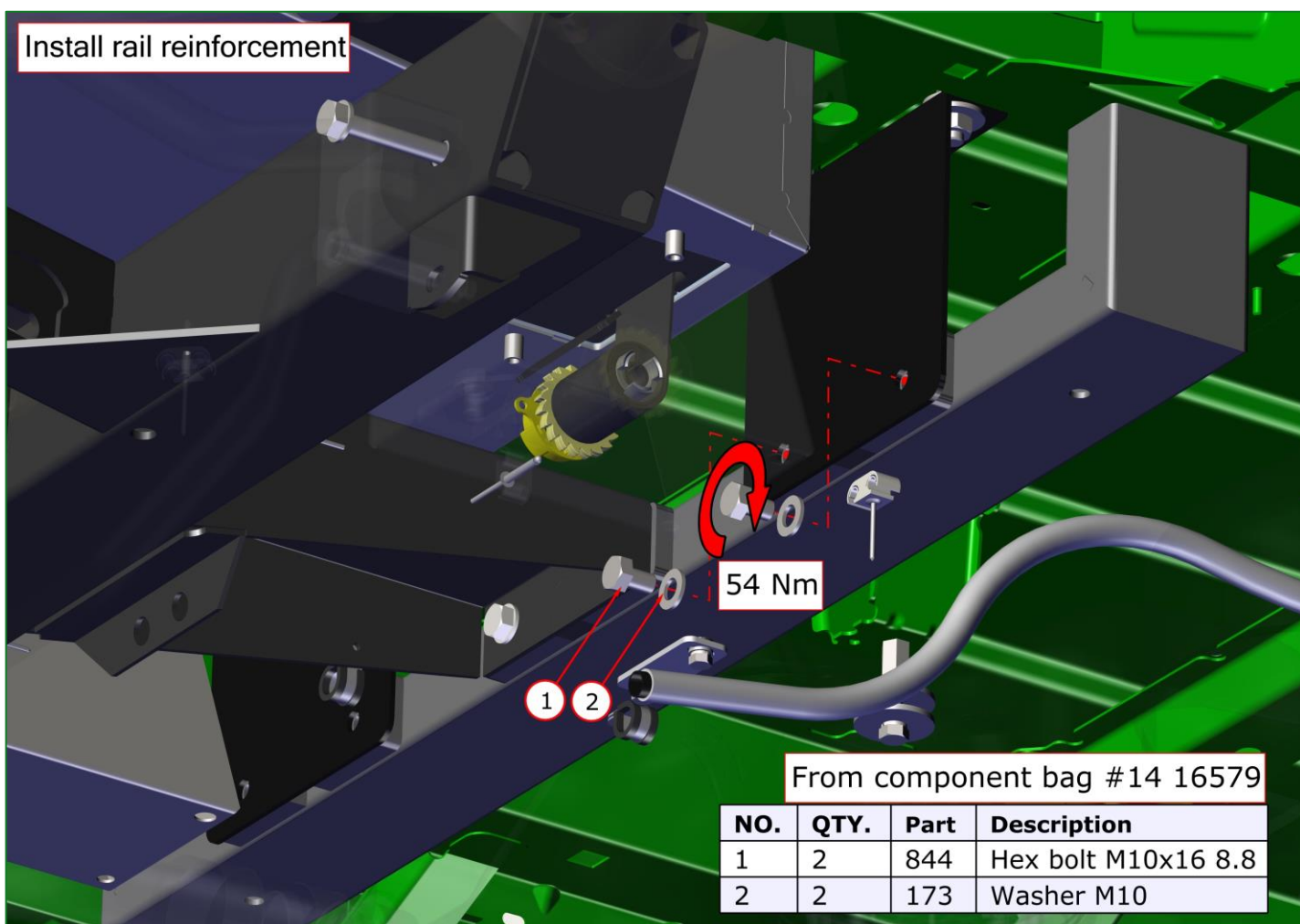
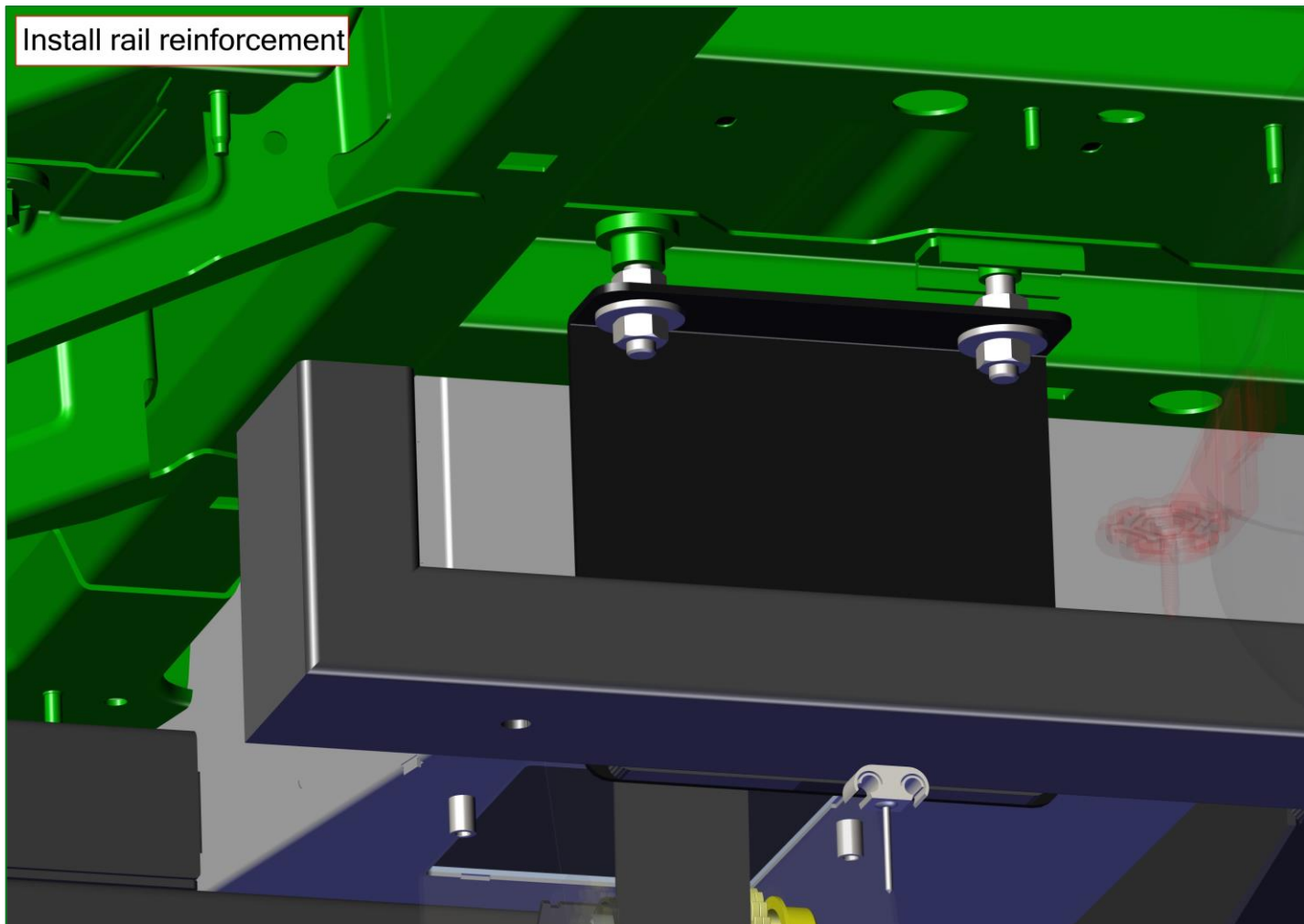
Install rail reinforcement

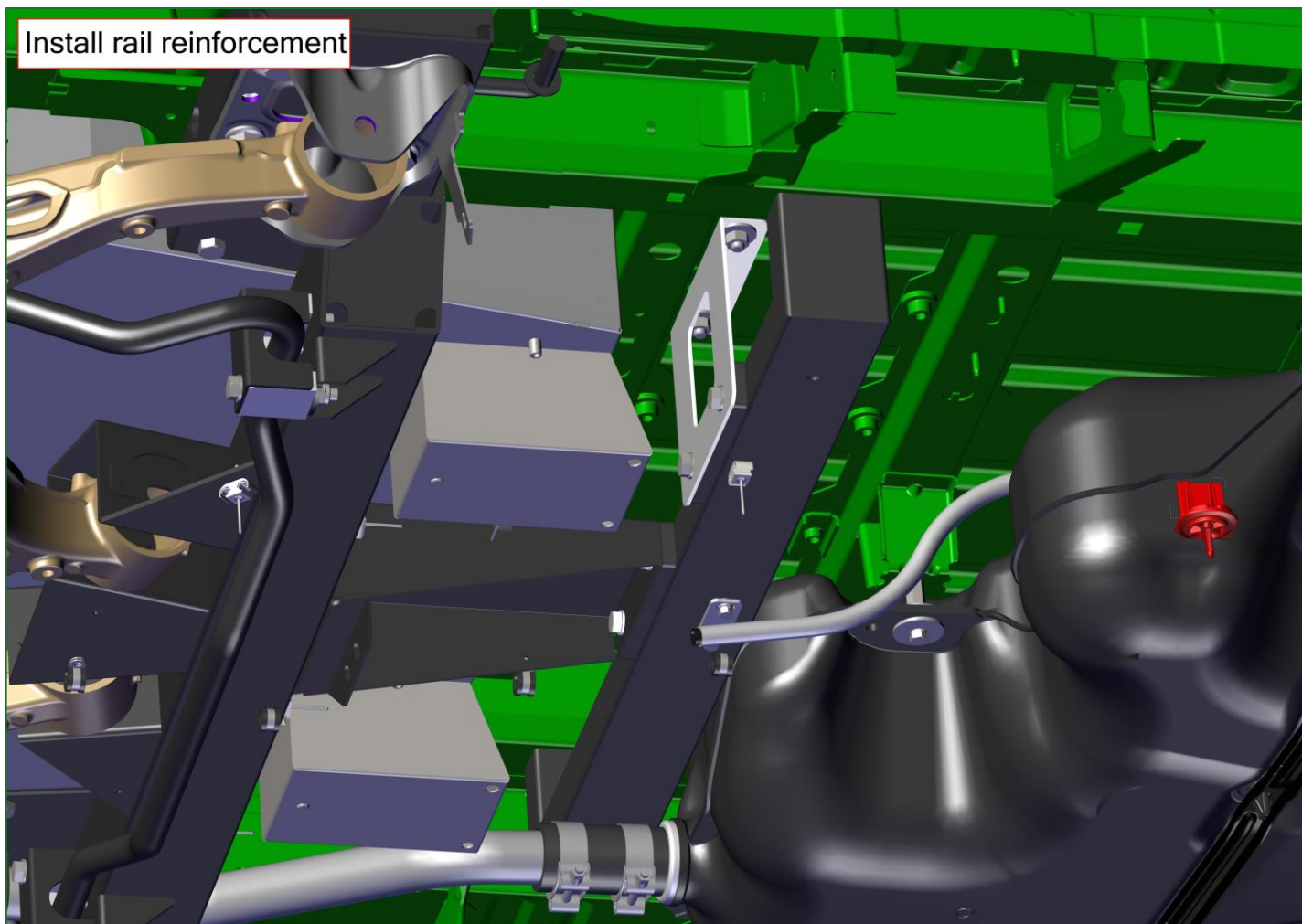


1
2
3

From component bag #14 16579

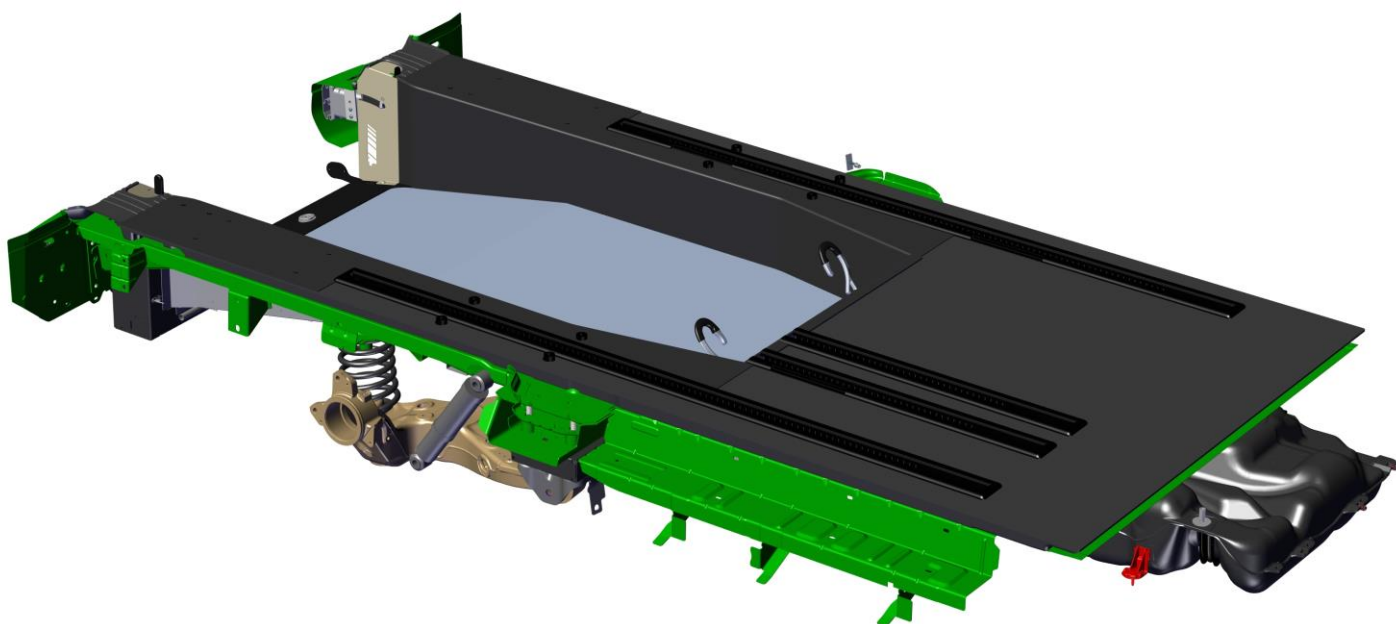
| NO. | QTY. | Part | Description |
|-----|------|-------|--------------------|
| 1 | 4 | 182 | Hex nut M10 |
| 2 | 4 | 173 | Washer M10 |
| 3 | 1 | 16465 | Rail reinforcement |

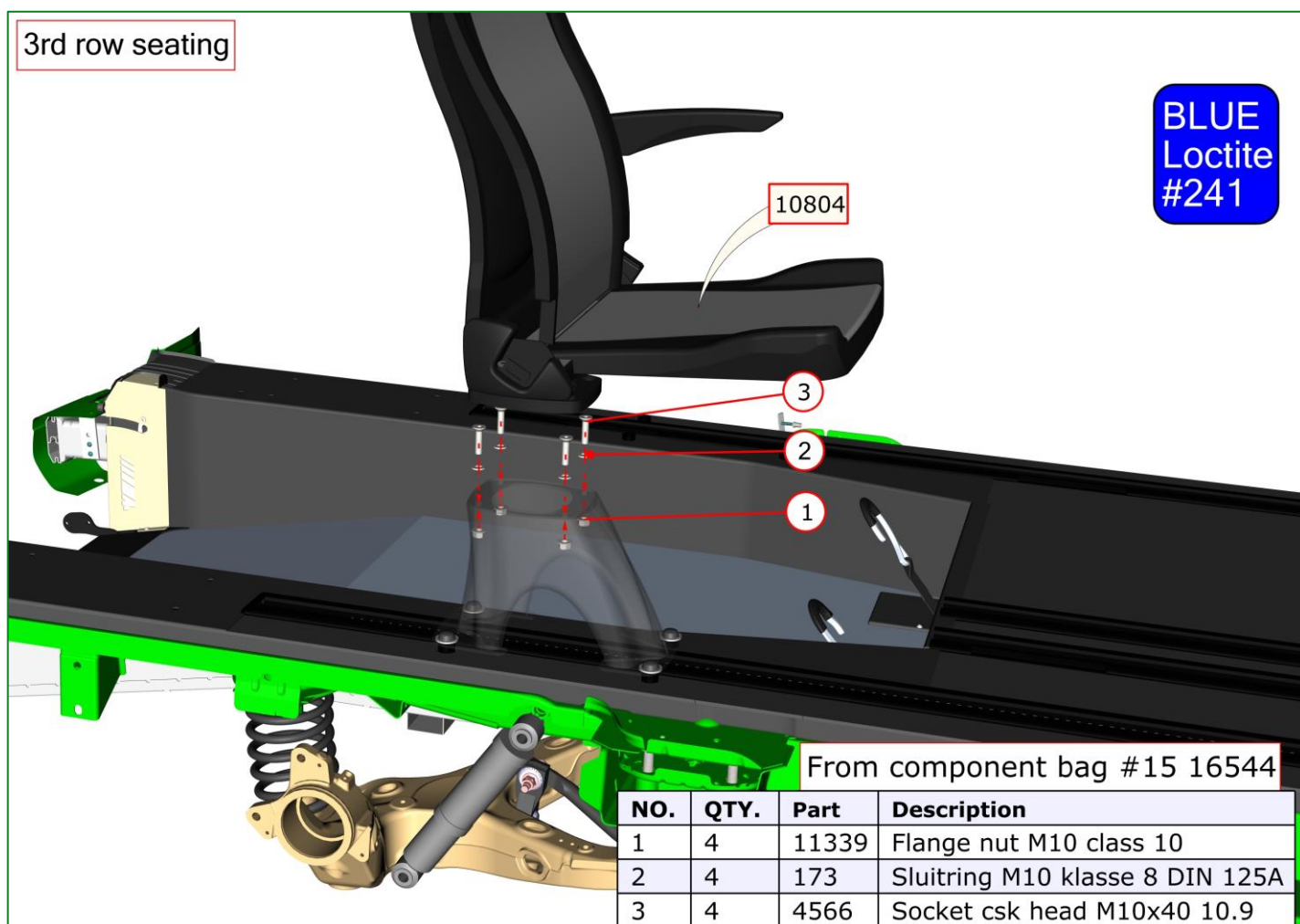
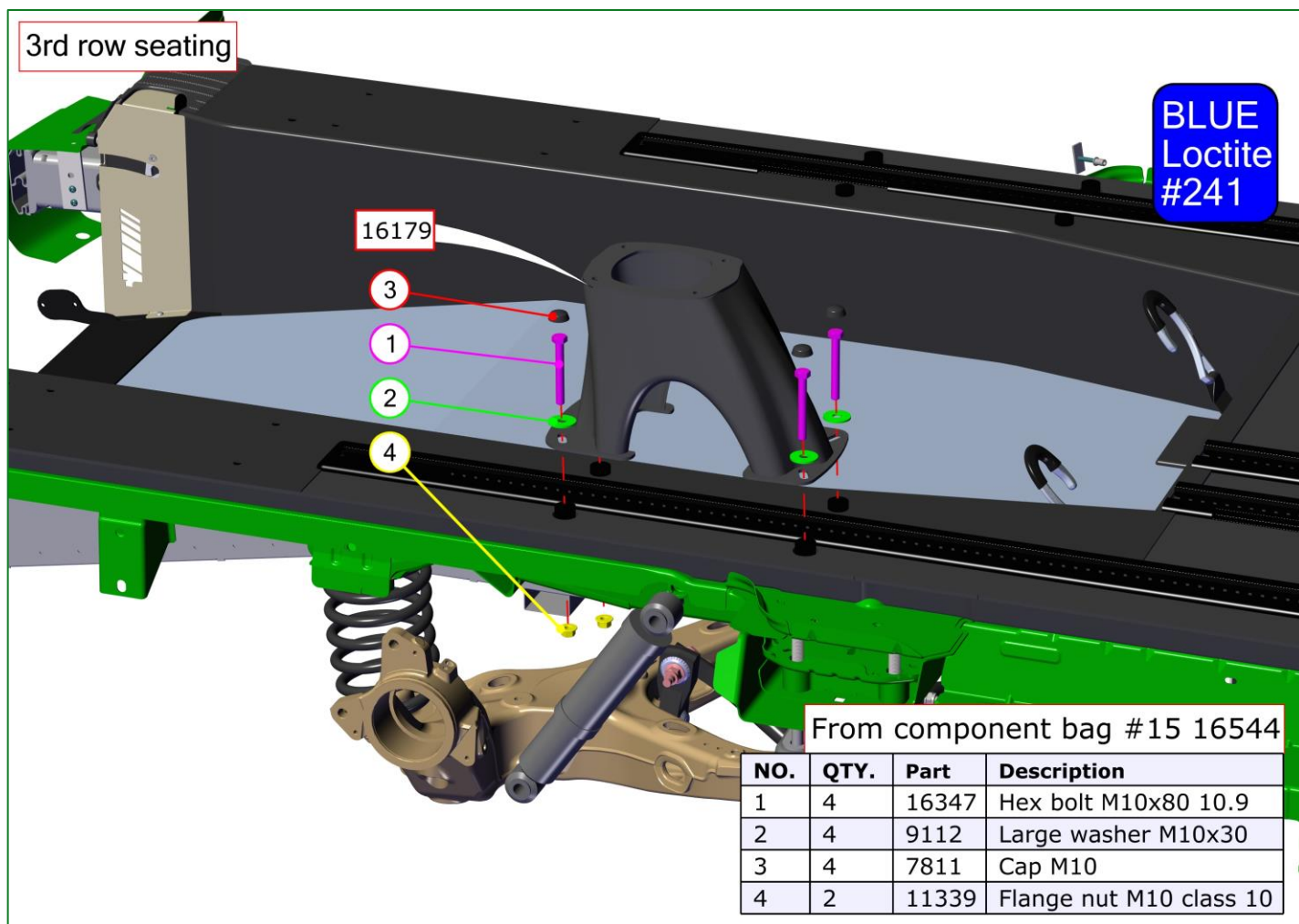




Reinstall the rear interiorside panels before mounting the 3rd and/or 4th row seats

024 3rd row TriflexAir seats

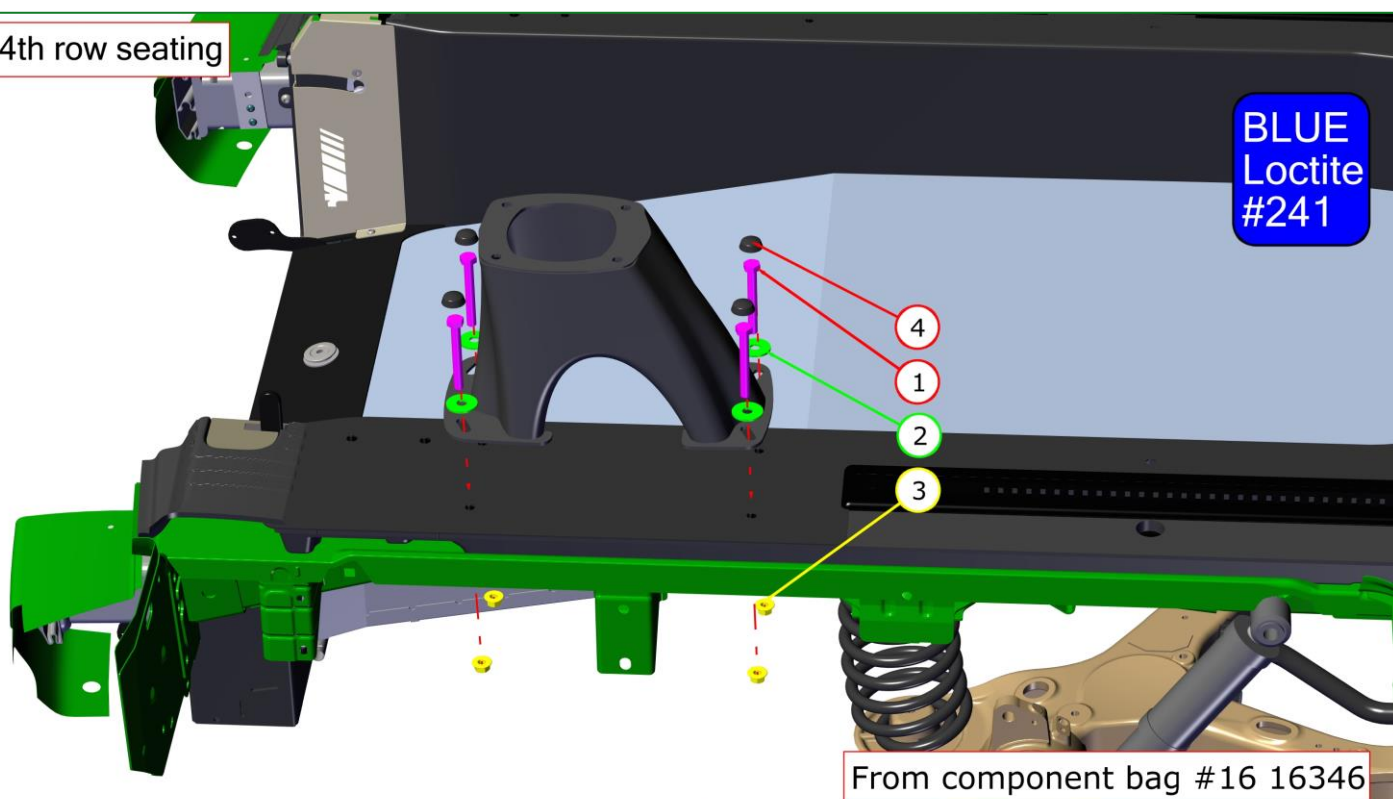




025 4th row TriflexAir seats



4th row seating

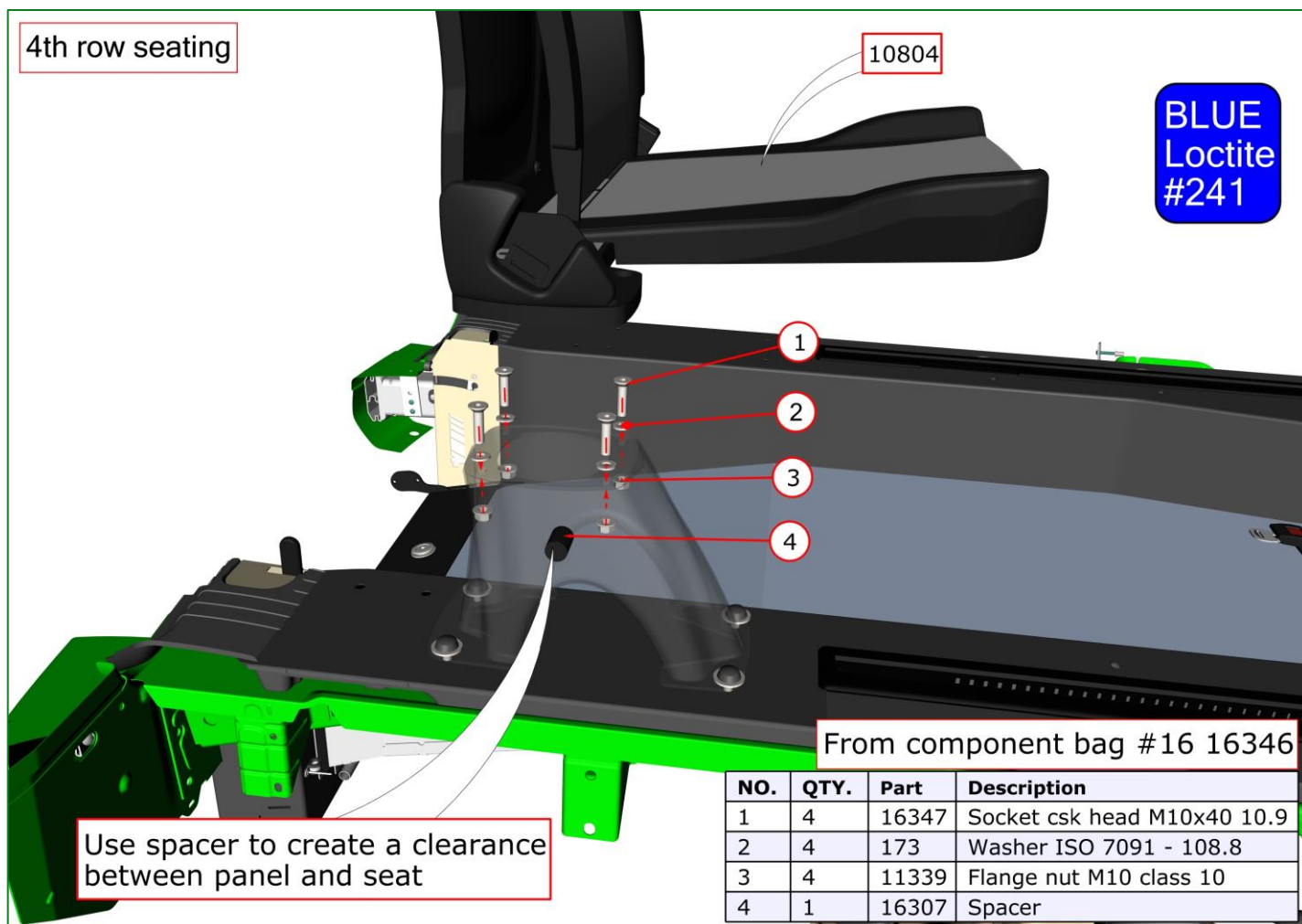


| NO. | QTY. | Part | Description |
|-----|------|-------|-------------------------|
| 1 | 4 | 16347 | Hex bolt M10x80 10.9 |
| 2 | 4 | 9112 | Large washer M10x30 |
| 3 | 4 | 11339 | Flange nut M10 class 10 |
| 4 | 4 | 7811 | Cap M10 |

