

PART 2

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| 003 | Exhaust diesel 2 mufflers #3 | |
| 004 | Exhaust diesel 1 muffler | |
| 005 | Exhaust petrol #1 | |
| 006 | Fuel tank | |
| 007 | AdBlue tank | |
| 008 | Measuring and marking | |
| 009 | Cutting floor fitting cross members | |
| 010 | Front electric reels | |
| 011 | Shock absorbers #1 | |
| 012 | Fitting lowered floor L1 | |
| 013 | Fitting lowered floor L2 | |
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| 015 | 3 rd row TriflexAir console | |
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TR04S seating preparation

L1

Mark these holes on the floor.

Temporarily place the console on the OEM holes.

TR04S seating preparation

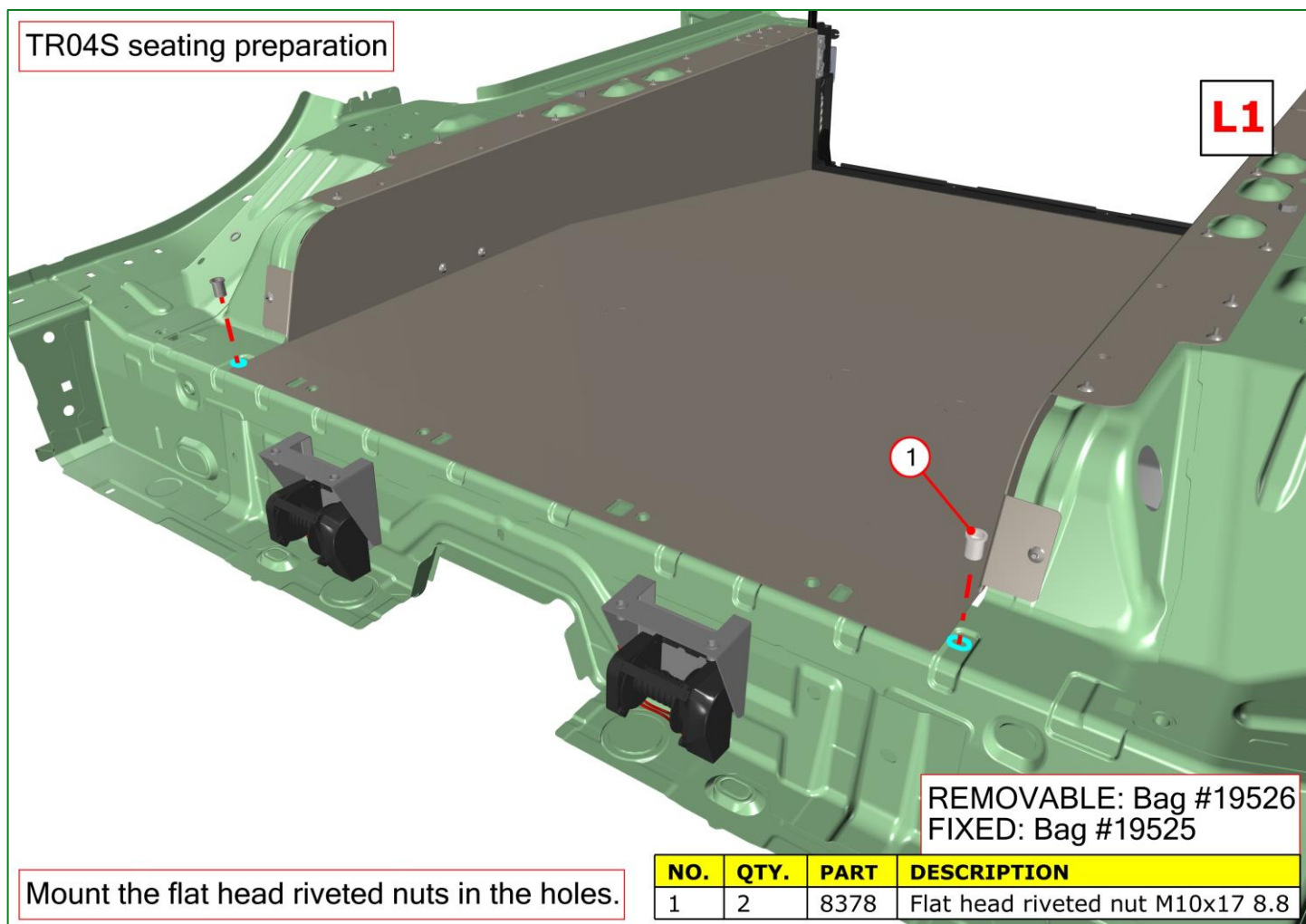
L1

Drill the marked holes Ø13 mm

Remove the seat consoles.

TR04S seating preparation

L1

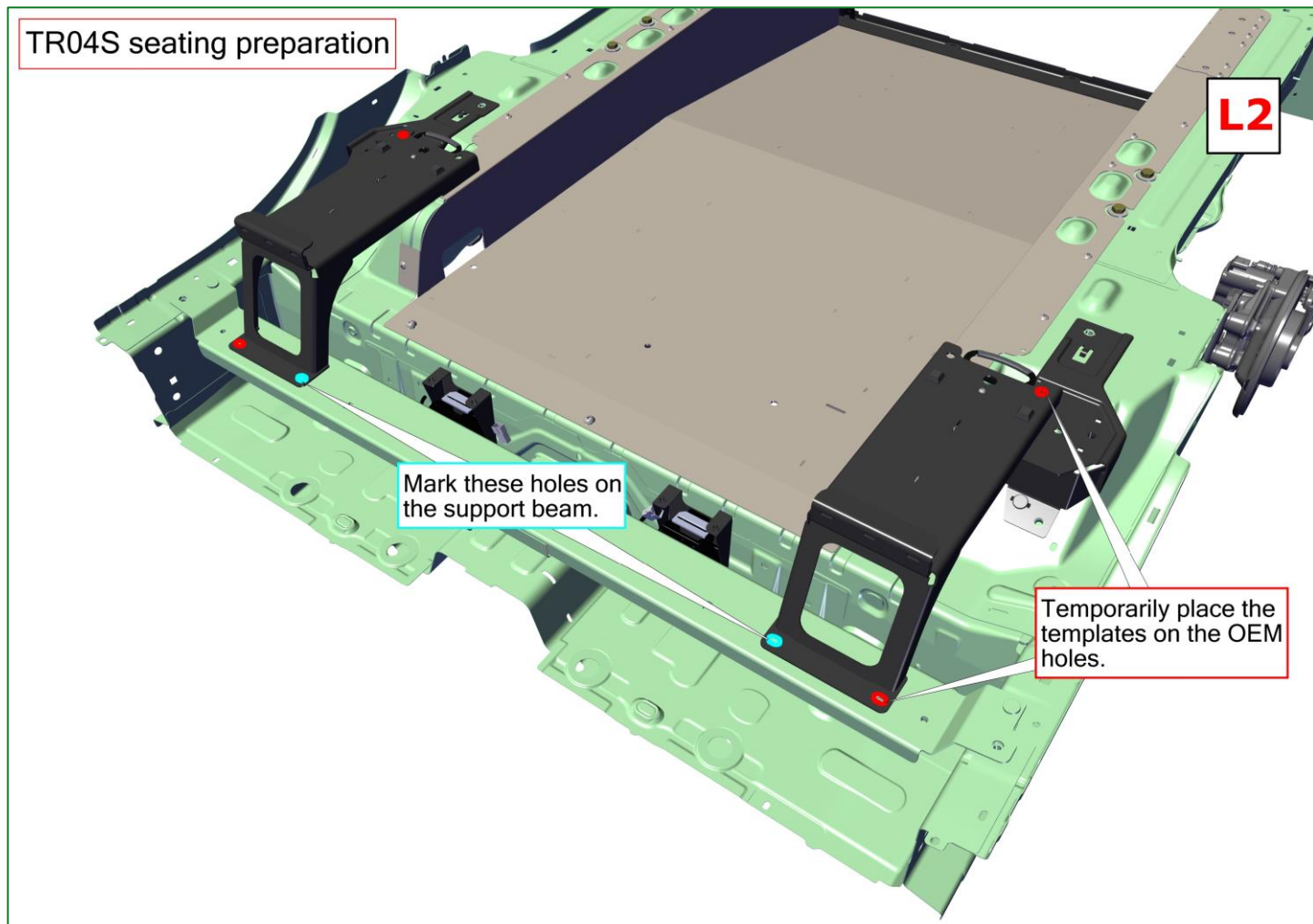


Mount the flat head riveted nuts in the holes.

| NO. | QTY. | PART | DESCRIPTION |
|-----|------|------|----------------------------------|
| 1 | 2 | 8378 | Flat head riveted nut M10x17 8.8 |

TR04S seating preparation

L2



TR04S seating preparation

L2

Drill the marked holes Ø13 mm.

Remove the seat consoles.

TR04S seating preparation

L2

1

REMOVABLE: Bag #19526
FIXED: Bag #19525

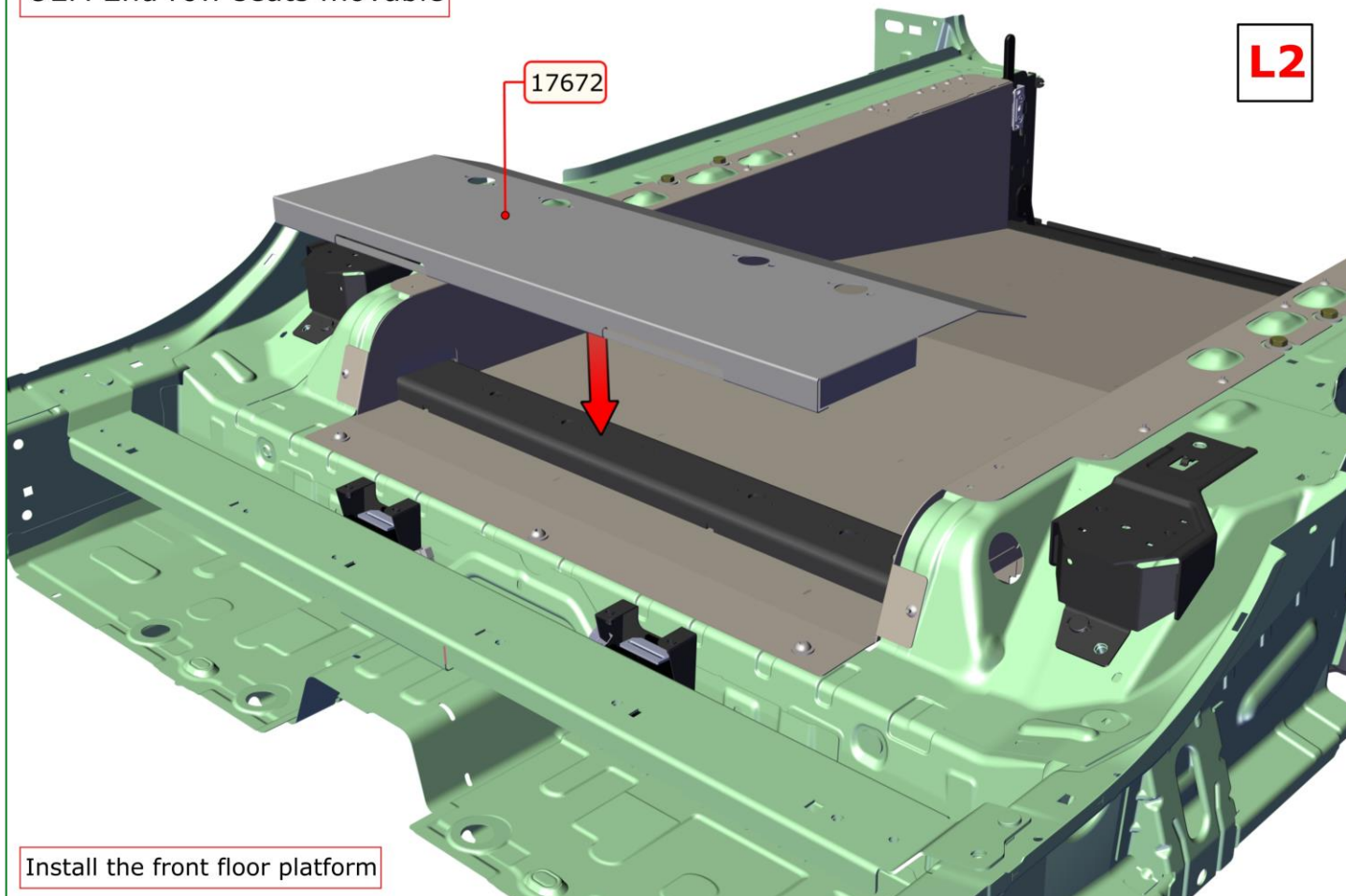
Mount the flat head riveted nuts.

| NO. | QTY. | PART | DESCRIPTION |
|-----|------|------|----------------------------------|
| 1 | 2 | 8378 | Flat head riveted nut M10x17 8.8 |

OEM 2nd row seats movable

L2

17672



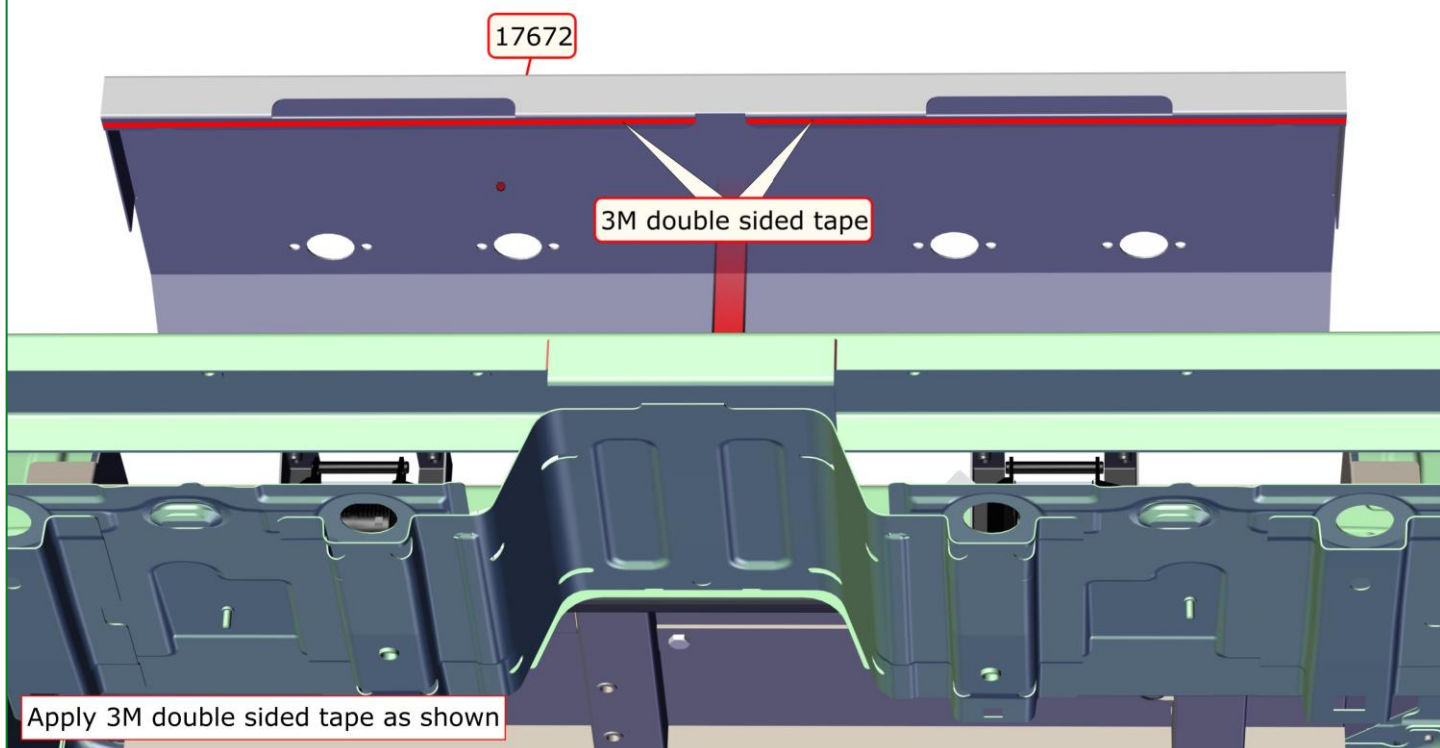
Install the front floor platform

OEM 2nd row seats movable

L2

17672

3M double sided tape



Apply 3M double sided tape as shown

OEM 2nd row seats movable

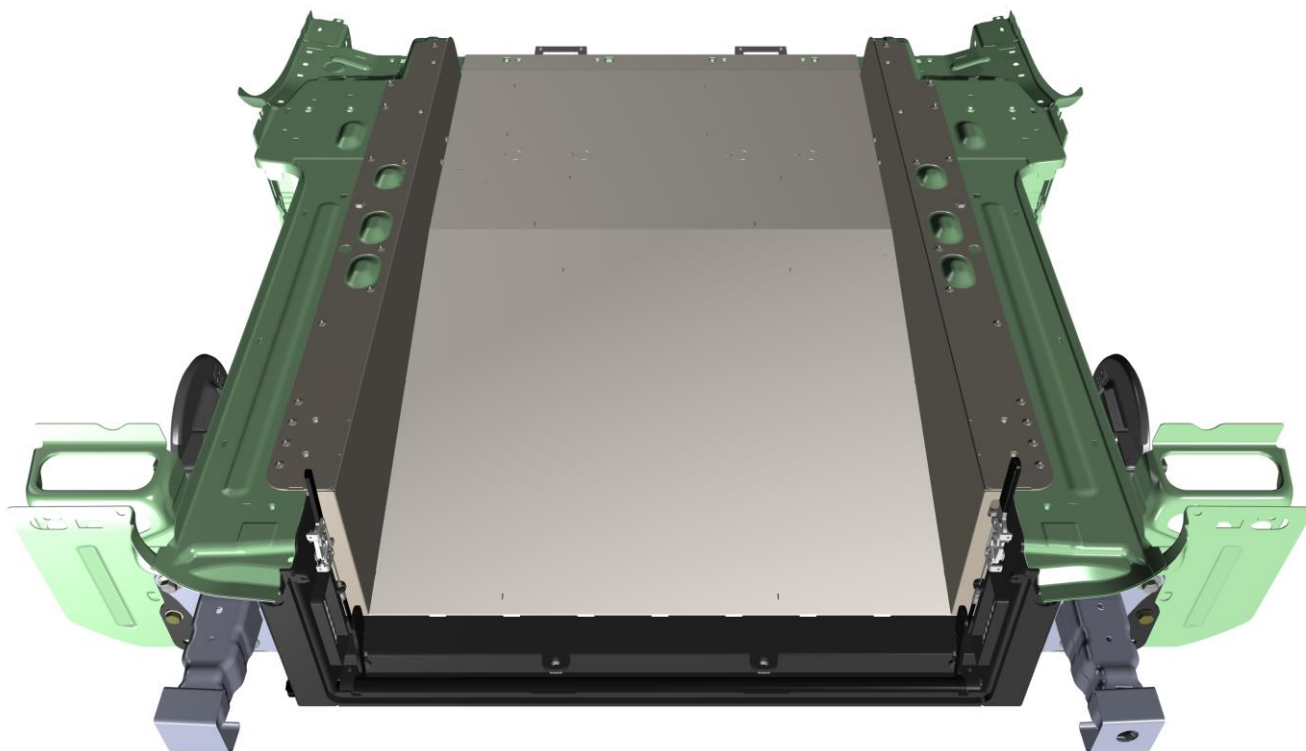
L2

1

Bag #17792

| NO. | QTY. | PART | DESCRIPTION |
|-----|------|------|--|
| 1 | 2 | 8870 | Button head screw M6x12 A2-70 ISO 7380 |

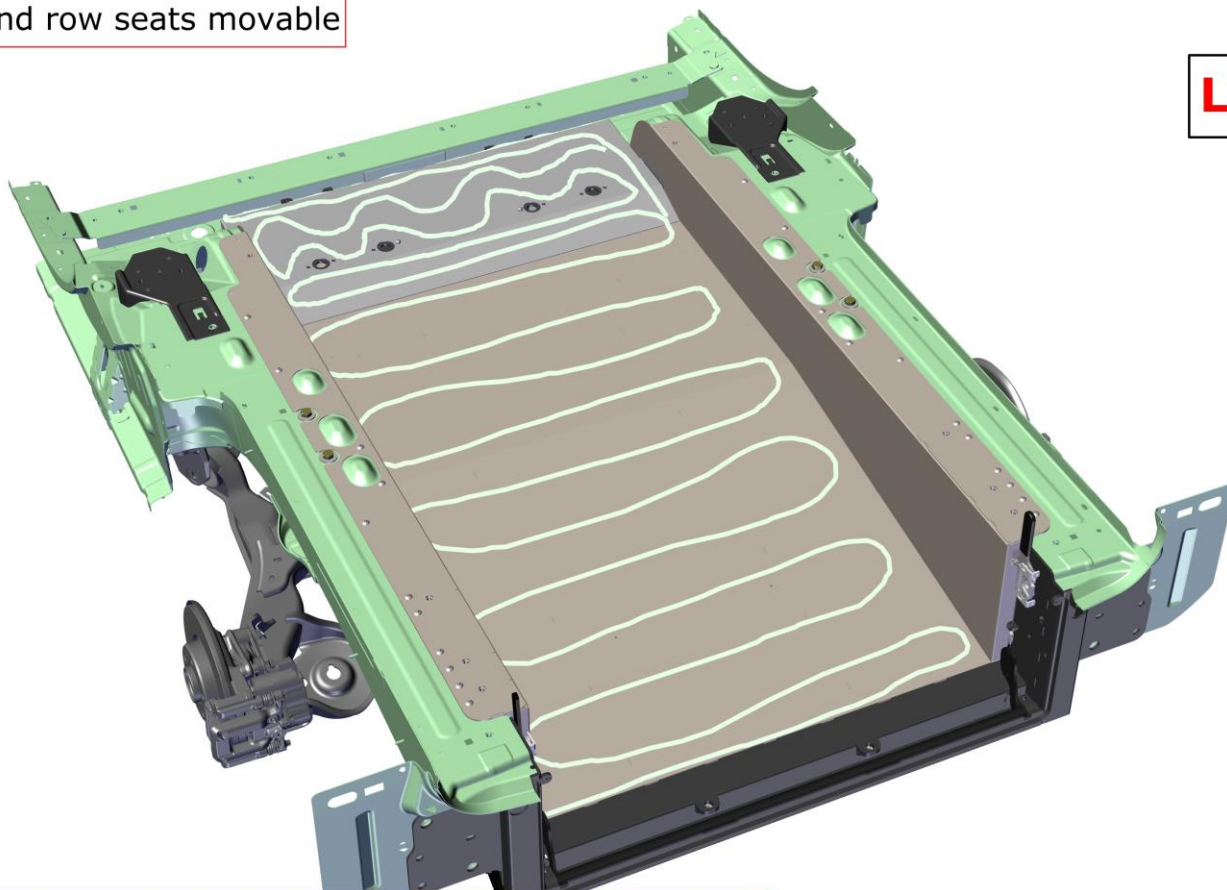
Finishing



Use an airgun to blow all metal bits off the floor. Degrease afterwards. Only when the floor is perfectly clean shall the cover be placed.

OEM 2nd row seats movable

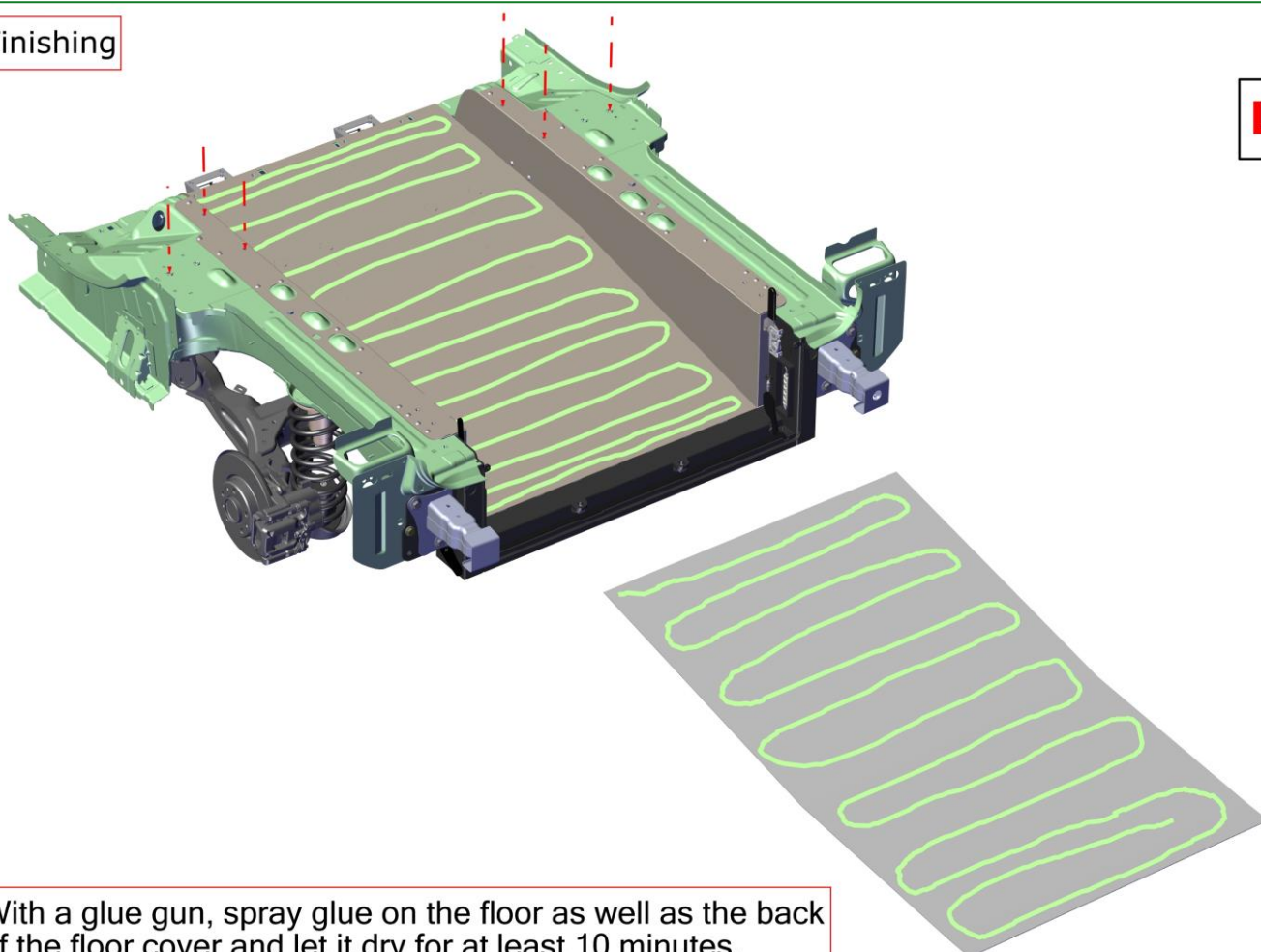
L2



With a glue gun, spray glue on the floor as well as the back of the floor cover and let it dry for at least 10 minutes.

Finishing

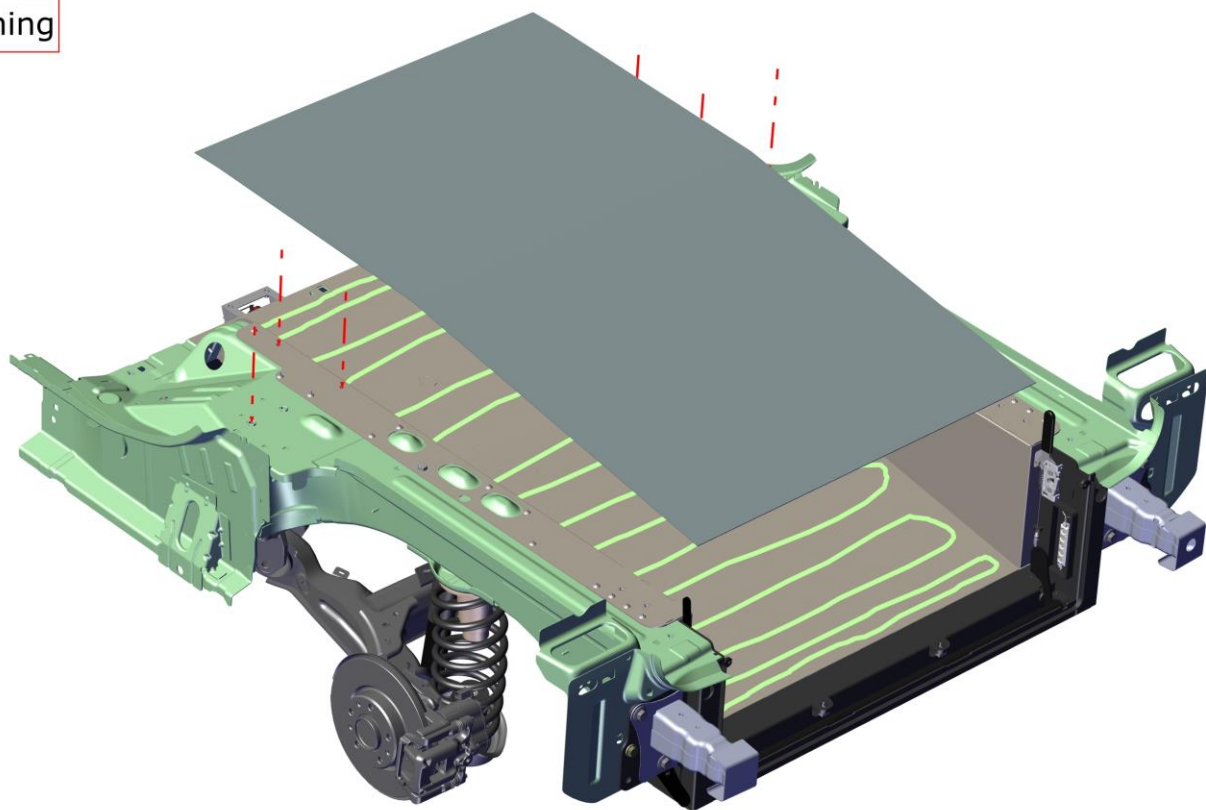
L1



With a glue gun, spray glue on the floor as well as the back of the floor cover and let it dry for at least 10 minutes.

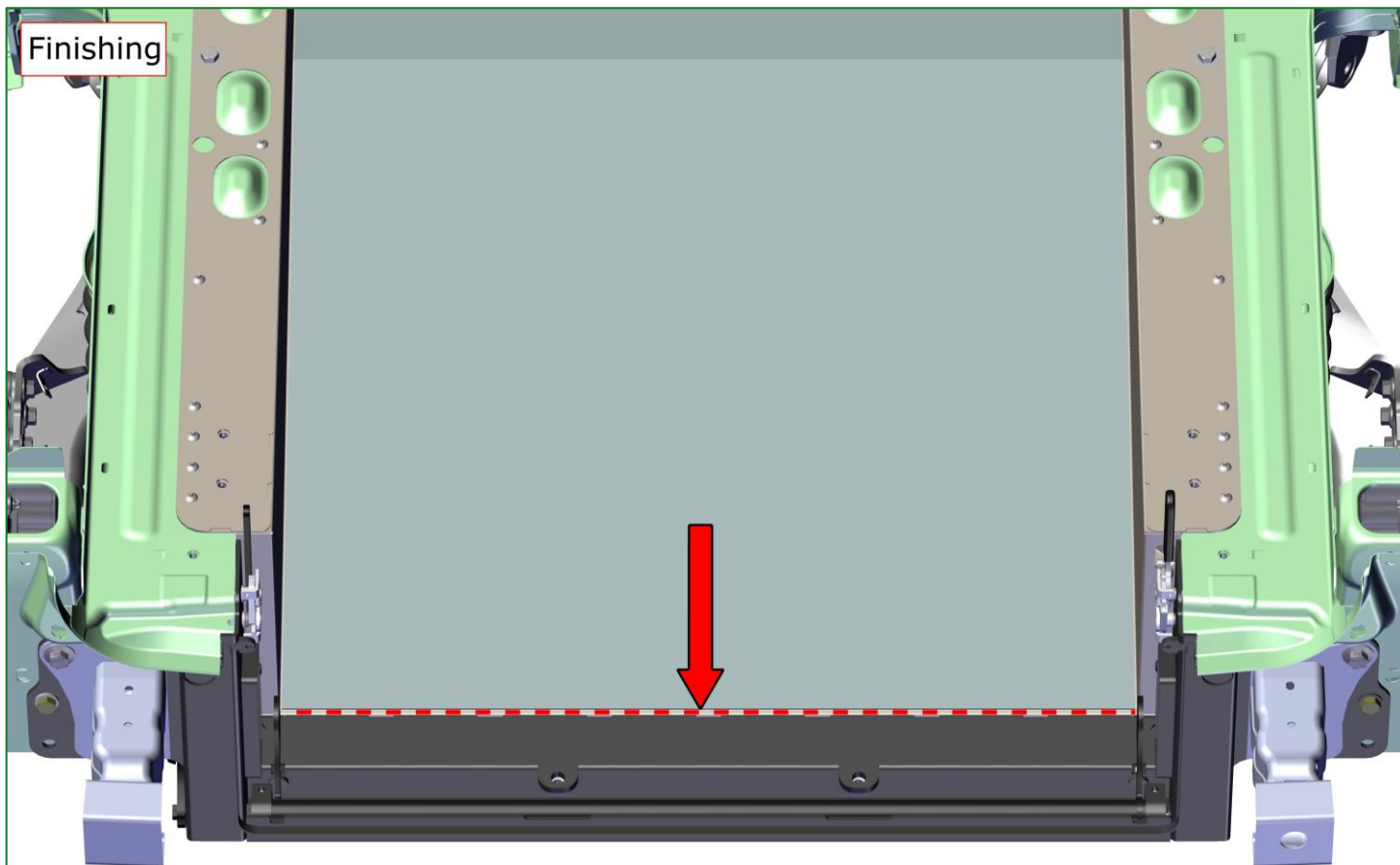
Finishing

L1



Place the cover on the floor only when the glue is dry!

Finishing



Start at this ridge.

OEM 2nd row seats movable

L2

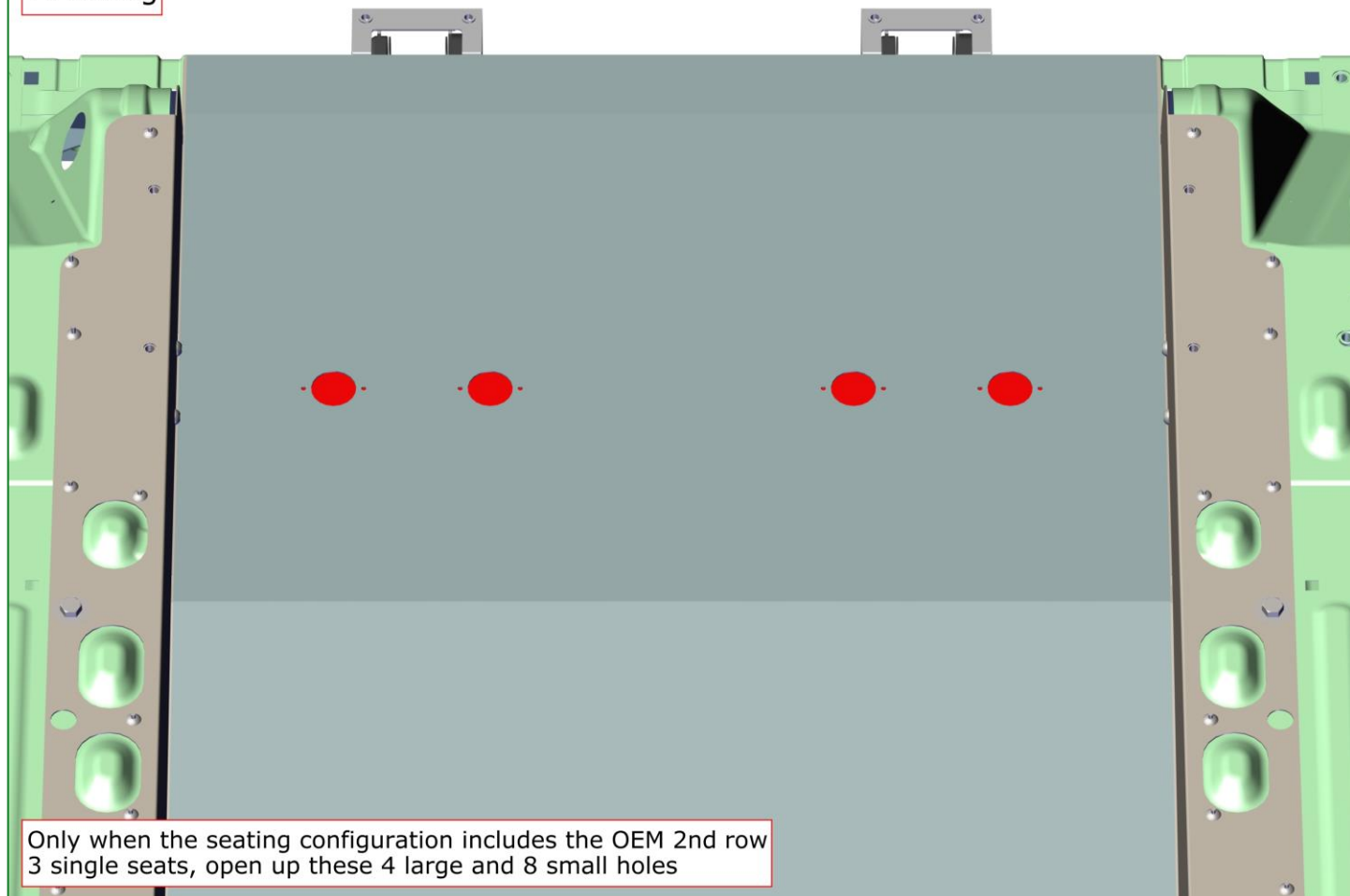
Make sure you push the floor cover tight in the corner, then on the first flange of the platform until the red line to hold it in place, take out the 2 screws and cover the rest

Finishing

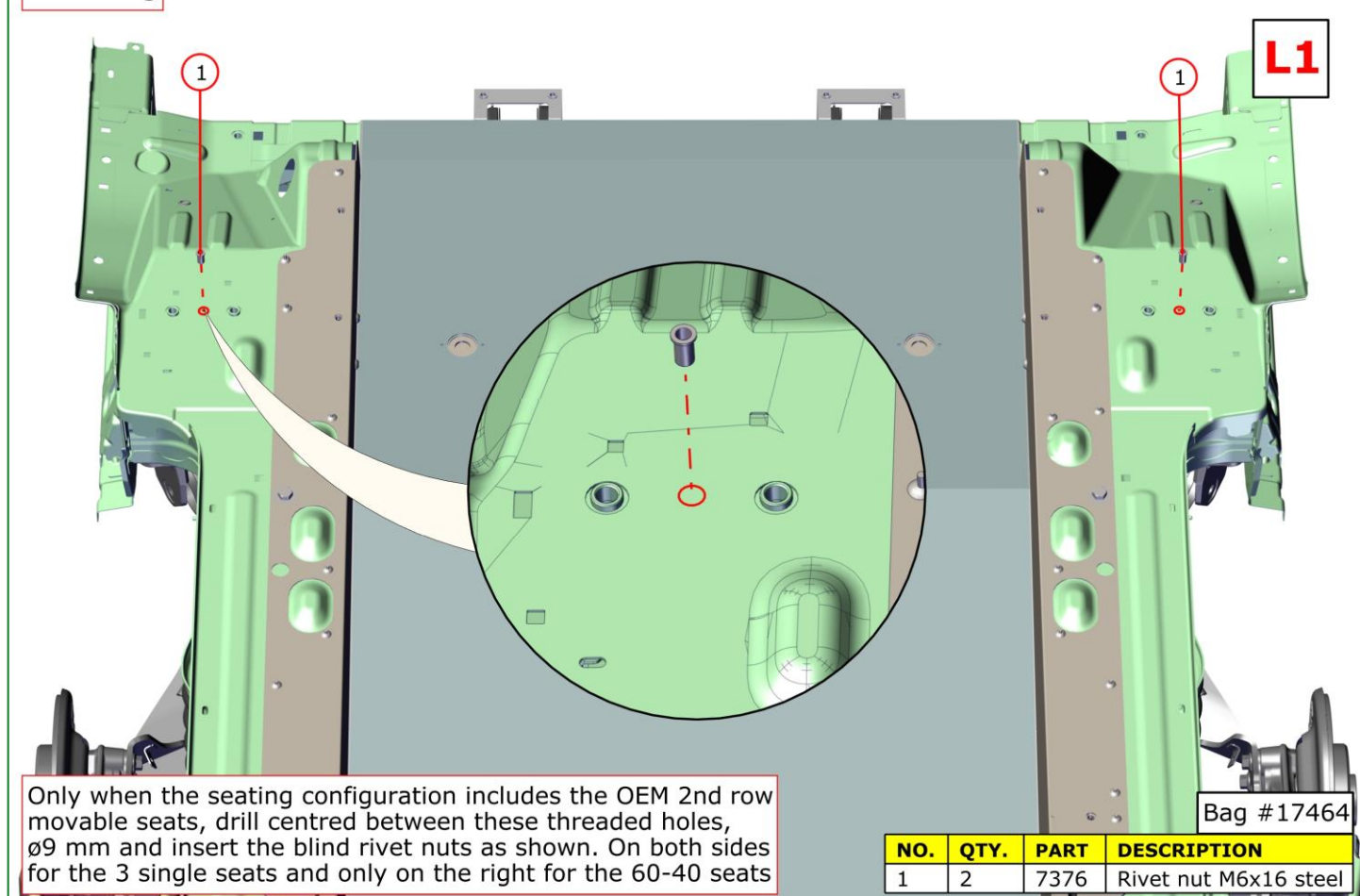
L1

Only when the seating configuration includes the OEM 2nd row 60-40 seats, open up these 3 large and 6 small holes

Finishing

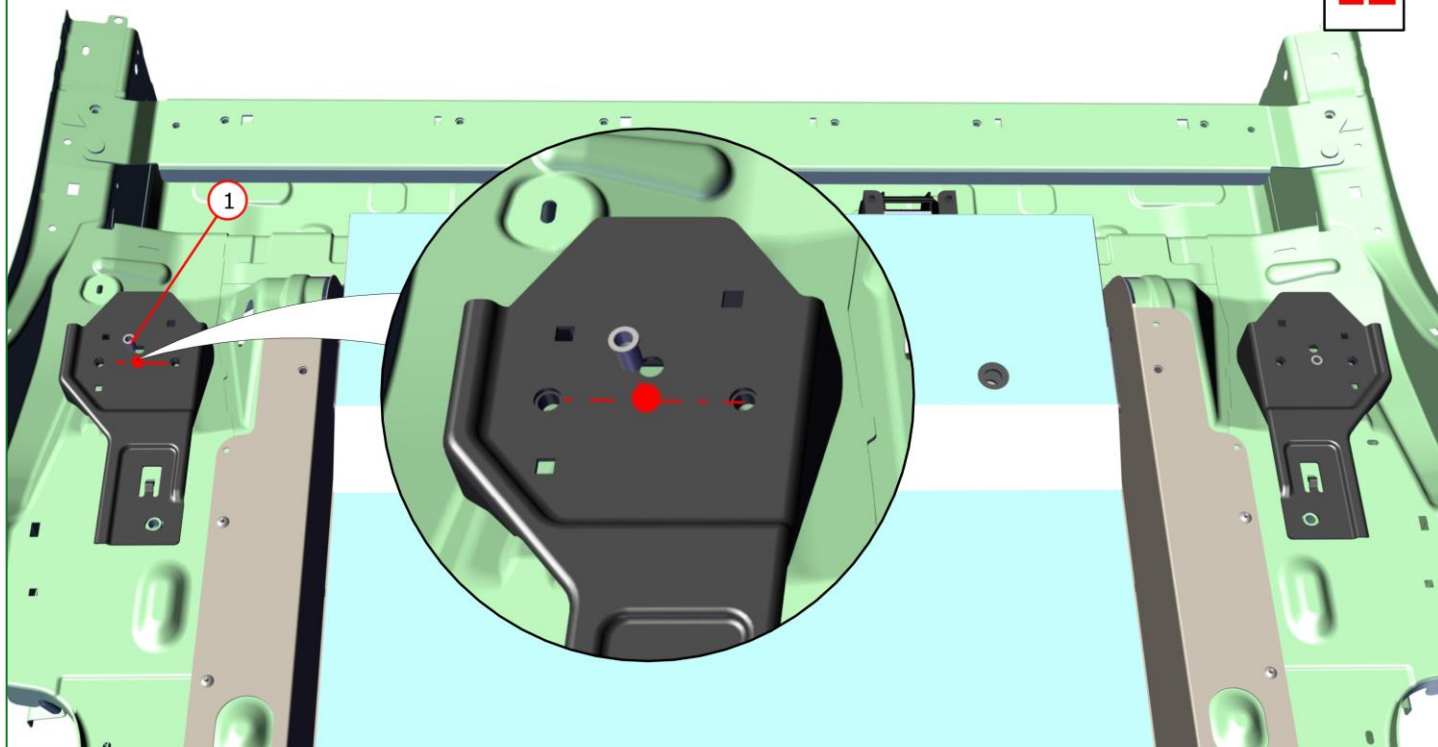


Finishing



OEM 2nd row seats MOVABLE

L2

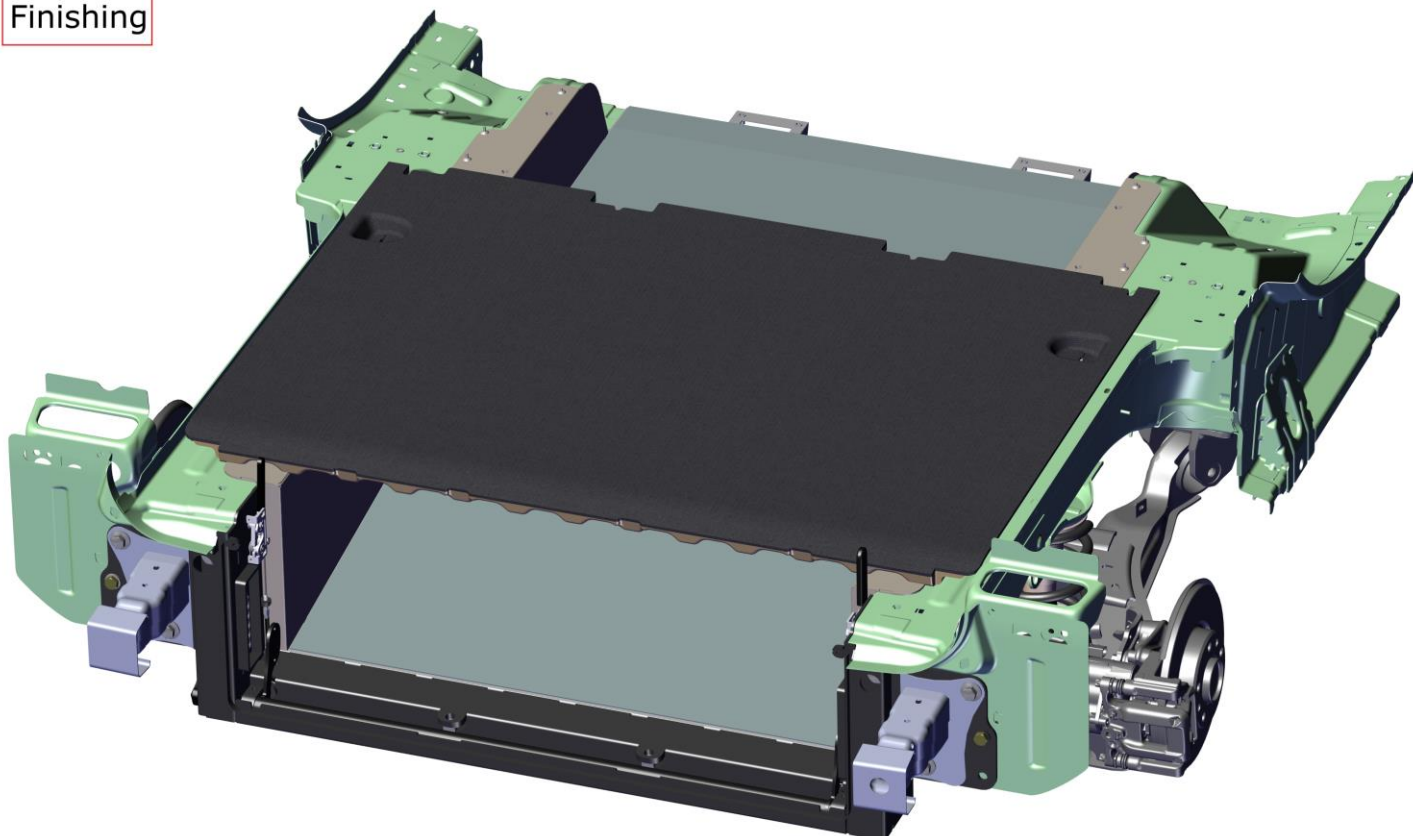


Only when the seating configuration includes the OEM 2nd row movable seats, drill centred between these threaded holes, $\varnothing 9$ mm and insert the blind rivet nuts as shown. On both sides for the 3 single seats and only on the right for the 60-40 seats

Bag #17792

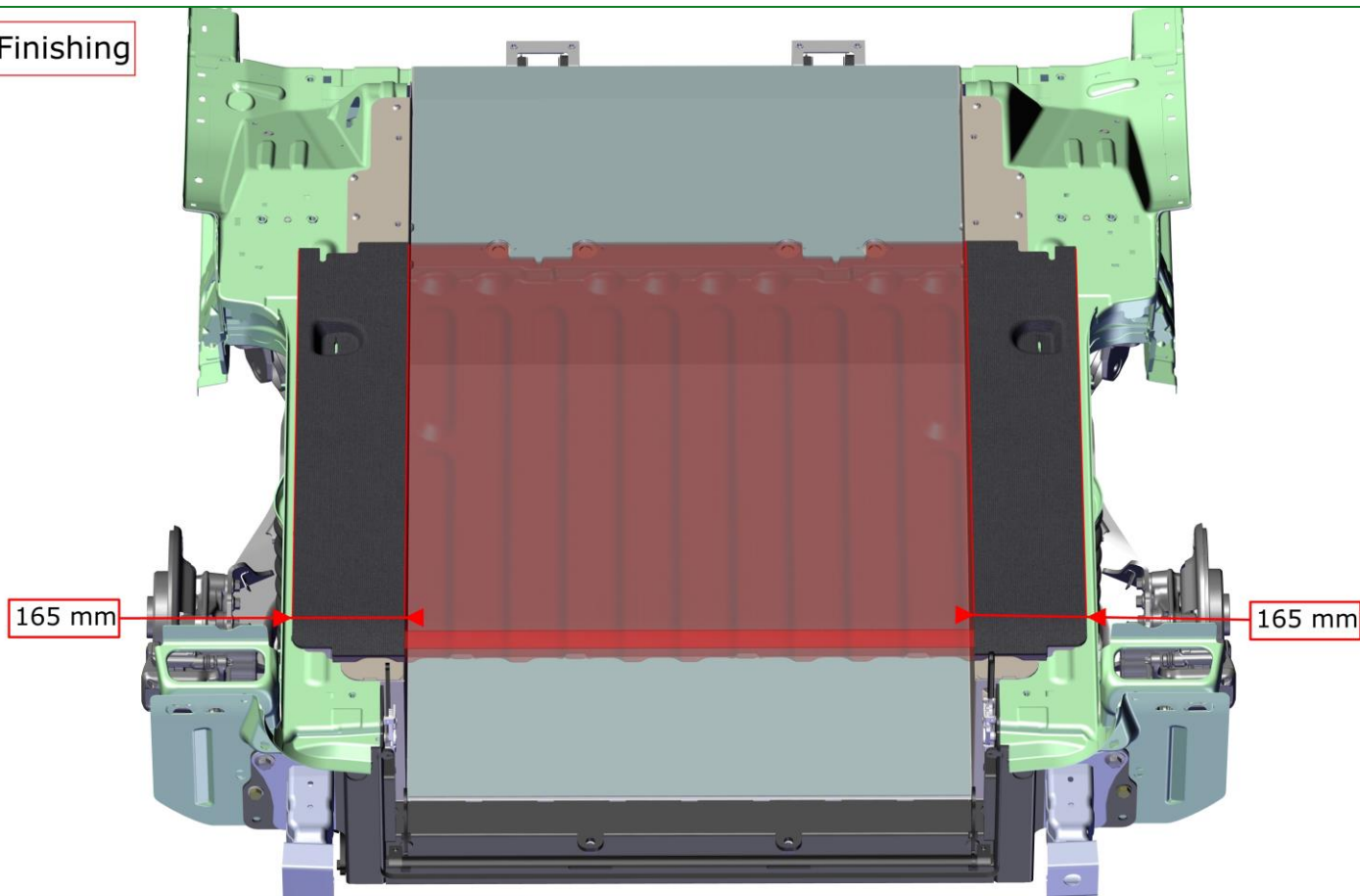
| NO. | QTY. | PART | DESCRIPTION |
|-----|------|------|-----------------------|
| 1 | 2 | 7376 | Rivet nut M6x16 steel |

Finishing



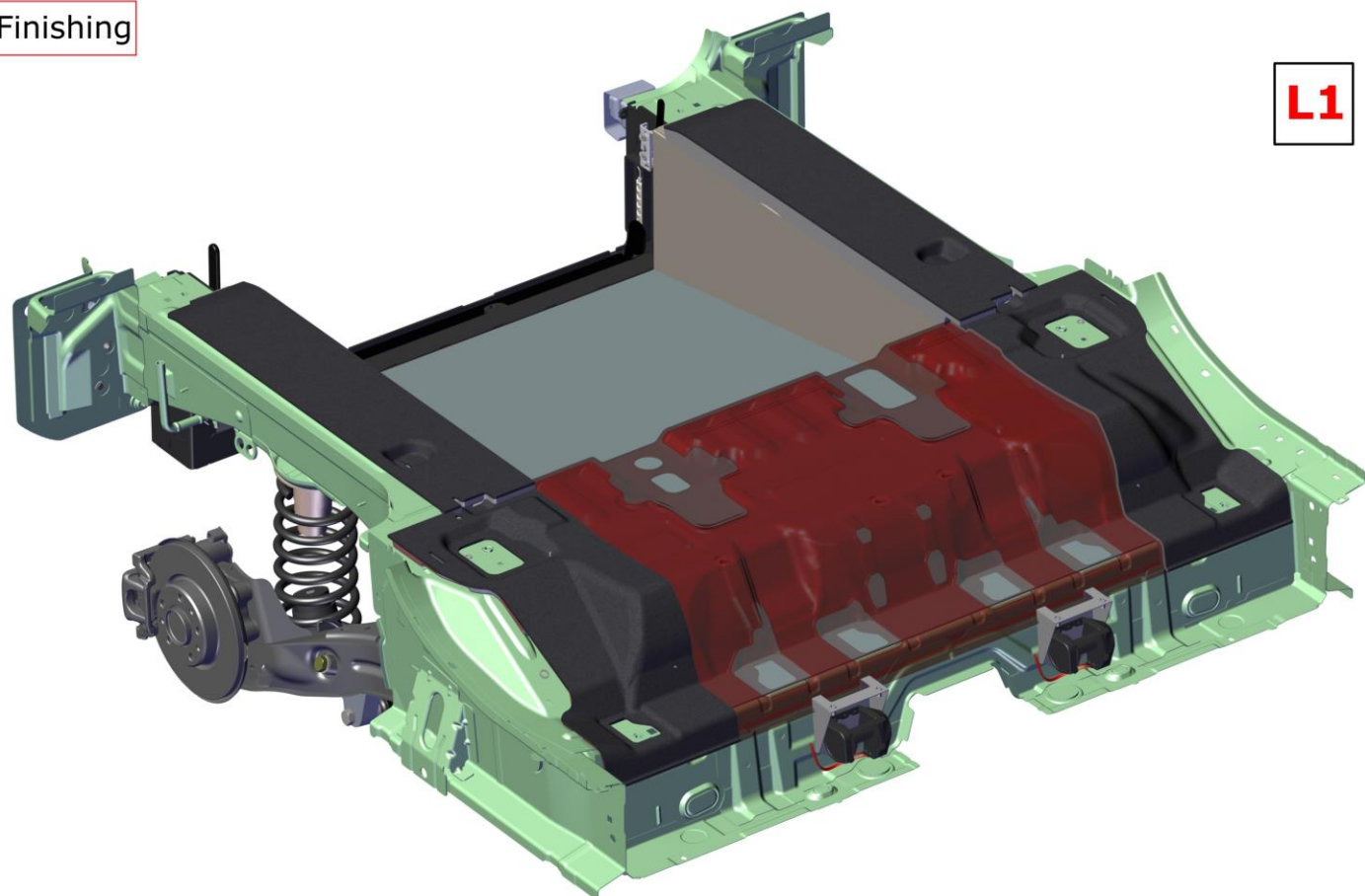
Cut the OEM rear door cover to size.

Finishing



Cut the OEM rear floor cover to size, then glue in place.

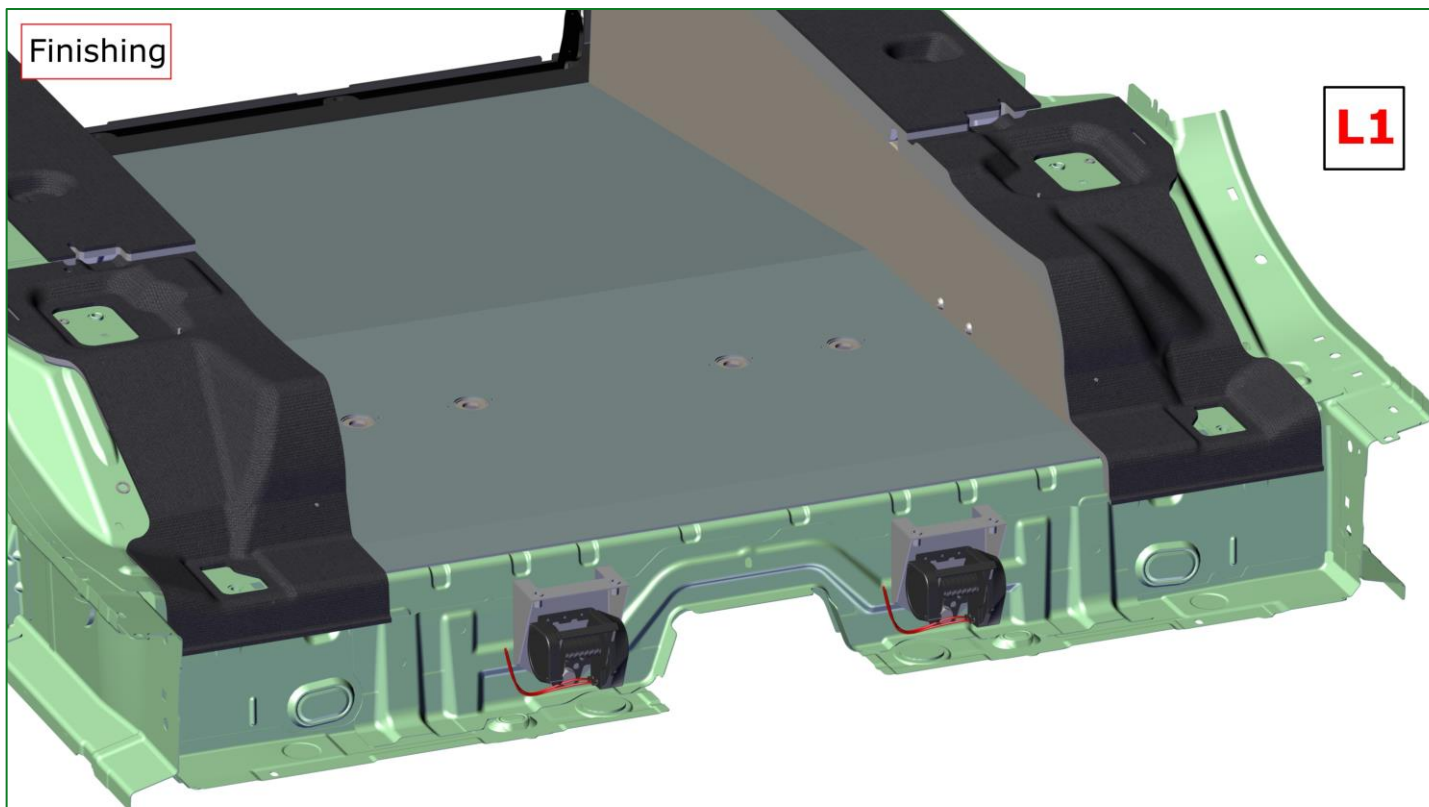
Finishing



Glue the middle OEM floor cover in place, and cut as shown

Finishing

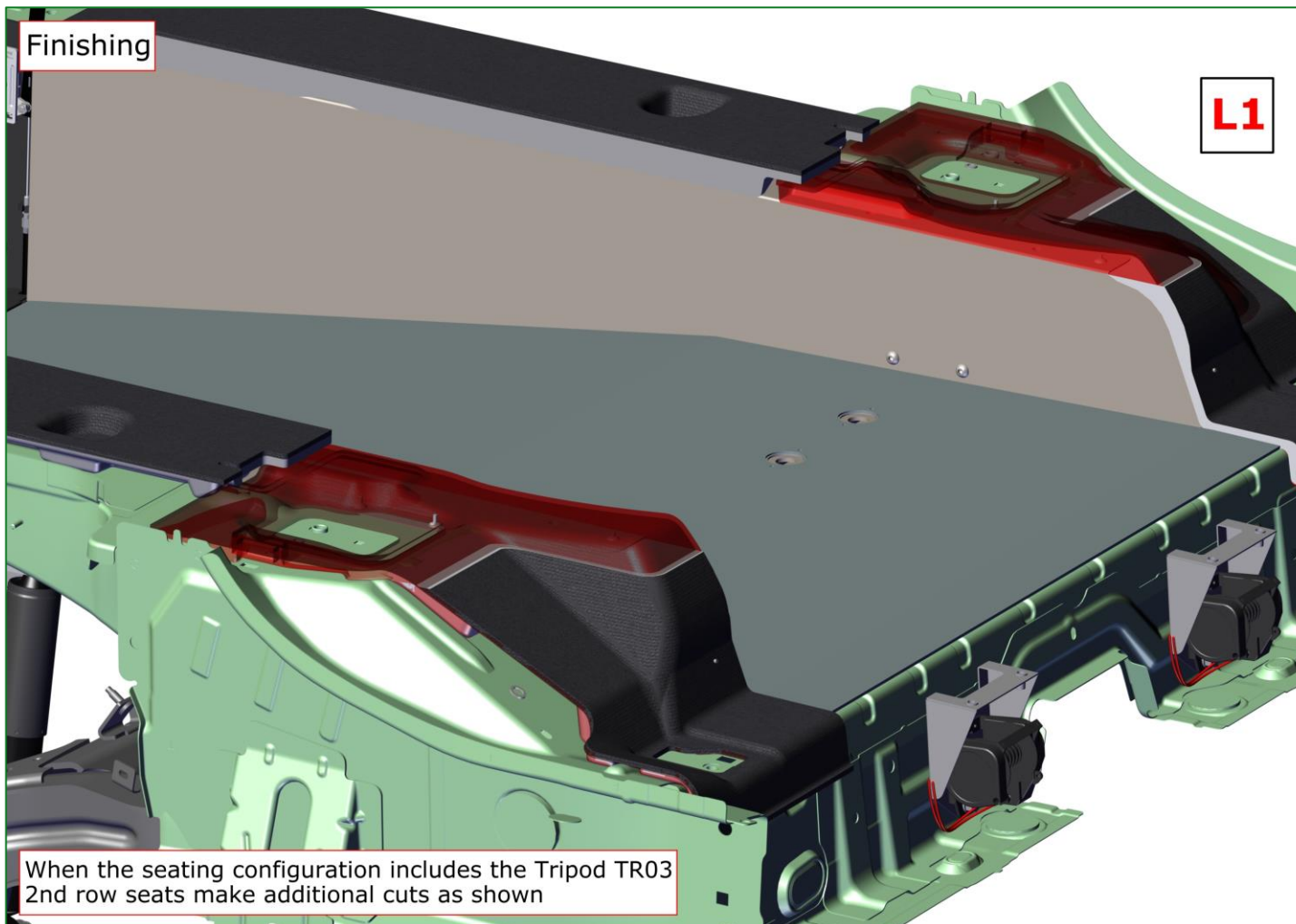
L1



When the seating configuration includes the OEM 2nd row seats no more cuts are needed

Finishing

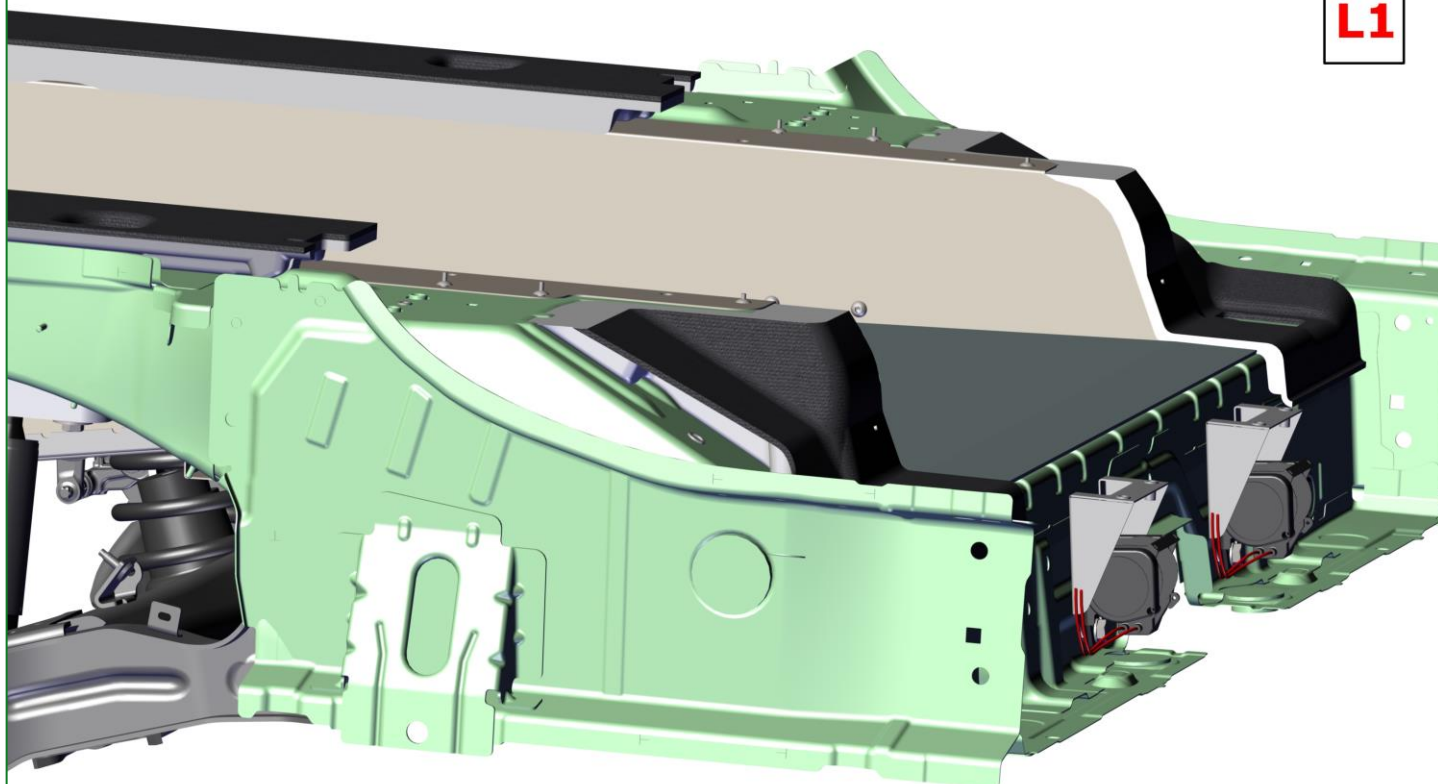
L1



When the seating configuration includes the Tripod TR03 2nd row seats make additional cuts as shown

Finishing

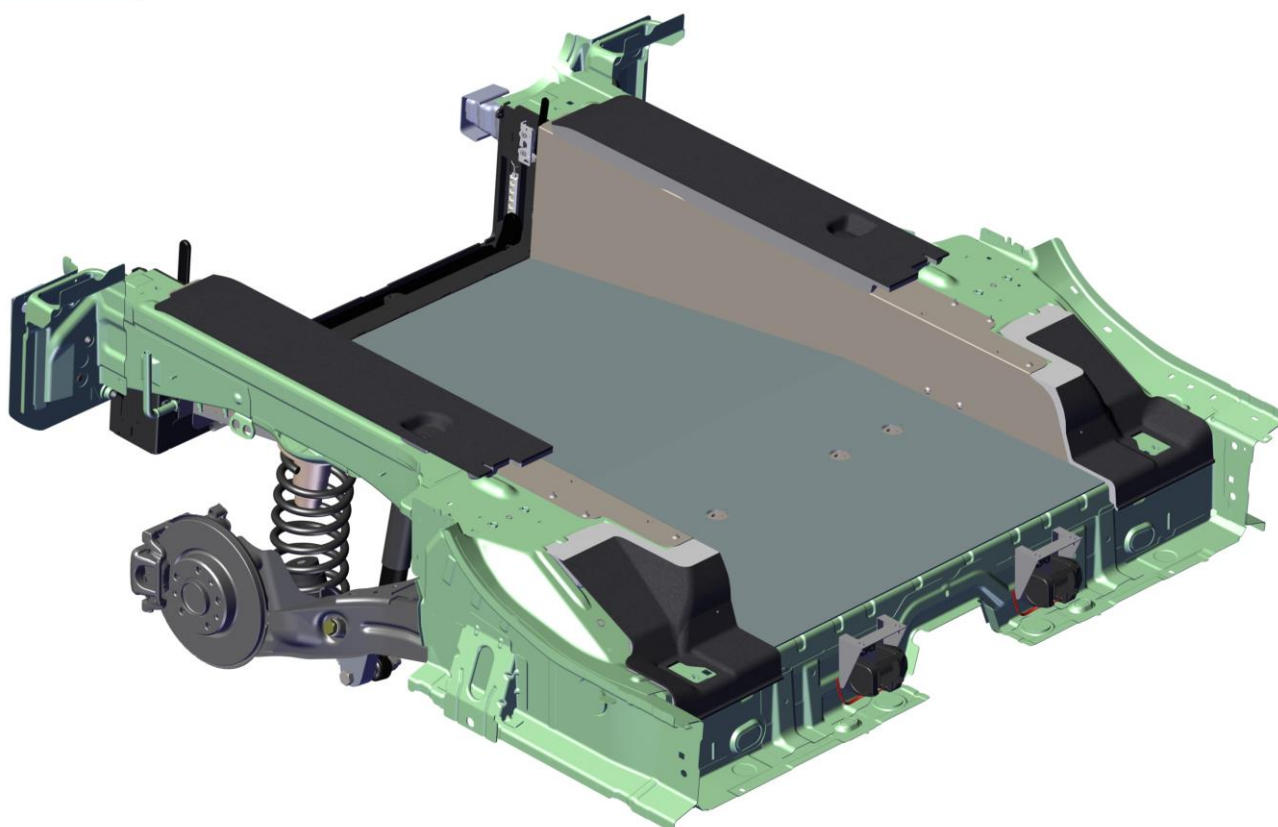
L1



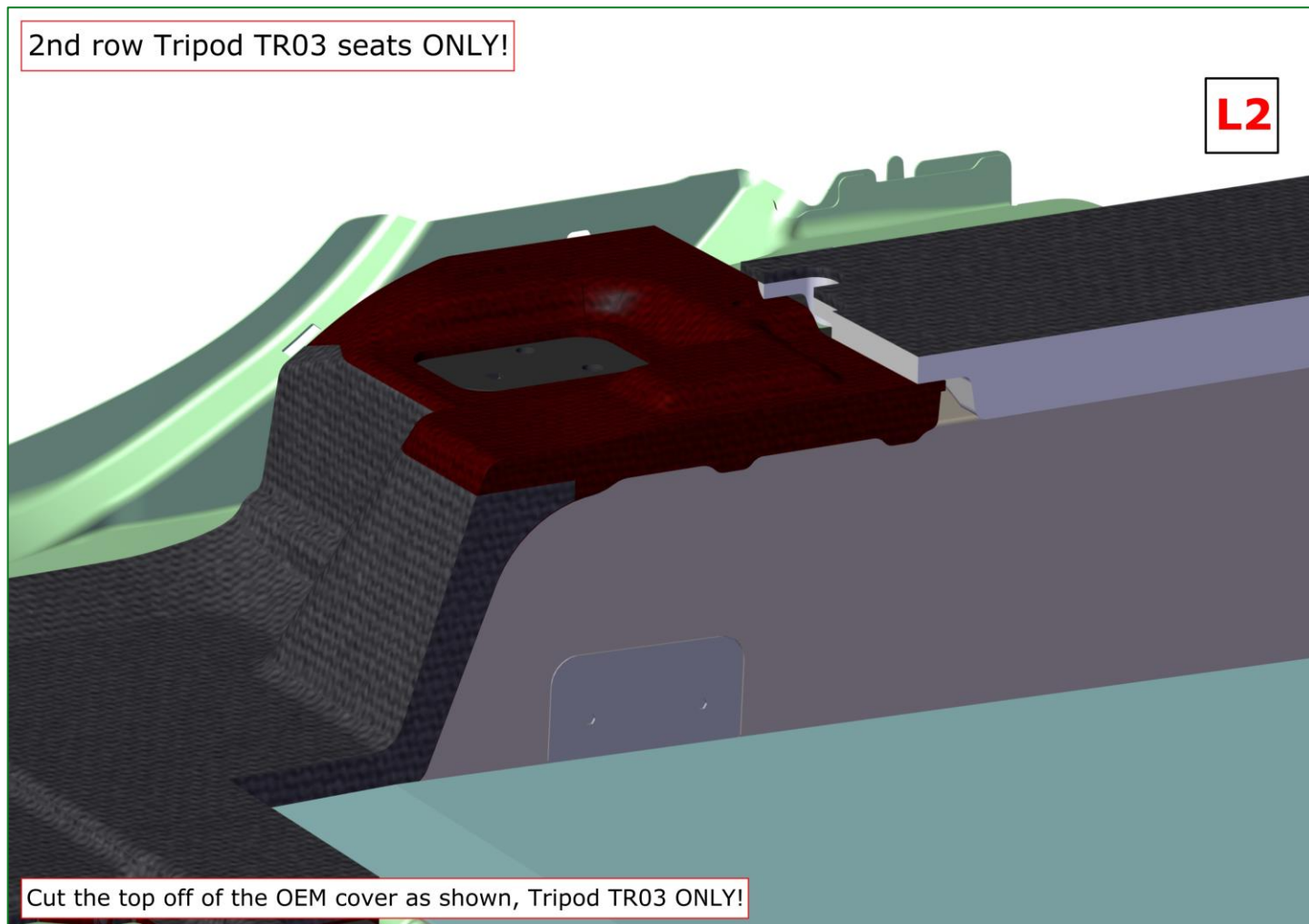
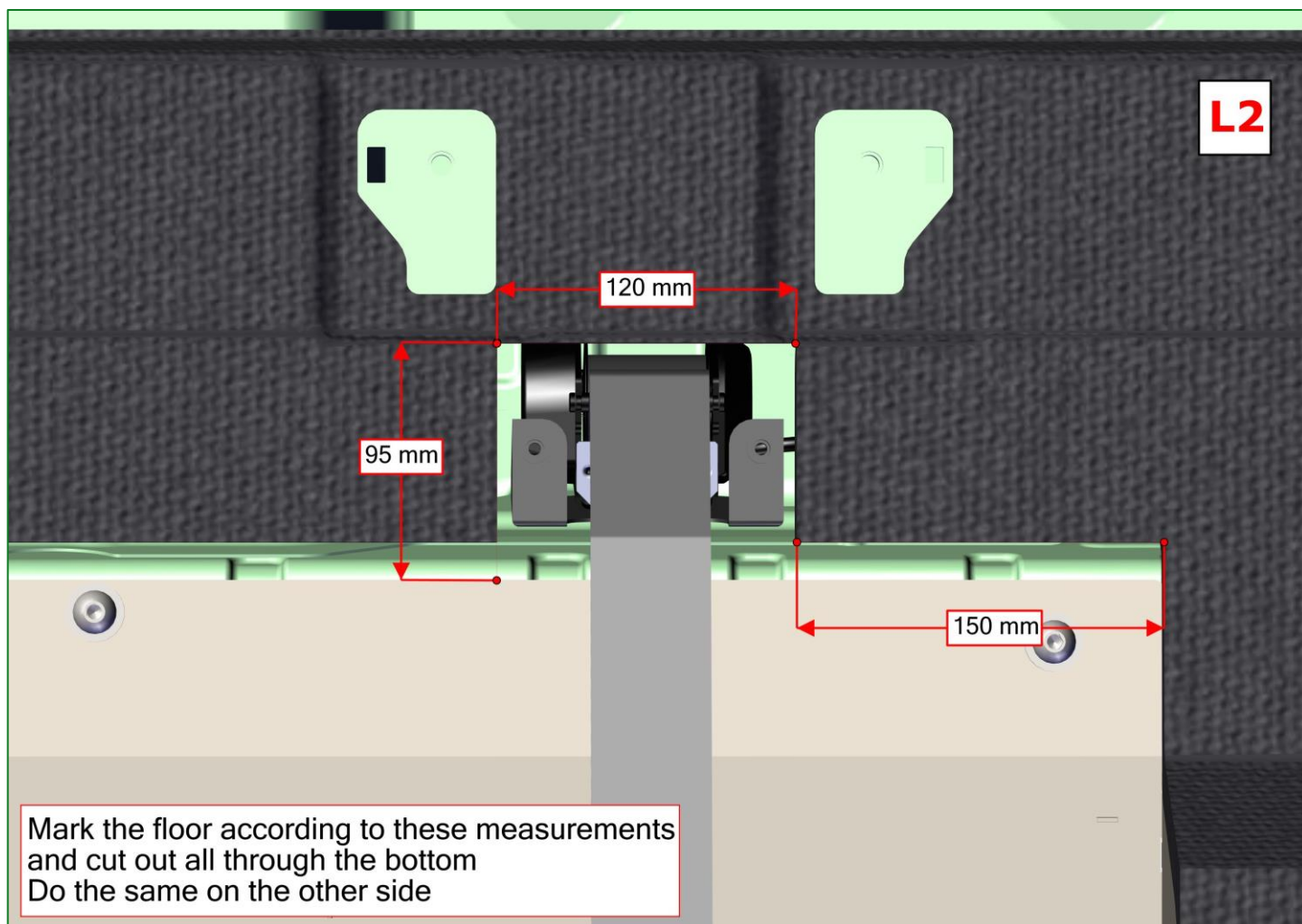
When the seating configuration includes the Tripod TR03
2nd row seats, cut flush with the floor

Finishing

L1

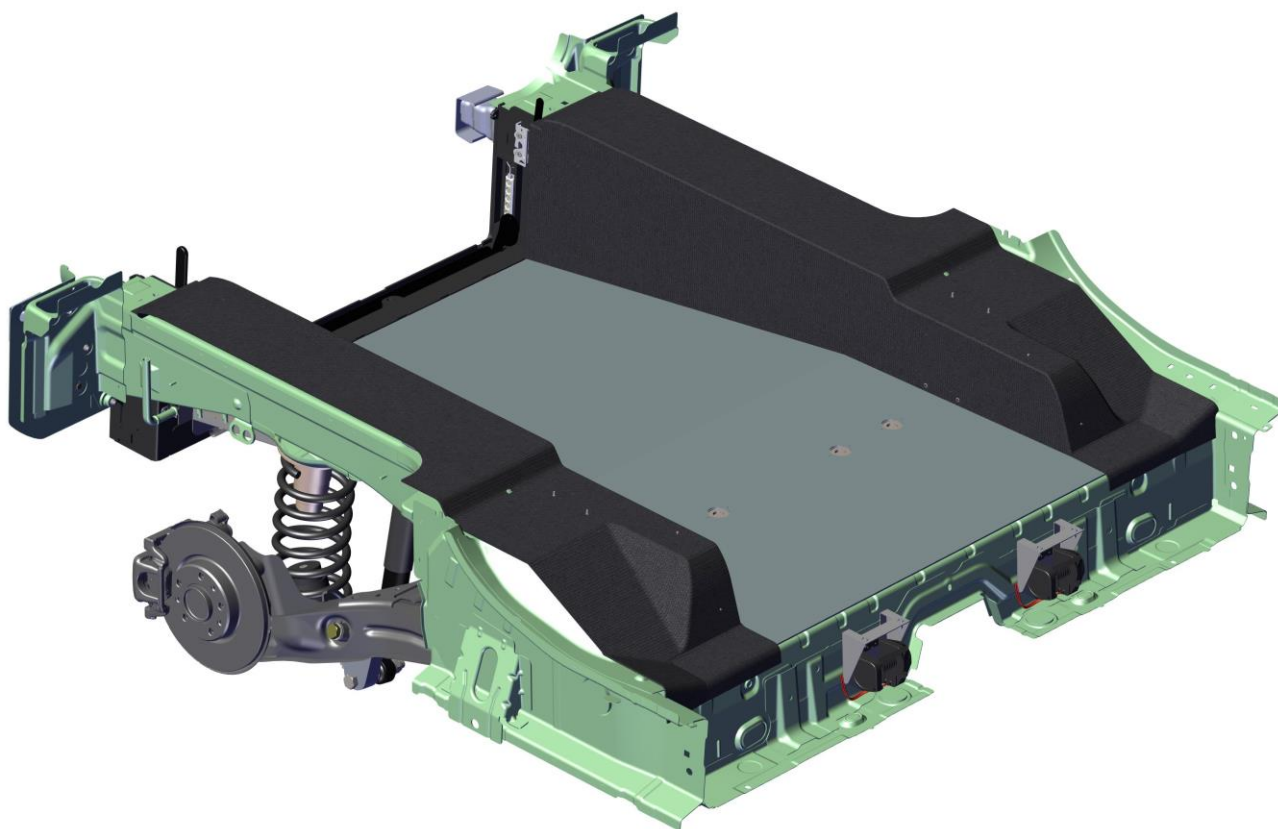


When the seating configuration includes the Tripod TR03
2nd row seats, cut flush with the floor



Finishing

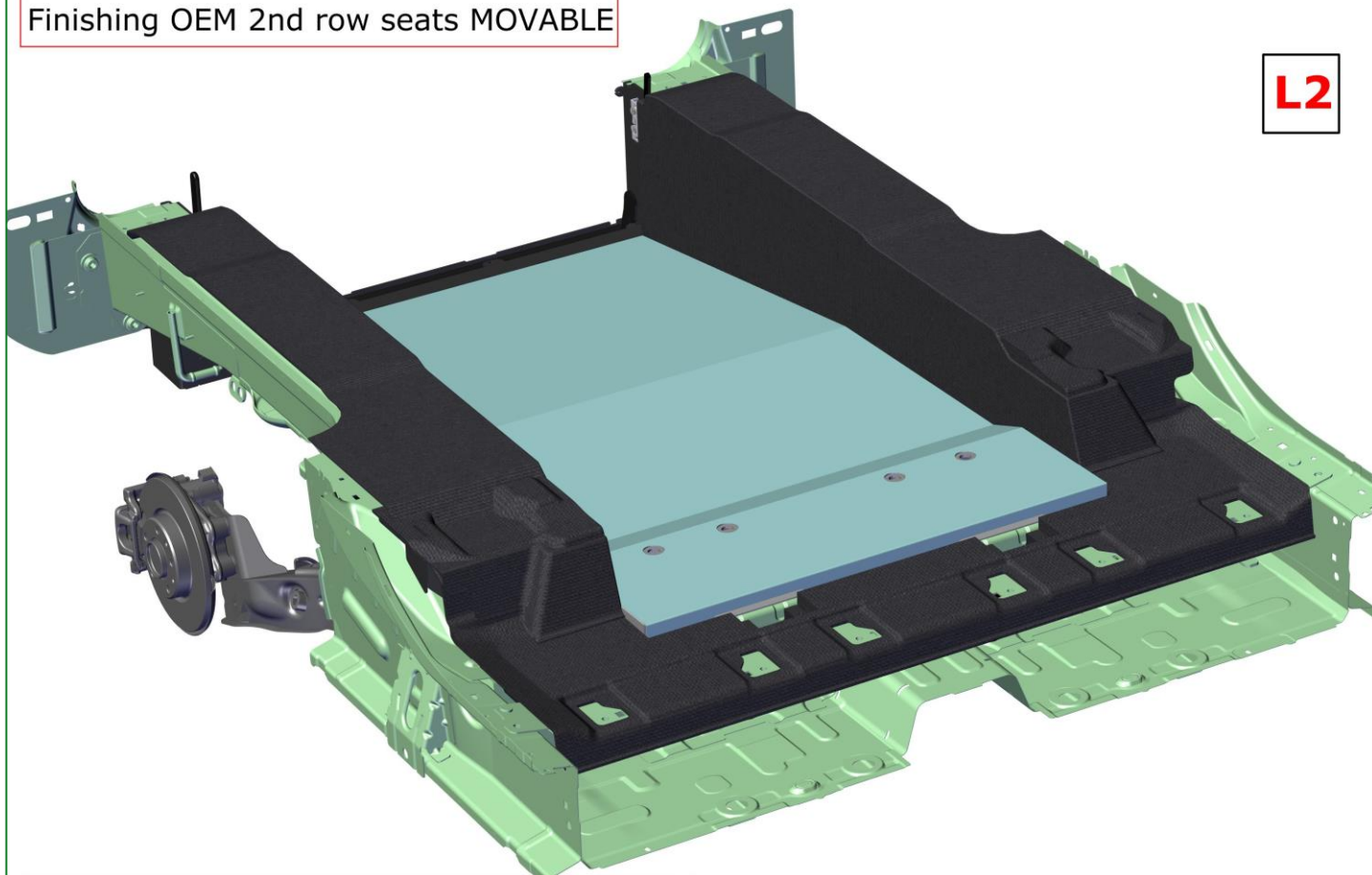
L1



Use the included upholstery to cover the sides

Finishing OEM 2nd row seats MOVABLE

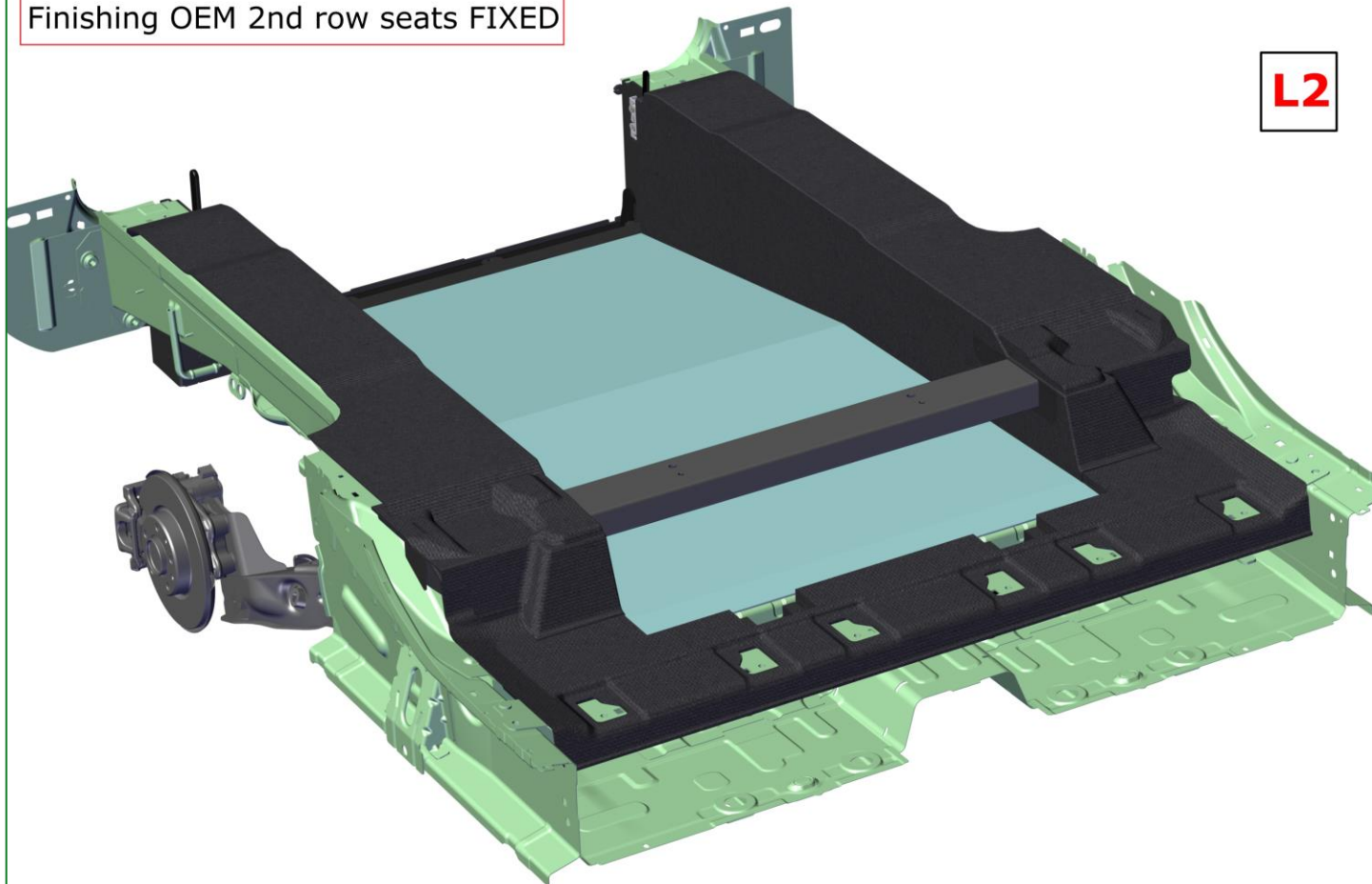
L2



Use the included upholstery to cover the sides

Finishing OEM 2nd row seats FIXED

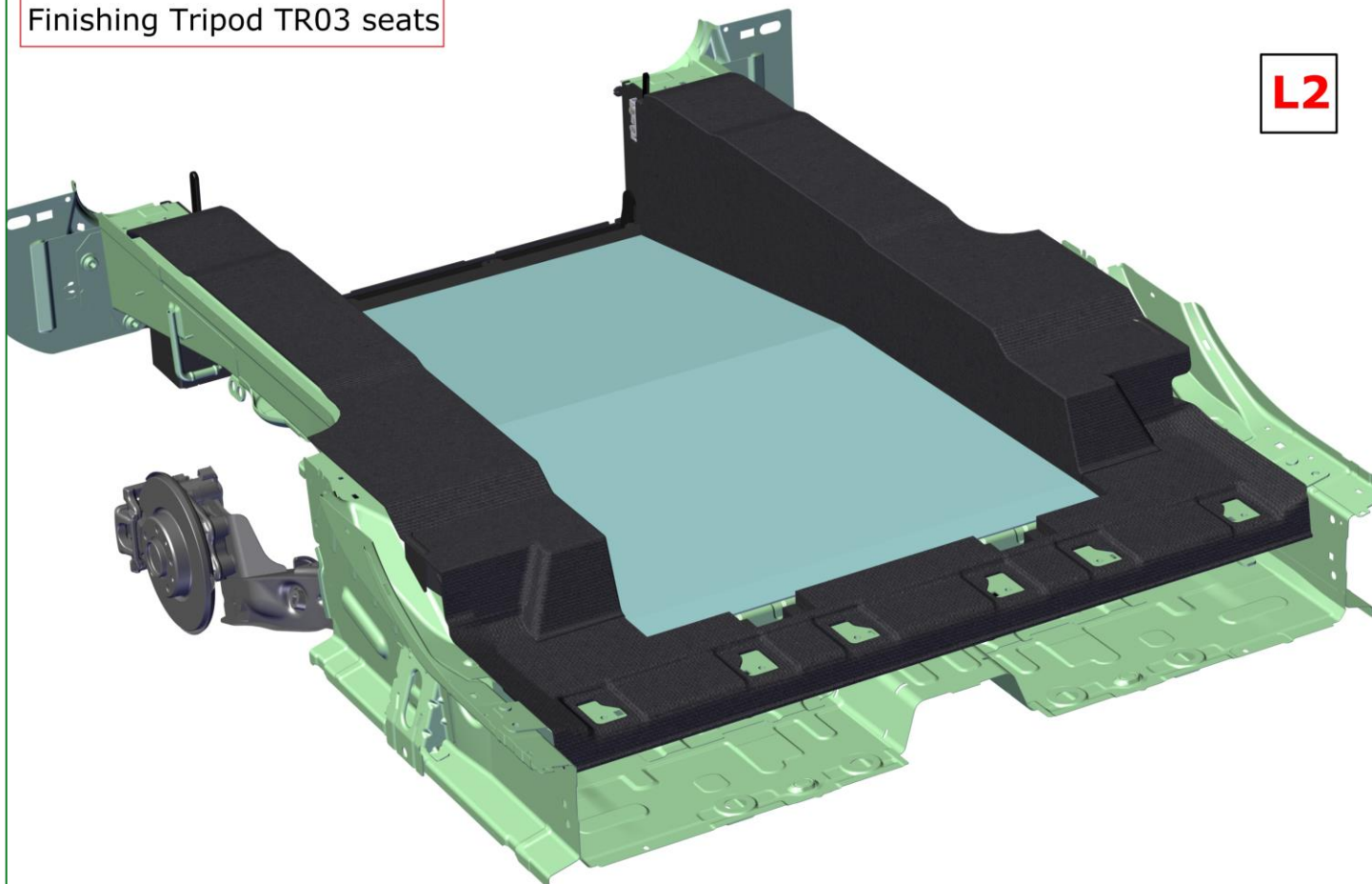
L2



Use the included upholstery to cover the sides

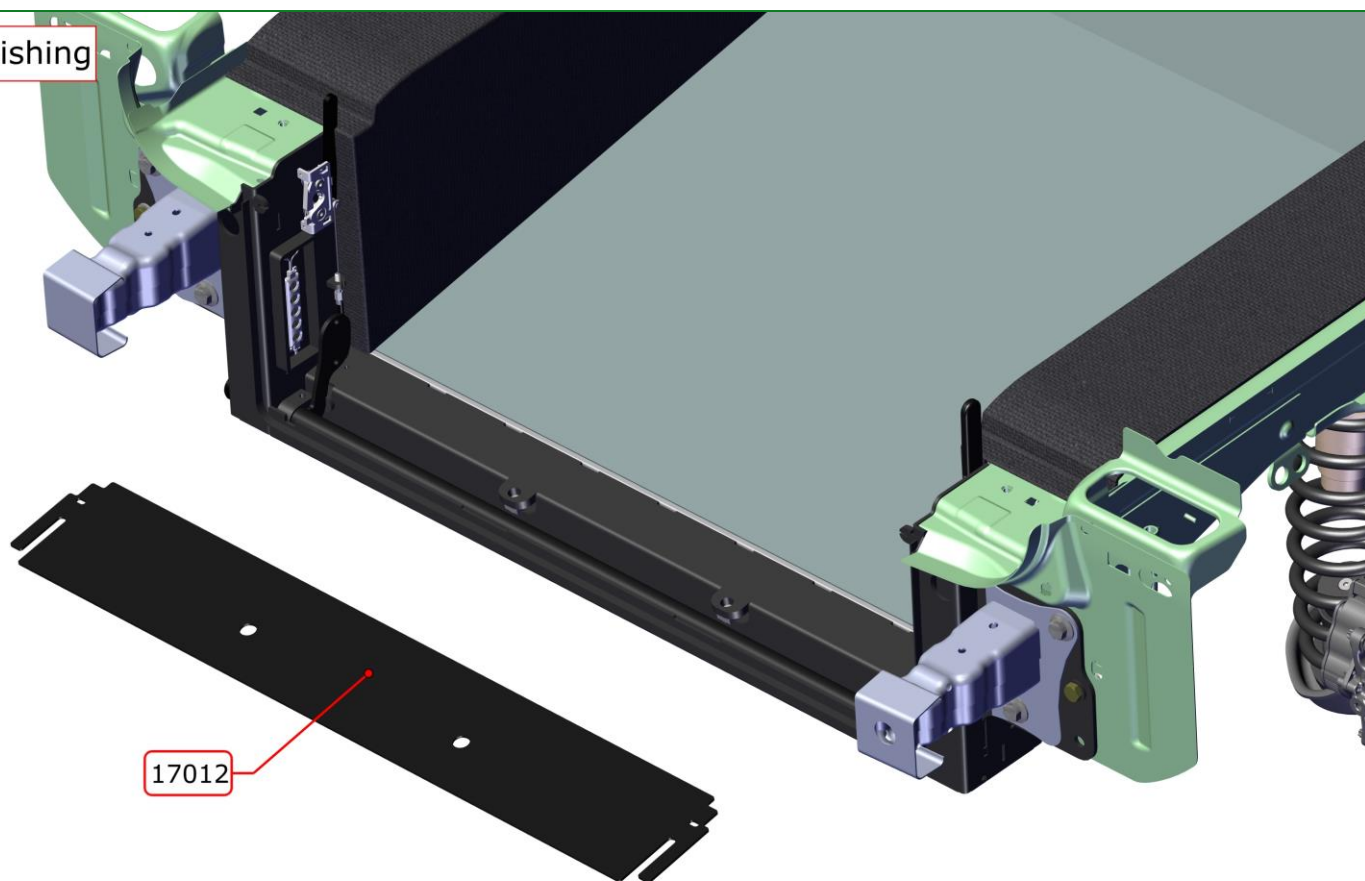
Finishing Tripod TR03 seats

L2



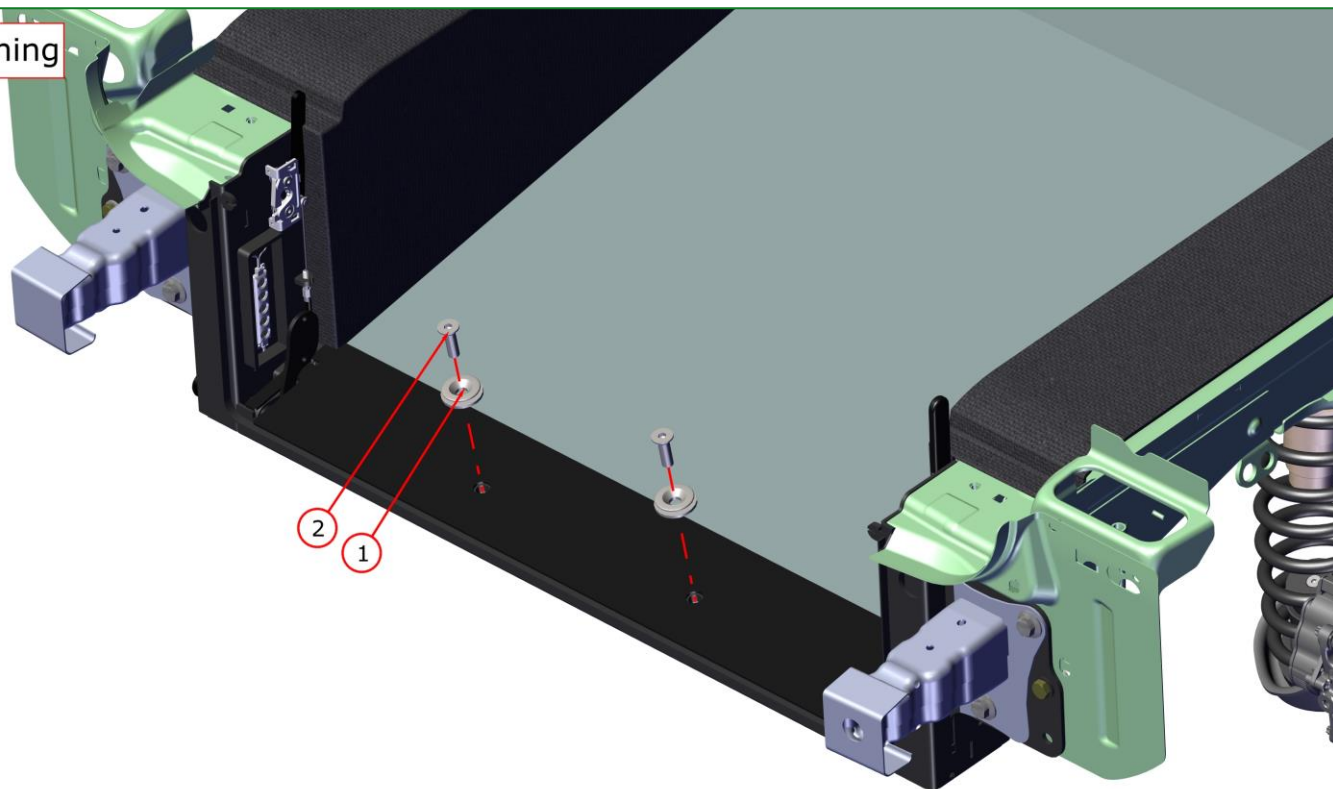
Use the included upholstery to cover the sides

Finishing



Install the rear cover.

Finishing



Bag #17050

| NO. | QTY. | PART | DESCRIPTION |
|-----|------|------|---|
| 1 | 2 | 5562 | Trip-lock, ground part |
| 2 | 2 | 5795 | Socket countersunk head M12x40 10.9 ISO 10642 |

Finishing

120 Nm



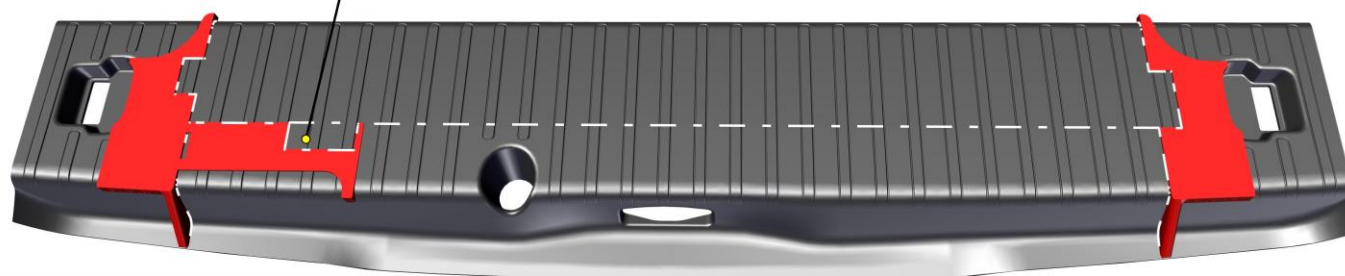
120 Nm



Install the rear cover



Mark this ONLY if TAXI ramp

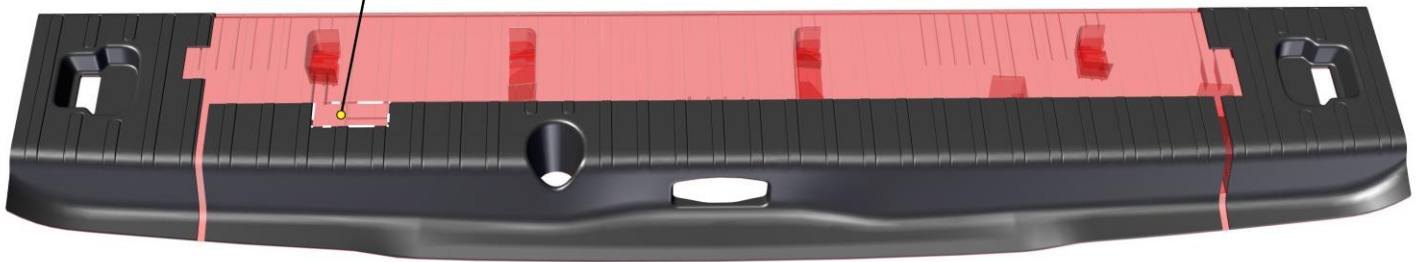


Place the templates 18116 L/R on the rear cover

Mark the rear cover along the template as shown with the white line



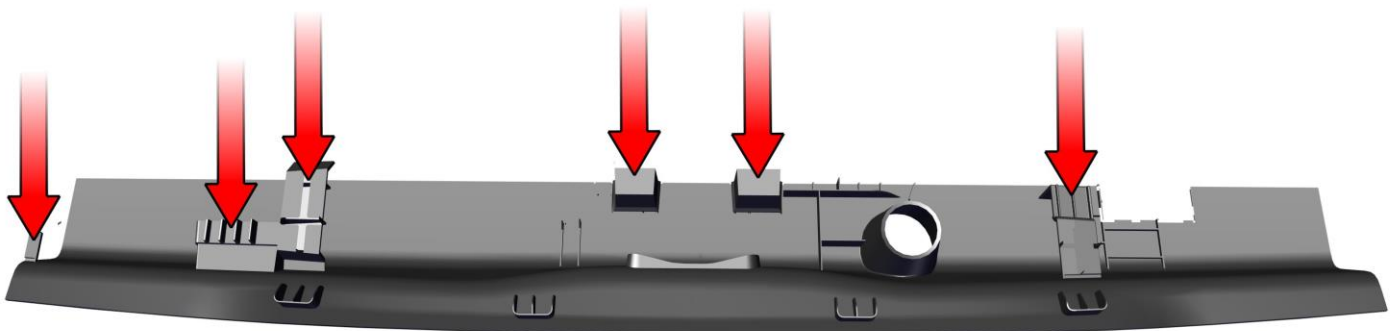
Cut out ONLY if TAXI ramp



Take away the templates 18116 L/R

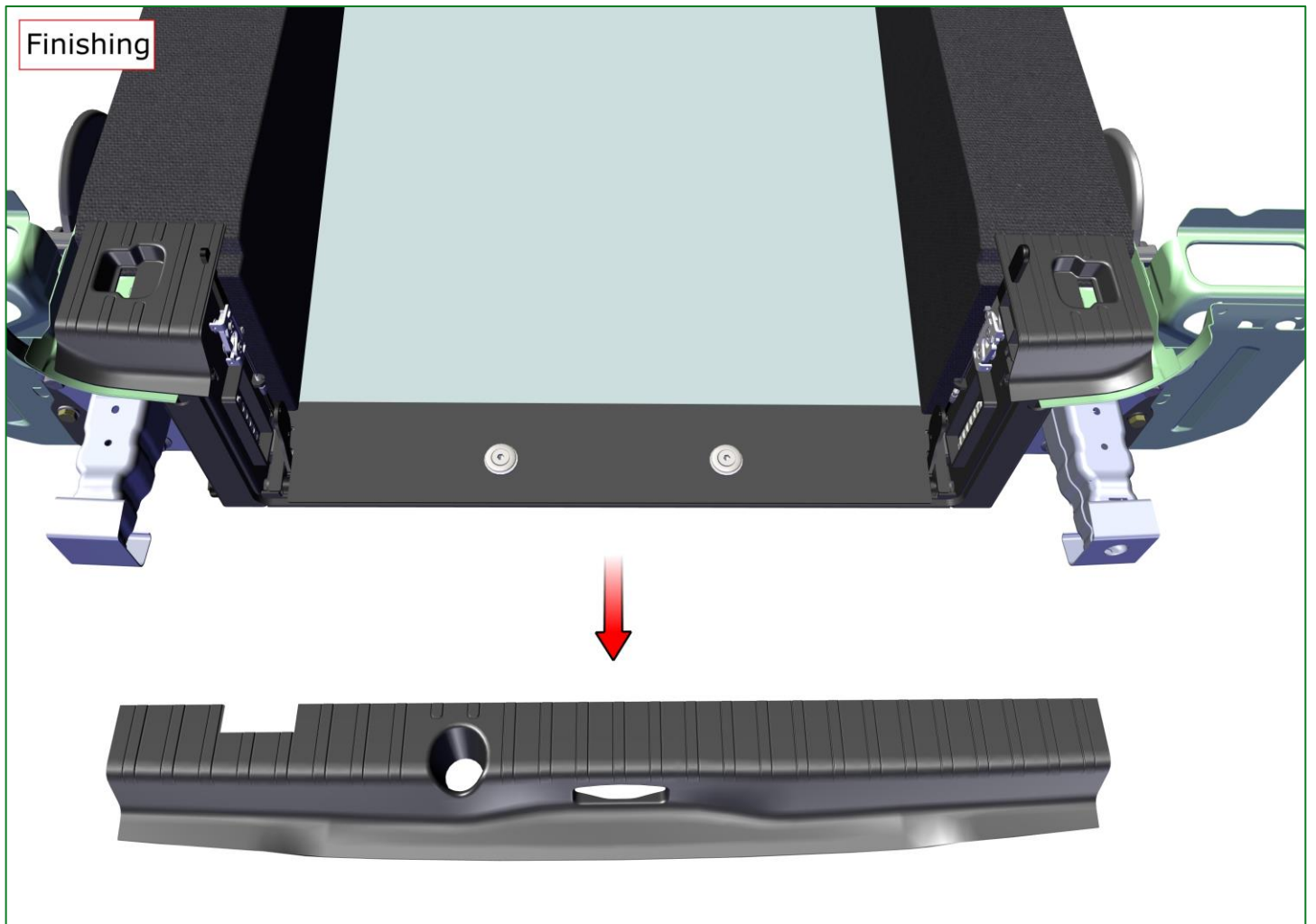
Cut out the marked area, 1/2mm out of the markings

Smooth the cutted edges

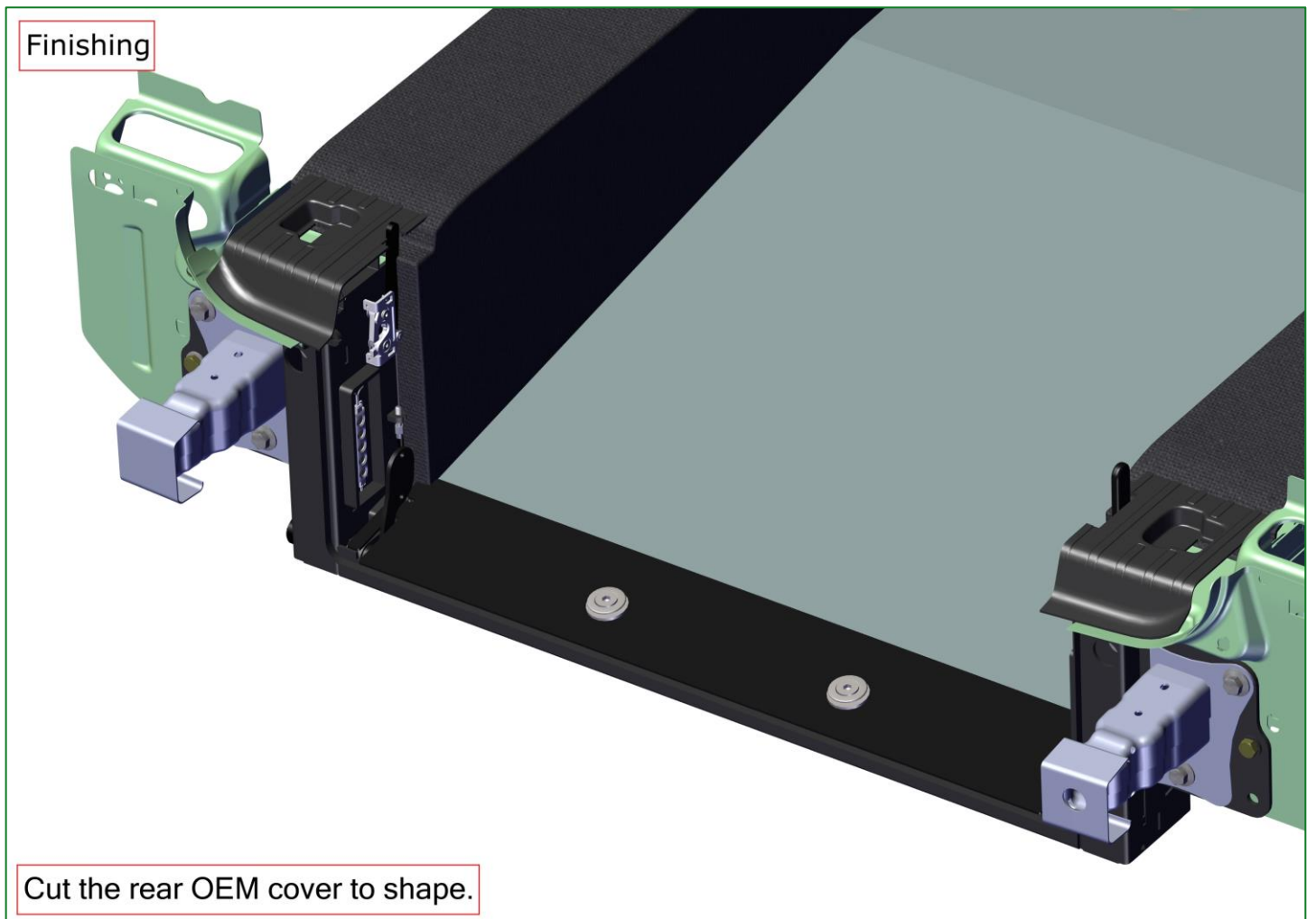


Cut out the marked support brackets

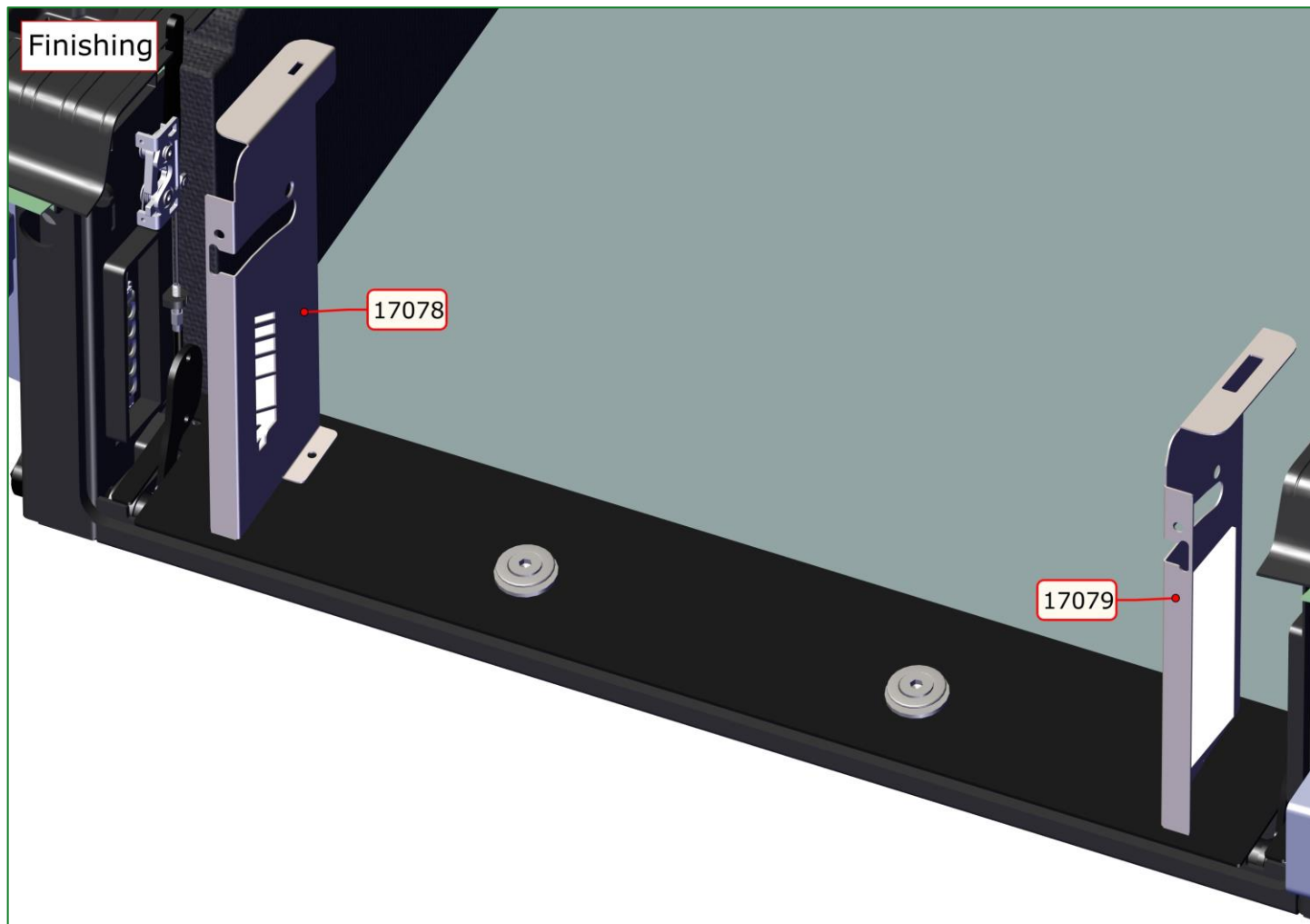
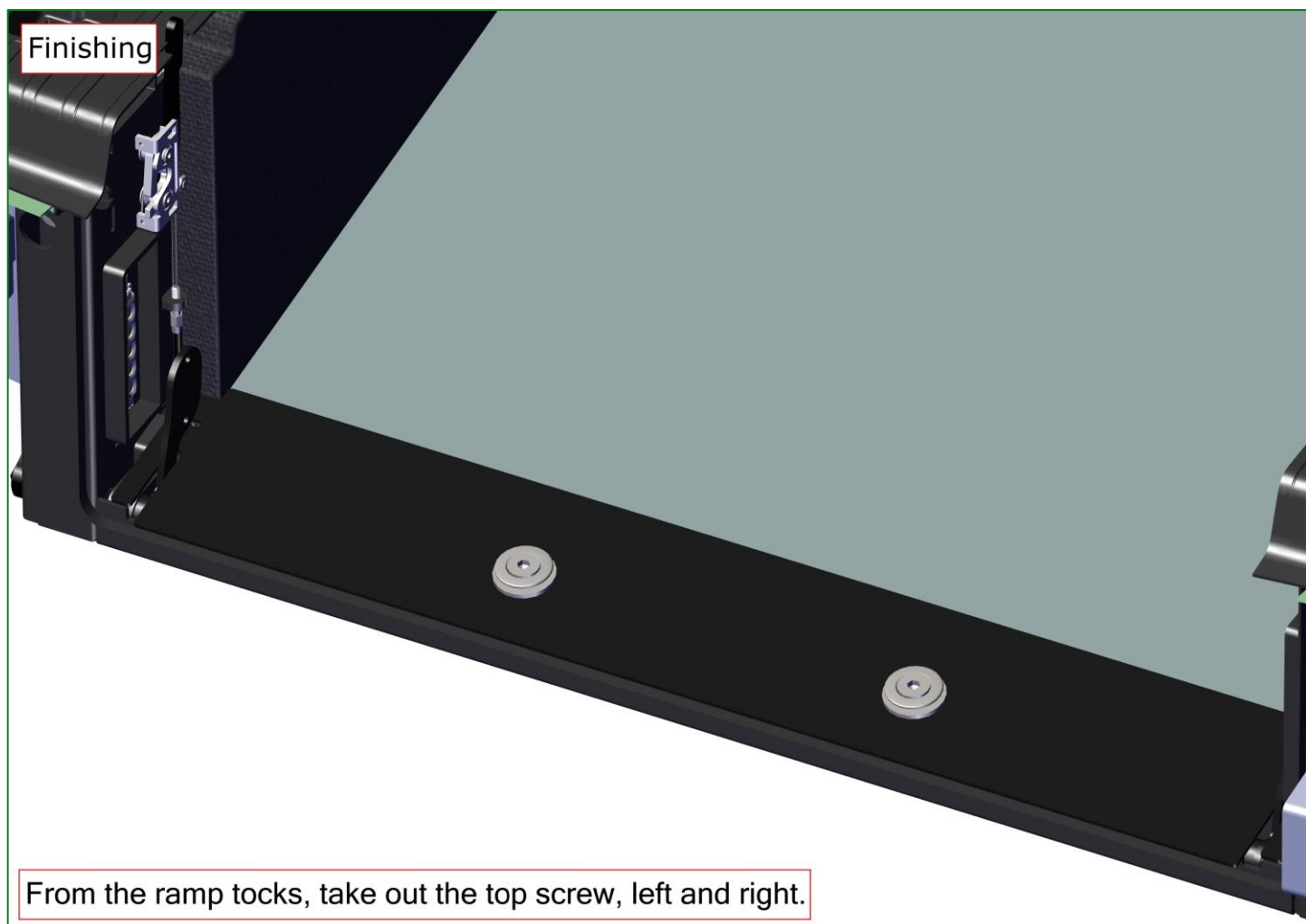
Finishing



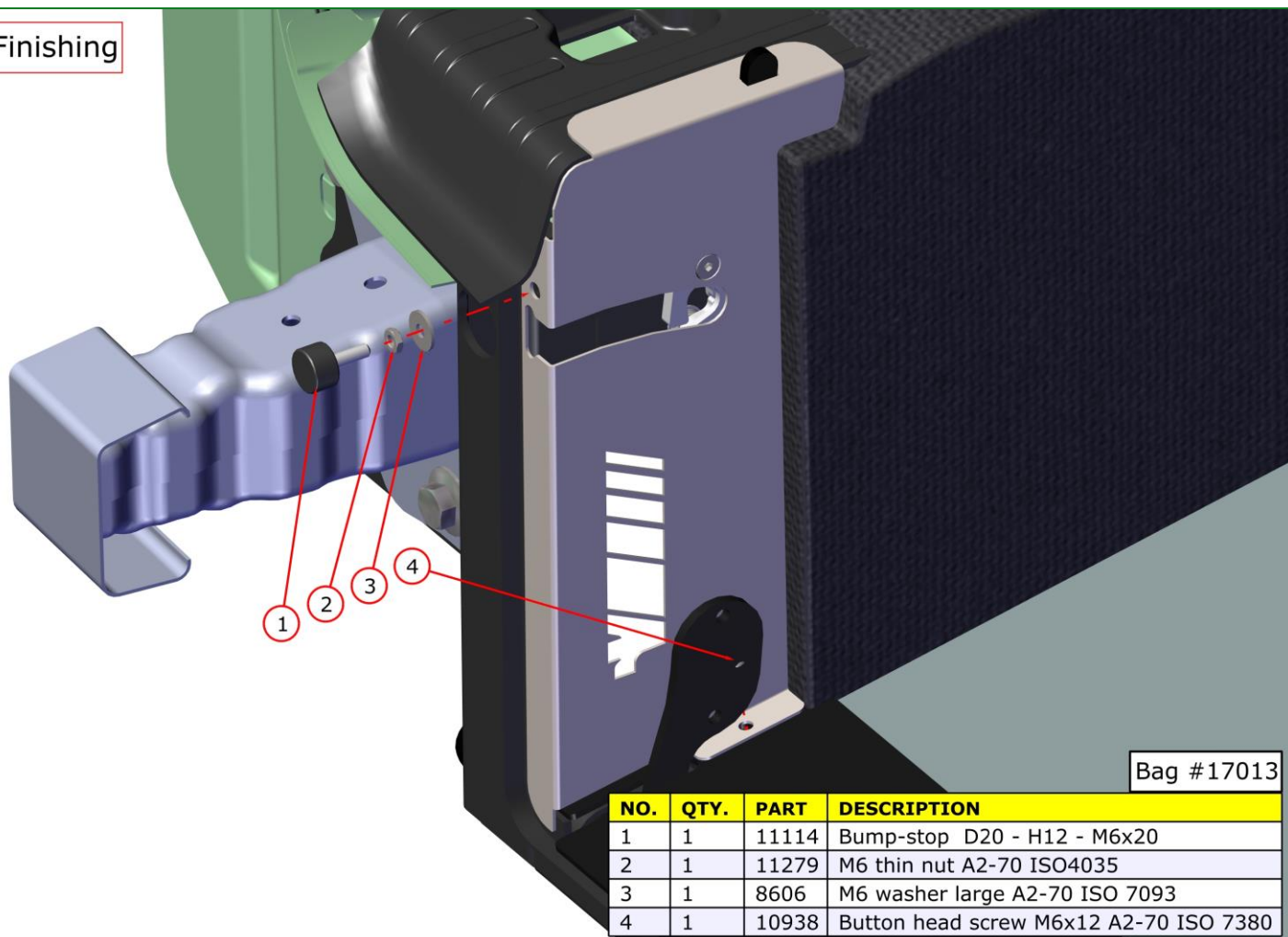
Finishing



Cut the rear OEM cover to shape.



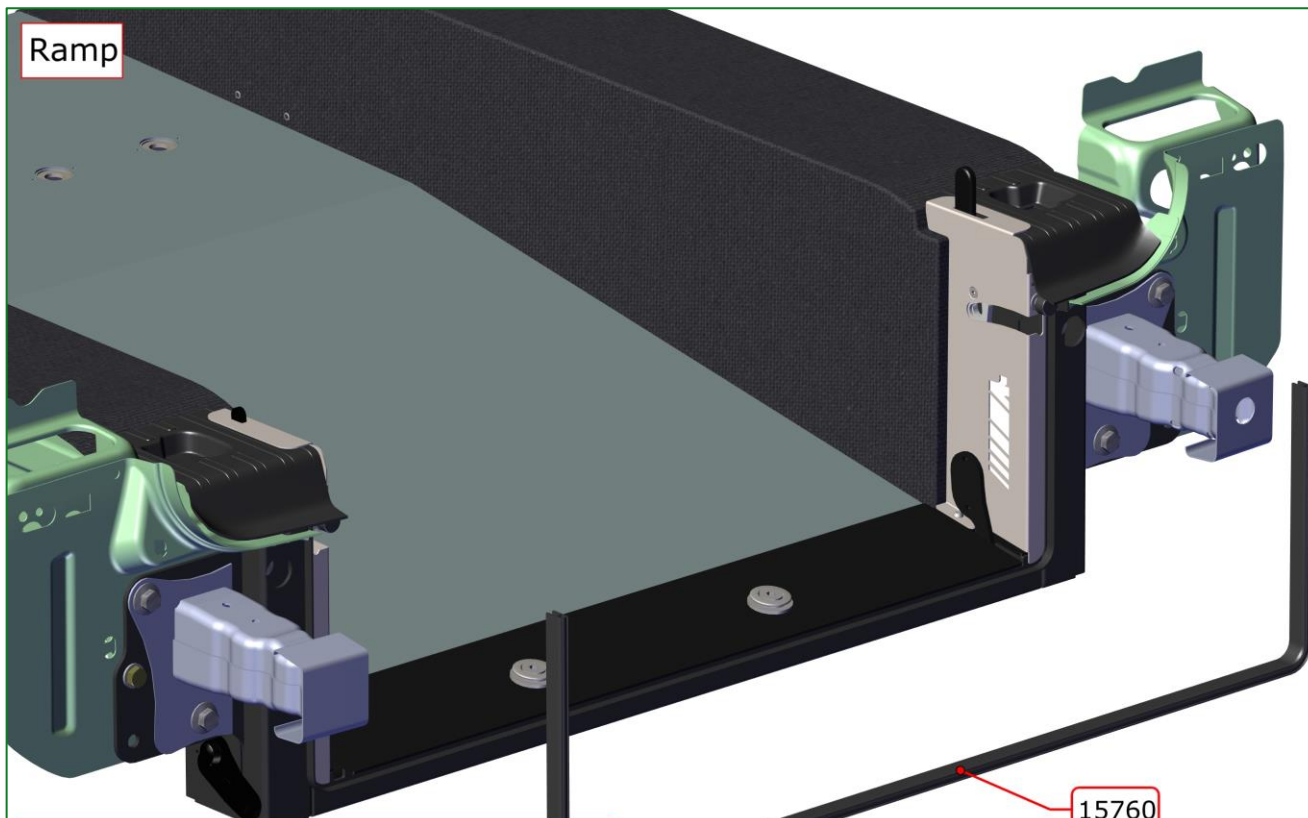
Finishing



Bag #17013

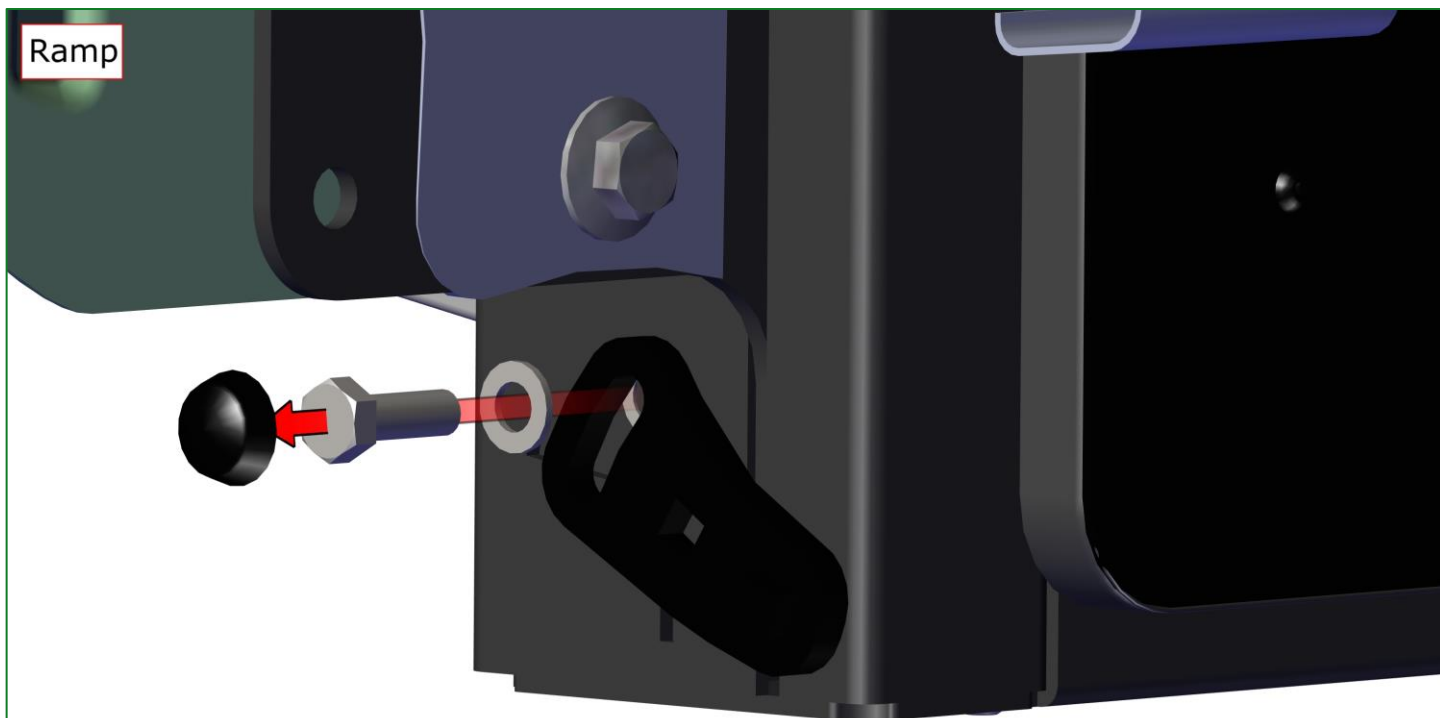
| NO. | QTY. | PART | DESCRIPTION |
|-----|------|-------|--|
| 1 | 1 | 11114 | Bump-stop D20 - H12 - M6x20 |
| 2 | 1 | 11279 | M6 thin nut A2-70 ISO4035 |
| 3 | 1 | 8606 | M6 washer large A2-70 ISO 7093 |
| 4 | 1 | 10938 | Button head screw M6x12 A2-70 ISO 7380 |

Ramp

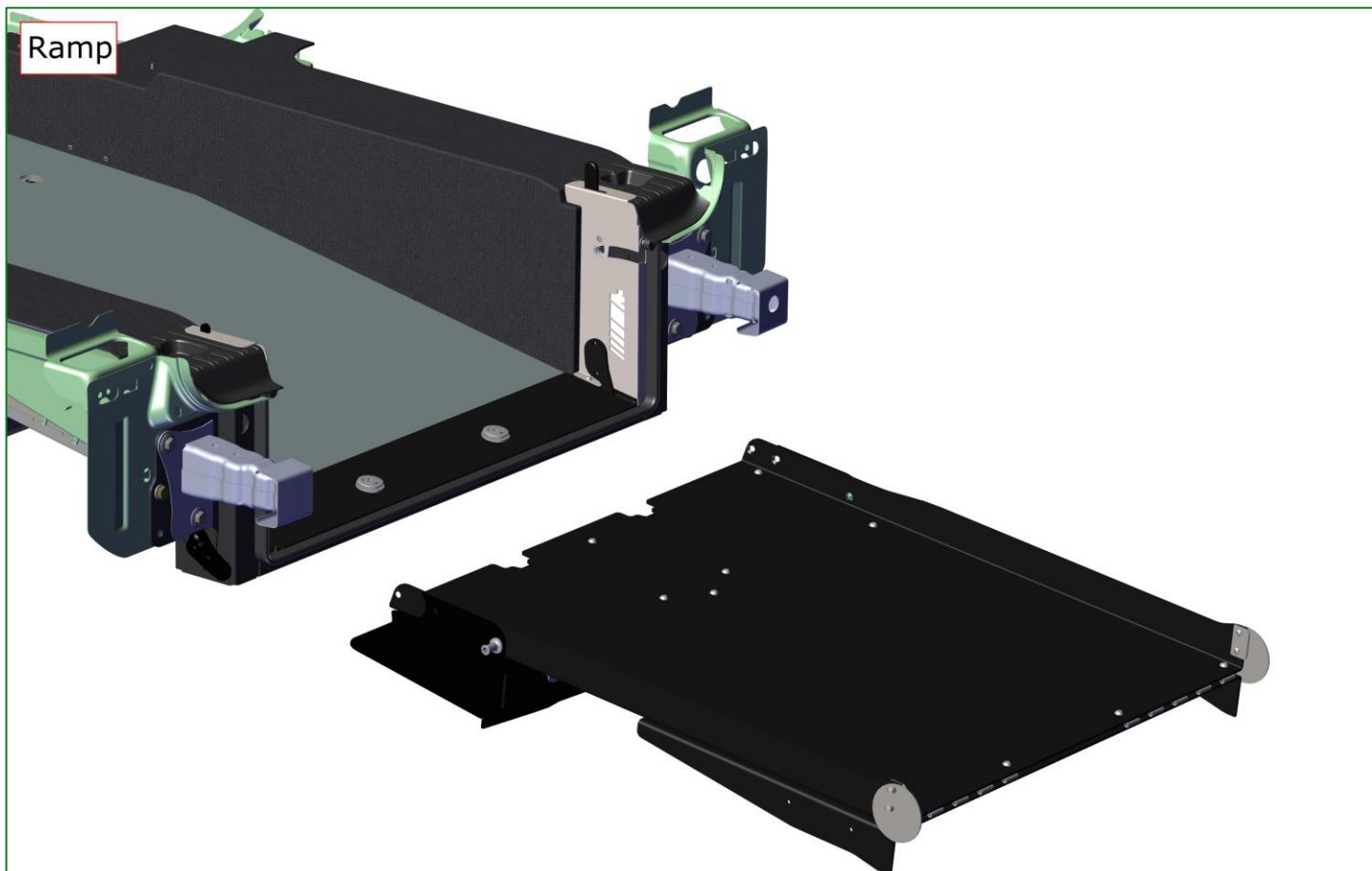


Install the ramp seal. Make sure there is no gap between the back of the seal and the rear cross member. Check this by using a flashlight, if there is light coming through it's not properly sealed.

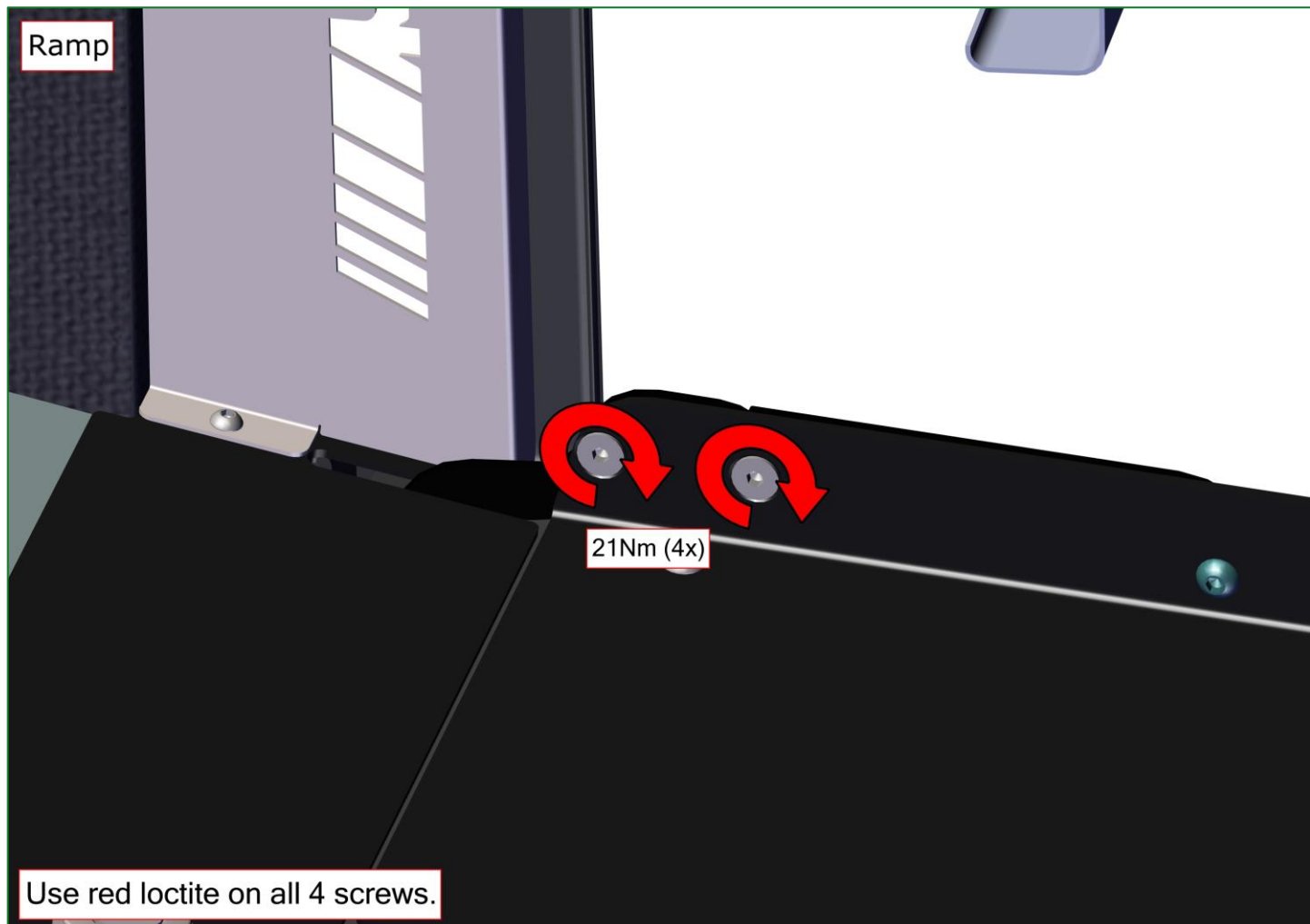
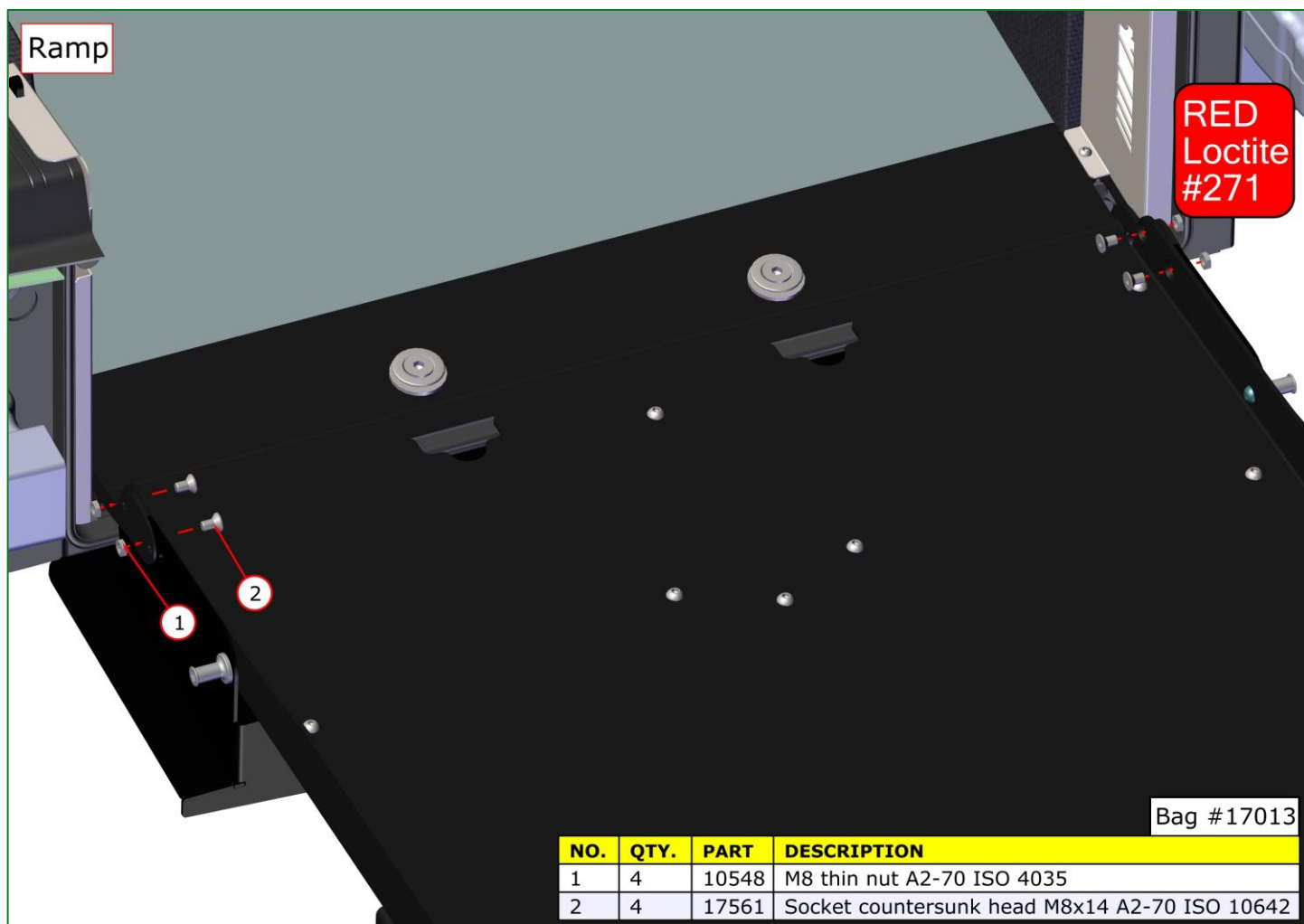
15760



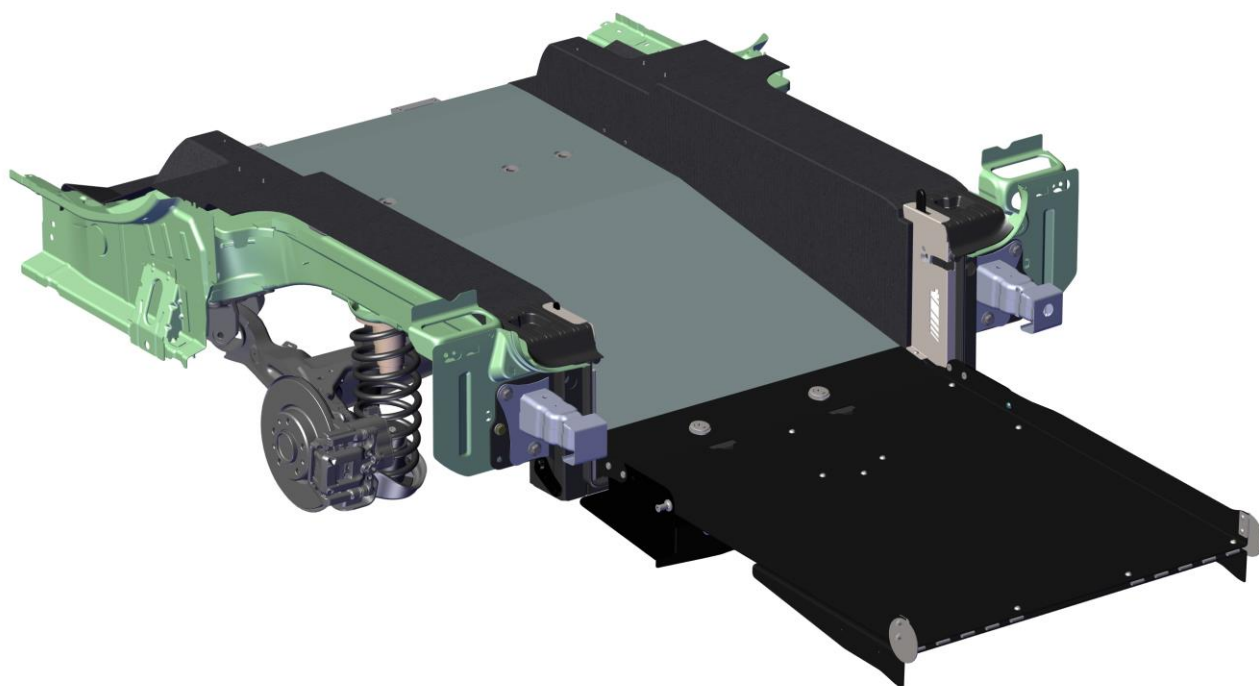
Before installing the ramp, remove these parts.