4th row seating

10804

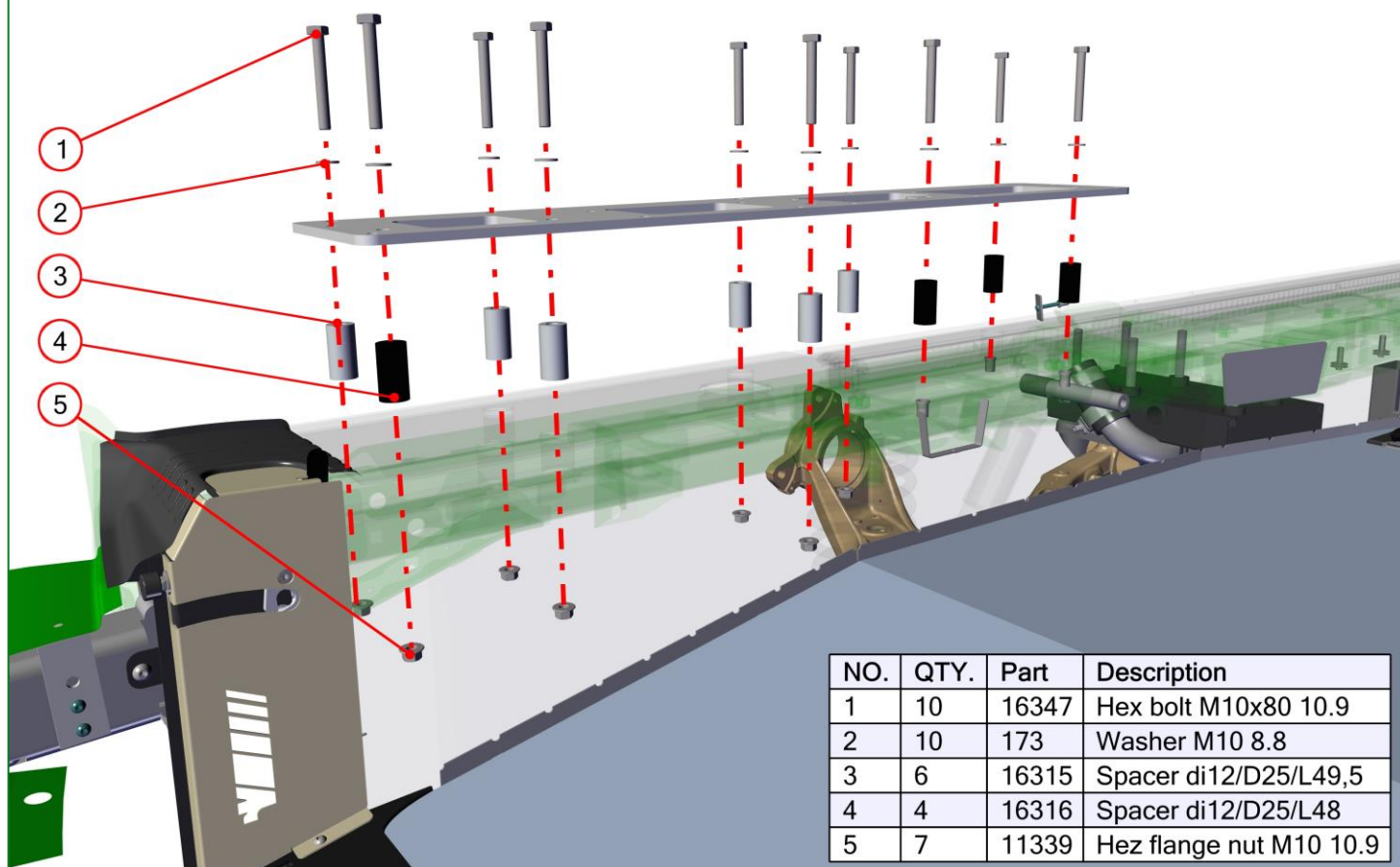
BLUE
Loctite
#241



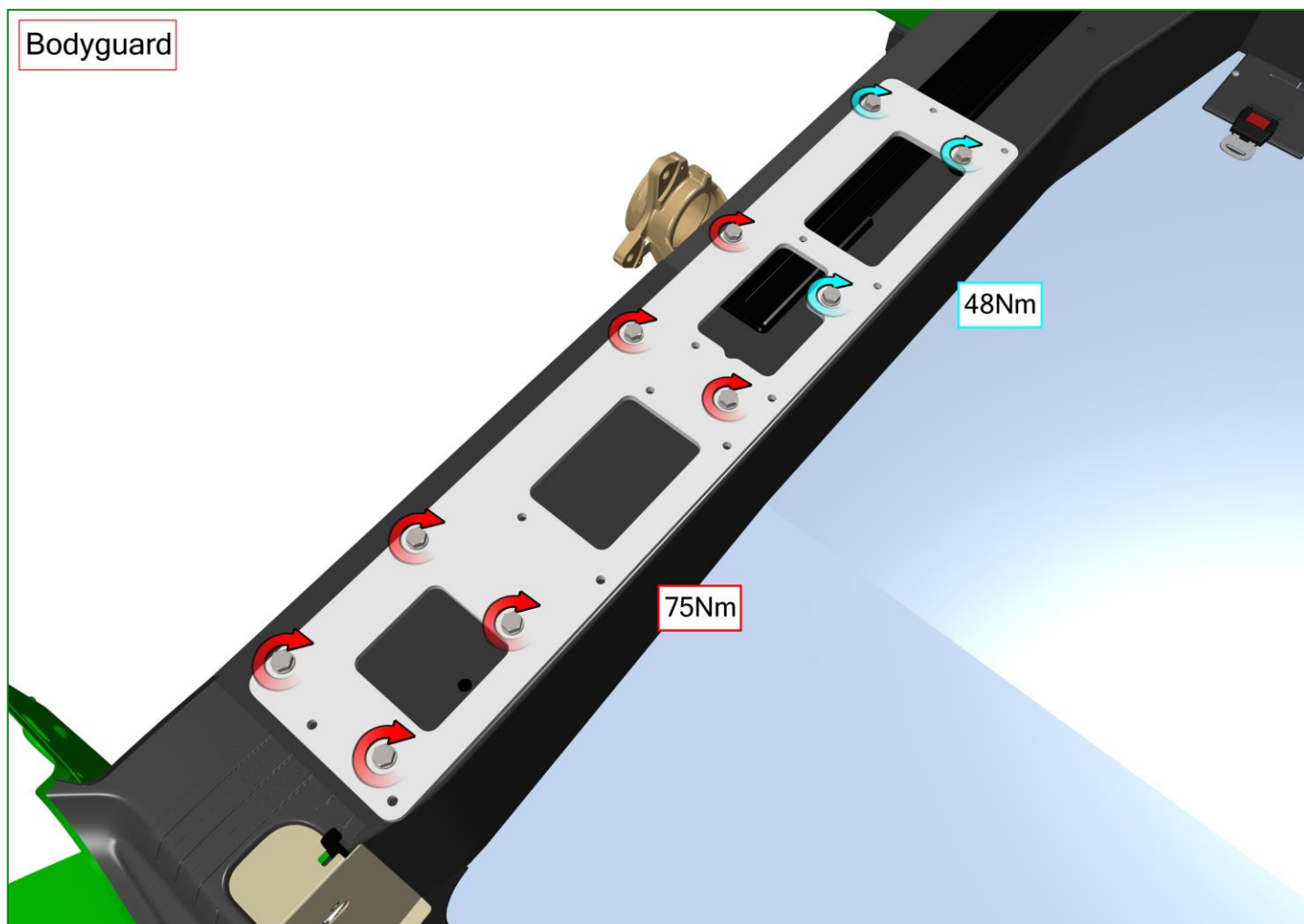
Left side is exact mirror



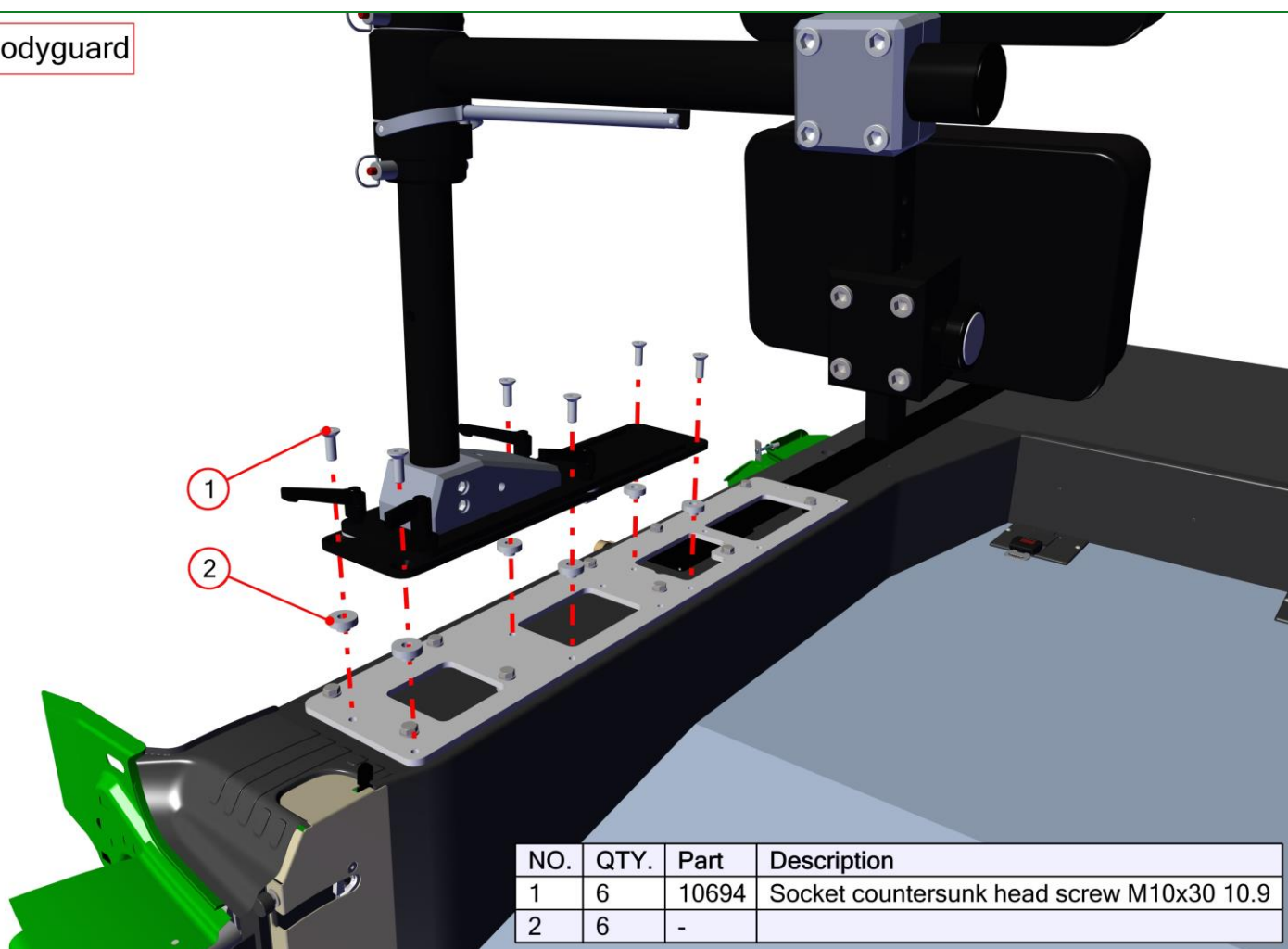
Bodyguard



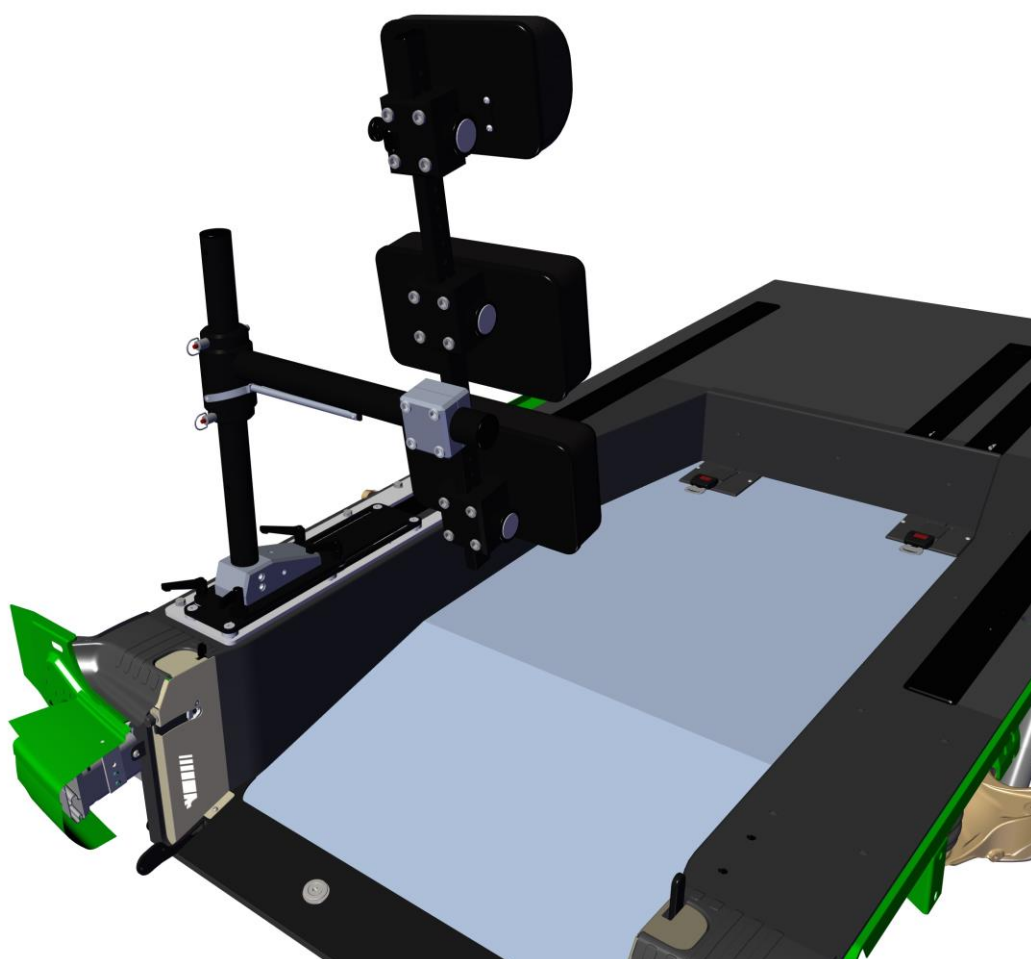
Bodyguard



Bodyguard

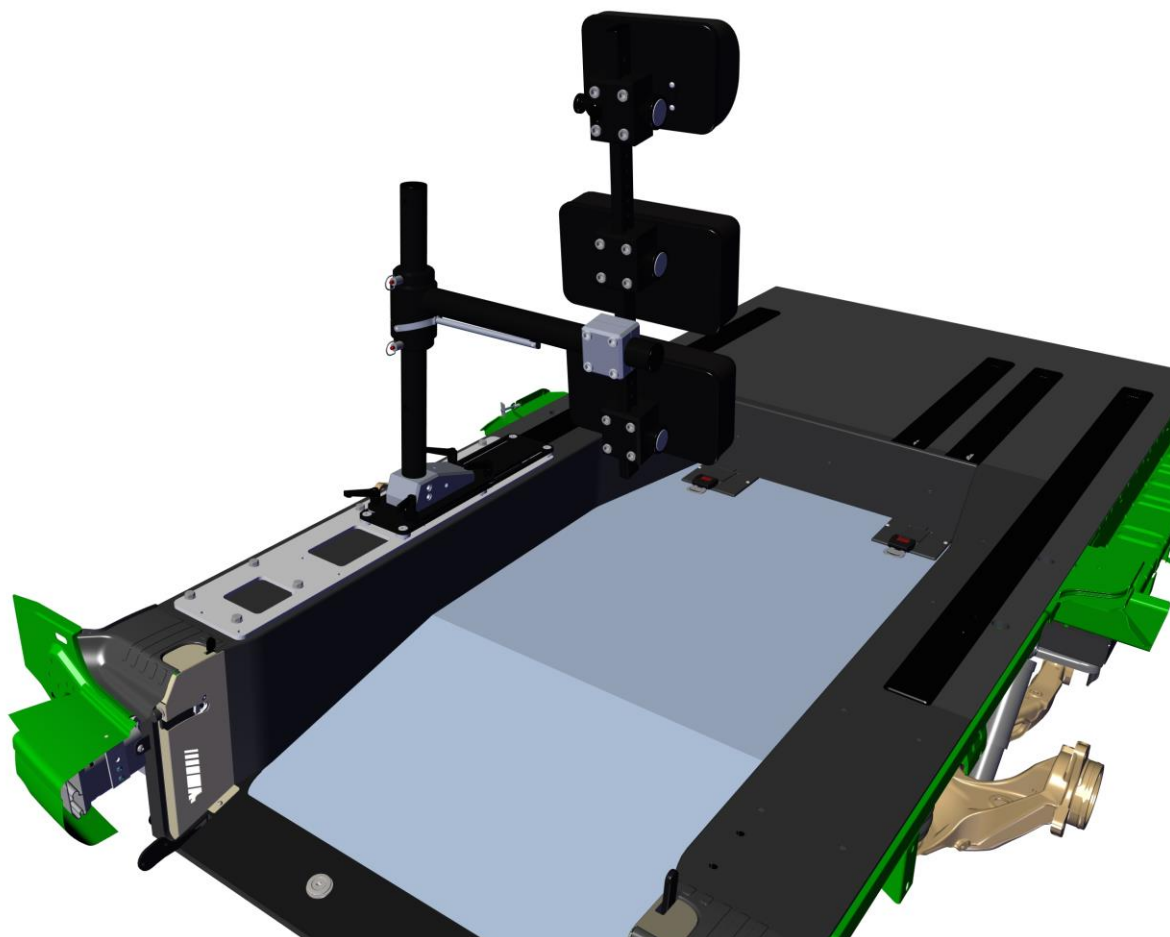


Bodyguard



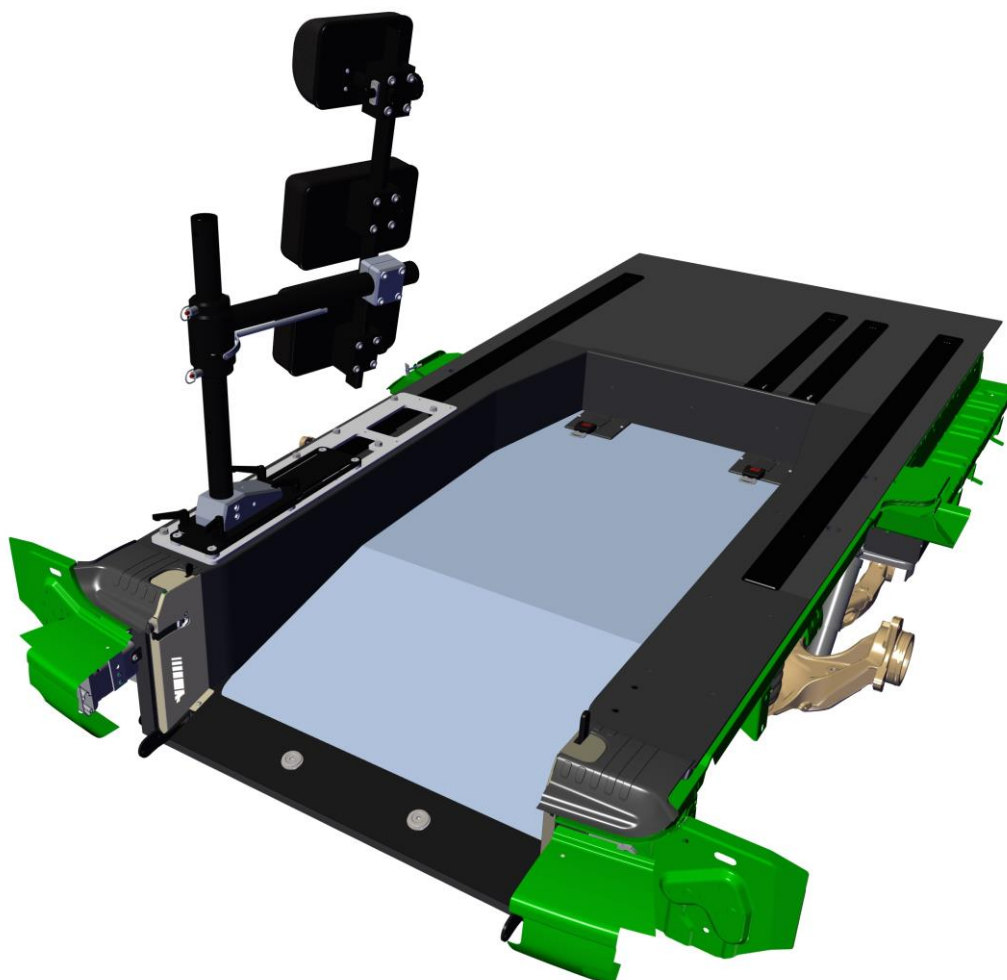
Rear position.

Bodyguard

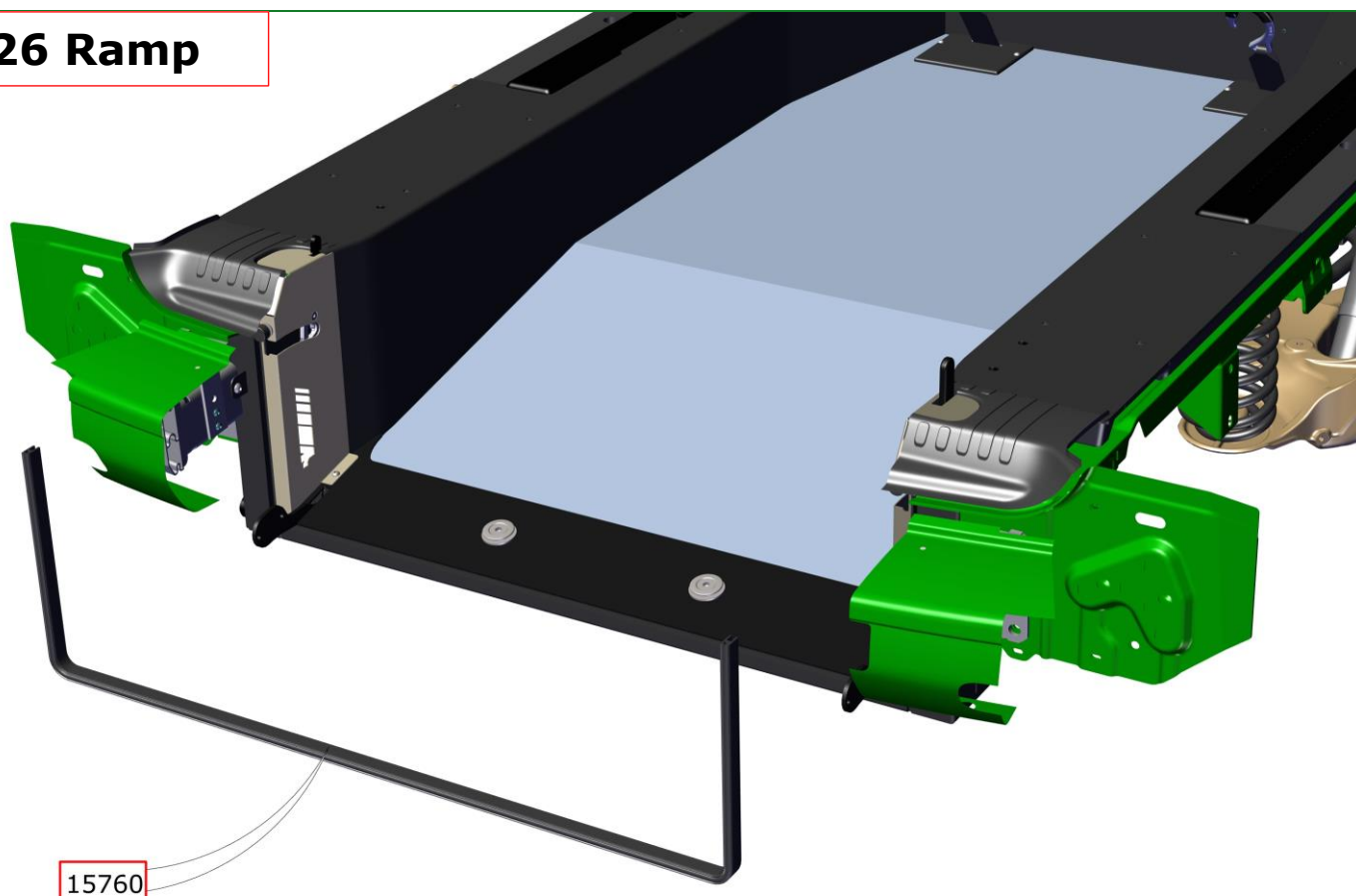


Front position.