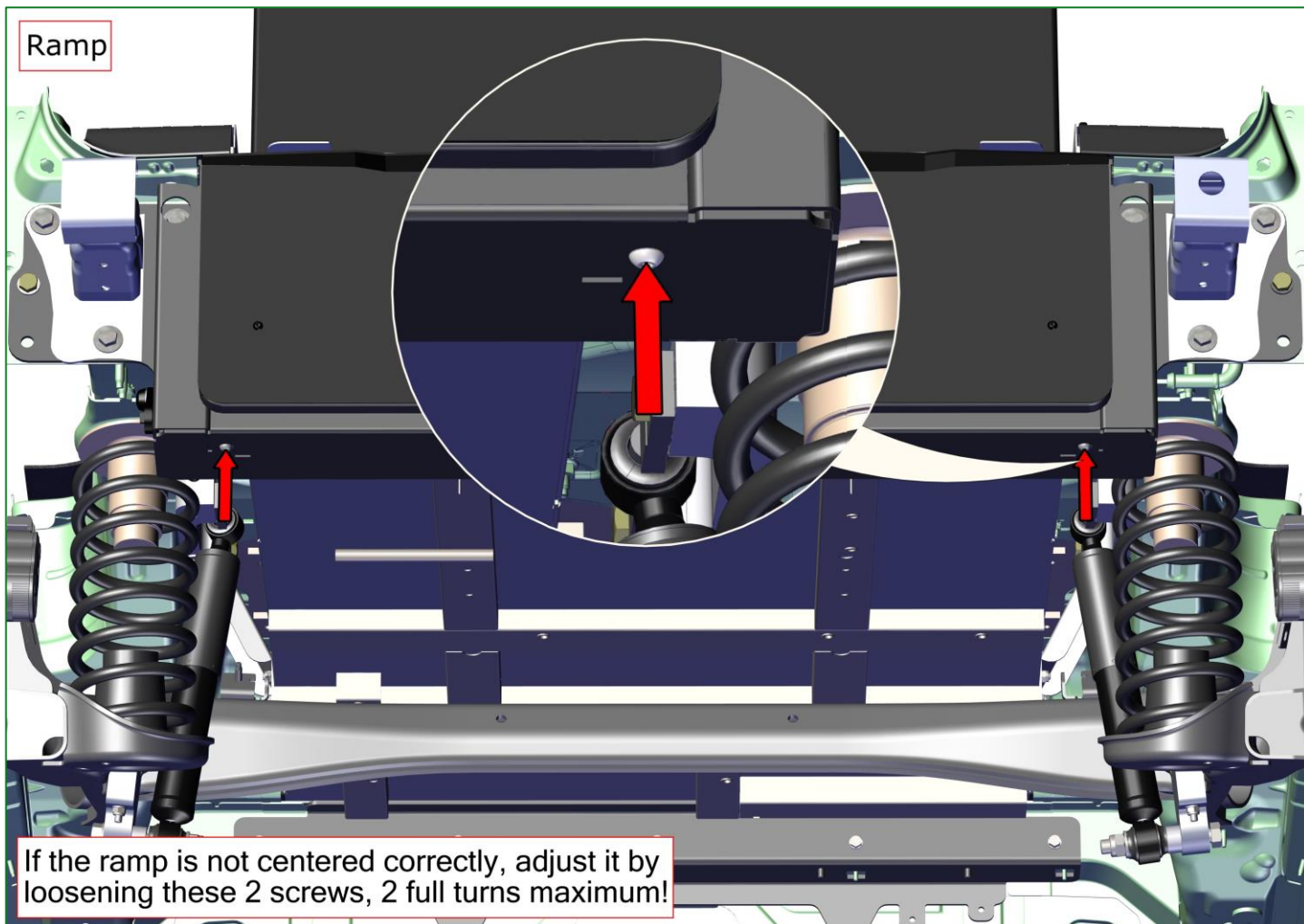
Install the ramp.



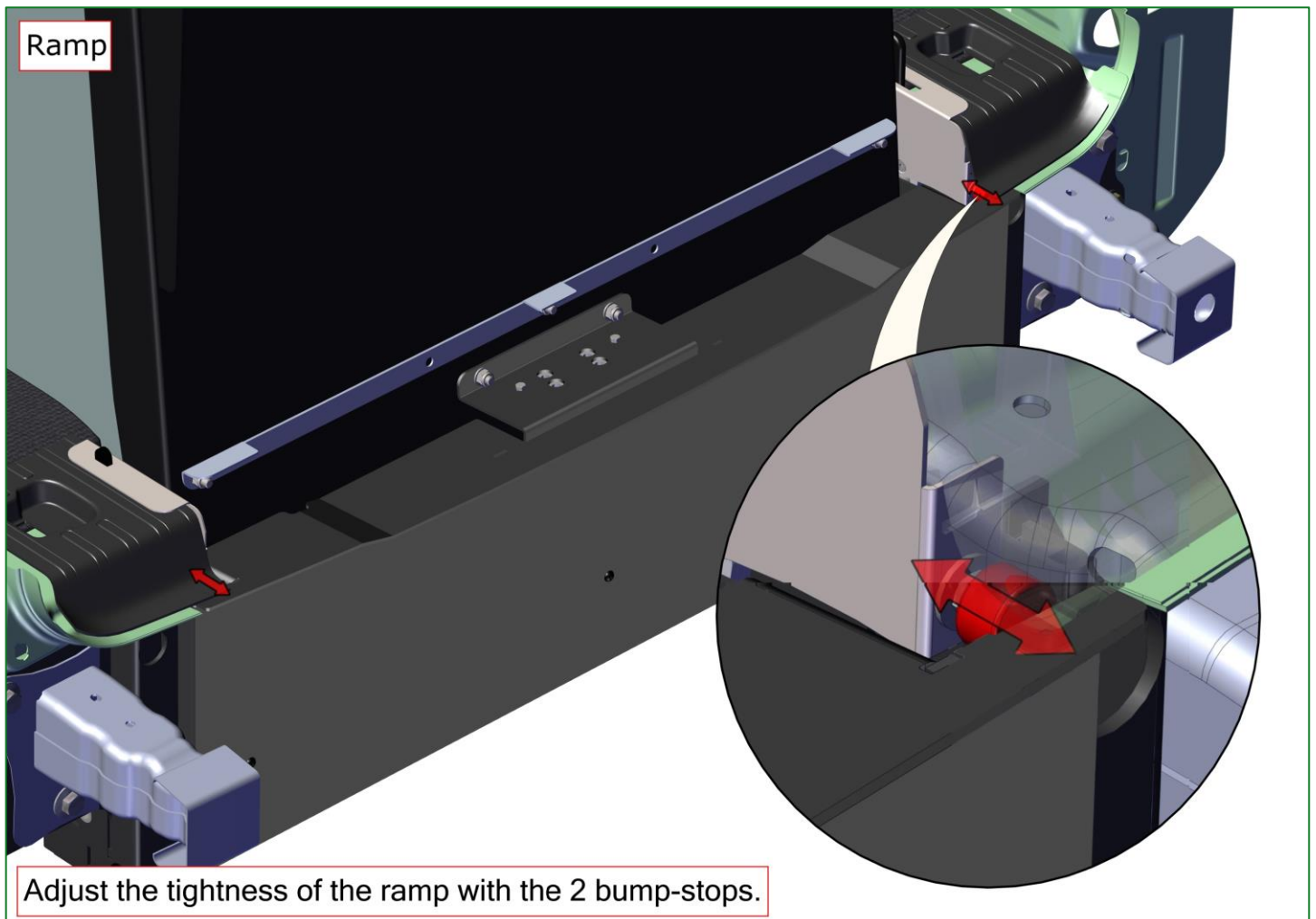
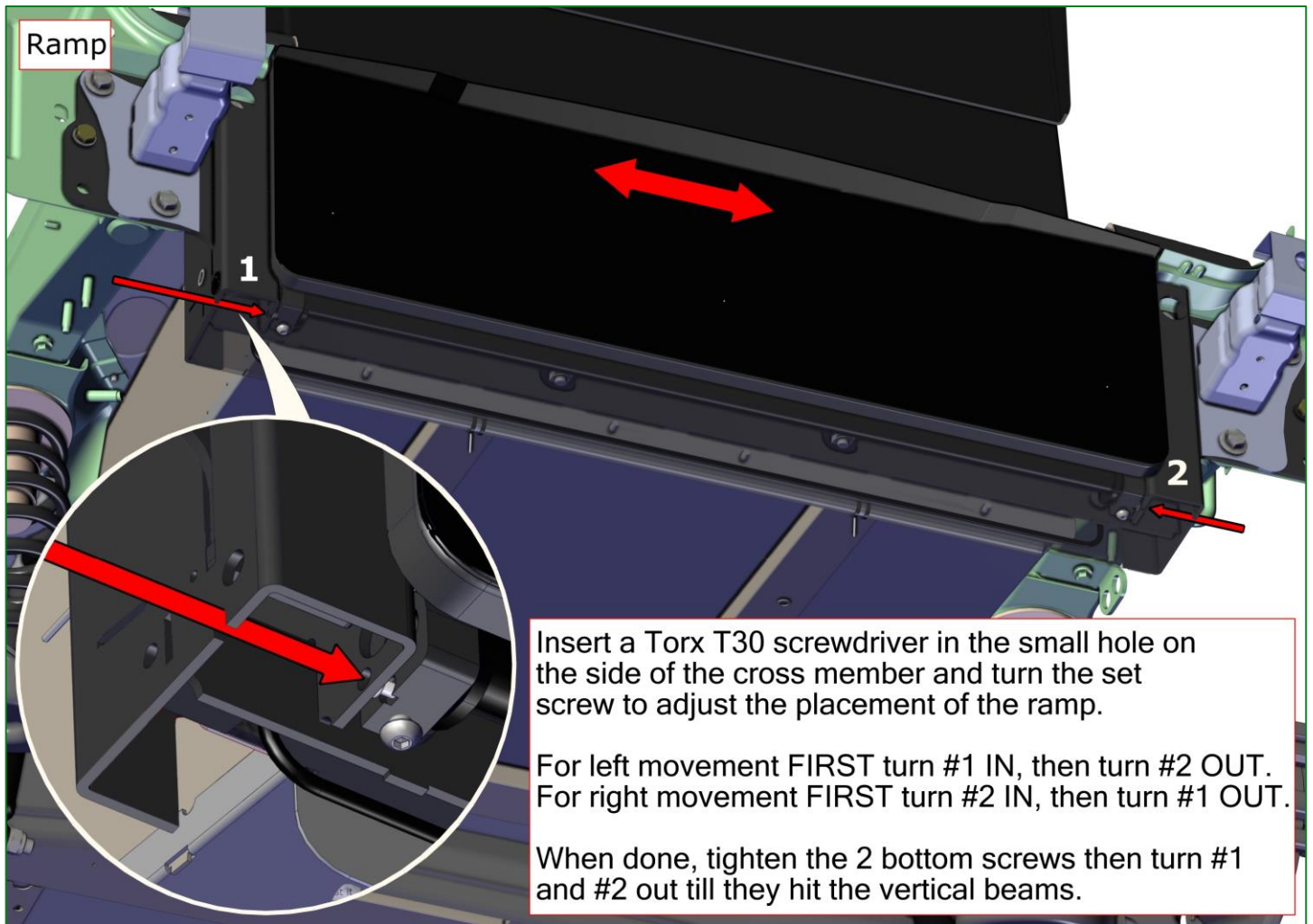
Ramp

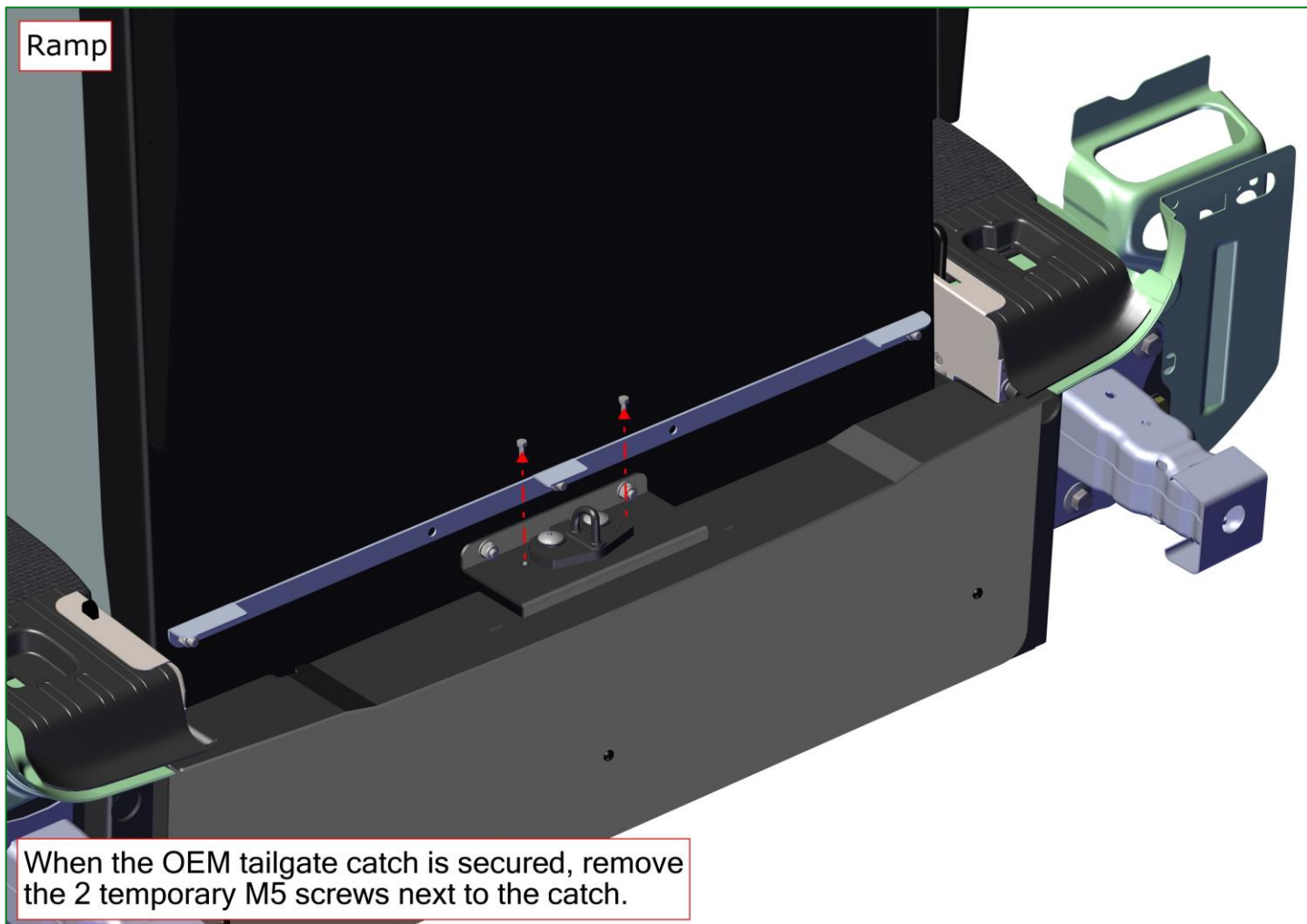
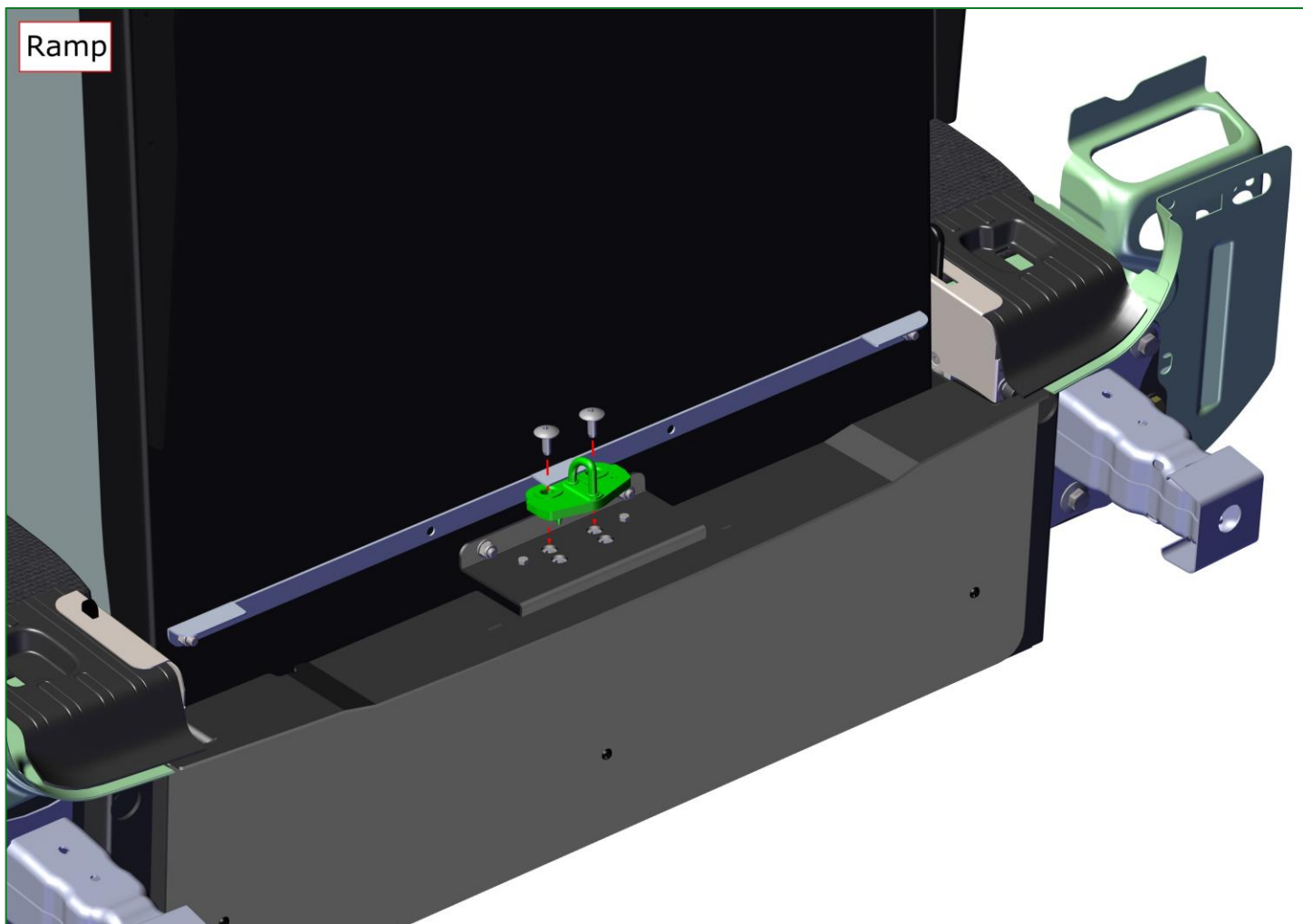


Ramp



If the ramp is not centered correctly, adjust it by loosening these 2 screws, 2 full turns maximum!



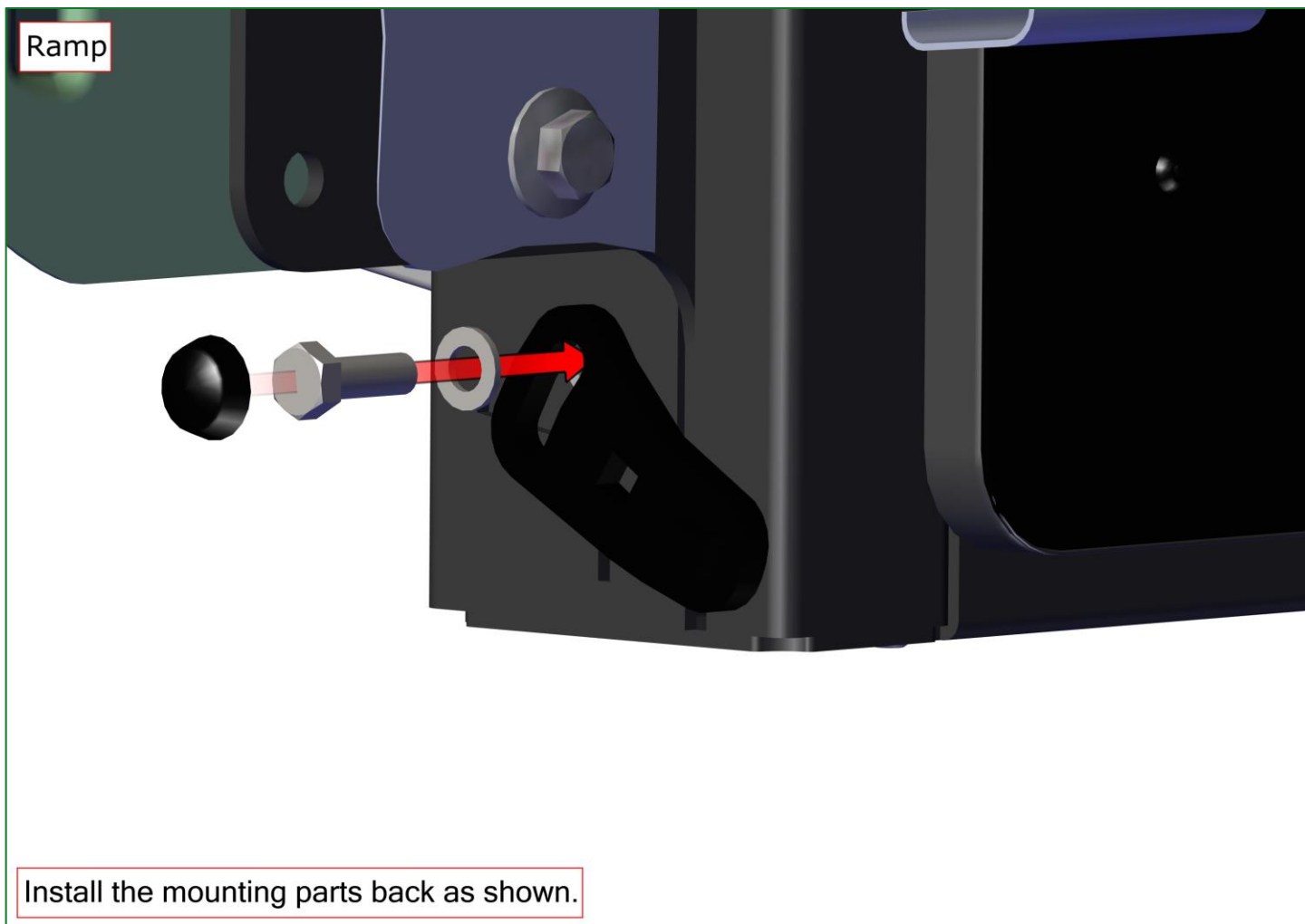




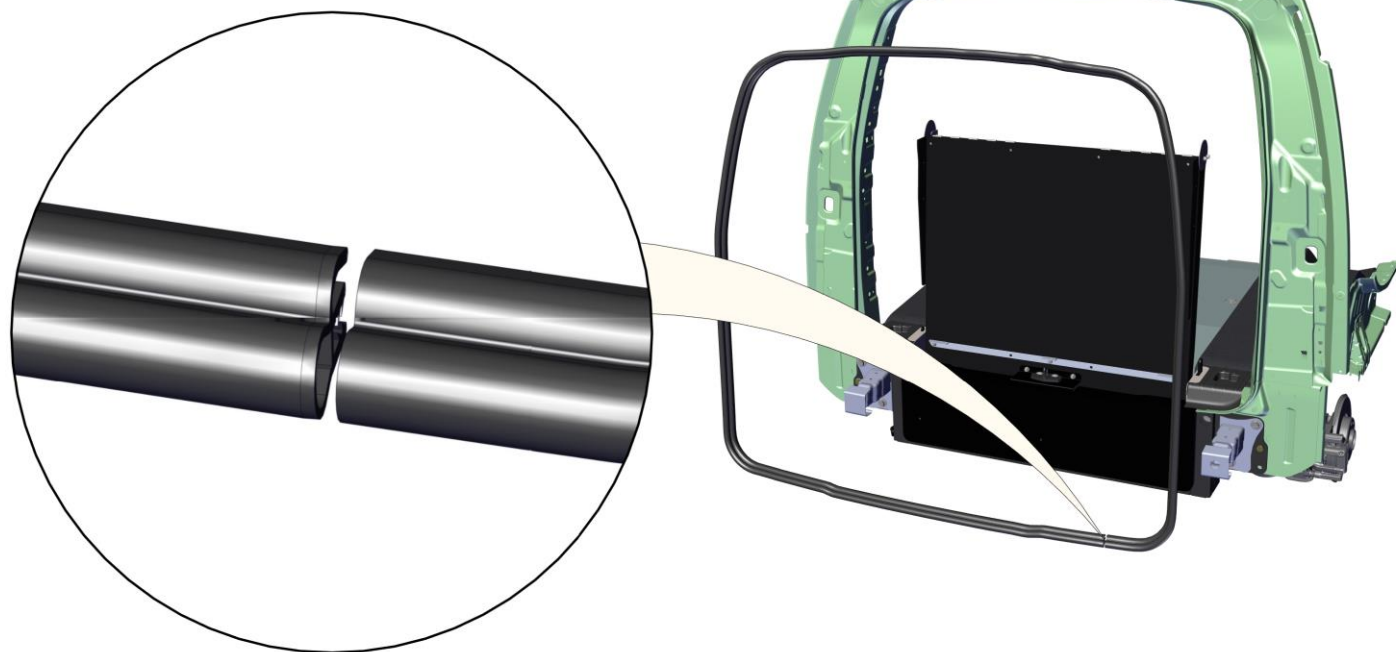
With the ramp in upright position
turn the torsion spring as far
counter clockwise as possible.
Like shown.



With the ramp in upright position
turn the torsion spring as far
counter clockwise as possible.
Like shown.

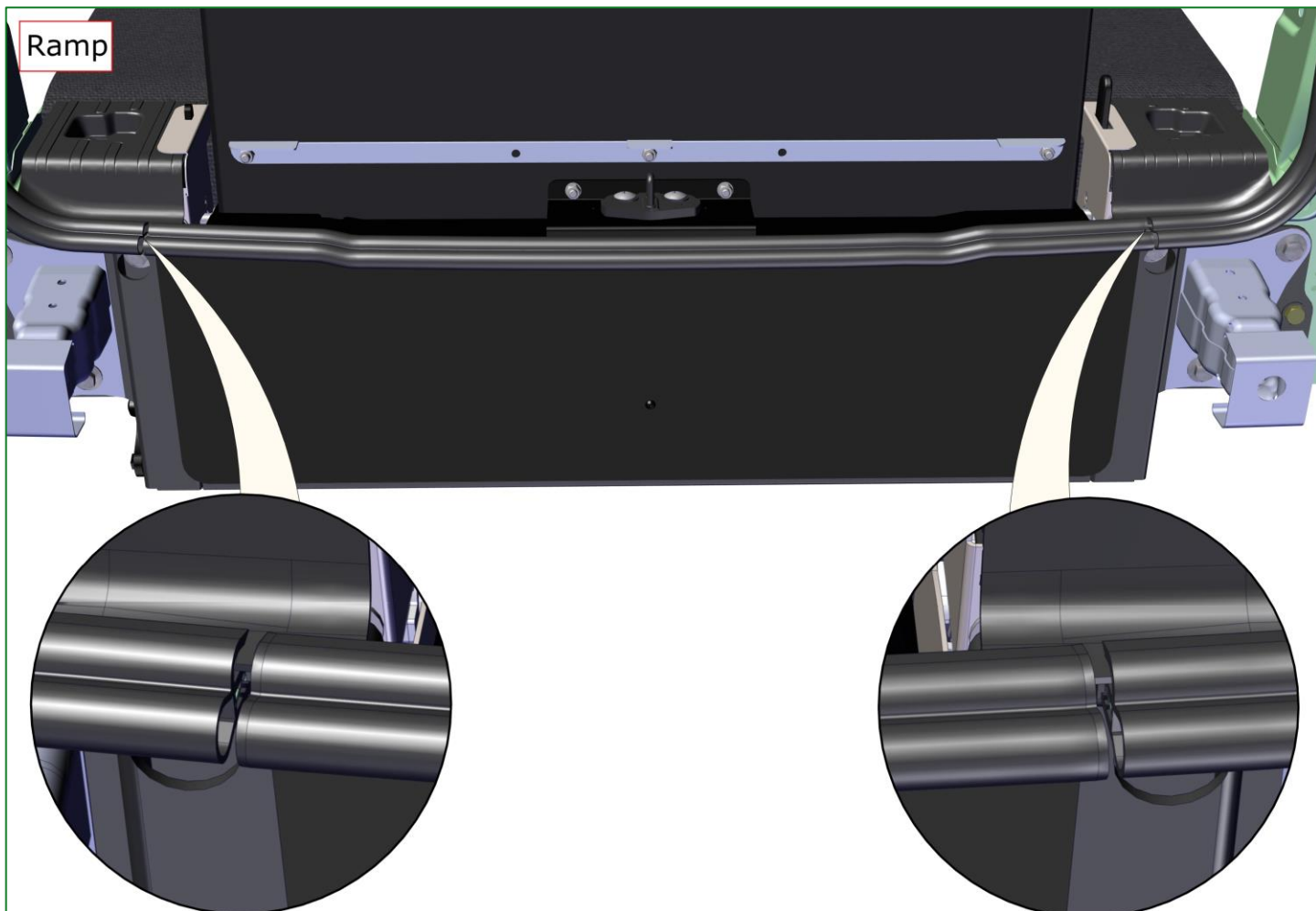


Ramp

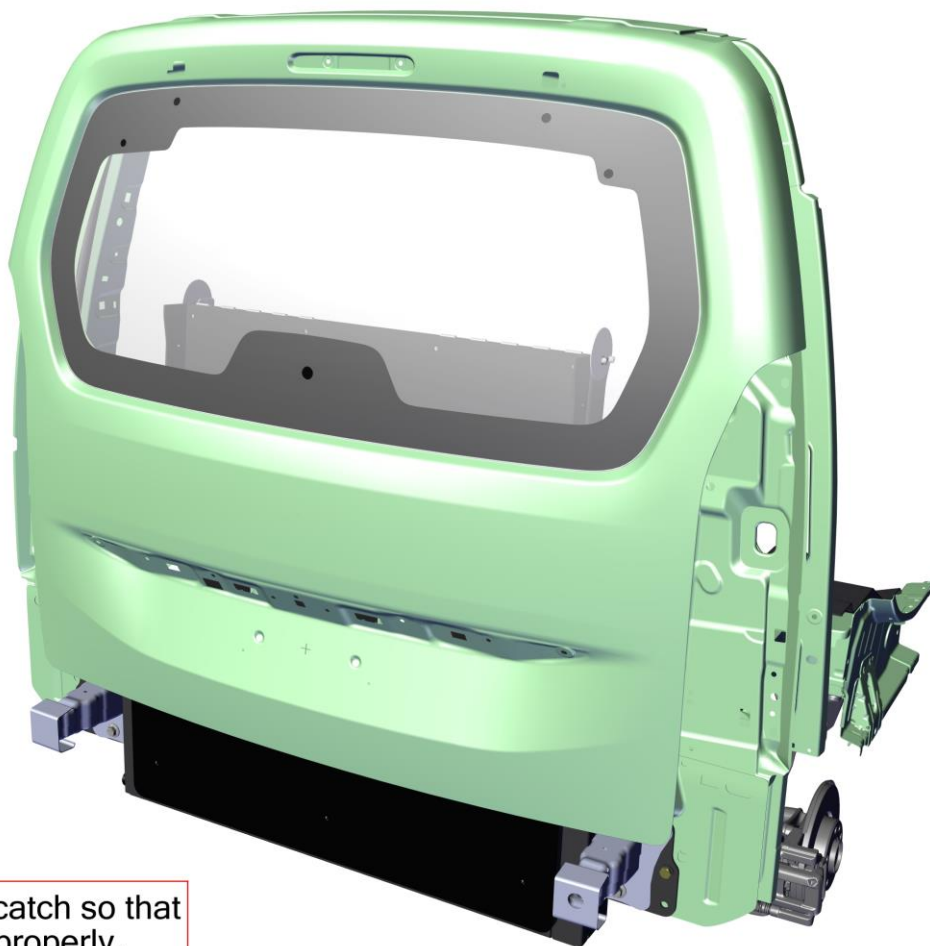


Cut the tailgate seal where the loop is connected, then reinstall.

Ramp

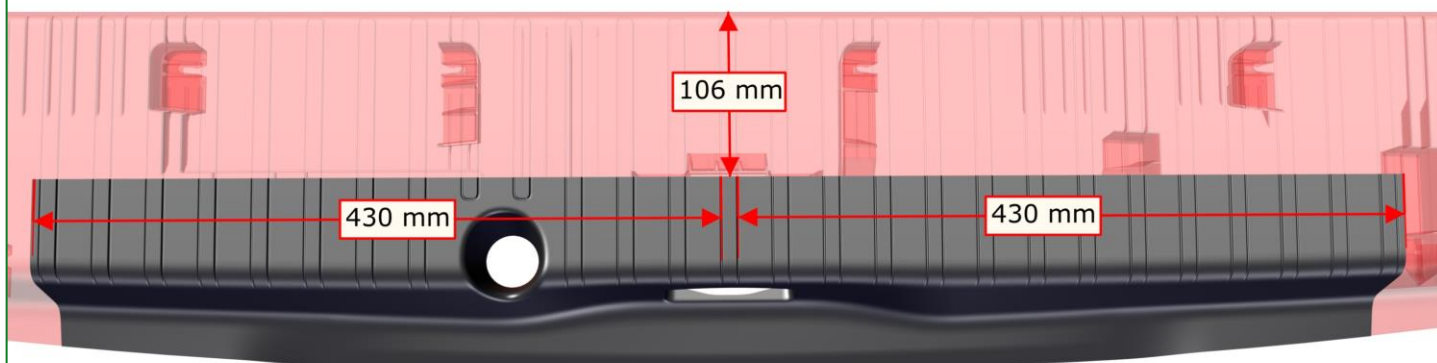


Ramp



Adjust the tailgate catch so that the tailgate closes properly.

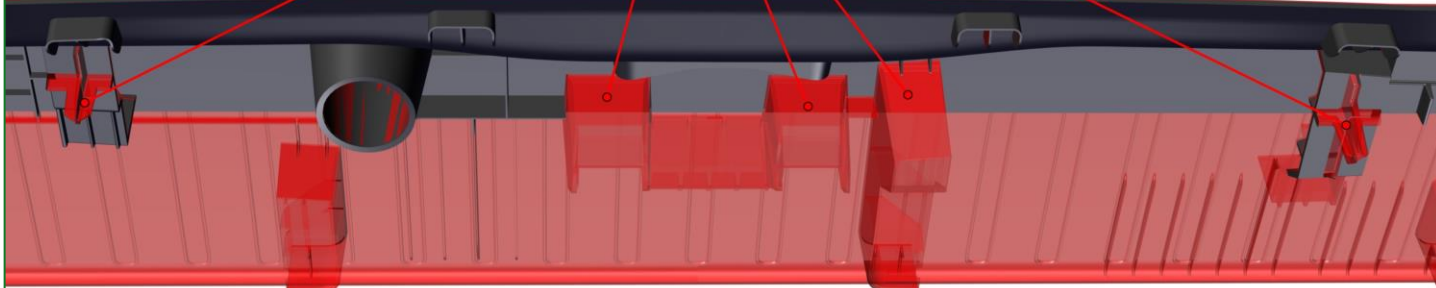
Ramp



Cut the middle section of the OEM rear cover as shown

Ramp

Remove crosses and brackets



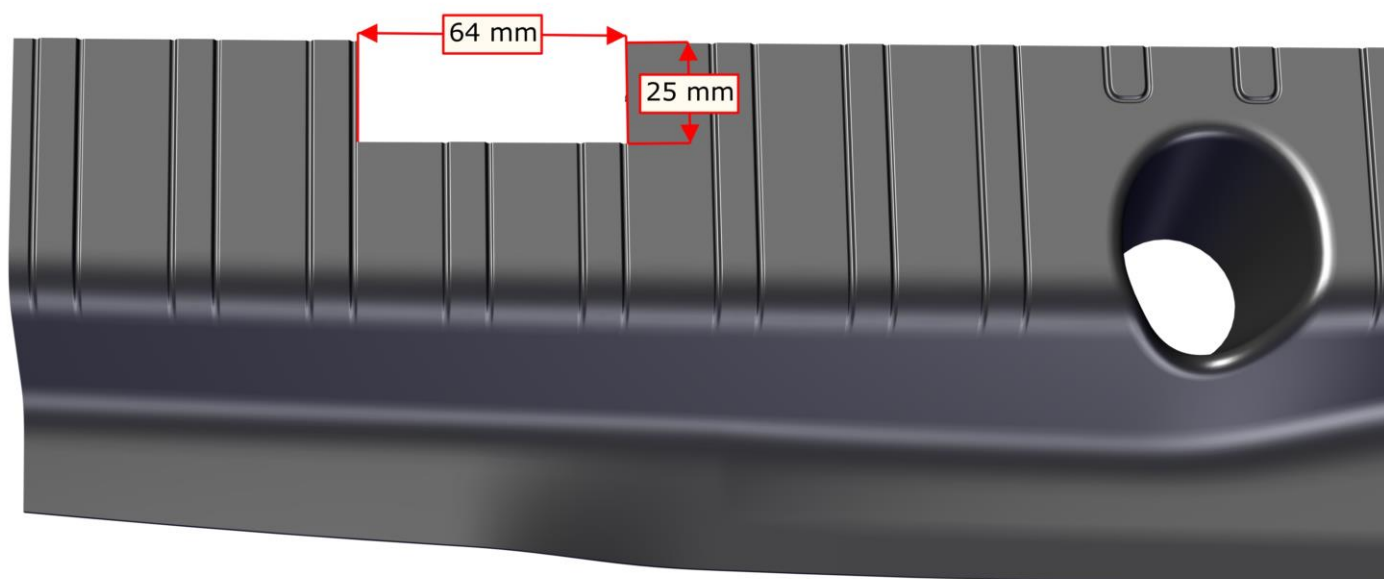
Remove the plastic brackets at the bottom as shown

Ramp



Remove the plastic brackets at the bottom as shown

Taxi Ramp

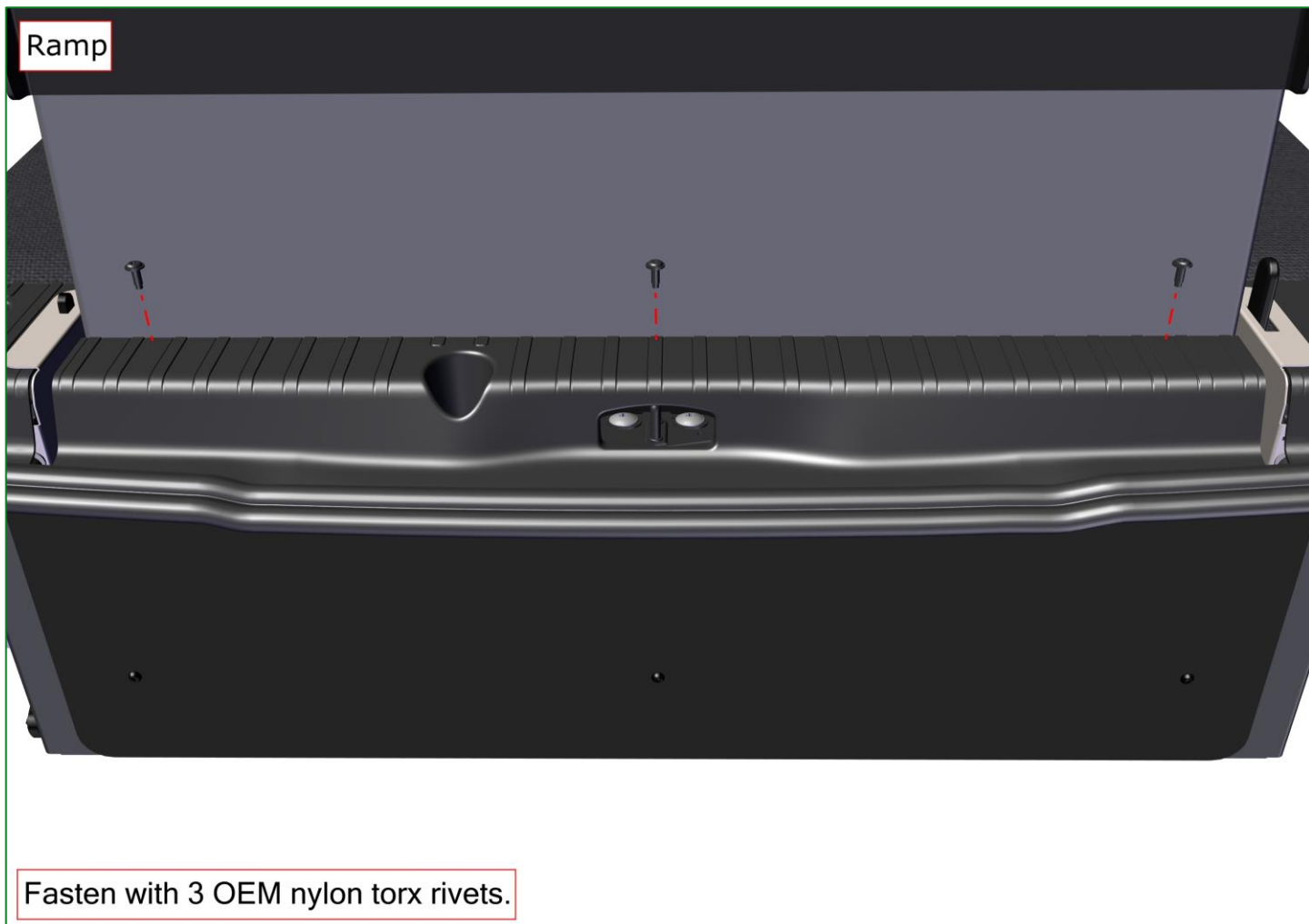
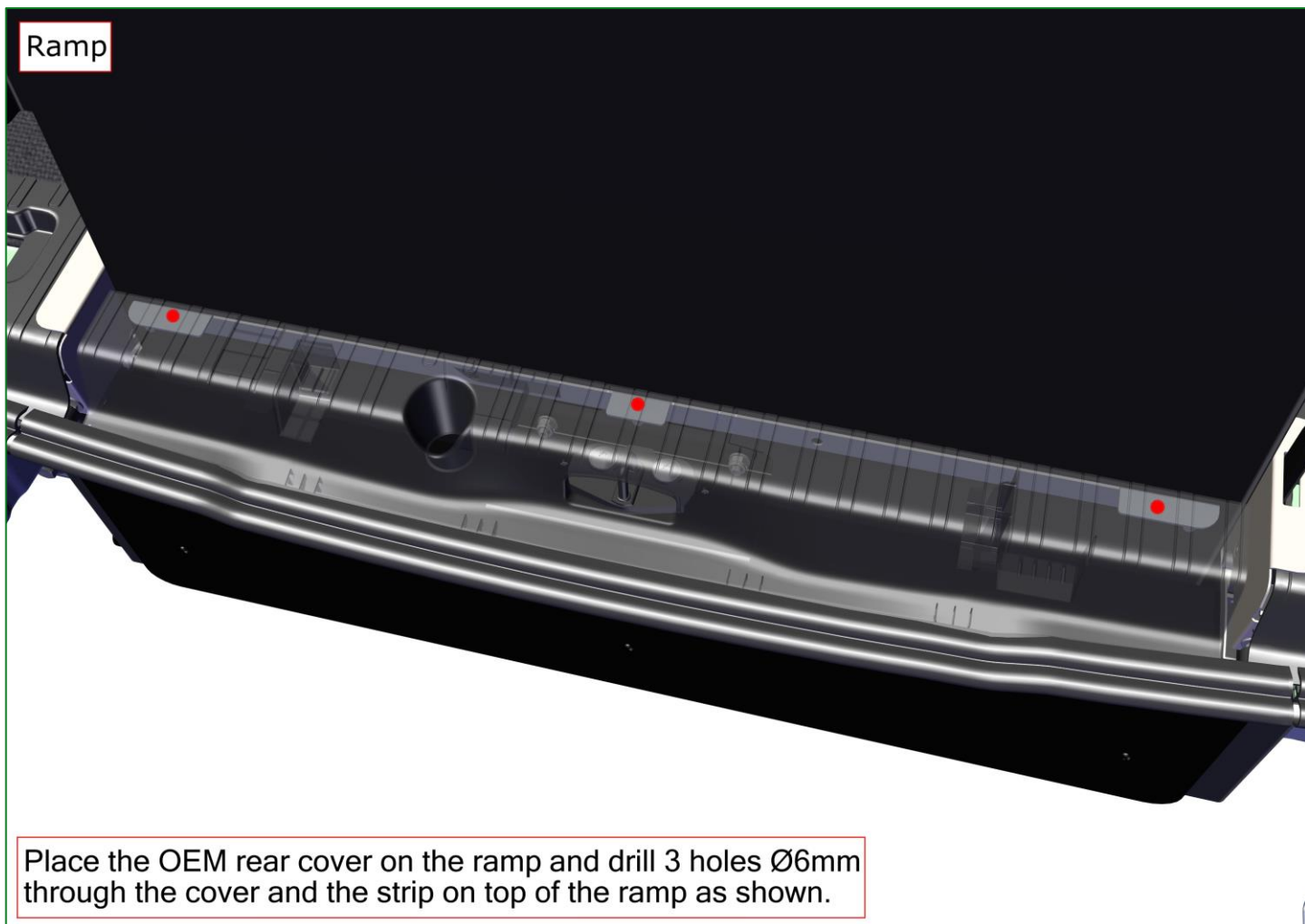


In case of the foldable Taxi ramp, make a cut-out to accomodate the release lever

Ramp



Install the rear cover on the ramp.

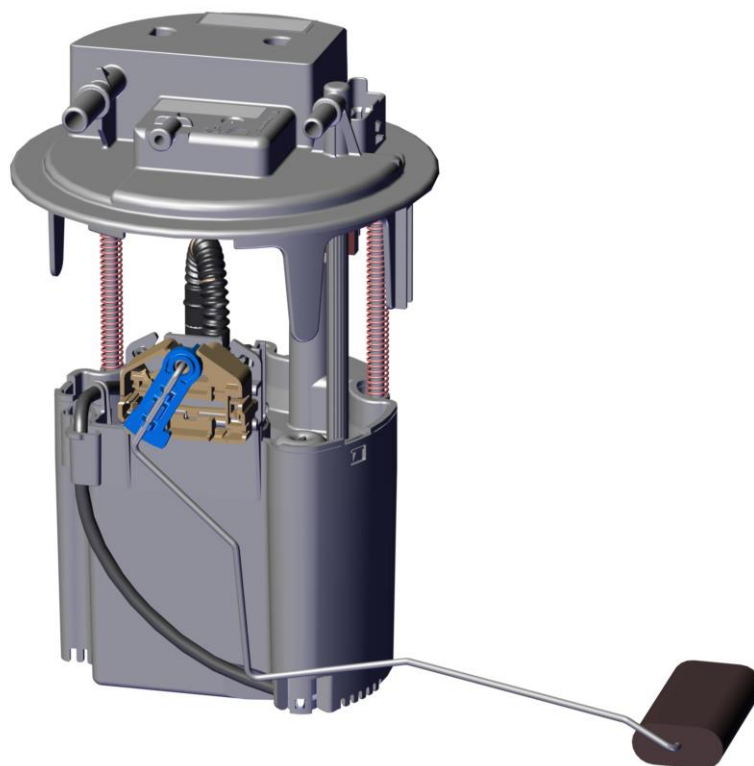


Ramp

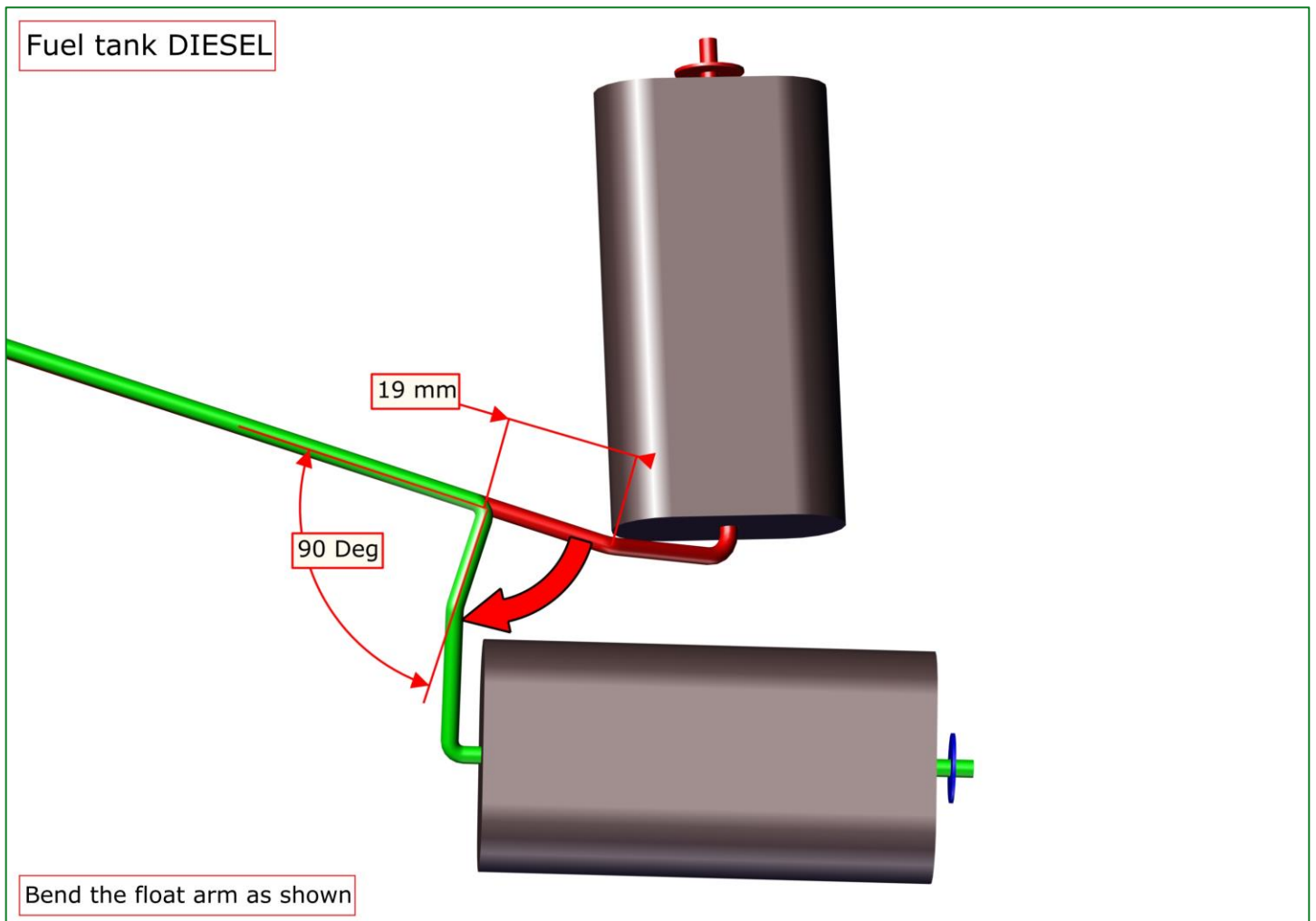
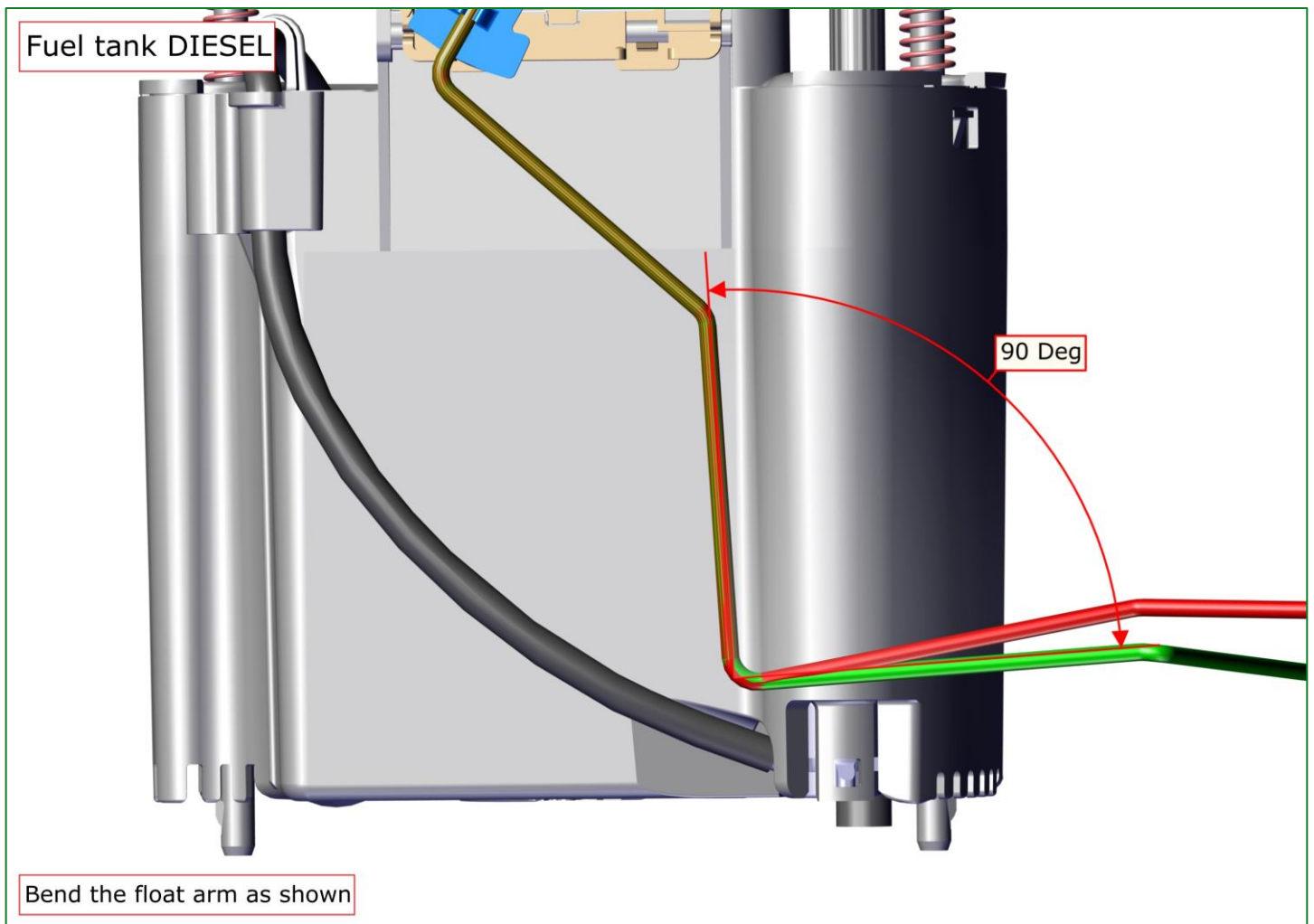


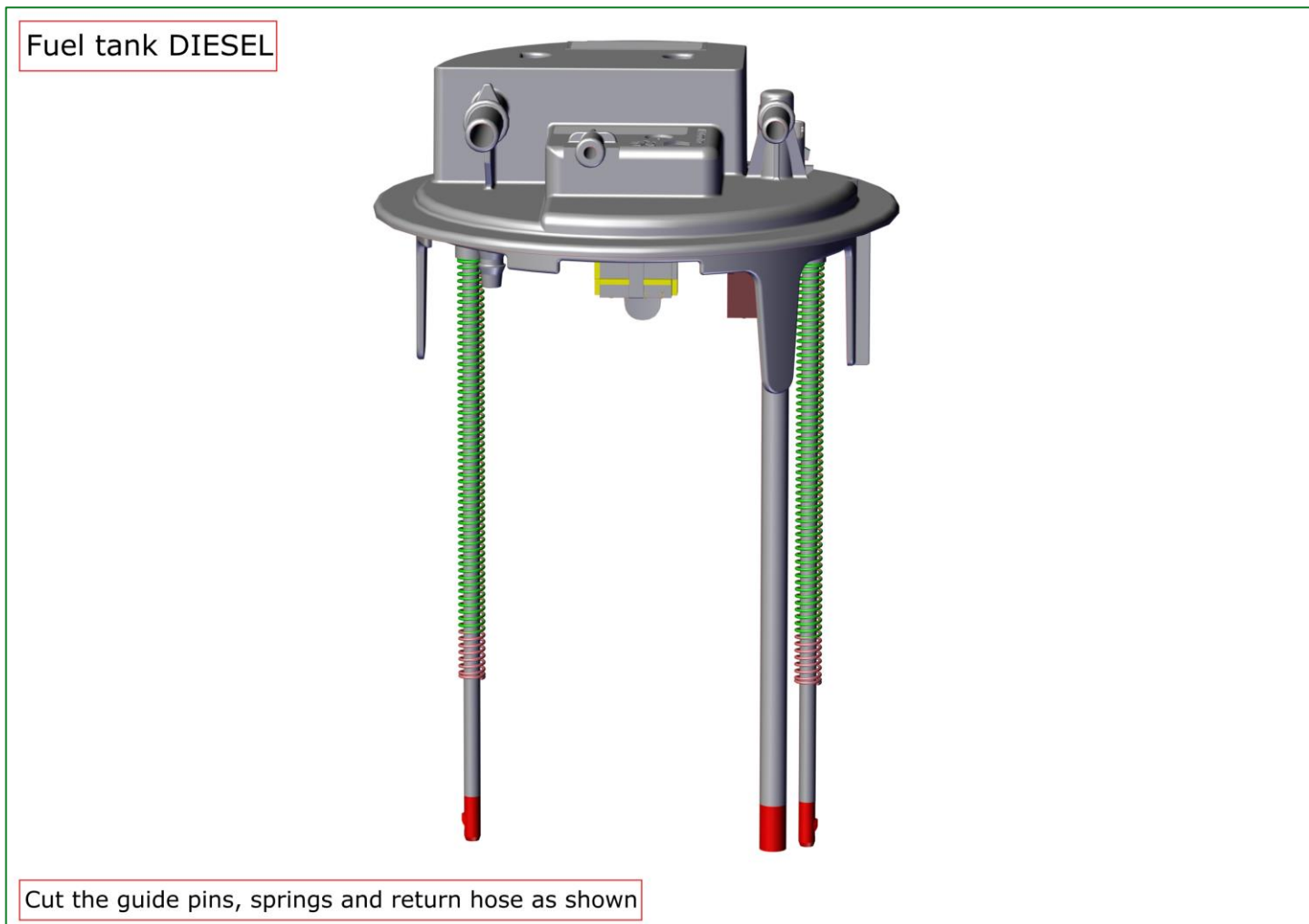
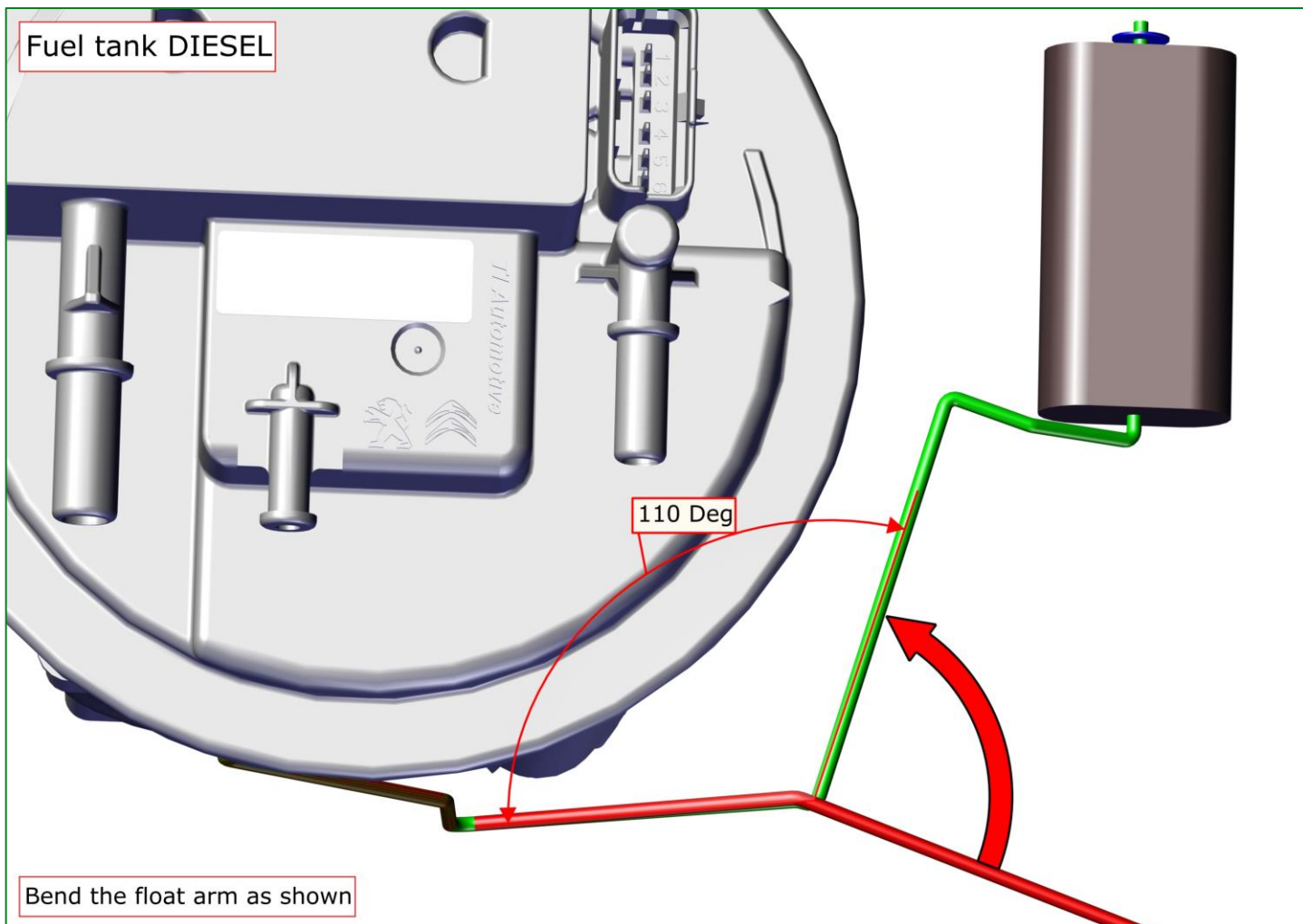
Fasten with 3 OEM nylon torx rivets.

Fuel tank DIESEL

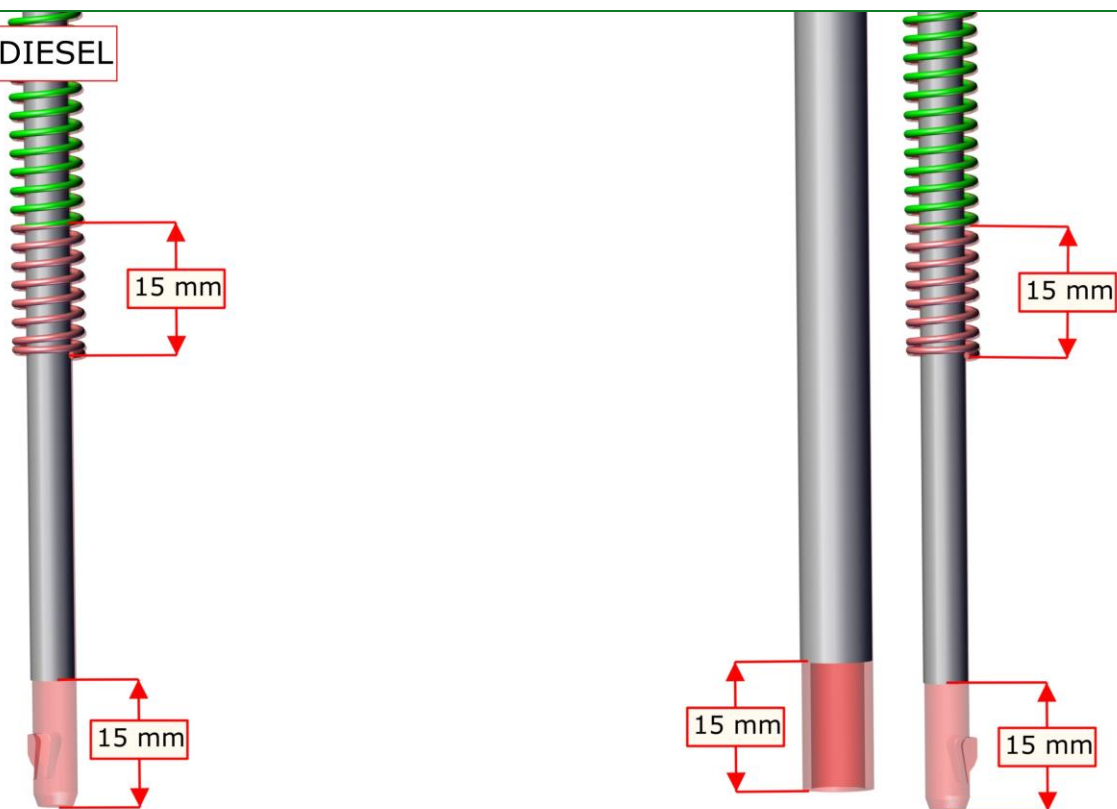


Fuel tank element modification



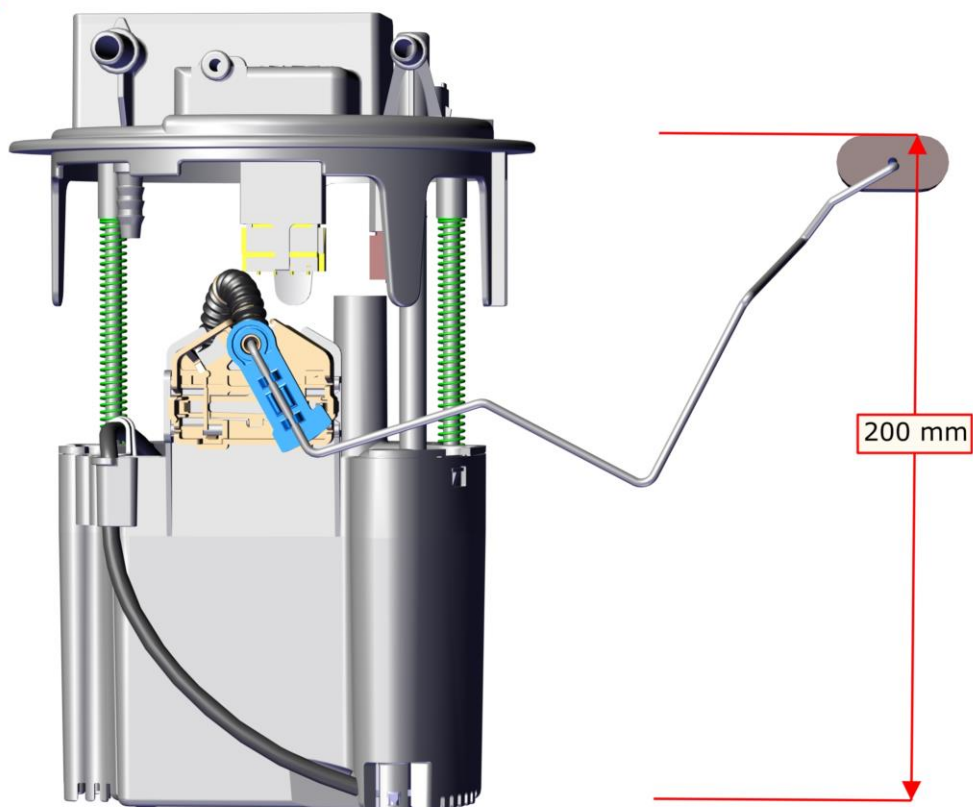


Fuel tank DIESEL



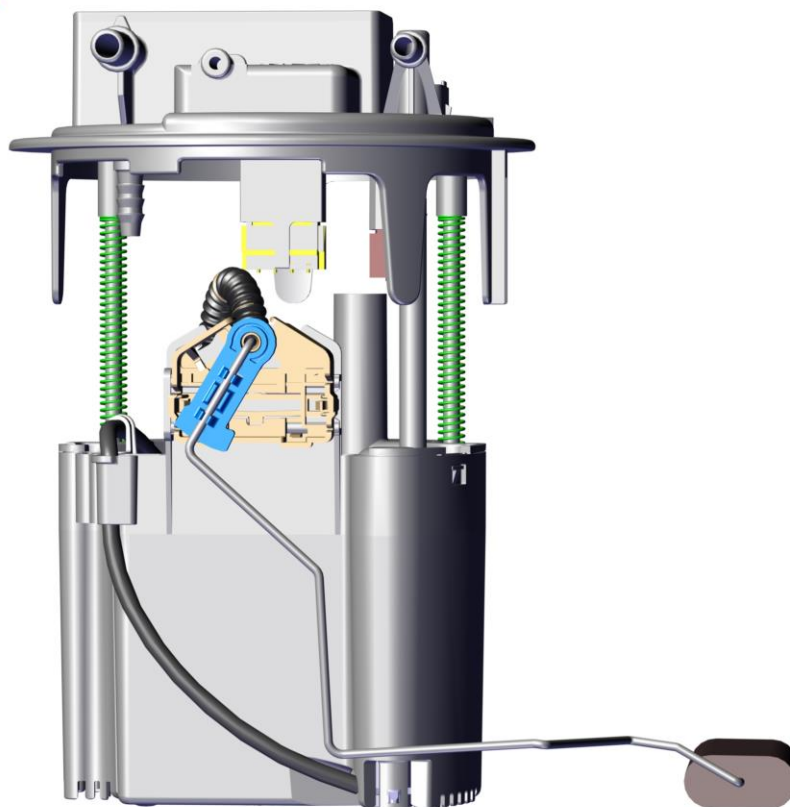
Cut the guide pins and return hose as shown

Fuel tank DIESEL



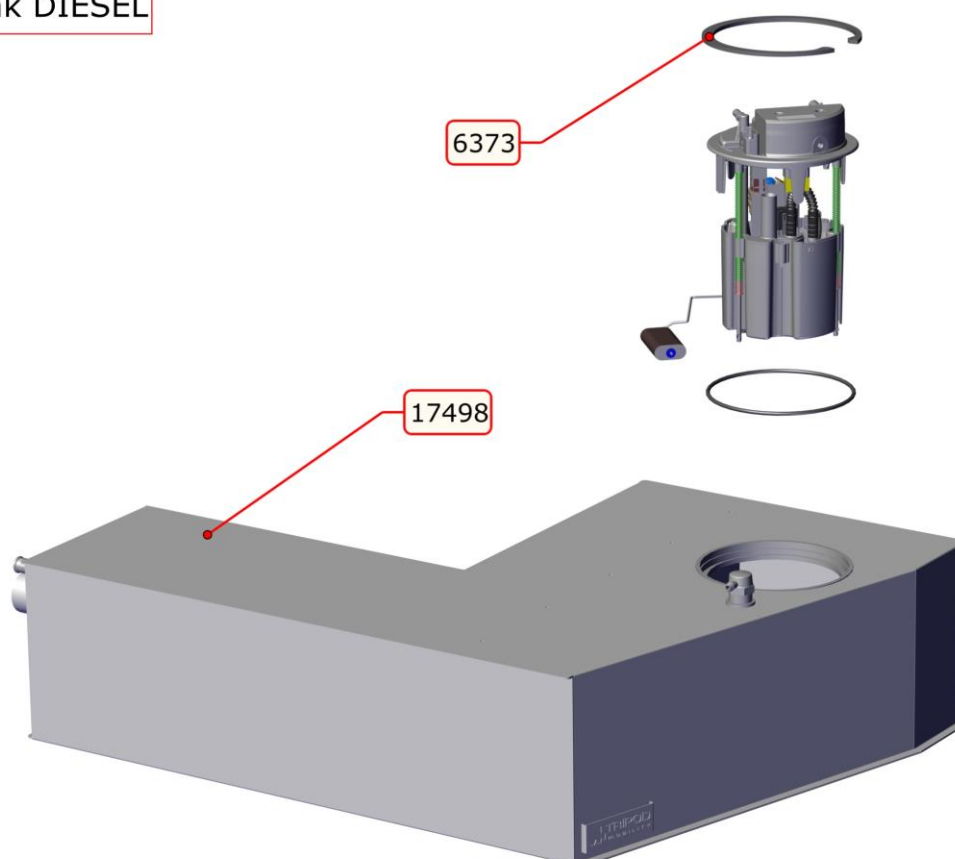
Check the maximum range of the float, this should be 200 mm, bend the float arm if needed

Fuel tank DIESEL



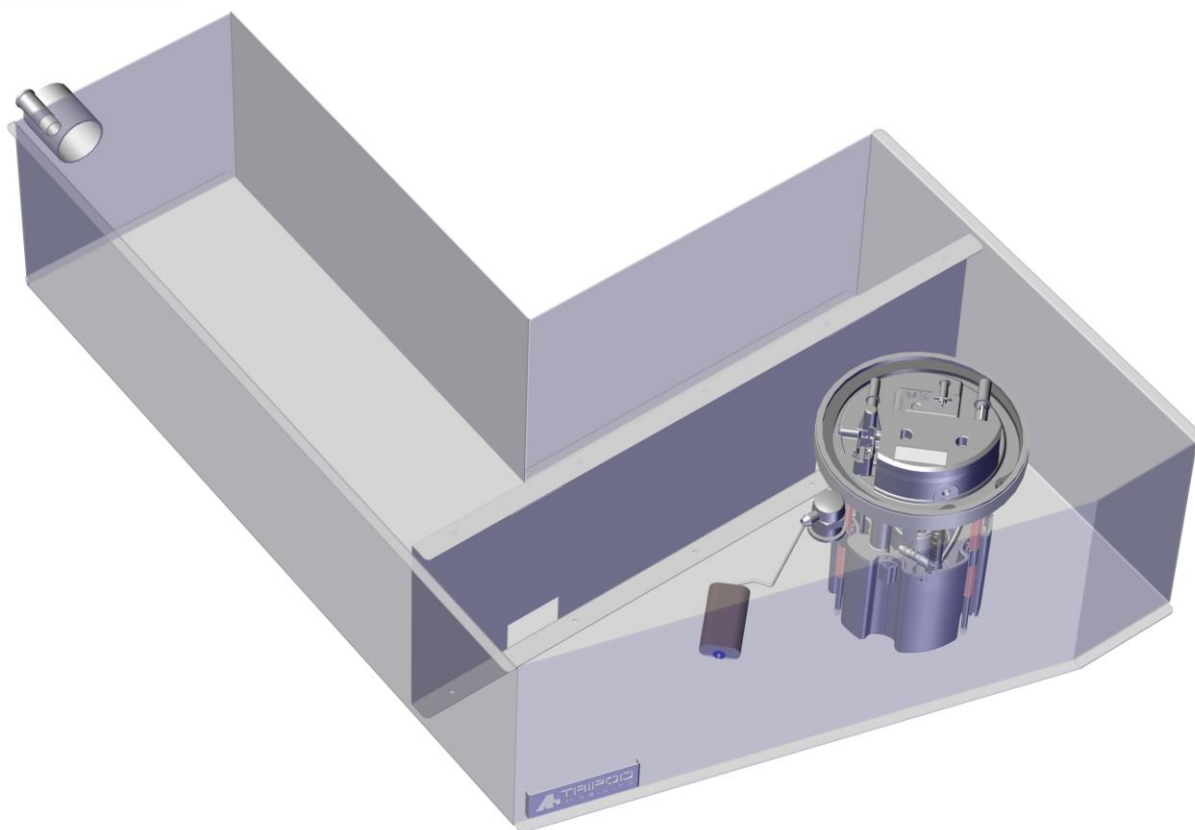
The minimum should be just lightly touch the bottom