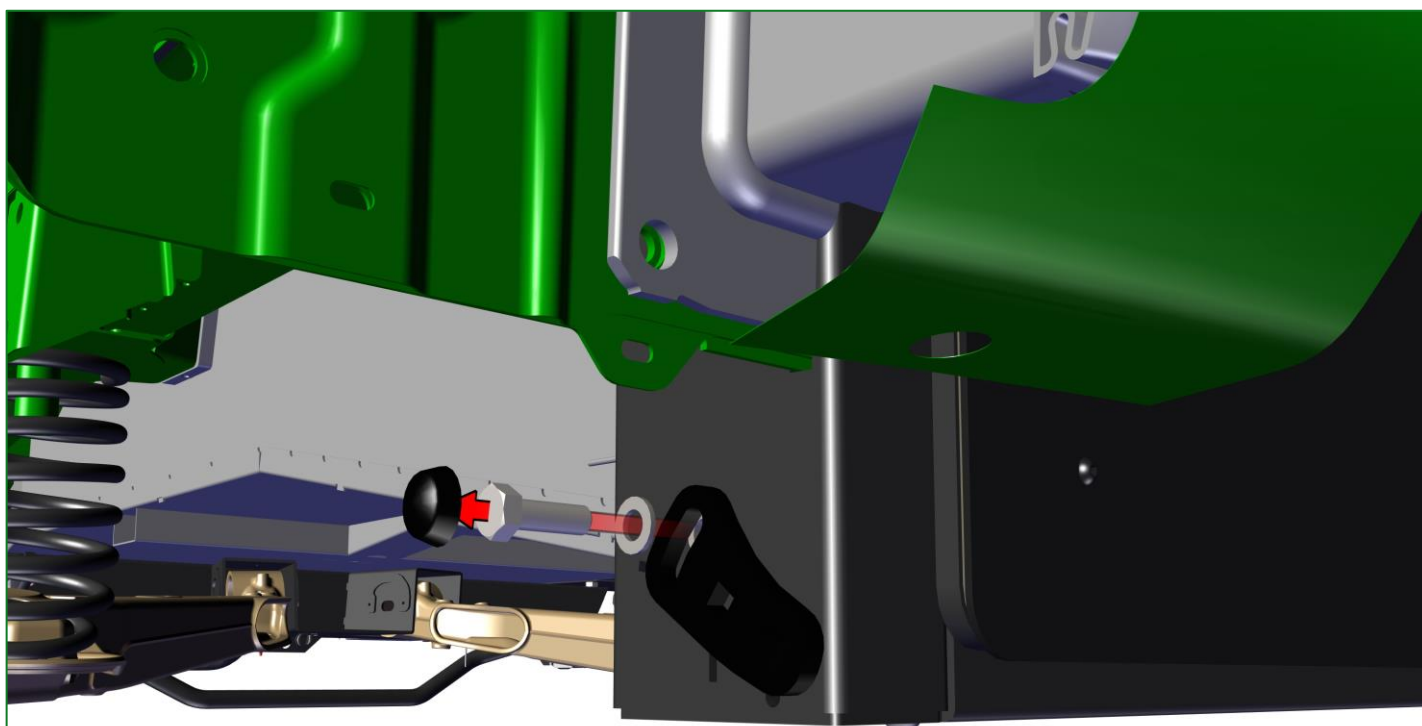
Bodyguard



026 Ramp

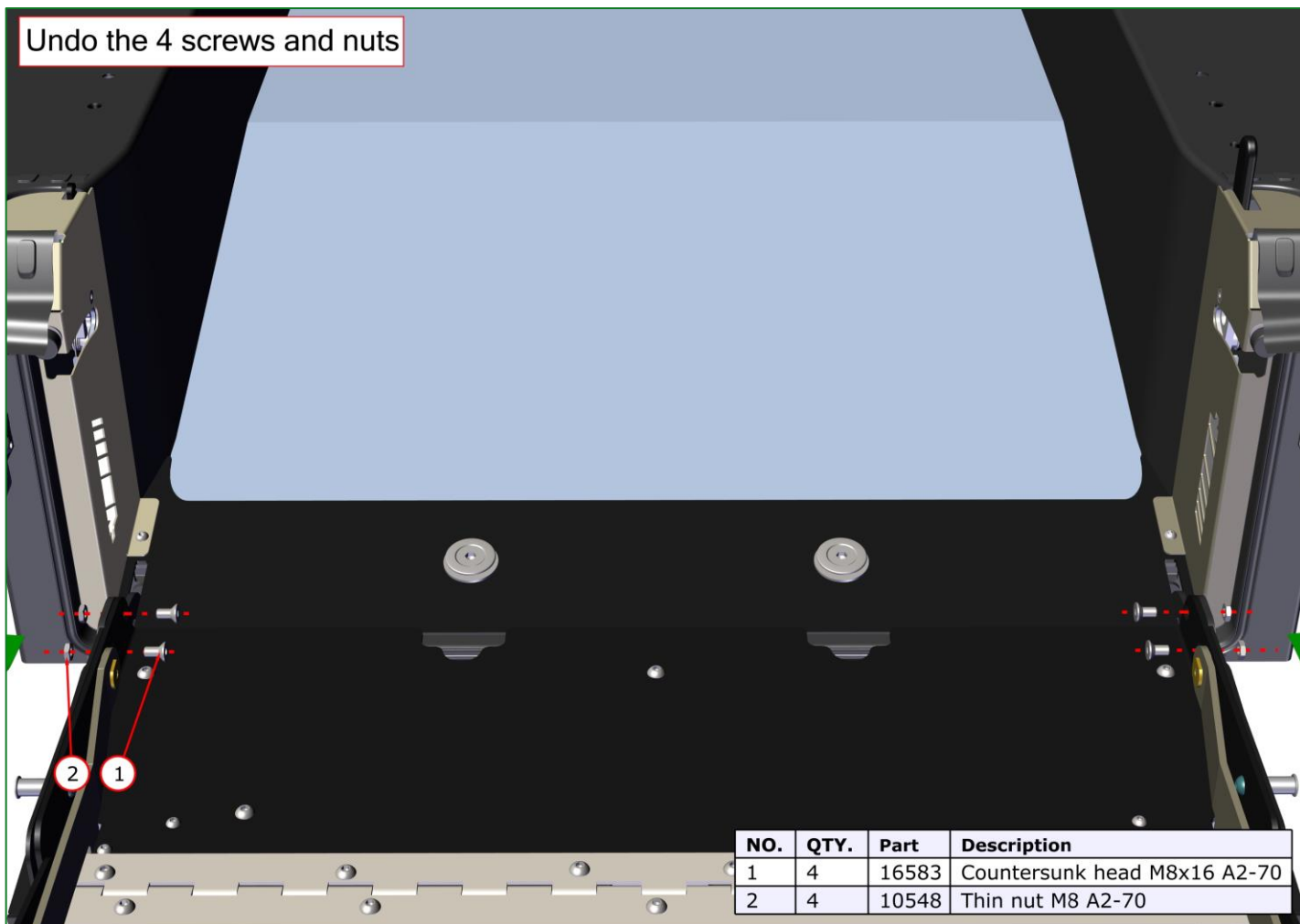


Place the rubber seal profile on the rear beam

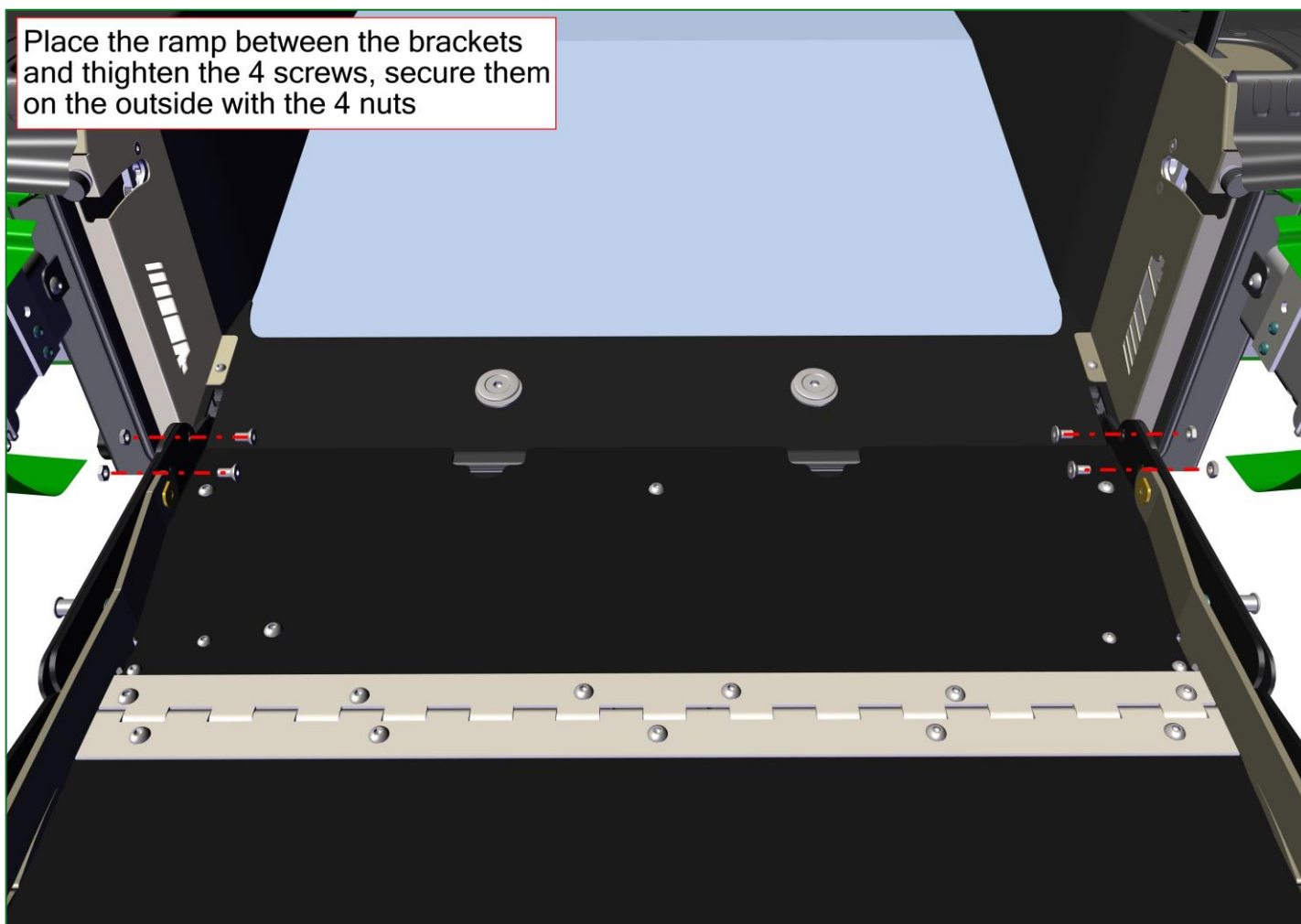


Before installing the ramp, remove these parts.

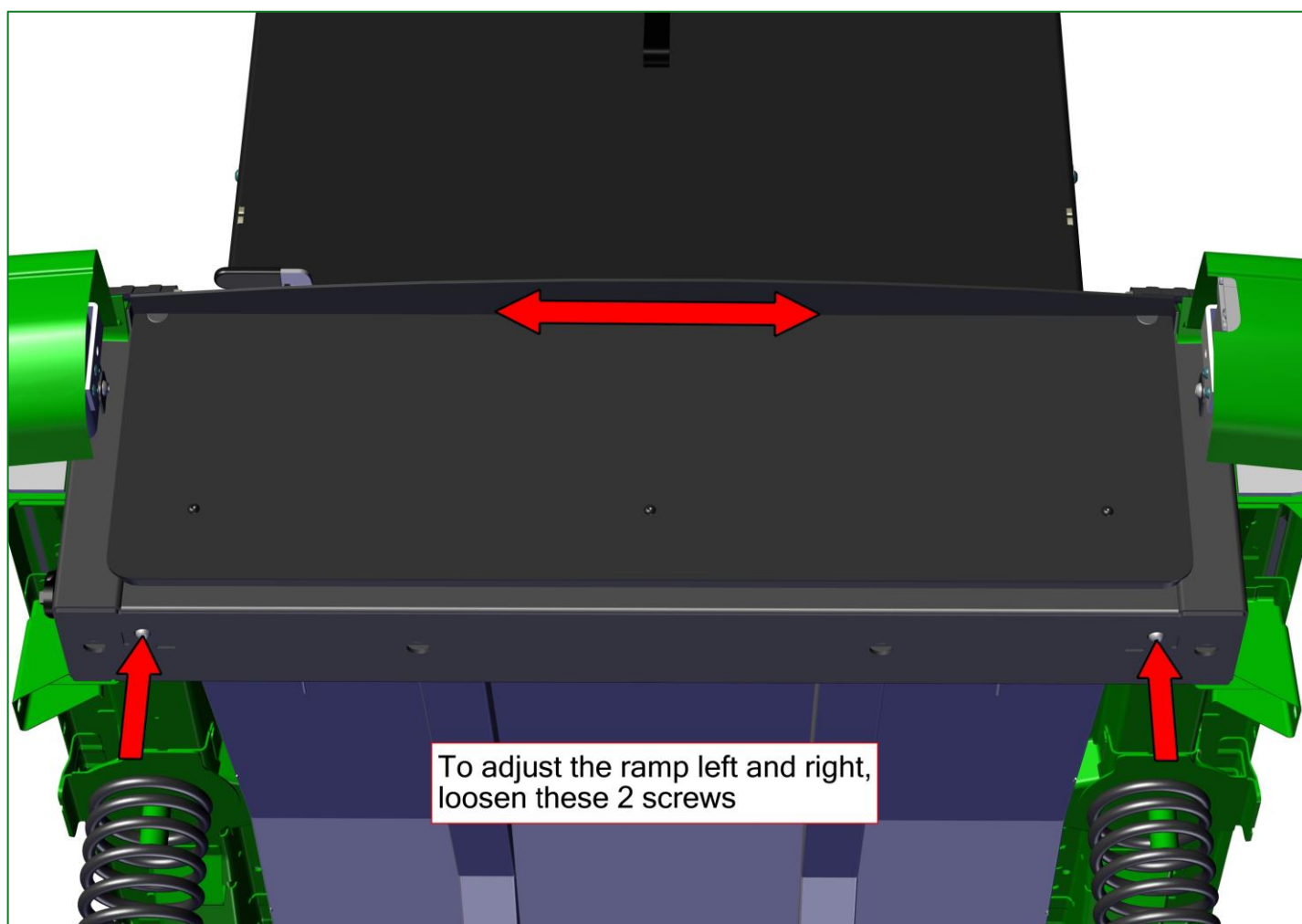
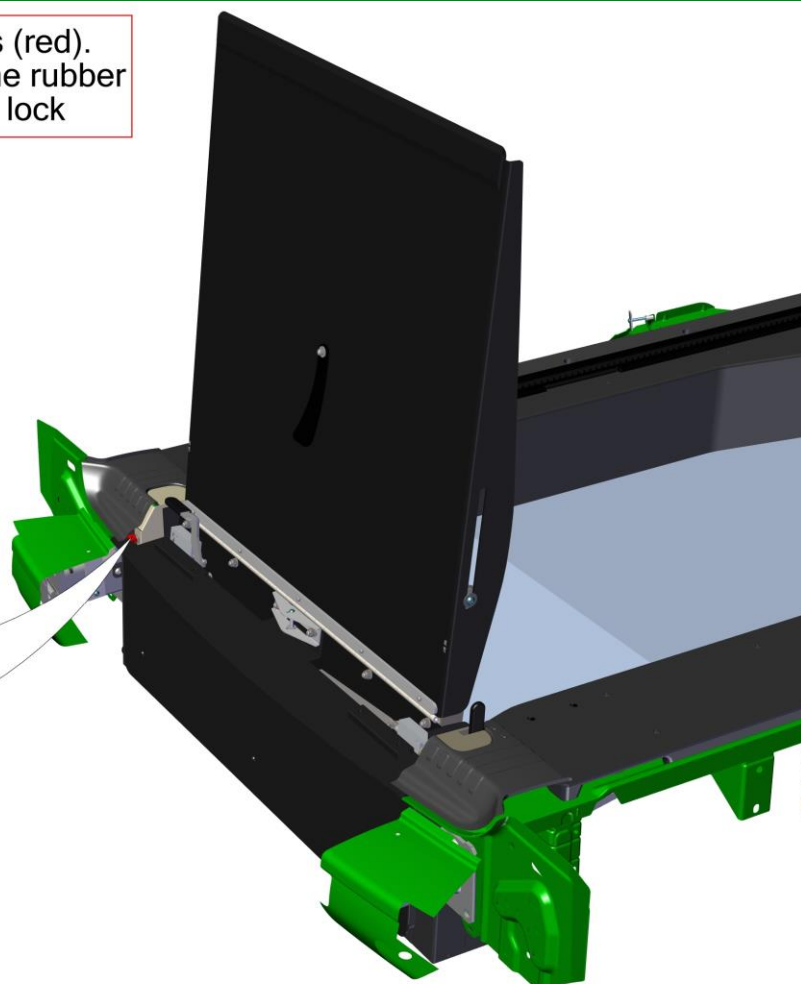
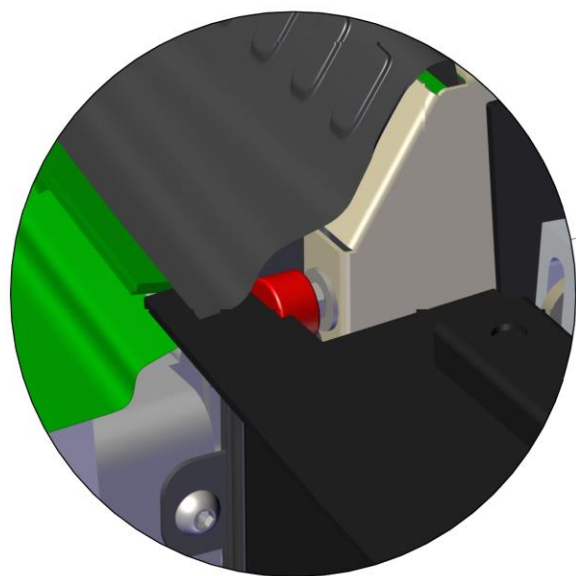
Undo the 4 screws and nuts



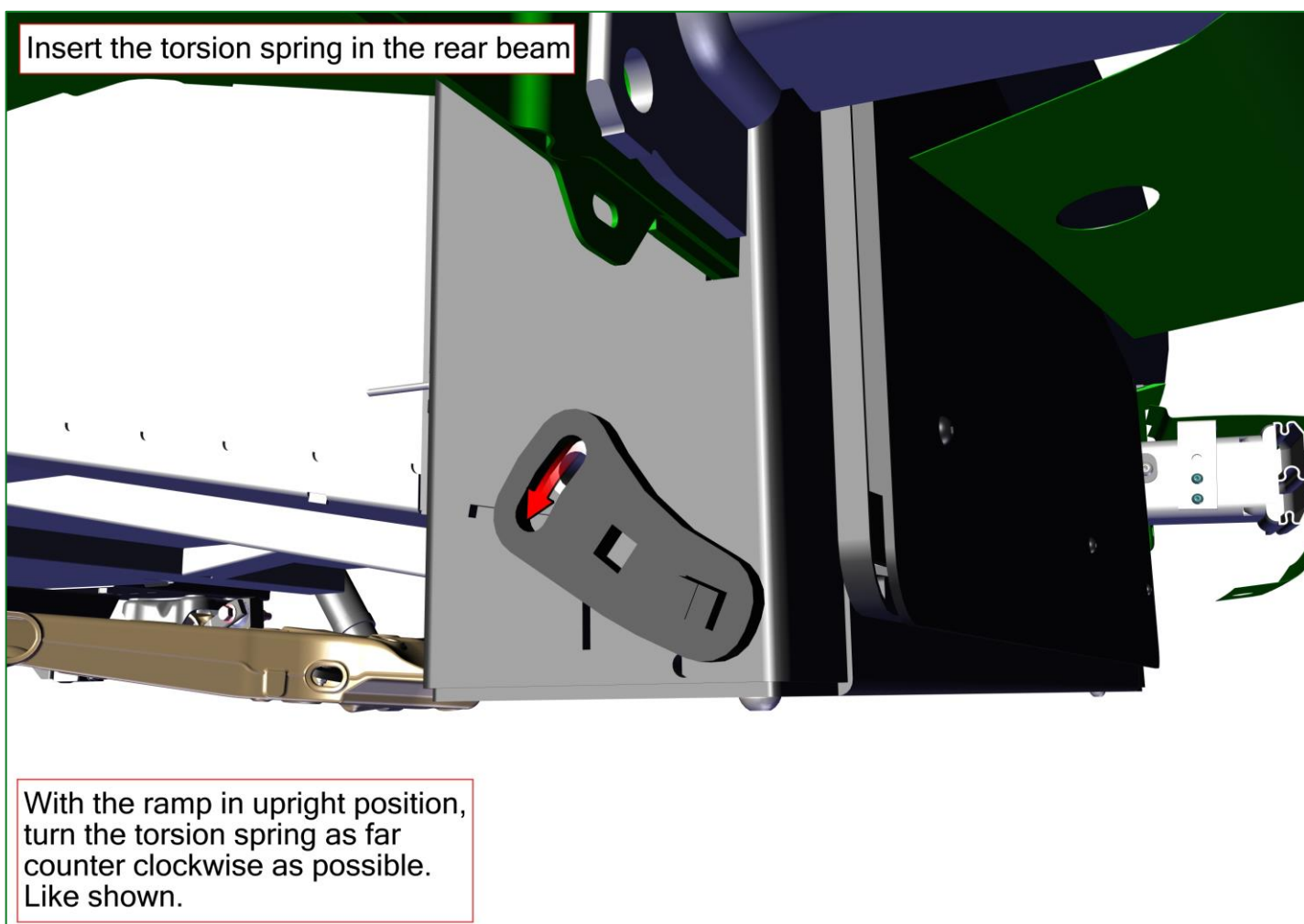
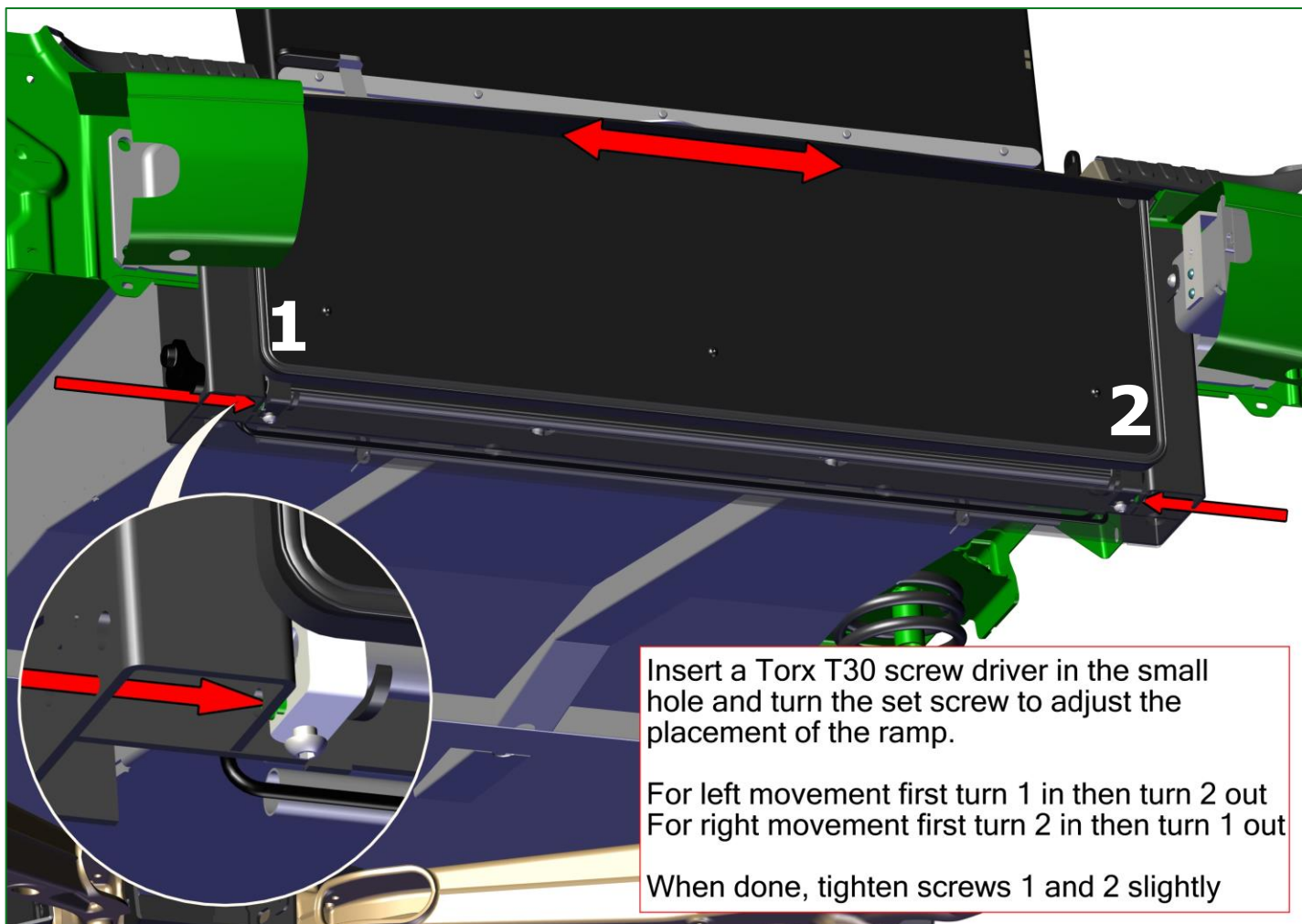
Place the ramp between the brackets and tighten the 4 screws, secure them on the outside with the 4 nuts

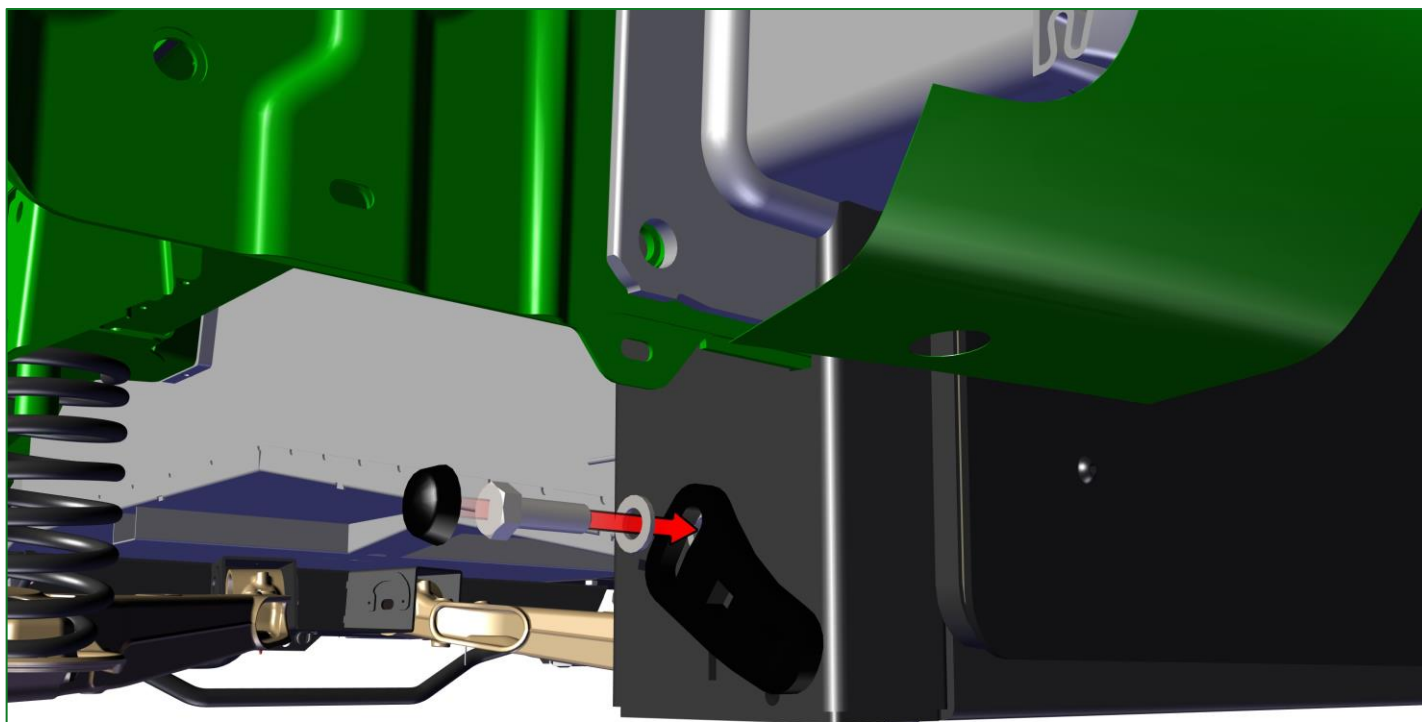


Adjust the ramp with the little bumpstops (red).
The ramp needs to be pressed tight in the rubber
seal, but still be able to go in the second lock

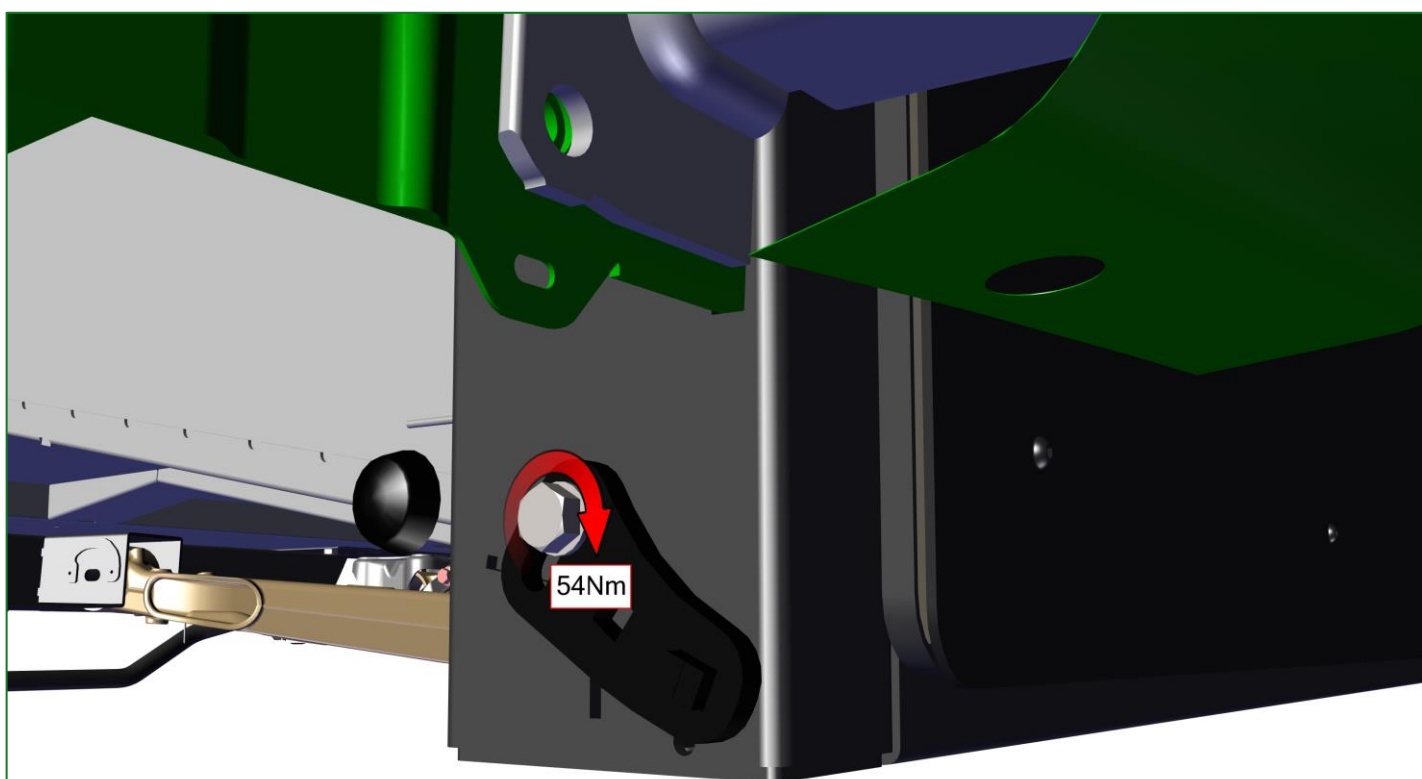


To adjust the ramp left and right,
loosen these 2 screws





Install the mounting parts as shown.



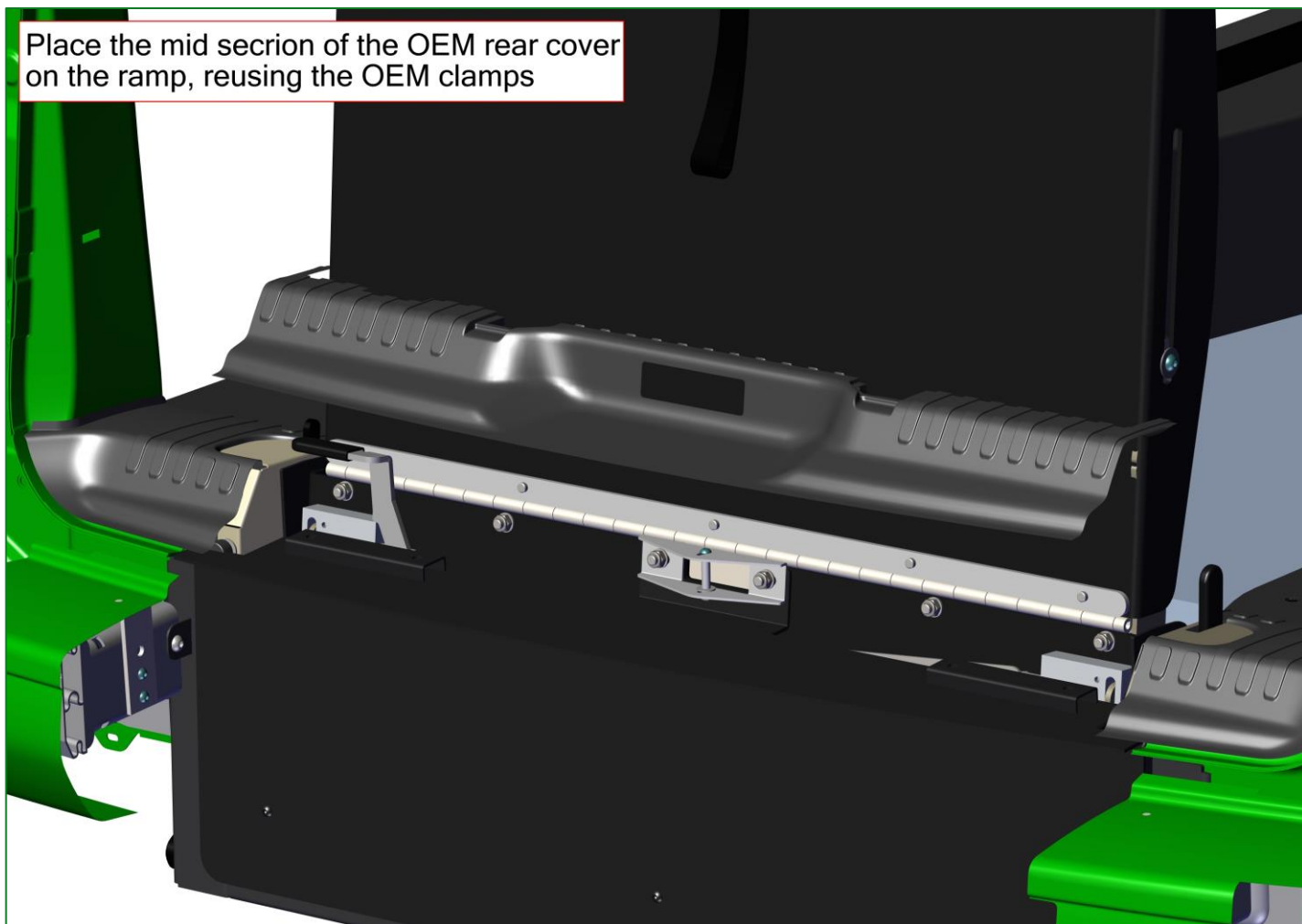
Adjust the tailgate lock catch



Adjust the tailgate lock catch



Place the mid section of the OEM rear cover on the ramp, reusing the OEM clamps



Drill the marked bumper bracket holes, use a dept limiter to prevent drilling in the outer tailgate panel!

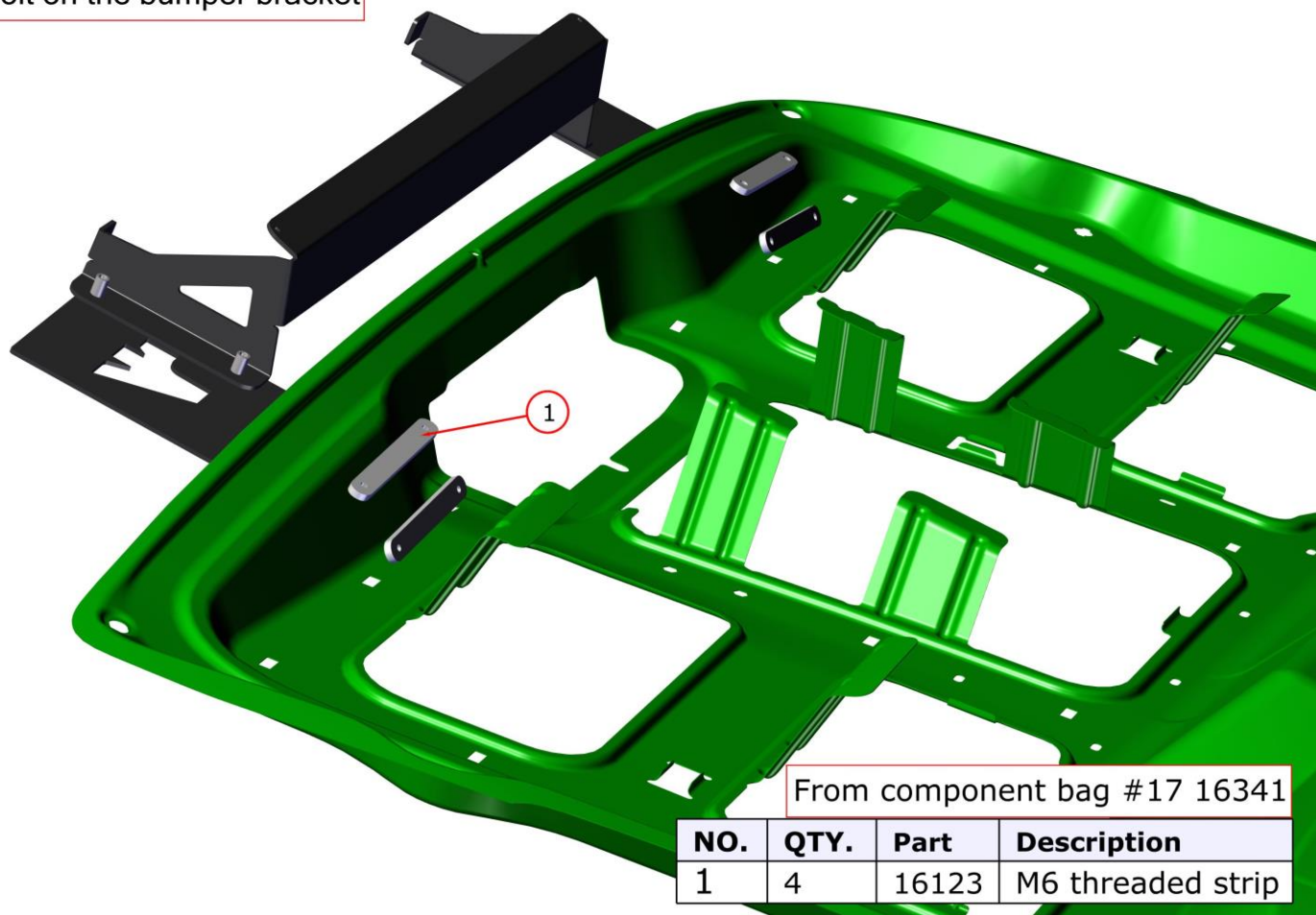
027 Mid-bumper



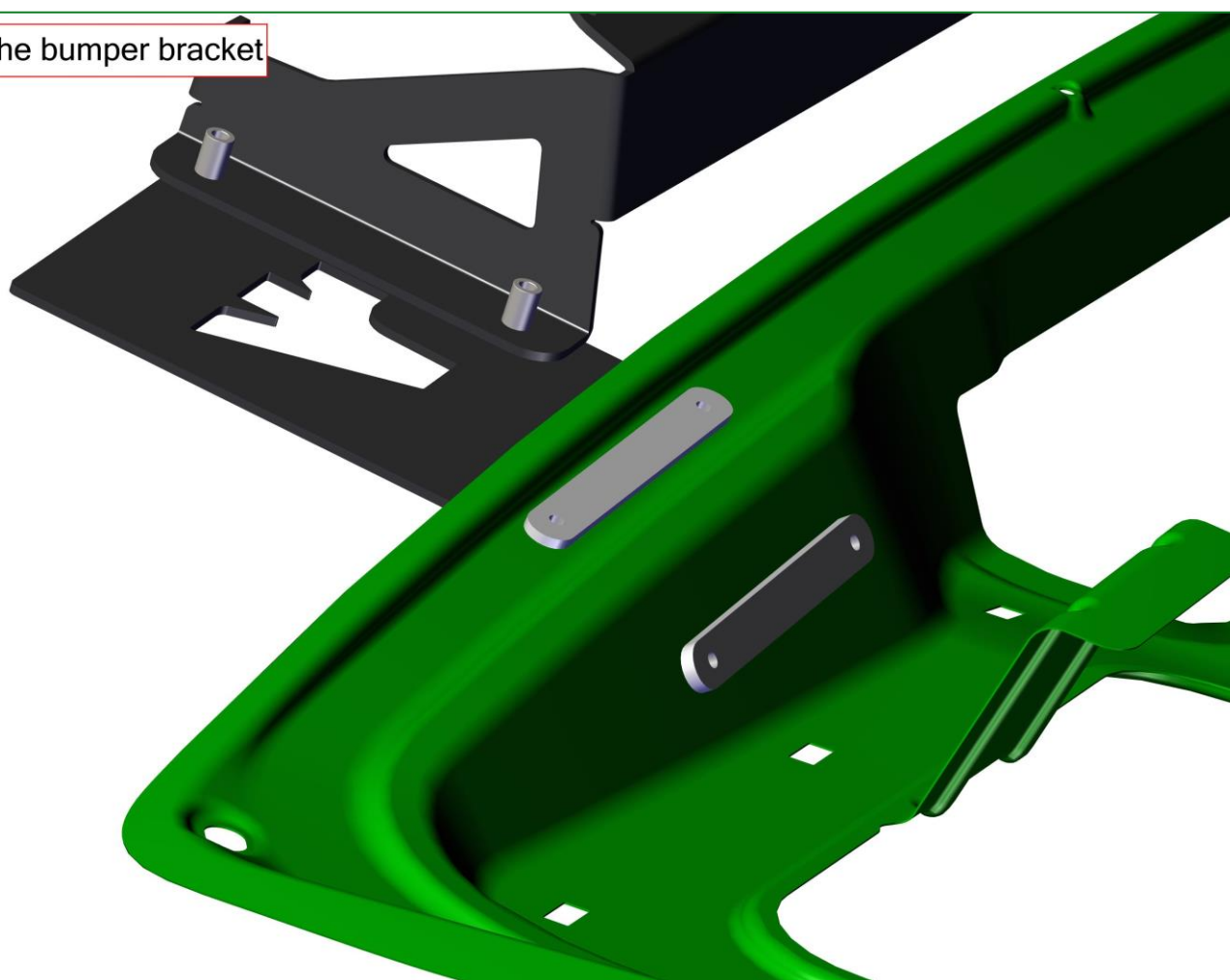
Bolt on the bumper bracket



Bolt on the bumper bracket

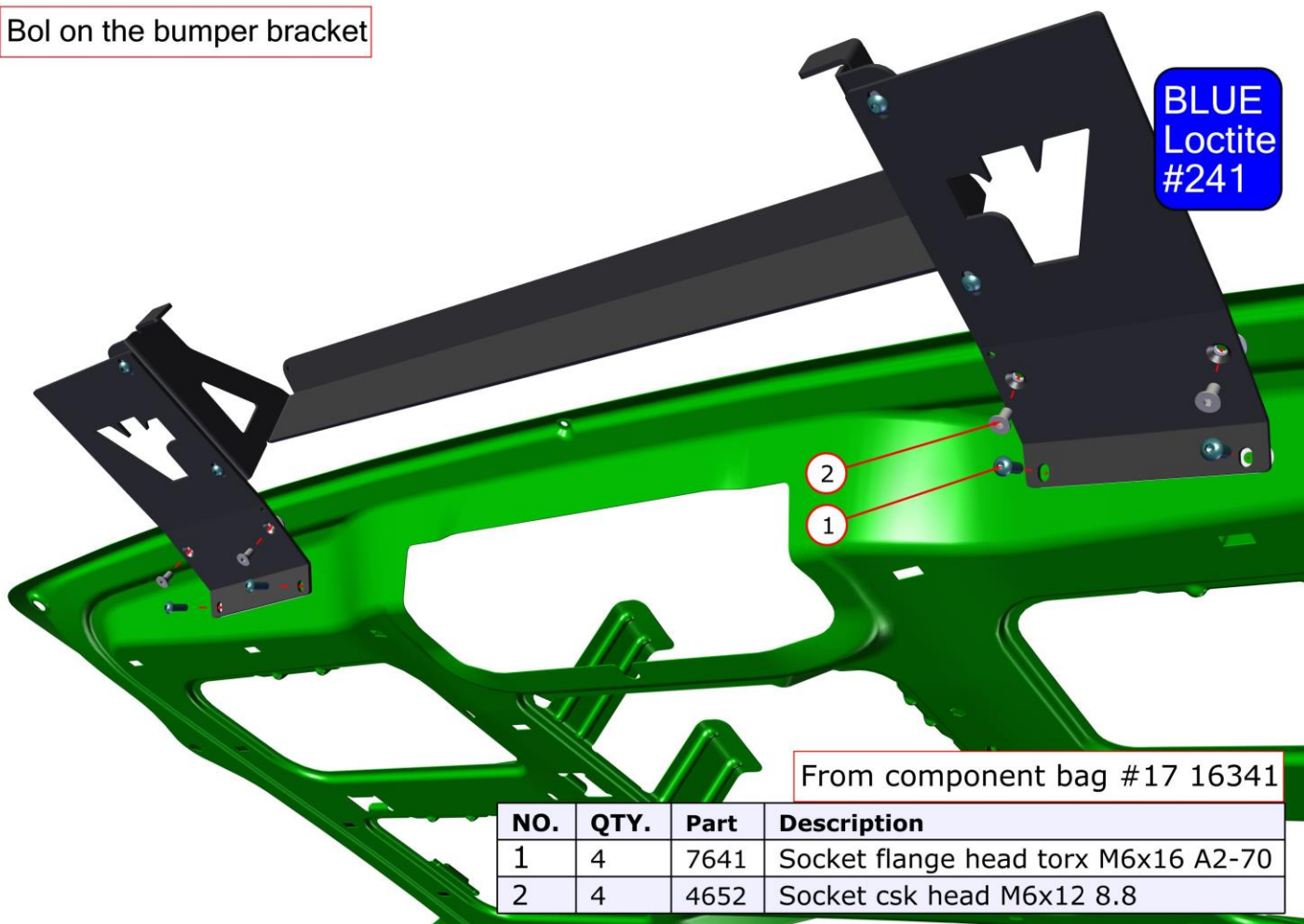


Bolt on the bumper bracket



Bol on the bumper bracket

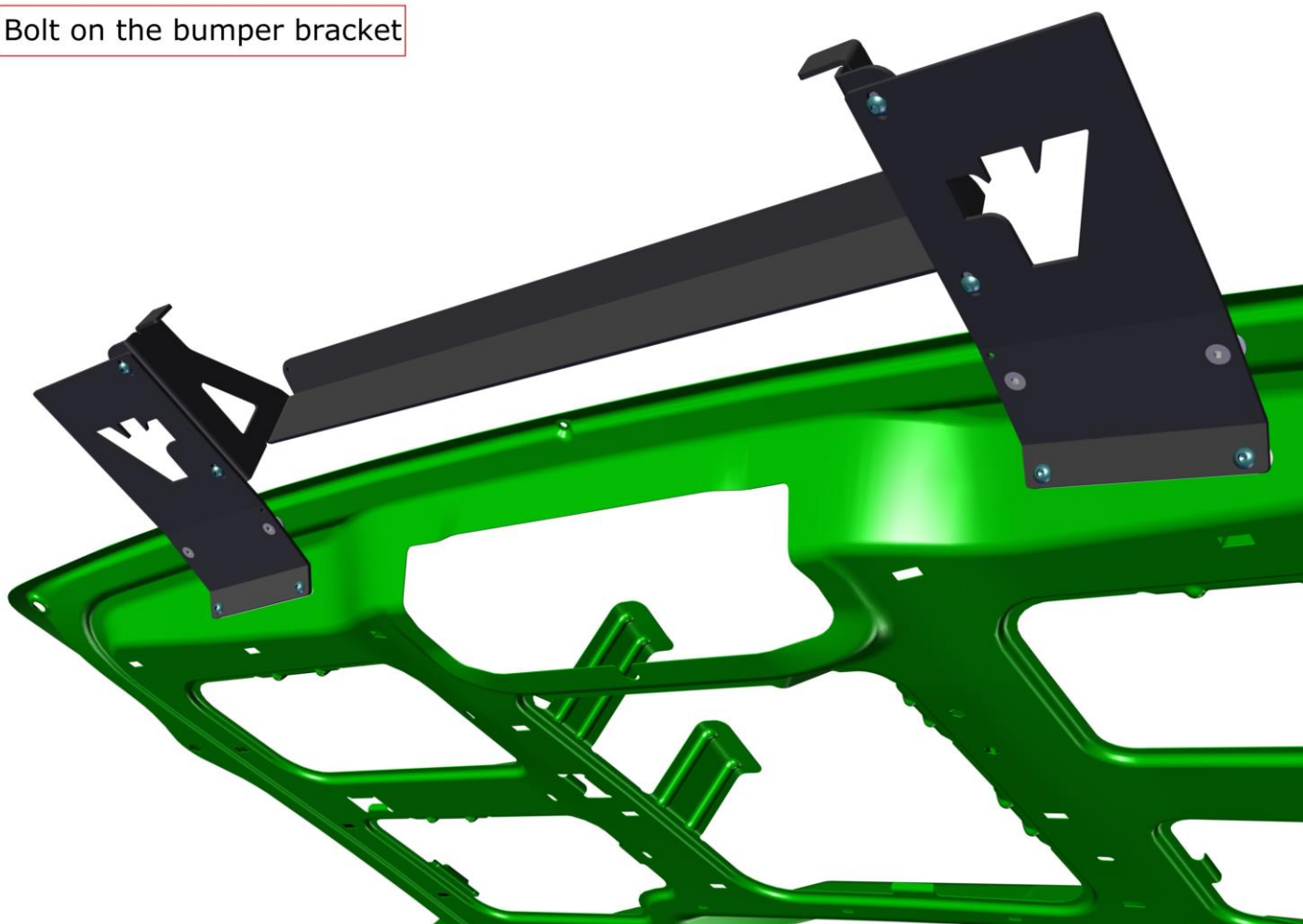
BLUE
Loctite
#241



From component bag #17 16341

| NO. | QTY. | Part | Description |
|-----|------|------|-------------------------------------|
| 1 | 4 | 7641 | Socket flange head torx M6x16 A2-70 |
| 2 | 4 | 4652 | Socket csk head M6x12 8.8 |