Fuel tank DIESEL



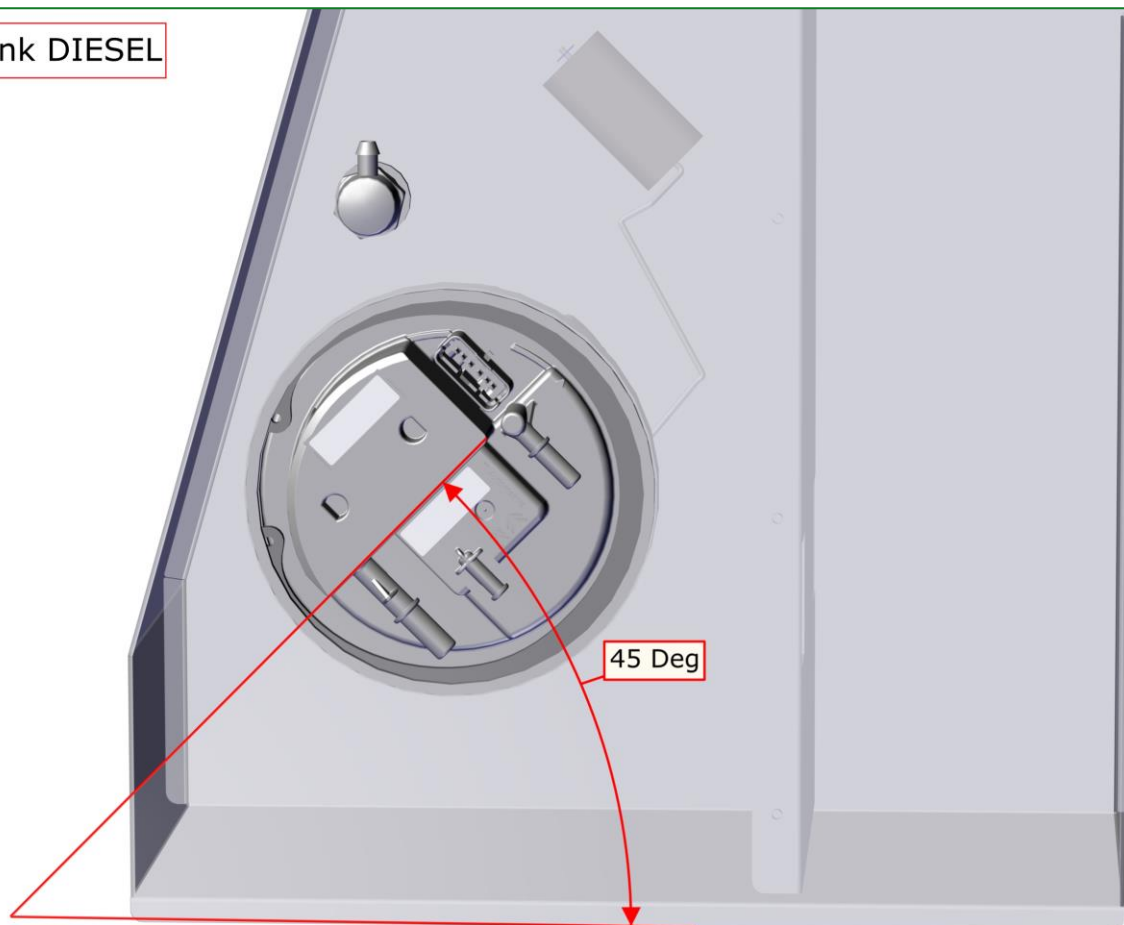
Install the fuel element in the new fuel tank

Fuel tank DIESEL



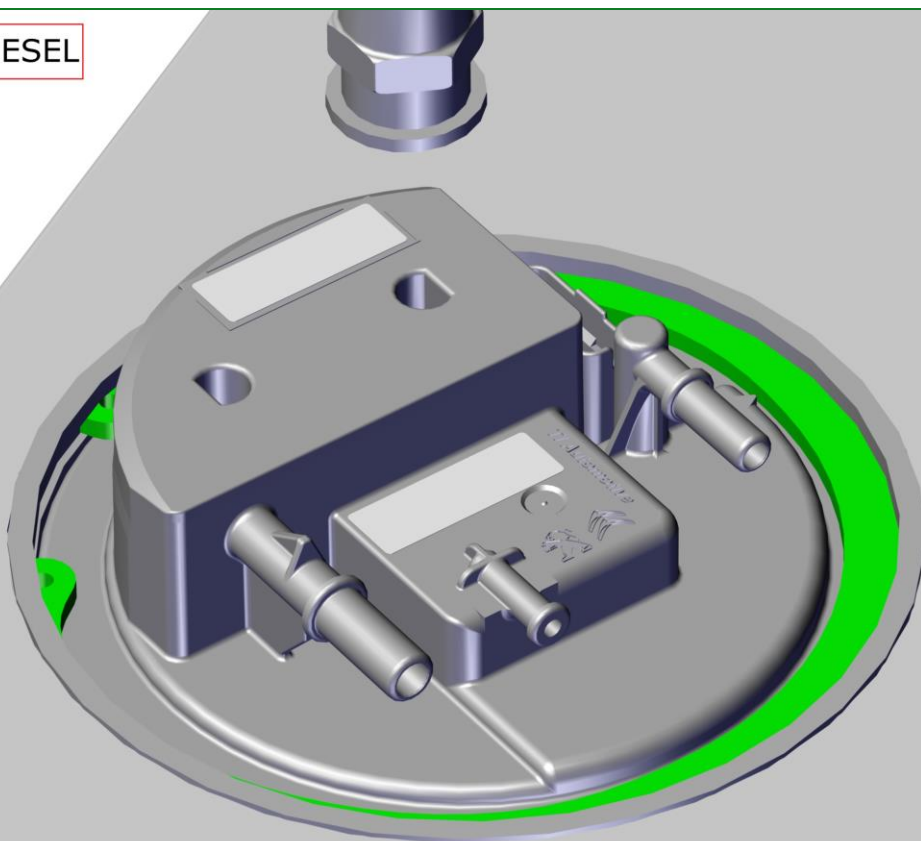
Install the fuel element in the new fuel tank

Fuel tank DIESEL



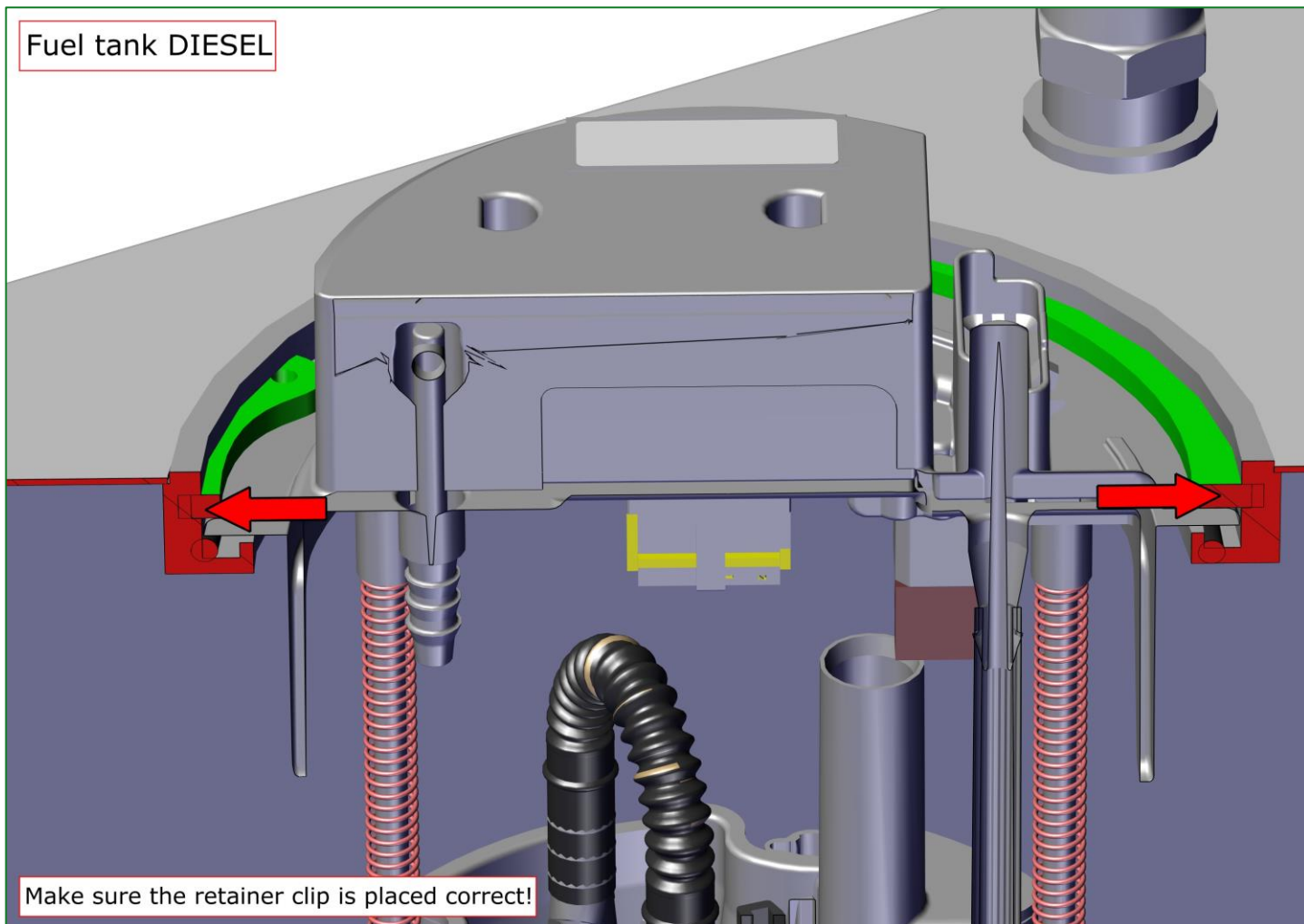
Install the fuel element in the new fuel tank

Fuel tank DIESEL



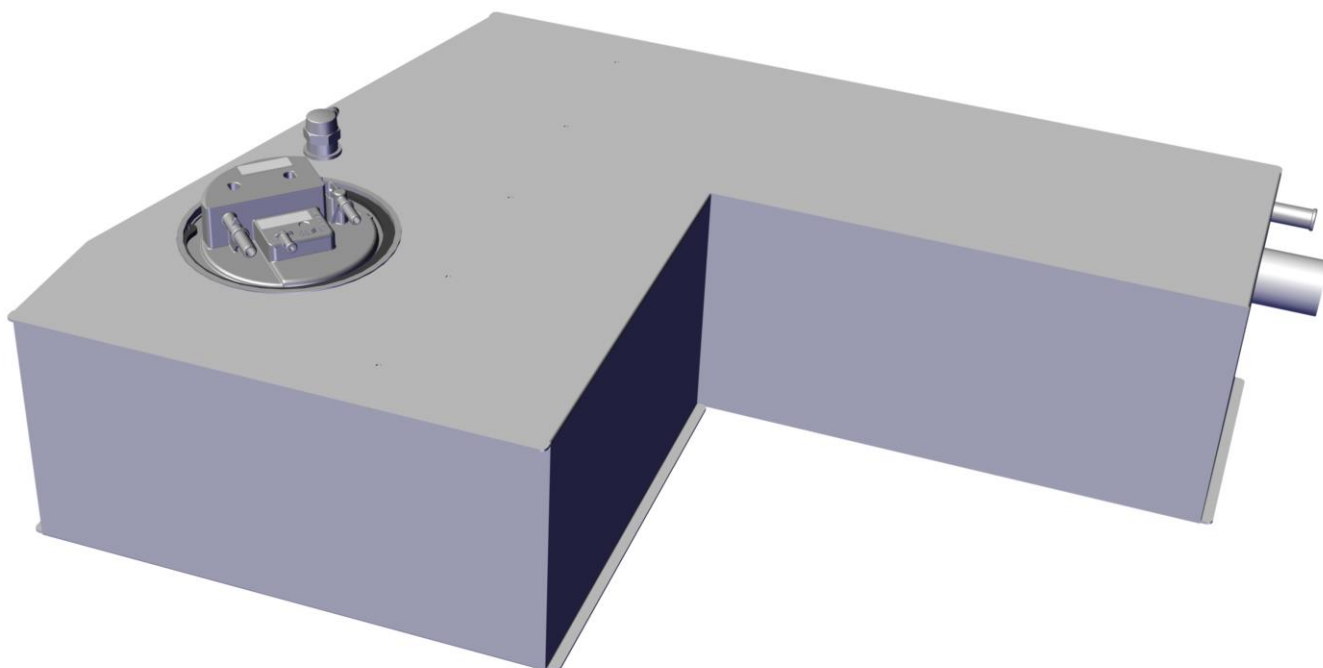
Make sure the retainer clip is placed correct!

Fuel tank DIESEL

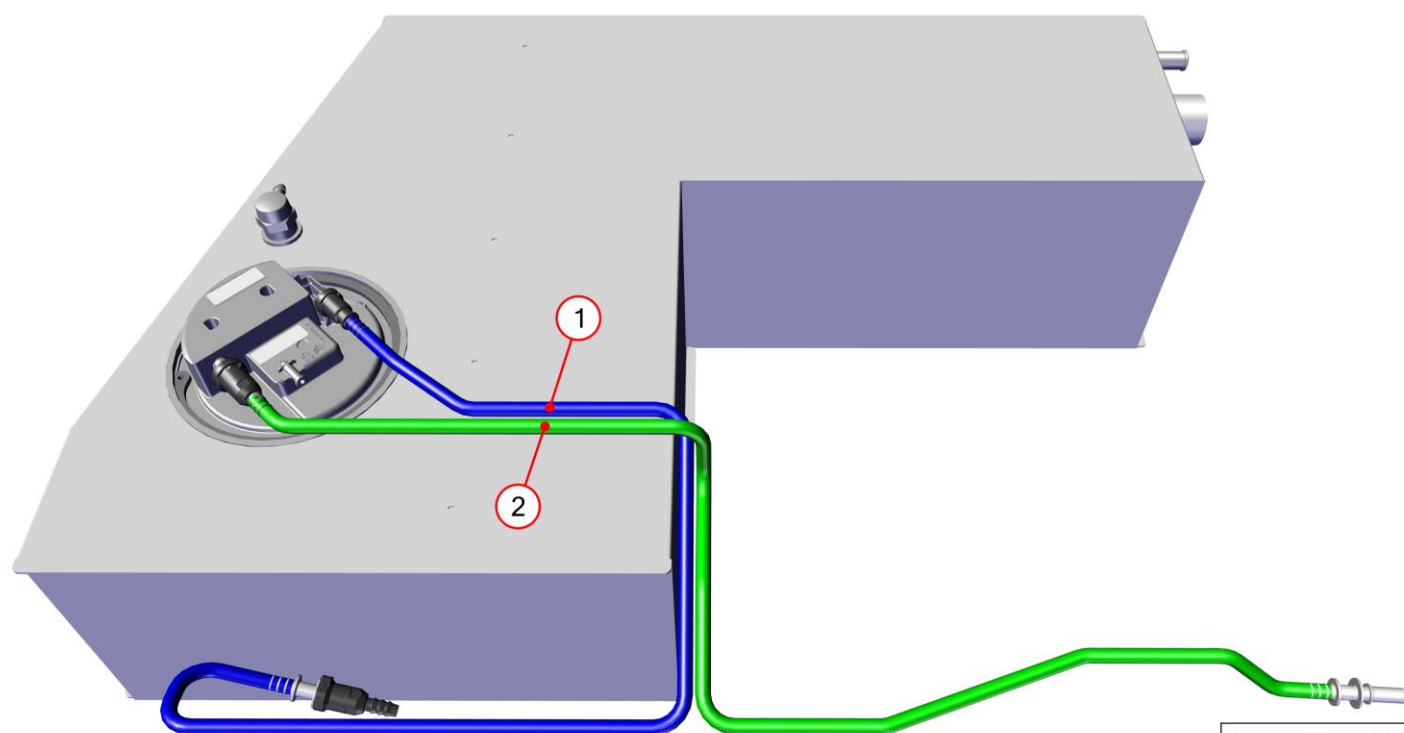


Make sure the retainer clip is placed correct!

Fuel tank DIESEL



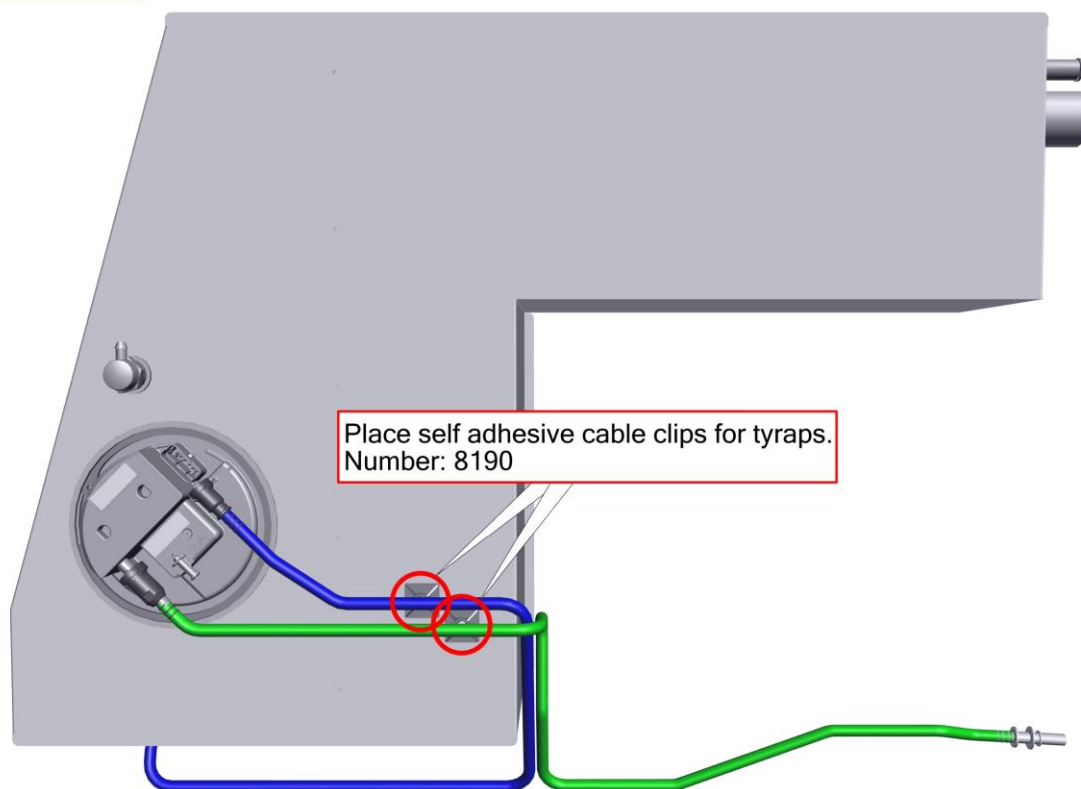
Fuel tank DIESEL



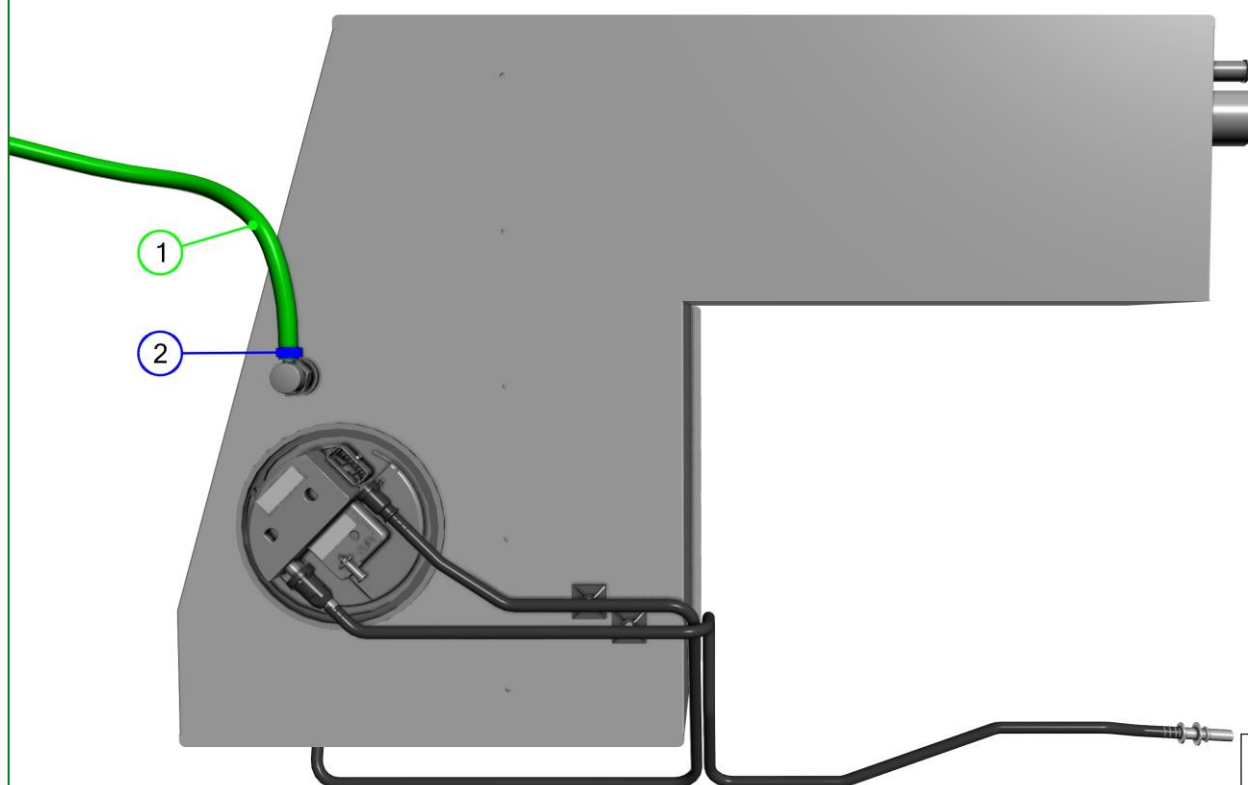
Bag #17621

| NO. | QTY. | PART | DESCRIPTION |
|-----|------|-------|----------------------------|
| 1 | 1 | 18174 | Preformed fuel retour line |
| 2 | 1 | 18175 | Preformed fuel filter line |

Fuel tank DIESEL

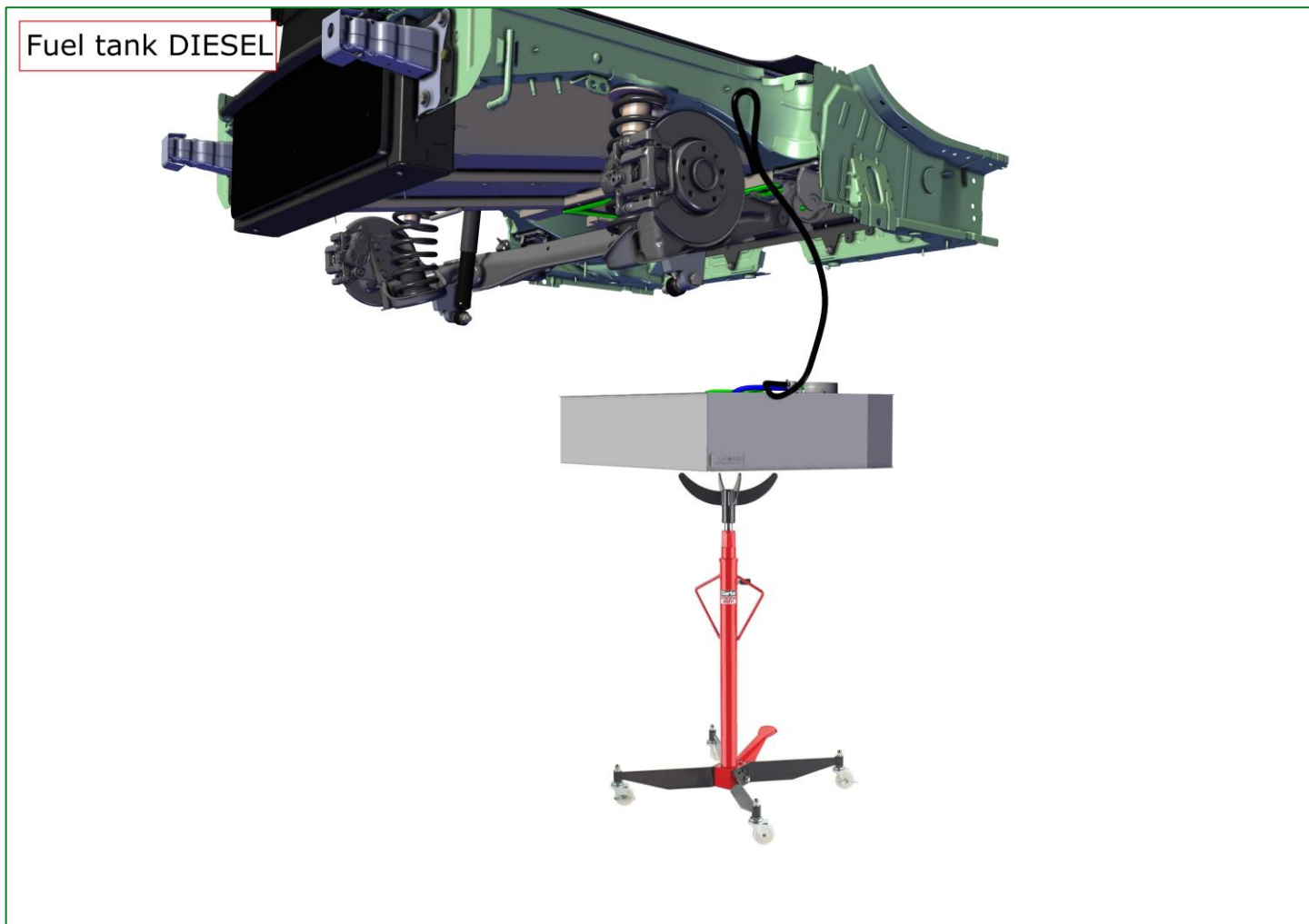
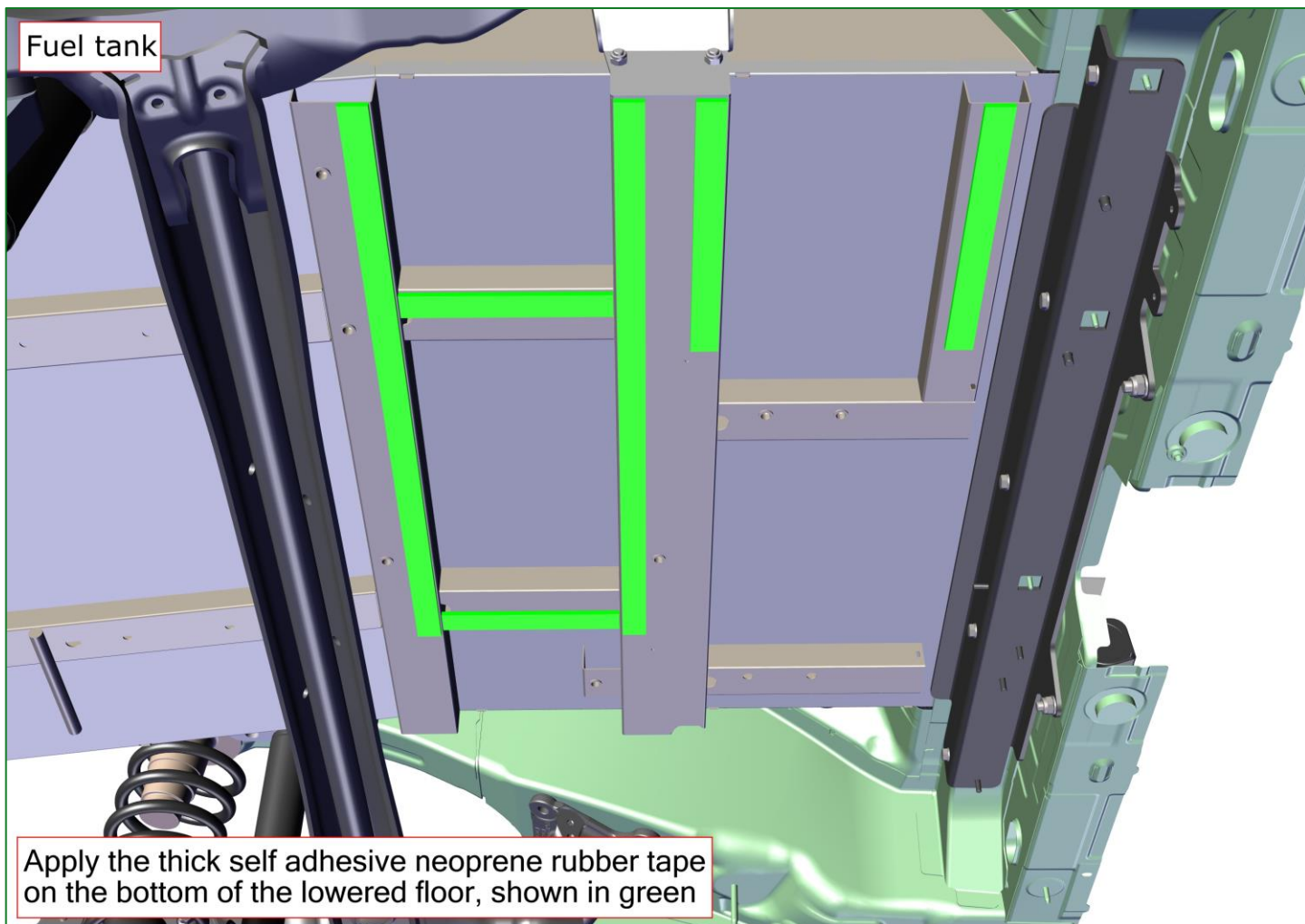


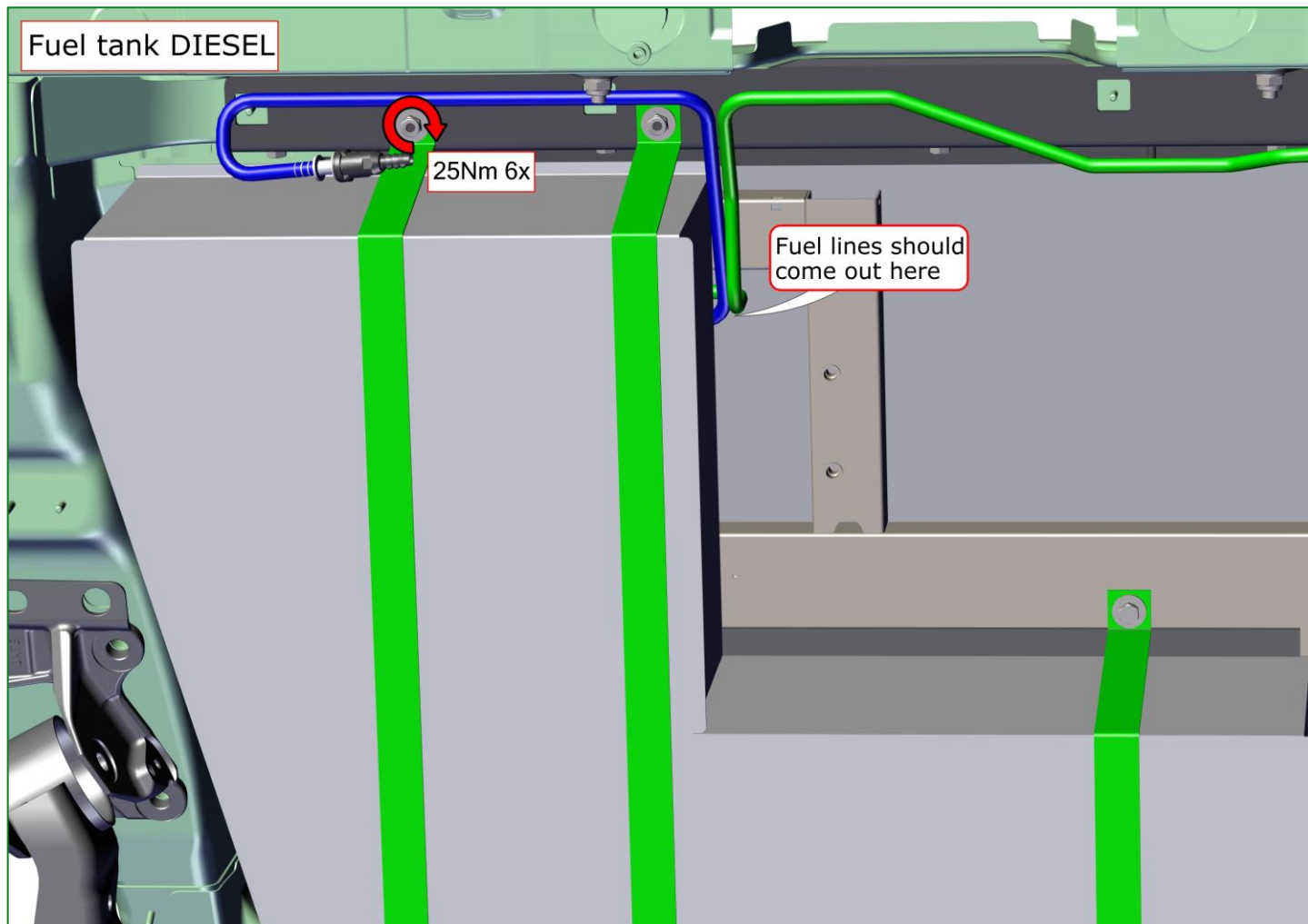
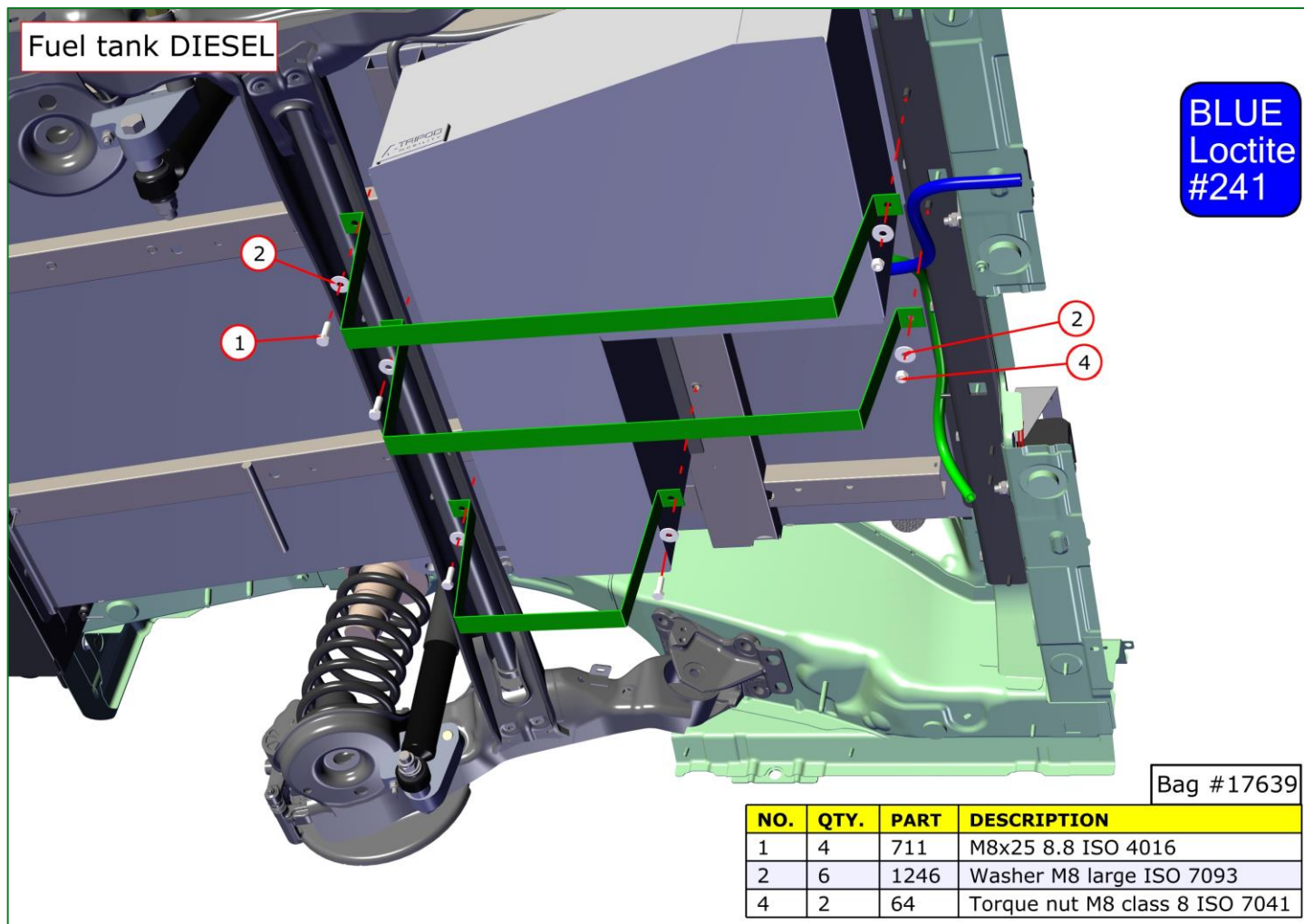
Fuel tank DIESEL

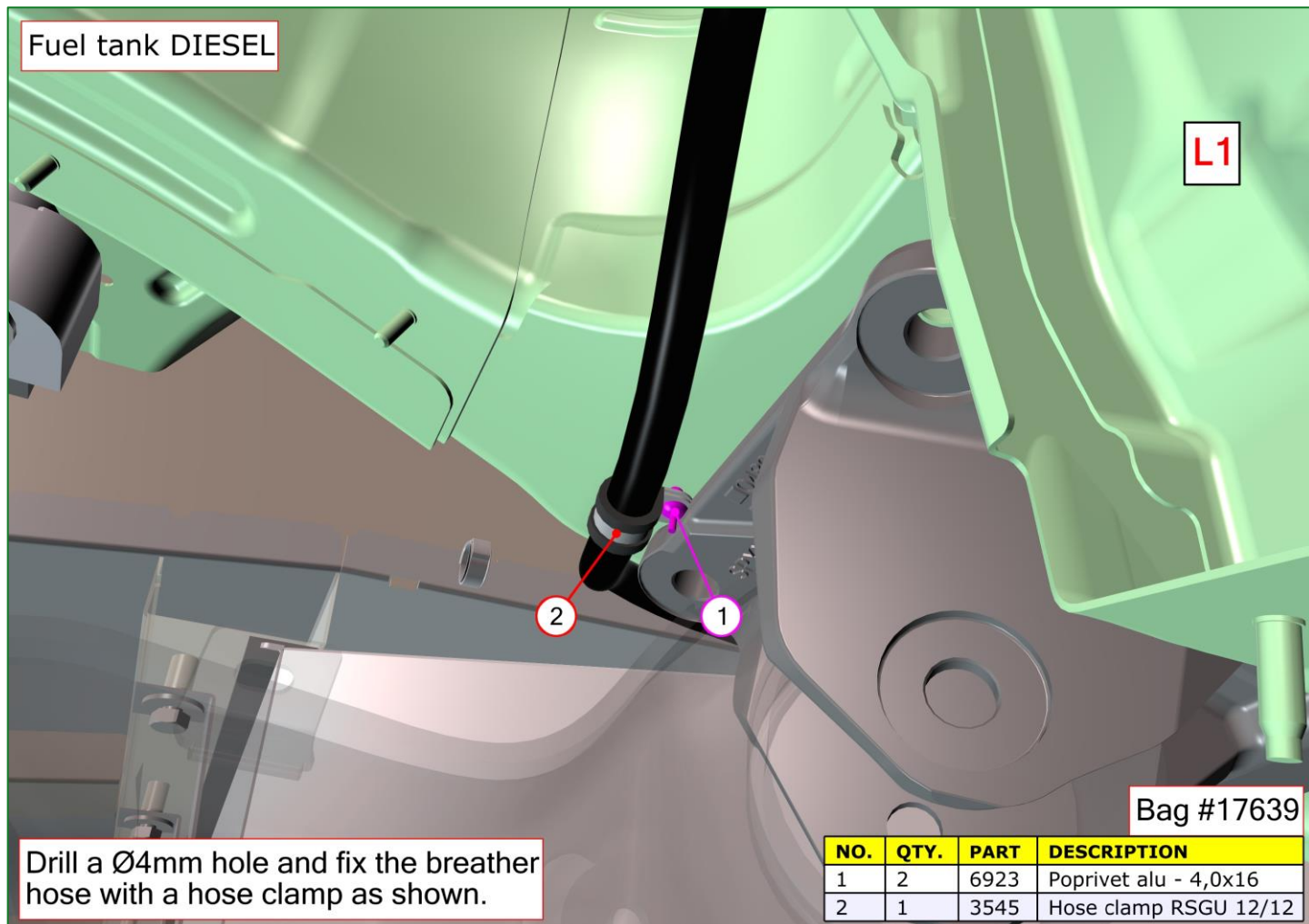
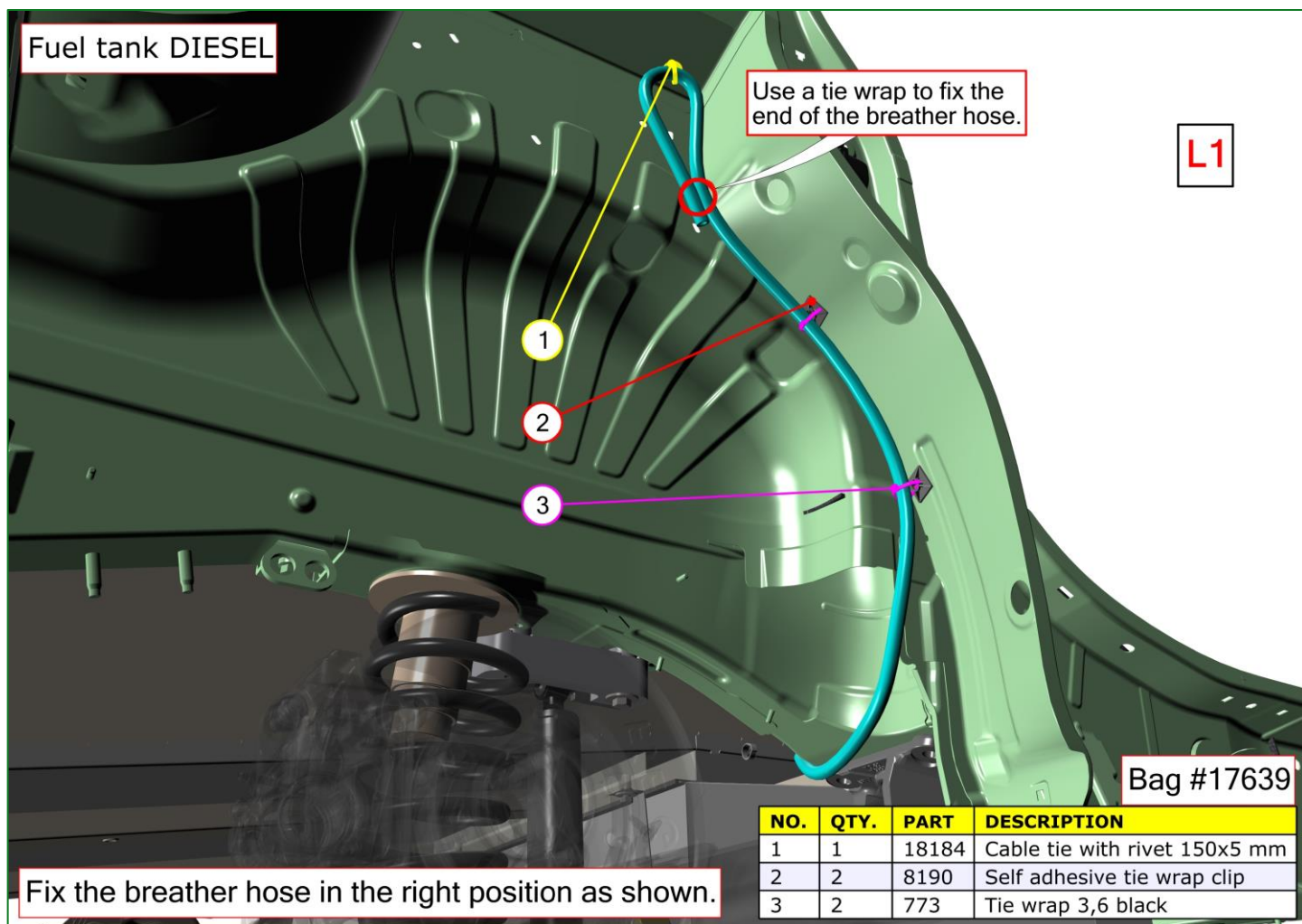


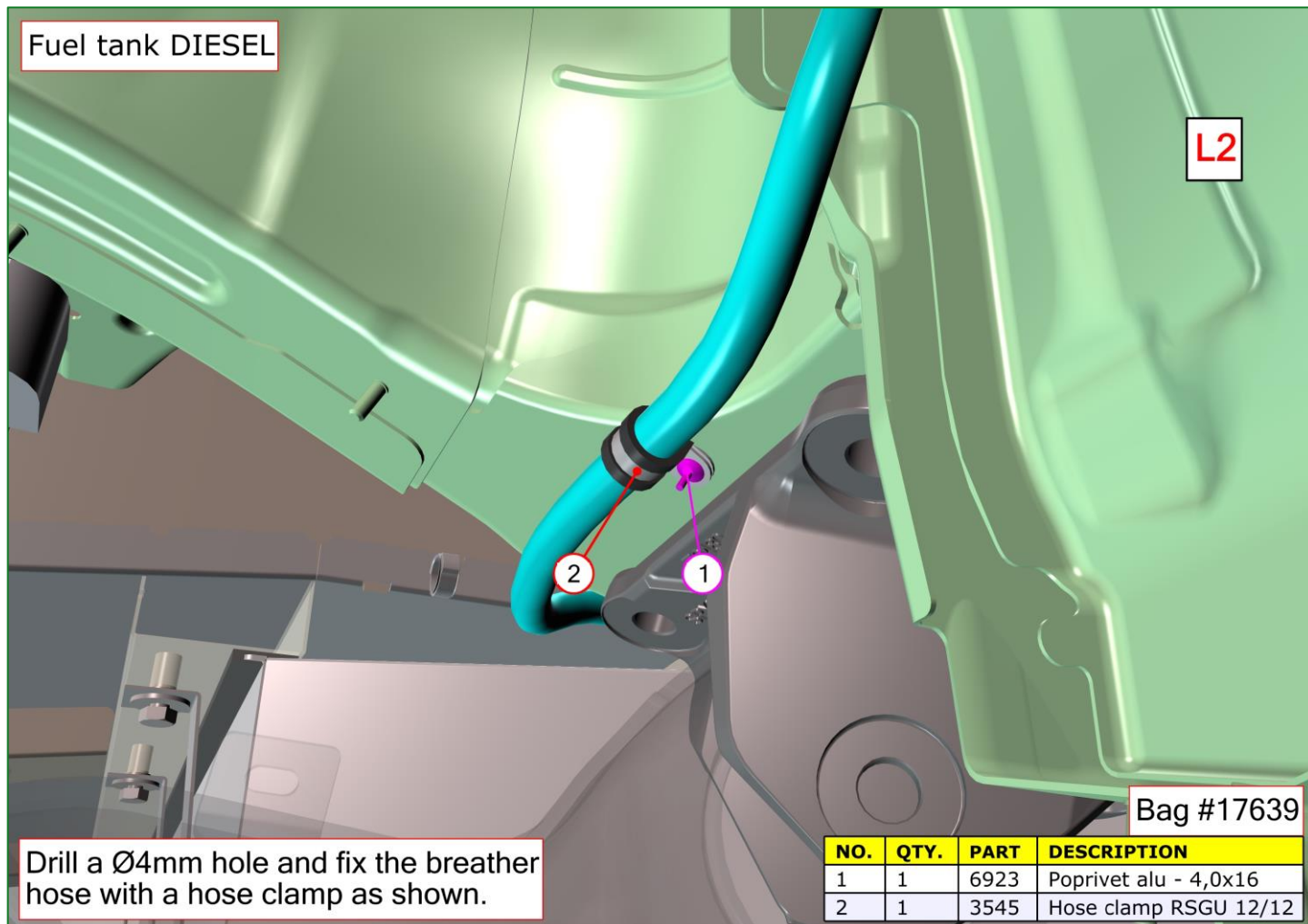
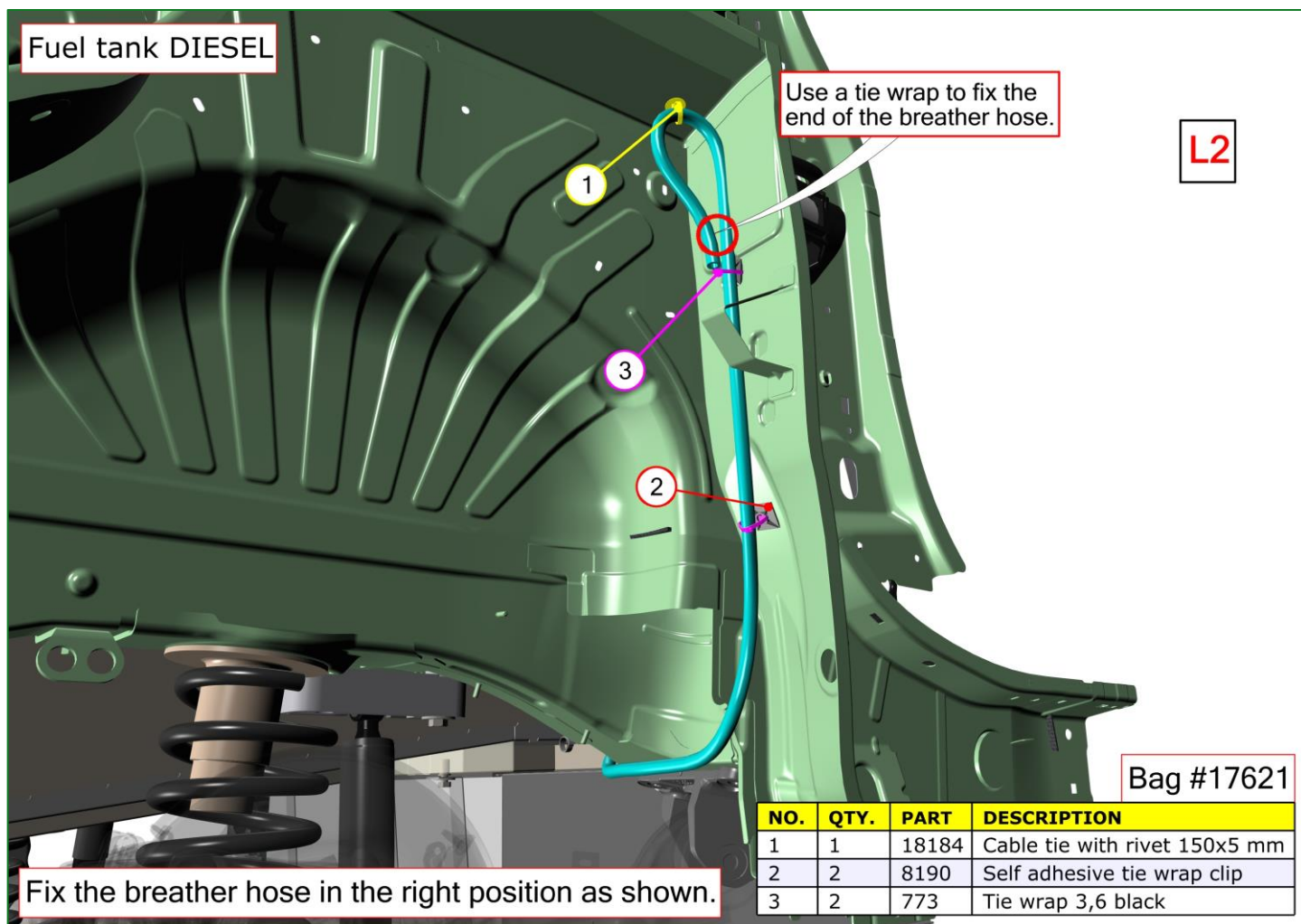
Connect the breather to the tank as shown.

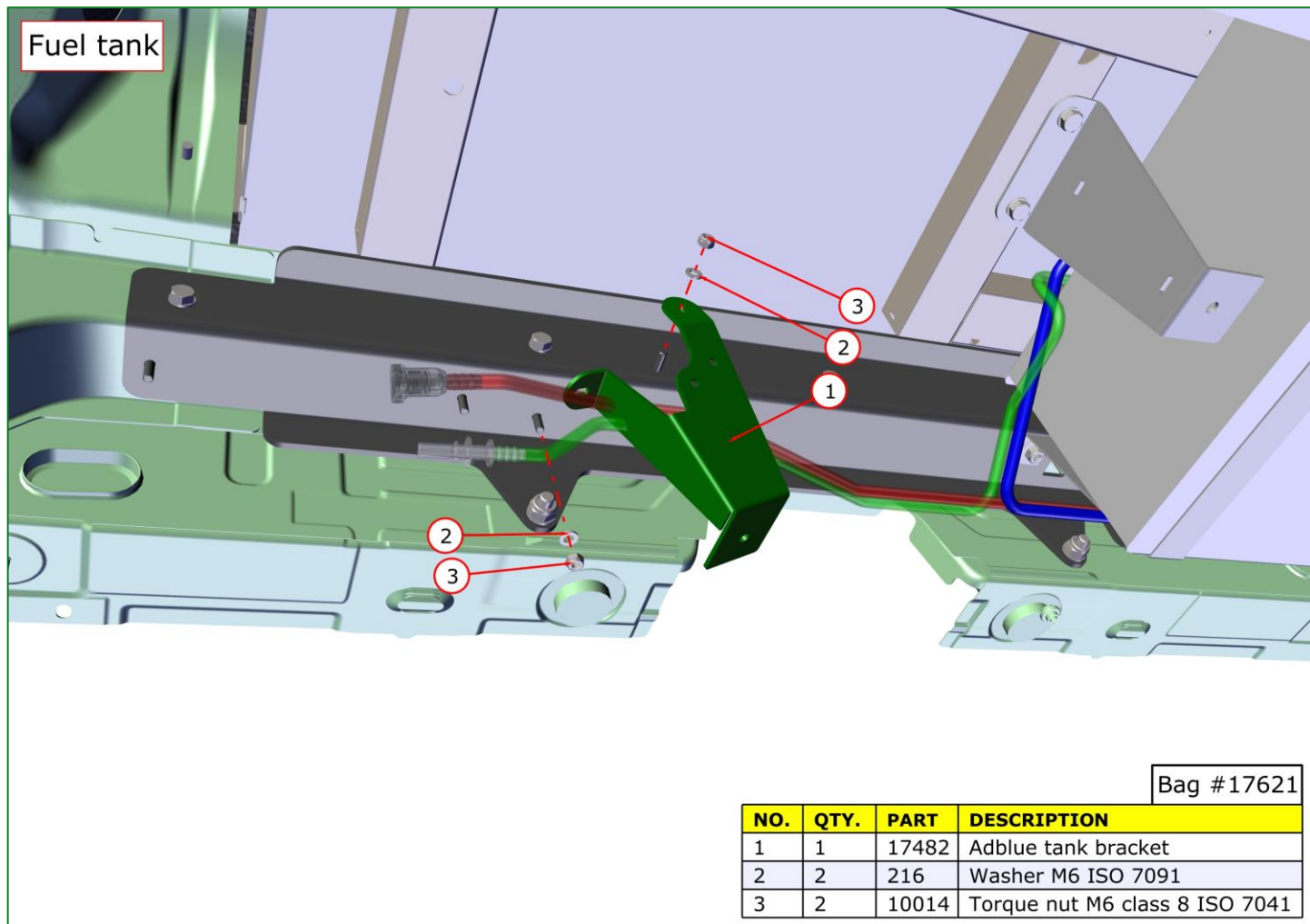
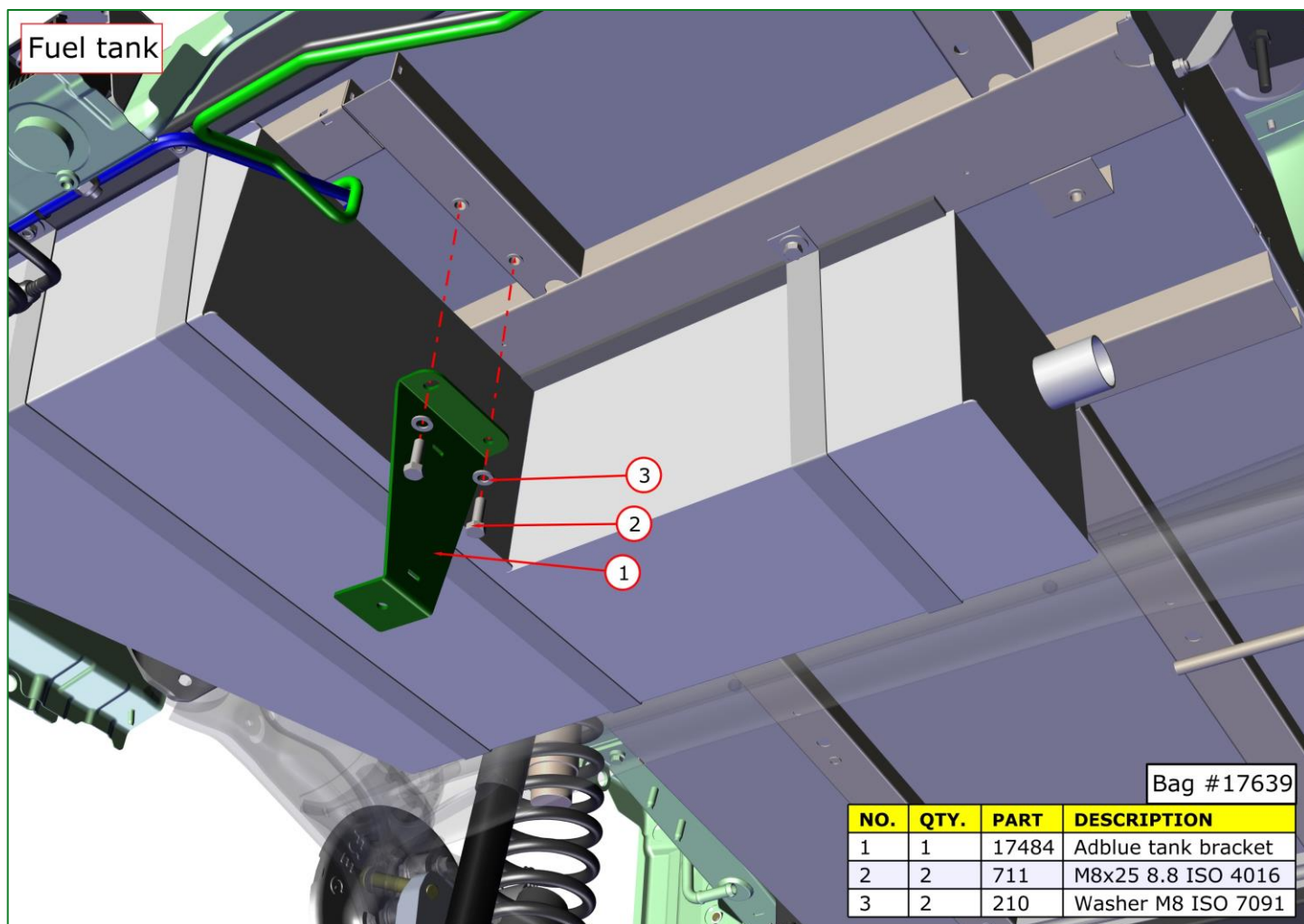
| NO. | QTY. | PART | DESCRIPTION |
|-----|------|-------|---|
| 1 | 1 | 20839 | Fuel tank breather hose 8 mm diesel 1270 mm |
| 2 | 1 | 18050 | Clamp with inner ring 13,0-15,3 |

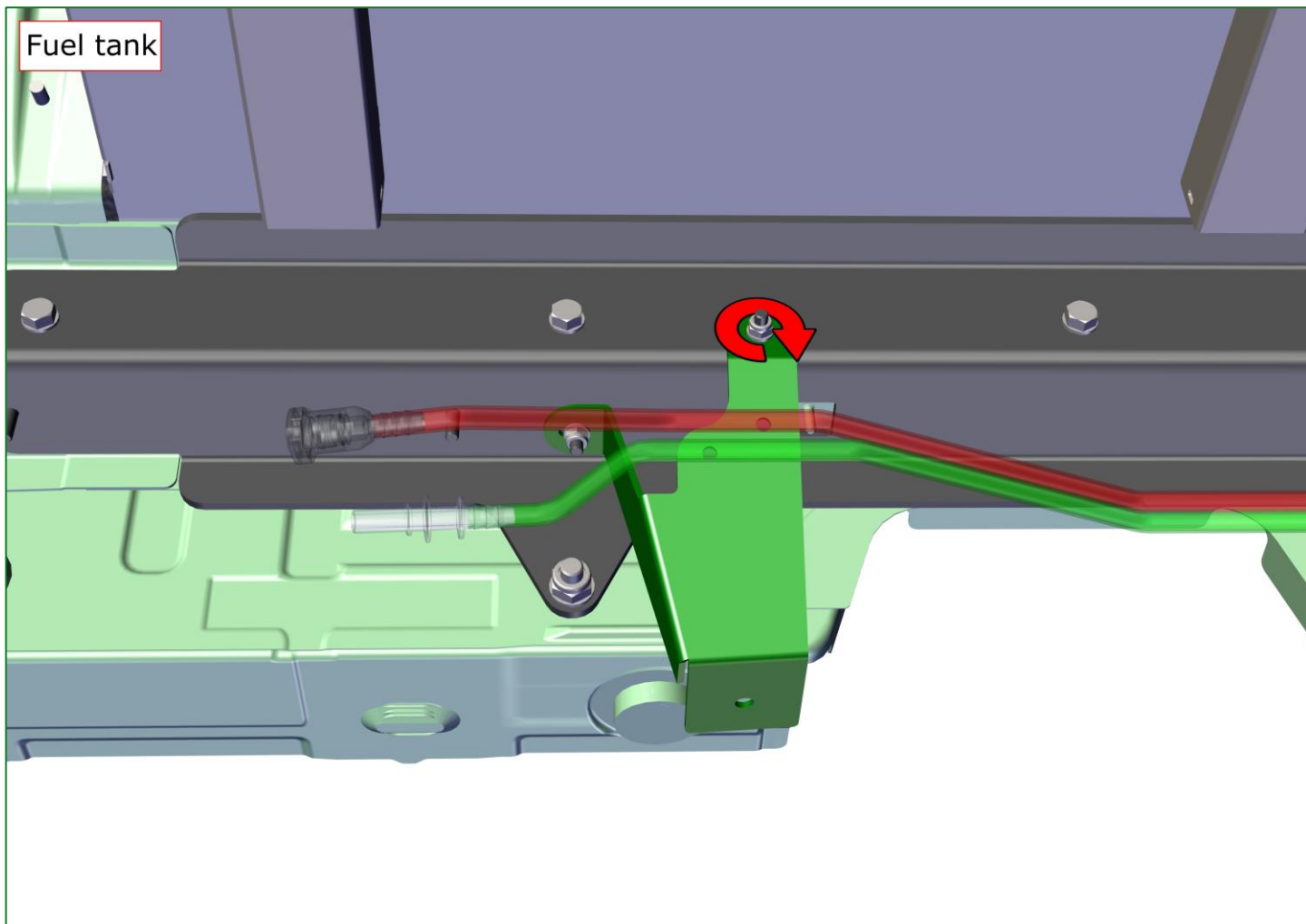
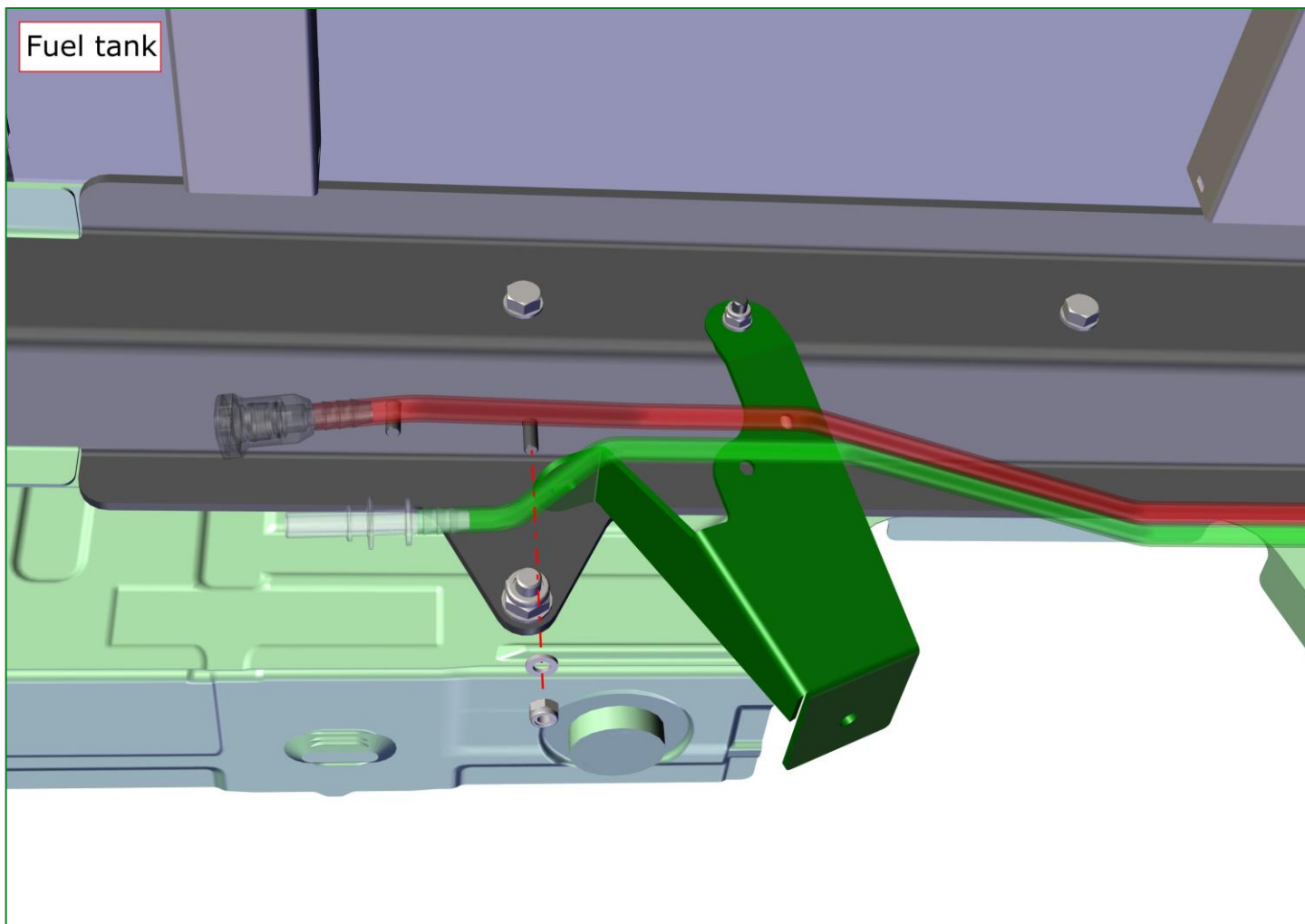


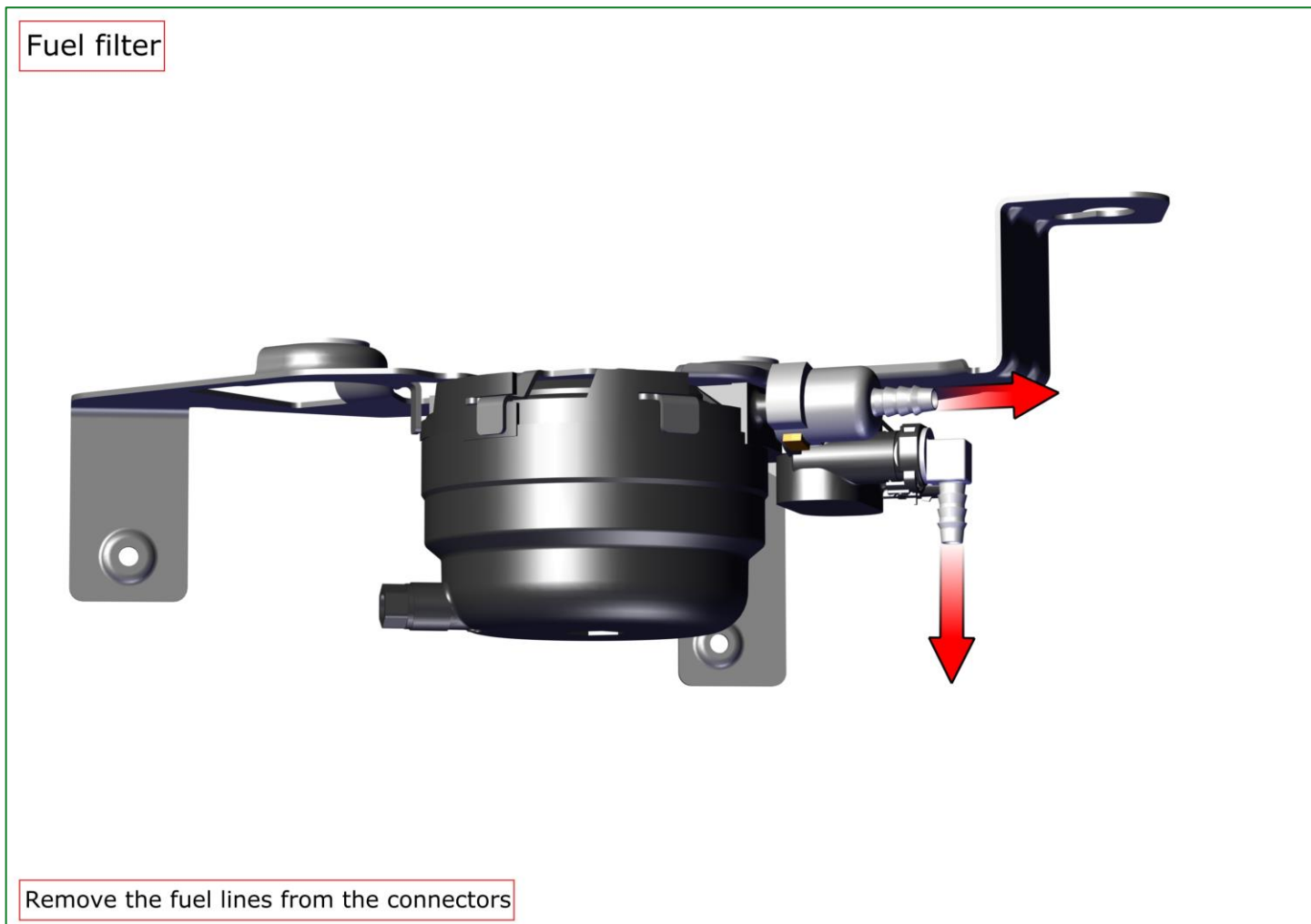
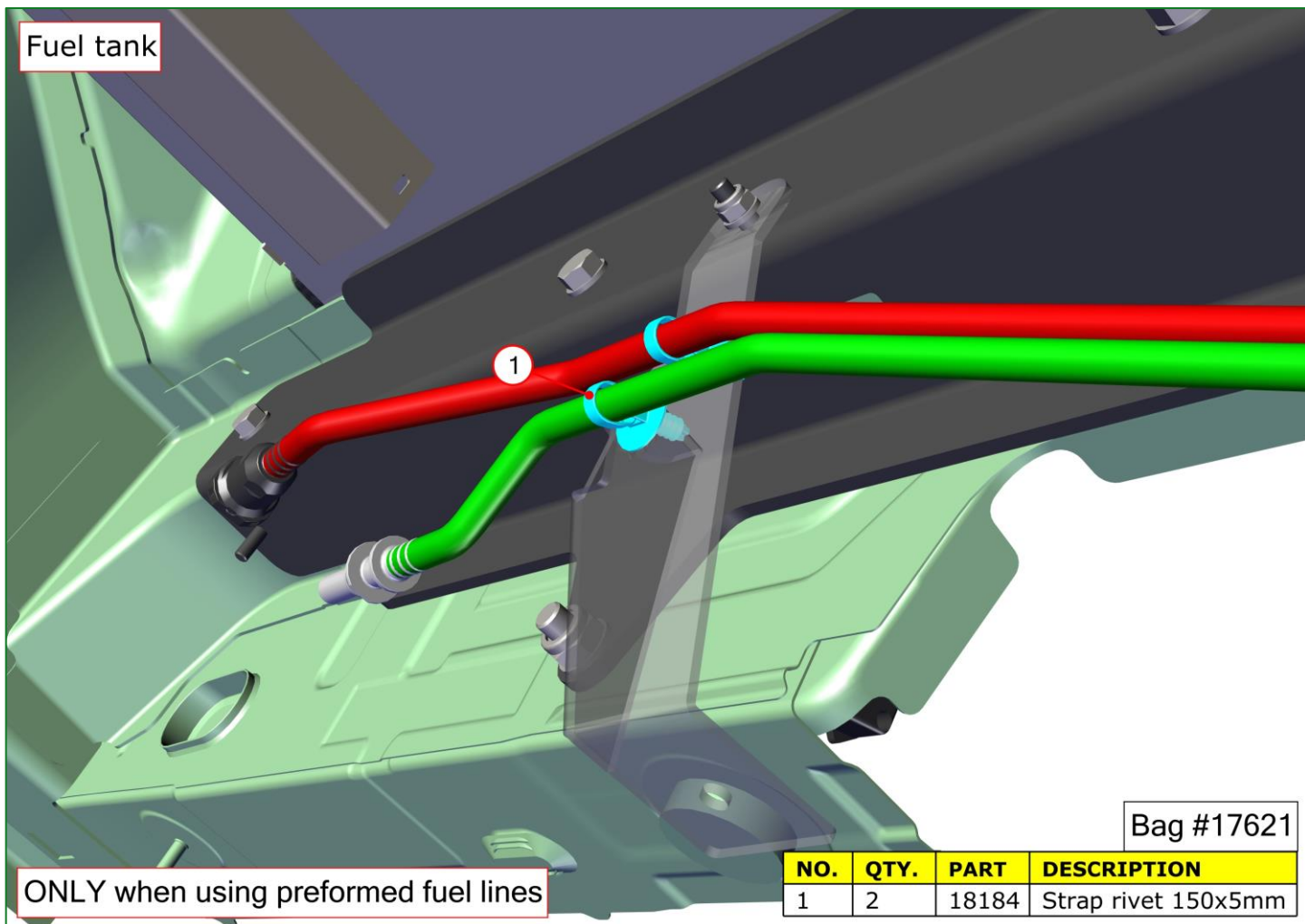