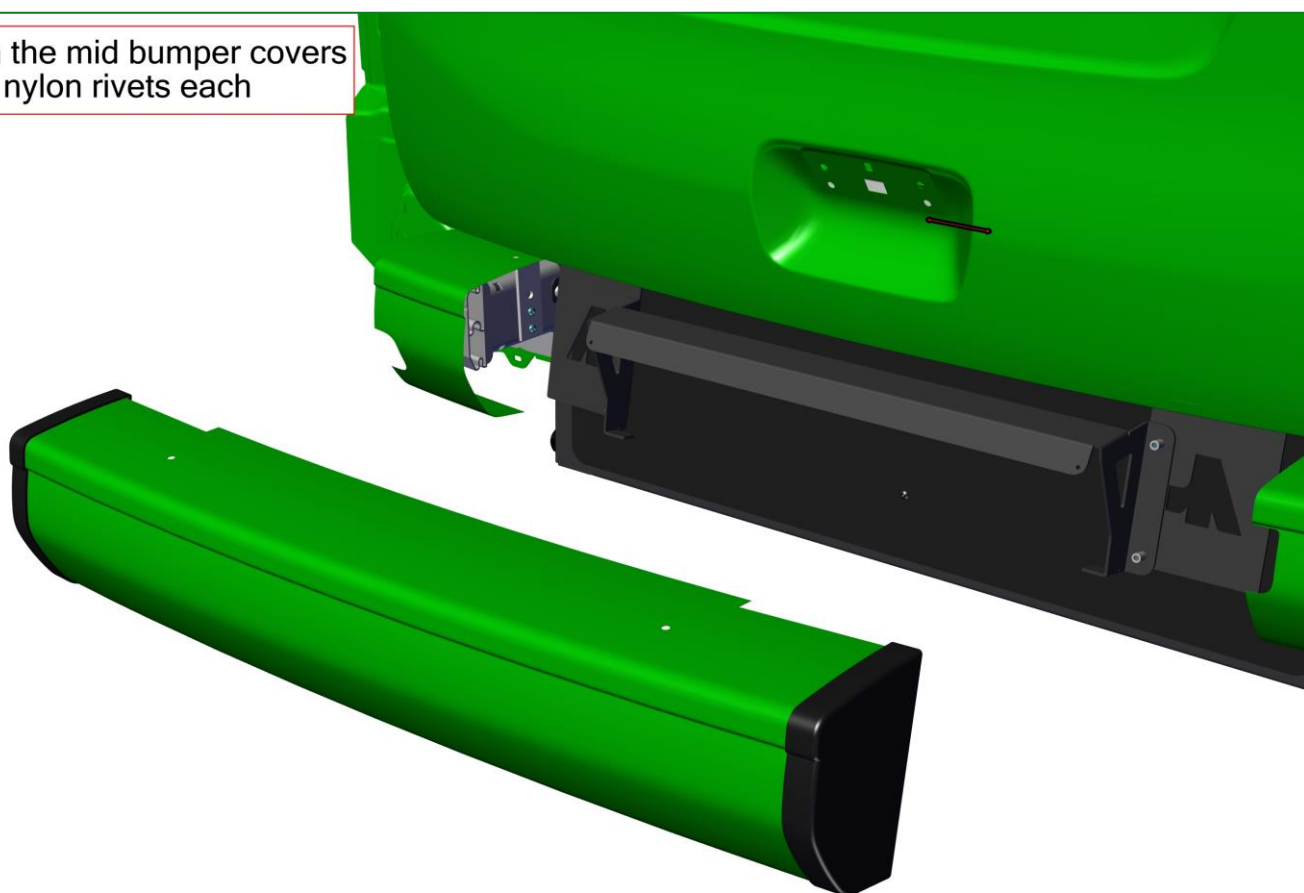
Bolt on the bumper bracket



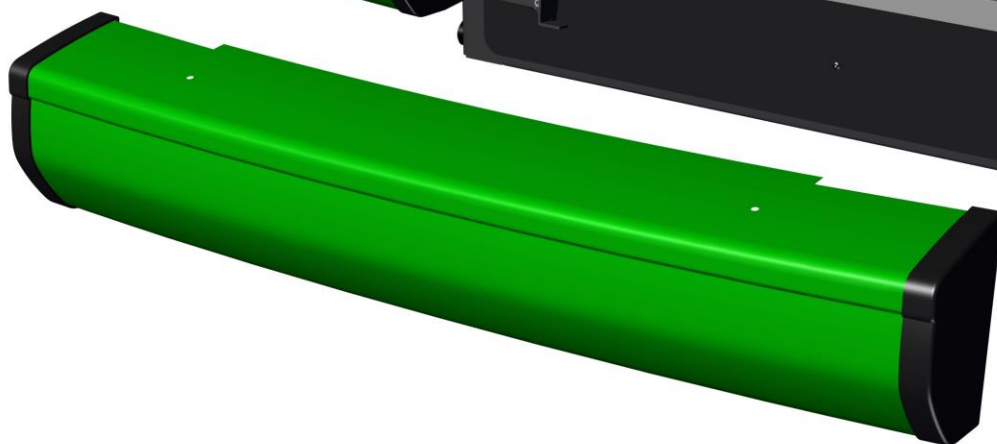
Bumper middle part



Attach the mid bumper covers with 5 nylon rivets each



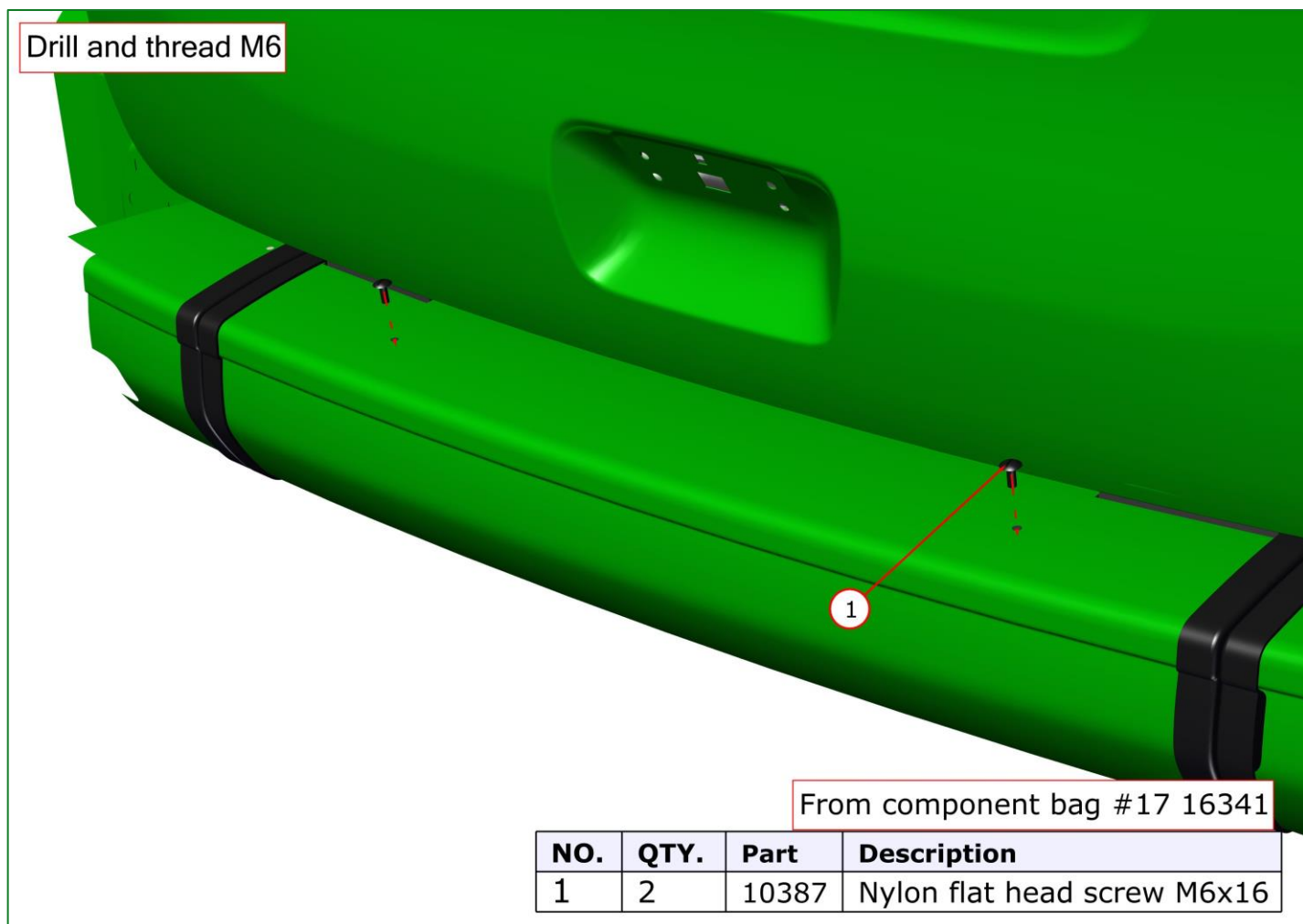
Place the outer bumper covers loose on the corner pieces



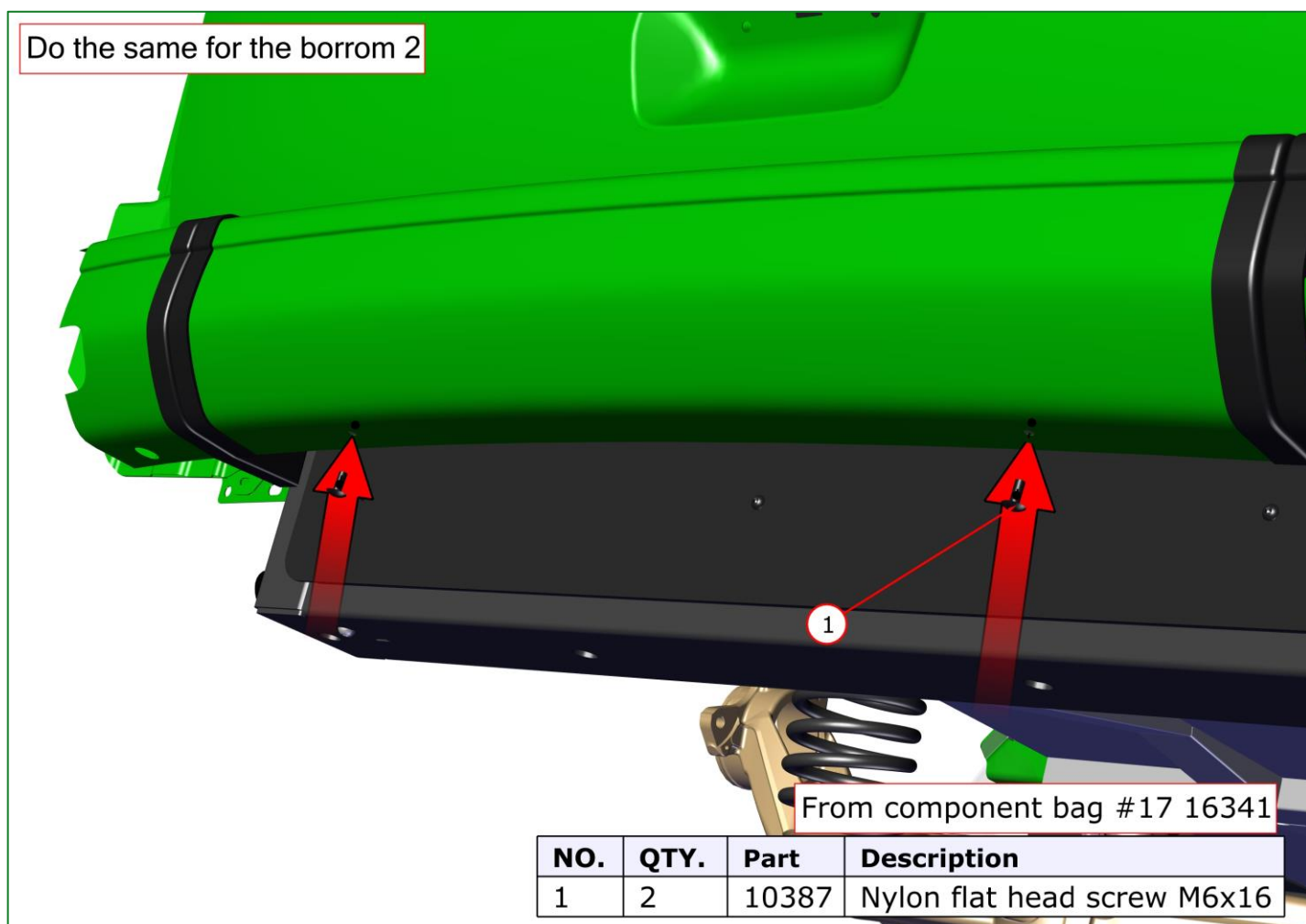
Use 2 spacers (3-4 mm thick) between the inner and outer covers to center the mid bumper



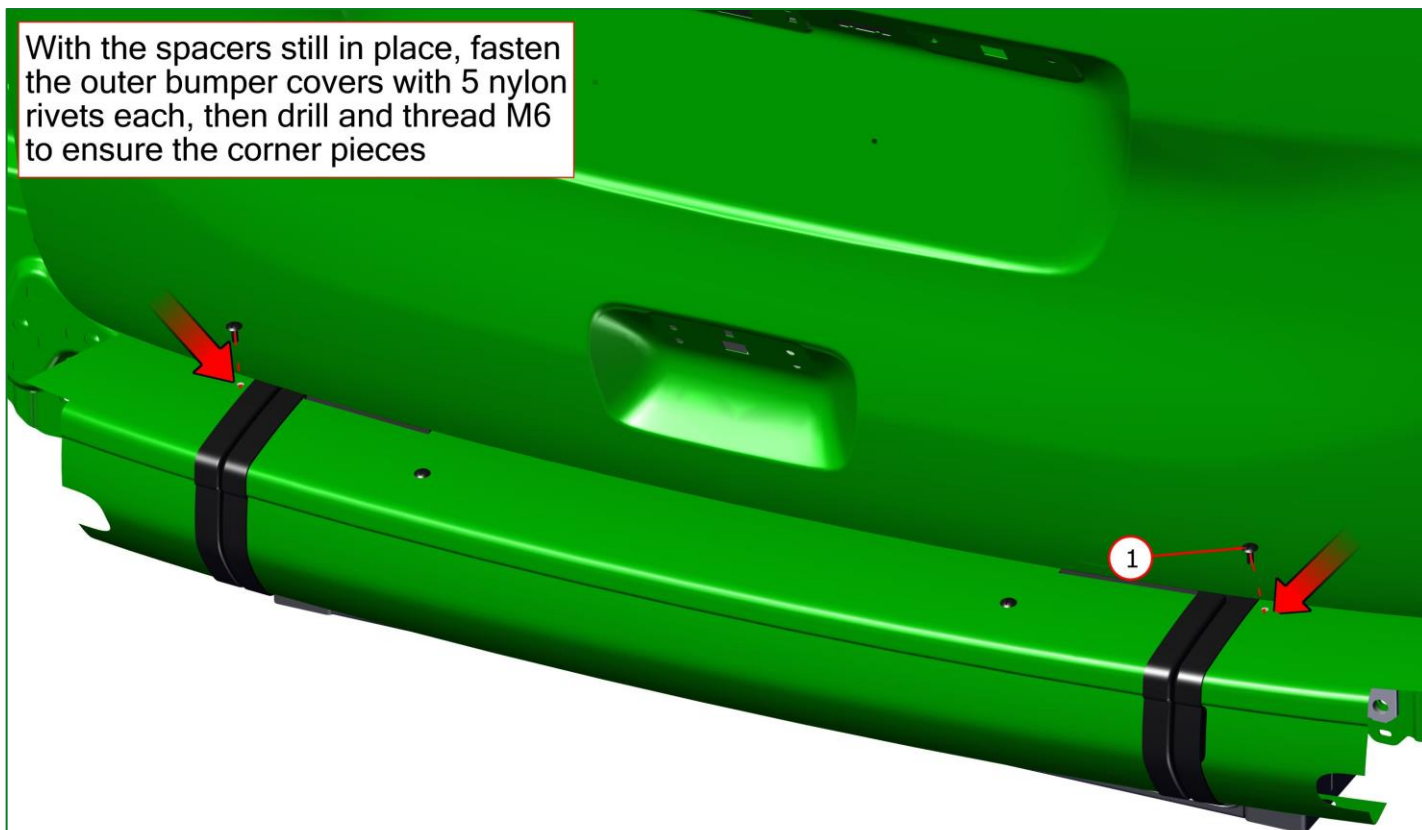
Drill and thread M6



Do the same for the borrom 2



With the spacers still in place, fasten the outer bumper covers with 5 nylon rivets each, then drill and thread M6 to ensure the corner pieces



From component bag #17 16341

| NO. | QTY. | Part | Description |
|-----|------|-------|-----------------------------|
| 1 | 2 | 10387 | Nylon flat head screw M6x16 |

Emergency exit handle

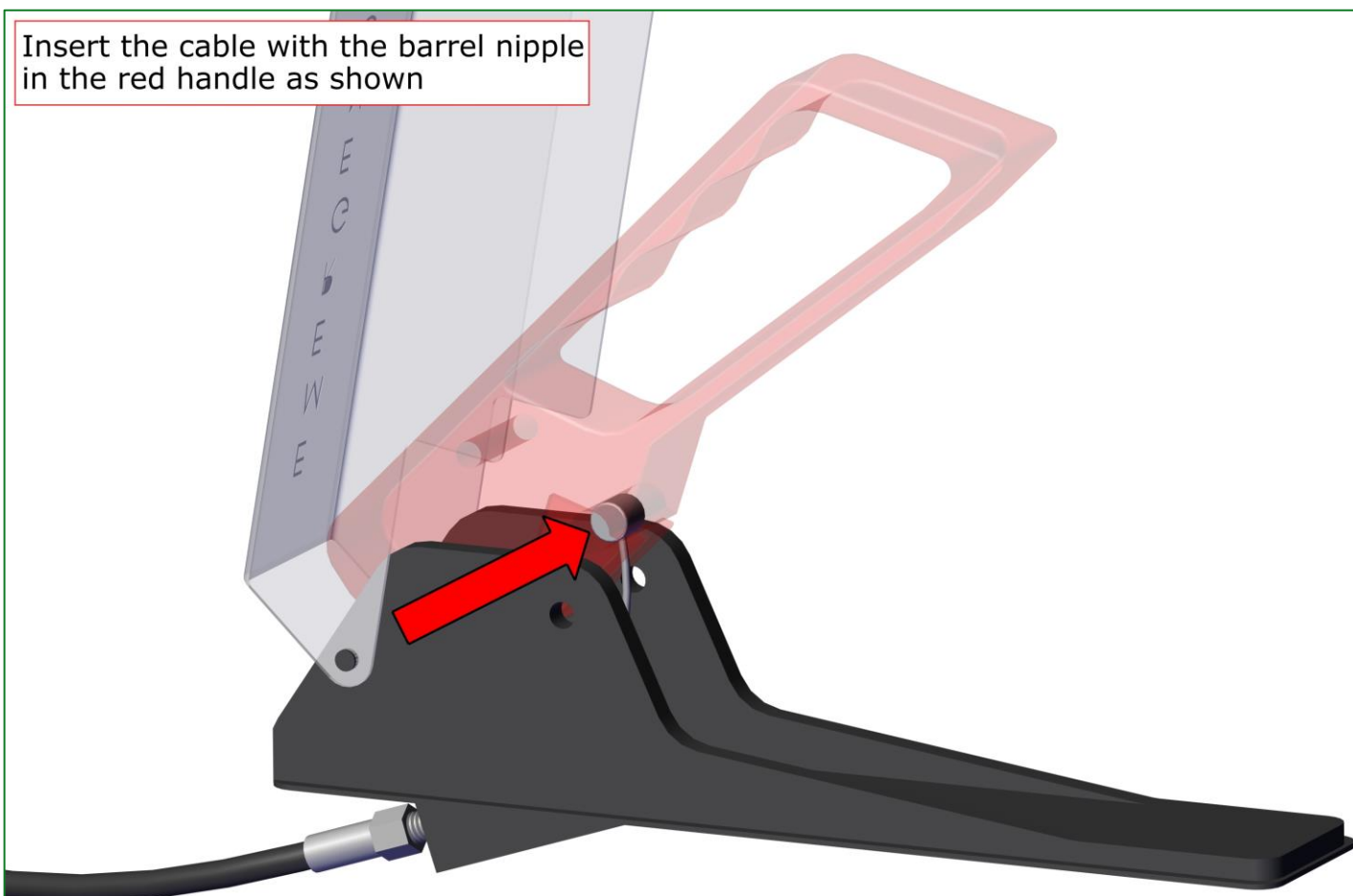
028 Emergency exit handle



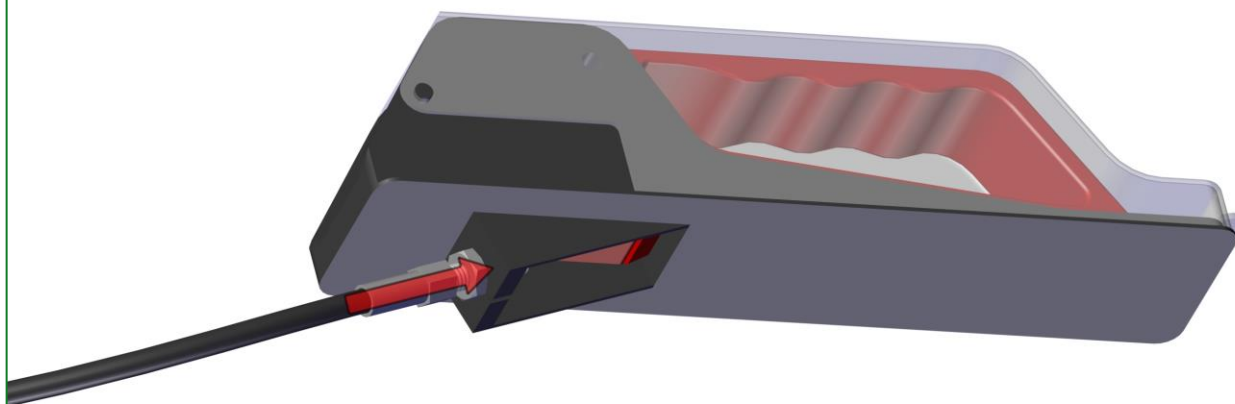
Pull out the inner cable for at least 700mm,
then cut the outer cable at 1900mm



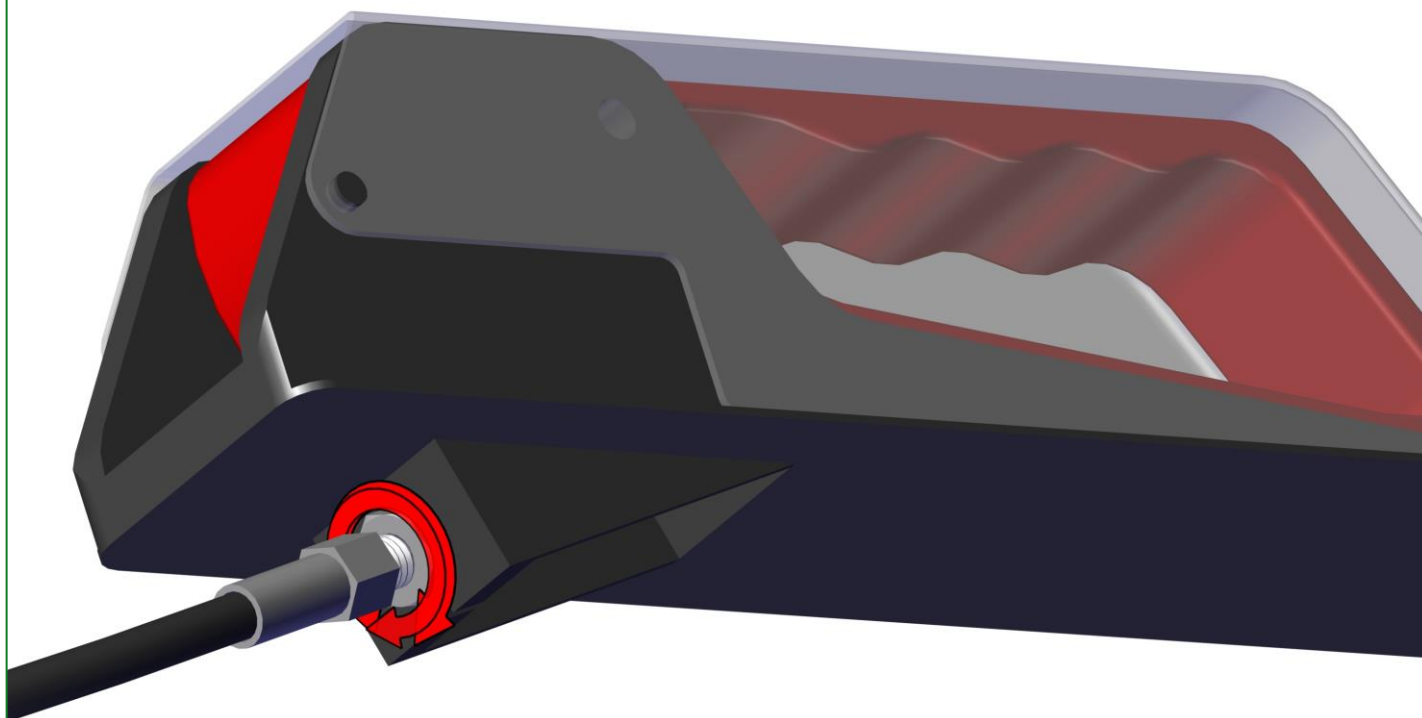
Insert the cable with the barrel nipple
in the red handle as shown



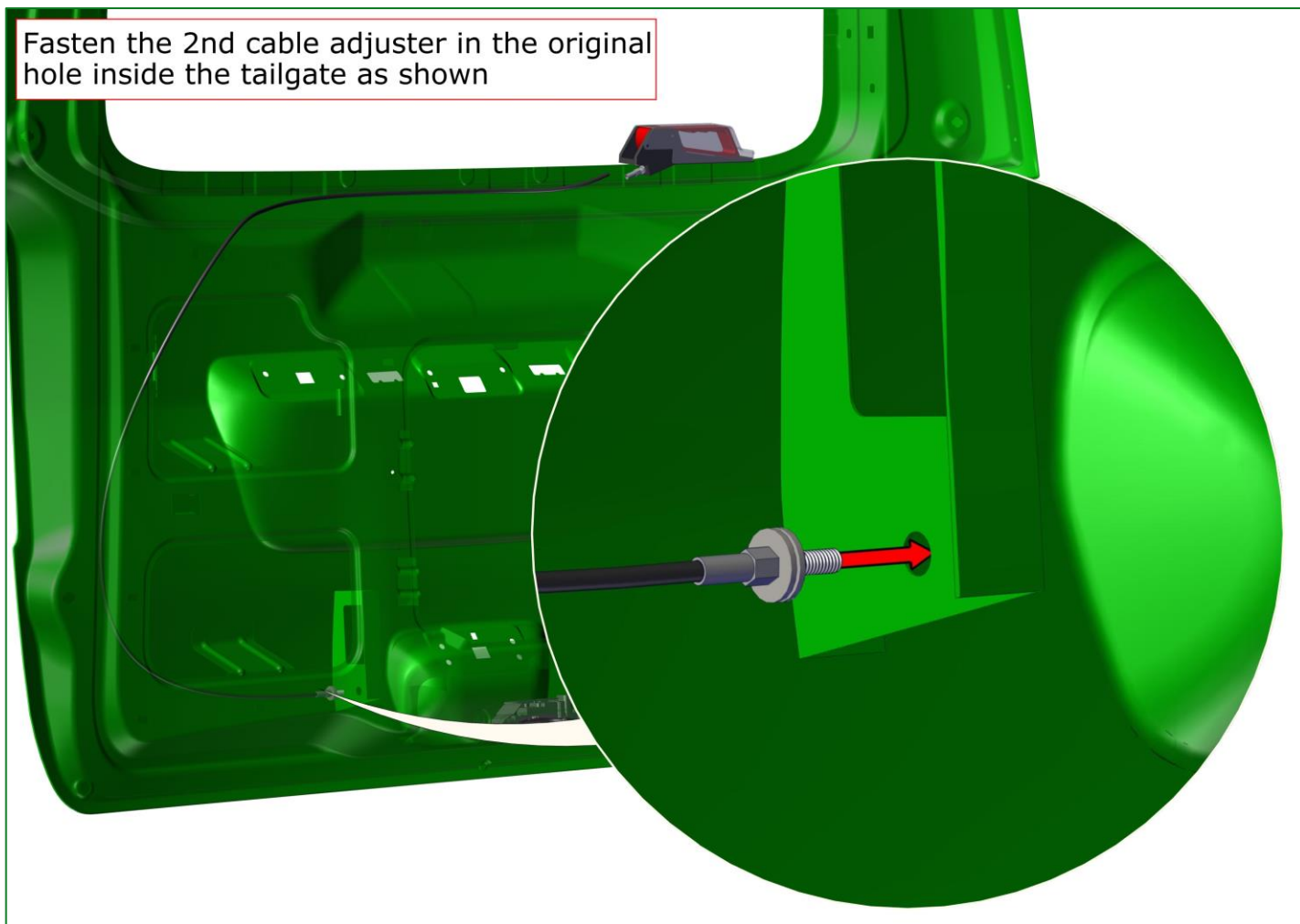
Screw the cable adjuster in the black housing



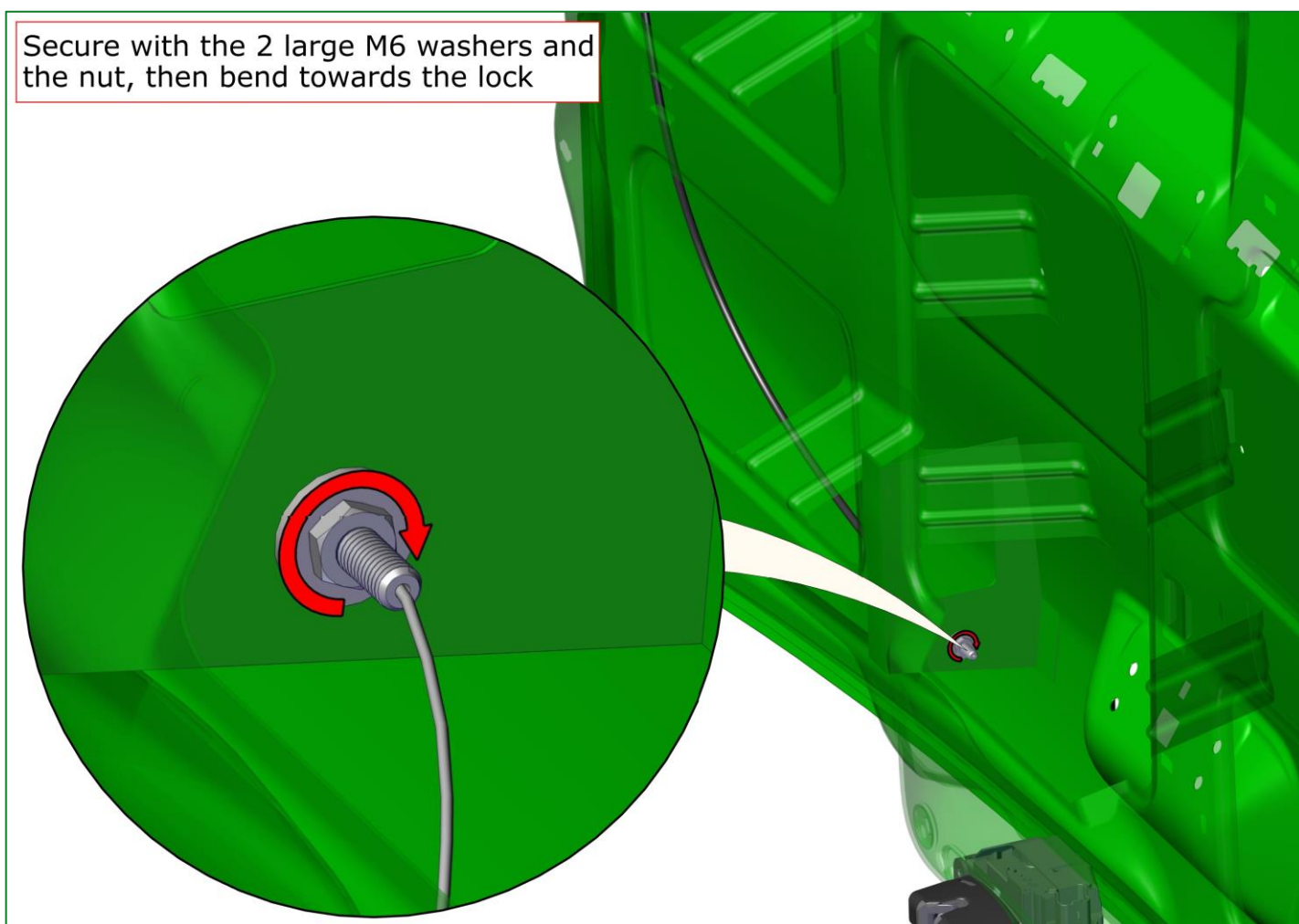
Secure with the nut



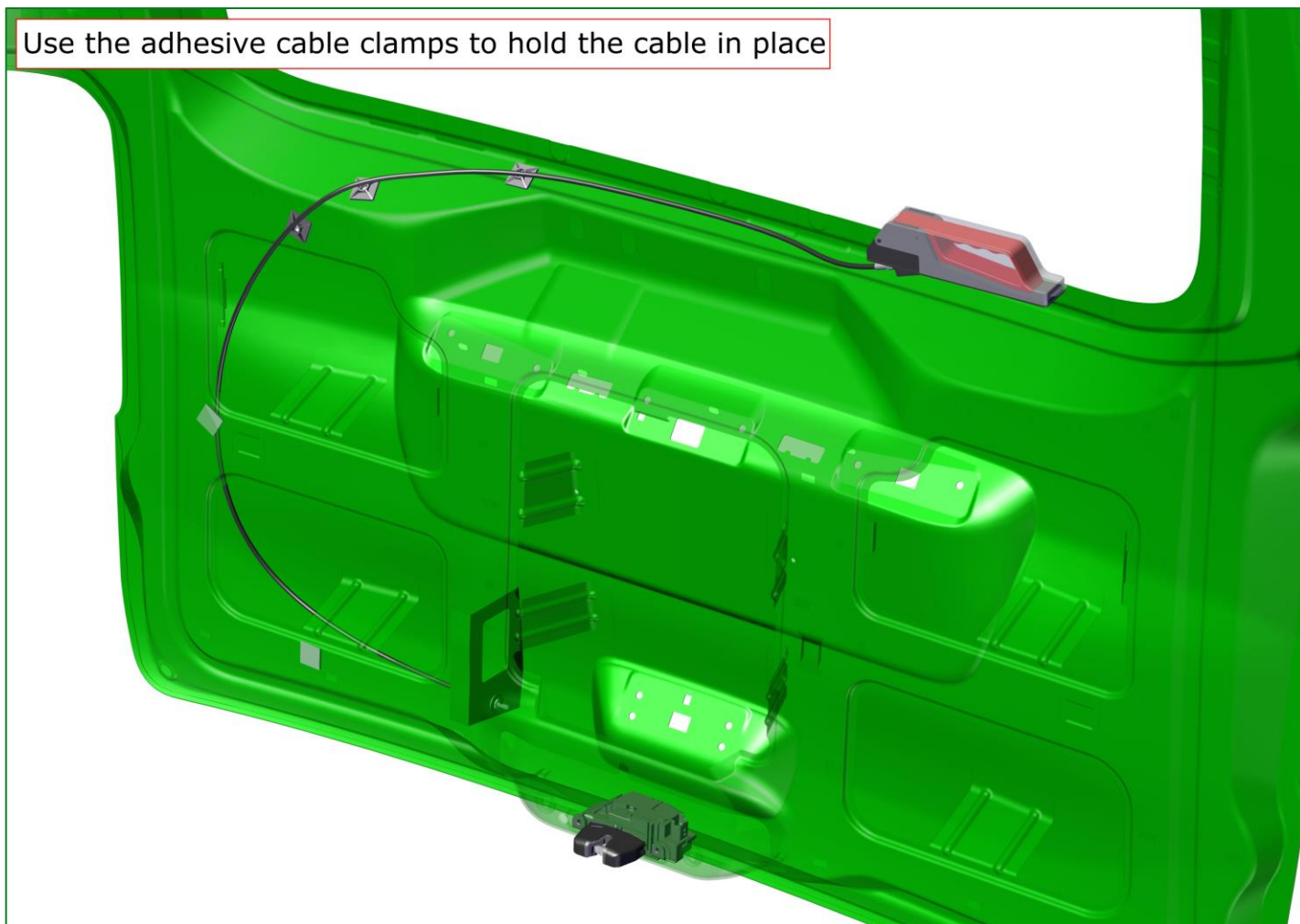
Fasten the 2nd cable adjuster in the original hole inside the tailgate as shown



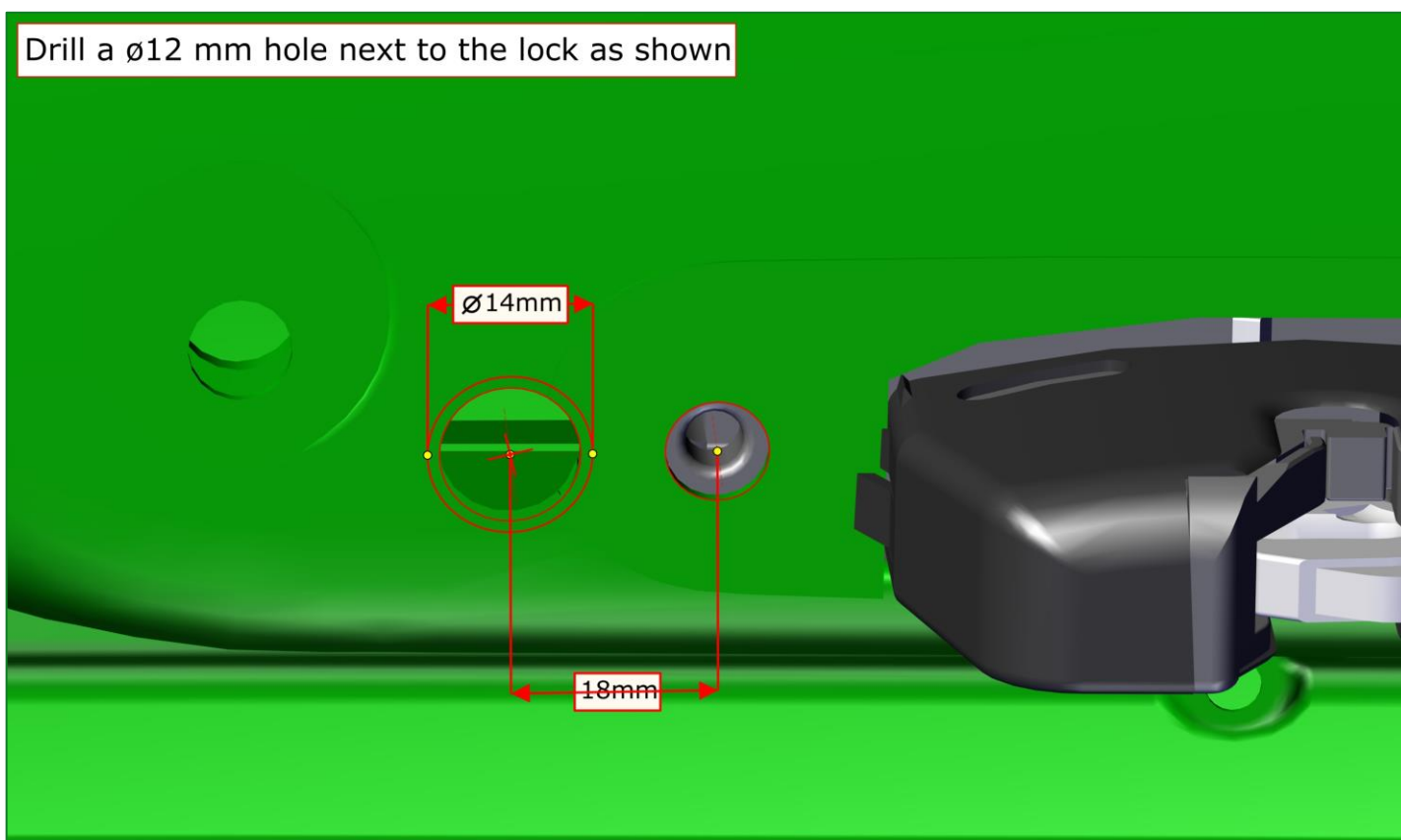
Secure with the 2 large M6 washers and the nut, then bend towards the lock



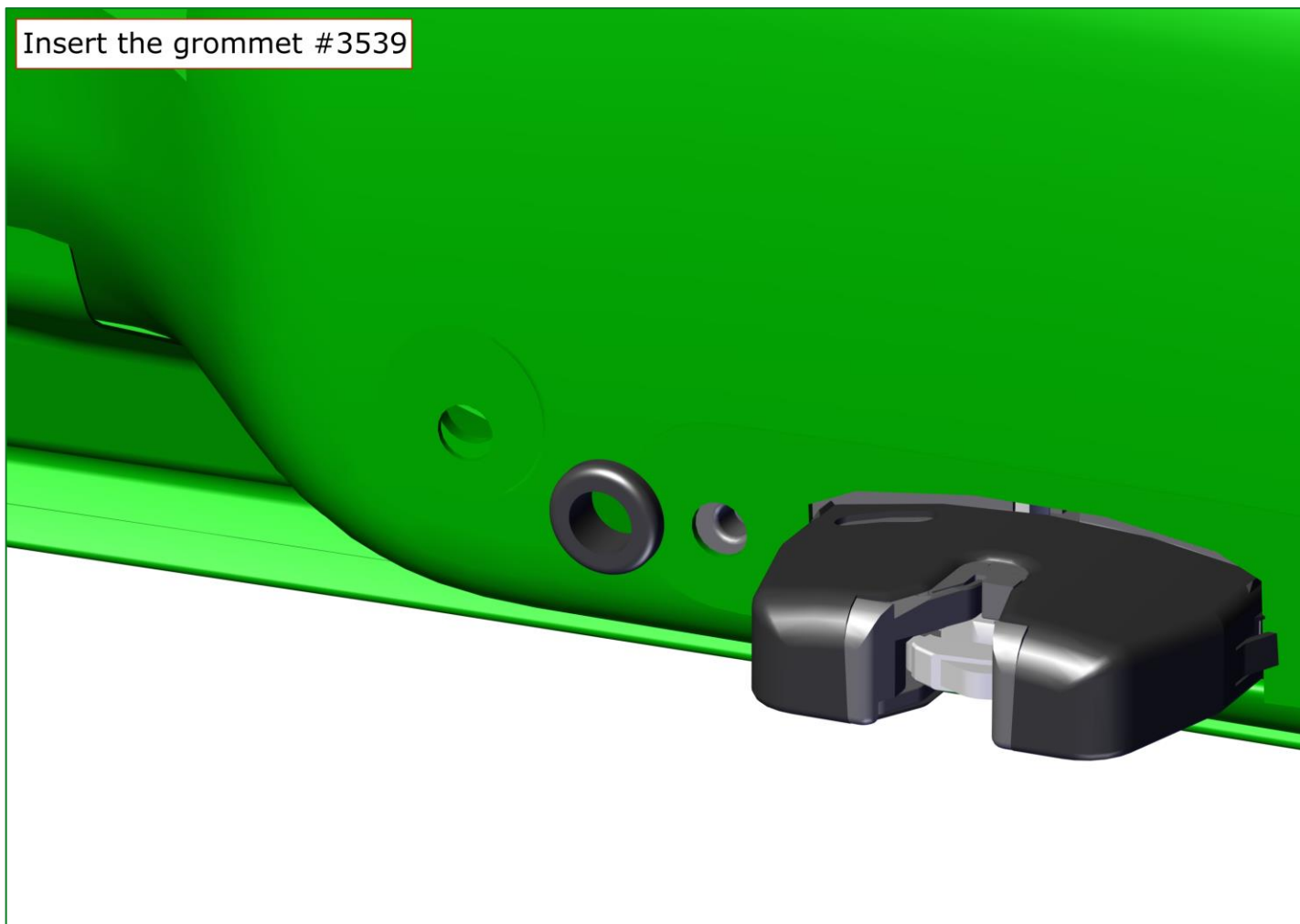
Use the adhesive cable clamps to hold the cable in place



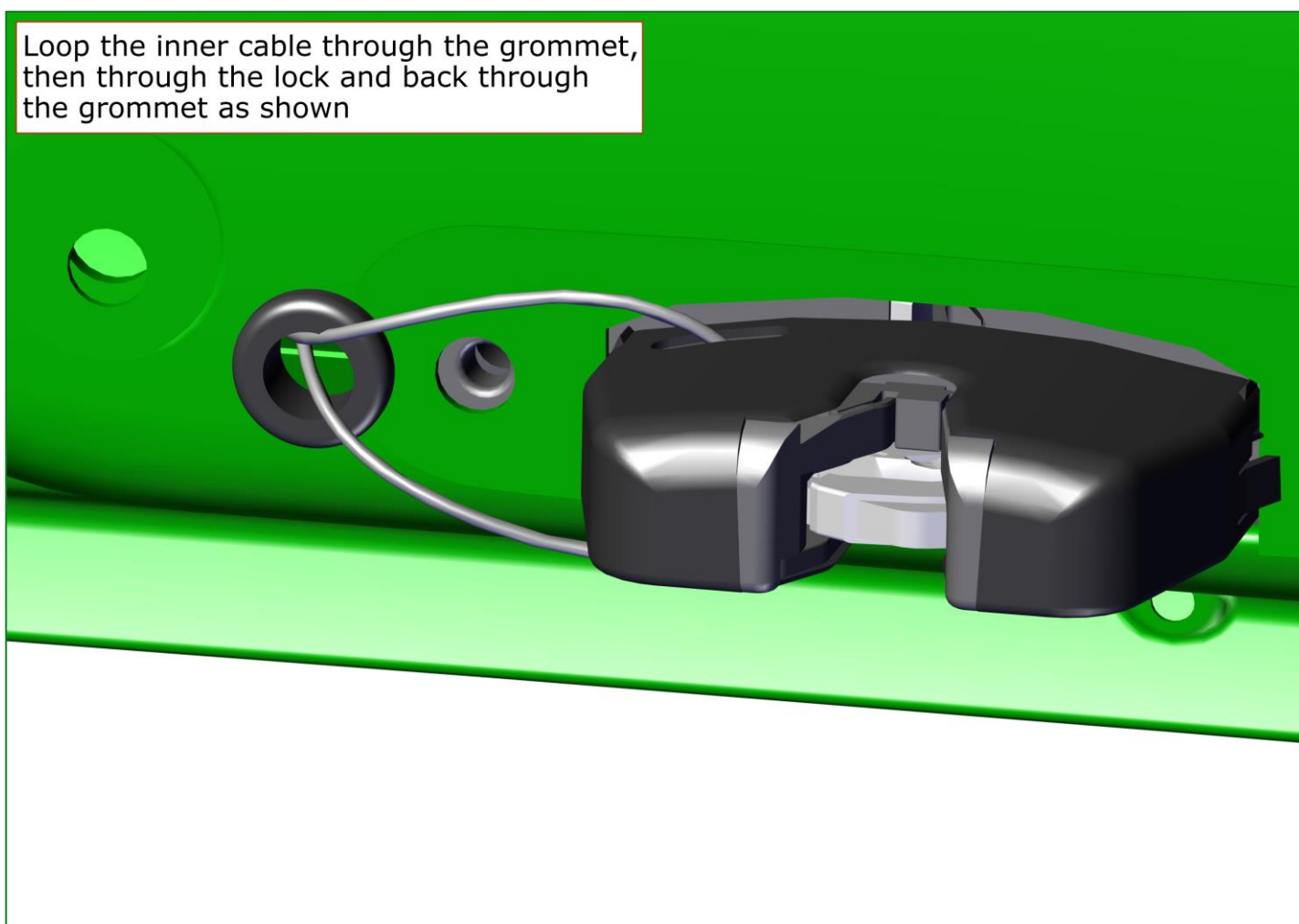
Drill a $\varnothing 12$ mm hole next to the lock as shown