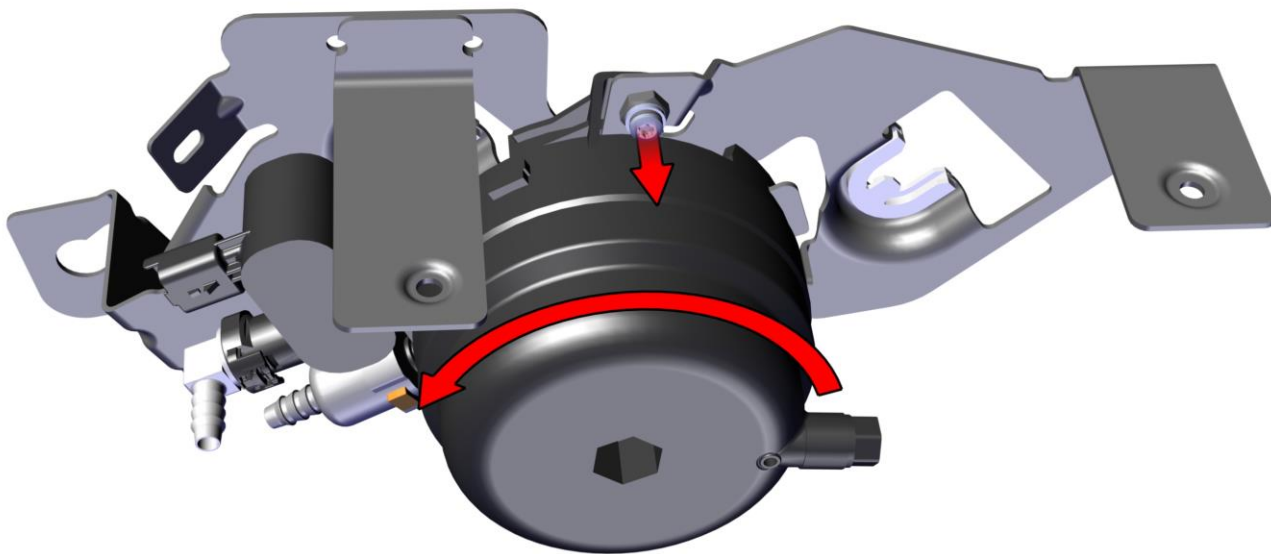






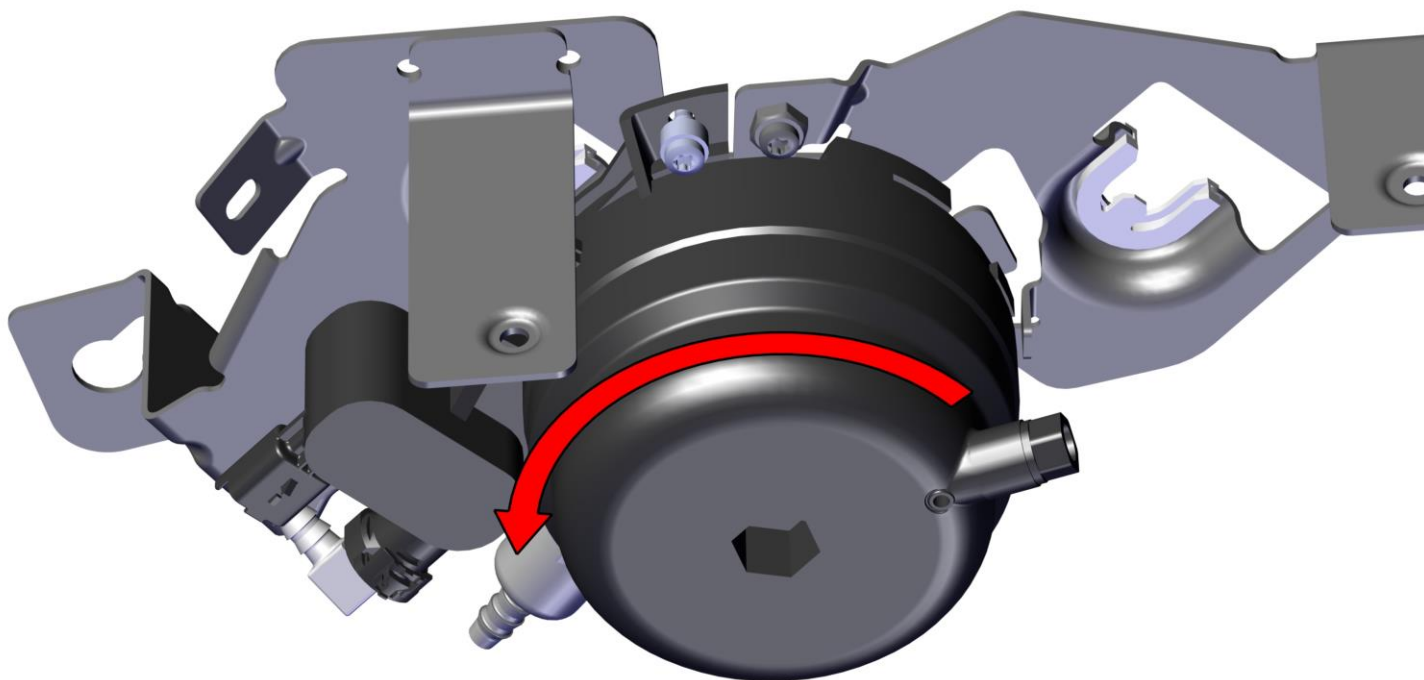


Fuel filter



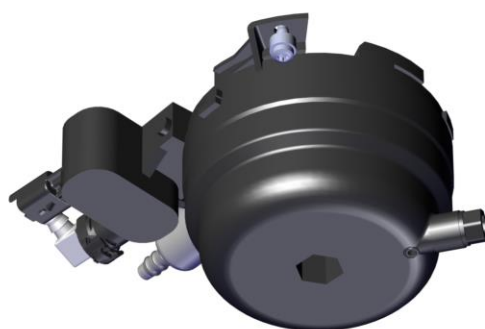
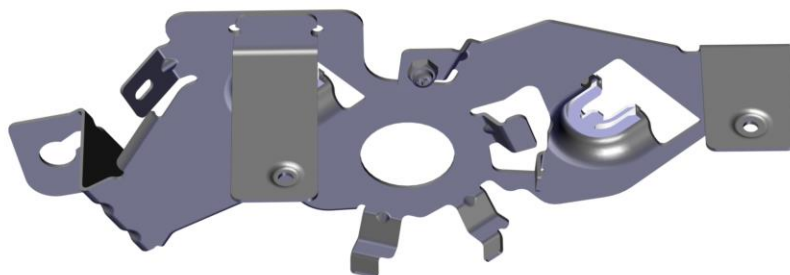
Remove the screw, then twist off the filter

Fuel filter



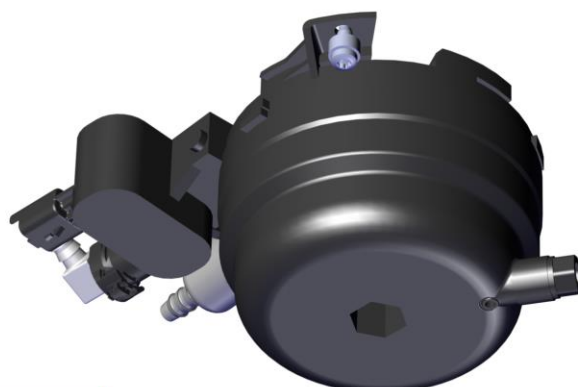
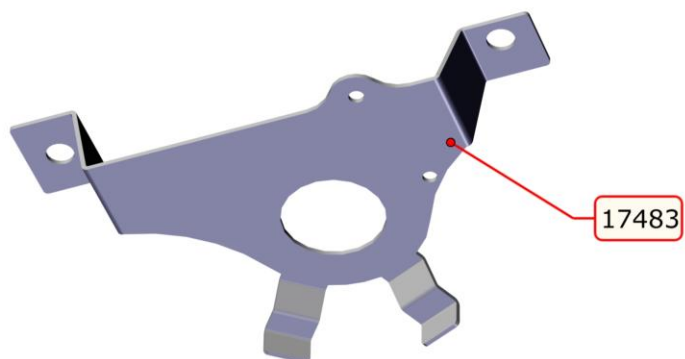
Remove the screw, then twist off the filter

Fuel filter



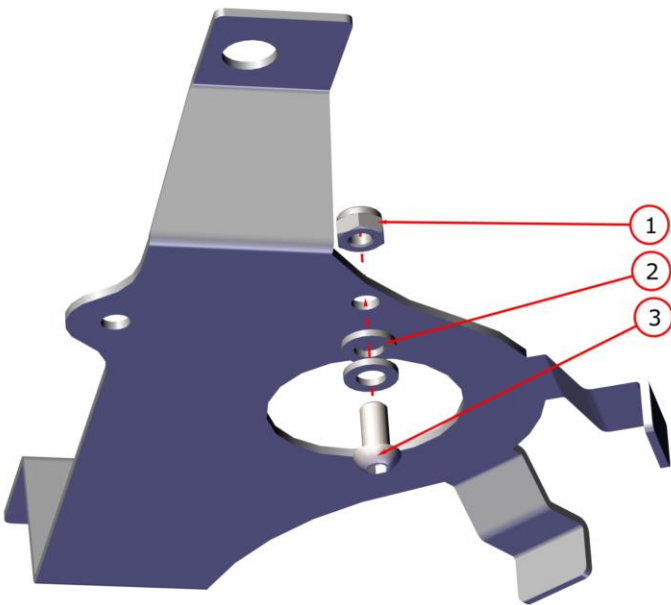
Remove the screw, then twist off the filter

Fuel filter



Attach the filter to the new bracket

Fuel filter

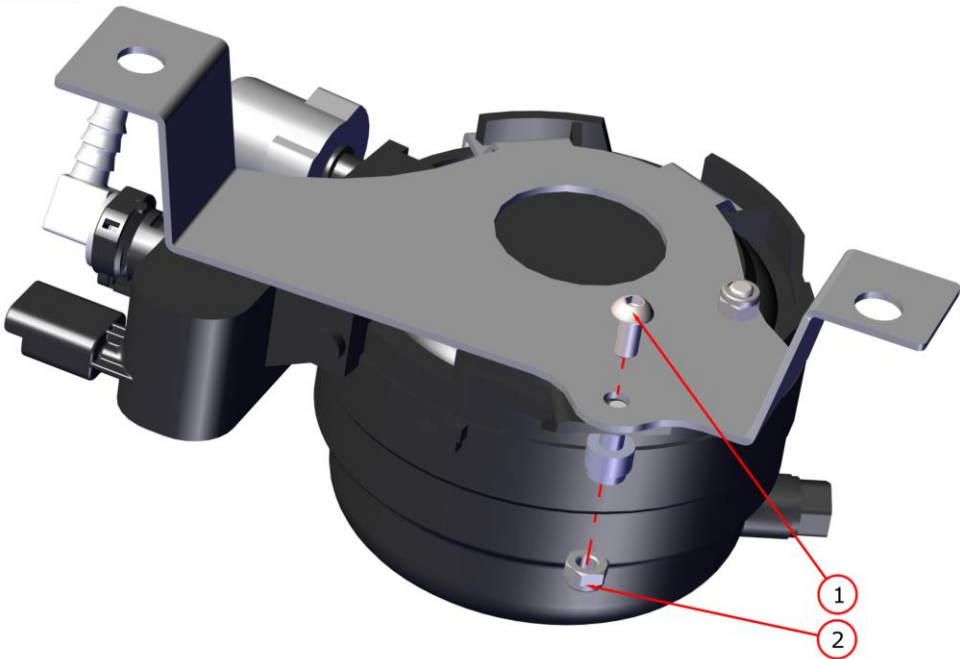


Bag #17621

| NO. | QTY. | PART | DESCRIPTION |
|-----|------|-------|----------------------------------|
| 1 | 1 | 65 | Torque nut M6 A2-70 ISO 7041 |
| 2 | 2 | 9262 | Washer M6 A2-70 ISO 7091 |
| 3 | 1 | 10938 | Button head M6x12 A4-70 ISO 7380 |

First fasten the screw, washers and nut as shown

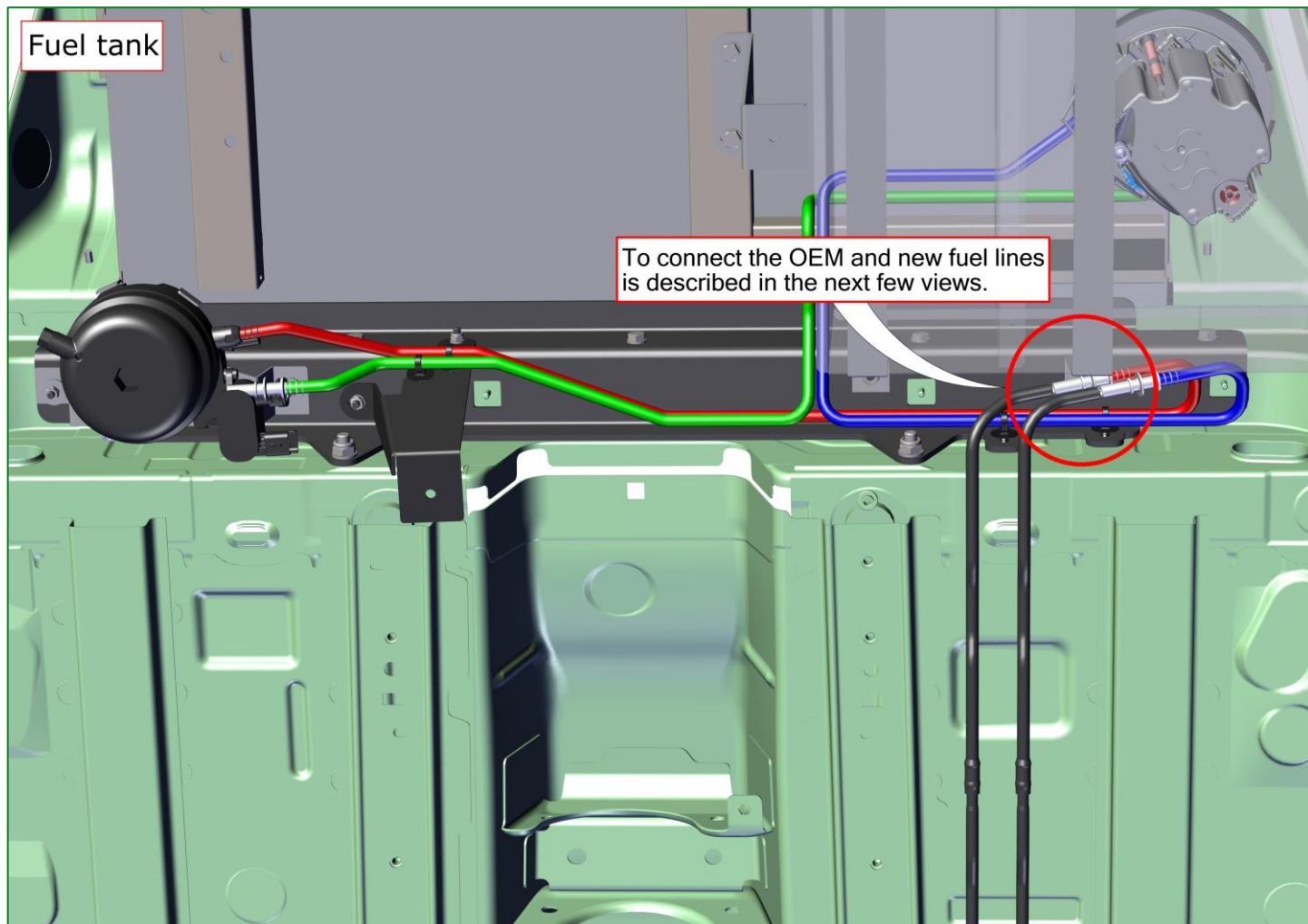
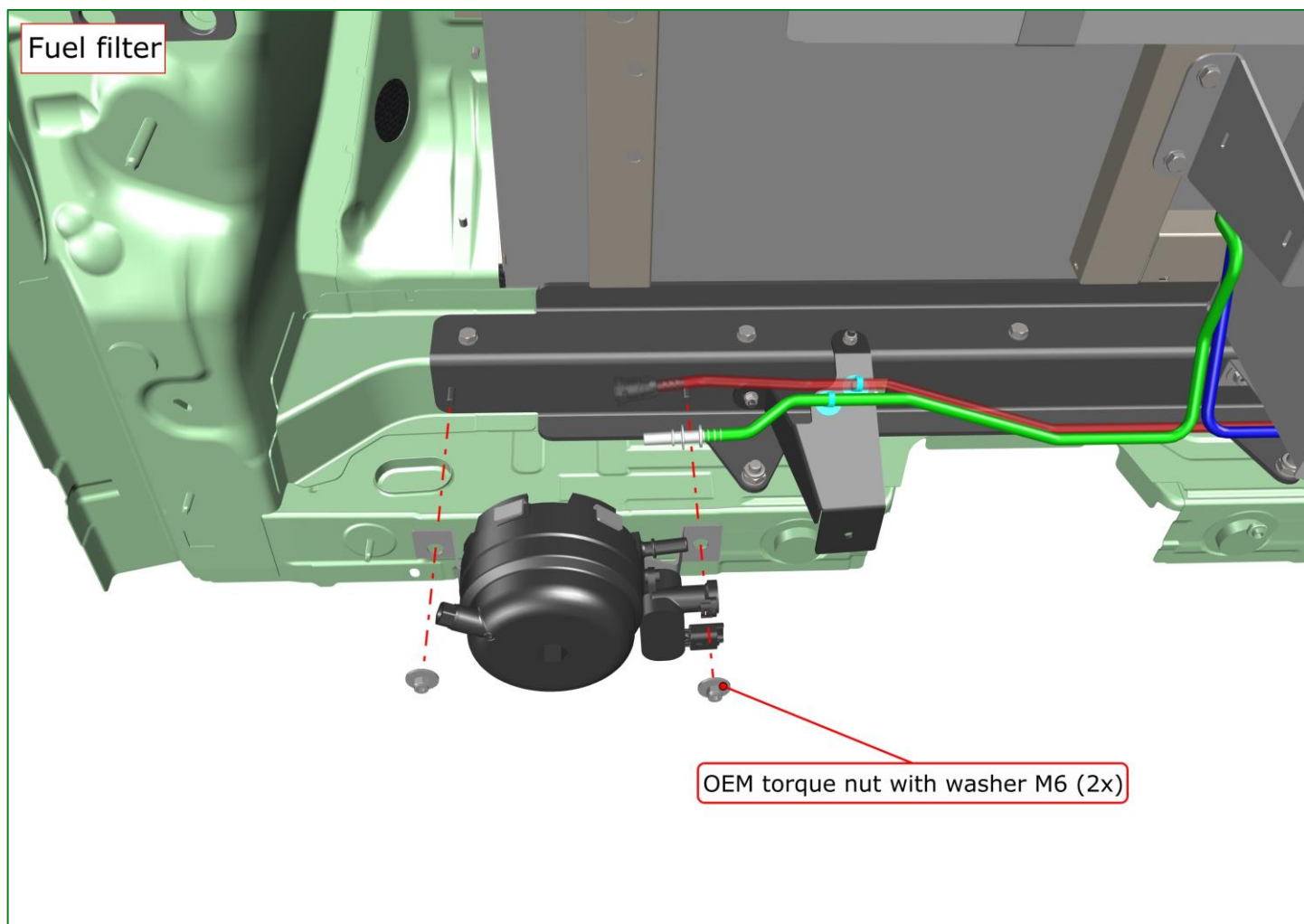
Fuel filter



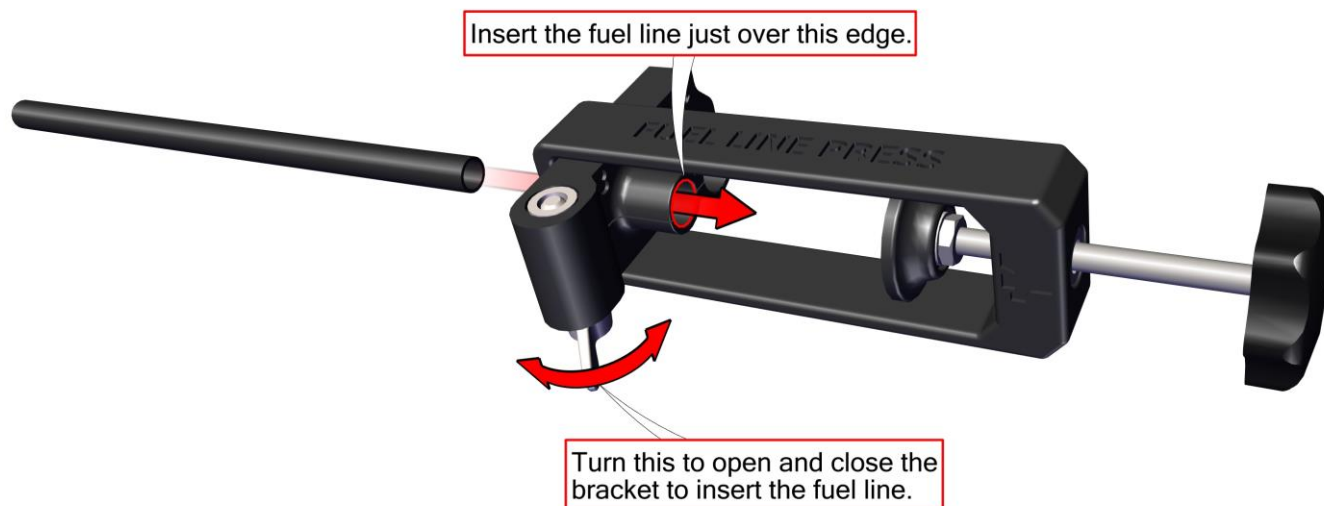
Bag #17621

| NO. | QTY. | PART | DESCRIPTION |
|-----|------|-------|----------------------------------|
| 1 | 1 | 10938 | Button head M6x12 A4-70 ISO 7380 |
| 2 | 1 | 65 | Torque nut M6 A2-70 ISO 7041 |

Attach the filter to the new bracket

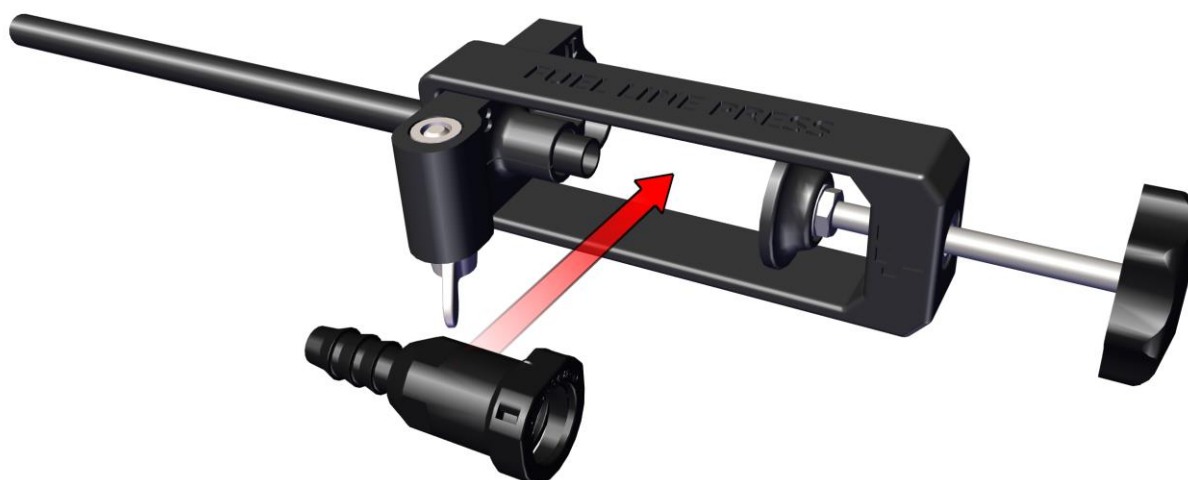


Fuel tank

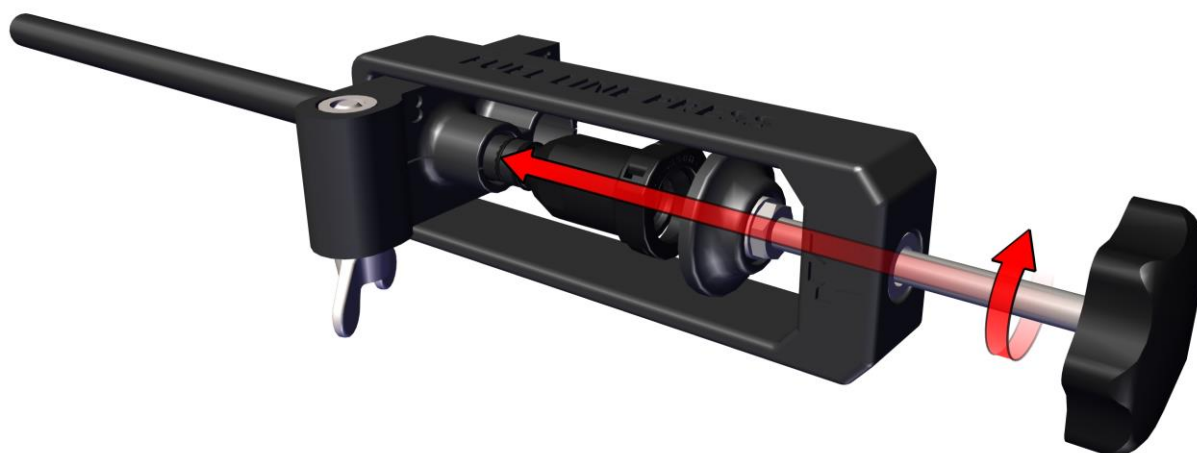


Use the fuel line press to insert the connectors in the OEM fuel lines. Insert the OEM fuel line into the hole with the right size.

Fuel tank

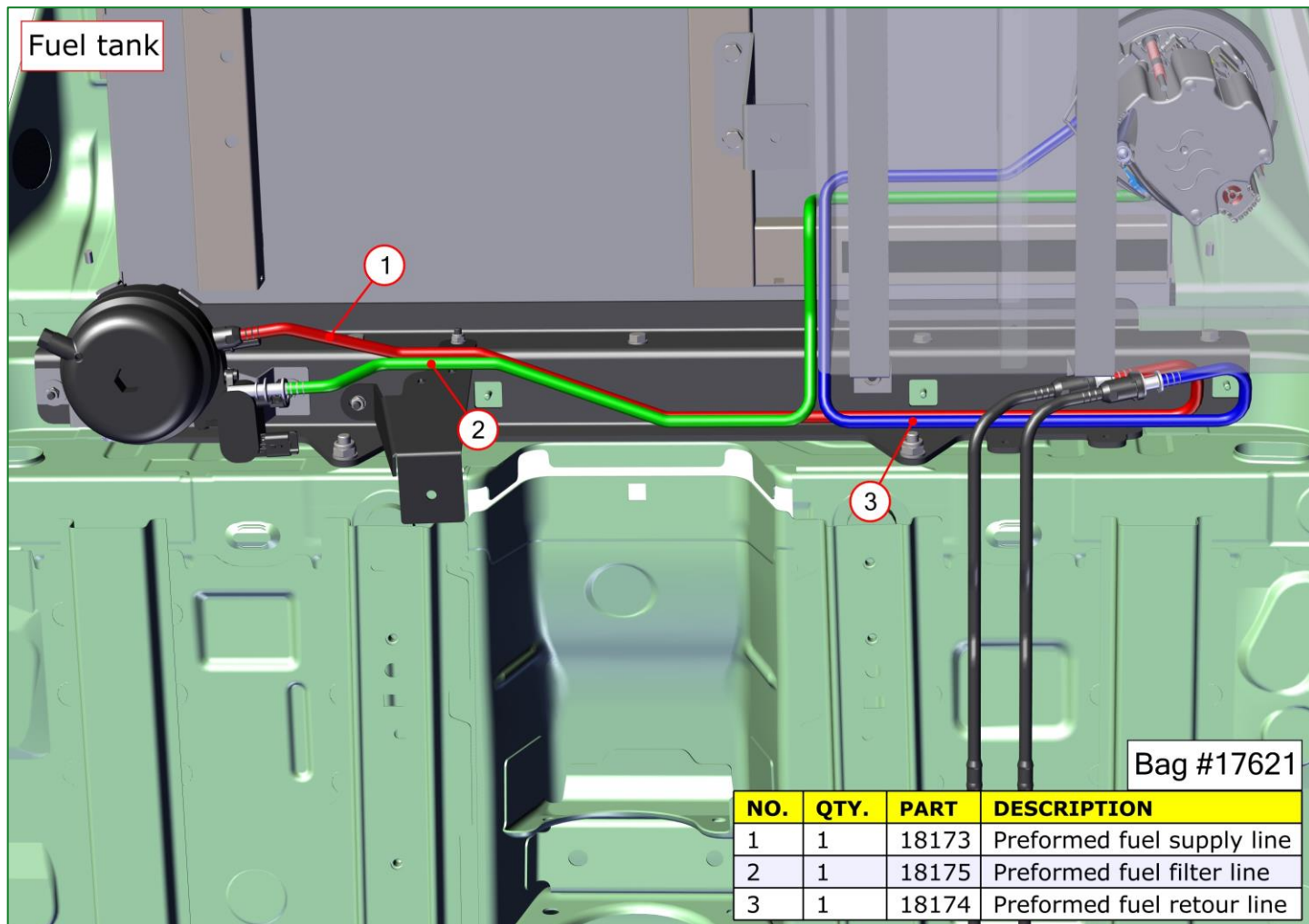


Fuel tank

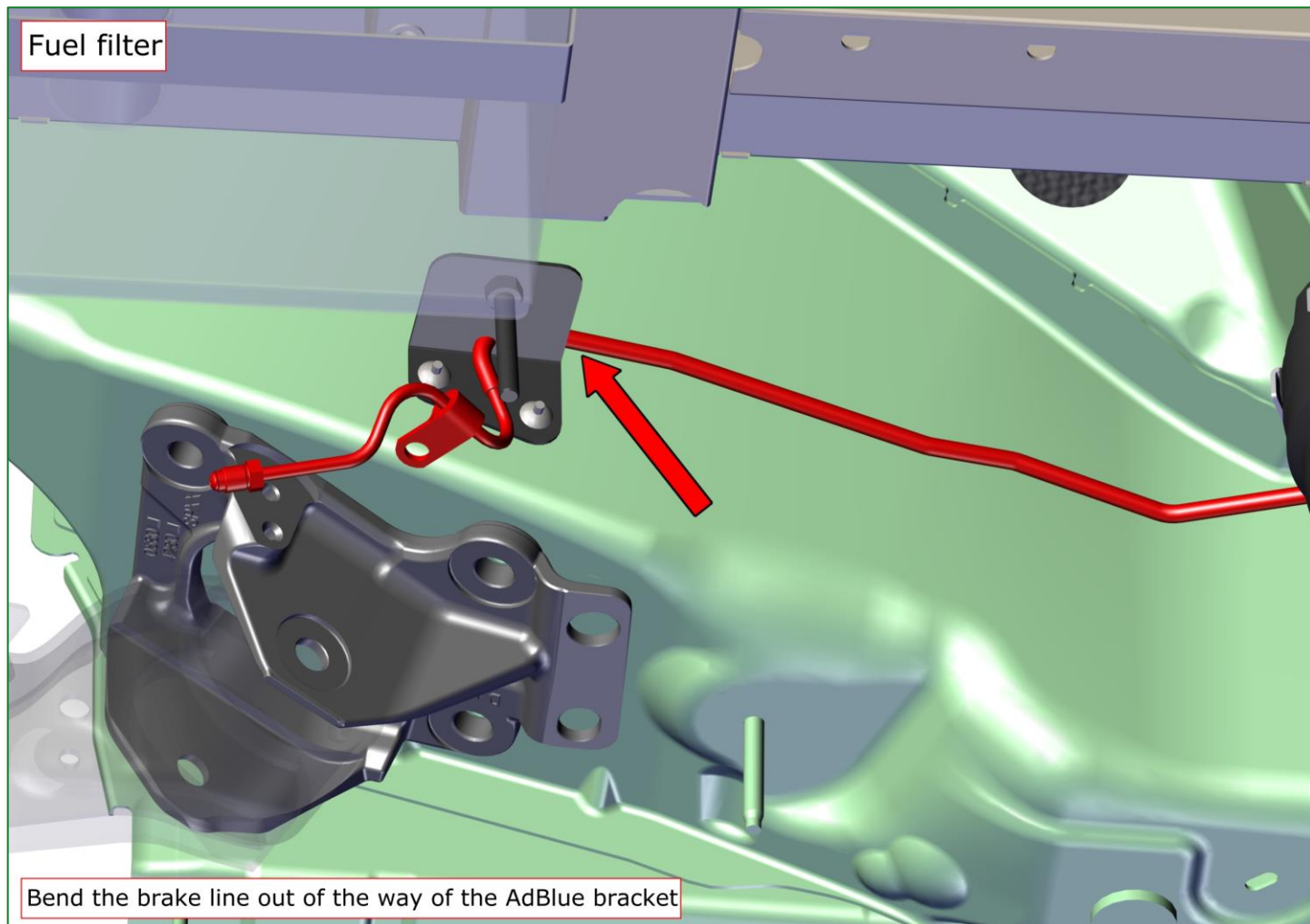
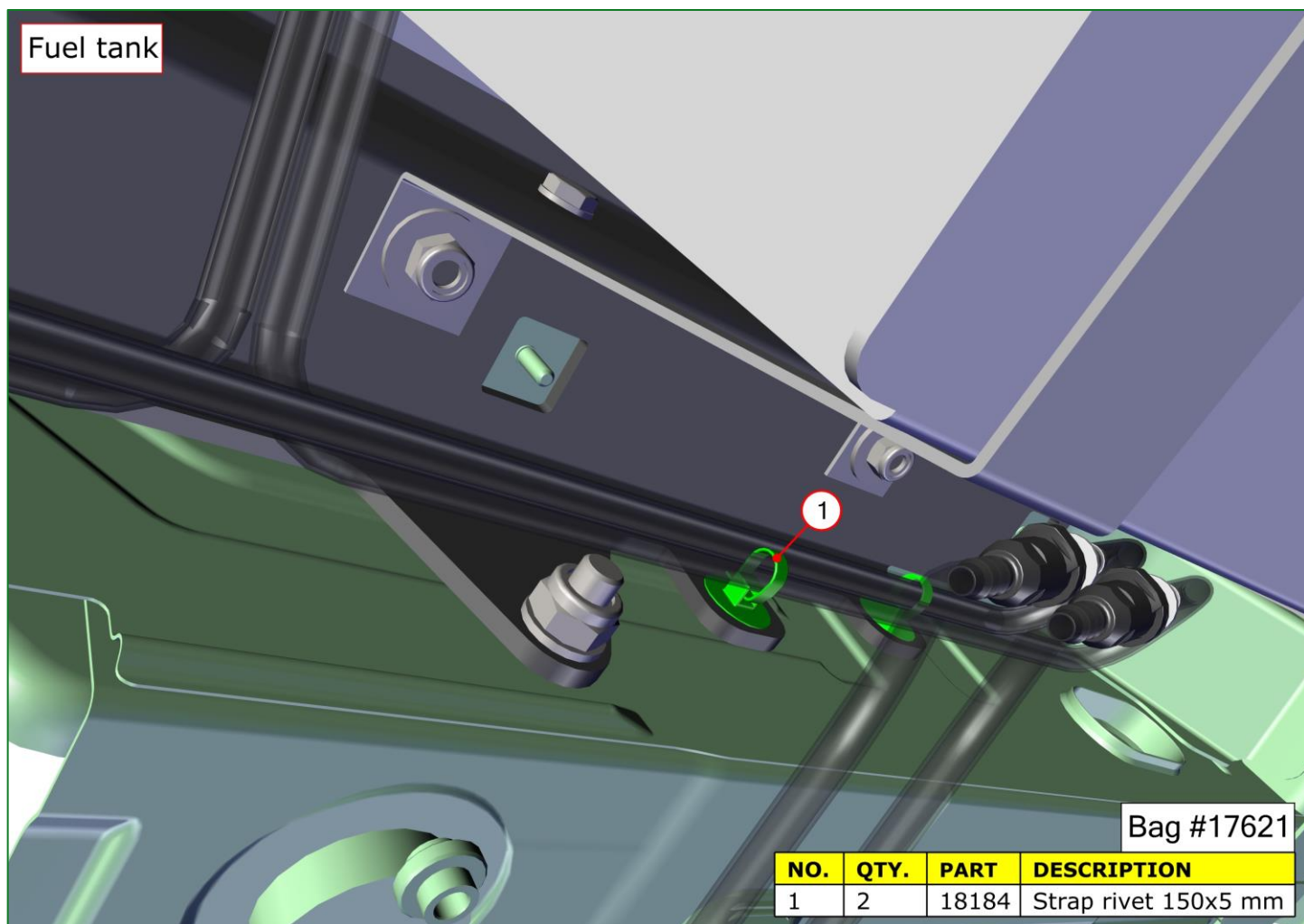


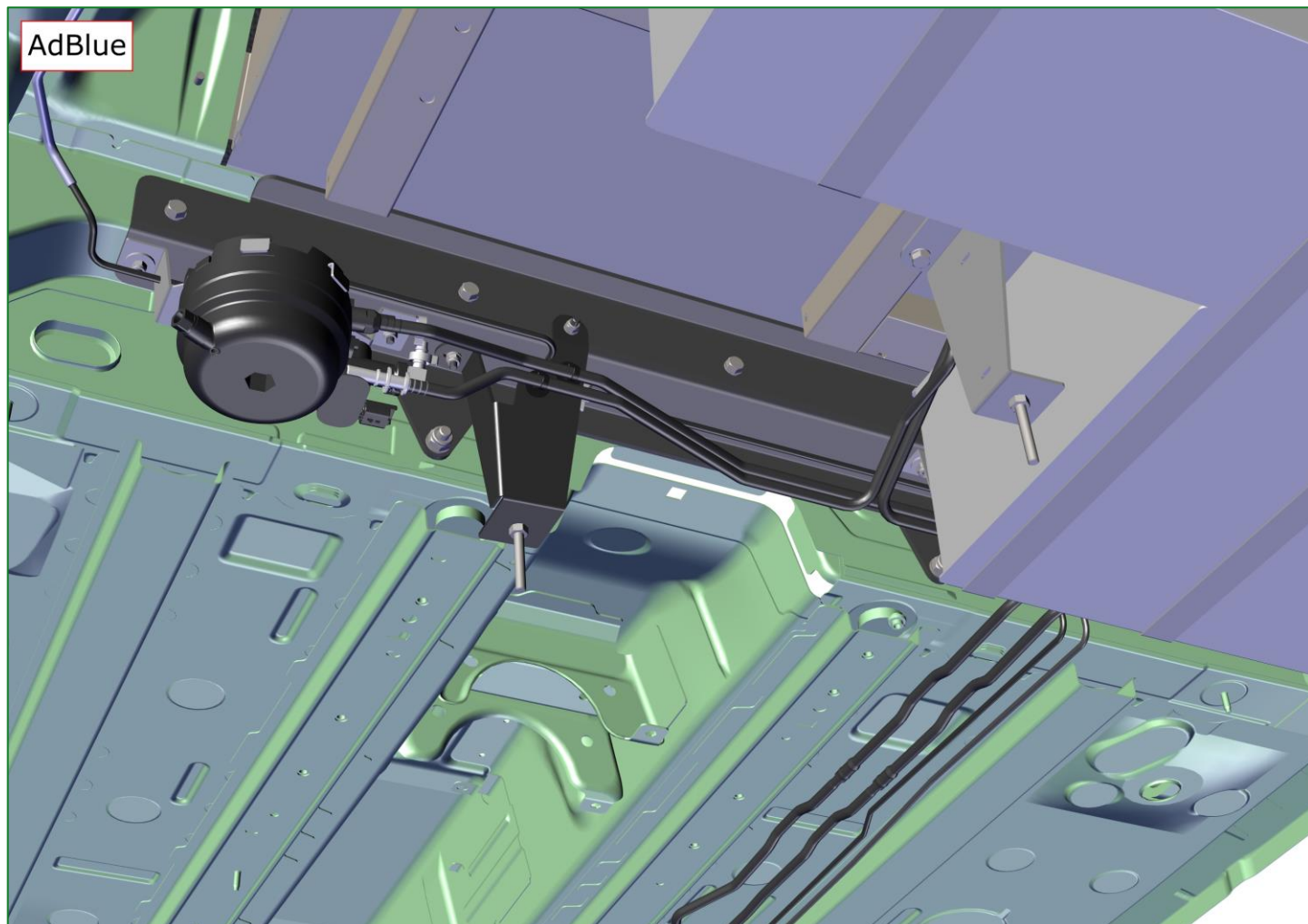
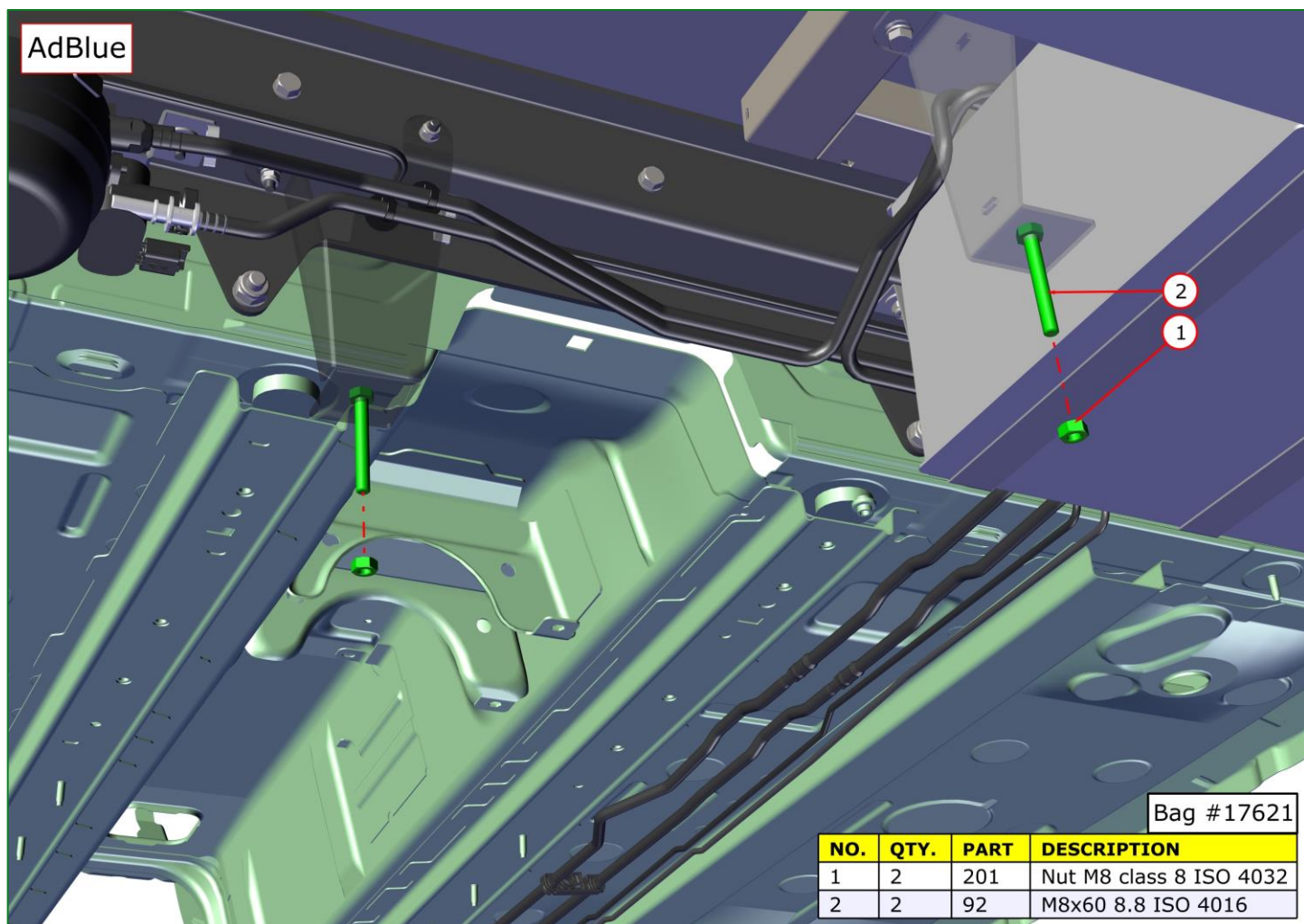
Turn the handle on the fuel line press clockwise to press the SAE connector into the OEM fuel line.

Fuel tank

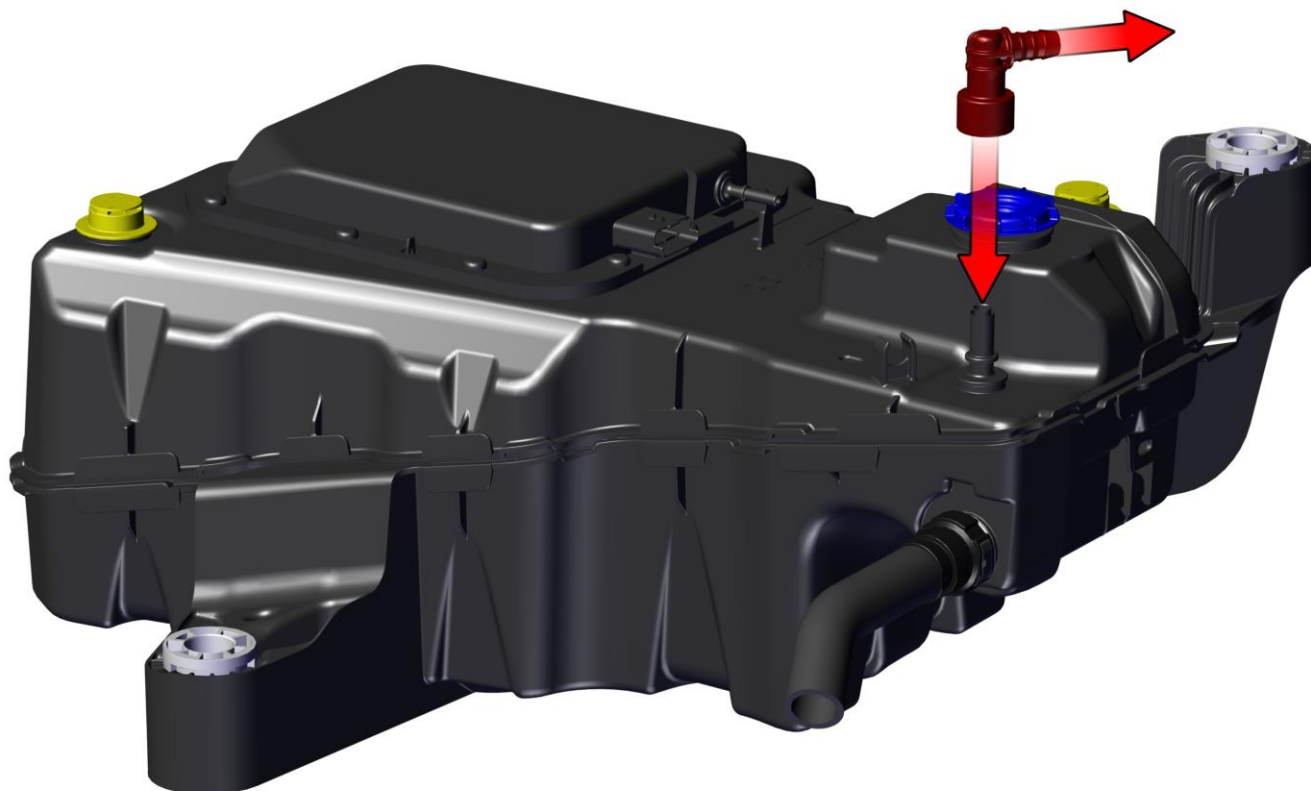


| NO. | QTY. | PART | DESCRIPTION |
|-----|------|-------|----------------------------|
| 1 | 1 | 18173 | Preformed fuel supply line |
| 2 | 1 | 18175 | Preformed fuel filter line |
| 3 | 1 | 18174 | Preformed fuel retour line |



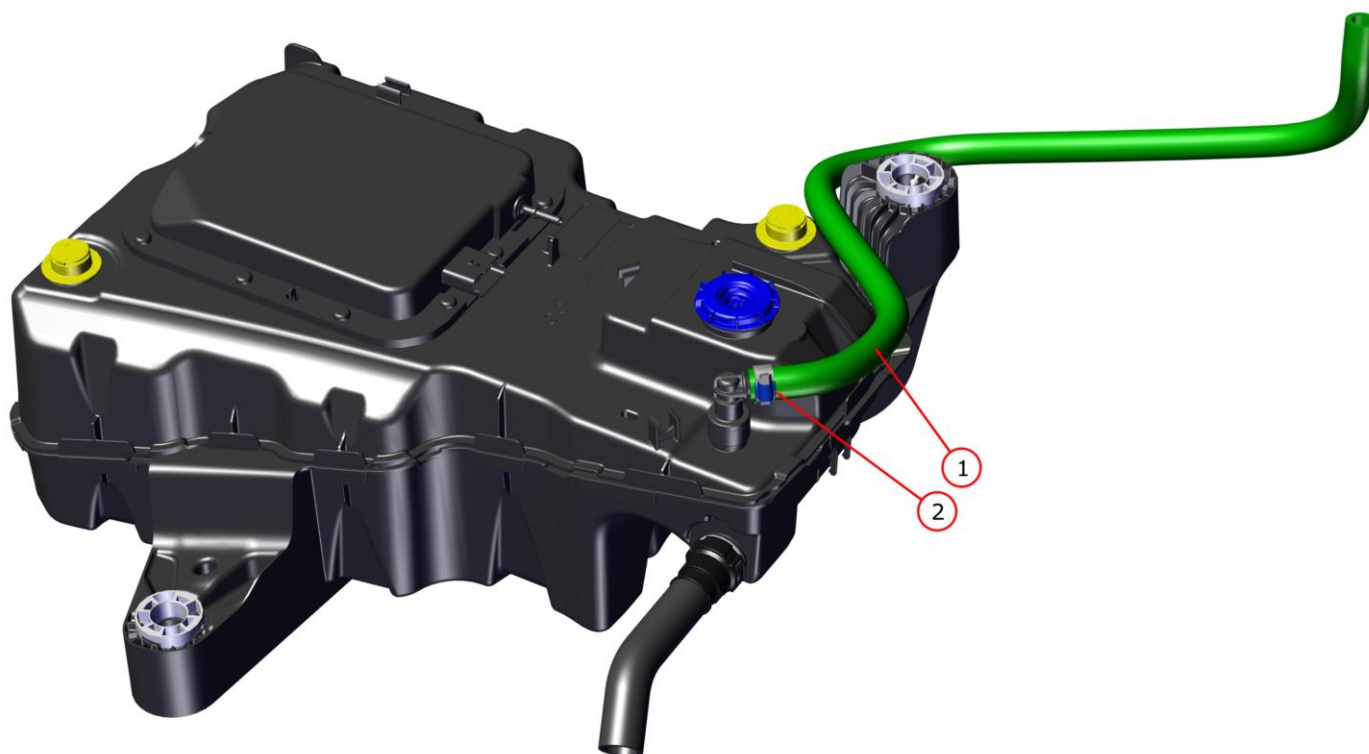


AdBlue



Cut the breather hose from the connector, then put it back on the AdBlue tank

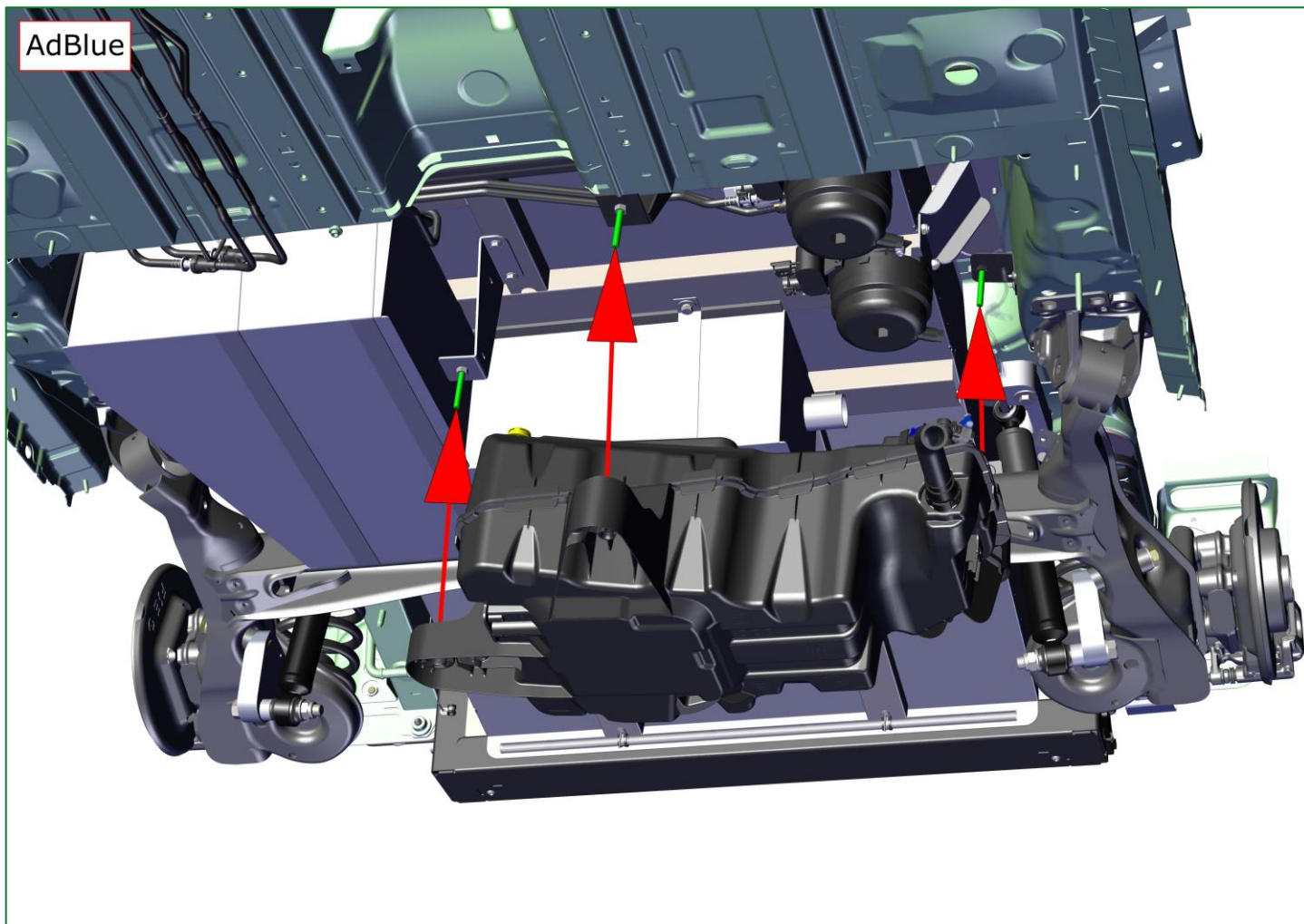
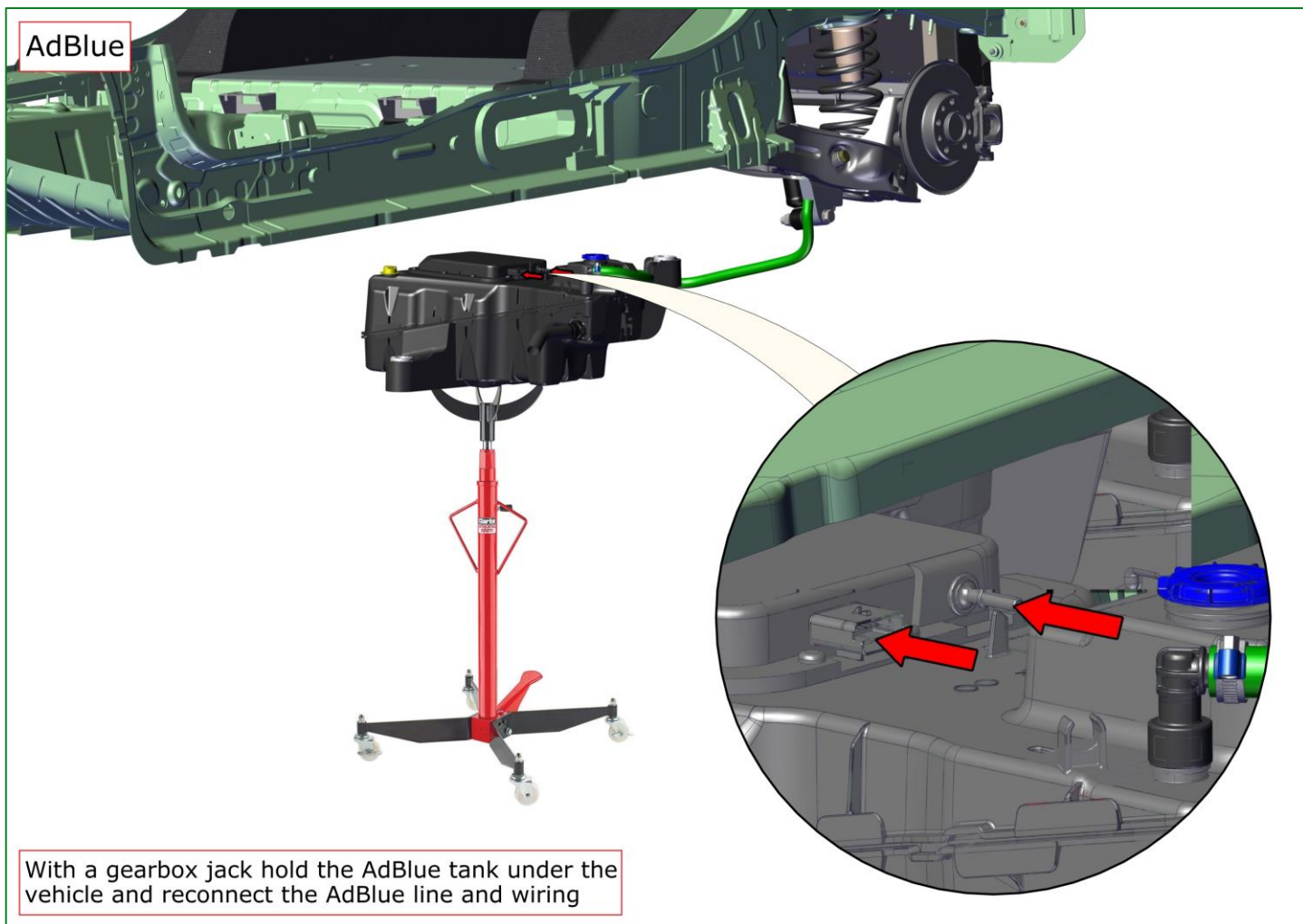
AdBlue

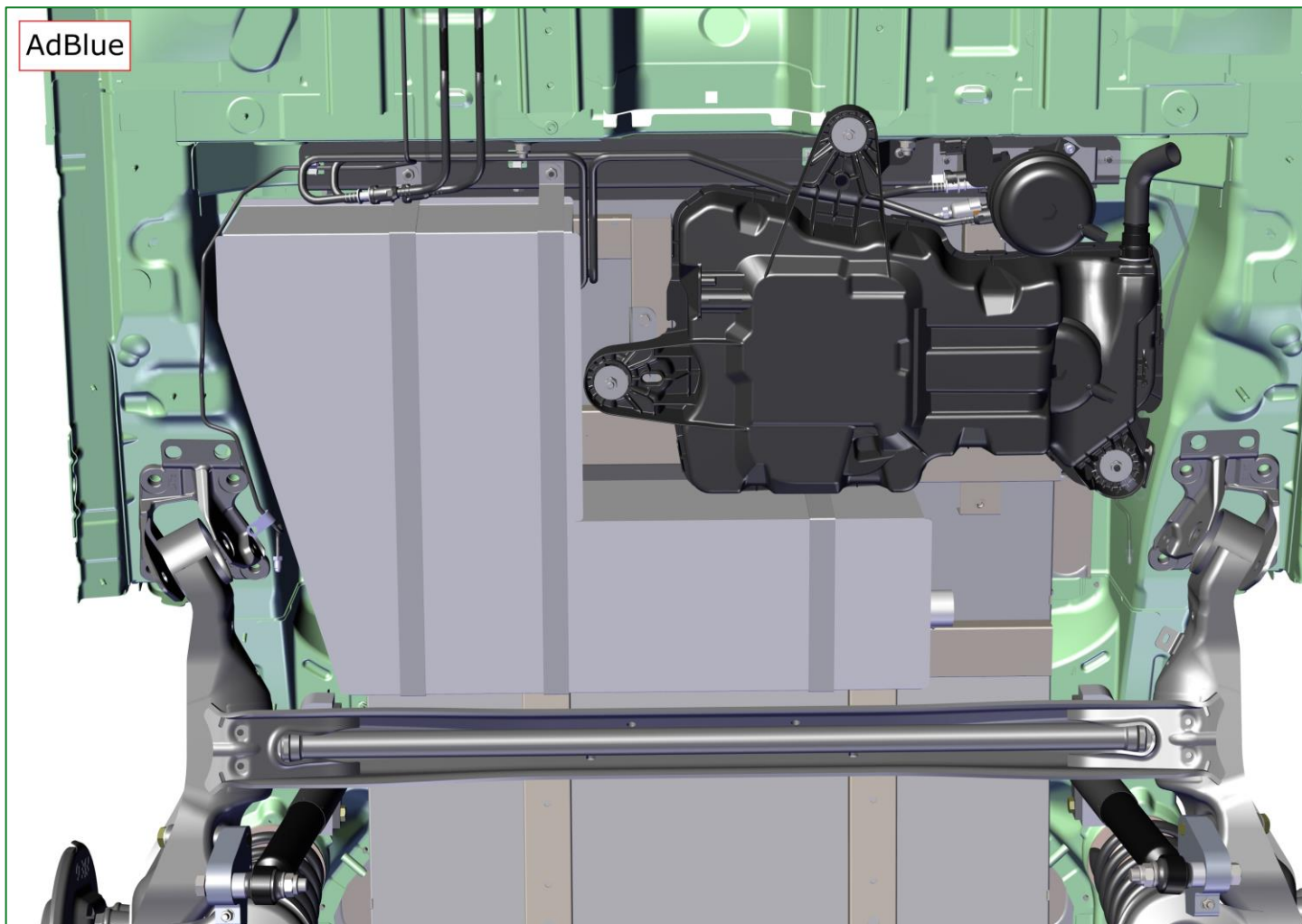
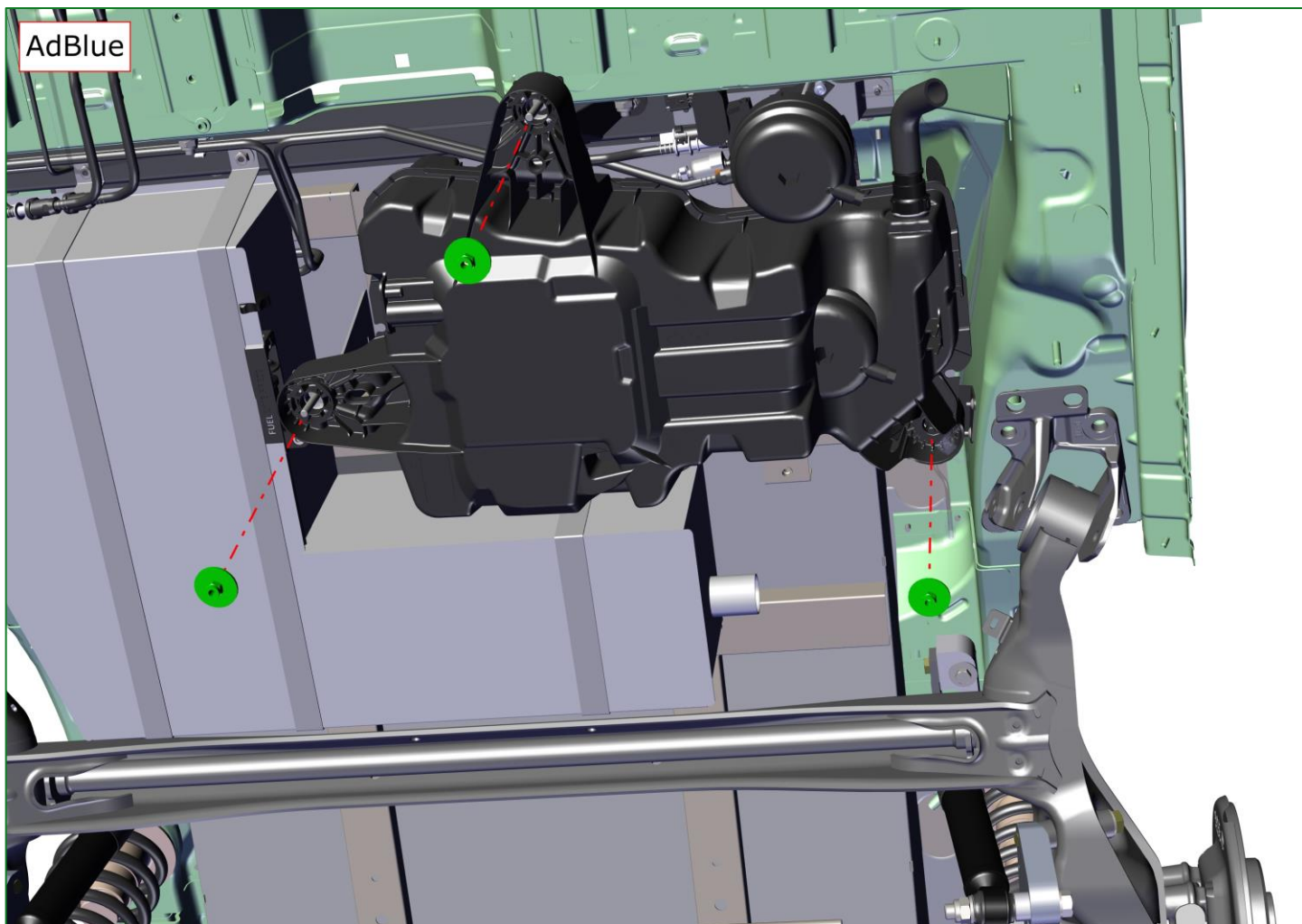


Put the new breather hose on the connector and secure with the hose clamp

Bag #17621

| NO. | QTY. | PART | DESCRIPTION |
|-----|------|-------|------------------------------|
| 1 | 1 | 17745 | AdBlue breather hose L=800mm |
| 2 | 1 | 4225 | Hose clamp ABA 12mm 15-24 |