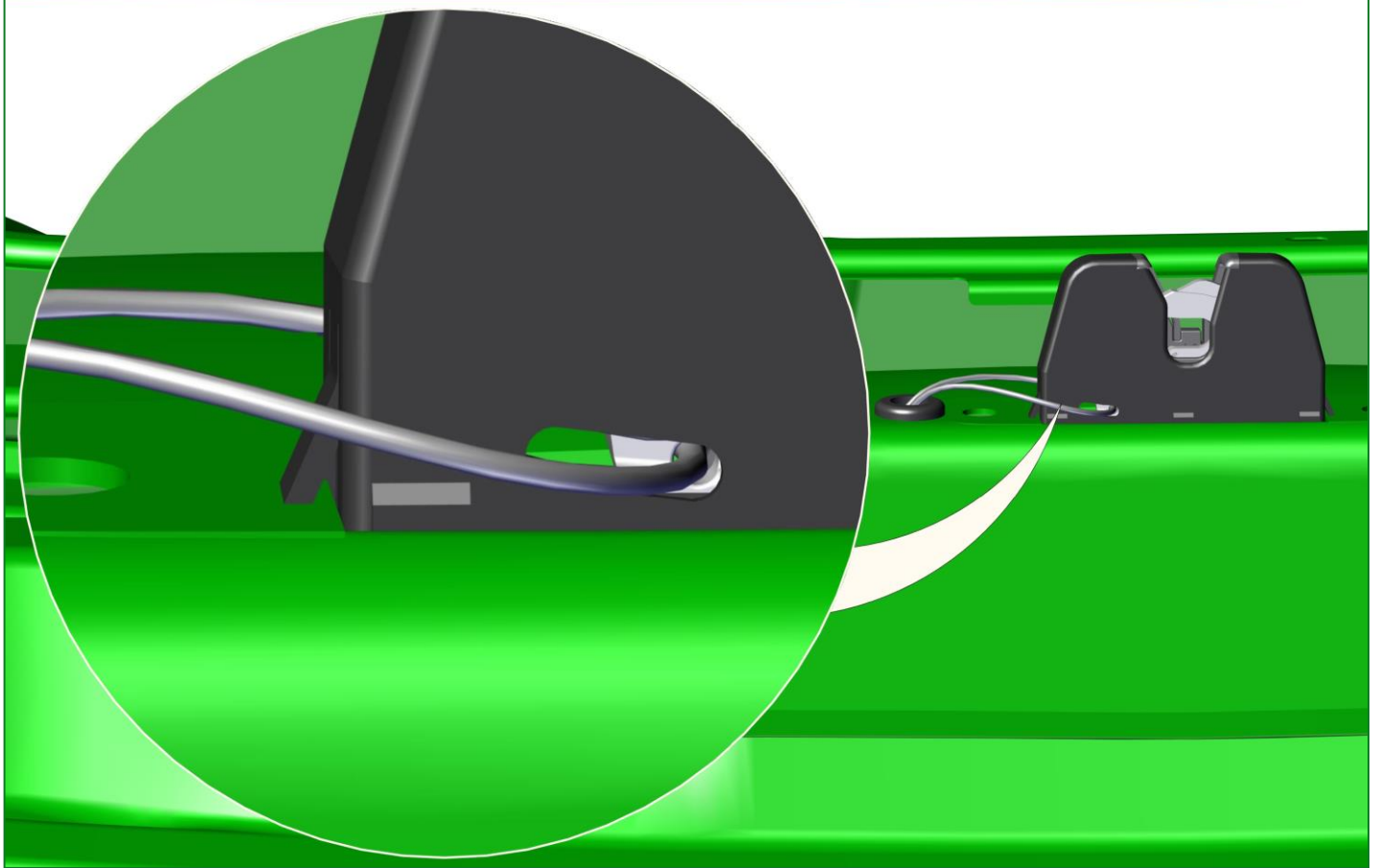
Insert the grommet #3539



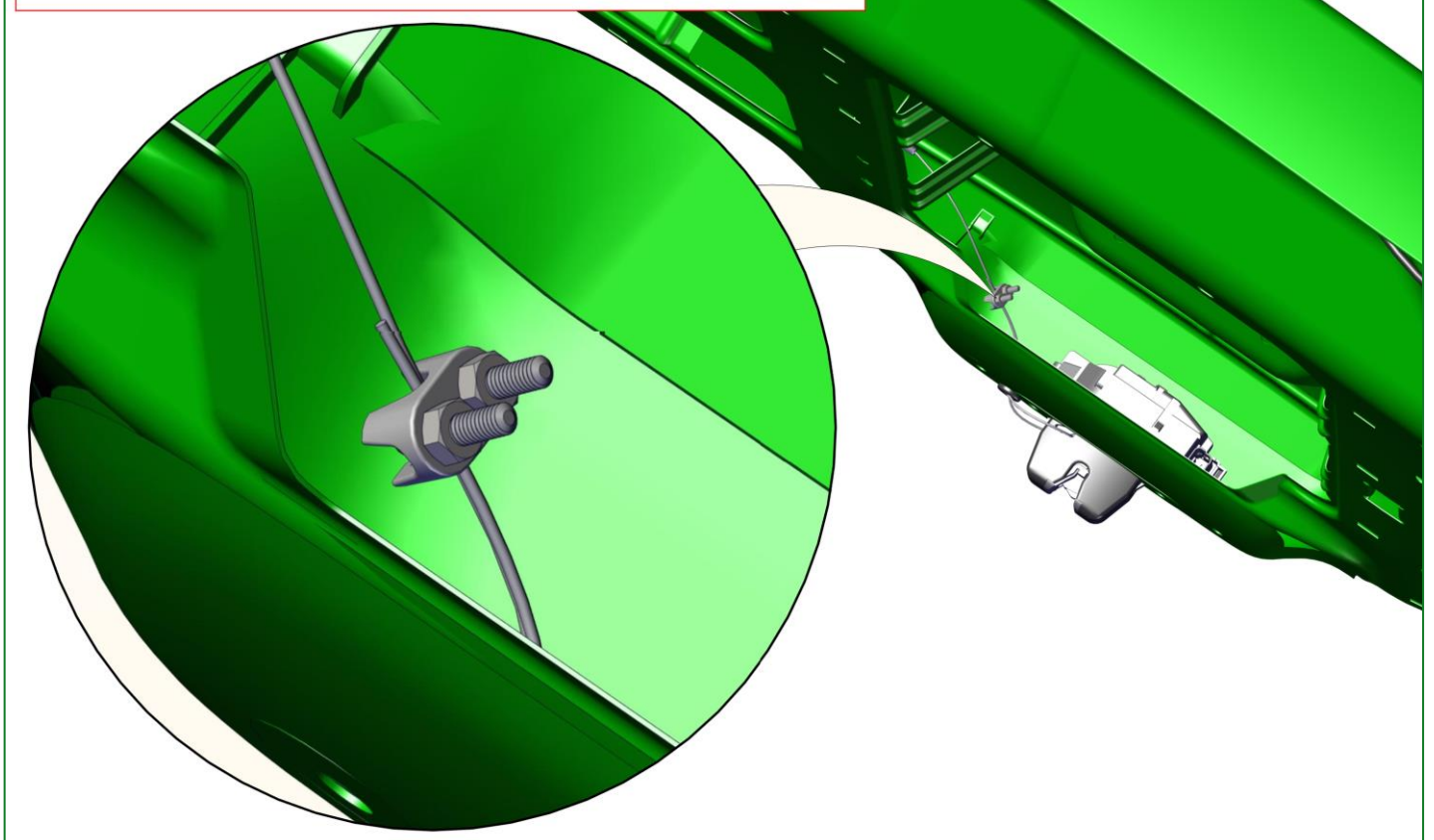
Loop the inner cable through the grommet, then through the lock and back through the grommet as shown



Make sure the inner cable goes through the little hole inside the lock



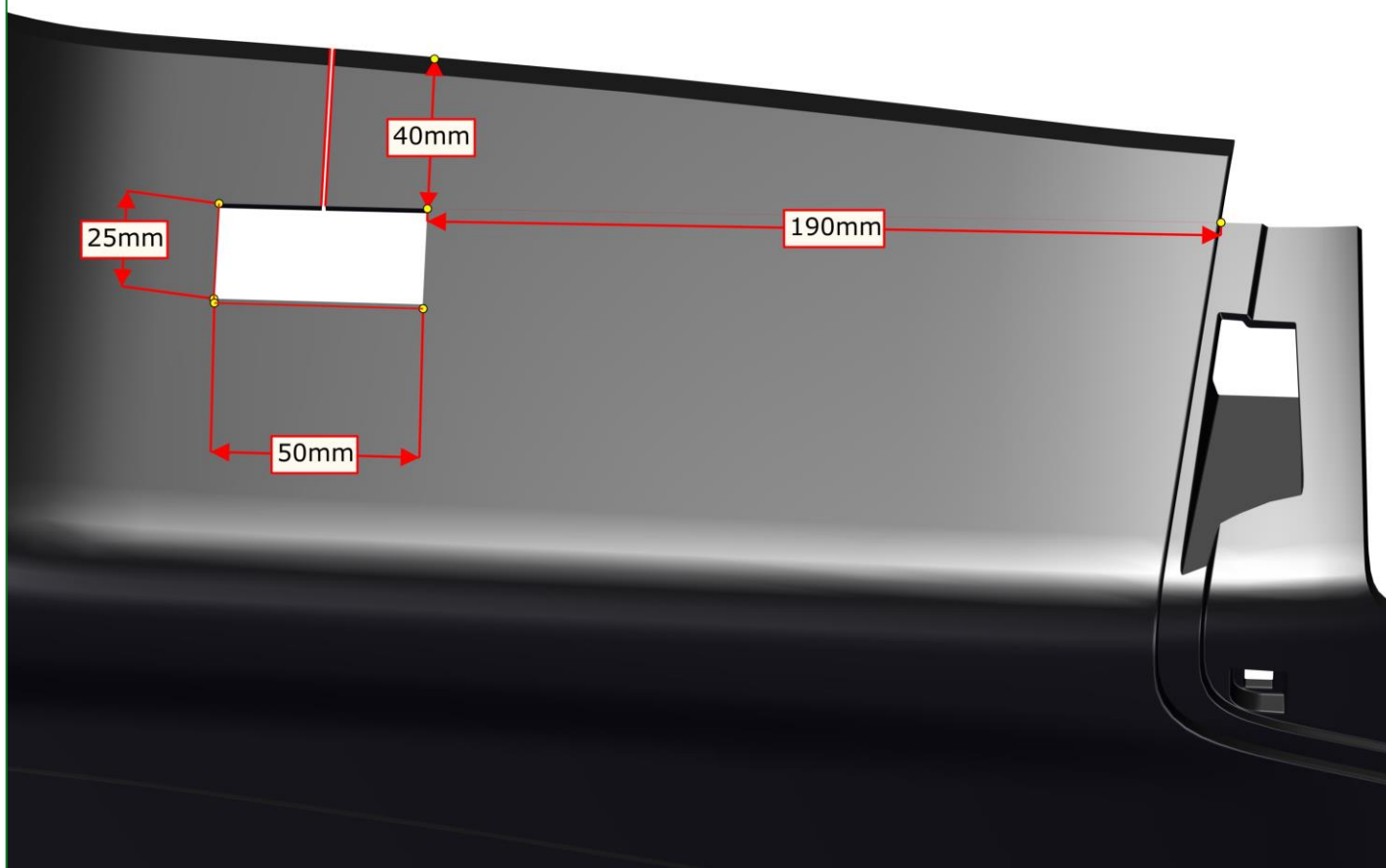
Use the wire clamp #8835 to fasten the cable to itself
make sure the cable has enough slack, the cable
should NOT pull on the lock otherwise the
lock will NOT close



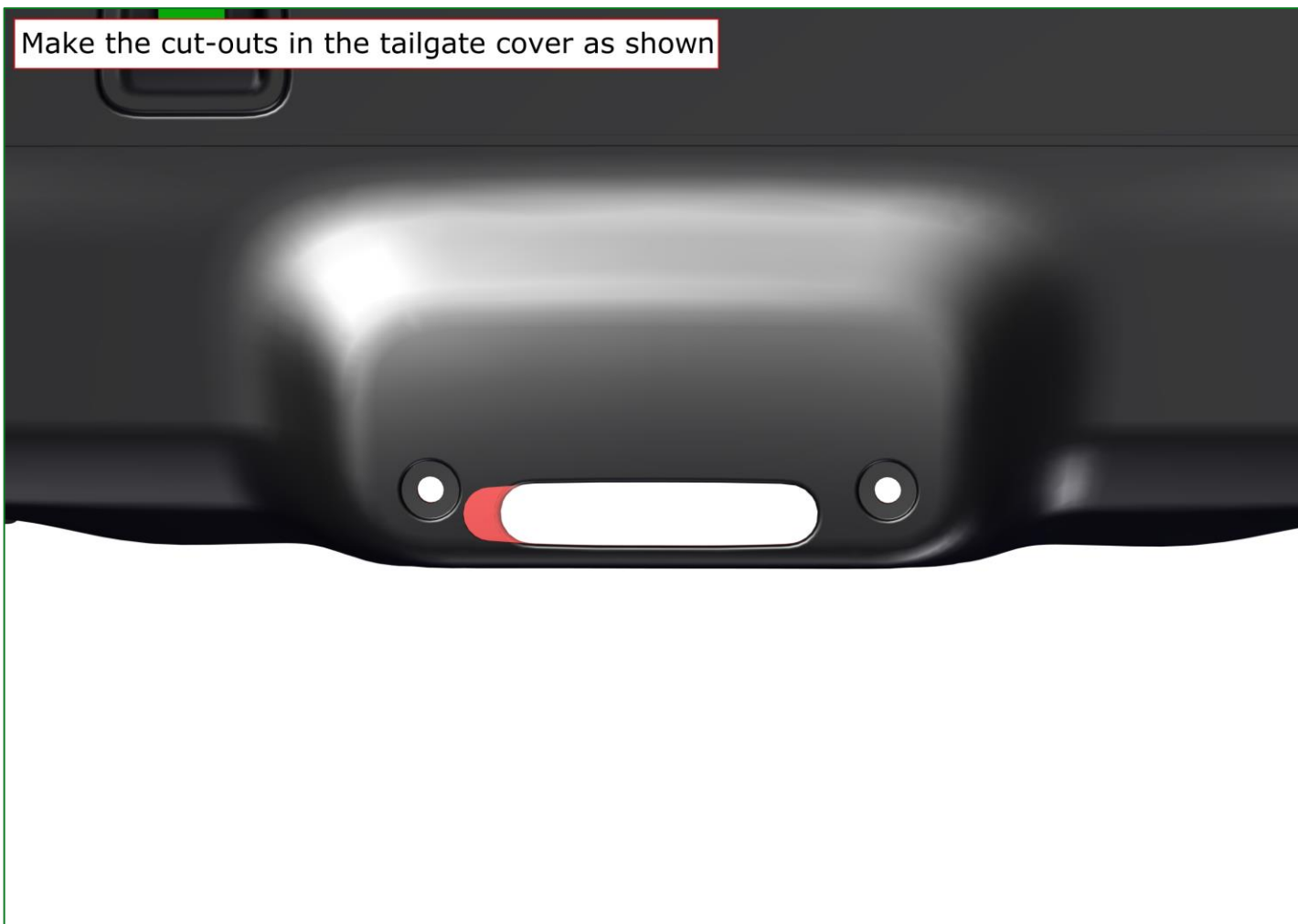
Make the cut-outs in the tailgate cover as shown



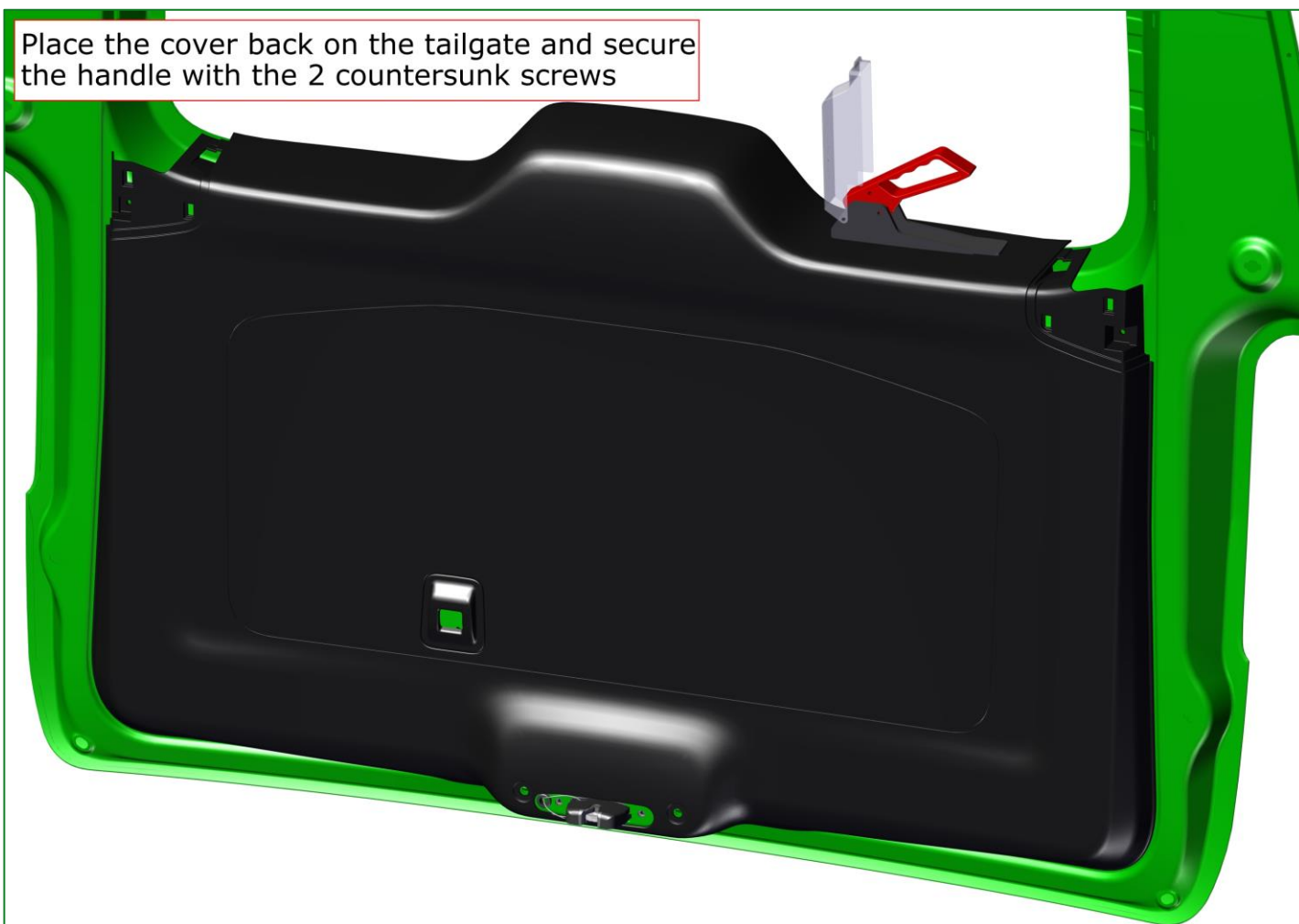
Make the cut-outs in the tailgate cover as shown



Make the cut-outs in the tailgate cover as shown

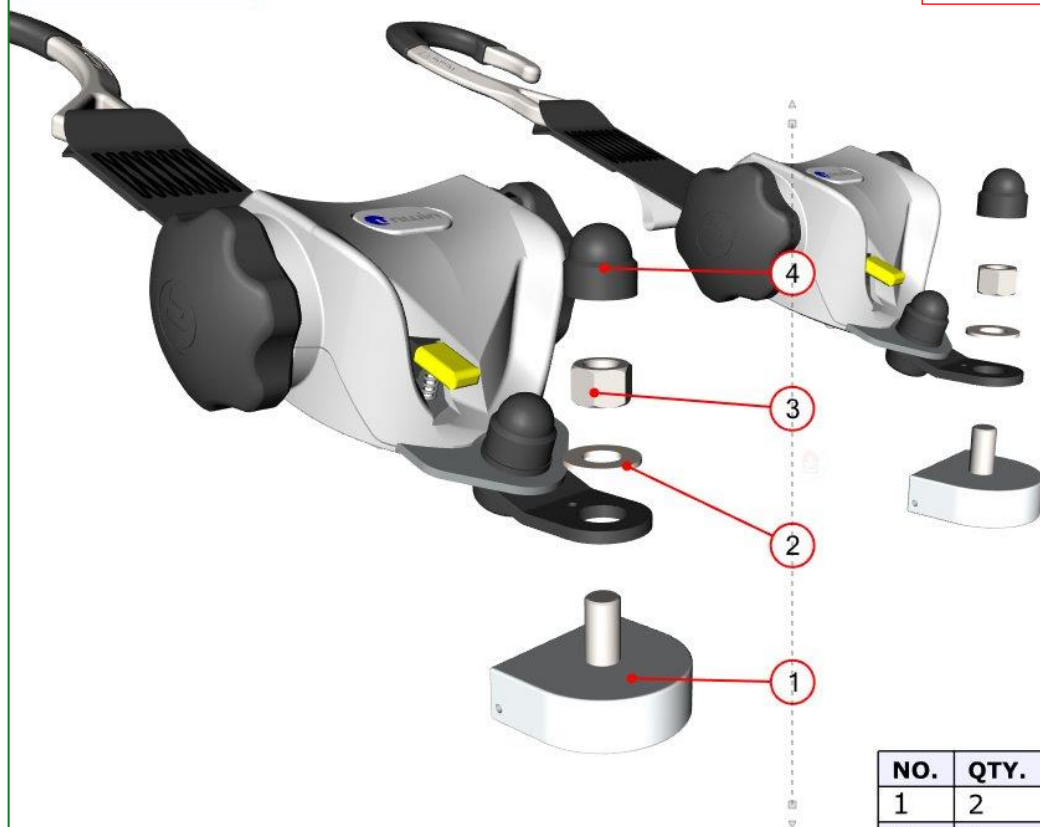


Place the cover back on the tailgate and secure the handle with the 2 countersunk screws



Rear retractors

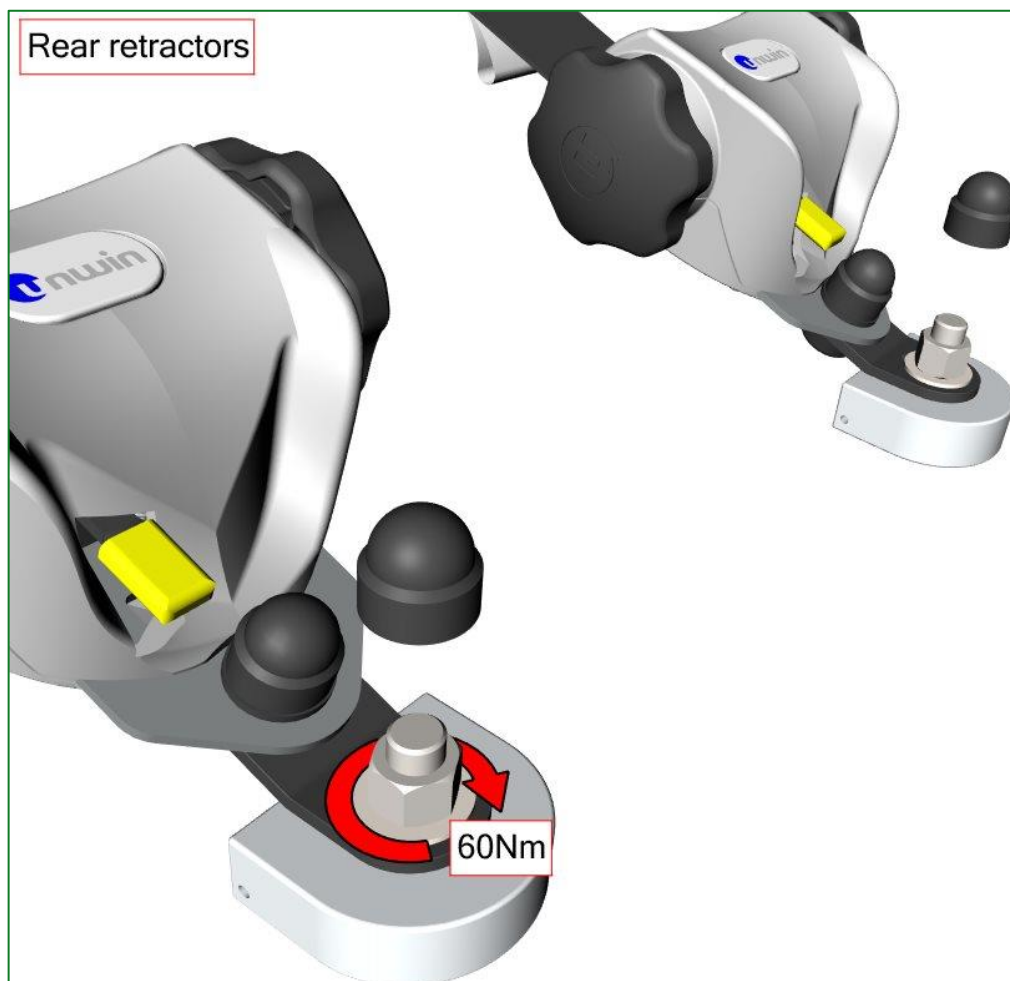
029 Rear retractors



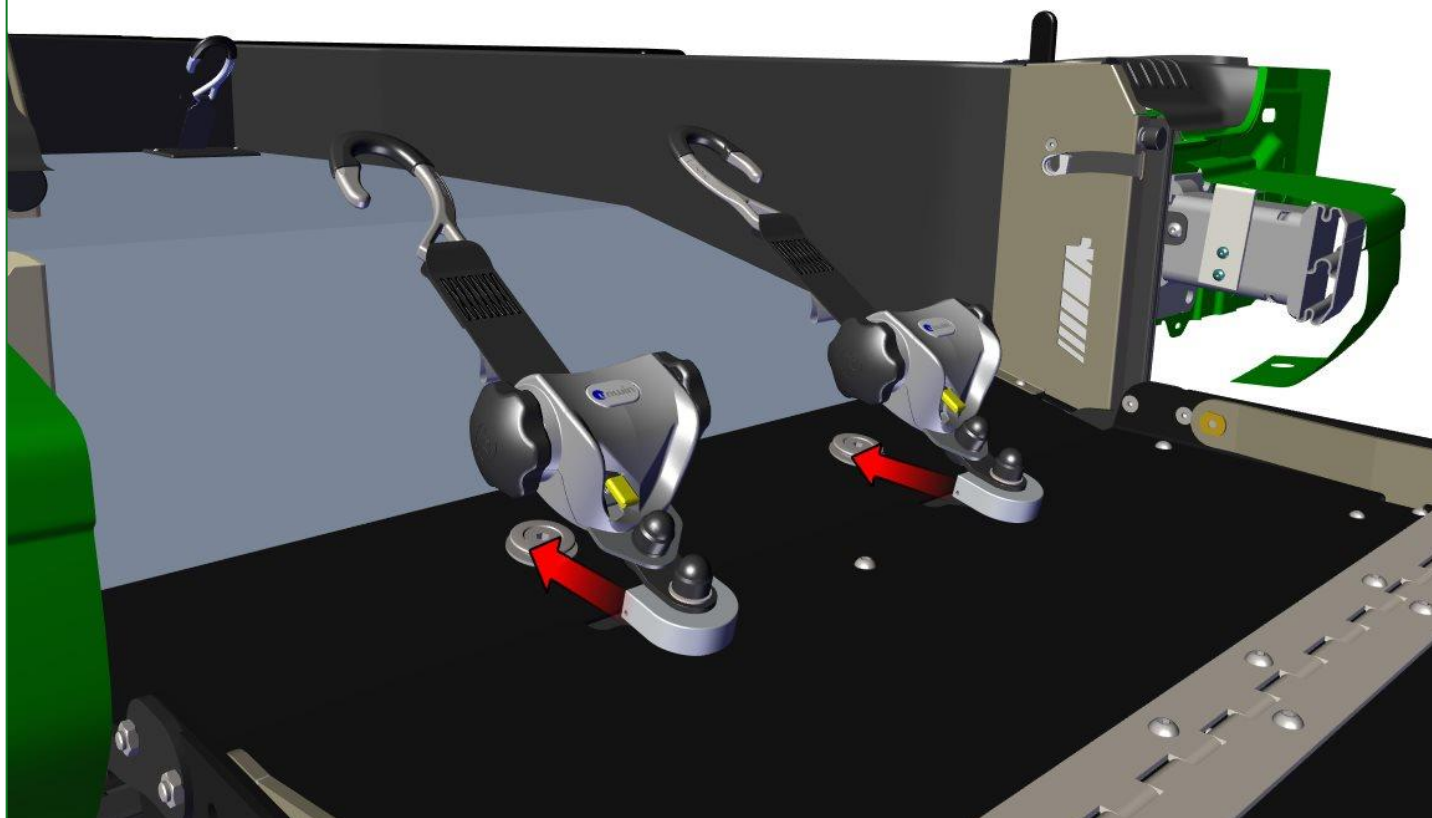
Bag #17050

| NO. | QTY. | Part | Description |
|-----|------|------|---------------------|
| 1 | 2 | 5572 | Triplock top part |
| 2 | 2 | 1387 | Washer 7/16 UNF |
| 3 | 2 | 226 | Torque nut 7/16 UNF |
| 4 | 2 | 01 | Nut cap 16mm |