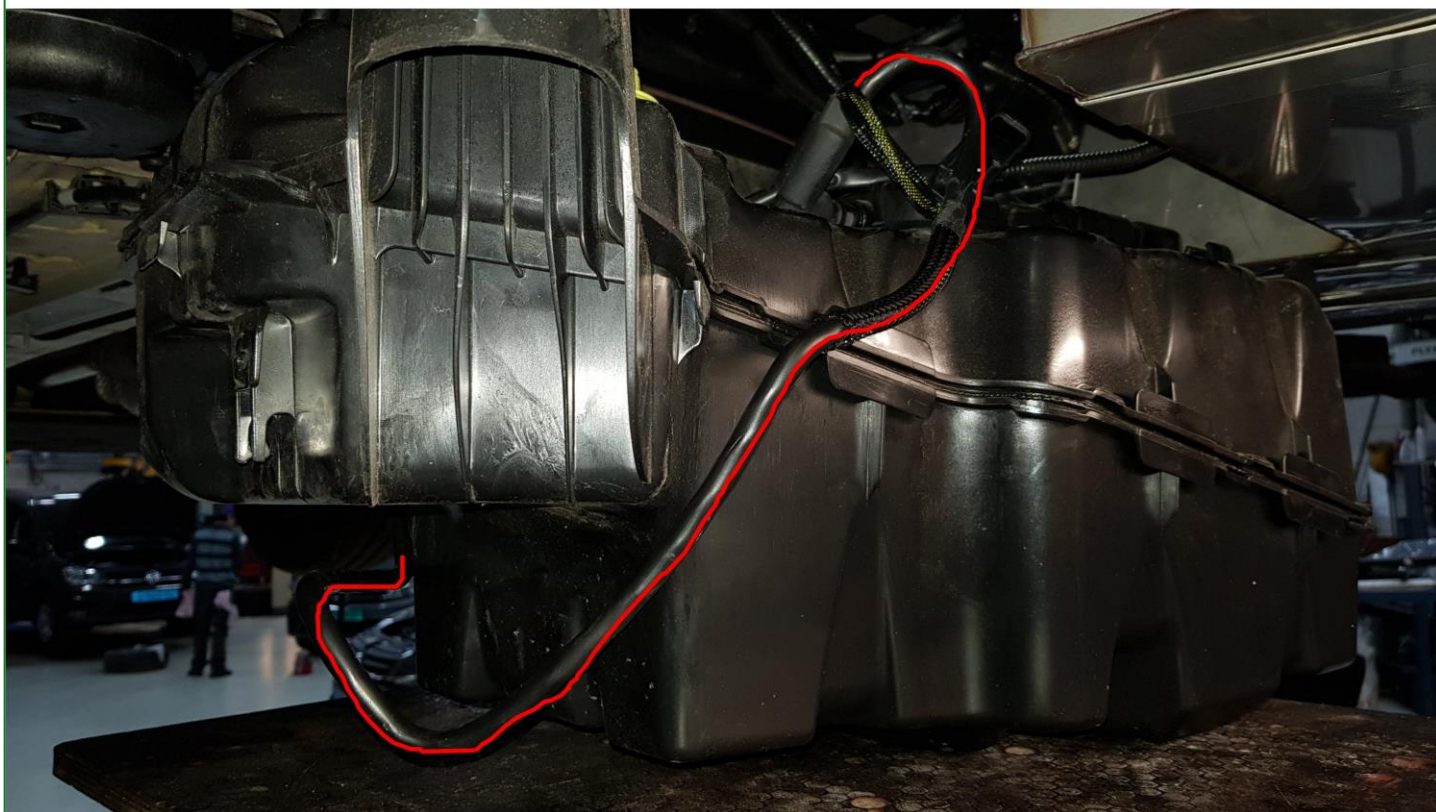
Adblue

Position the Adblue conduit as shown



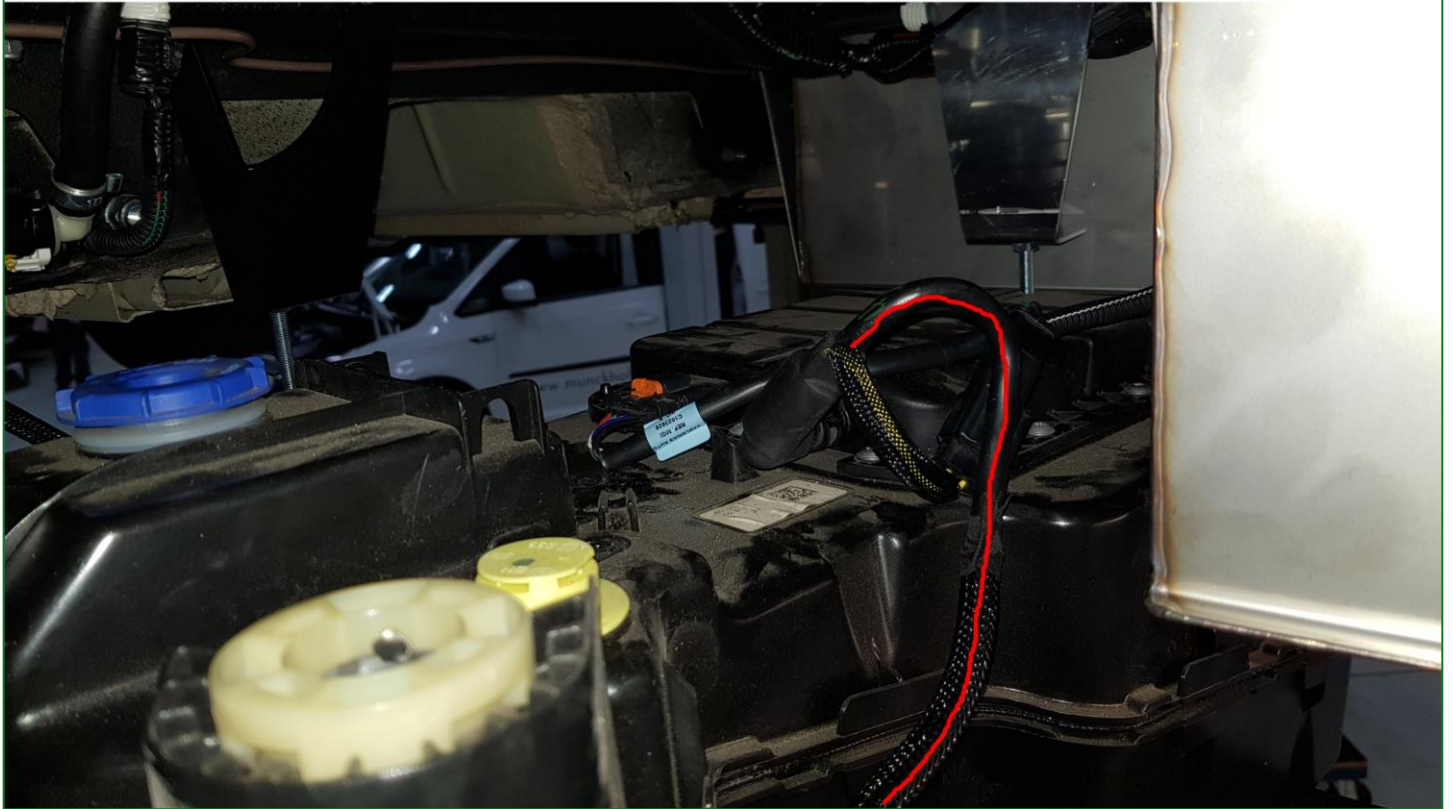
Adblue

Position the Adblue conduit as shown



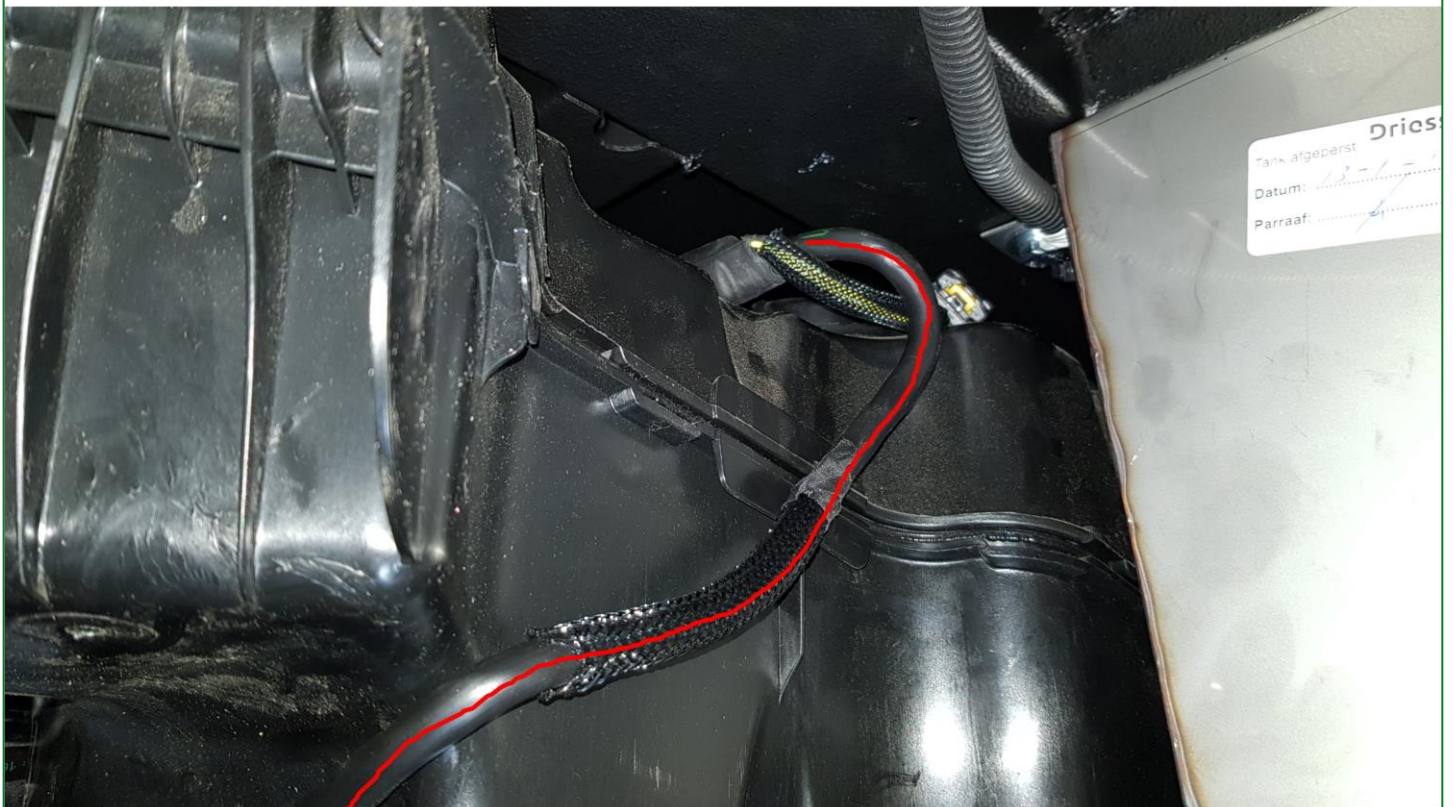
Adblue

Position the Adblue conduit as shown



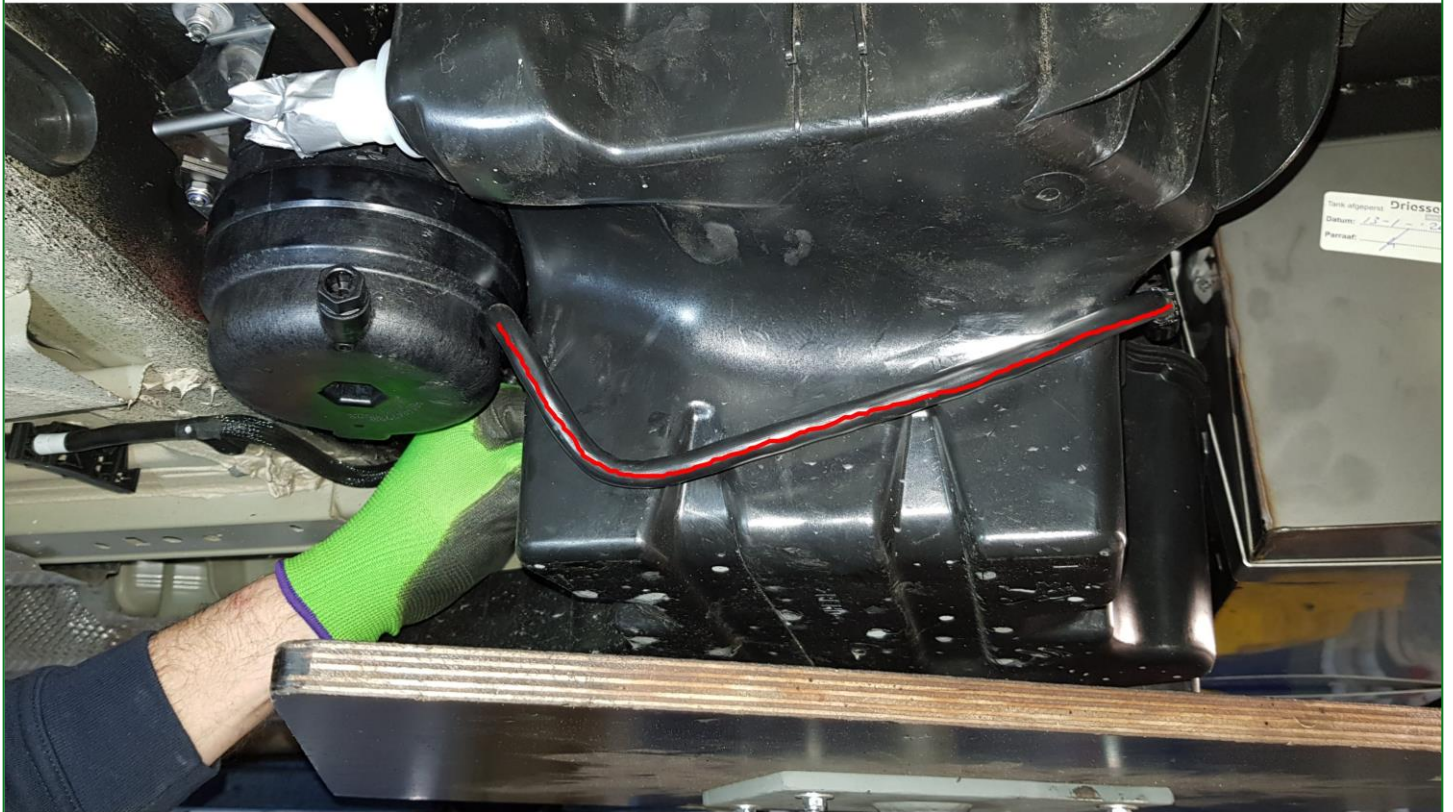
Adblue

Position the Adblue conduit as shown



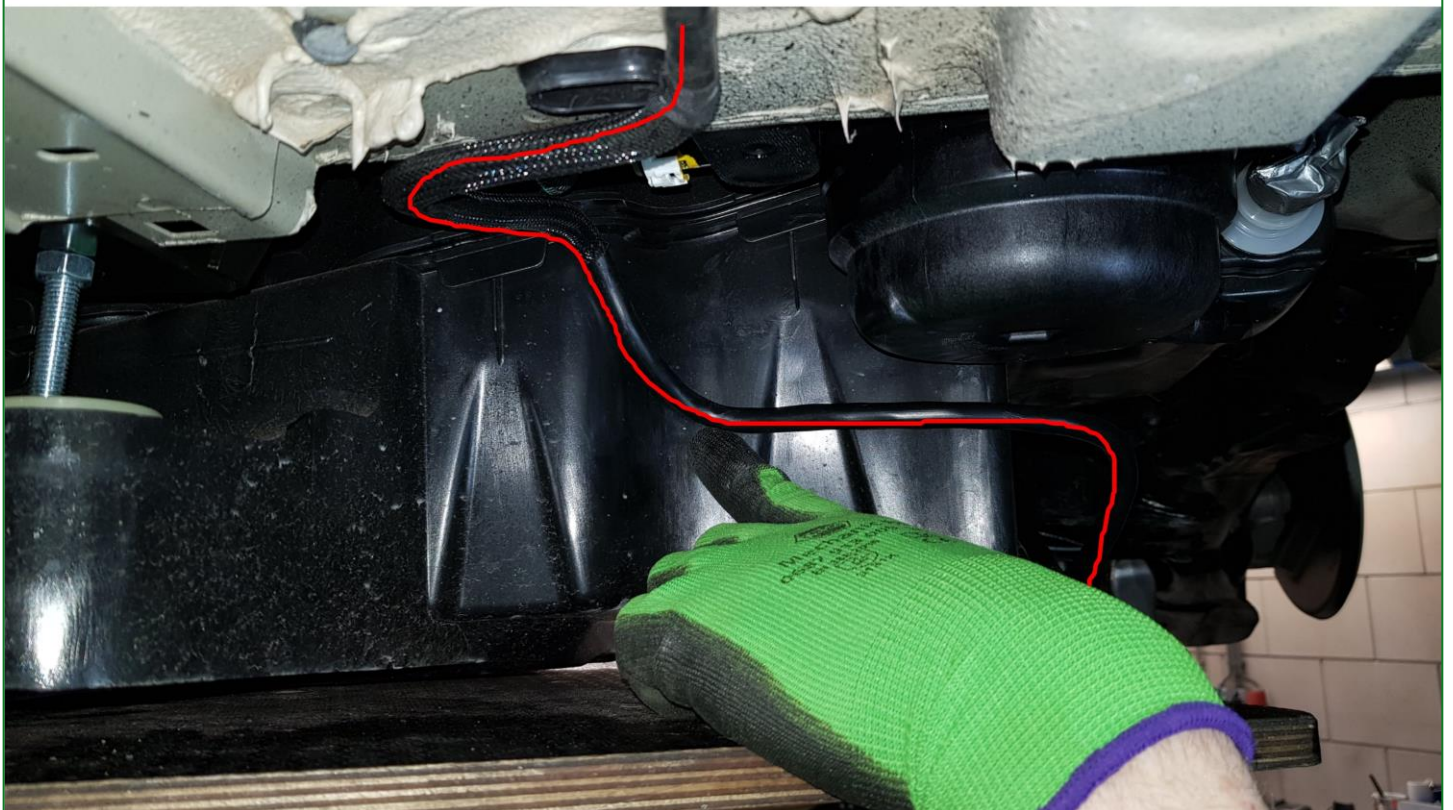
Adblue

Position the Adblue conduit as shown



Adblue

Position the Adblue conduit as shown

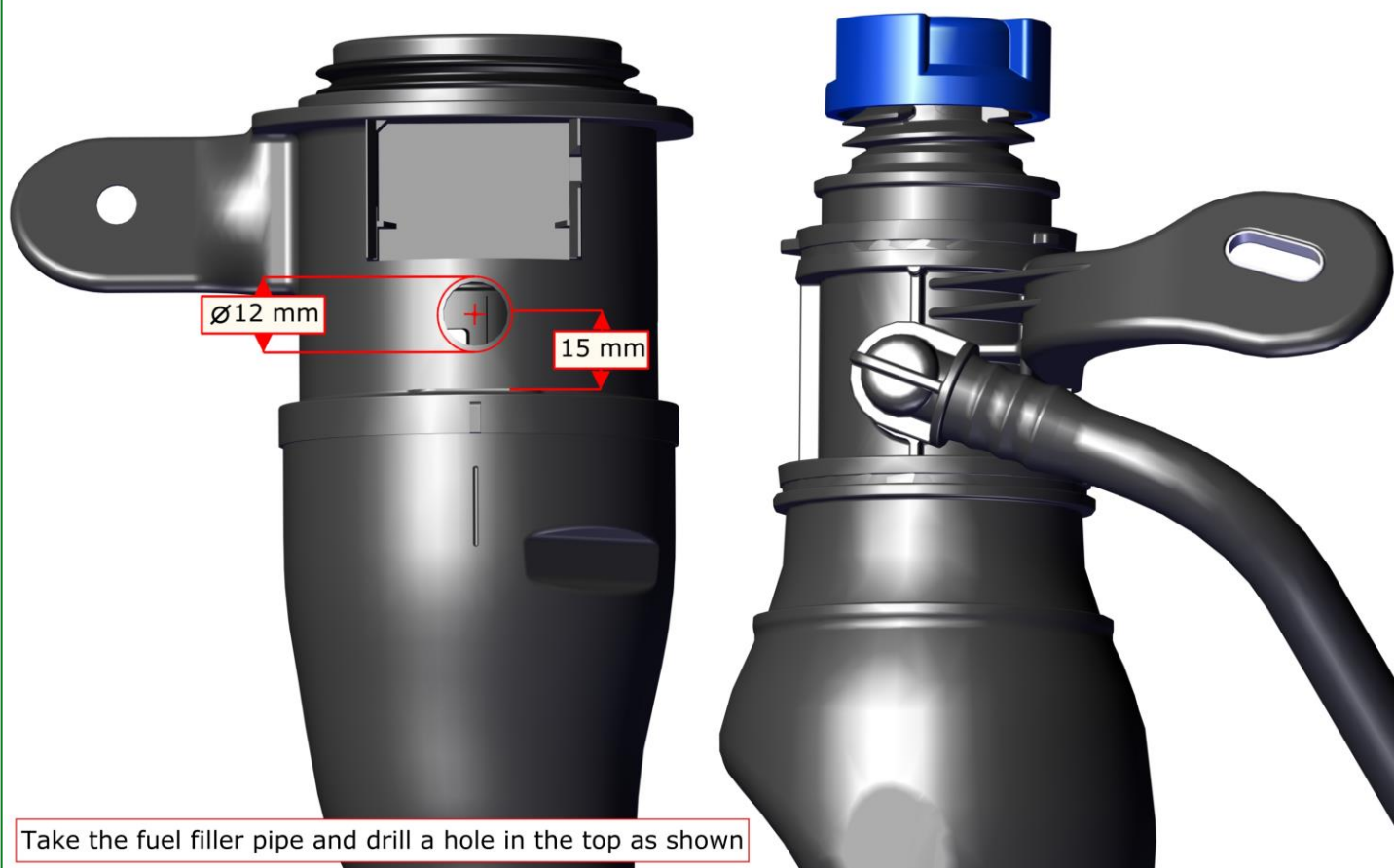


Fuel filler pipe DIESEL



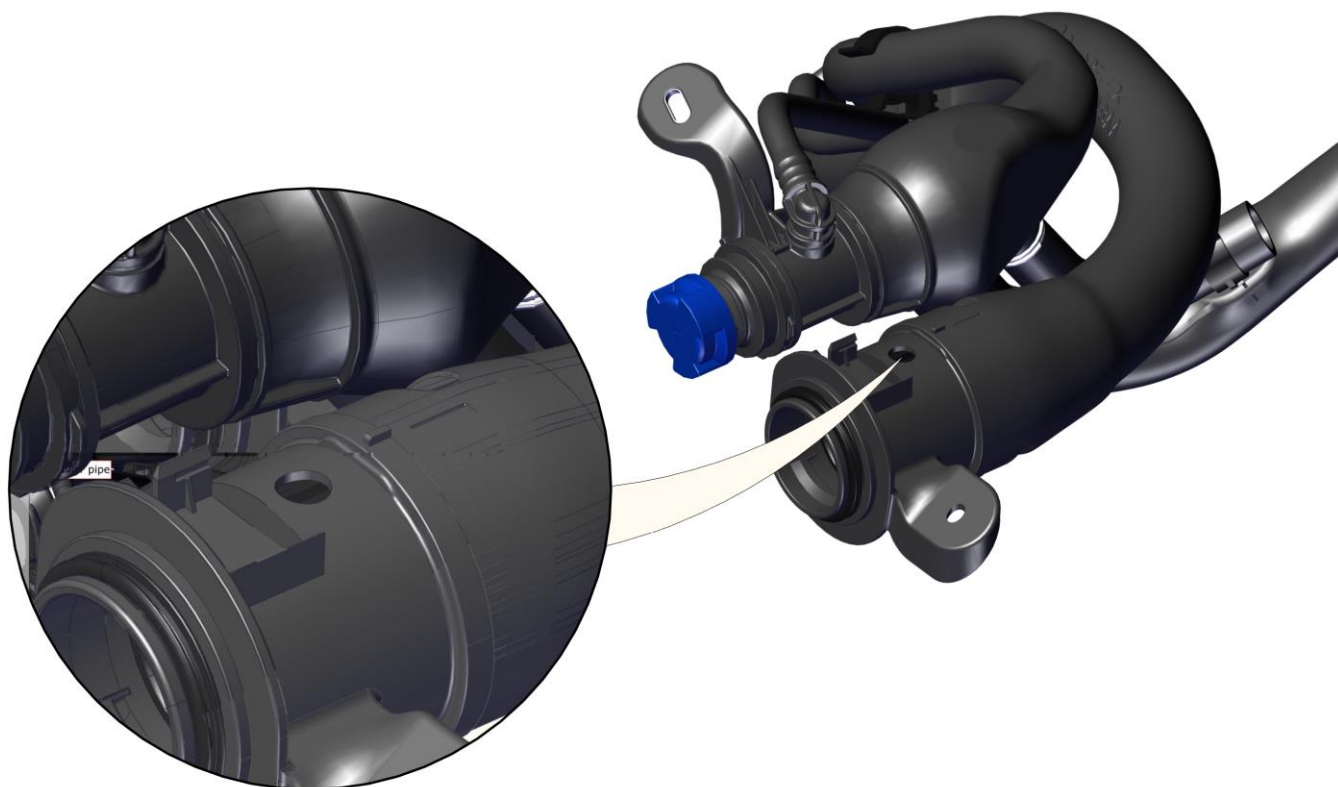
Take the fuel filler pipe and drill a hole in the top as shown

Fuel filler pipe DIESEL



Take the fuel filler pipe and drill a hole in the top as shown

Fuel filler pipe DIESEL



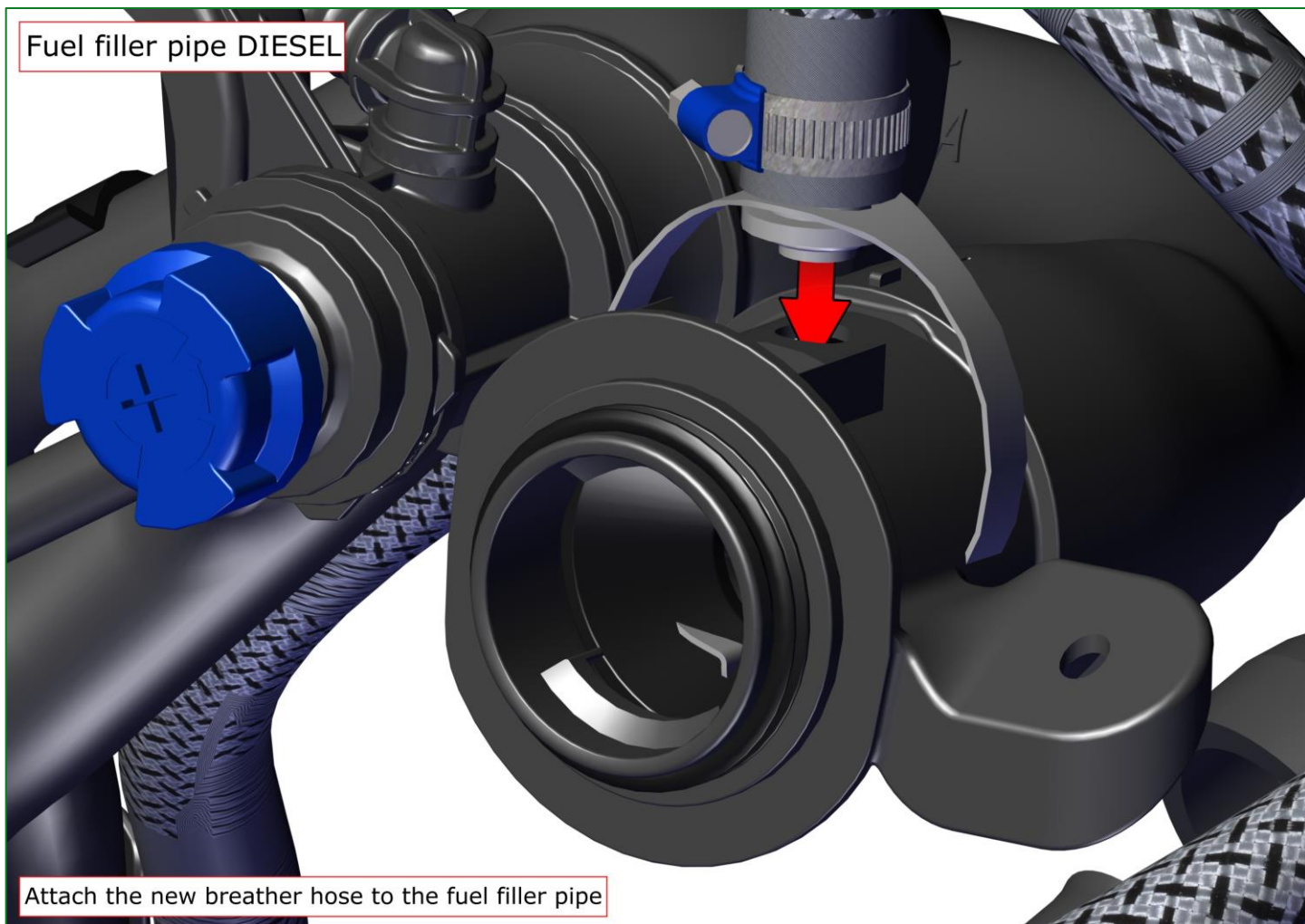
Drill 6 a 7 mm deep

Fuel filler pipe DIESEL



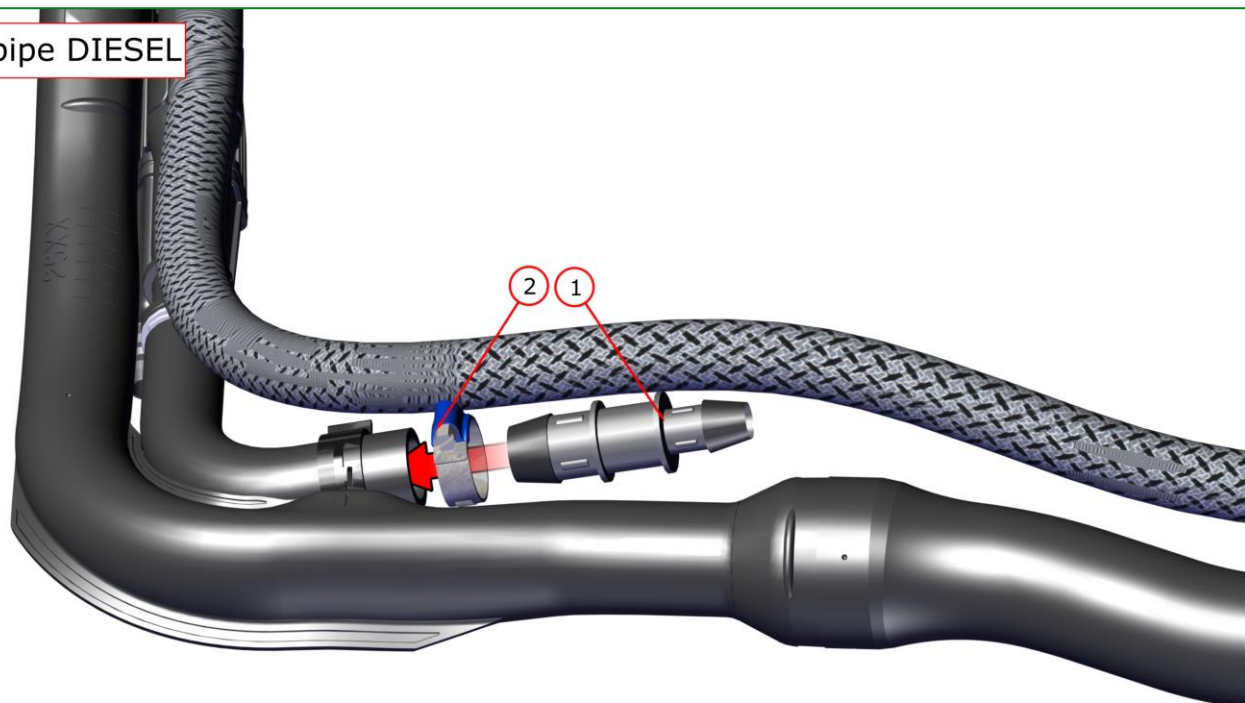
Attach the new breather hose to the fuel filler pipe

Fuel filler pipe DIESEL



Attach the new breather hose to the fuel filler pipe

Fuel filler pipe DIESEL

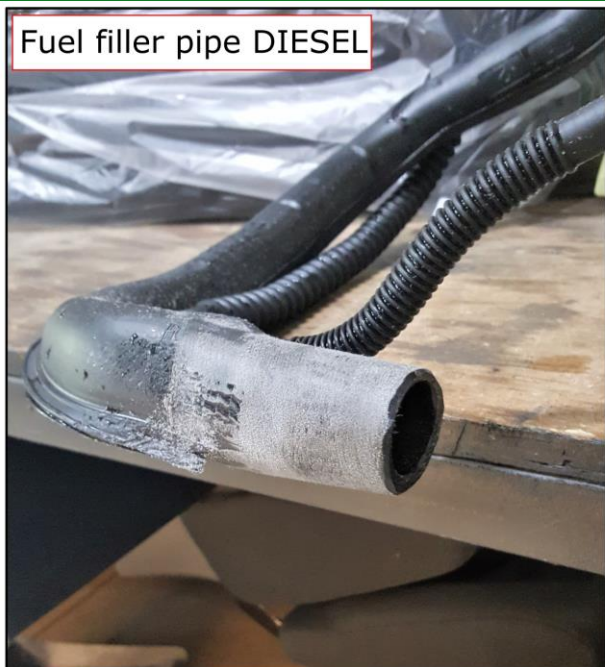


Bag #17621

Insert the hose connector in the cut AdBlue filler hose

| NO. | QTY. | PART | DESCRIPTION |
|-----|------|-------|-----------------------------------|
| 1 | 1 | 17355 | Hose connector straight 19mm-25mm |
| 2 | 1 | 423 | Hose clamp ABA 12mm 26-38 |

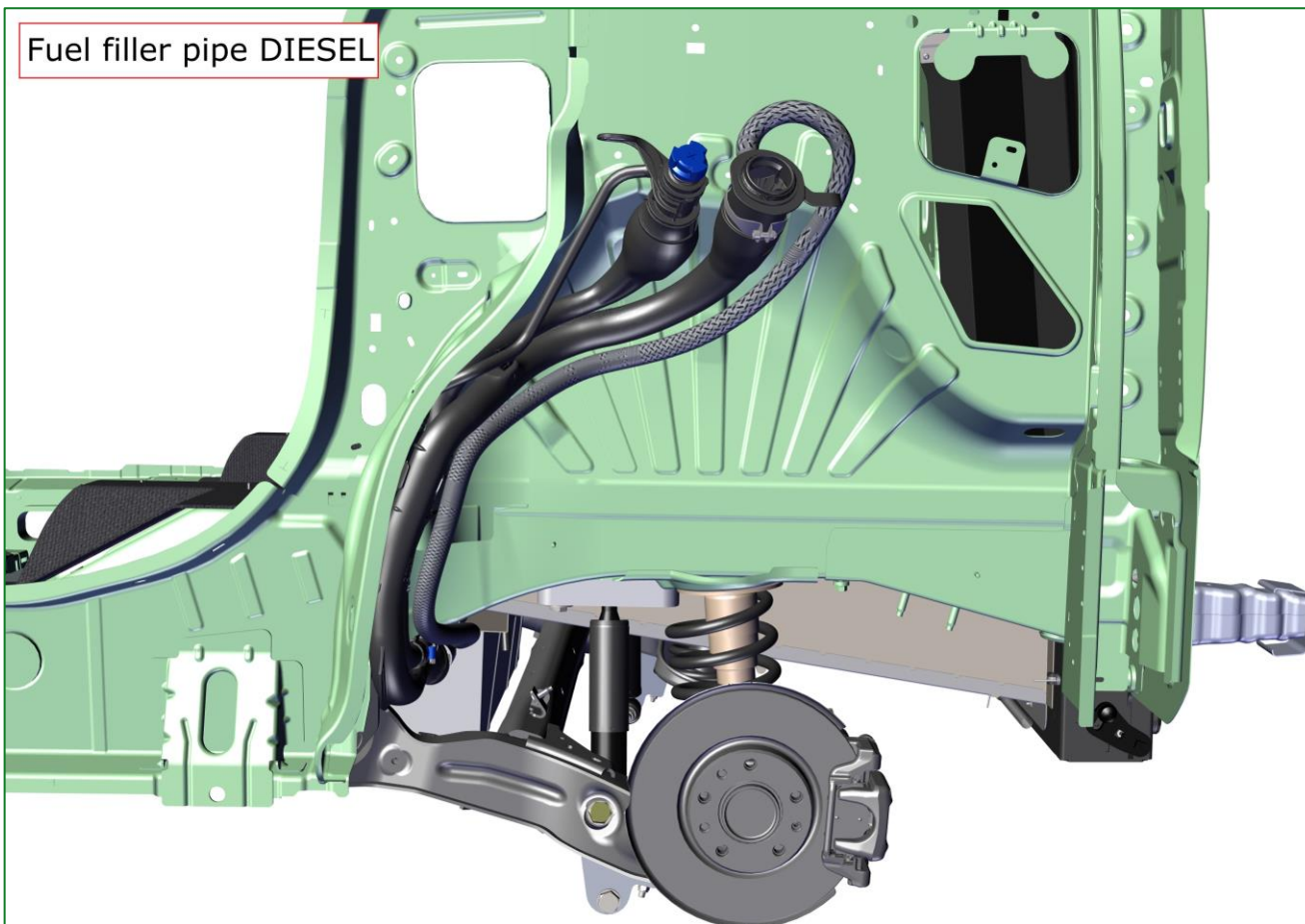
Fuel filler pipe DIESEL



With an angle grinder and sand paper linnen smoothen the cut-off end of the diesel fuel filler pipe as shown.

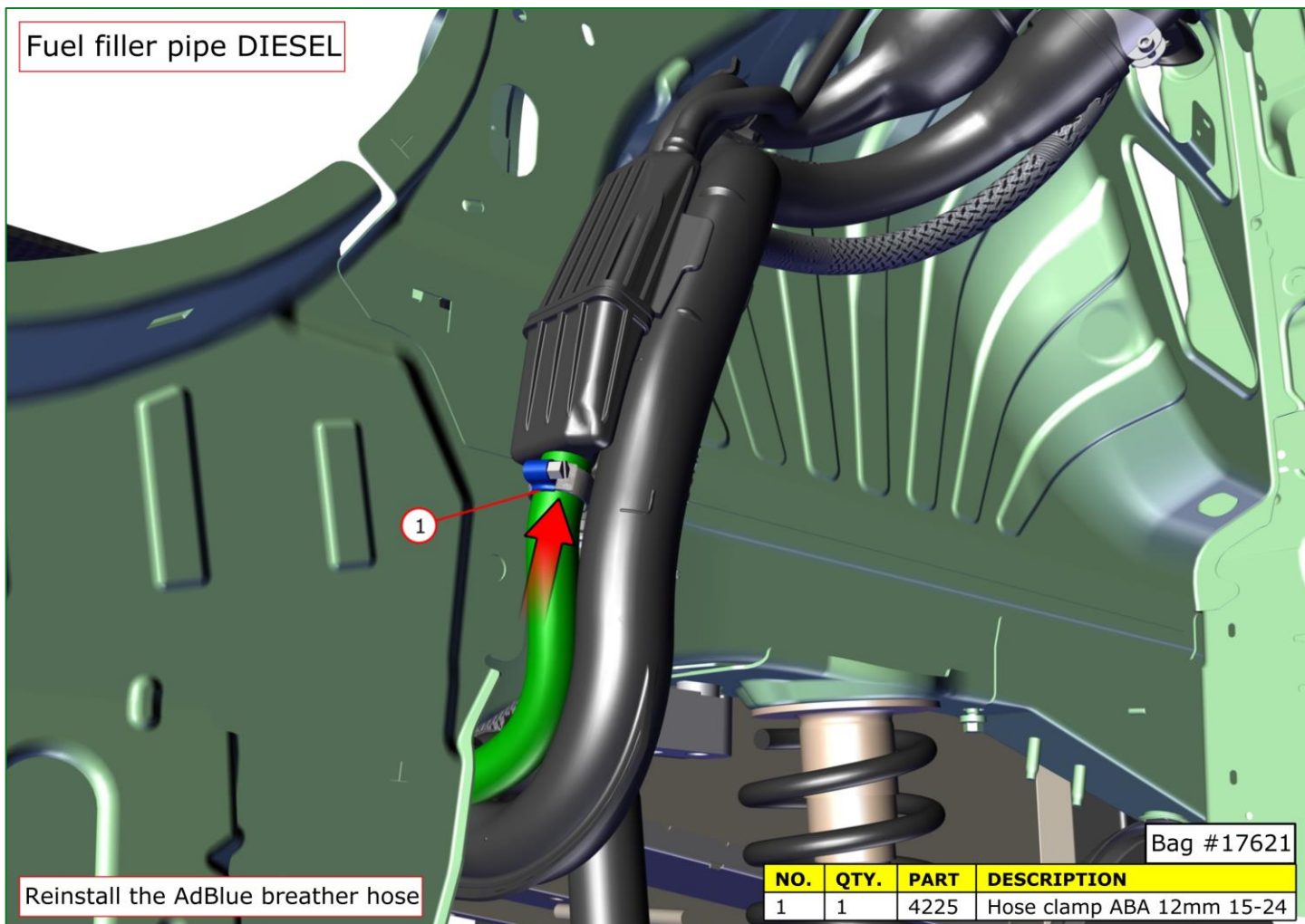


Fuel filler pipe DIESEL

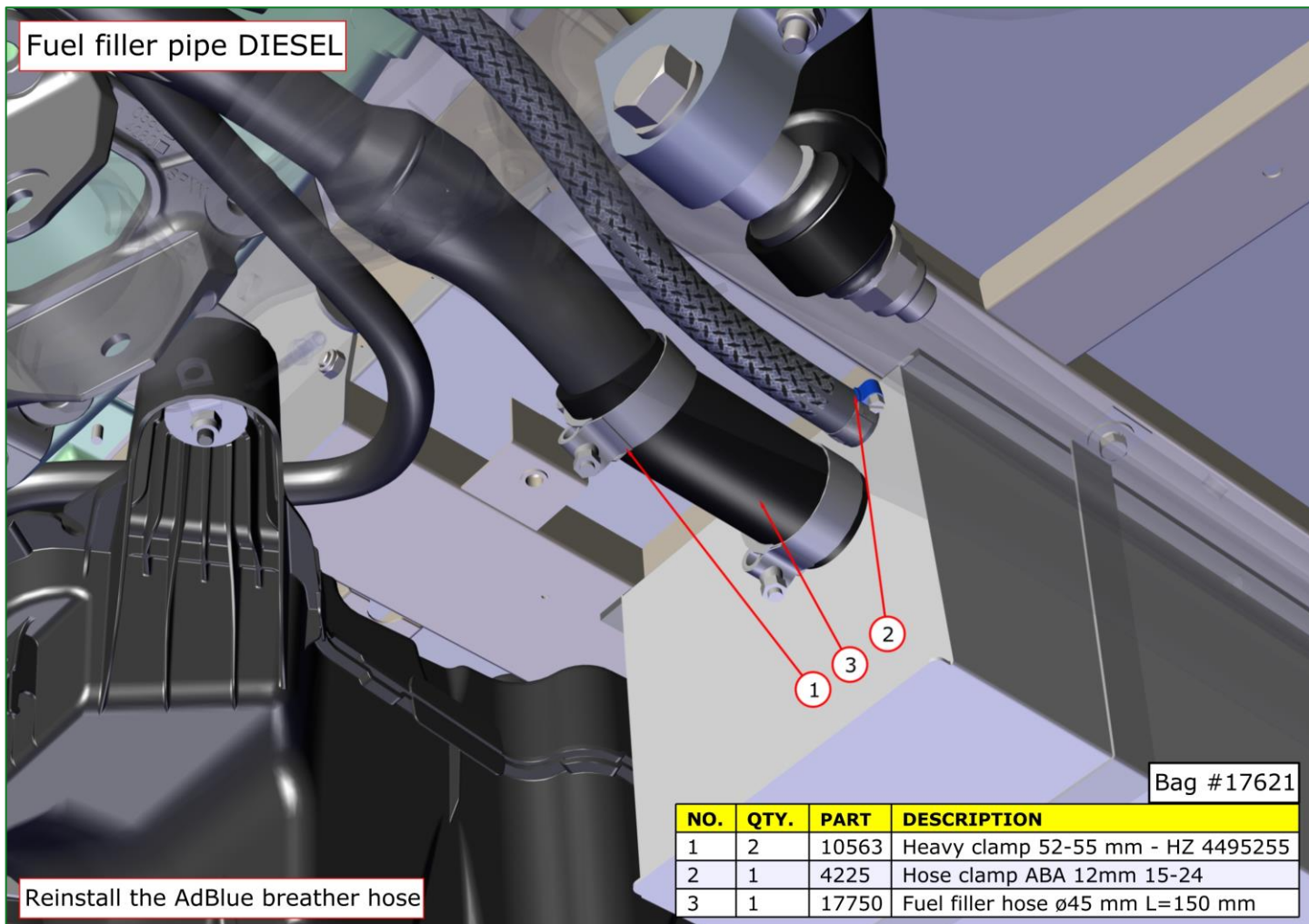


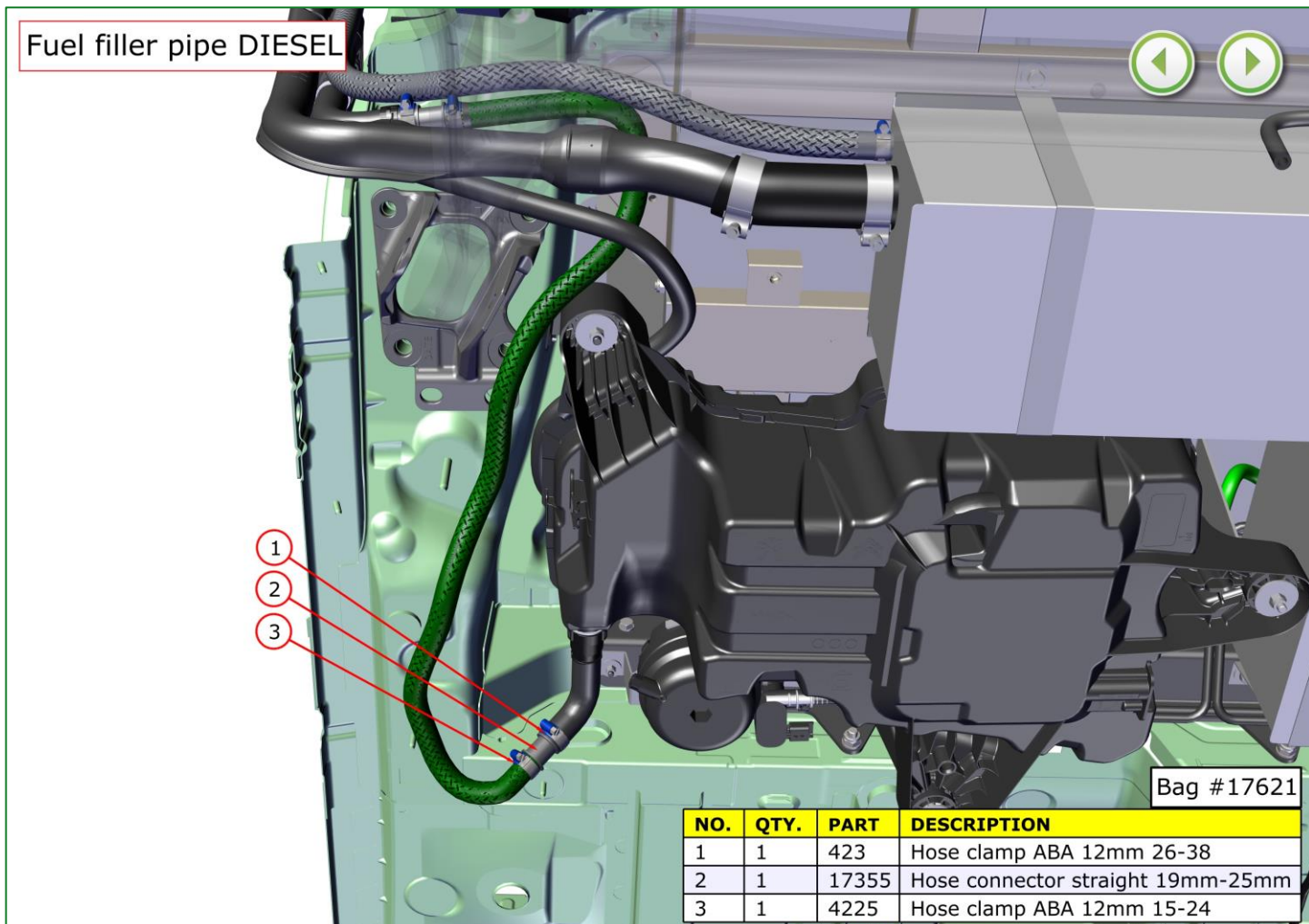
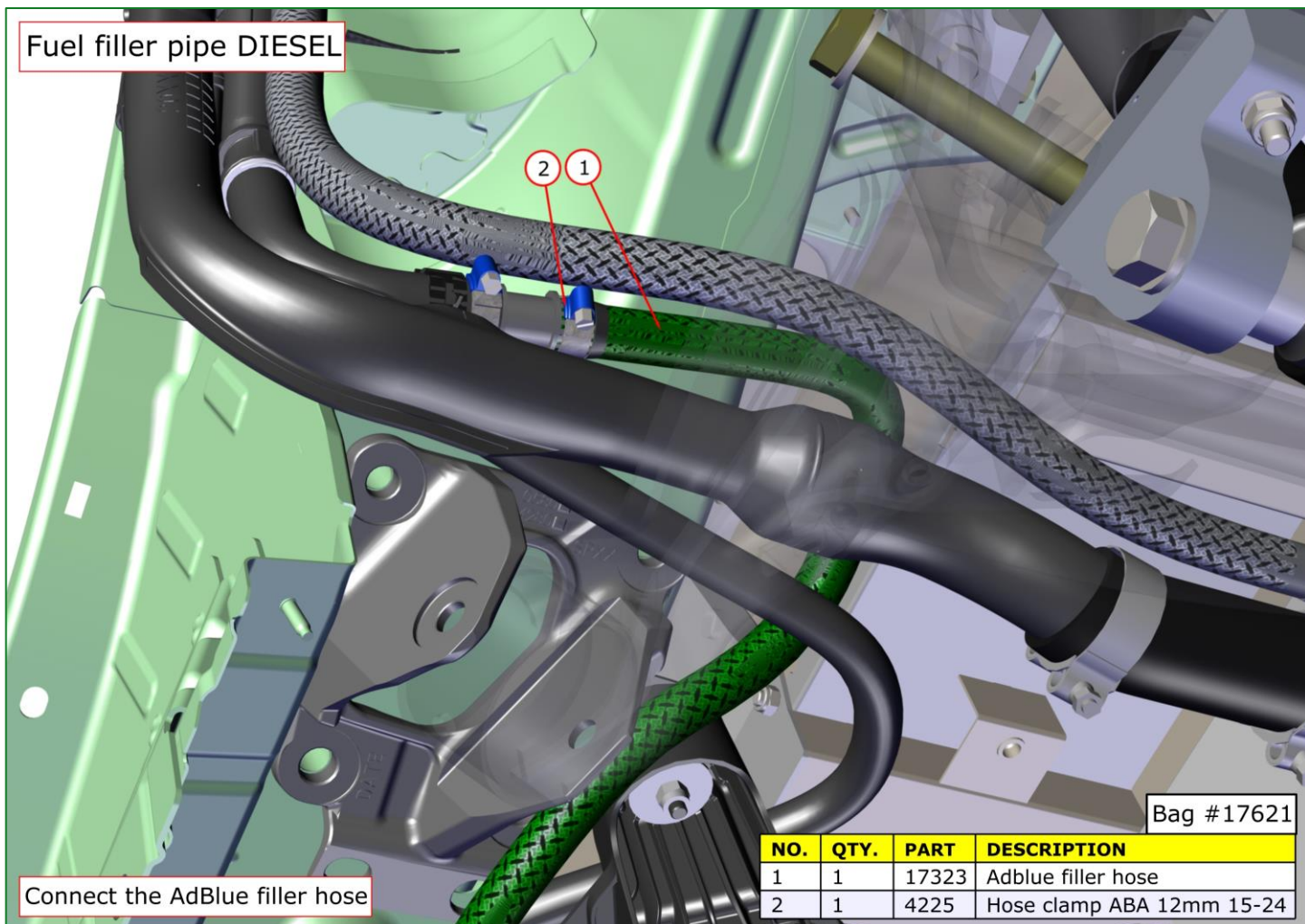
Reinstall the fuel/AdBlue filler pipe

Fuel filler pipe DIESEL

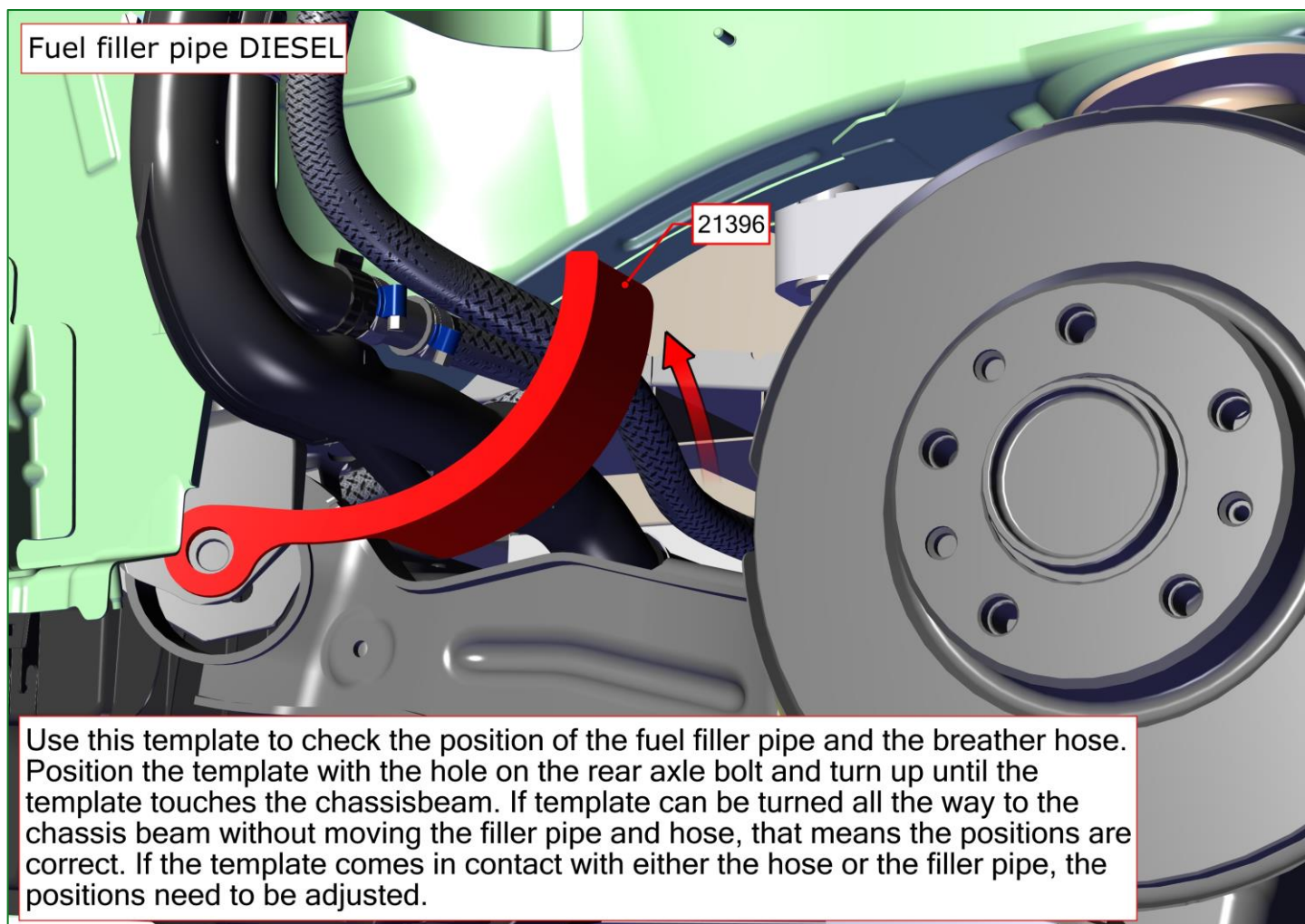


Fuel filler pipe DIESEL

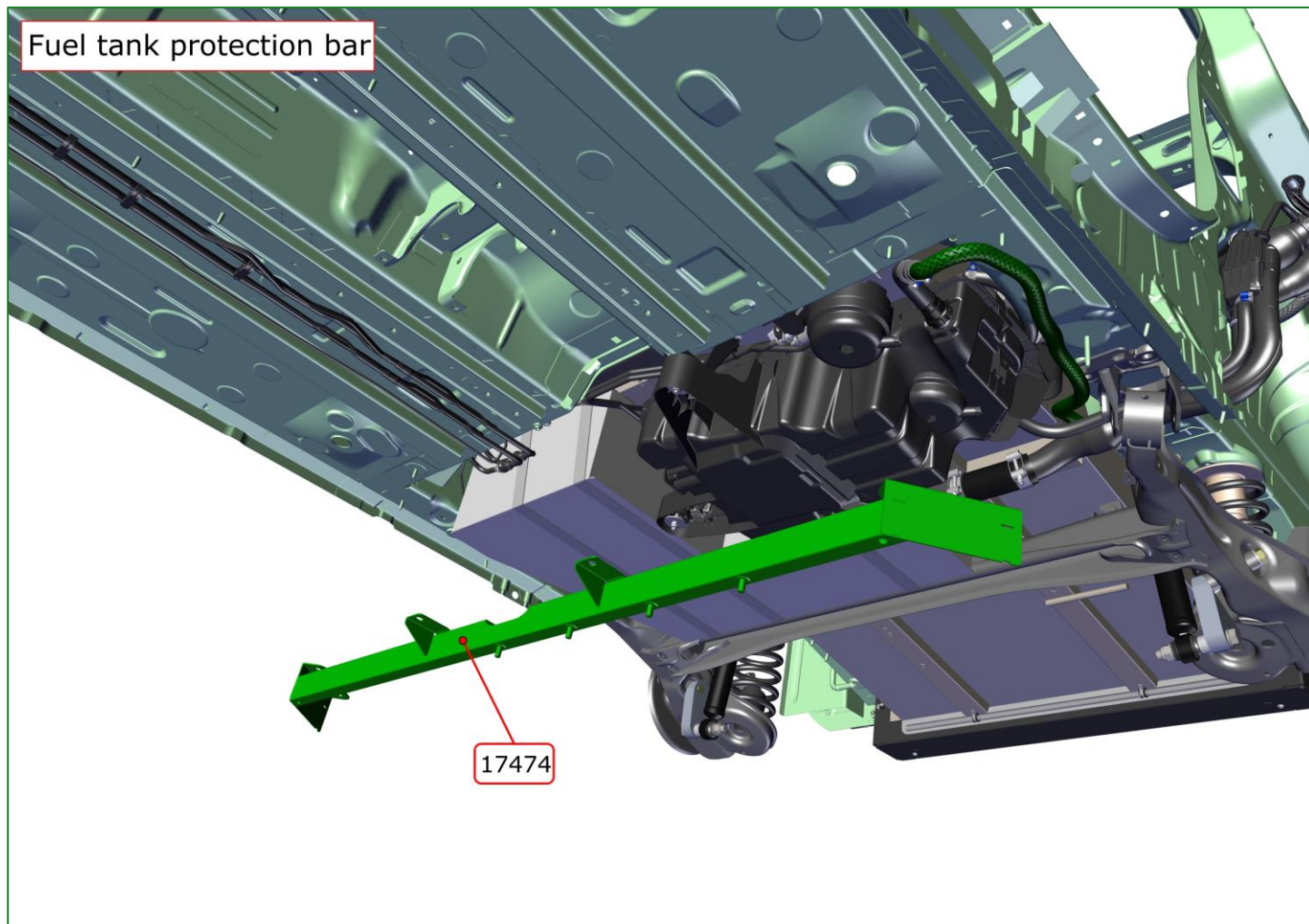


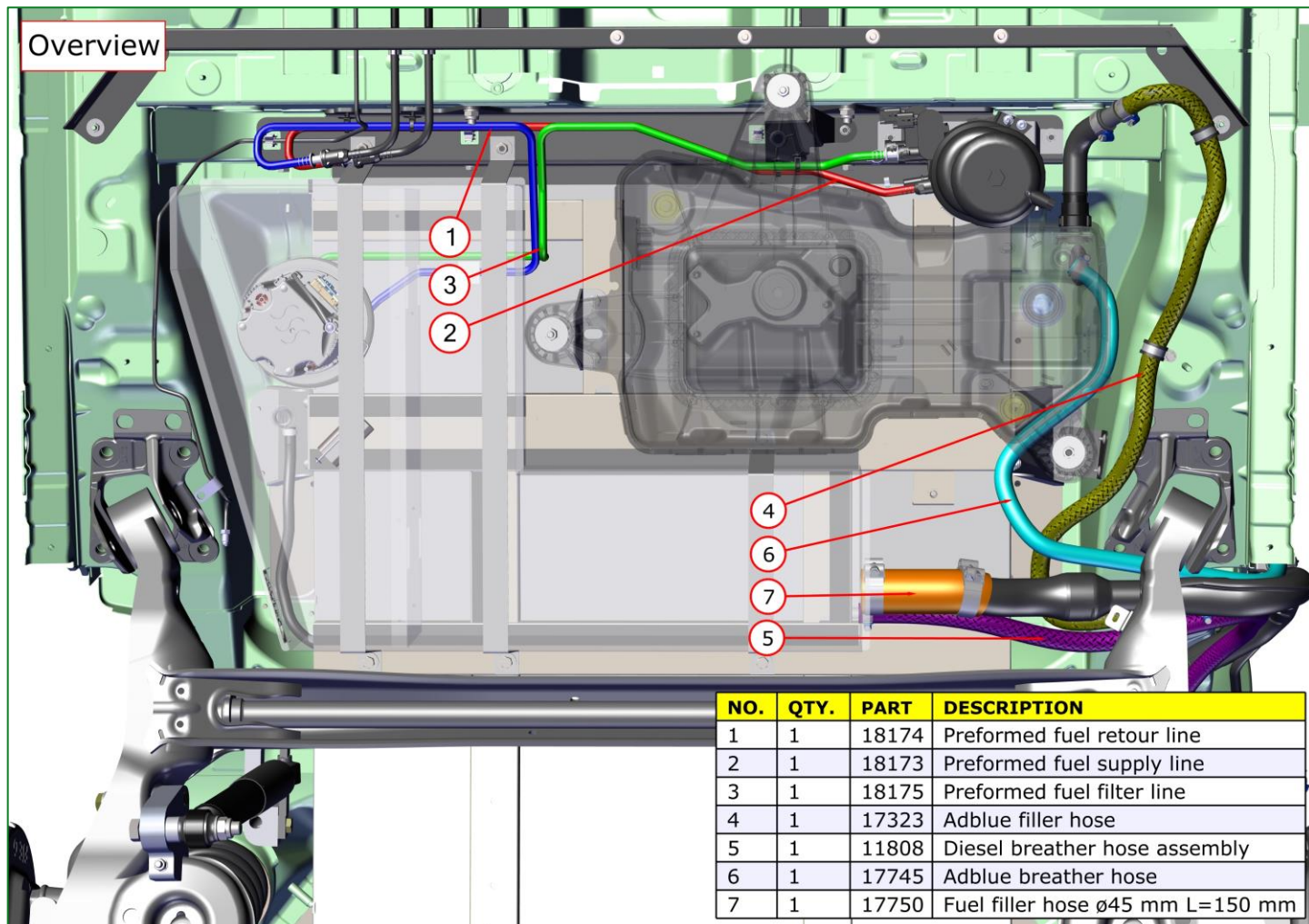
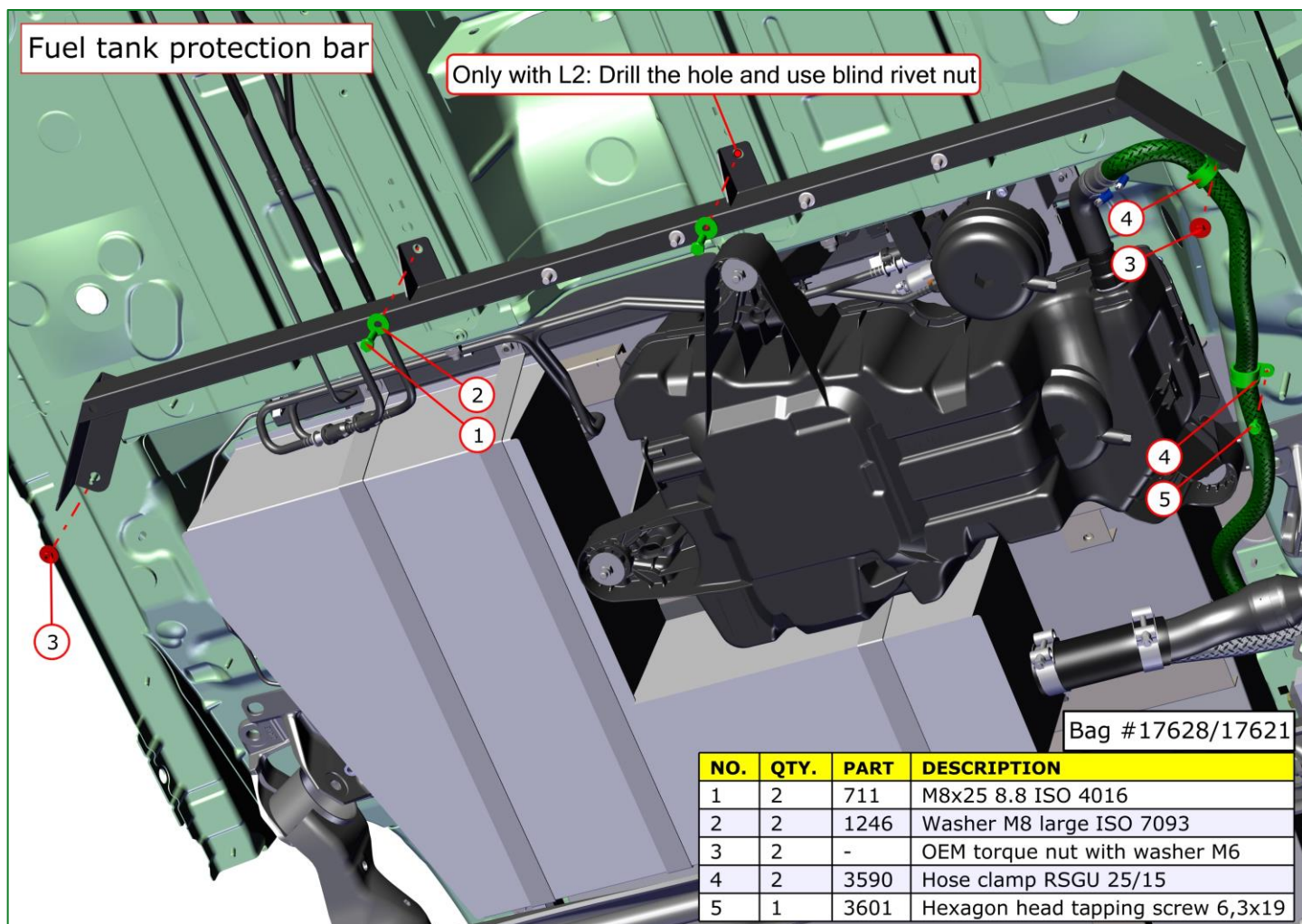


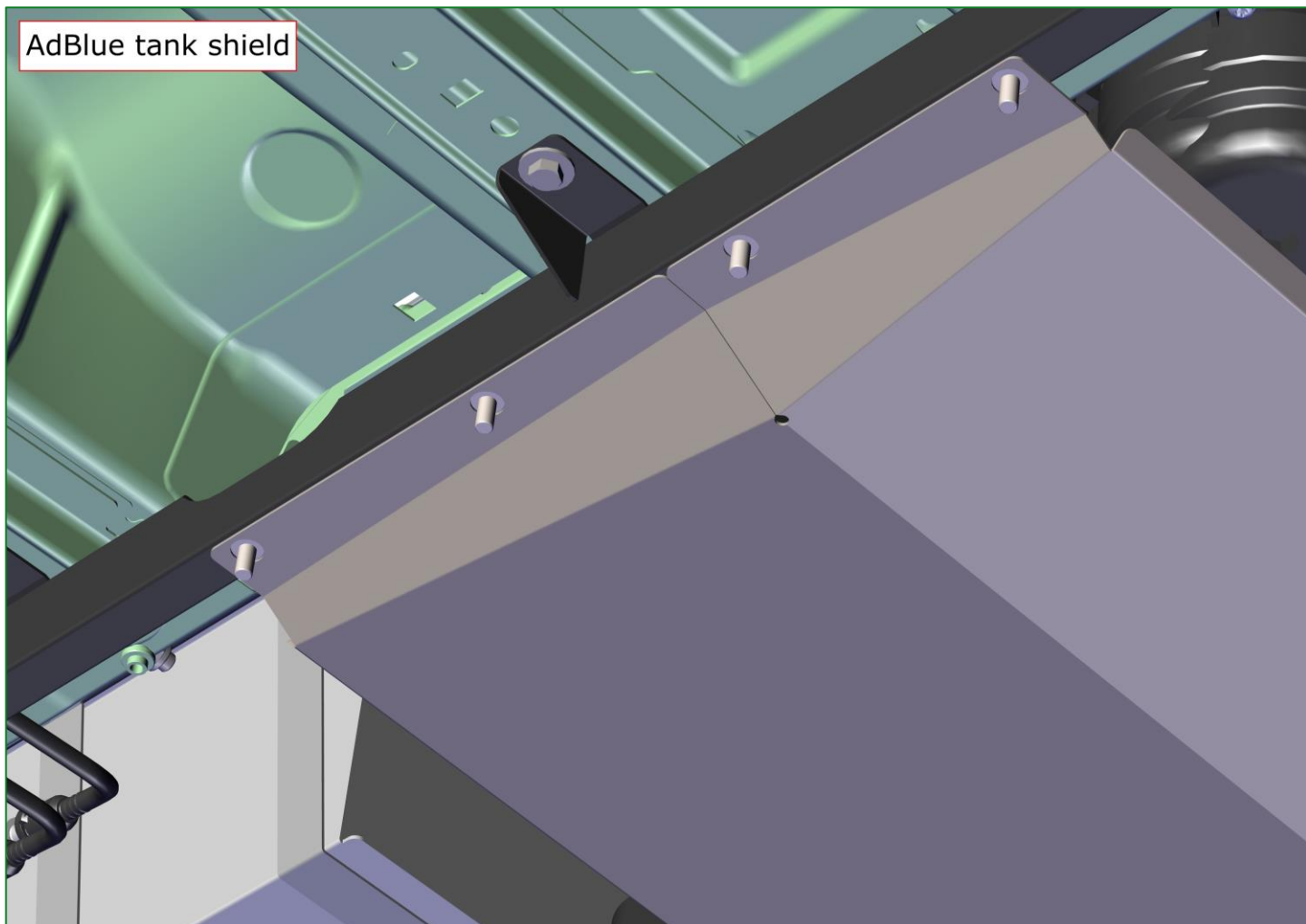
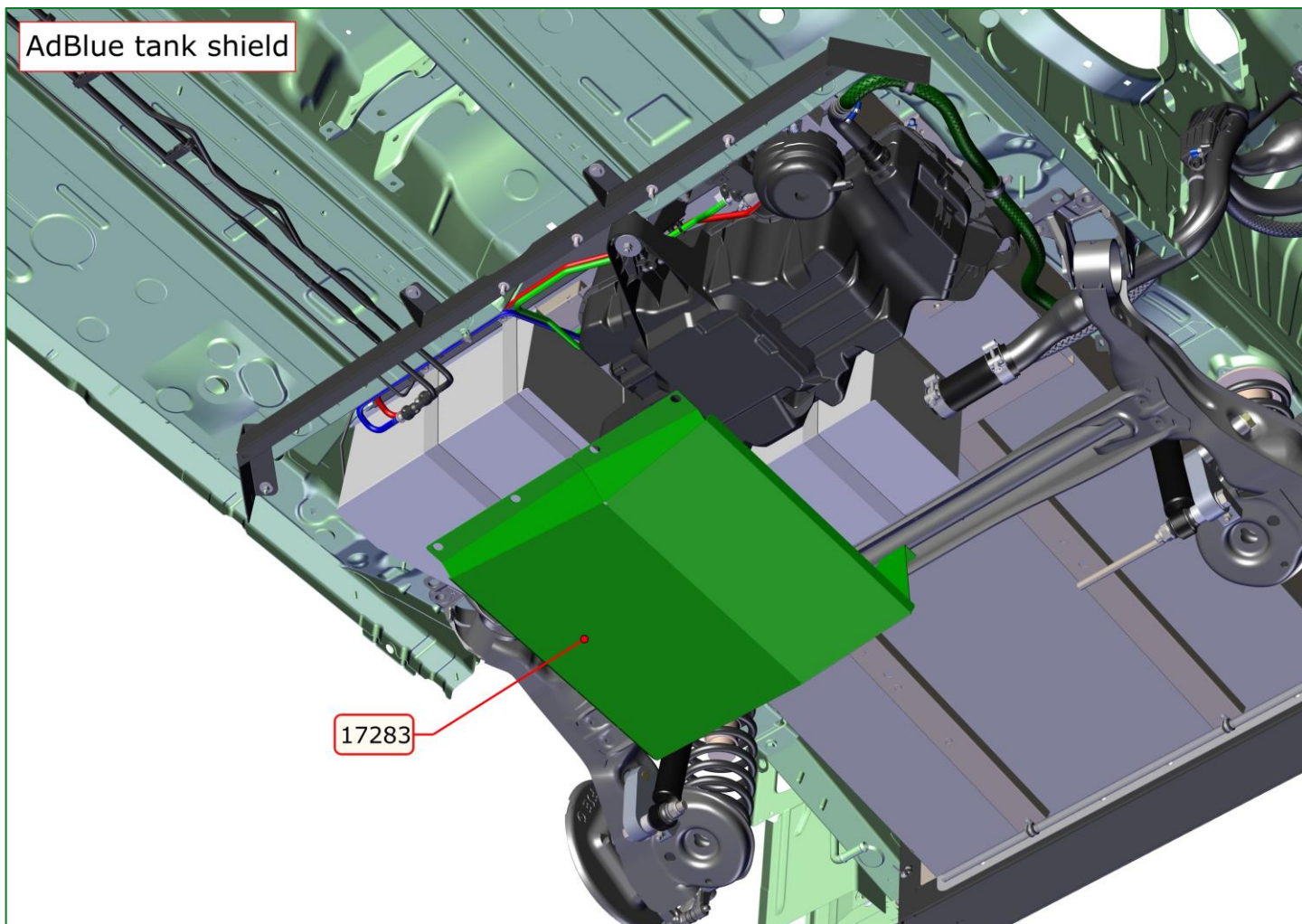
Fuel filler pipe DIESEL