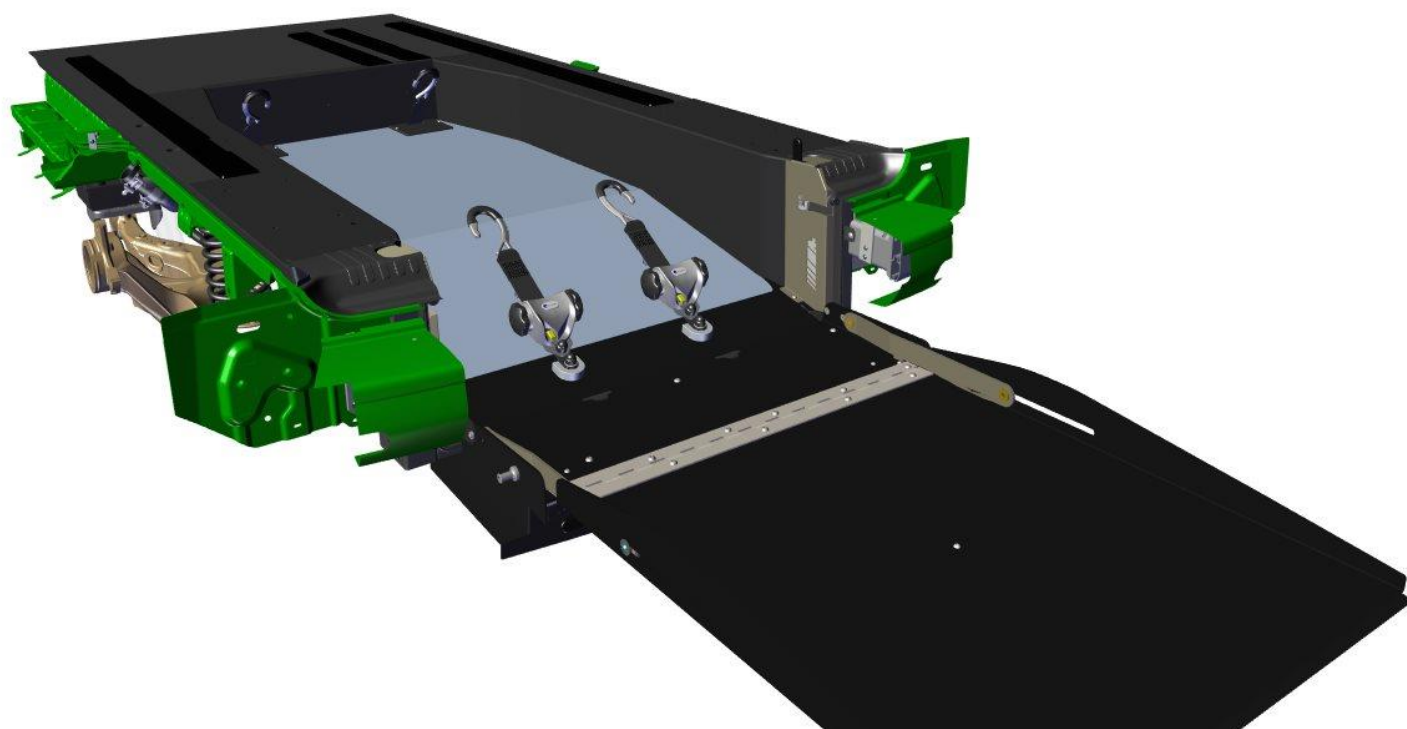
Rear retractors



Rear retractors

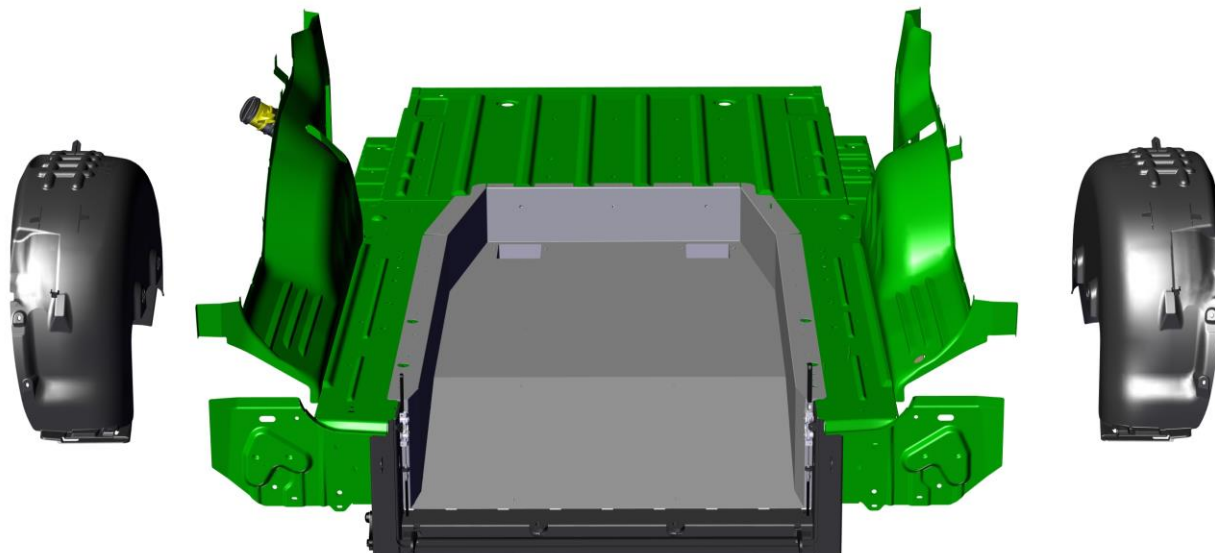


Rear retractors

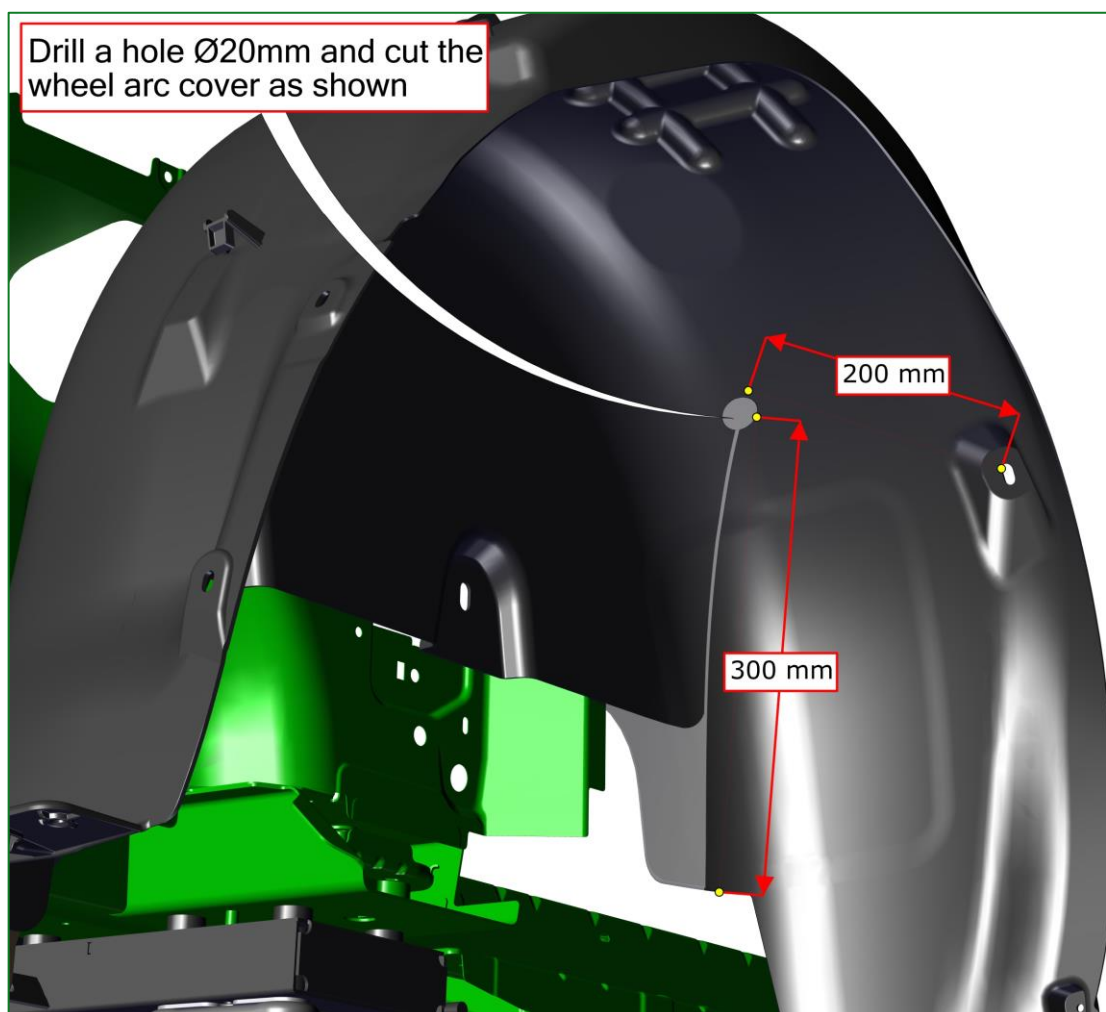


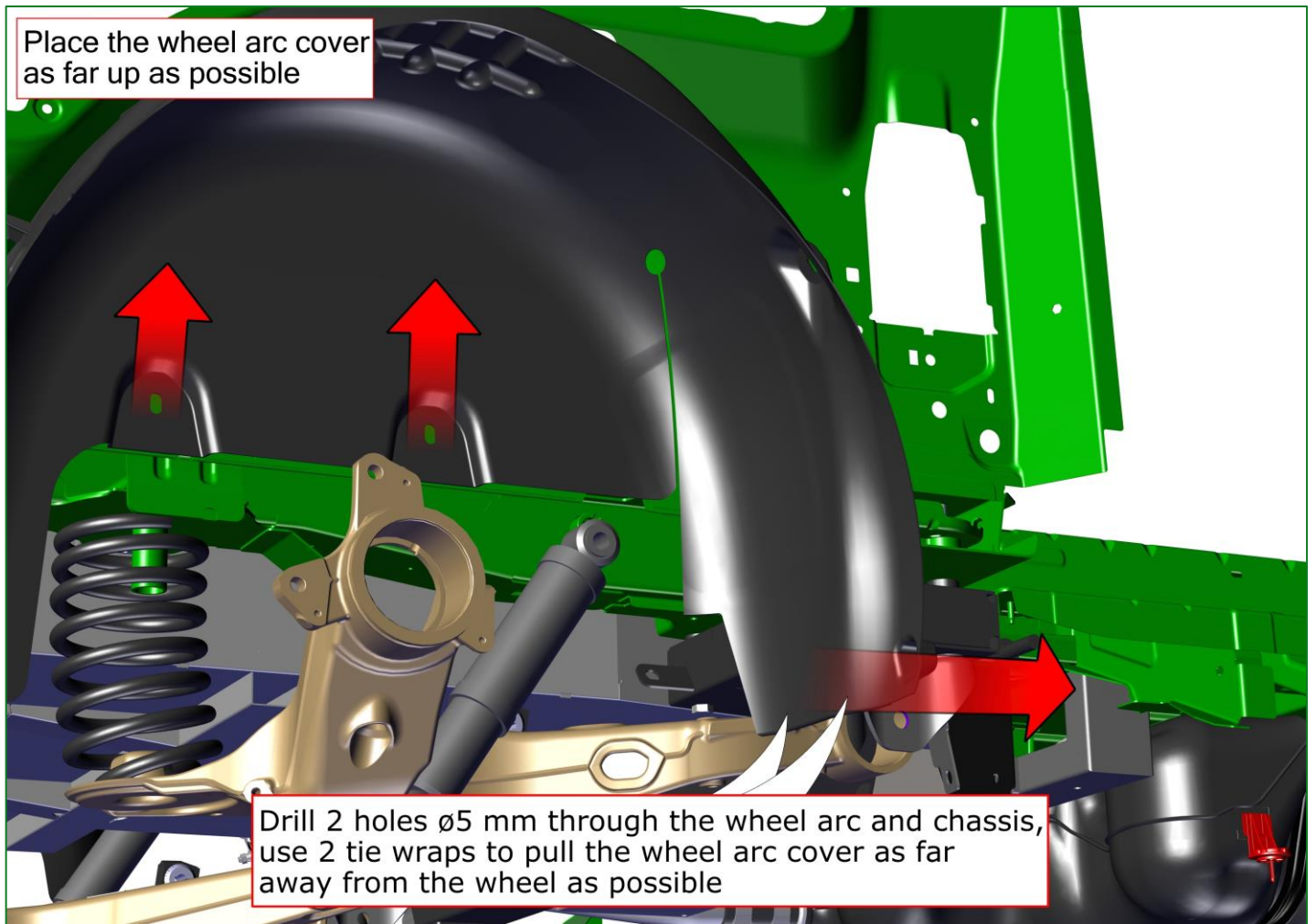
Cut and reinstall the inner wheel arc covers

030 Wheel arch covers

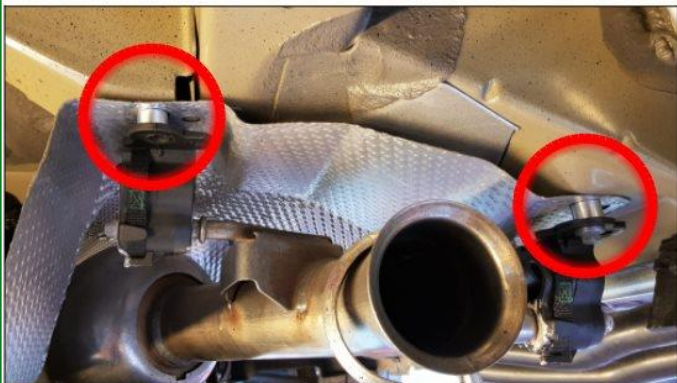


Drill a hole Ø20mm and cut the wheel arc cover as shown





Lower the 2 exhaust brackets with the 4 aluminium spacer bushings #16548. In contradiction to the pictures, the rear muffler can stay attached to the front exhaust, just remove the 4 screws of the brackets then place the spacers and fasten with the same screws



031 Alignment

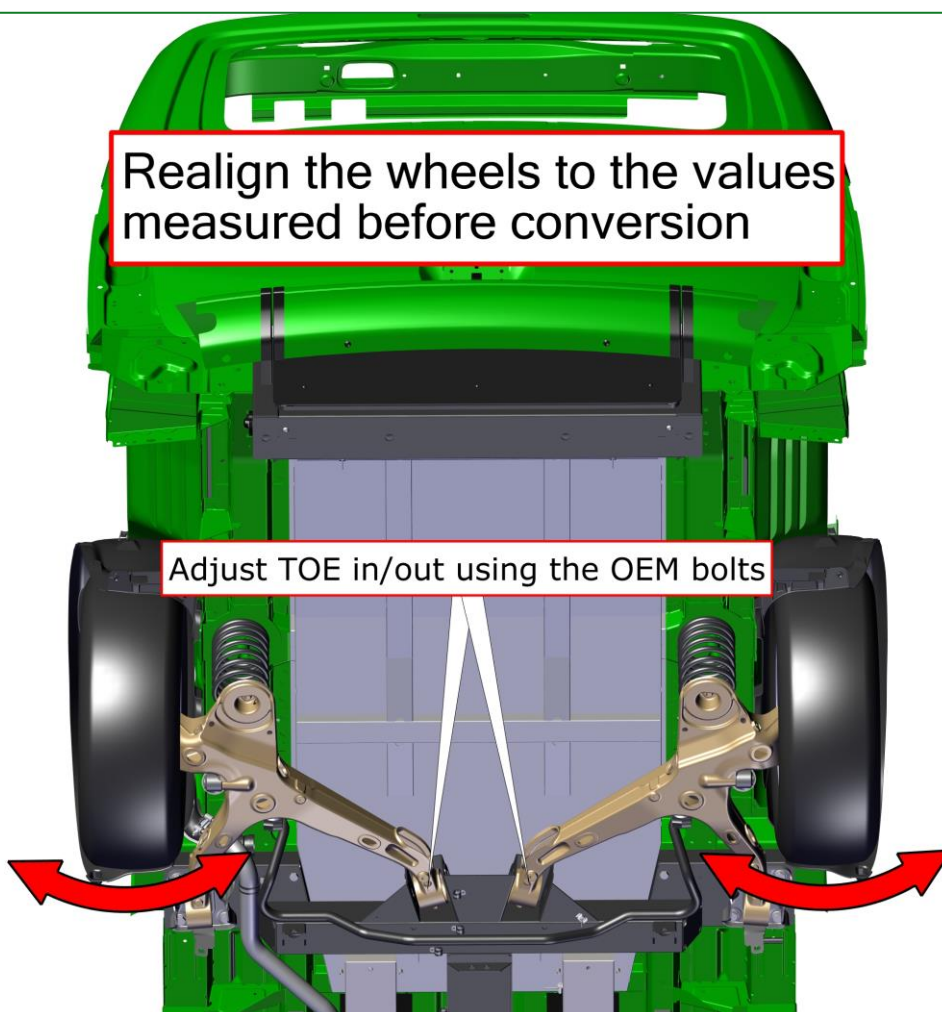


Put the wheels back on the car



Realign the wheels to the values measured before conversion

Adjust TOE in/out using the OEM bolts





For all tools and chemicals
used by Tripod, click the
link below and log on to
the 'Dealer network'

TRIPODMOBILITY.COM



Tightening torques

| | Zinc coated steel | | Stainless steel | |
|------------------------|-------------------|------------------|------------------|--------|
| | 8.8 | 10.9 | 70 | 80 |
| M4 | 3 Nm | 4 Nm | 2,5 Nm | 3,5 Nm |
| M5 | 6 Nm | 8 Nm | 5 Nm | 7 Nm |
| M6 | 10 Nm | 14 Nm | 8 Nm | 11 Nm |
| M8 | 26 Nm | 37 Nm | 21 Nm | 28 Nm |
| M10 | 54 Nm | 75 Nm | 44 Nm | 58 Nm |
| M12 | 85 Nm | 120 Nm | 71 Nm | 88 Nm |
| M12x1,5 | 89 Nm | 125 Nm | | |
| M14x1,5 | 150 Nm | 205 Nm | | |
| M16x1,5 | 220 Nm | 310 Nm | | |
| | | | | |
| UNF | | | | |
| | | Grade 5 | | |
| 7/16 CTSK Triplock | | 60 Nm | | |
| 7/16 seat belt | | 35 Nm | | |
| | | | | |
| Blind rivet nut | | | | |
| | Steel | Aluminium | Stainless | |
| M5 | 5 | 4 | 4,5 | |
| M6 | 9 | 6 | 7,5 | |
| M8 | 22 | 18 | 20 | |
| M10 | 48 | 28 | 41 | |

Always use these torques unless else is mentioned in the manual.

Tighten wheel bolts with the manufacturer's instructions.

Bolts with special attention are:

- Suspension
- Fuel tank straps
- Seats
- Seat belts

Tools and chemicals used by Tripod



Welding machine MIG/MAG
180-230A.

Always use a fume extractor
when welding!



Fume extraction arm



Brake line bending pliers



Sealant gun



Click clamp pliers



Air powered
rivet gun

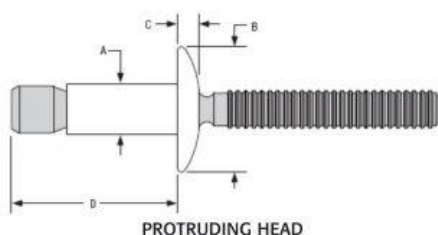
Rivet gun, used
for Magna-lok



Battery powered
rivet gun

MAGNA-LOK®

For installation information please refer to the tooling overview on our website www.afshuck.net.
Pour des informations sur l'installation, référez vous à la rubrique « Outils » de notre site internet www.afshuck.net.
Informationen zur Installation unserer Befestiger finden Sie auf unserer Webseite www.afshuck.net unter der Rubrik Werkzeuge.



PROTRUDING HEAD



AFTER INSTALLATION

English

Français

Deutsch

Protruding head - Aluminium

Tête saillante - Aluminium

Vorstehend - Aluminium

Pin: 7075 Aluminium Alloy, Chromate conversion

Tige: Alliage d'aluminium 7075, chromatisation

Stift: 7075 Aluminiumlegierung, Chromat Umwandlung

Sleeve: 5056 Aluminium Alloy, Chromate conversion

Douille: Alliage d'aluminium 5056, chromatisation

Hülse: 5056 Aluminiumlegierung, Chromat Umwandlung

| Nom Dia. |  |  |  |  | B Max. | C Max. | D Max. |  |  |  | Part Number |
|----------|---|---|---|---|--------|--------|--------|--|---|---|-------------|
| | Min. | Max. | Min. | Max. | | | | Kn min. | Kn min. | Kn min. | |
| 4,76 | 1.57 | 6.86 | 4.85 | 5.11 | 9,78 | 2,16 | 18,29 | 2.7 | 2.2 | 0.3 | MGLP-B6-4 |
| 4,76 | 5.44 | 11.10 | 4.85 | 5.11 | 9,78 | 2,16 | 22,35 | 2.7 | 2.2 | 0.3 | MGLP-B6-7 |
| 4,76 | 14.27 | 19.02 | 4.85 | 5.11 | 9,78 | 2,16 | 30,33 | 2.7 | 2.2 | 0.3 | MGLP-B6-12 |
| 4,76 | 1.57 | 11.10 | 4.85 | 5.11 | 9,78 | 2,16 | 25,91 | 2.7 | 2.2 | 0.3 | MGLP-B6-E |
| 6,35 | 2.03 | 6.35 | 6.63 | 6.91 | 13,44 | 3,02 | 18,29 | 5.8 | 4.0 | 0.4 | MGLP-B8-4 |
| 6,35 | 2.03 | 9.53 | 6.63 | 6.91 | 13,44 | 3,02 | 24,64 | 5.8 | 4.0 | 0.4 | MGLP-B8-6 |
| 6,35 | 8.89 | 15.88 | 6.63 | 6.91 | 13,44 | 3,02 | 30,99 | 5.8 | 4.0 | 0.4 | MGLP-B8-10 |
| 6,35 | 14.73 | 22.23 | 6.63 | 6.91 | 13,44 | 3,02 | 37,34 | 5.8 | 4.0 | 0.4 | MGLP-B8-14 |
| 6,35 | 21.08 | 28.58 | 6.63 | 6.91 | 13,44 | 3,02 | 43,69 | 5.8 | 4.0 | 0.4 | MGLP-B8-18 |
| 6,35 | 27.43 | 34.93 | 6.63 | 6.91 | 13,44 | 3,02 | 50,04 | 5.8 | 4.0 | 0.4 | MGLP-B8-22 |
| 6,35 | 2.03 | 15.88 | 6.63 | 6.91 | 13,44 | 3,02 | 35,69 | 5.8 | 4.0 | 0.4 | MGLP-B8-E |
| 9,53 | 3.05 | 14.22 | 9.96 | 10.36 | 20,14 | 4,47 | 41,91 | 13.1 | 8.5 | 1.1 | MGLP-B12-12 |
| 9,53 | 15.88 | 28.58 | 9.96 | 10.36 | 20,14 | 4,47 | 56,26 | 13.1 | 8.5 | 1.1 | MGLP-B12-18 |
| 9,53 | 25.4 | 38.10 | 9.96 | 10.36 | 20,14 | 4,47 | 65,79 | 13.1 | 8.5 | 1.1 | MGLP-B12-24 |



Crimping tool, for electrical connections



Heat gun, for bending plastic fuel lines



Step drill, for drilling variable diameter holes



Brake bleeder



Cleaning solvent, type 1



Cleaning solvent, type 2



Contact spray glue, for the upholstery



Sikaflex 221 sealant, for
sealing seams



Zink spray primer, for
uncoated metal.

First layer



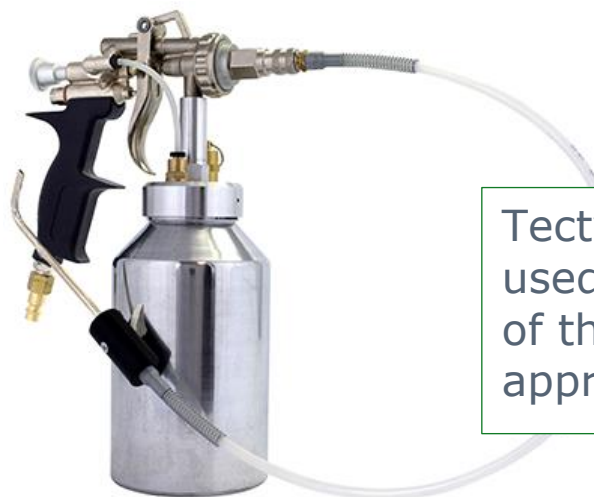
1K epoxy primer

Second layer



Satin black spray paint

Third layer



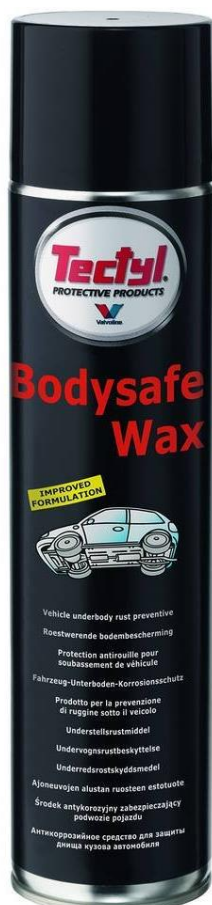
Tectyl Terotex HV450, used in all hollow parts of the body, with the appropriate spray gun



Tectyl Terotex 2000, used for protection of the underside of the chassis and lowered floor, with the appropriate spray gun



Tectyl ML, for parts where you can't use Tectyl Terotex HV450



Tectyl Bodysafe, for parts where you can't use Tectyl Terotex 2000



WHEELCHAIR ACCESSIBLE VEHICLES

If you want to receive product information (safety/data sheets) of the products mentioned in this chapter, please contact support@tripodmobility.com

Disclaimer; descriptions are based on the information available during publication and are valid until further notice.
We cannot guarantee the correctness and completeness of the information given and therefore do not accept liability.



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