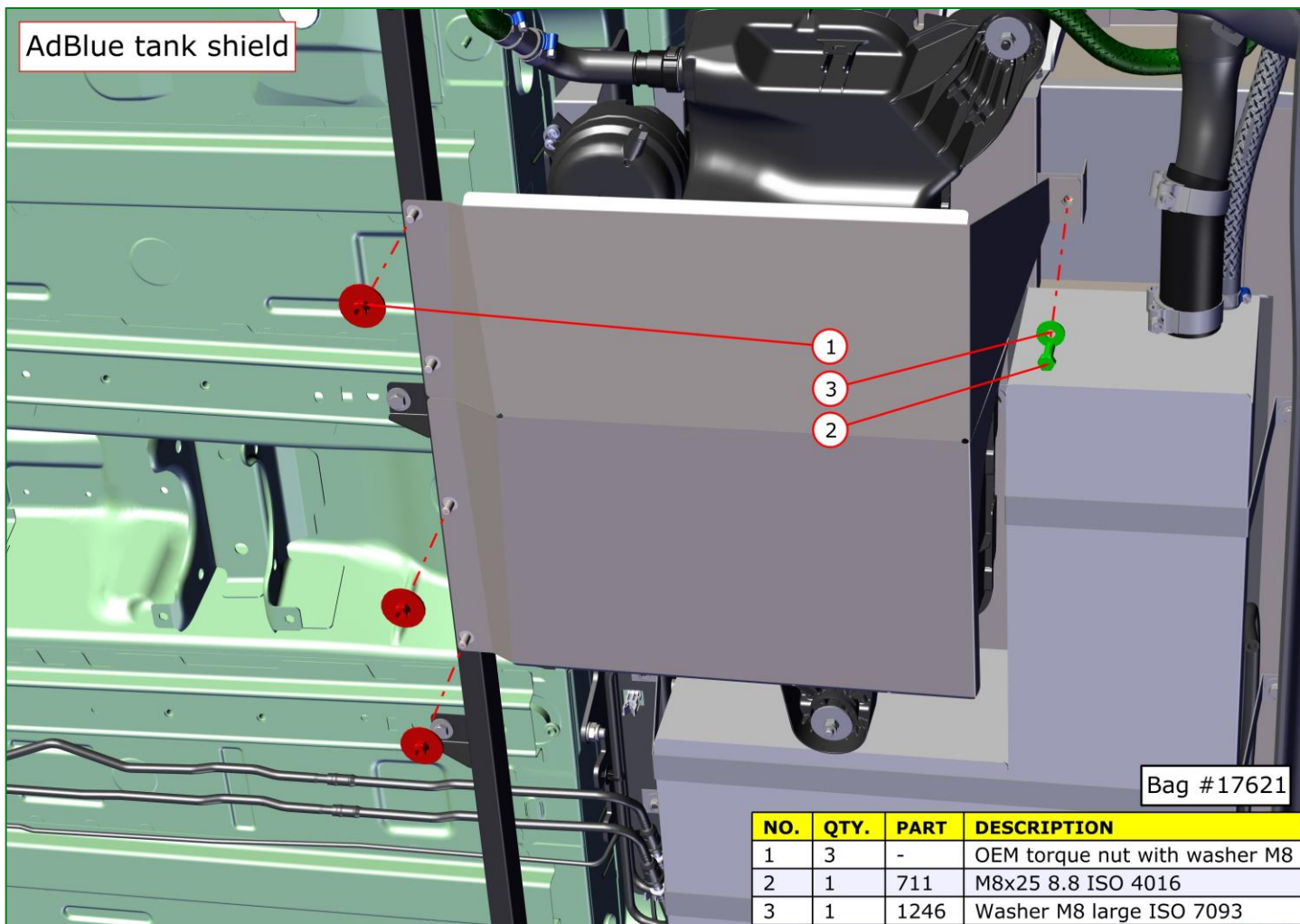


Fuel tank protection bar

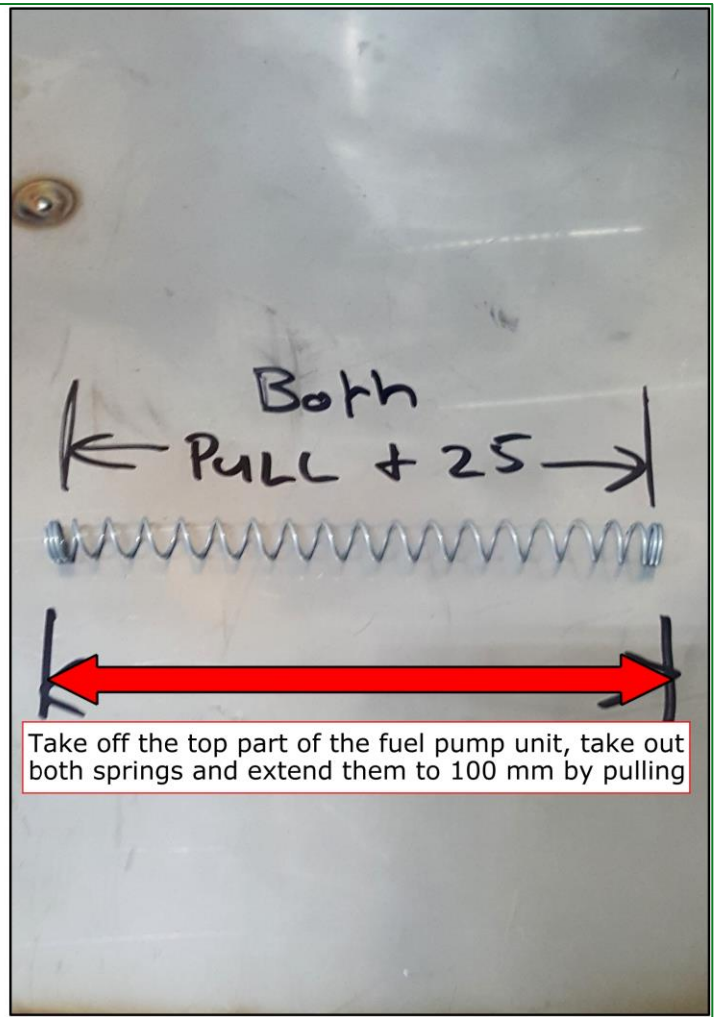








Fuel tank Petrol

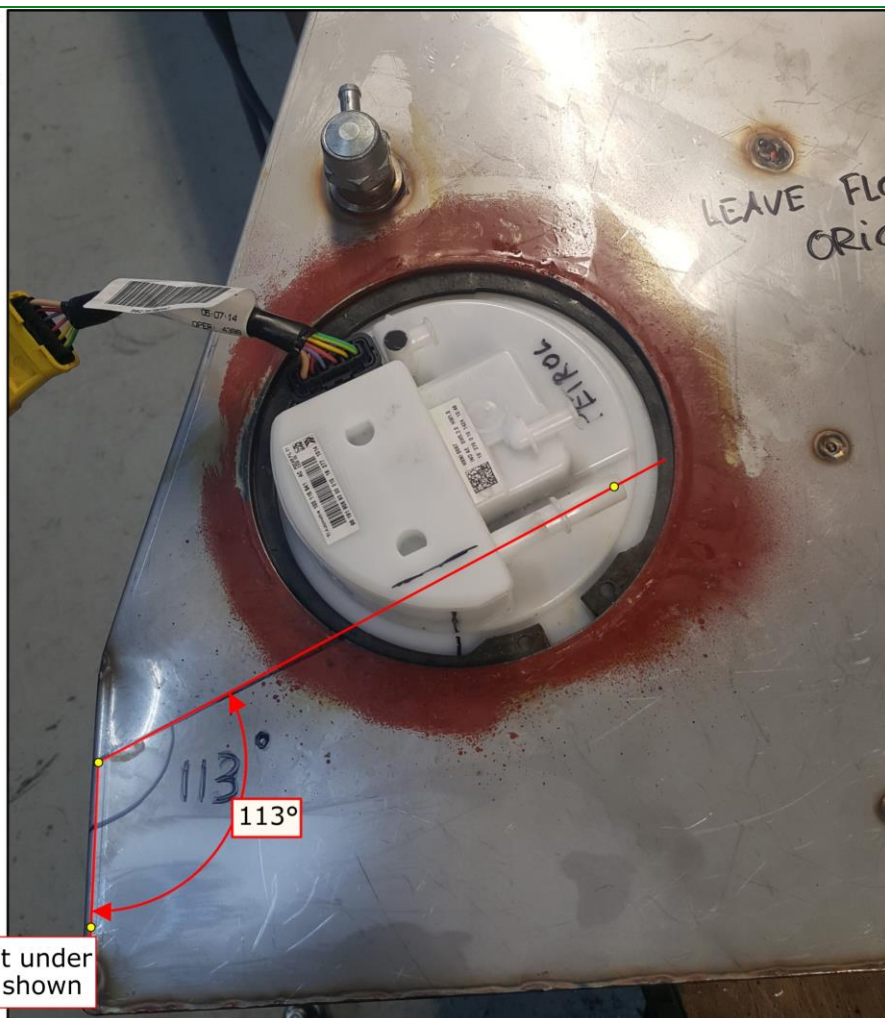


Fuel tank Petrol



The float arm of the petrol version can stay original

Fuel tank Petrol



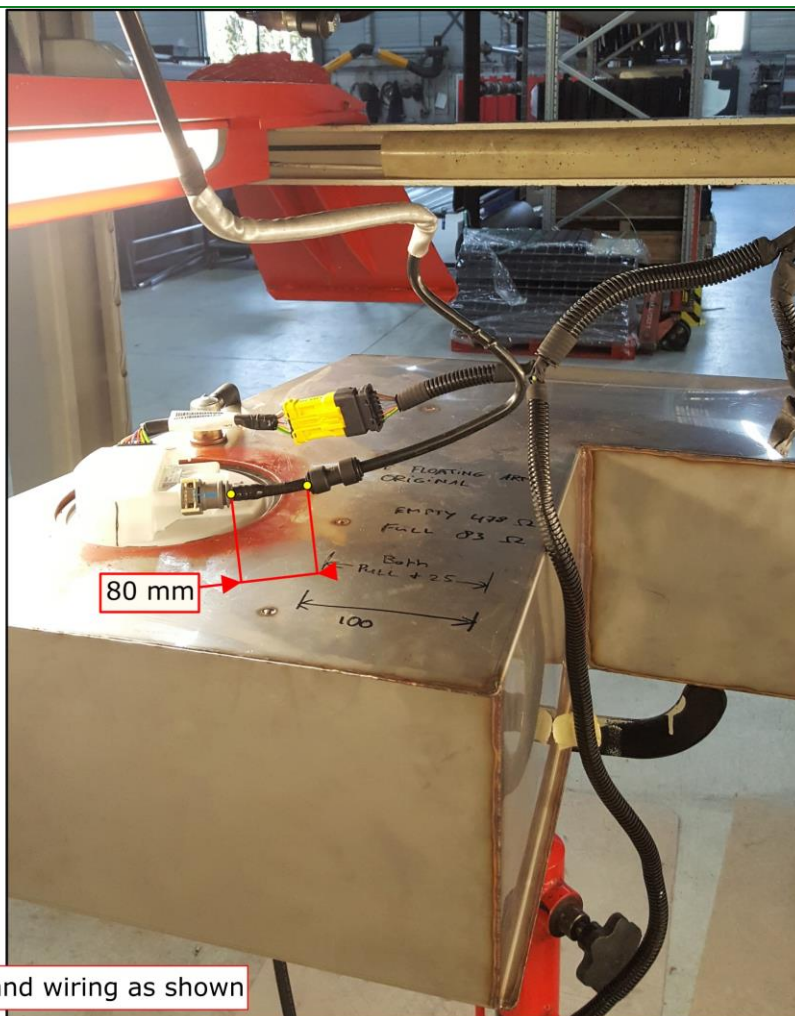
Install the pump unit under an angle of 113° as shown

Fuel tank Petrol



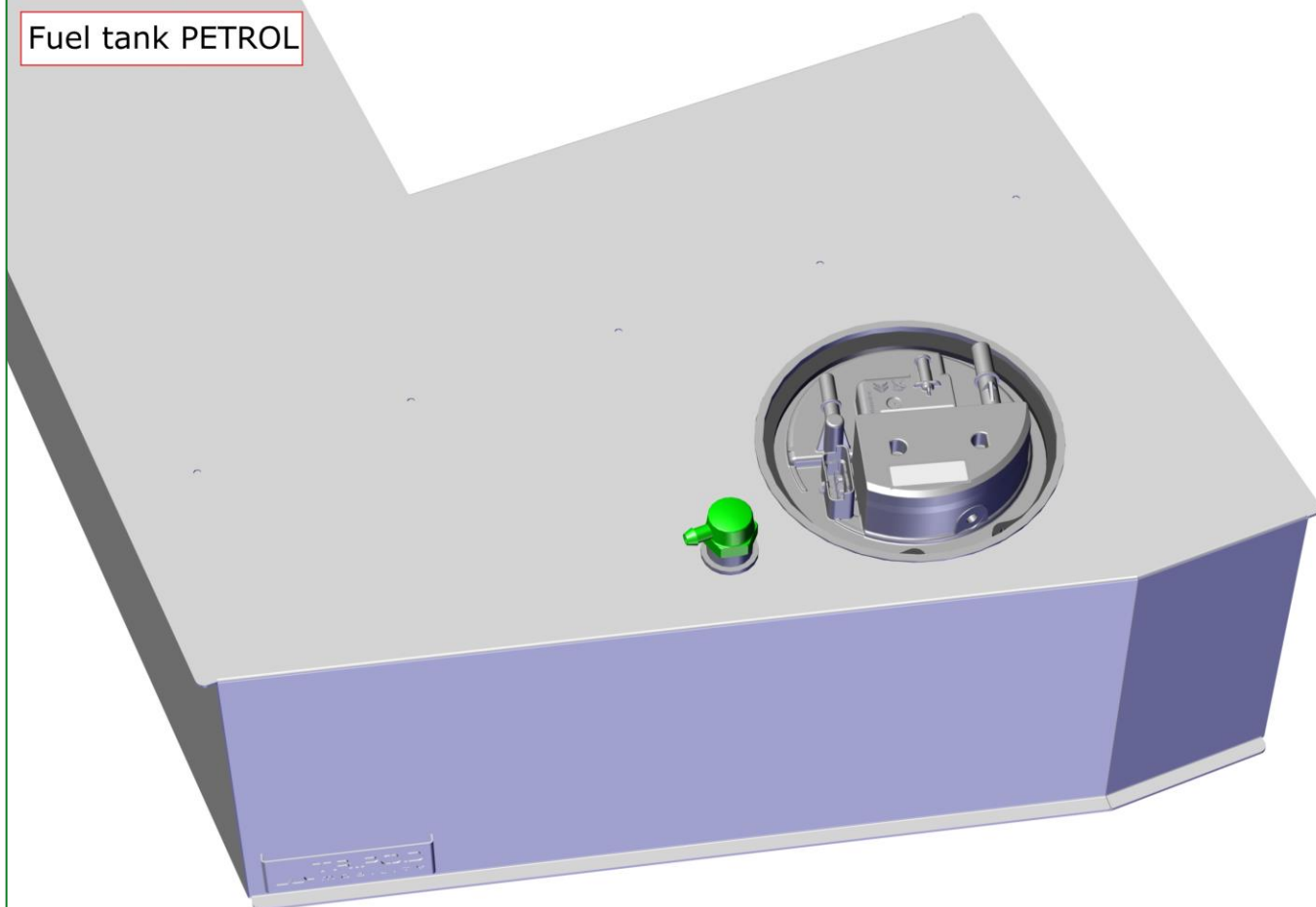
Cut the fuel line and install the fuel line connector as shown

Fuel tank Petrol

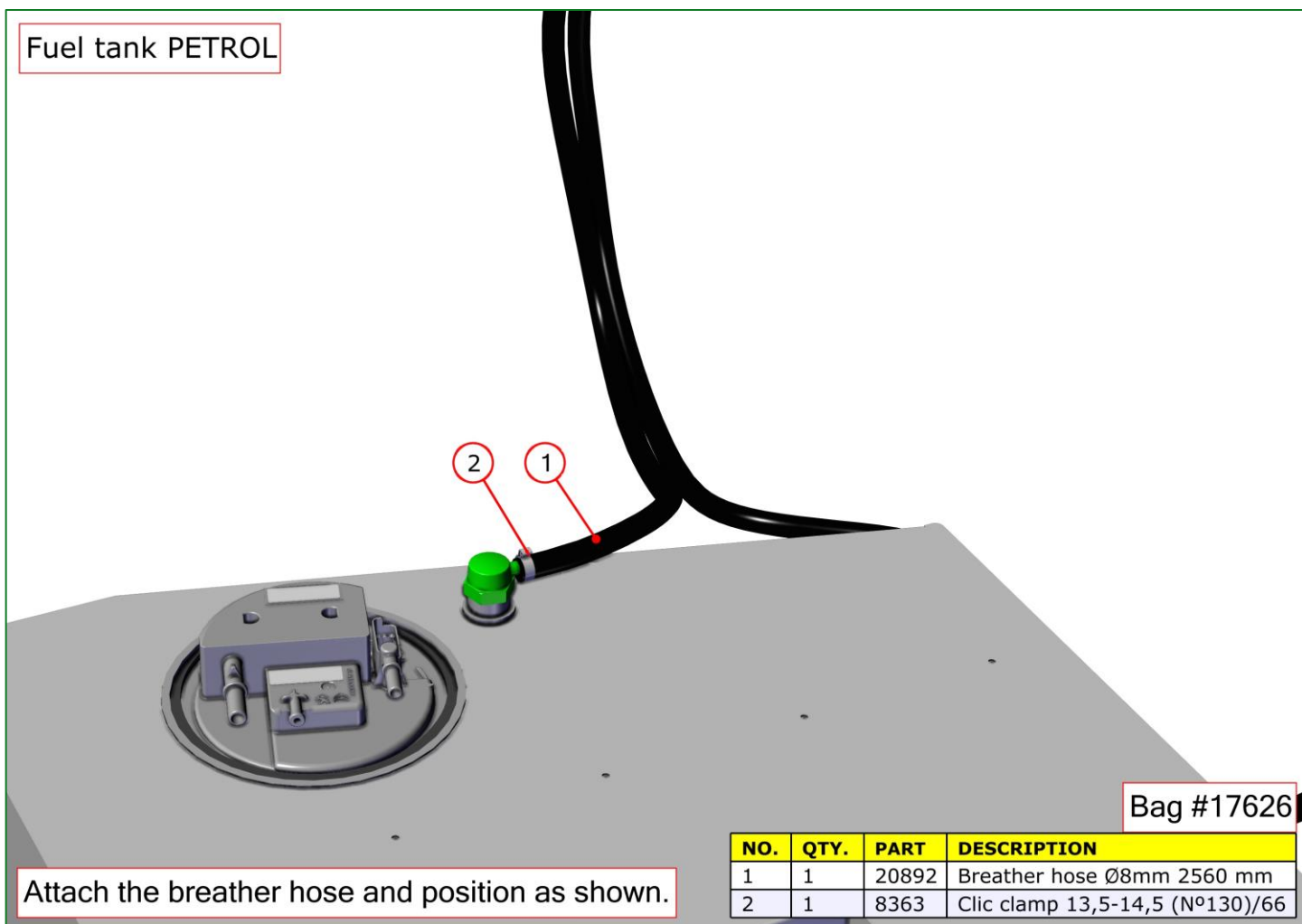


Reattach the fuel line and wiring as shown

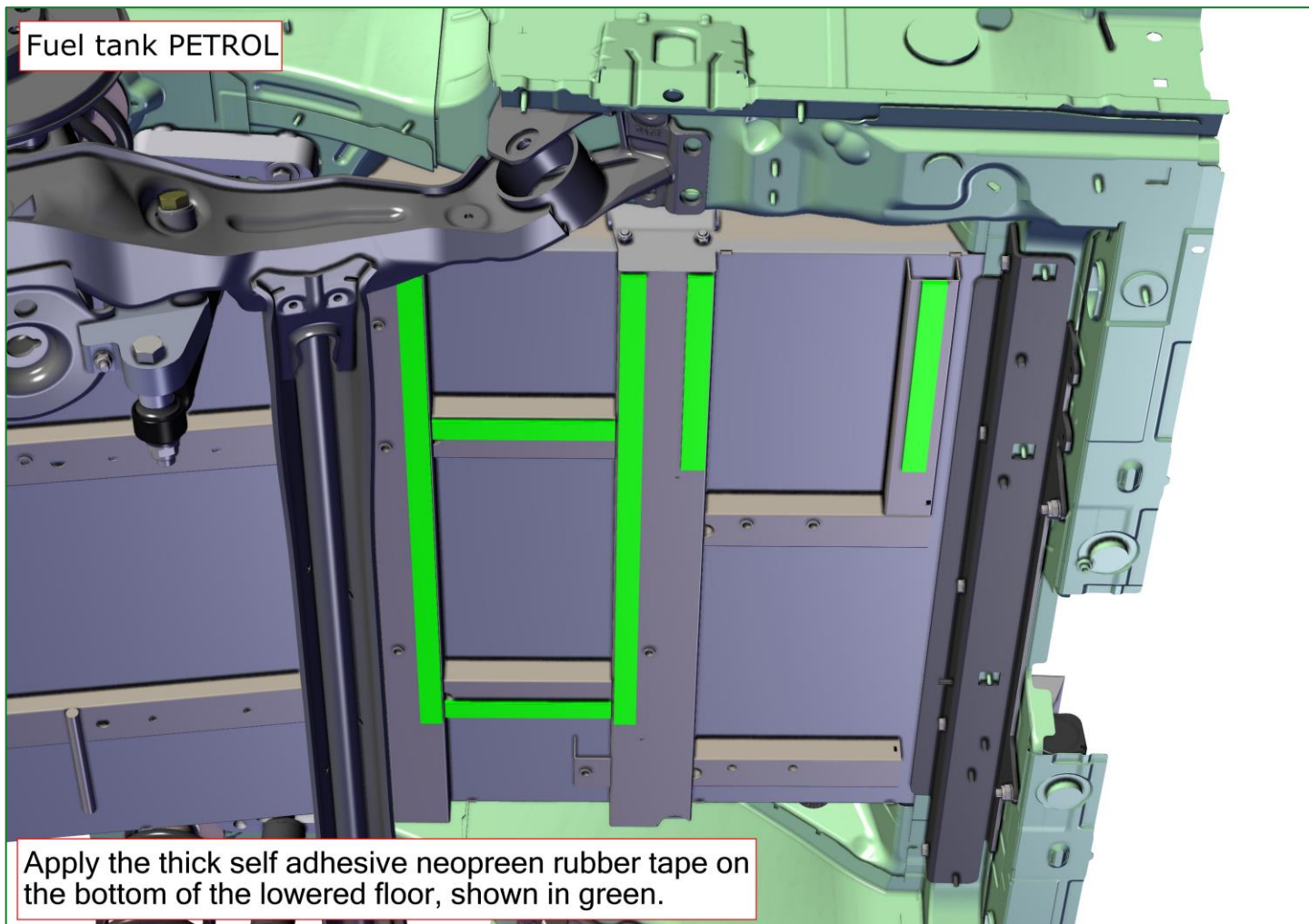
Fuel tank PETROL



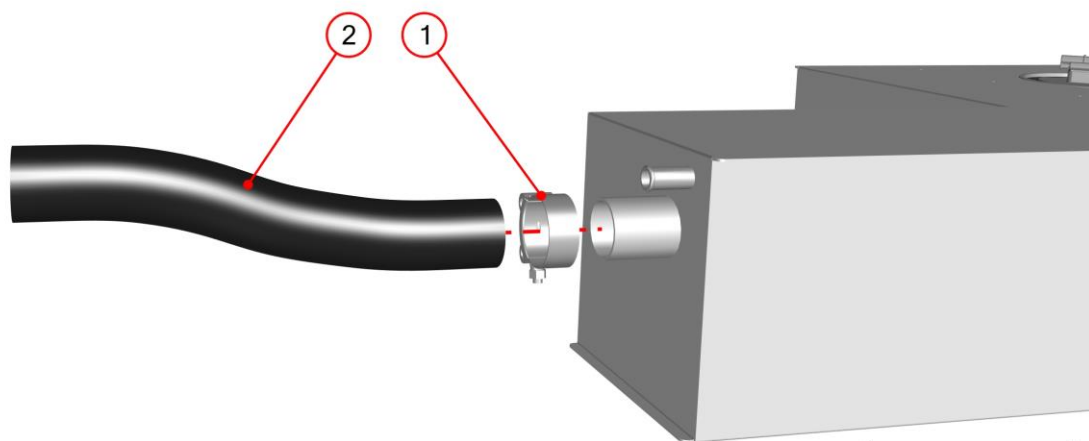
Fuel tank PETROL



Fuel tank PETROL



Fuel tank PETROL

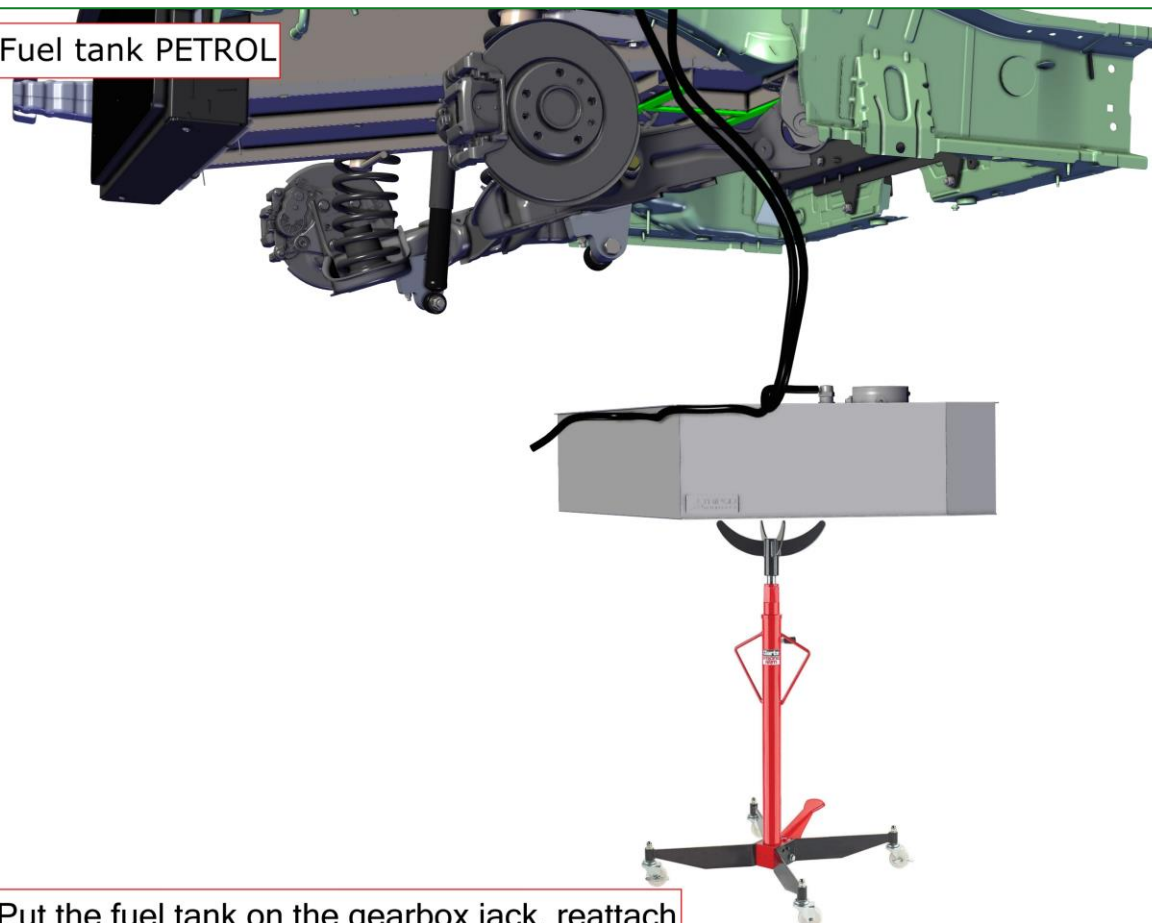


Bag #17679

BEFORE placing the tank underneath the car, attach the fuel filler hose.

| NO. | QTY. | PART | DESCRIPTION |
|-----|------|-------|----------------------------------|
| 1 | 1 | 8764 | Hose clamp 48-51 |
| 2 | 1 | 17749 | Fuel filler hose ø38 mm L=385 mm |

Fuel tank PETROL



Put the fuel tank on the gearbox jack, reattach the electric connector to the fuel element and position the fuel tank under the vehicle.

Fuel tank PETROL

BLUE Loctite #241

Bag #17639

| NO. | QTY. | PART | DESCRIPTION |
|-----|------|------|--------------------------------|
| 1 | 4 | 711 | M8x25 8.8 ISO 4016 |
| 2 | 6 | 1246 | Washer M8 large ISO 7093 |
| 4 | 2 | 64 | Torque nut M8 class 8 ISO 7041 |

Fuel tank PETROL

BLUE Loctite #241

Bag #17639

| NO. | QTY. | PART | DESCRIPTION |
|-----|------|------|--------------------------------|
| 1 | 4 | 711 | M8x25 8.8 ISO 4016 |
| 2 | 6 | 1246 | Washer M8 large ISO 7093 |
| 4 | 2 | 64 | Torque nut M8 class 8 ISO 7041 |

Fuel tank PETROL

BLUE Loctite #241

Bag #17639

| NO. | QTY. | PART | DESCRIPTION |
|-----|------|------|--------------------------------|
| 1 | 4 | 711 | M8x25 8.8 ISO 4016 |
| 2 | 6 | 1246 | Washer M8 large ISO 7093 |
| 4 | 2 | 64 | Torque nut M8 class 8 ISO 7041 |

Fuel tank PETROL

BLUE Loctite #241

Bag #17639

| NO. | QTY. | PART | DESCRIPTION |
|-----|------|------|--------------------------------|
| 1 | 4 | 711 | M8x25 8.8 ISO 4016 |
| 2 | 6 | 1246 | Washer M8 large ISO 7093 |
| 4 | 2 | 64 | Torque nut M8 class 8 ISO 7041 |

Fuel tank PETROL

25Nm 6x

Fasten the fuel tank with the 3 straps as shown

This diagram illustrates the correct method for securing a fuel tank. Three green straps are shown being used to fasten the tank. A red circular arrow indicates the tightening direction for the top strap, with a label '25Nm 6x' specifying the torque and quantity. A text box at the bottom states: 'Fasten the fuel tank with the 3 straps as shown'.

Fuel tank PETROL

25Nm 6x

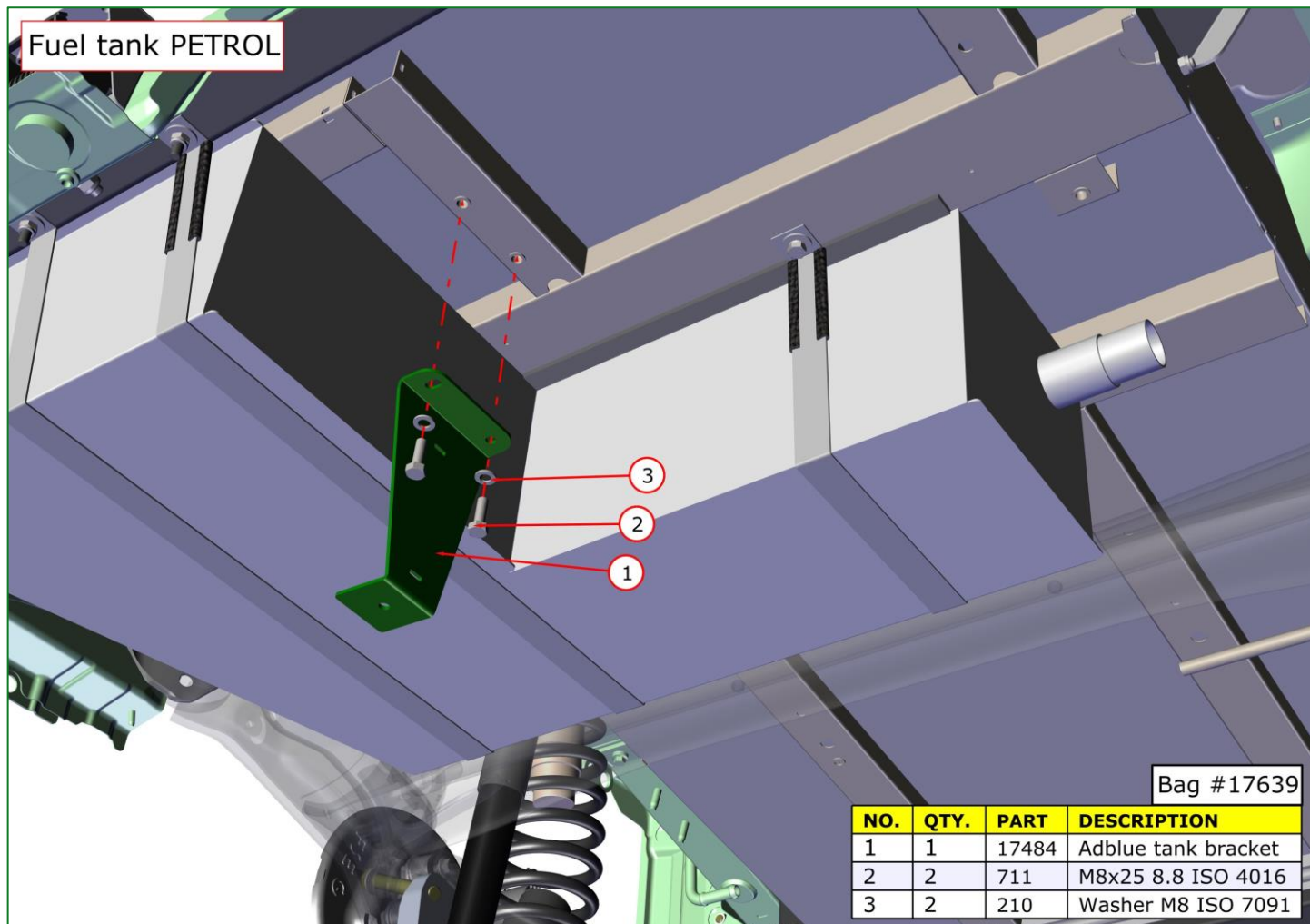
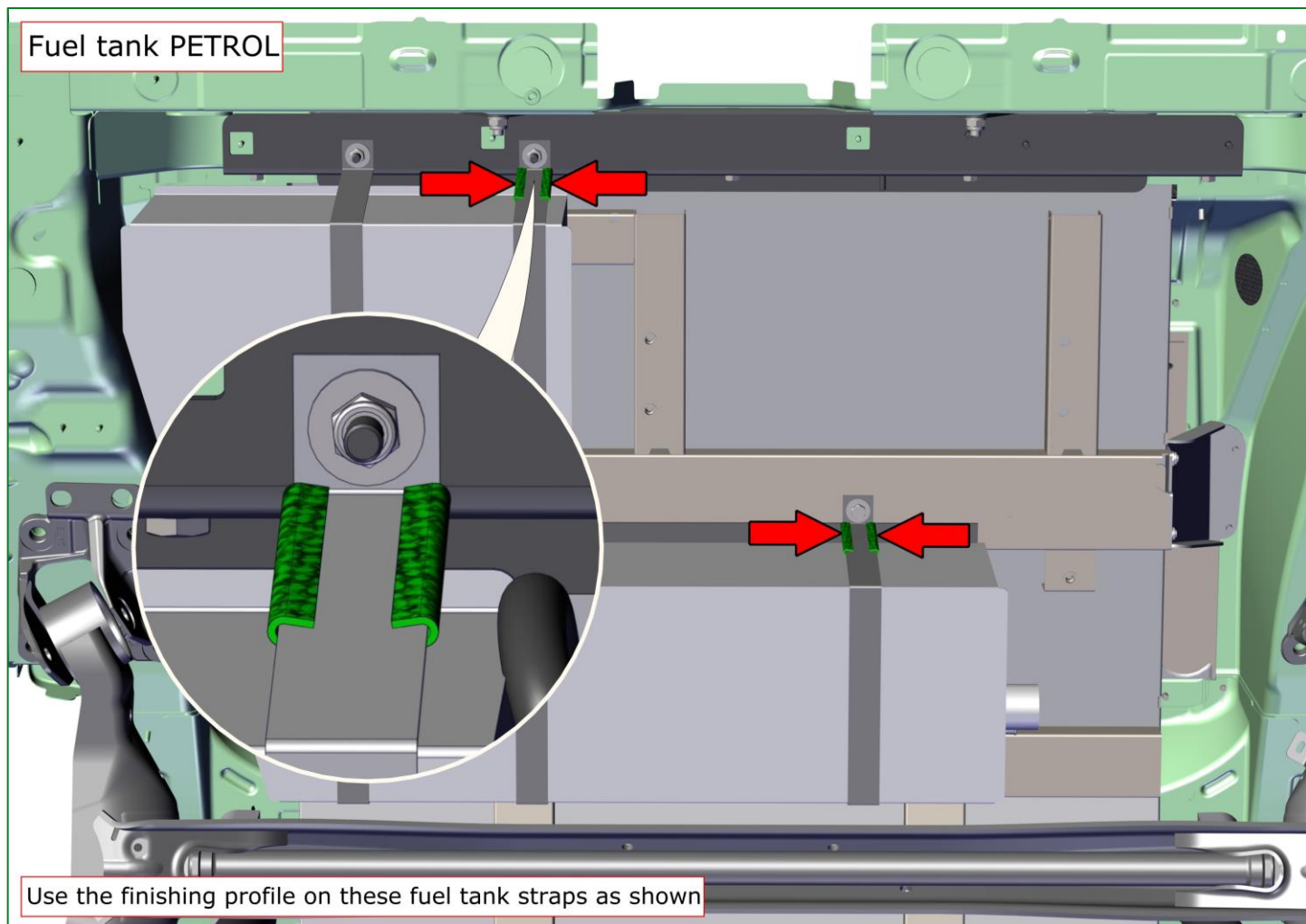
Fasten the fuel tank with the 3 straps as shown

This diagram illustrates the correct method for securing a fuel tank. Three green straps are shown being used to fasten the tank. A red circular arrow indicates the tightening direction for the top strap, with a label '25Nm 6x' specifying the torque and quantity. A text box at the bottom states: 'Fasten the fuel tank with the 3 straps as shown'.

Fuel tank PETROL

25Nm 6x

Fasten the fuel tank with the 3 straps as shown



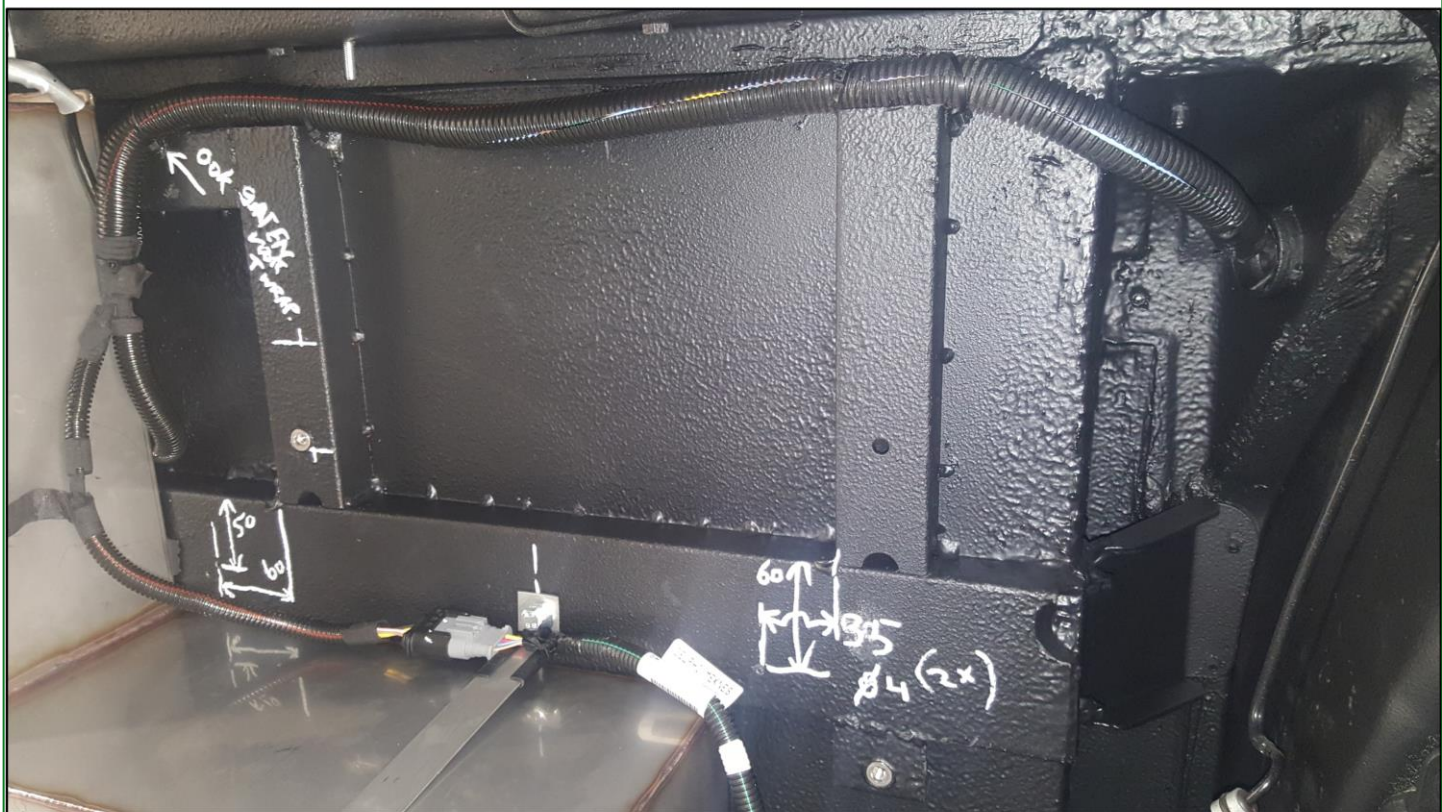
Fuel system PETROL

4 Deg

Rotate the bracket along its slot as shown then tighten the screws

This diagram illustrates the adjustment of the fuel system for petrol. It shows a green bracket being rotated along its slot, as indicated by a red arrow. A circular inset provides a magnified view of the bracket's end, showing a red arrow pointing to the top edge and a red line indicating the 4-degree angle. A text box at the bottom left instructs the user to 'Rotate the bracket along its slot as shown then tighten the screws'.

Fuel system PETROL



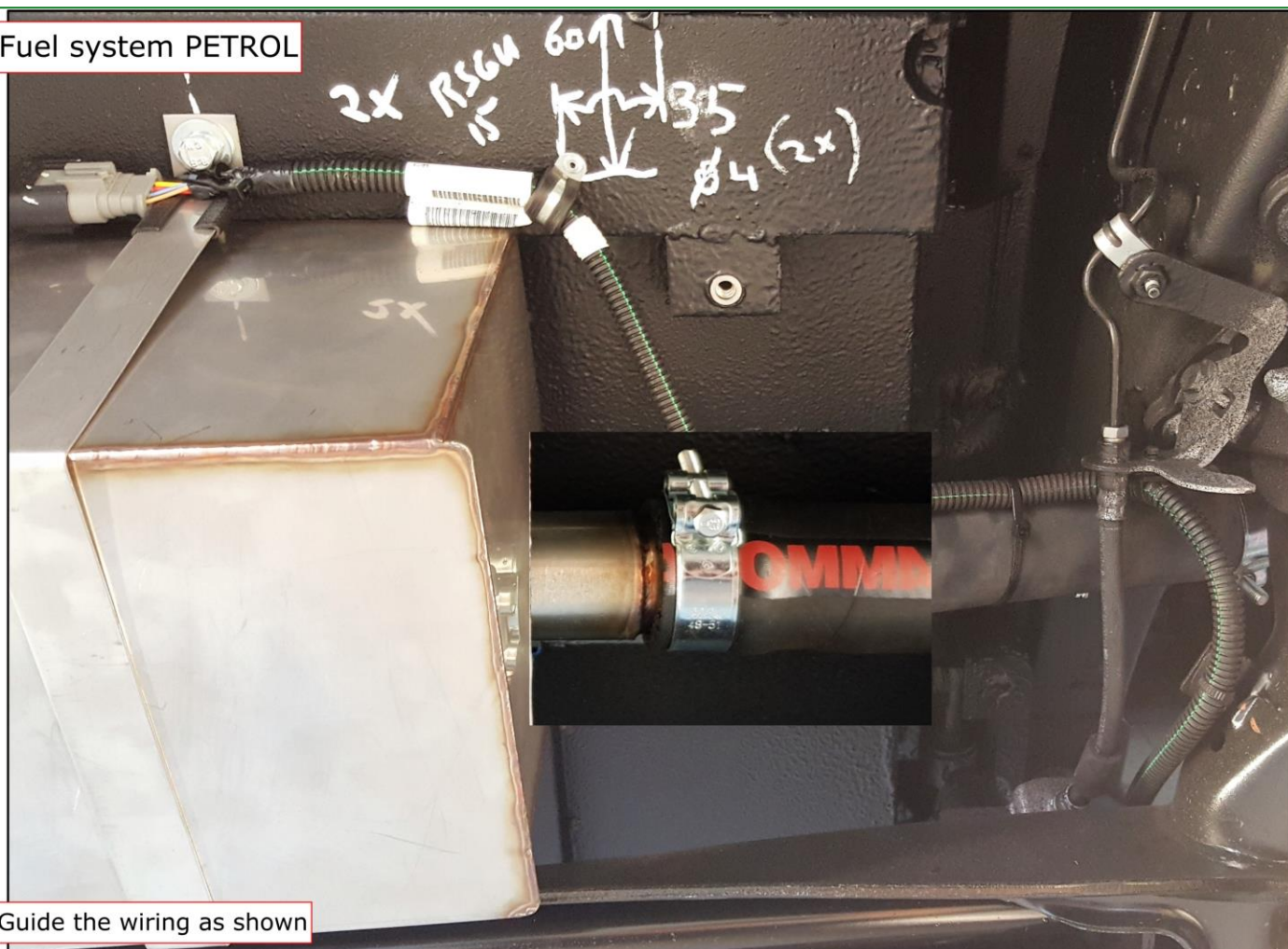
Berlingo-Rifter-Combo PART 2 240502

Fuel system PETROL



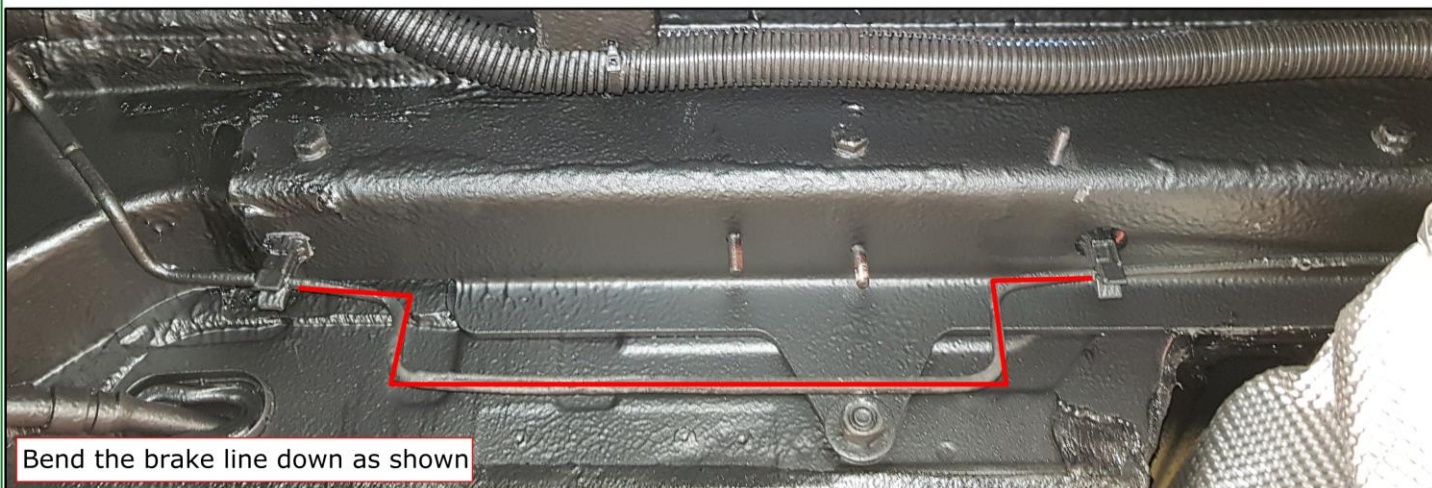
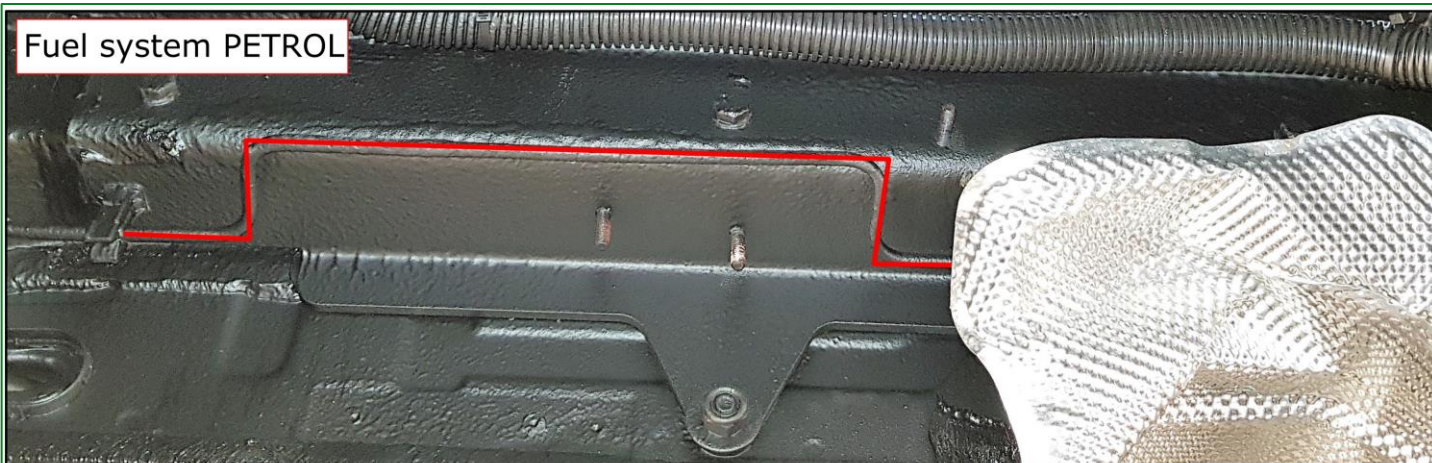
Guide the wiring as shown

Fuel system PETROL

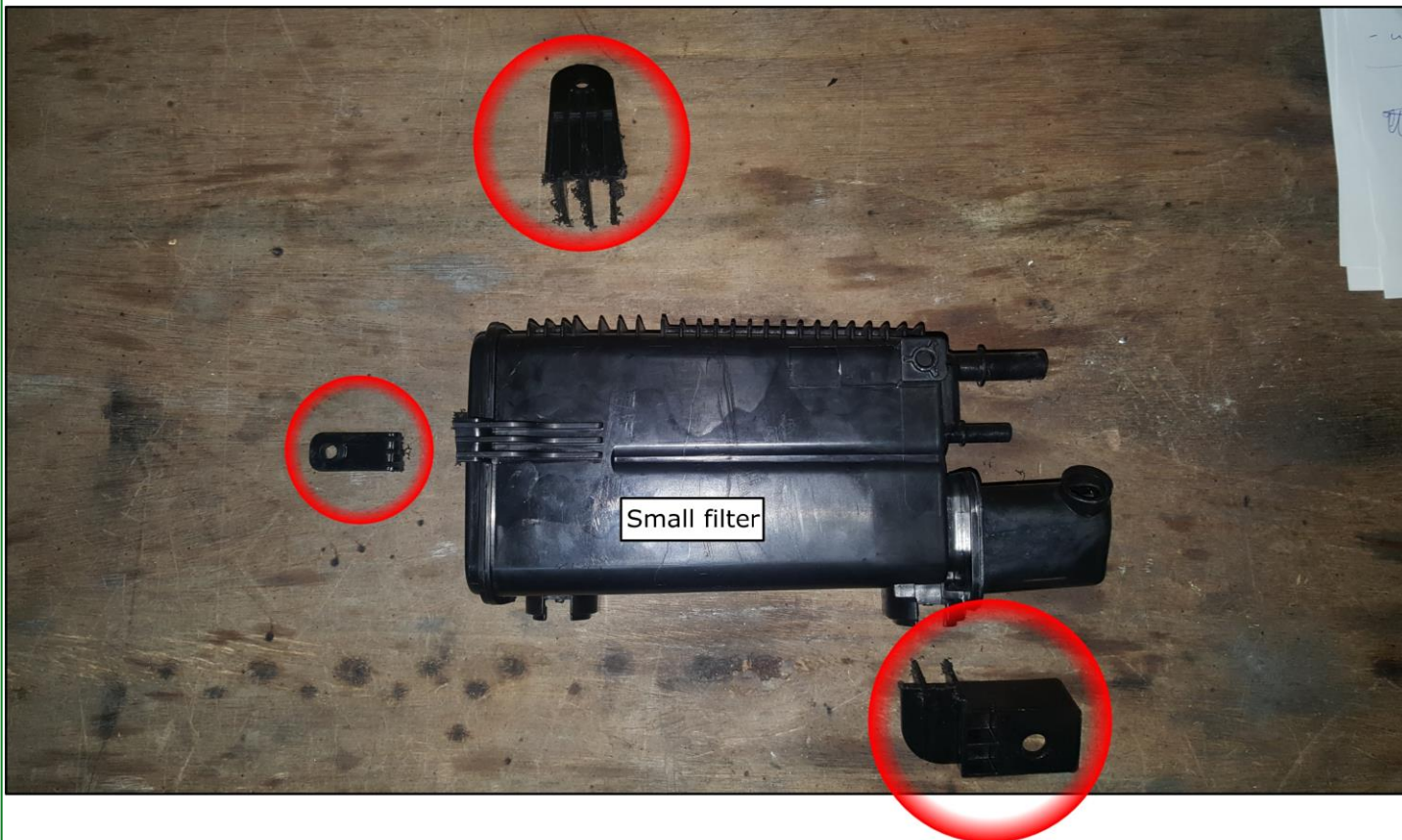


Guide the wiring as shown

Fuel system PETROL

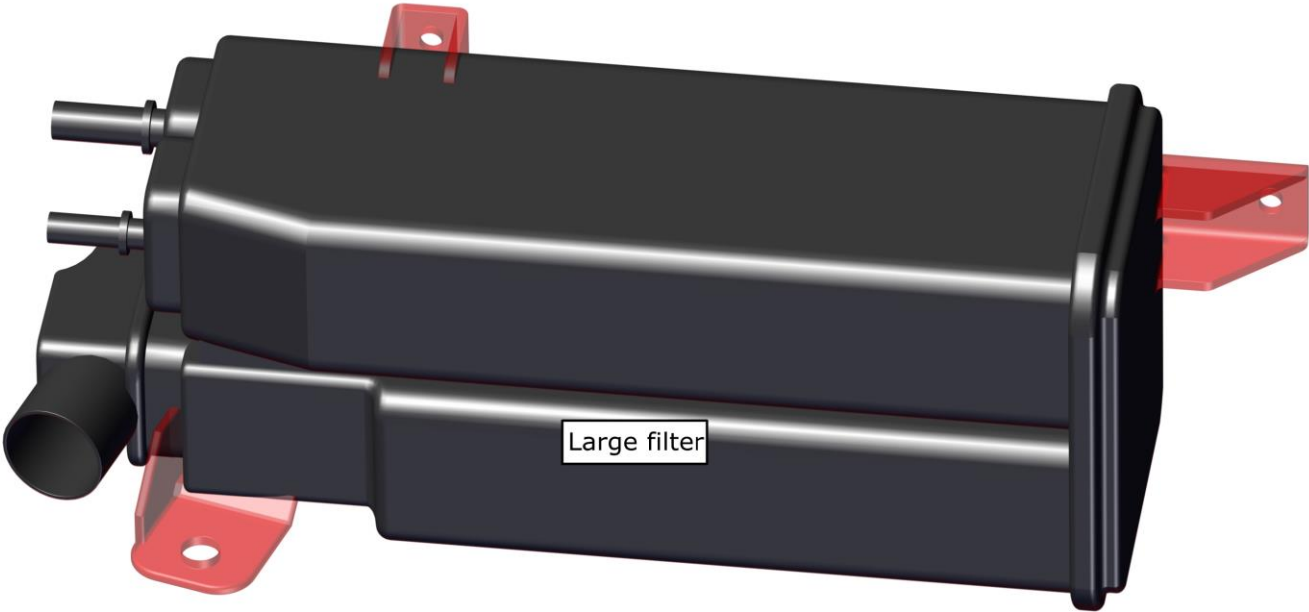


Fuel system PETROL



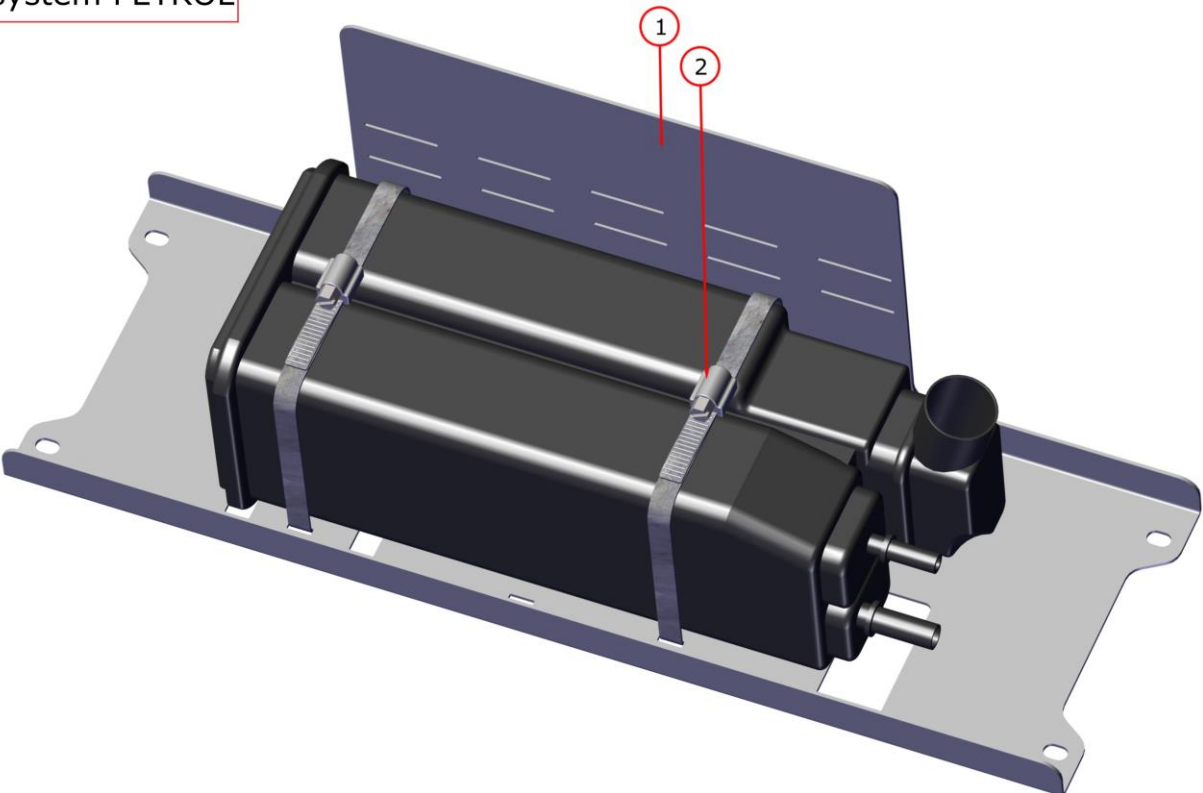
Cut the fastening brackets from the carbon filter as shown

Fuel system PETROL



Cut the fastening brackets from the carbon filter as shown

Fuel system PETROL

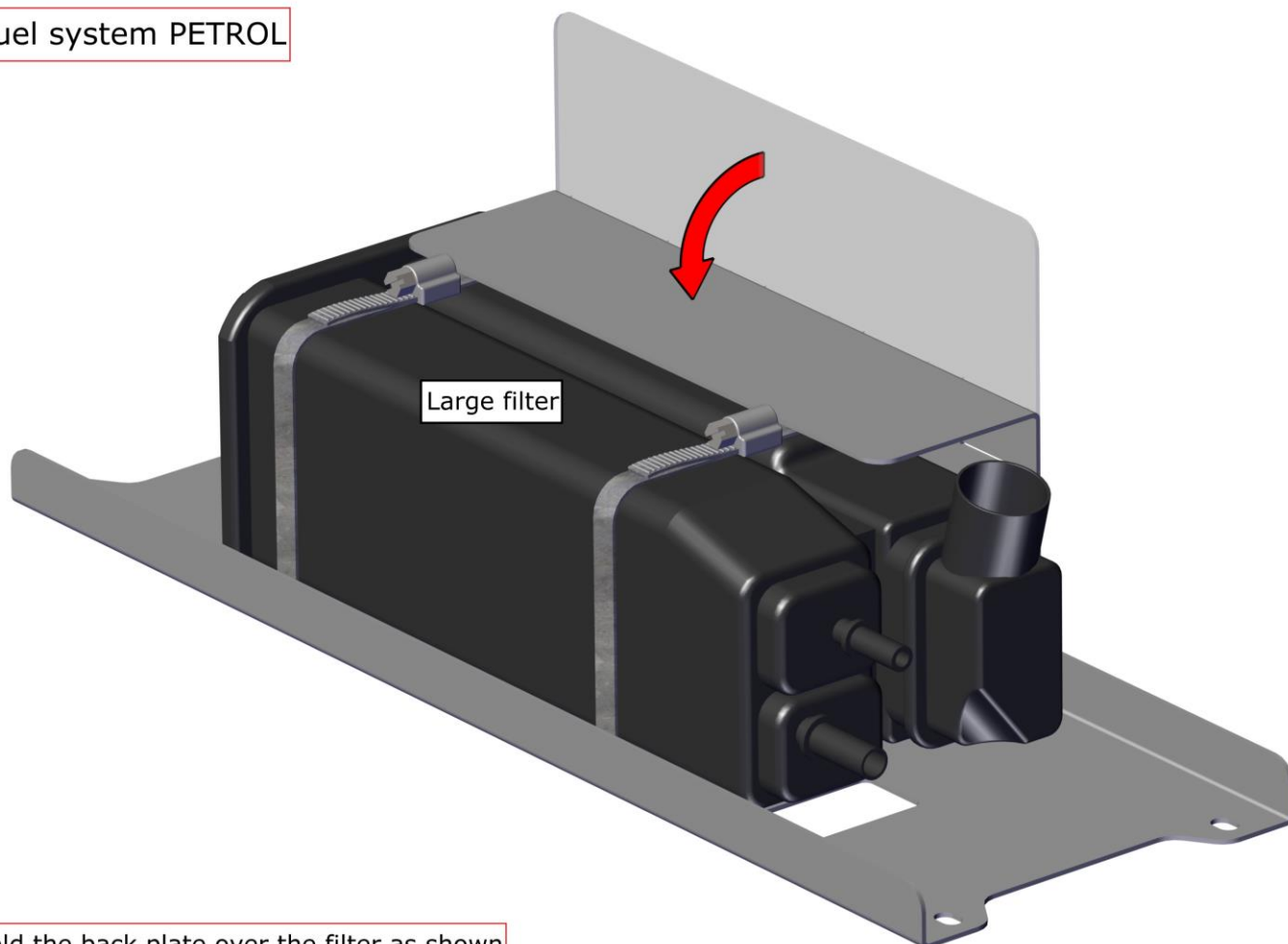


Bag #17679

| NO. | QTY. | PART | DESCRIPTION |
|-----|------|-------|-----------------------|
| 1 | 1 | 17960 | Carbon filter bracket |
| 2 | 2 | 11284 | Clamp 100-120 |

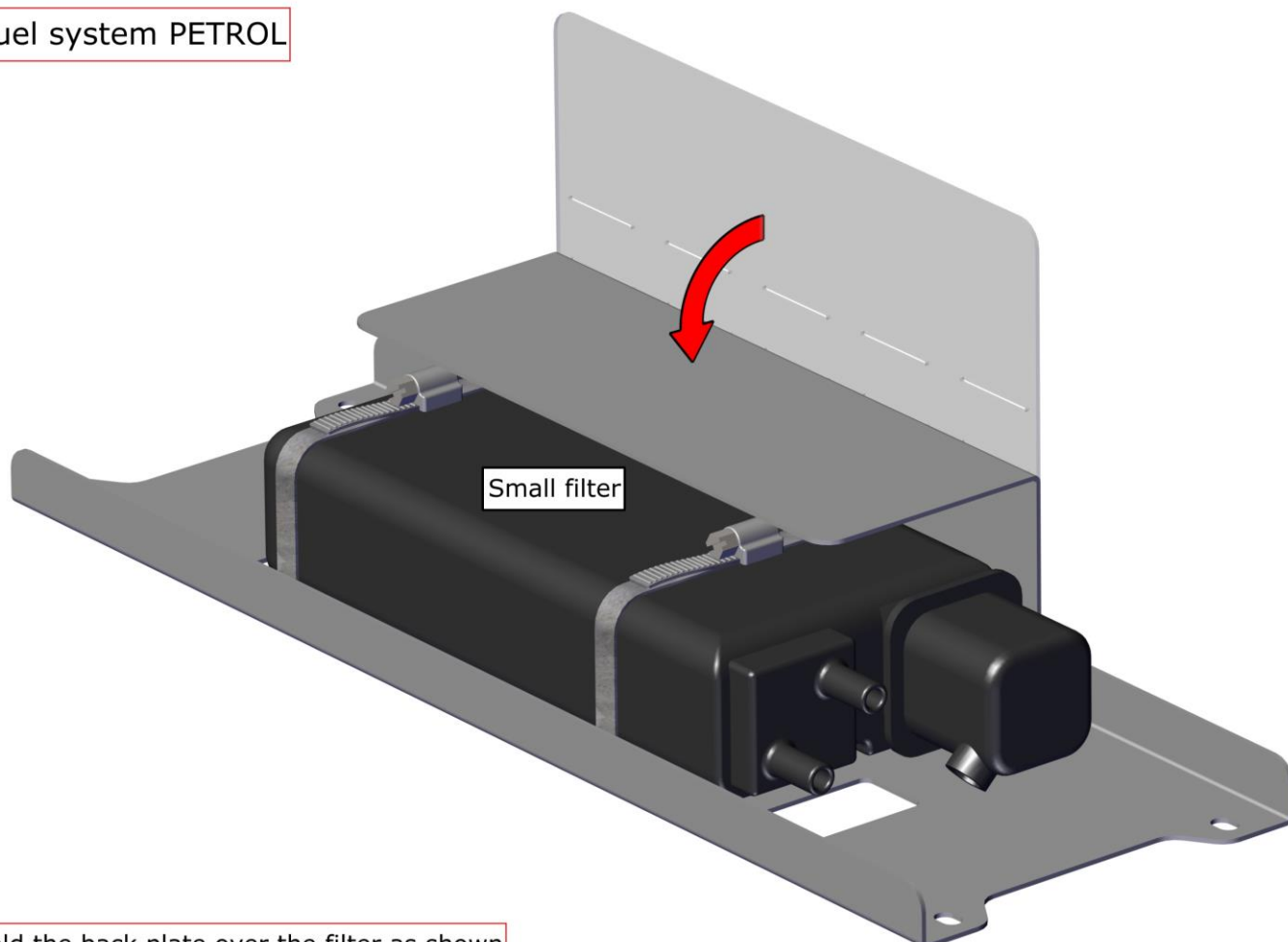
Mount the filter on the bracket using the 2 clamps

Fuel system PETROL

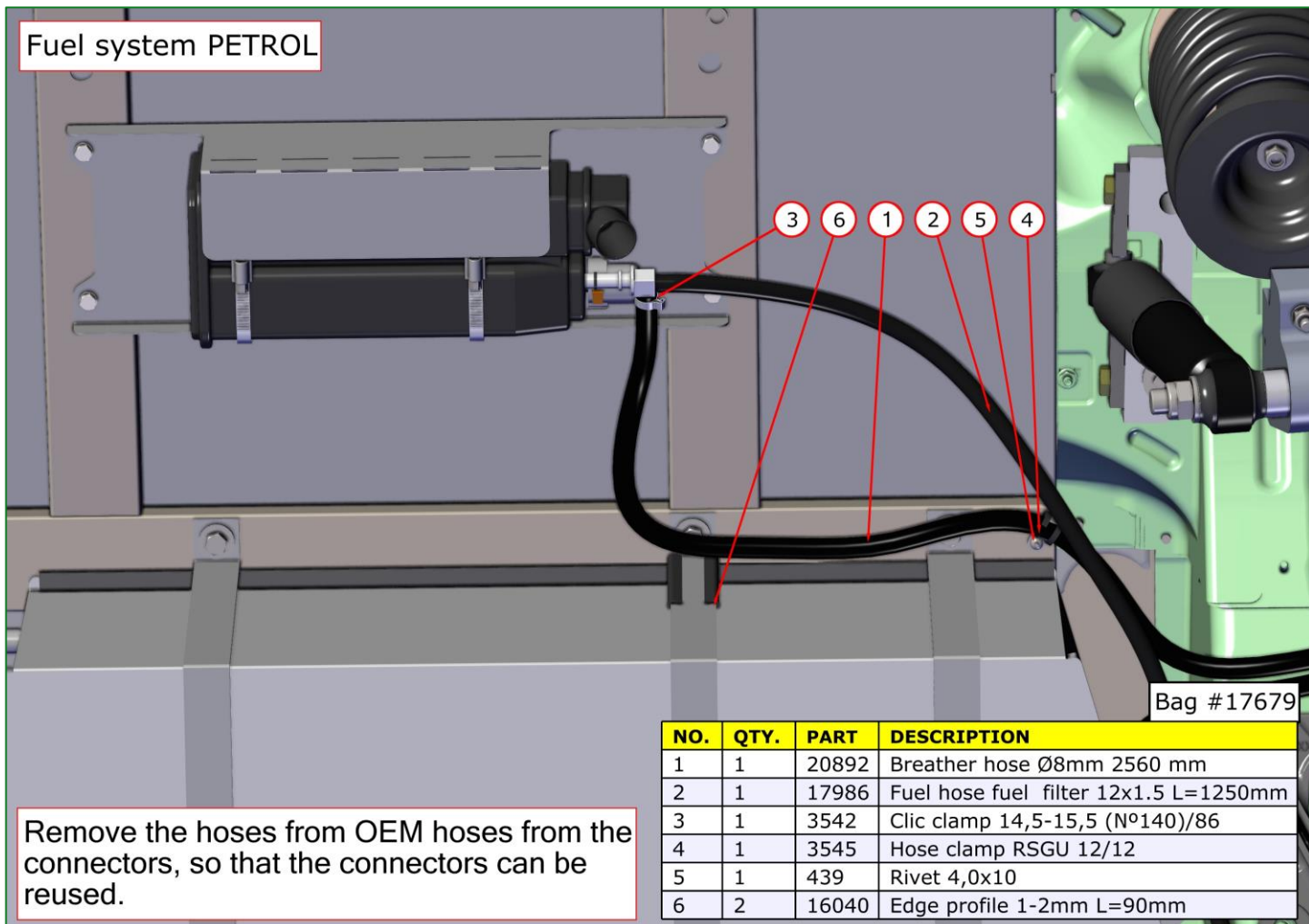
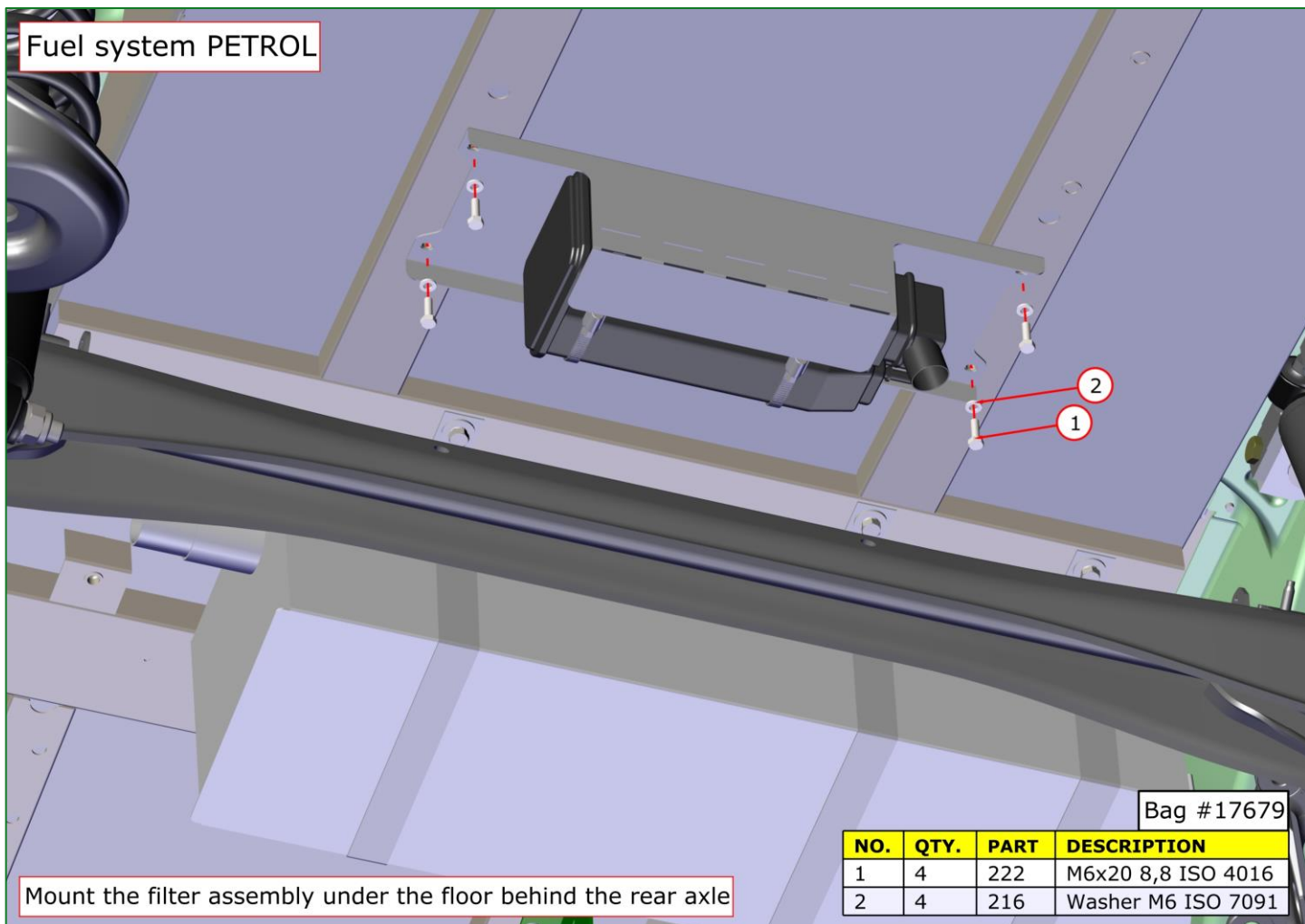


Fold the back plate over the filter as shown

Fuel system PETROL



Fold the back plate over the filter as shown



Fuel system PETROL

Heat up the end of the EVAP hose, then push it over the bare OEM connector

Connect the hoses as shown.

Connect the hoses as shown.

Fuel system PETROL

L1

Use a tie wrap to fix the end of the breather hose.

1
3
2

Bag #17639

| NO. | QTY. | PART | DESCRIPTION |
|-----|------|-------|-------------------------------|
| 1 | 1 | 18184 | Cable tie with rivet 150x5 mm |
| 2 | 2 | 8190 | Self adhesive tie wrap clip |
| 3 | 2 | 773 | Tie wrap 3,6 black |

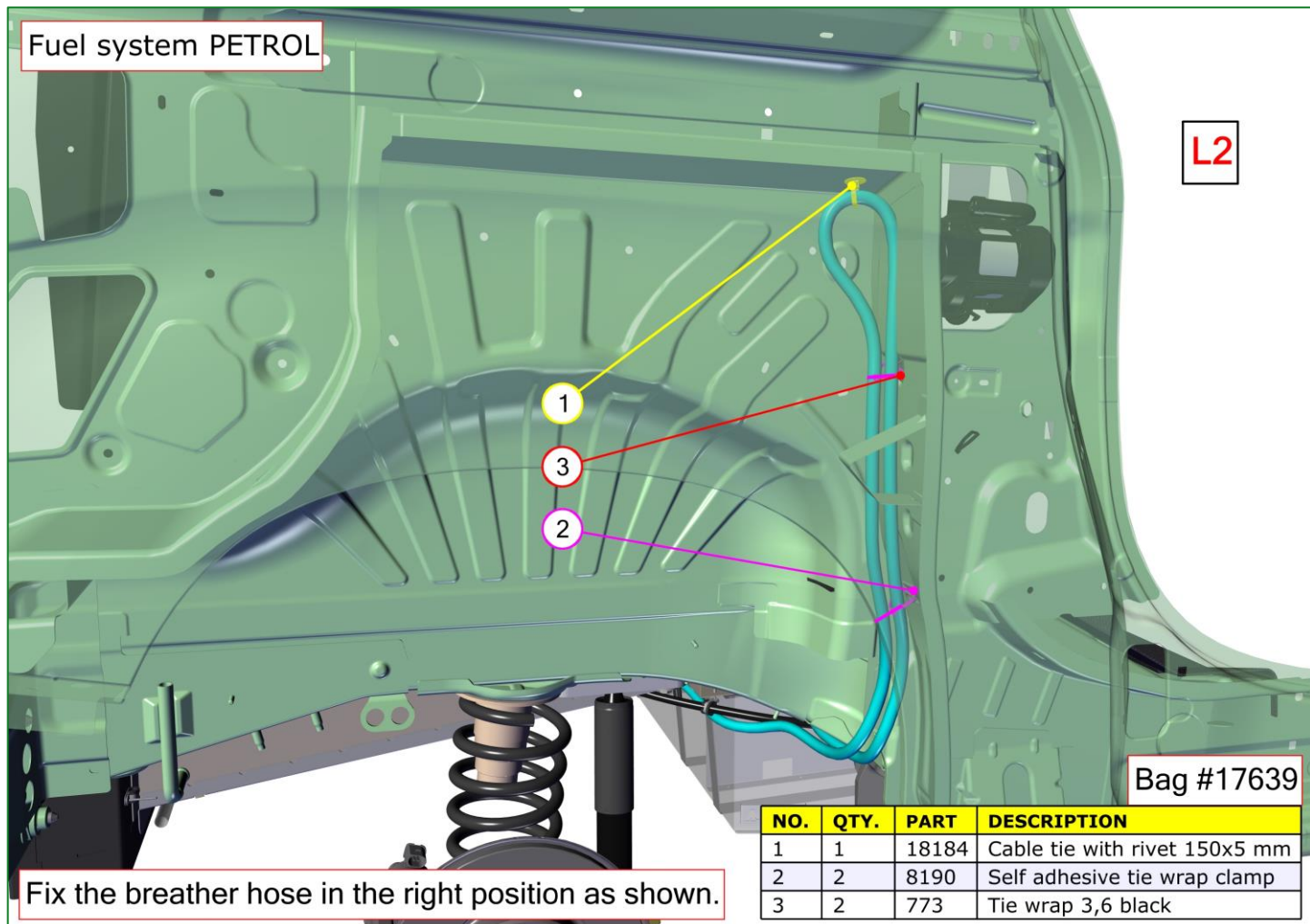
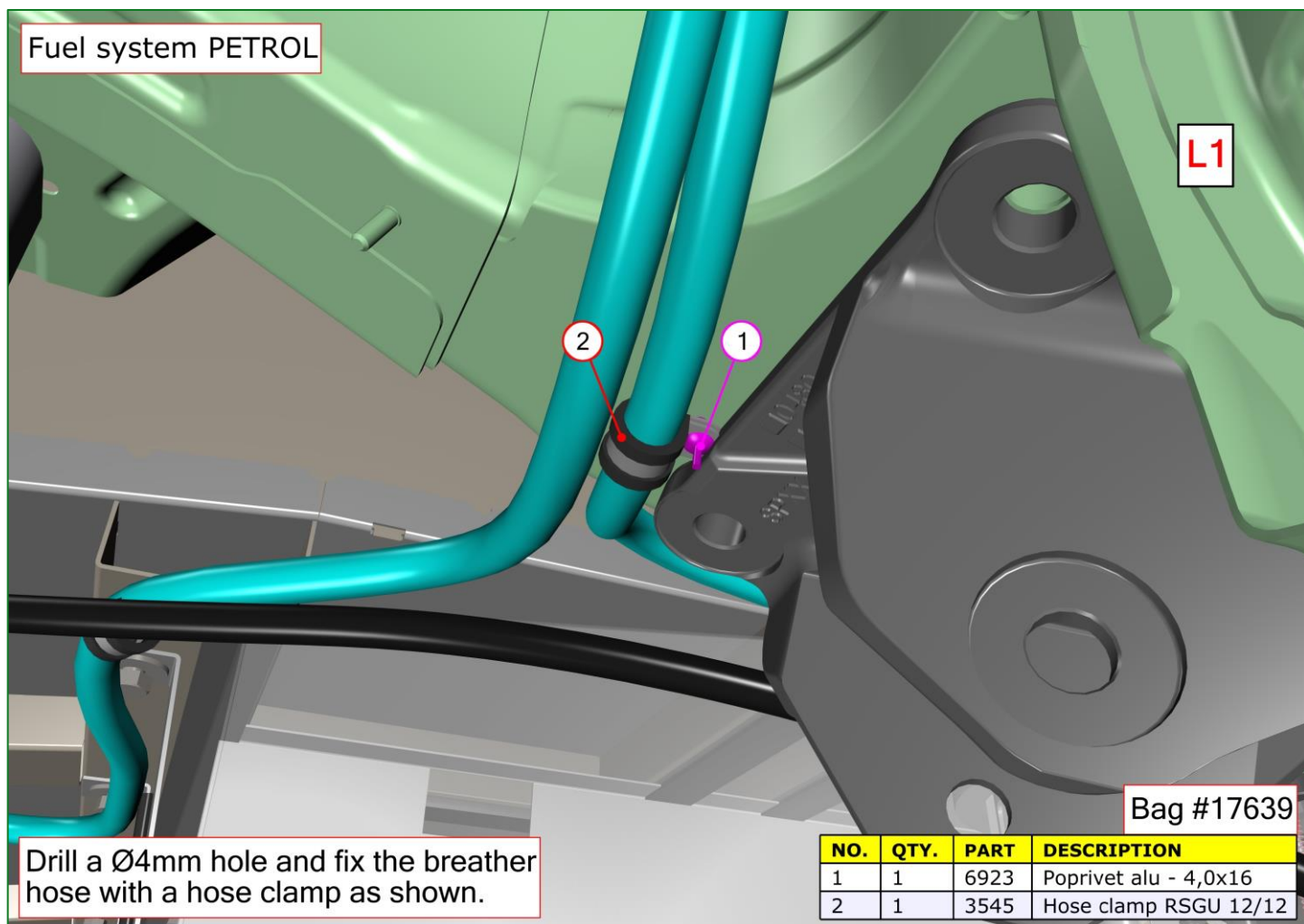
Fix the breather hose in the right position as shown.

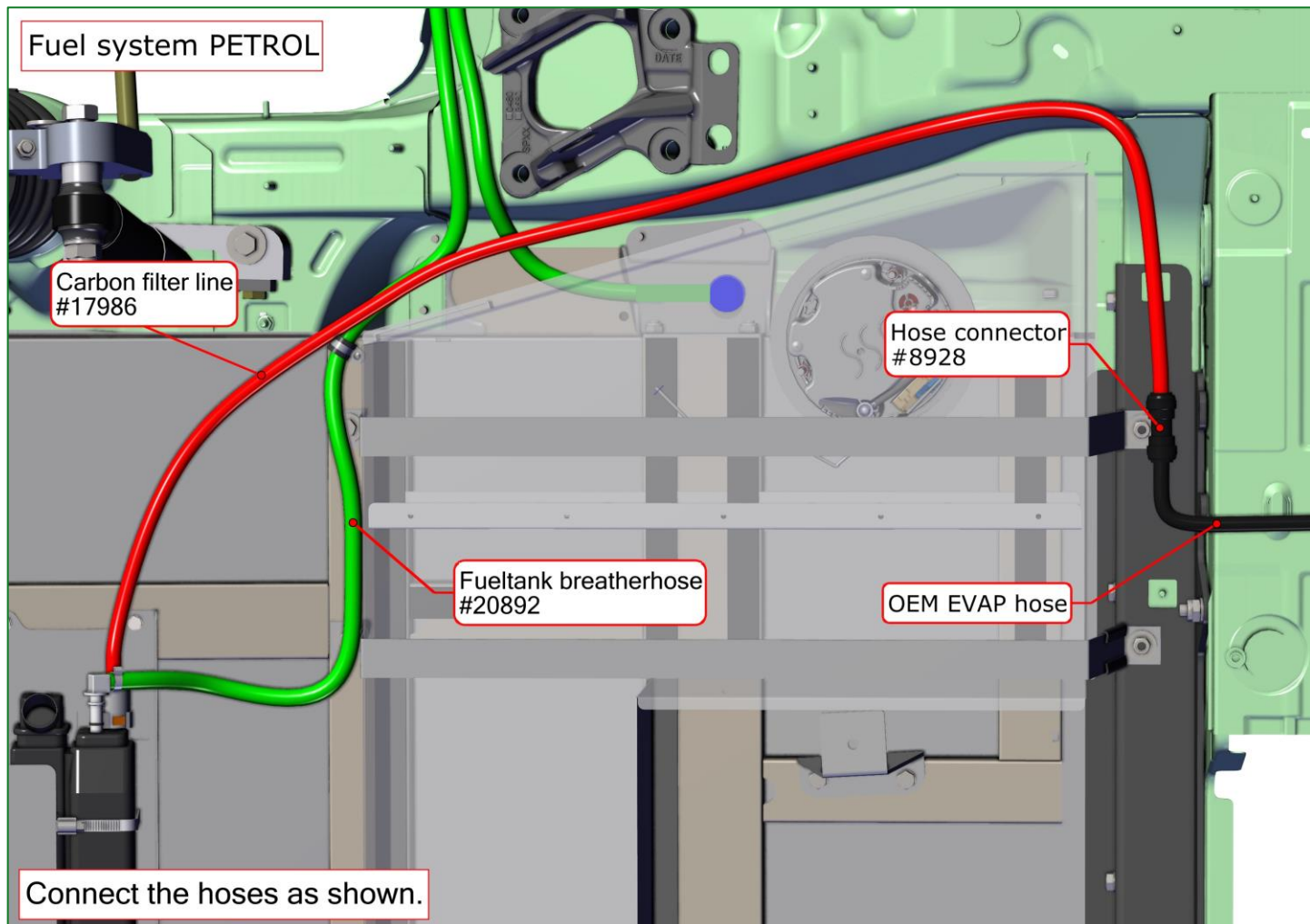
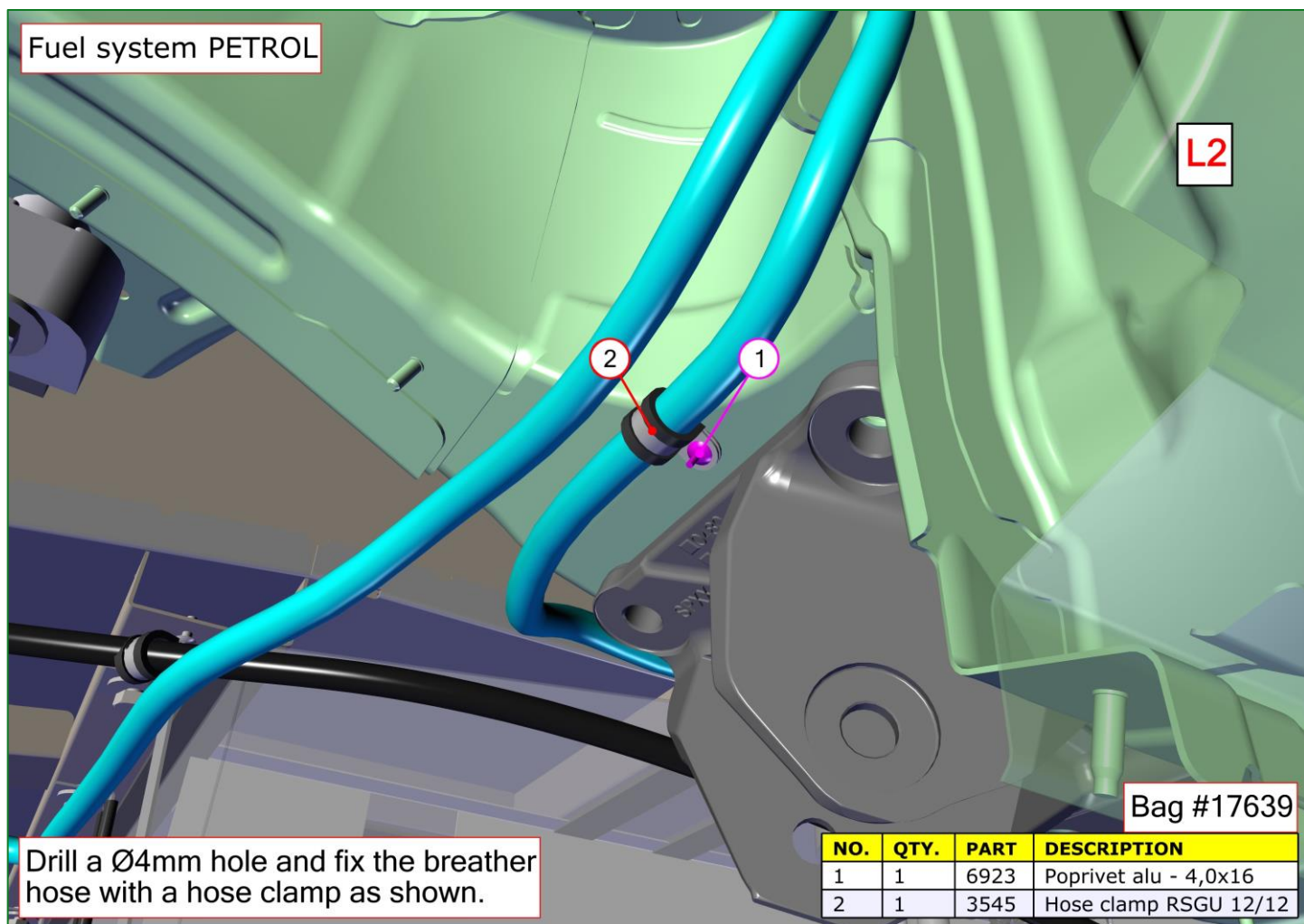
Use a tie wrap to fix the end of the breather hose.

Bag #17639

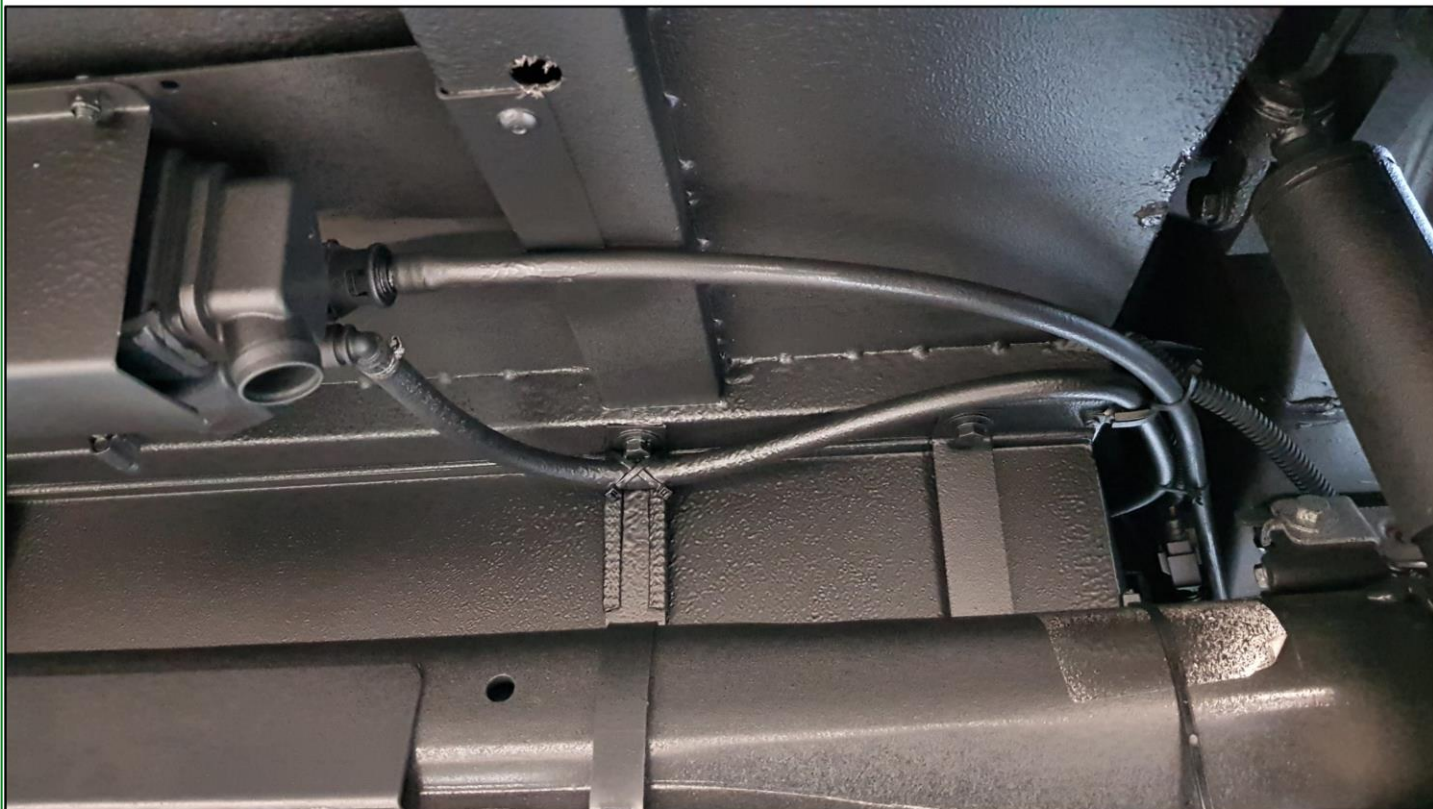
| NO. | QTY. | PART | DESCRIPTION |
|-----|------|-------|-------------------------------|
| 1 | 1 | 18184 | Cable tie with rivet 150x5 mm |
| 2 | 2 | 8190 | Self adhesive tie wrap clip |
| 3 | 2 | 773 | Tie wrap 3,6 black |

Fix the breather hose in the right position as shown.





Fuel system PETROL



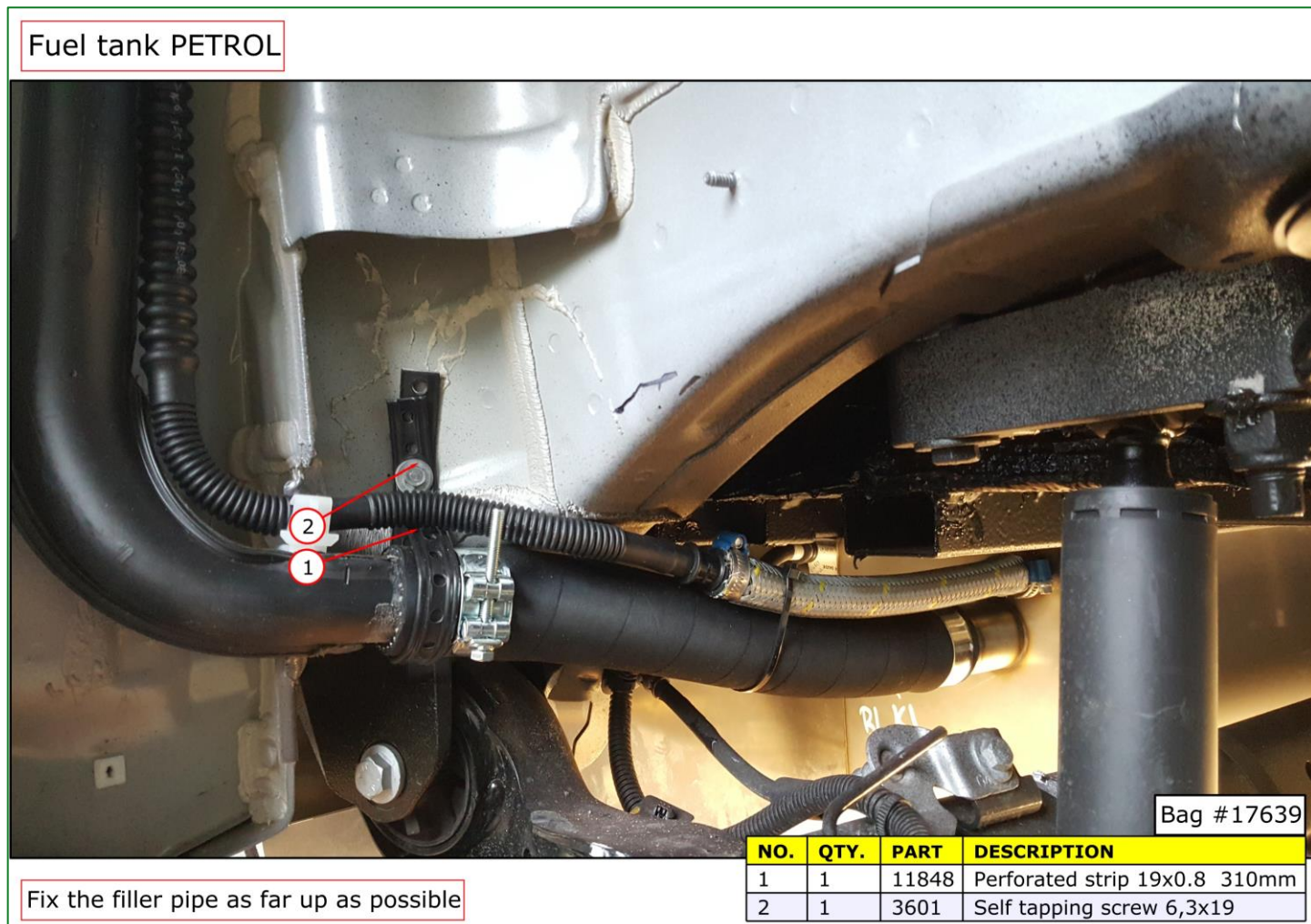
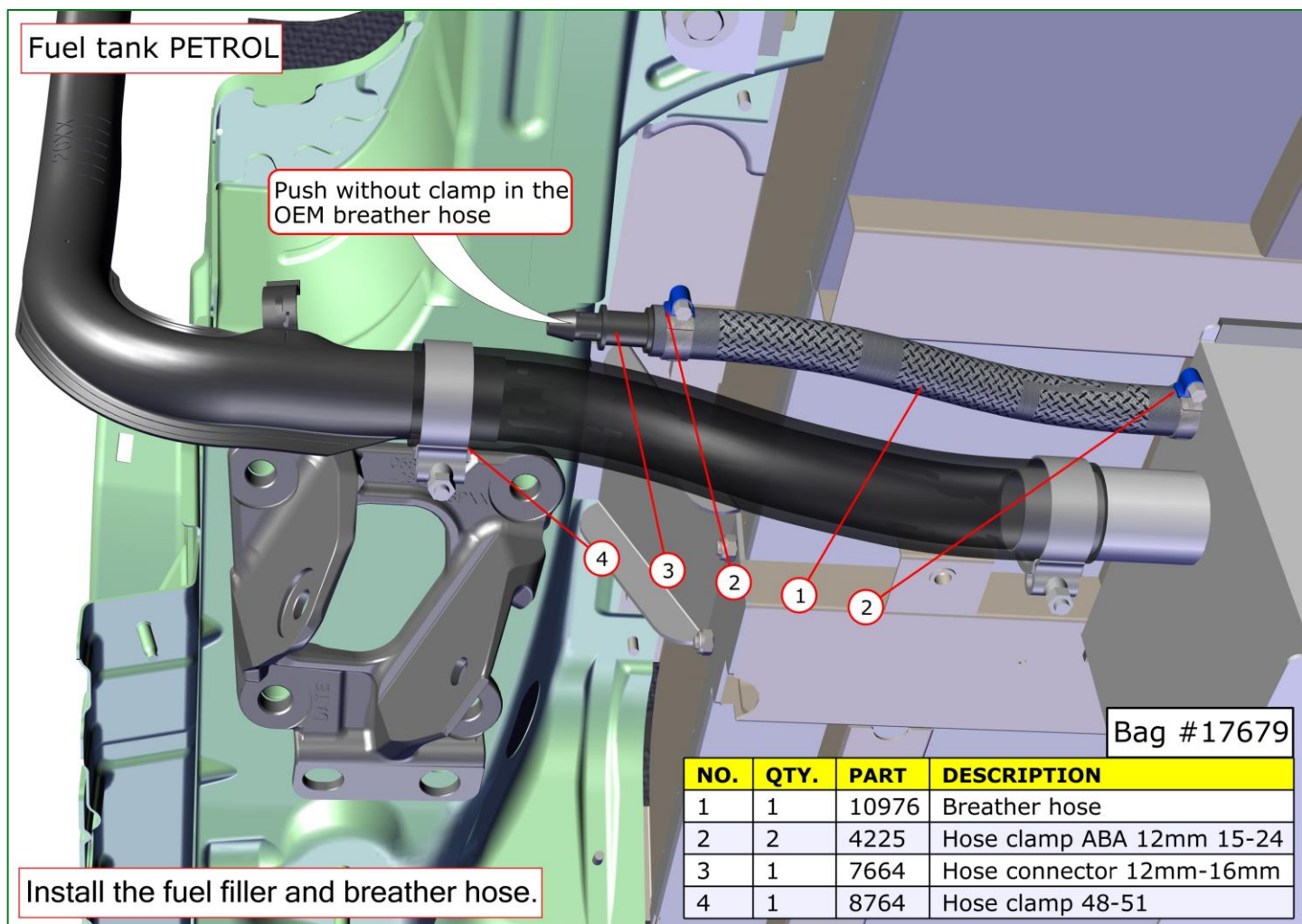
Connect the hoses as shown

Fuel system PETROL

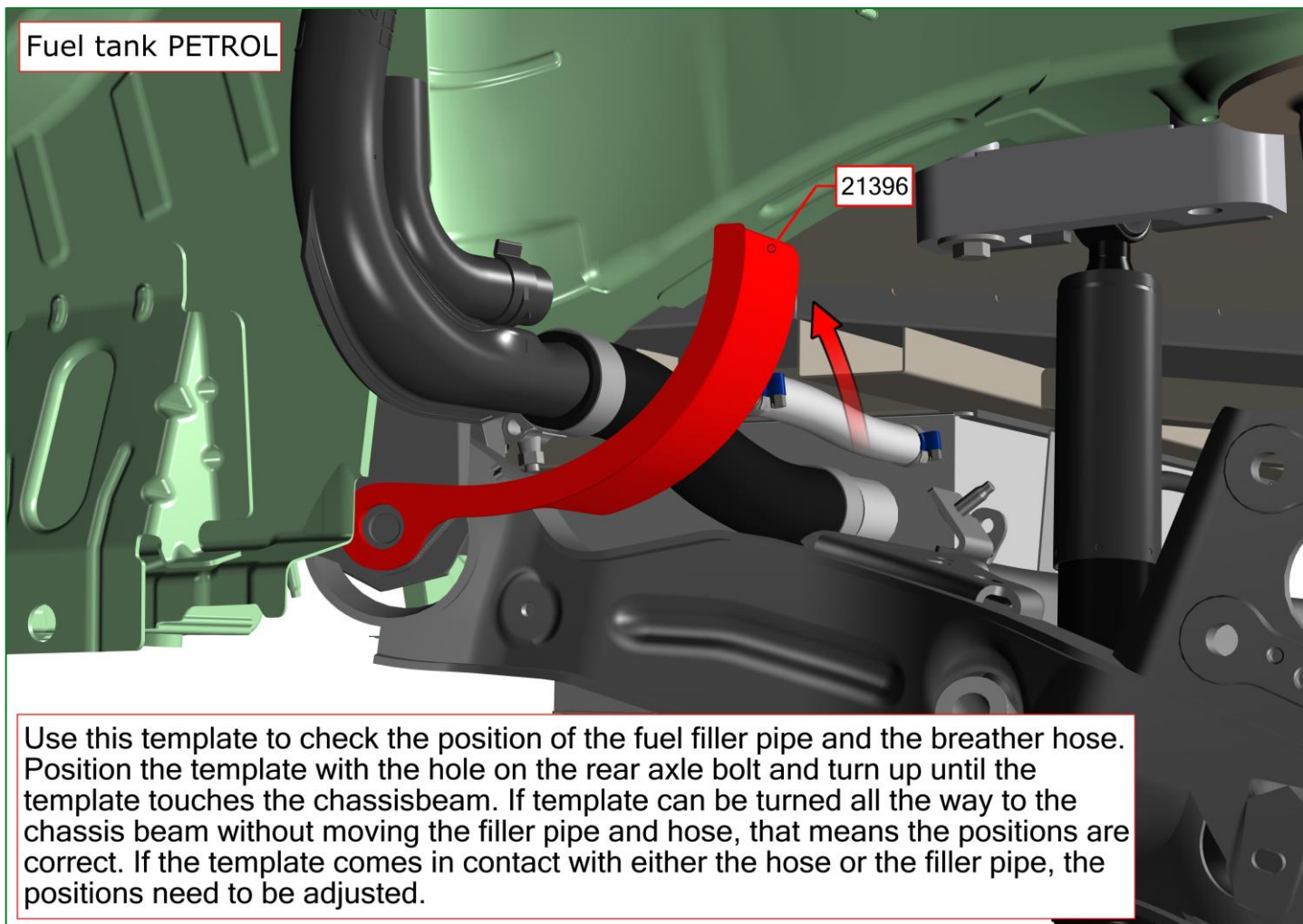


With an angle grinder and sand paper linen smoothen the cut-off end of the Petrol fuel filler pipe as shown

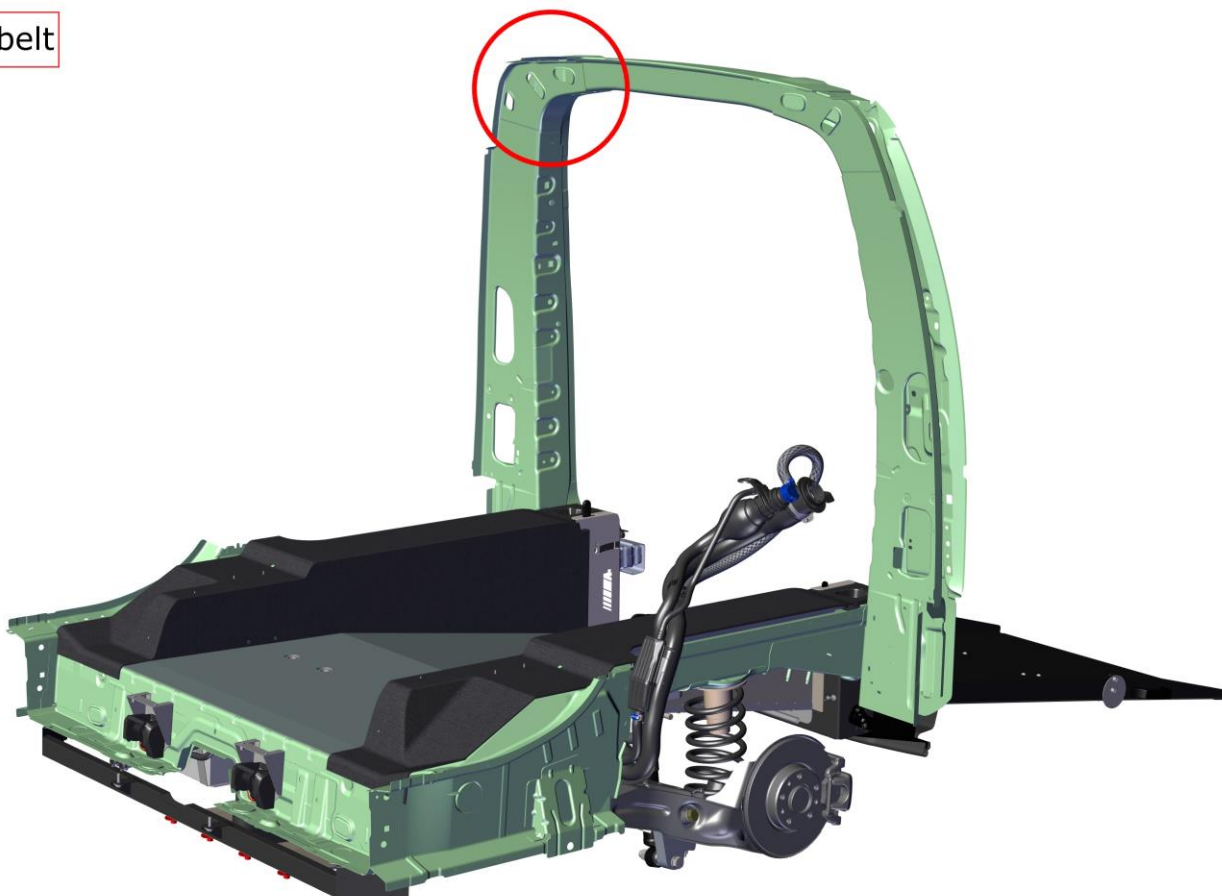




Fuel tank PETROL

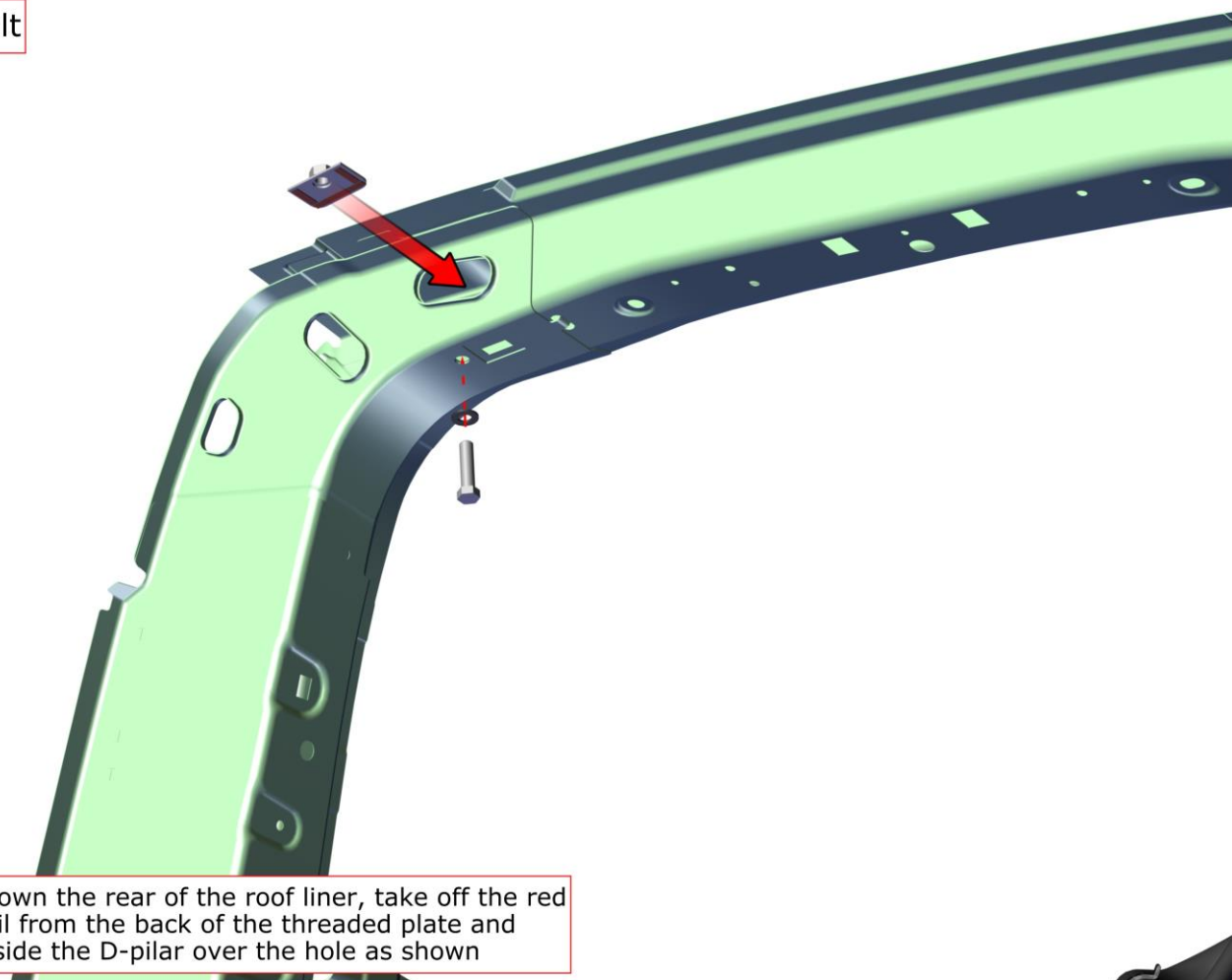


3-point belt



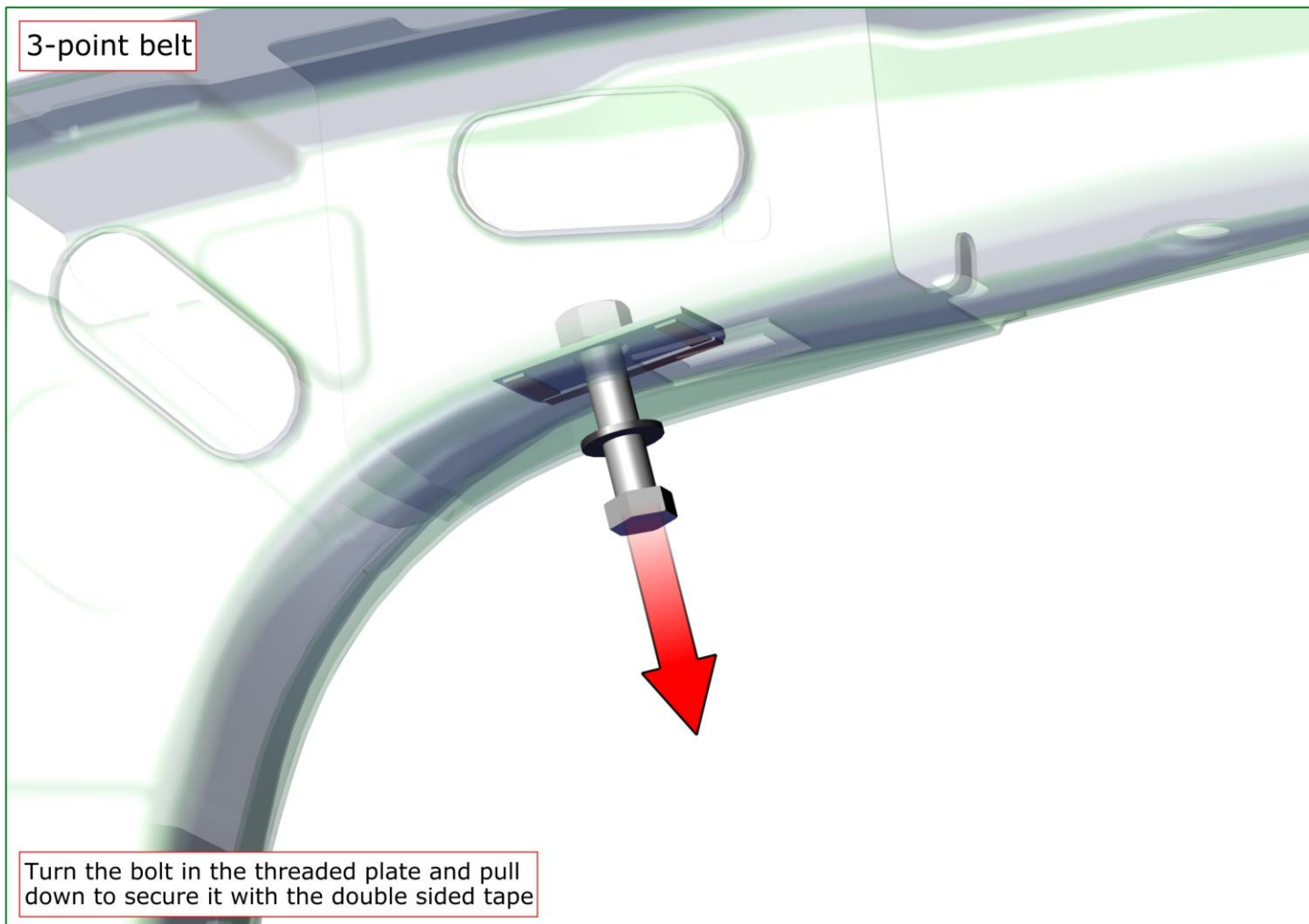
Top point.

3-point belt



Gently pull down the rear of the roof liner, take off the red protection foil from the back of the threaded plate and position it inside the D-pillar over the hole as shown

3-point belt



Turn the bolt in the threaded plate and pull down to secure it with the double sided tape

3-point belt

Use the bolt to guide it over the hole

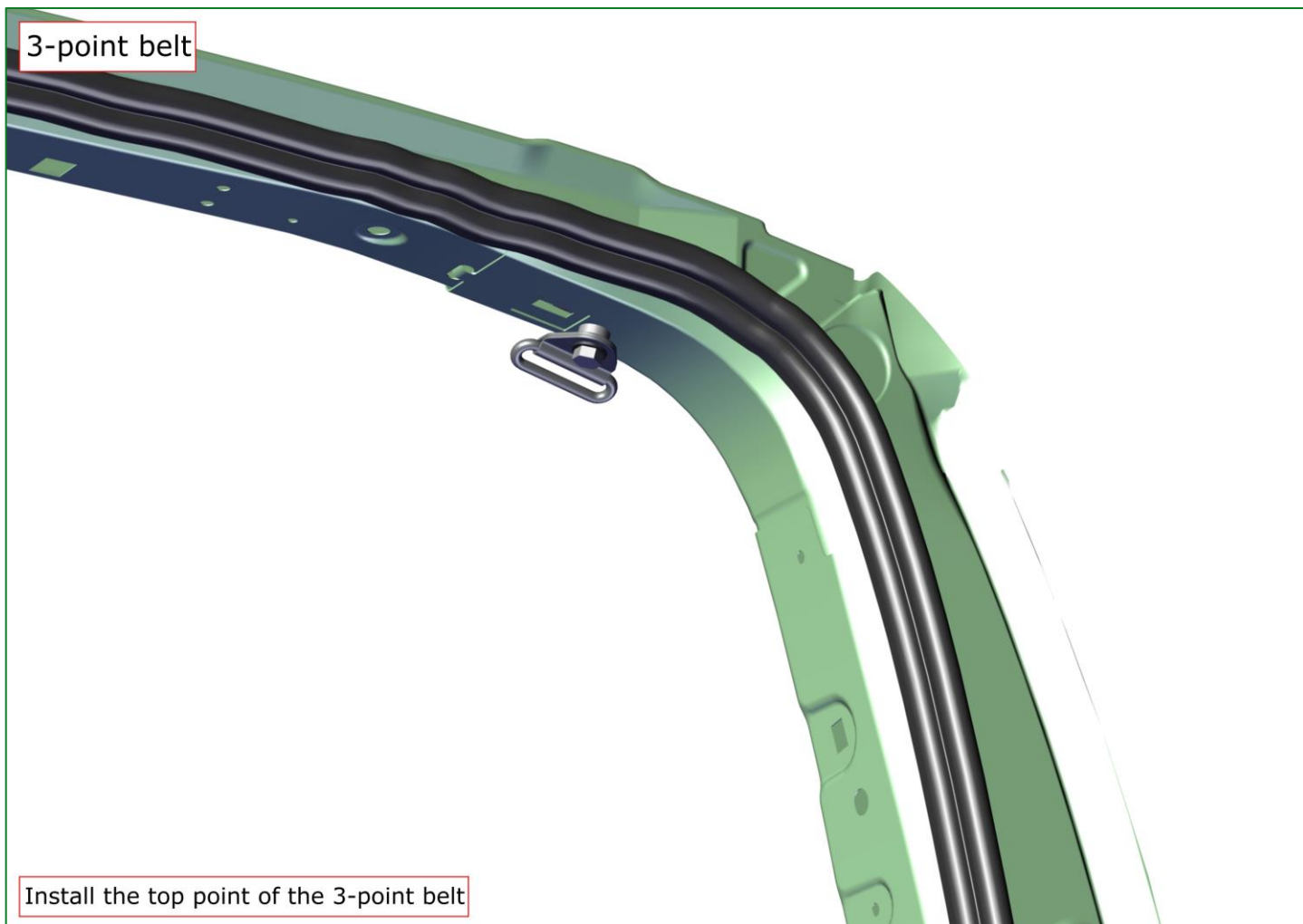
3-point belt

BLUE
Loctite
#241

Bag #17050/Unwin

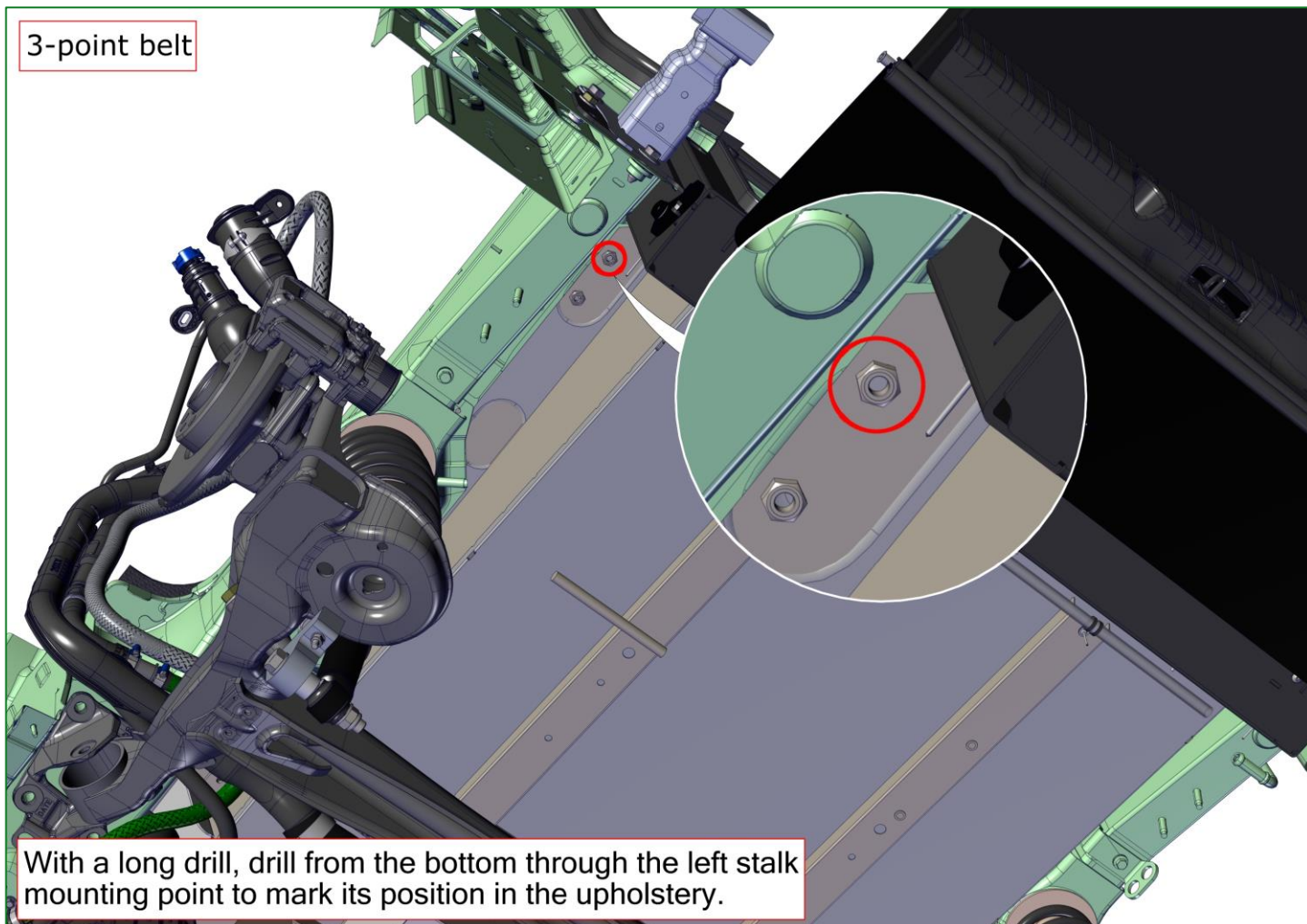
| NO. | QTY. | PART | DESCRIPTION |
|-----|------|------|------------------------------|
| 1 | 2 | 8536 | Spacer di/11,5L/6D/20 |
| 2 | 1 | - | Unwin washer |
| 3 | 1 | - | Unwin bolt 7/16 UNF x 1 3/4" |

3-point belt

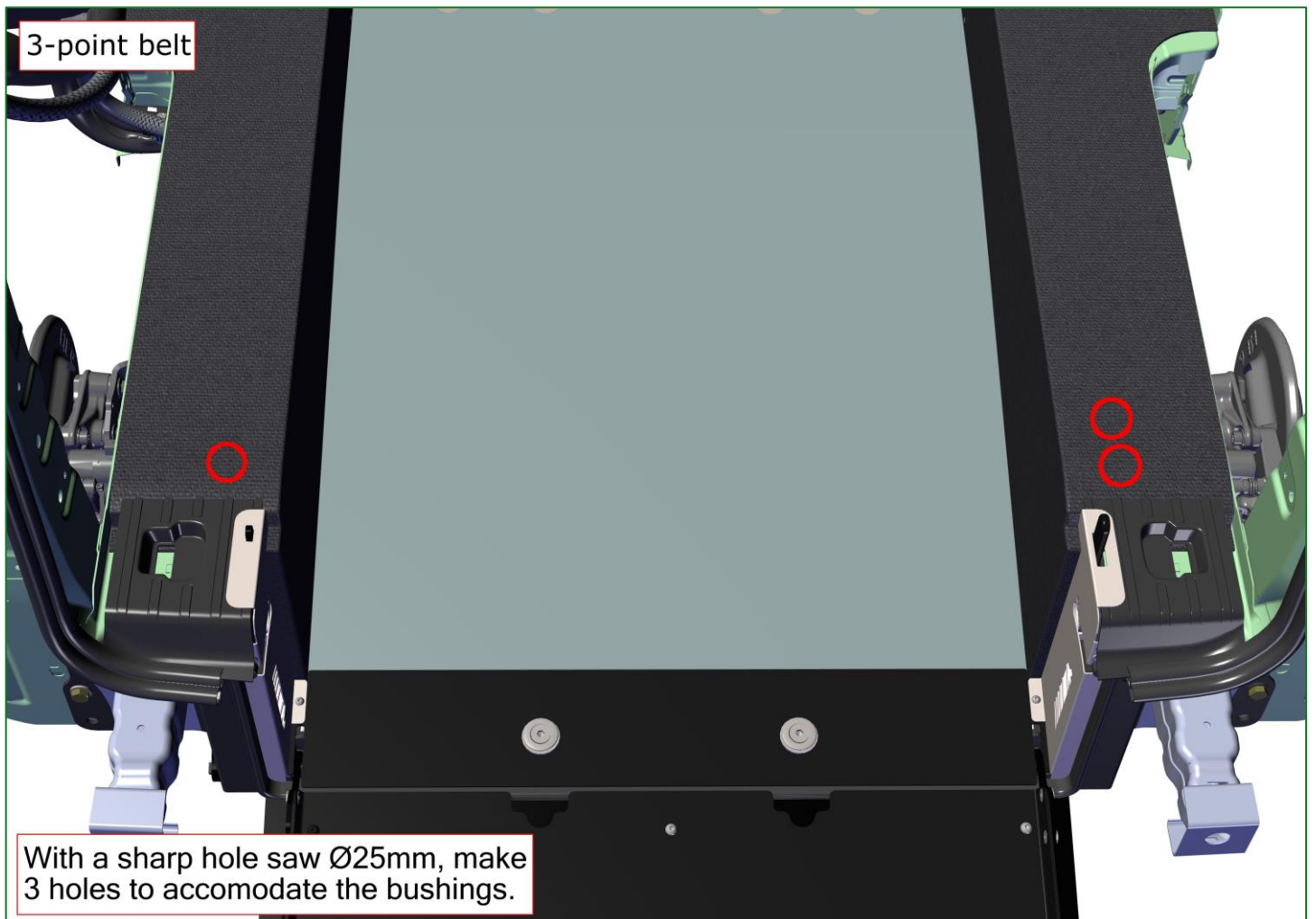
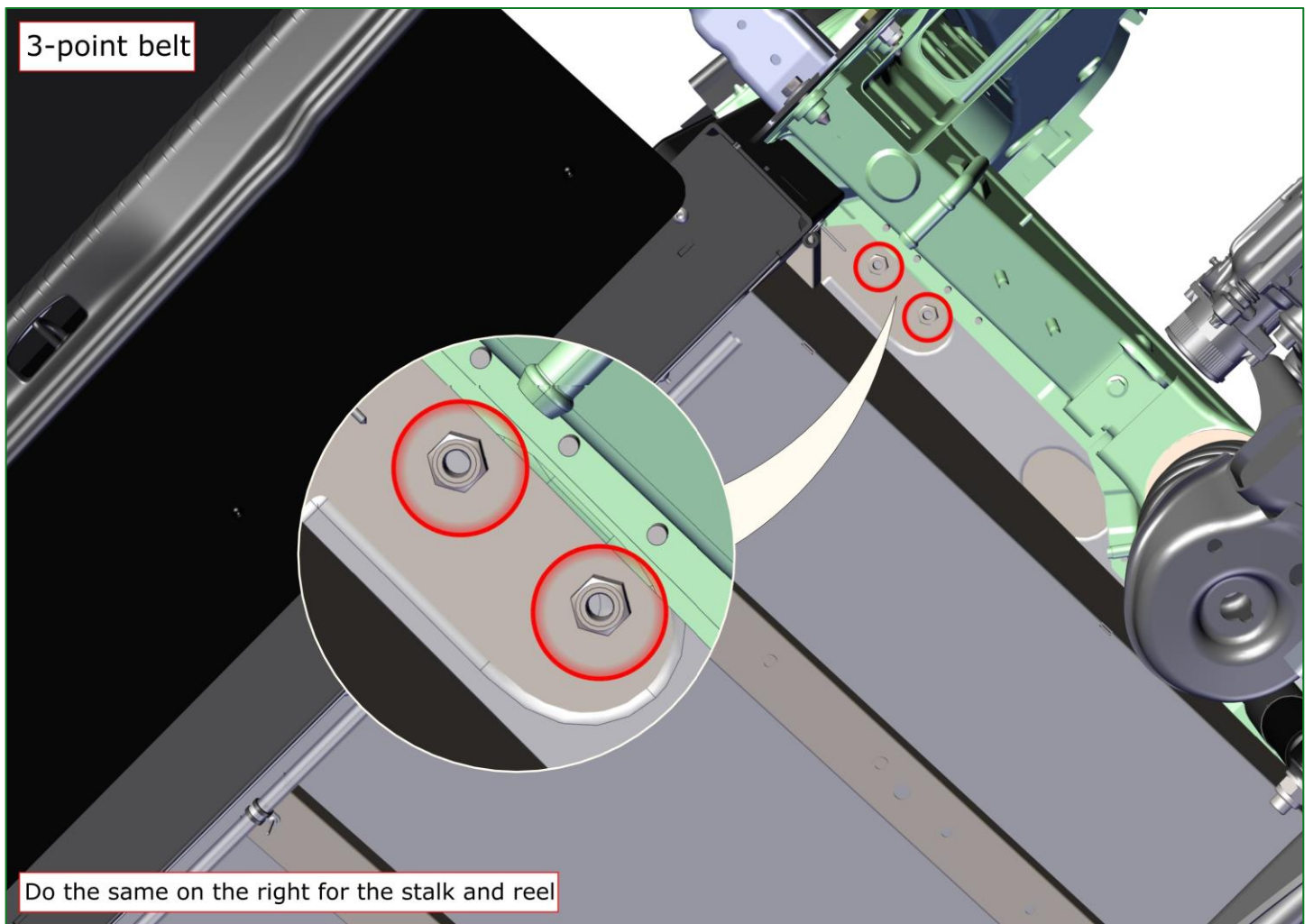


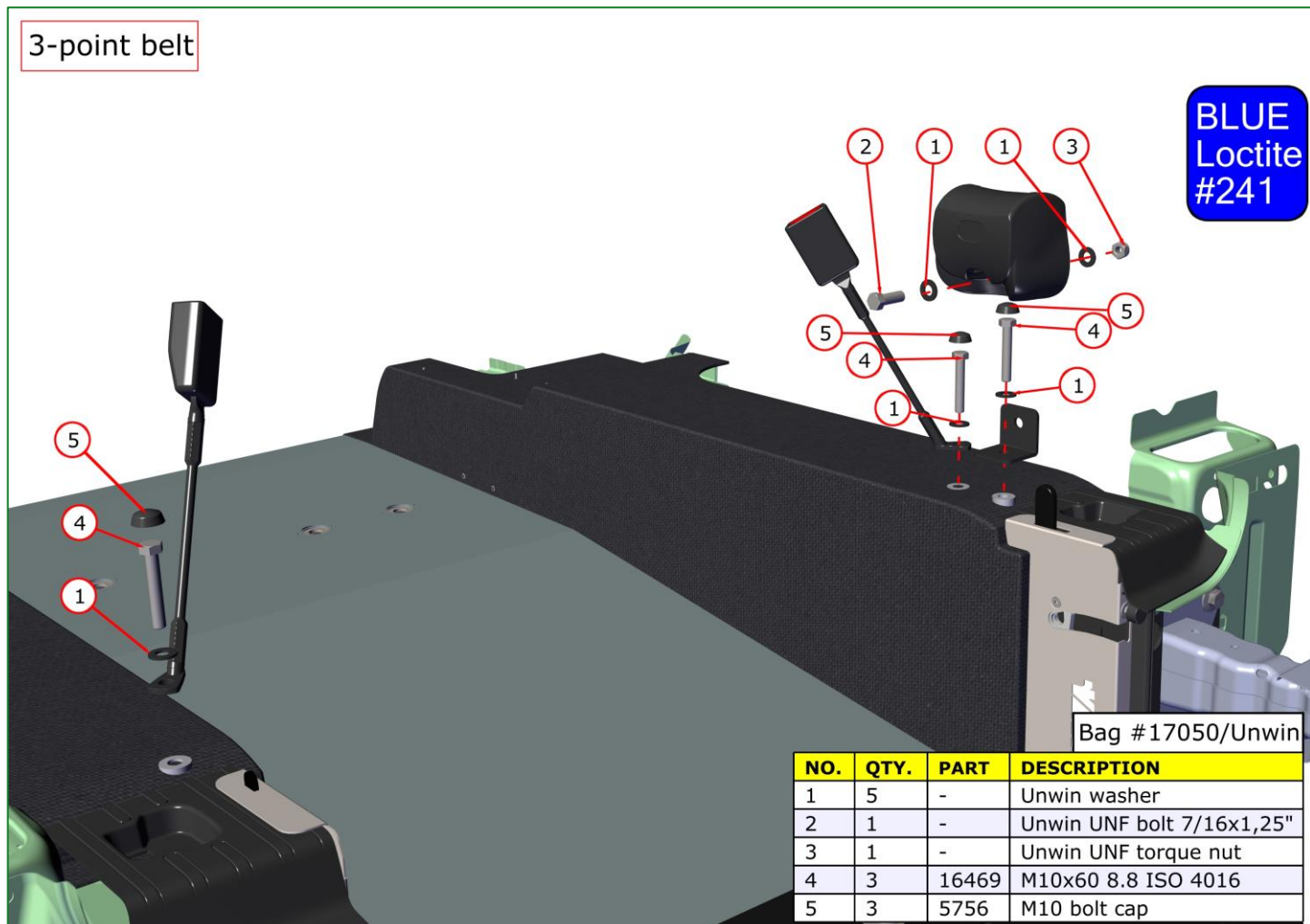
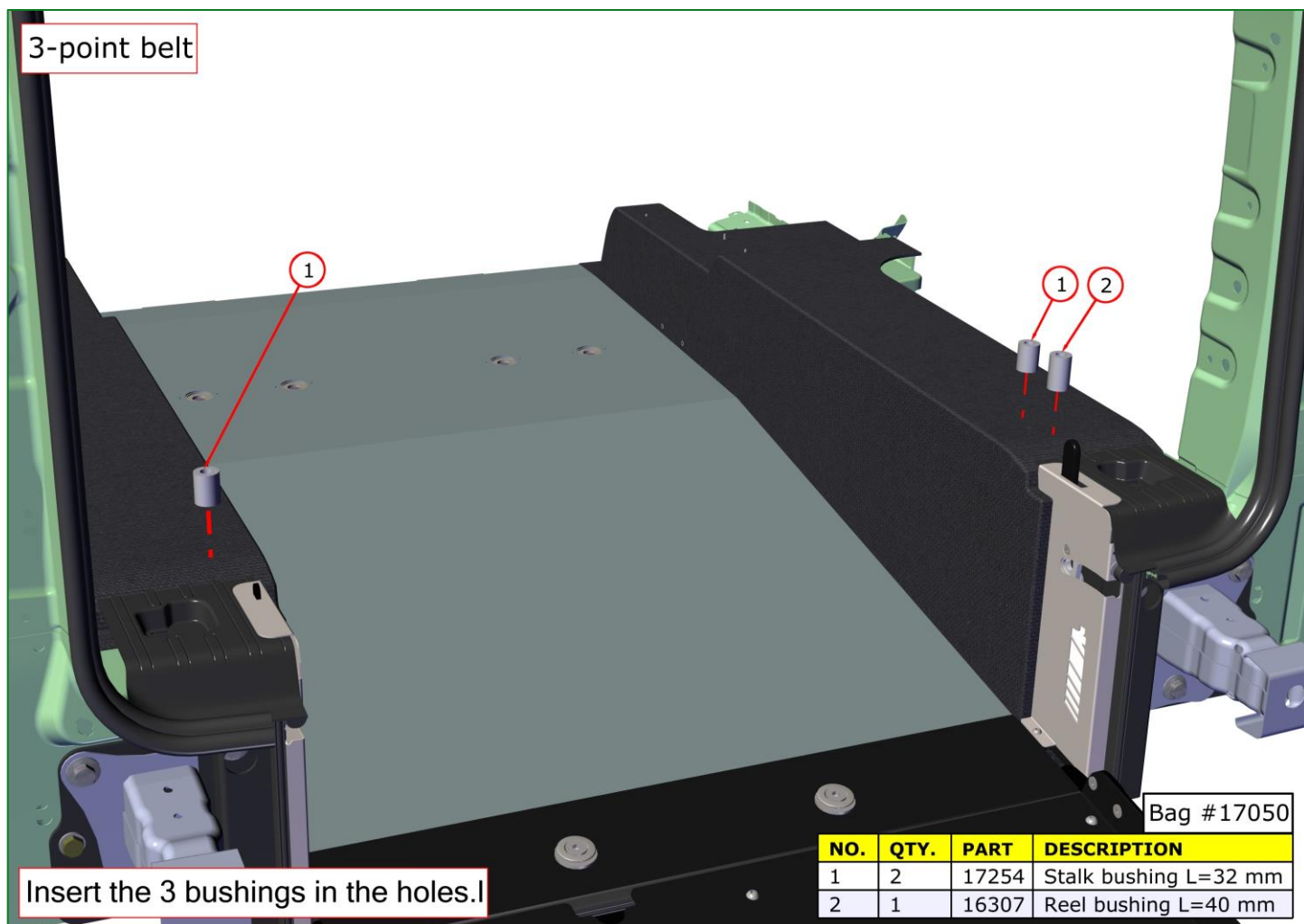
Install the top point of the 3-point belt

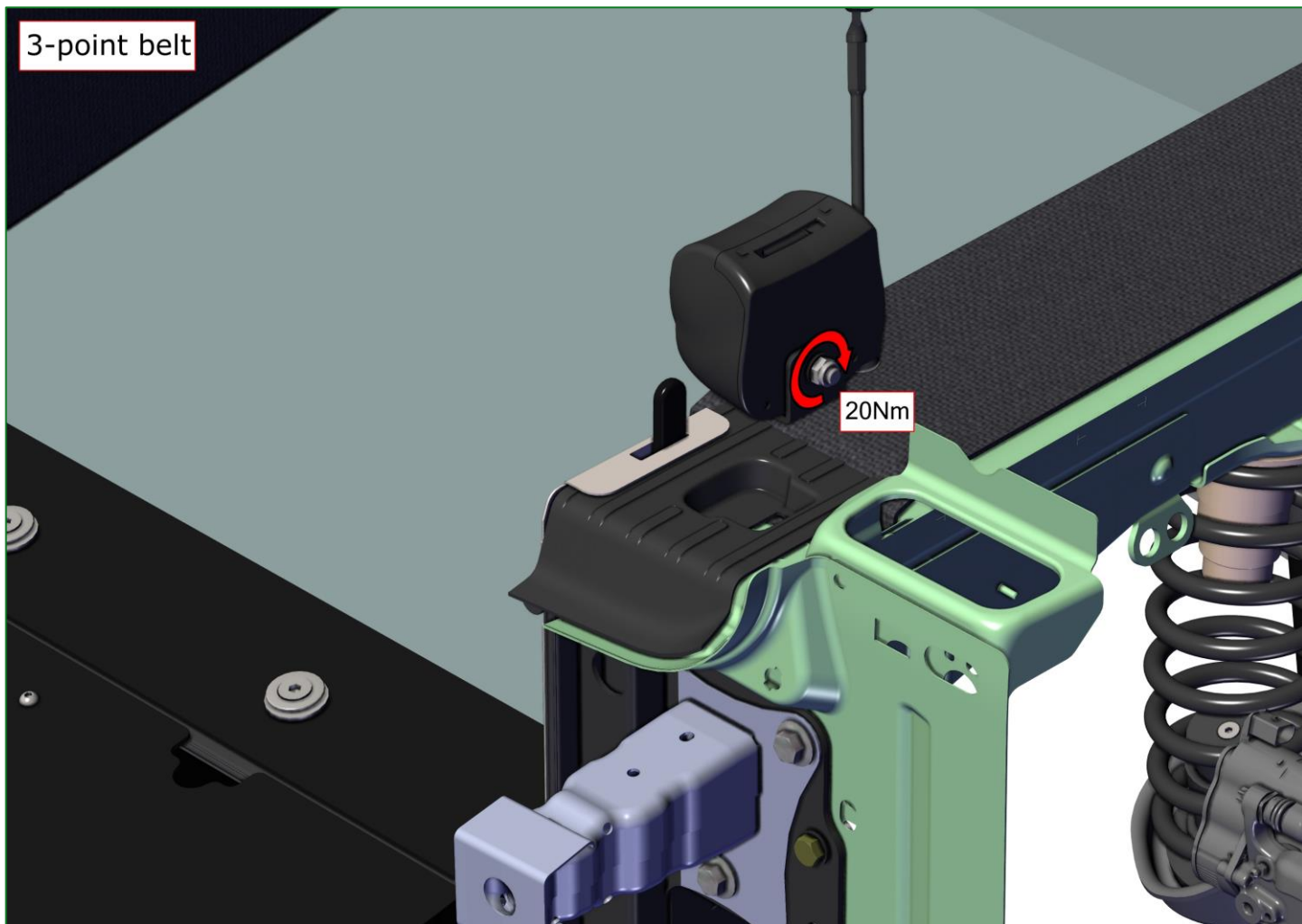
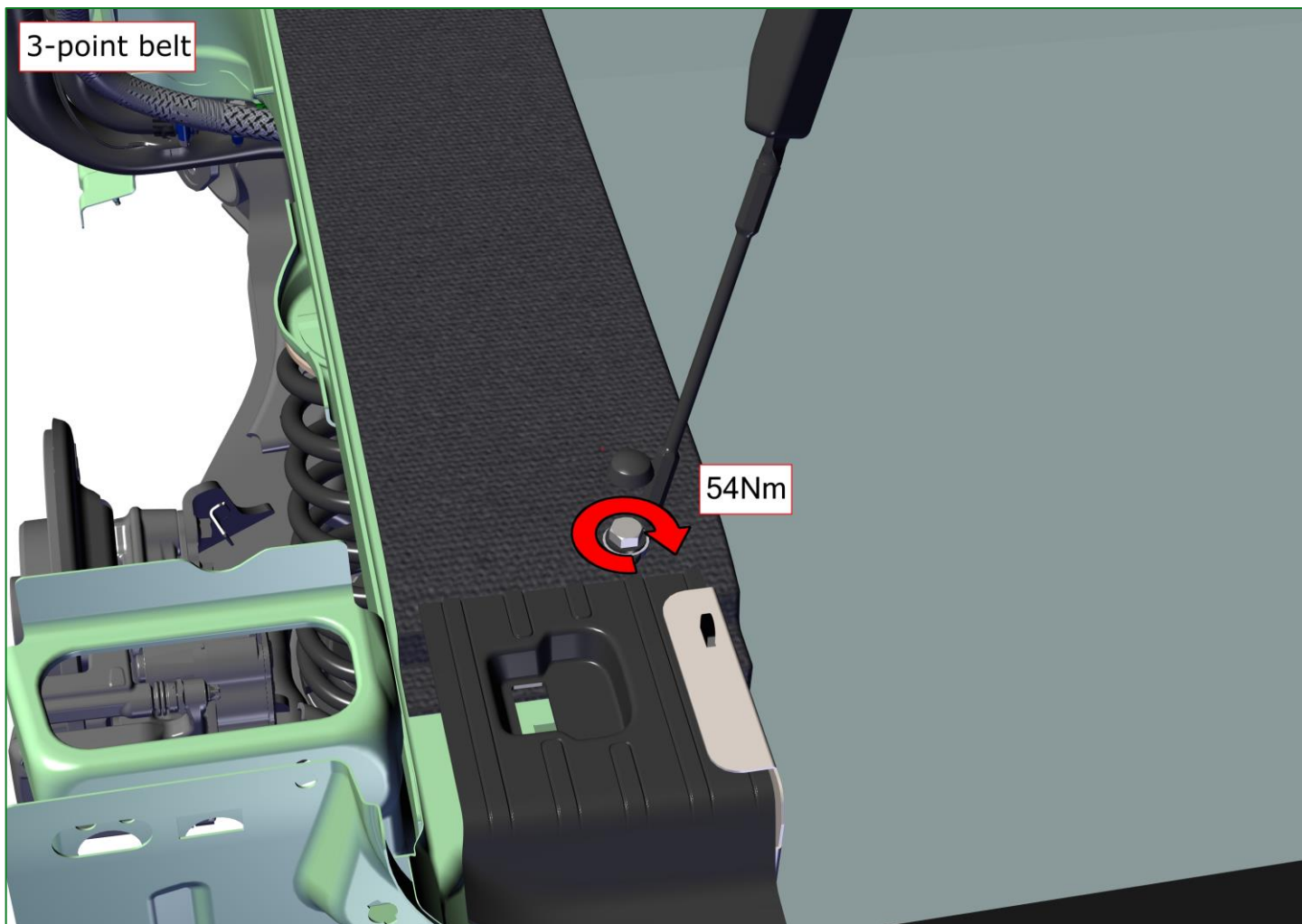
3-point belt



With a long drill, drill from the bottom through the left stalk mounting point to mark its position in the upholstery.







END OF PART 2

*Disclaimer; descriptions are based on the information available during publication and are valid until further notice.
We cannot guarantee the correctness and completeness of the information given and therefore do not accept liability.*



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